

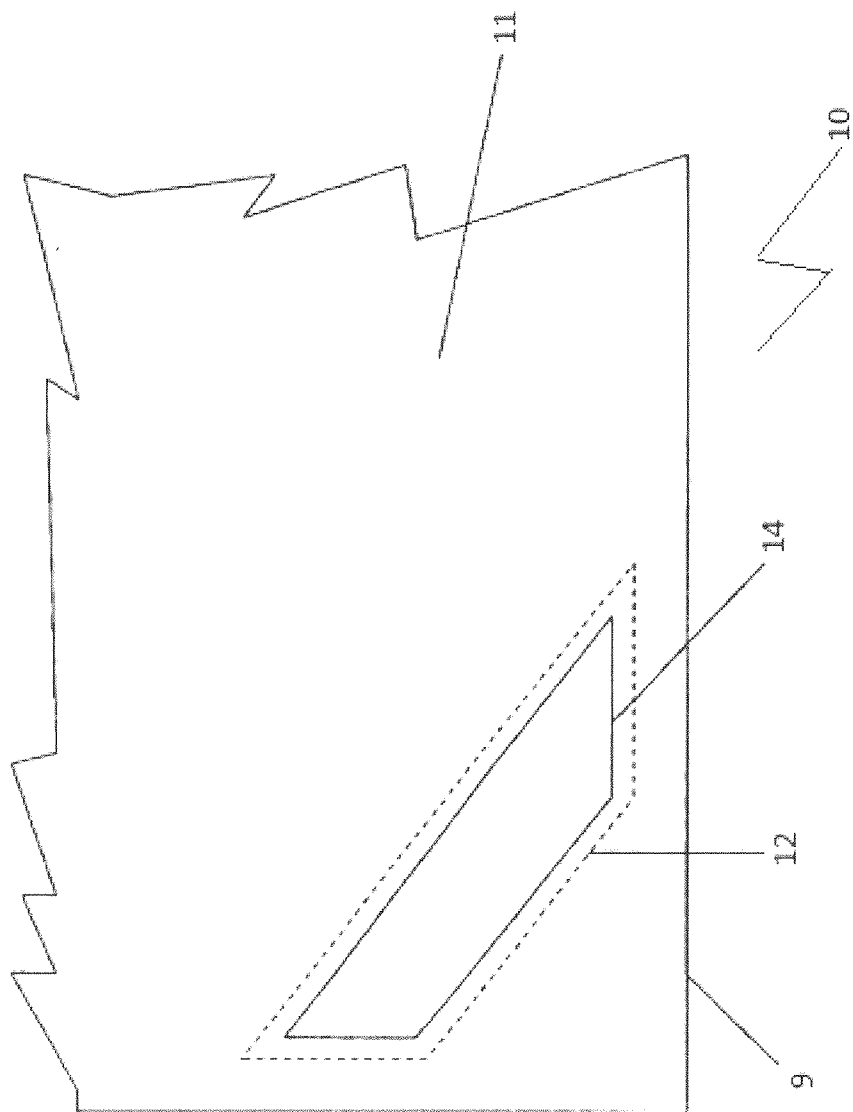


Figure 1

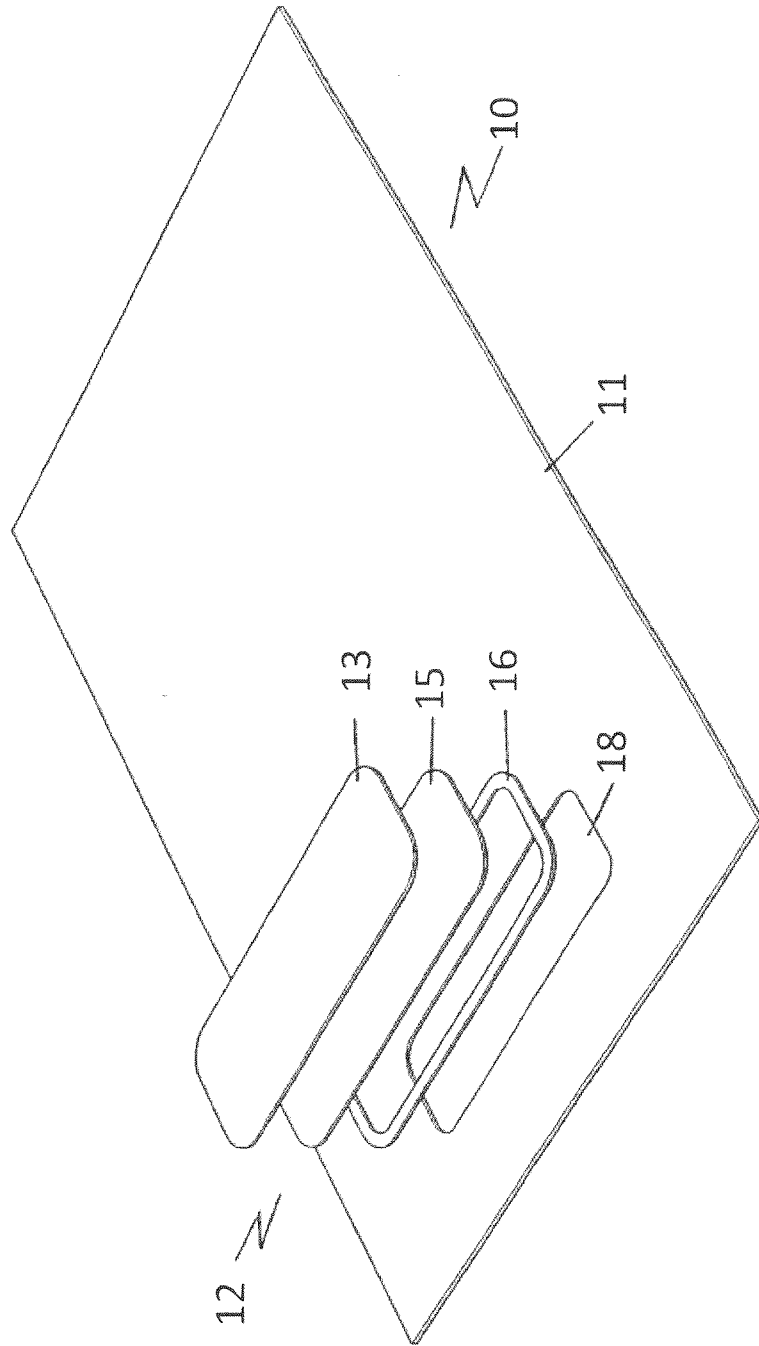


