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## Description

Tubular joints in the past have used a variety of configurations and seals. Some joints have had a tapered sealing surface on the interior of the end of each tubular member and included a seal ring which has a triangular cross-section with the base of the triangle being the inner surface of the ring and forming the extension of the interior of the tubular members, e.g. as shown in US-A-2179355.

In one type of flanged joint of the prior art as disclosed in U.S. Patent No. 1,567,813, a metal ring gasket or seal ring is provided with upper and lower annular grooves which are in communications with each other by means of axial holes drilled through the ring and also are in communication with the interior of the pipe joint through radial holes drilled from the central interior of the ring into the axial holes. The patent asserts that the joint pressure is conducted to the annular grooves to cause the ring to be wedged more tightly into the sealing grooves in the face of the flanges.

One of the problems with this joint in tubular well members is the problem of erosion or cutting of the tapered seat surface of the tubular member when the joint develops a leak. Correction of the leak requires resurfacing of the tapered sealing surface of the tubular member and replacement of the seal ring. Sometimes the lower tubular member is the one which requires resurfacing. Recovery of such lower member from a well is expensive and time consuming. The alternative is to remachine the tapered surface in the well which is also difficult and expensive.

## Summary

The present invention relates to an improved tubular joint and an improved seal ring therefor. The improved joint includes two tubular members each having an outwardly flaring inner sealing surface at their adjoining ends, means joining the tubular members with their flared sealing surfaces adjoining each other, and seal ring having an axial inner surface and tapered upper and lower outer surfaces for mating with the tapered surfaces of the tubular members, and the seal ring having a port extending through said seal ring from a position midway of at least one of its outer tapered surfaces to the interior of the ring.

An object of the present invention is to provide an improved tubular joint which is reusable after having an eroding type of leak.

A further object is to provide an improved sealed tubular joint for a well having control of the path of any leakage which may occur between the seal ring and one of the tubular member.

Another object is to provide an improved tubular joint for use in a well with an improved metal seal ring which does not require reworking of the tapered sealing surface of the tubular member even after an eroding leak develops in the joint between the seal ring and the tapered sealing surface of the tubular member.

## Brief Description of the Drawings

These and other objects and advantage are hereinafter set forth and explained with reference to the drawings wherein:

FIGURE 1 is a partial axial cross section of the improved joint of the present invention.

FIGURE 2 is a partial sectional view illustrating an eroding leak in the joint of the present invention.

FIGURE 3 is a partial sectional view showing the joint of FIGURE 2 repaired and sealing.

FIGURE 4 is a partial sectional view of a tubular joint of the prior art illustrating leakage erosion.

FIGURE 5 is a partial sectional view of a modified form of the improved joint of the present invention.

## Description of the Preferred Embodiment

Tubular joint 10 of the present invention is shown in FIGURE 1, and includes tubular members 12 and 14 having flanges 16 and 18 which are secured together by clamp 20 of a known design. The interior adjacent ends of tubular members 12 and 14 are tapered at 22 and 24 to provide sealing surfaces and seal ring 26 is positioned between members 12 and 14. The inner surface 28 of seal ring 26 is an axial surface and is parallel to and aligned with the inner surfaces of members 12 and 14. Seal ring 26 is generally triangular in section and its other two sides 30 and 32 are tapered and mate with surfaces 22 and 24 to ensure sealing engagement of seal ring 26 therewith as clamp 20 is tightened to bring flanges 16 and 18 and tubular members 12 and 14 together.

Seal ring 26 as described above is substantially similar to seal ring 26a of the prior art as shown in FIGURE 4. The components of seal ring 26a of the prior art are given the same numbers in FIGURE 4 as the components of seal ring 26 of the present invention with all components of seal ring 26a having the postscript "a" following their number designations.

