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METHOD FOR MANUFACTURING TUBE CONTAINER

ABSTRACT OF THE DISCLOSURE

A method for manufacturing a tube container which is capable of providing the tube container with satisfactory clearness, barrier characteristics, squeezing characteristics and recycling characteristics. PET is subjected to injection molding to form a parison (1) including a mouth (1a) and a body (1b). Then, the parison (1) is transferred to a blow mold (3) for biaxial orientation blowing, resulting in a molded material (5). The molded material (5) is then removed from the blow mold (3) and then a bottom (6) of the body (1b) of the molded material (5) is cut for charging contents (9) in the body (1b), followed by sealing of the bottom (6) of the body (1b) by welding, resulting in a tube container (11) being finished.

Figure 3