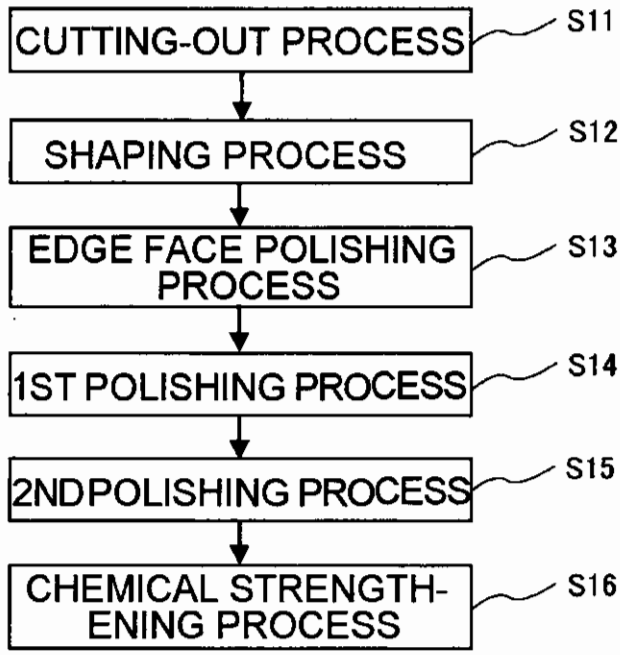

CUTTING-OUT PROCESS
S11
SHAPING PROCESS
S12
EDGE FACE POLISHING PROCESS
S13
1ST POLISHING PROCESS
S14
2ND POLISHING PROCESS
S15
CHEMICAL STRENGTH-ENING PROCESS
S16

FIG. 1

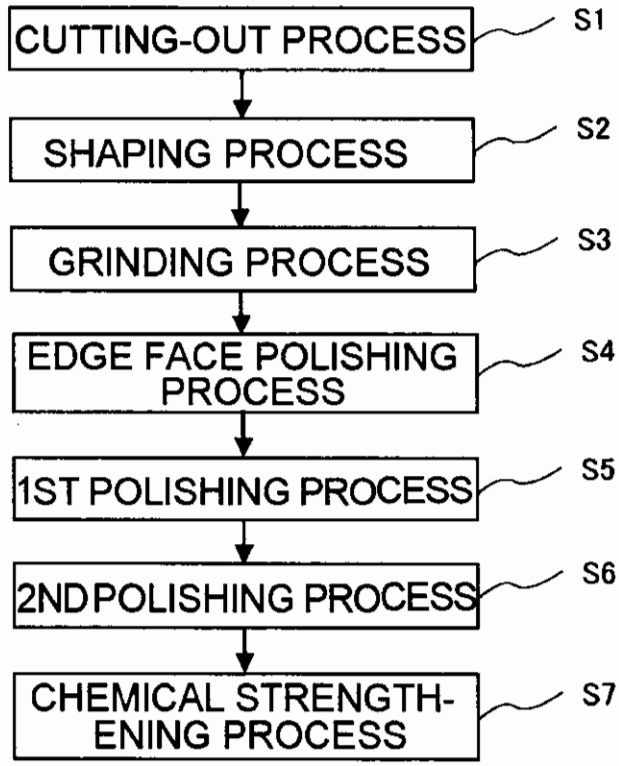

CUTTING-OUT PROCESS
S1
SHAPING PROCESS
S2
GRINDING PROCESS
S3
EDGE FACE POLISHING PROCESS
S4
1ST POLISHING PROCESS
S5
2ND POLISHING PROCESS
S6
CHEMICAL STRENGTH-ENING PROCESS
S7

FIG. 2