The difference between seal ring 26 and seal ring 26a of the prior art is that means is provided to establish communication between a position midway on lower surface 30 to inner surface 28. Such communication means includes ports 34 which extend from groove 35 which is positioned midway of surface 30 through ring 26 to surface 28 as shown. With tubular joint 10 completed as shown a leak therein which develops between surface 22 and 30 is a controlled washout or erosion on surfaces 22 and 30 down to the level of groove 35. As shown in FIGURES 2 and 3, surface 22 includes eroded surface 36 and undamaged surface 38. Since surface 38 is undamaged, seal ring 26 can be removed and seal ring 40 which is a prior art seal ring similar to seal ring 26a in that it does not include ports 34 and groove 35 is installed in position between members 12 and 14. Seal ring 40 includes sealing surfaces 42 and 44. When installed, surface 42 seals against surface 24 and surface 44 seals against undamaged surface portion 38 of surface 22 as shown in FIGURE 3.

The joint 50 shown in FIGURE 5 includes tubular

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members 52 and 54 having their adjoining ends prepared to have tapered sealing surfaces 56 and 58 respectively and seal ring 60 which is generally triangular in shape and includes outer tapered surfaces 62 and 64 which mate with sealing surfaces 56 and 58 as shown to provide the joint seal. Groove 66 is positioned midway in surface 62 and port 68 extends from groove 66 to inner surface 70 of seal ring 60. Groove 72 is positioned midway in surface 64 and port 74 extends from groove 72 to inner surface 70 of seal ring 60.

When joint 50 is subjected to erosion it is only necessary to remove seal ring 60 and replace it with a prior art seal ring which will seal against undamaged tapered sealing surface 58 and against undamaged portion 76 of sealing surface 56.

Thus, by controlling the flow of any leak, the erosion of the sealing surface of the tubular members is controlled and the joint may be reassembled as a sealed joint without resurfacing the eroded sealing surface.

With seal ring 26 care should be taken in its installation so that groove 35 and ports 34 are on the lower outer surface. This allows the joint to be resealed as described above without reworking tapered surface 22. With seal ring 60 it may be installed in either position and no reworking is required to reseal the joint.

#### Claims

1. A tubular joint including a first tubular member (12) having its inner end surface tapered, a second tubular member (14) having its inner end surface tapered, means (20) for joining the first and second tubular members together with their tapered ends adjoining, and a seal ring (20; 60) positioned between the tubular members having an inner axial surface and tapered outer surfaces 30, 32; 62, 64 angled to seal on the tapered ends, and characterized by at least one port (34; 68, 74) extending through said seal ring from a longitudinal mid point of one of its tapered outer surfaces to its inner surface.

2. A tubular joint according to claim 1 wherein said seal ring has a triangular cross-section with its inner surface being the base and its tapered surfaces being of substantially equal length.

3. A tubular joint according to claim 1 or 2 including a groove 35; 66, 72 at the mid point in one of the tapered outer surface of said seal ring in communication with said port.

4. A tubular joint according to claim 3 including a plurality of ports extending from said groove to said inner surface.

5. A tubular joint according to claim any of the preceding claims including at least one port extending through said seal ring from the mid point of each of its outer tapered surfaces to its inner surface.

6. A tubular joint according to claim 5 including a groove positioned midway on the upper outer surface of said seal ring, a groove positioned midway on the lower outer surface of said seal

ring, and a plurality of ports extending through said seal ring from each of said grooves.

7. A tubular joint for a well including a lower tubular member (12) positioned in a well and having its upper inner end surface tapered, an upper tubular member (14) having its lower inner end surface tapered, means (20) for joining the first and second tubular members together with their tapered ends adjoining; a seal ring (26; 60) positioned between the tubular members, having an inner axial surface and tapered outer surfaces (30, 32; 62, 64) angled to seal on the tapered end surfaces of the tubular members, and characterized by means (34; 68, 74) establishing communication through said ring from a level midway on its lower outer surface to its inner axial surface.

8. A seal ring for a tubular joint comprising an annular member having an inner axial surface and tapered outer surfaces (30, 32; 62, 64) and characterized by at least one port (34; 68, 74) extending from said inner surface to a longitudinal mid point of one of the tapered outer surfaces.