Figure 2

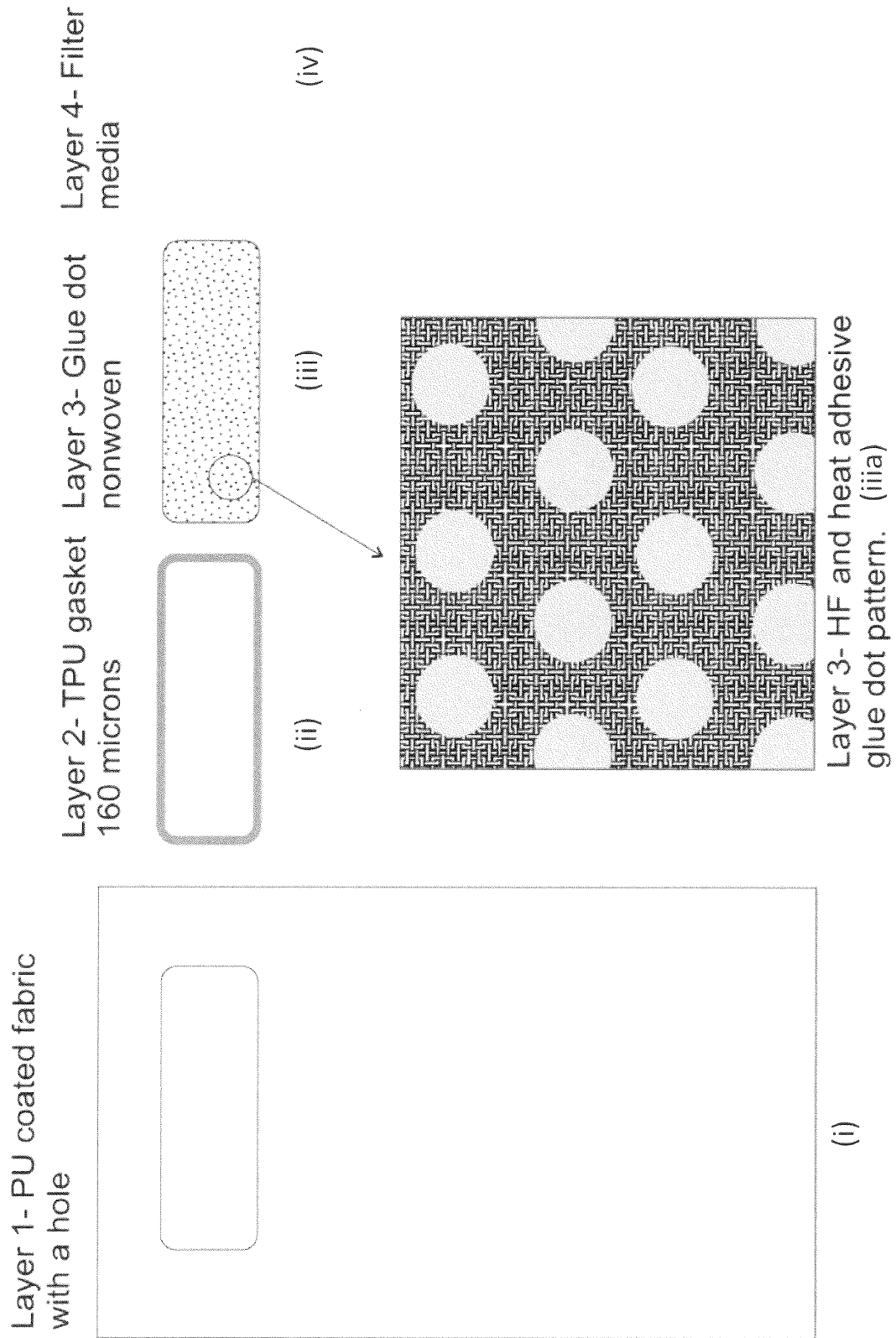


Figure 2A

All layers before welding

