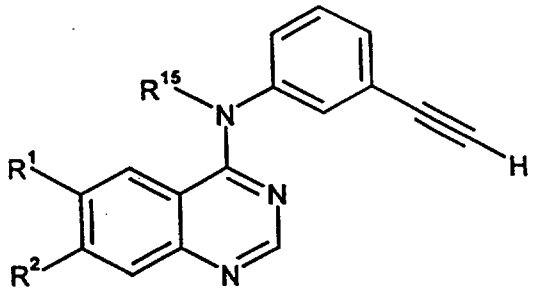
PROCESSES AND INTERMEDIATES FOR PREPARING ANTI-CANCER COMPOUNDS

Abstract

The present invention relates to methods and intermediates for preparing compounds of the formula 1



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and the pharmaceutically acceptable salts and solvates thereof, as well as structurally related compounds, wherein R^1, R^2 and R^{15} are as defined herein. The foregoing compounds are useful in the treatment of hyperproliferative disorders, such as cancers, in mammals.