9. A seal ring according to claim 8 wherein said annular member has an annular cross sectional shape with equal length tapered surfaces.

10. A seal ring according to claim 8 or 9 including at least one port extending through said seal ring from a longitudinal mid point of each of its outer tapered surfaces to its inner surface.

11. A seal ring according to claim 10 including a groove positioned midway on the upper outer surface of said seal ring, a groove positioned midway on the lower outer surface of said seal ring, and a plurality of ports extending through said seal ring from each of said grooves.

#### Patentansprüche

1. Rohrförmige Verbindung einschließlich eines ersten rohrförmigen Gliedes (12) mit innerer, sich verjüngender Endoberfläche, eines zweiten rohrförmigen Gliedes (14) mit einer inneren, sich verjüngenden Endoberfläche, einer Einrichtung (20) zur Verbindung des ersten und zweiten rohrförmigen Gliedes miteinander an ihren angrenzenden, sich verjüngenden Enden und eines Dichtrings (20, 60), der zwischen den rohrförmigen Gliedern angeordnet ist und eine innere axiale Oberfläche und äußere, sich verjüngende Oberflächen (30, 32, 62, 64) aufweist, deren Verjüngungswinkel zur Abdichtung an den sich verjüngenden Enden paßt, dadurch gekennzeichnet, daß mindestens eine Öffnung (34; 68, 74) sich durch den Abdichtring von einer sich länglich erstreckenden mittleren Stelle an einer ihrer sich verjüngenden äußeren Oberflächen bis zur Innenoberfläche erstreckt.

2. Rohrförmige Verbindung nach Anspruch 1, dadurch gekennzeichnet, daß der Abdichtring einen dreieckförmigen Querschnitt aufweist, wobei die Innenoberfläche die Grundseite ist und die sich verjüngenden Oberflächen im wesentlichen gleiche Längen aufweisen.

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members 52 and 54 having their adjoining ends prepared to have tapered sealing surfaces 56 and 58 respectively and seal ring 60 which is generally triangular in shape and includes outer tapered surfaces 62 and 64 which mate with sealing surfaces 56 and 58 as shown to provide the joint seal. Groove 66 is positioned midway in surface 62 and port 68 extends from groove 66 to inner surface 70 of seal ring 60. Groove 72 is positioned midway in surface 64 and port 74 extends from groove 72 to inner surface 70 of seal ring 60.

When joint 50 is subjected to erosion it is only necessary to remove seal ring 60 and replace it with a prior art seal ring which will seal against undamaged tapered sealing surface 58 and against undamaged portion 76 of sealing surface 56.

Thus, by controlling the flow of any leak, the erosion of the sealing surface of the tubular members is controlled and the joint may be reassembled as a sealed joint without resurfacing the eroded sealing surface.

With seal ring 26 care should be taken in its installation so that groove 35 and ports 34 are on the lower outer surface. This allows the joint to be resealed as described above without reworking tapered surface 22. With seal ring 60 it may be installed in either position and no reworking is required to reseal the joint.

#### Claims

1. A tubular joint including a first tubular member (12) having its inner end surface tapered, a second tubular member (14) having its inner end surface tapered, means (20) for joining the first and second tubular members together with their tapered ends adjoining, and a seal ring (20; 60) positioned between the tubular members having an inner axial surface and tapered outer surfaces 30, 32; 62, 64 angled to seal on the tapered ends, and characterized by at least one port (34; 68, 74) extending through said seal ring from a longitudinal mid point of one of its tapered outer surfaces to its inner surface.

2. A tubular joint according to claim 1 wherein said seal ring has a triangular cross-section with its inner surface being the base and its tapered surfaces being of substantially equal length.

3. A tubular joint according to claim 1 or 2 including a groove 35; 66, 72 at the mid point in one of the tapered outer surface of said seal ring in communication with said port.