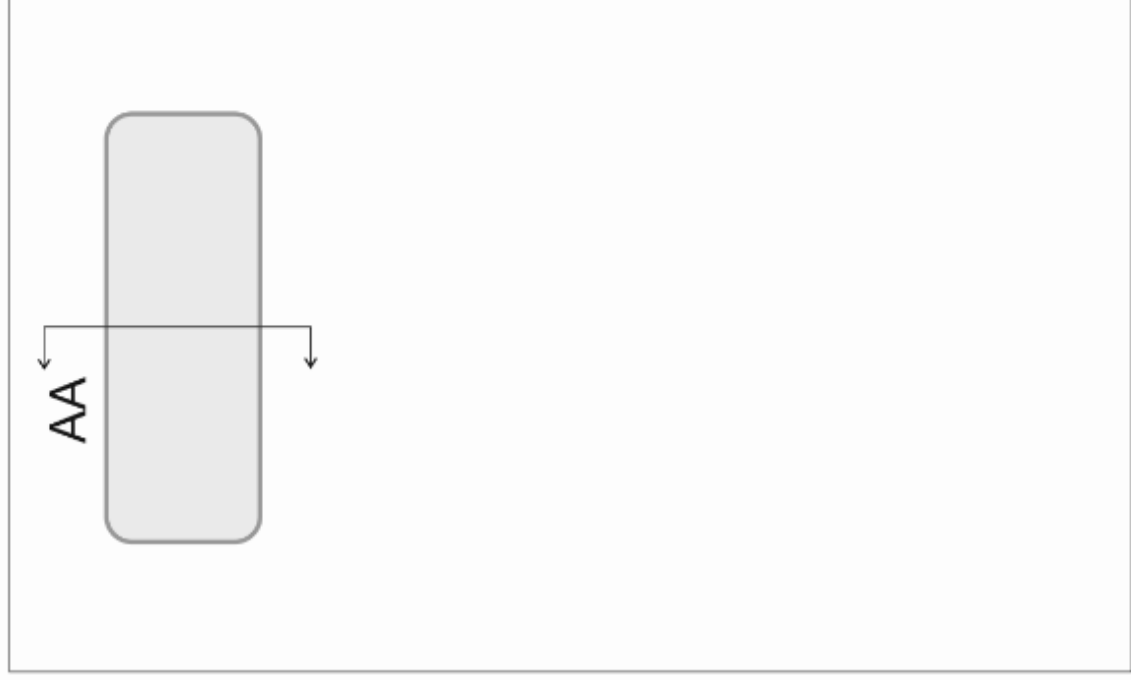
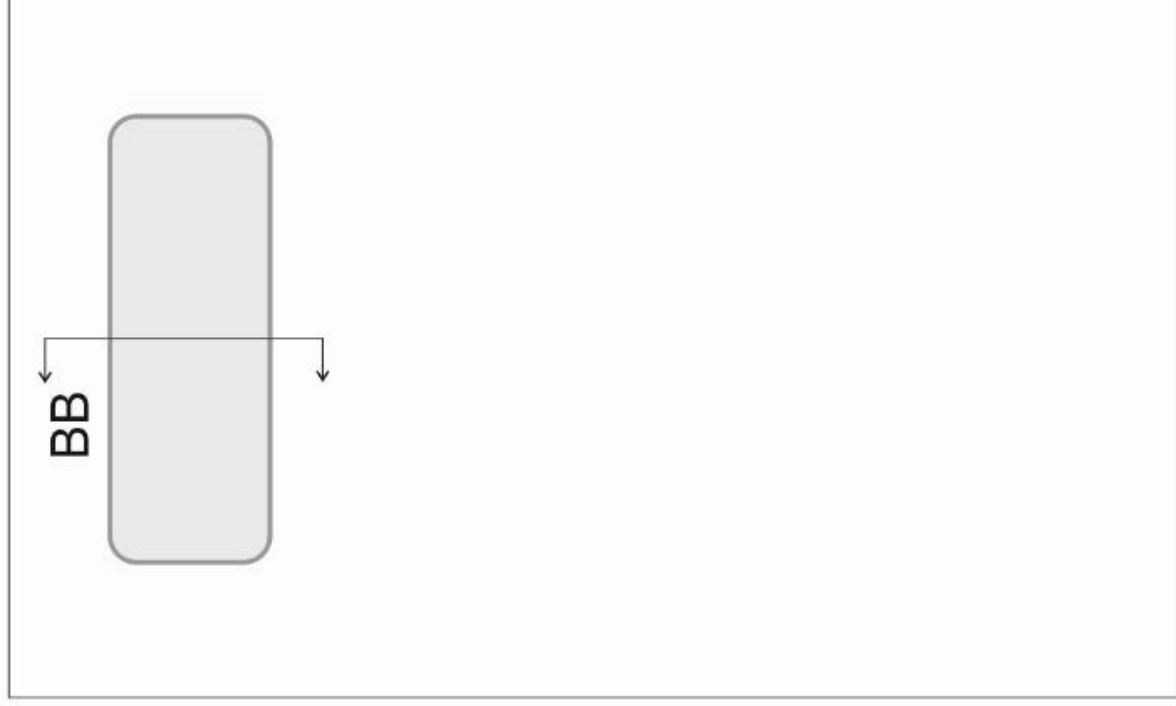


Figure 3 (a)

All layers after HF welding



(a)

BB

(not in scale)



(b)



(c)

