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Abstract

METHOD AND APPARATUS FOR ASSEMBLING A 2-PIECE SKIN DOOR

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A method and apparatus for assembling a 2-piece skin door comprising a bottom skin (10) and a top skin (20) wherein each of the bottom and top skins' longitudinal edges have been bent and folded to complementarily hem each other in an interlocking manner to form a seam, the method including:

- holding the bottom skin in an upwardly open pan manner;
- holding the top skin in an inverted pan manner wherein its folded and hemmed edges are aligned with the corresponding edges of the bottom skin; and
- pushing the top skin to insert said top skin's folded edge into the bottom skin's corresponding folded edge to form said interlocking seam.

The bottom skin may be held securely on a substantially planar surface with securing means. The top skin may be provided with means for pulling it in alignment towards the bottom skin by winch and cable with hook means.

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FIGURE 2