4. A tubular joint according to claim 3 including a plurality of ports extending from said groove to said inner surface.

5. A tubular joint according to claim any of the preceding claims including at least one port extending through said seal ring from the mid point of each of its outer tapered surfaces to its inner surface.

6. A tubular joint according to claim 5 including a groove positioned midway on the upper outer surface of said seal ring, a groove positioned midway on the lower outer surface of said seal

ring, and a plurality of ports extending through said seal ring from each of said grooves.

7. A tubular joint for a well including a lower tubular member (12) positioned in a well and having its upper inner end surface tapered, an upper tubular member (14) having its lower inner end surface tapered, means (20) for joining the first and second tubular members together with their tapered ends adjoining, a seal ring (26; 60) positioned between the tubular members, having an inner axial surface and tapered outer surfaces (30, 32; 62, 64) angled to seal on the tapered end surfaces of the tubular members, and characterized by means (34; 68, 74) establishing communication through said ring from a level midway on its lower outer surface to its inner axial surface.

8. A seal ring for a tubular joint comprising an annular member having an inner axial surface and tapered outer surfaces (30, 32; 62, 64) and characterized by at least one port (34; 68, 74) extending from said inner surface to a longitudinal mid point of one of the tapered outer surfaces.

9. A seal ring according to claim 8 wherein said annular member has an annular cross sectional shape with equal length tapered surfaces.

10. A seal ring according to claim 8 or 9 including at least one port extending through said seal ring from a longitudinal mid point of each of its outer tapered surfaces to its inner surface.

11. A seal ring according to claim 10 including a groove positioned midway on the upper outer surface of said seal ring, a groove positioned midway on the lower outer surface of said seal ring, and a plurality of ports extending through said seal ring from each of said grooves.

#### Patentansprüche

1. Rohrförmige Verbindung einschließlich eines ersten rohrförmigen Gliedes (12) mit innerer, sich verjüngender Endoberfläche, eines zweiten rohrförmigen Gliedes (14) mit einer inneren, sich verjüngenden Endoberfläche, einer Einrichtung (20) zur Verbindung des ersten und zweiten rohrförmigen Gliedes miteinander an ihren angrenzenden, sich verjüngenden Enden und eines Dichtrings (20, 60), der zwischen den rohrförmigen Gliedern angeordnet ist und eine innere axiale Oberfläche und äußere, sich verjüngende Oberflächen (30, 32, 62, 64) aufweist, deren Verjüngungswinkel zur Abdichtung an den sich verjüngenden Enden paßt, dadurch gekennzeichnet, daß mindestens eine Öffnung (34; 68, 74) sich durch den Abdichtring von einer sich länglich erstreckenden mittleren Stelle an einer ihrer sich verjüngenden äußeren Oberflächen bis zur Innenoberfläche erstreckt.

2. Rohrförmige Verbindung nach Anspruch 1, dadurch gekennzeichnet, daß der Abdichtring einen dreieckförmigen Querschnitt aufweist, wobei die Innenoberfläche die Grundseite ist und die sich verjüngenden Oberflächen im wesentlichen gleiche Längen aufweisen.



3. Rohrförmige Verbindung nach Anspruch 1  
ter 2, dadurch gekennzeichnet, daß eine Nut (35,  
72) an der mittleren Stelle in der einen der sich  
verjüngenden äußeren Oberfläche des Dichtrings  
in Verbindung mit der Öffnung steht.

4. Rohrförmige Verbindung nach Anspruch 3,  
dadurch gekennzeichnet, daß eine Mehrzahl von  
Öffnungen sich von der Nut zu der Innen-  
oberfläche erstreckt.

5. Rohrförmige Verbindung nach einem der  
vorhergehenden Ansprüche, dadurch gekenn-  
zeichnet, daß mindestens eine Öffnung sich durch  
den Dichtring von der mittleren Stelle jeder der  
äußeren sich verjüngenden Oberflächen zur inne-  
ren Oberfläche erstreckt.