Figure 4

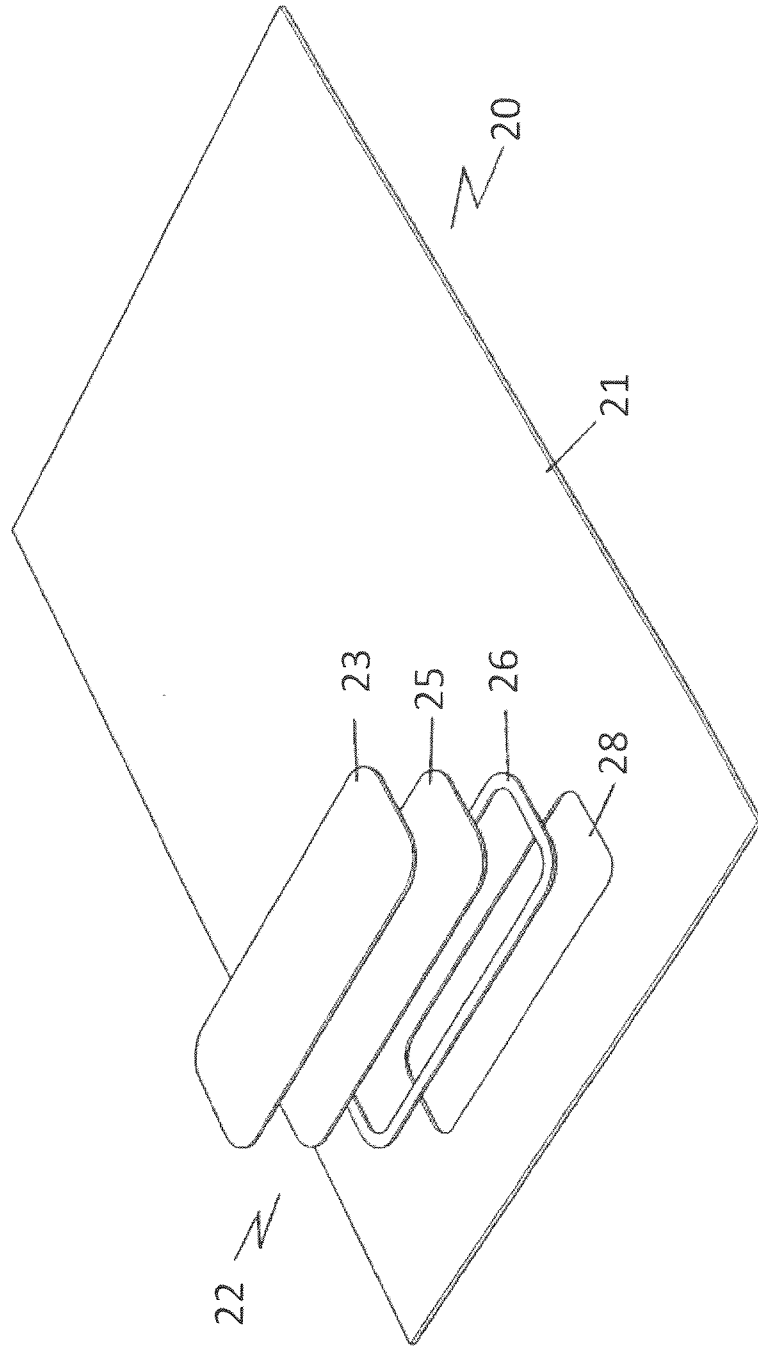


Figure 5

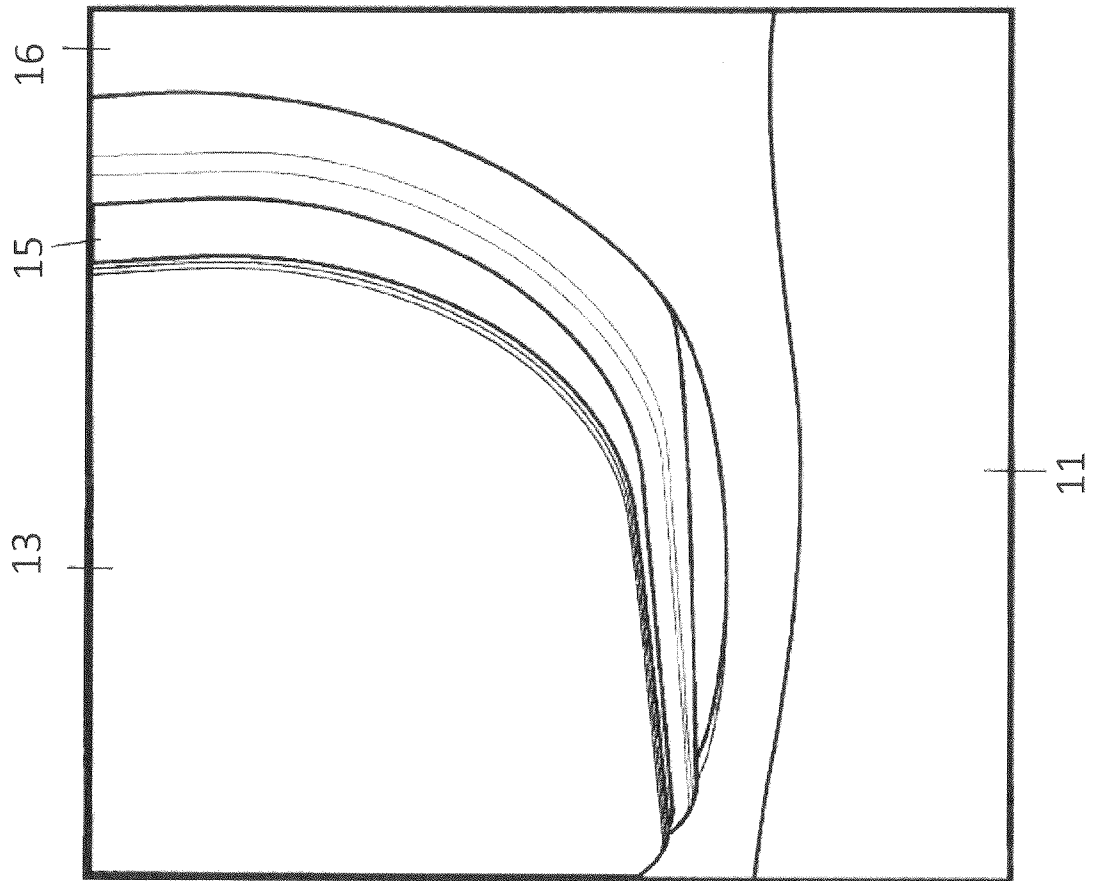


