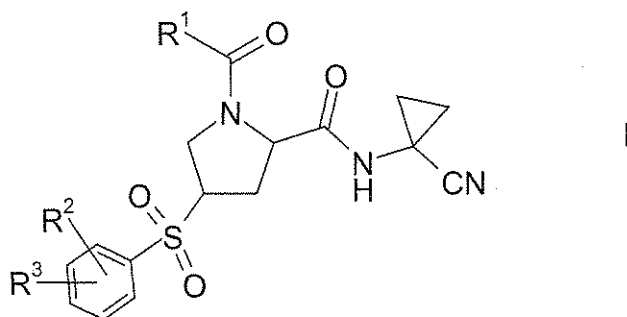


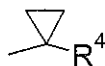
Process For The Preparation Of 1-Acyl-4-Phenylsulfonylprolinamide Derivatives And New Intermediates

The invention relates to a process for the preparation of proline derivatives of the formula



5 wherein,

R^1 is selected from C_{1-7} -alkyl or from



wherein R^4 is selected from C_{1-7} -alkyl, halogen- C_{1-7} -alkyl or from phenyl which is optionally substituted by halogen;

10 R^2 is selected from halogen or halogen- C_{1-7} -alkyl; and

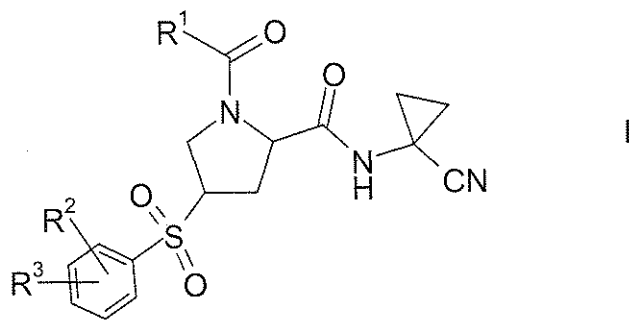
R^3 is selected from hydrogen, halogen, halogen- C_{1-7} -alkyl, C_{1-7} -alkoxy, halogen- C_{1-7} -alkoxy or from a 5- or 6-membered heterocyclic ring containing one or two nitrogen atoms, the ring which is optionally substituted by C_{1-7} -alkyl or halogen.

15 The proline derivatives of the formula I are preferential inhibitors of the cysteine protease Cathepsin S and are therefore useful to treat metabolic diseases like diabetes, atherosclerosis, abdominal aortic aneurysm, peripheral arterial disease and diabetic nephropathy (PCT Publ. WO 2010/121918).

Object of the ~~present invention~~ embodiments disclosed herein is to provide a scalable process for the manufacture of the compounds of formula I.

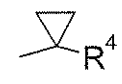
20 In a first aspect, there is provided a process for the preparation of proline derivatives of formula I ~~The object could be achieved with the process of the present invention which comprises the steps:~~

-1a-



wherein,

R¹ is selected from C₁₋₇-alkyl or from



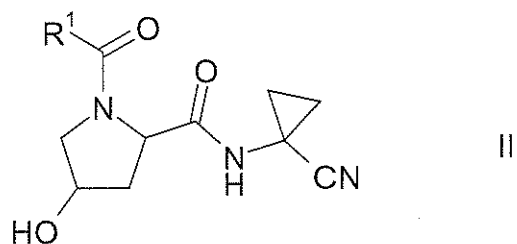
5 wherein R⁴ is selected from C₁₋₇-alkyl, halogen-C₁₋₇-alkyl or from phenyl
which is optionally substituted by halogen;