6. Rohrförmige Verbindung nach Anspruch 5,  
dadurch gekennzeichnet, daß eine Nut in der Mitte  
der oberen äußeren Oberfläche des Dichtrings  
angeordnet ist, daß eine Nut in der Mitte der  
unteren äußeren Oberfläche des Dichtrings sitzt  
und daß eine Mehrzahl von Öffnungen sich durch  
den Dichtring von jeweils ihrer Nut erstreckt.

7. Rohrförmige Verbindung für ein Bohrloch mit  
folgenden Merkmalen: ein unteres rohrförmiges  
Glied (12) ist in einem Bohrloch angeordnet und  
besitzt eine sich verjüngende obere innere En-  
dooberfläche; ein oberes rohrförmiges Glied (14)  
besitzt eine sich verjüngende untere innere  
Endoberfläche; eine Einrichtung (20) verbindet die  
ersten und zweiten rohrförmigen Glieder mit ihren  
benachbarten sich verjüngenden Enden miteinan-  
der; ein Dichtring (26, 60) ist zwischen den rohr-  
förmigen Gliedern angeordnet, besitzt eine innere  
axiale Oberfläche und sich verjüngende äußere  
Oberflächen (30, 32; 62, 64), deren Winkel zur  
Abdichtung an den sich verjüngenden Endober-  
flächen der rohrförmigen Glieder ausgebildet ist,  
und ist durch eine Einrichtung (34; 68, 74) gekenn-  
zeichnet, die eine Verbindung durch den Ring von  
einem Pegel in der Mitte von seiner unteren  
äußeren Oberfläche zu seiner inneren axialen  
Oberfläche schafft.

8. Dichtring für eine rohrförmige Verbindung,  
die ein ringförmiges Glied mit einer inneren  
axialen Oberfläche und sich verjüngende äußere  
Oberflächen (30, 32, 62, 64) aufweist und die durch  
mindestens eine Öffnung (34, 68, 74) gekenn-  
zeichnet ist, welche sich von der inneren Oberflä-  
che zu einer länglich ausgebildeten mittleren  
Stelle einer der sich verjüngenden äußeren Oberflä-  
chen erstreckt.

9. Dichtring nach Anspruch 8, dadurch gekenn-  
zeichnet, daß das ringförmige Glied eine axiale  
Querschnittsgestalt mit gleichen Längen der sich  
verjüngenden Oberflächen aufweist.

10. Dichtring nach Anspruch 8 oder 9, dadurch  
gekennzeichnet, daß sich mindestens eine Öff-  
nung durch den Dichtring von einer mittleren,  
länglich ausgebildeten Stelle jeder ihrer äußeren,  
sich verjüngenden Oberflächen zur Innenoberflä-  
che erstreckt.

11. Dichtring nach Anspruch 10, dadurch gekenn-  
zeichnet, daß eine Nut in der Mitte der oberen  
äußeren Oberfläche des Dichtrings angeordnet ist,  
daß eine Nut in der Mitte der unteren äußeren

Oberfläche des Dichtrings sitzt und daß eine Mehr-  
zahl von Öffnungen sich durch den Dichtring von  
ihren jeweiligen Nuten erstrecken.

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## Revendications

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1. Raccord tubulaire comprenant: un premier  
élément tubulaire (12) dont la surface terminale  
interne a une dimension radiale progressivement  
rétrécie; un deuxième élément tubulaire (14) dont  
la surface terminale interne a une dimension  
radiale progressivement rétrécie; des moyens (20)  
pour assembler le premier et le deuxième élément  
tubulaire avec leurs extrémités à dimension  
radiale progressivement rétrécie contiguës; et un  
anneau d'étanchéité (20; 60) disposé entre les  
éléments tubulaires, ayant une surface interne  
axiale et des surfaces externes à dimension radiale  
progressivement rétrécie (30, 32; 62, 64) dont  
l'obliquité leur permet de réaliser l'étanchéité sur  
les extrémités à dimension radiale progressive-  
ment rétrécie, caractérisé par au moins un passage  
(34; 68, 74) traversant l'anneau d'étanchéité, cela  
d'un point longitudinalement médian de l'une de  
ses surfaces externes à dimension radiale  
progressivement rétrécie jusqu'à sa surface in-  
terne.