Figure 6

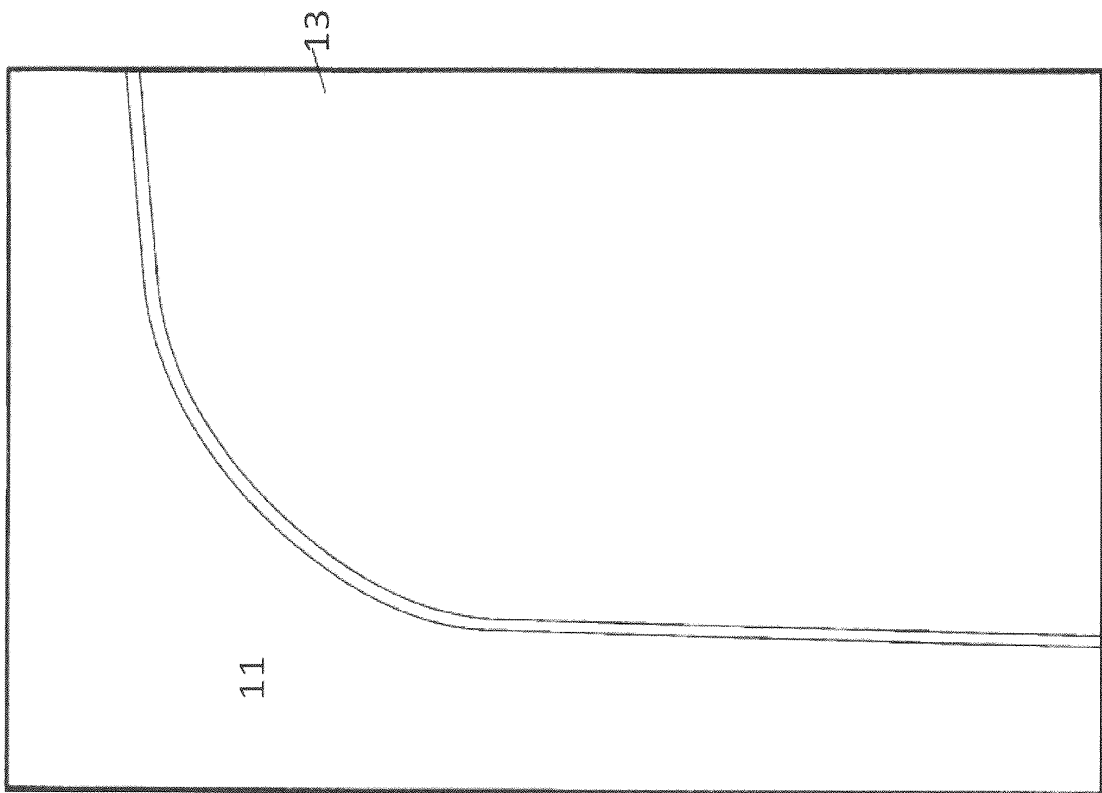


Figure 7