R² is selected from halogen or halogen-C₁₋₇-alkyl; and

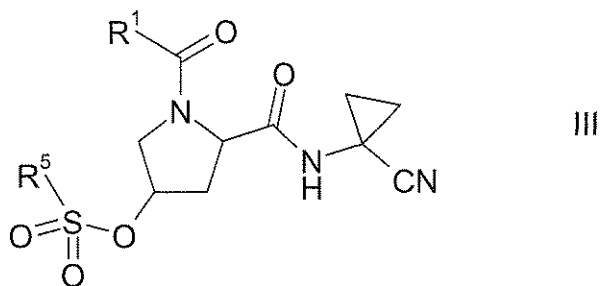
R³ is selected from hydrogen, halogen, halogen-C₁₋₇-alkyl, C₁₋₇-alkoxy, halogen-C₁₋₇-
alkoxy or from a 5- or 6-membered heterocyclic ring containing one or two nitrogen atoms, the
10 ring which is optionally substituted by C₁₋₇-alkyl or halogen;

comprising the steps

a) transforming an alcohol of formula II

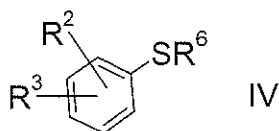


wherein R¹ has the meaning as above into the sulfonate of the formula III

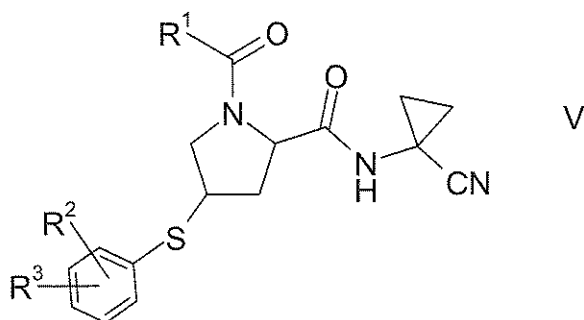


wherein R¹ has the meaning as above and R⁵ is C₁₋₇-alkyl, halogen-C₁₋₇-alkyl or phenyl
5 which is optionally substituted by C₁₋₇-alkyl, nitro or bromo;

b) reacting the sulfonate of formula III with a thio compound of formula IV



wherein R² and R³ are as outlined above and R⁶ is hydrogen or a protecting group to form the thioether of the formula V

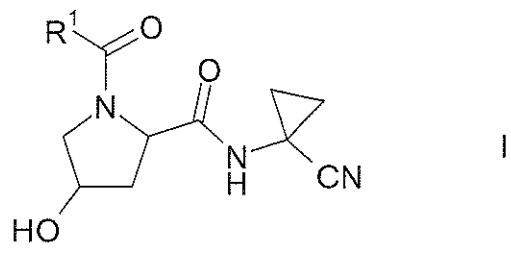


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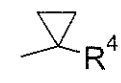
wherein R¹, R² and R³ are as outlined above and

c) oxidizing the thioether of formula V to form the proline derivative of formula I, wherein R¹, R² and R³ are as outlined above.

In a second aspect, there is provided an alcohol of formula II

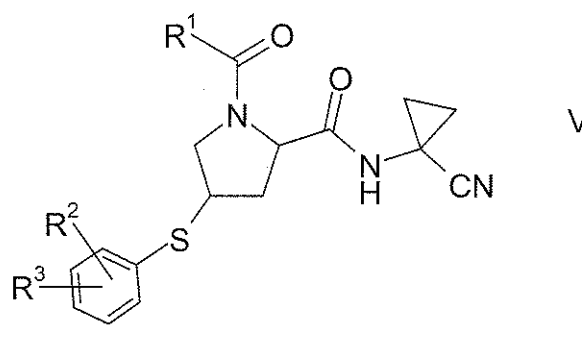


wherein R¹ is selected from C₁₋₇-alkyl or from



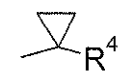
5 wherein R⁴ has the meaning of methyl or trifluoromethyl.

In a third aspect, there is provided a thioether of formula V



wherein

R¹ is selected from C₁₋₇-alkyl or from



10 wherein R⁴ is selected from C₁₋₇-alkyl, halogen-C₁₋₇-alkyl or from phenyl which is optionally substituted by halogen;

R² is selected from halogen or halogen-C₁₋₇-alkyl; and

15 R³ is selected from hydrogen, halogen, halogen-C₁₋₇-alkyl, C₁₋₇-alkoxy, halogen-C₁₋₇-alkoxy or from a 5- or 6-membered heterocyclic ring containing one or two nitrogen atoms, the ring which is optionally substituted by C₁₋₇-alkyl or halogen.