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2. Raccord tubulaire selon la revendication 1,  
dans lequel l'anneau d'étanchéité possède une  
section transversale triangulaire, sa surface in-  
terne étant la base, et ses surfaces à dimension  
radiale progressivement rétrécie ayant sensiblement  
même longueur.

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3. Raccord tubulaire selon la revendication 1 ou  
2, comportant, au milieu de l'une des surfaces  
externes à dimension radiale progressivement  
rétrécie de l'anneau d'étanchéité, une rainure (35;  
66, 72) communiquant avec ledit passage.

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4. Raccord tubulaire selon la revendication 3,  
comportant plusieurs passages s'étendant de la  
rainure à la surface interne.

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5. Raccord tubulaire selon l'une quelconque des  
revendications précédentes, comportant au moins  
un passage s'étendant au travers dudit anneau  
d'étanchéité, du milieu de chacune de ses surfaces  
externes à dimension radiale progressivement  
rétrécie jusqu'à sa surface interne.

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6. Raccord tubulaire selon la revendication 5,  
comportant: une rainure située à mi-chemin sur la  
surface externe supérieure de l'anneau d'étan-  
chéité, une rainure située à mi-chemin sur la  
surface externe inférieure de l'anneau d'étan-  
chéité; et plusieurs passages traversant l'anneau  
d'étanchéité, à partir de chacune des rainures.

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7. Raccord tubulaire pour un puits, comprenant:  
un élément tubulaire inférieur (12) disposé dans  
un puits et dont l'extrémité interne supérieure a  
une surface à dimension radiale progressivement  
rétrécie, un élément tubulaire supérieur (14) dont  
l'extrémité interne inférieure a une surface à  
dimension radiale progressivement rétrécie; des  
moyens (20) pour assembler le premier et le  
deuxième élément tubulaire en rendant contiguës  
leurs extrémités à dimension radiale progressive-  
ment rétrécie; un anneau d'étanchéité (26; 60)

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disposé entre les éléments tubulaires et ayant une surface interne axiale et des surfaces externes à dimension radiale progressivement rétrécie (30, 32; 62, 64) dont l'obliquité leur permet de réaliser l'étanchéité sur les surfaces terminales à dimension radiale progressivement rétrécie des éléments tubulaires, caractérisé par des moyens (34; 68, 74) établissant une communication au travers de l'anneau, depuis un niveau situé à mi-chemin sur sa surface externe inférieure, jusqu'à sa surface axiale interne.

8. Anneau d'étanchéité pour un raccord tubulaire, comprenant un élément annulaire ayant une surface axiale interne et des surfaces externes à dimension radiale progressivement rétrécie (30, 32; 62, 64), caractérisé par au moins un passage (34; 68, 74) s'étendant de ladite surface interne jusqu'à un point longitudinalement médian de l'une des surfaces externes à dimension radiale progressivement rétrécie.

9. Anneau d'étanchéité selon la revendication 8, dans lequel l'élément annulaire possède, vu en coupe axiale, une forme selon laquelle les surfaces à dimension radiale progressivement rétrécie ont des longueurs égales.

10. Anneau d'étanchéité selon la revendication 8 ou 9, comportant au moins un passage traversant l'anneau d'étanchéité, cela en s'étendant d'un point situé à mi-longueur de chacune de ses surfaces externes à dimension radiale progressivement rétrécie jusqu'à sa surface interne.

11. Anneau d'étanchéité selon la revendication 10, comportant une rainure disposée à mi-chemin sur la surface externe supérieure de l'anneau d'étanchéité; une rainure disposée à mi-chemin sur la surface externe inférieure de l'anneau d'étanchéité; et plusieurs passages qui traversent l'anneau d'étanchéité en partant de chacune des rainures.

