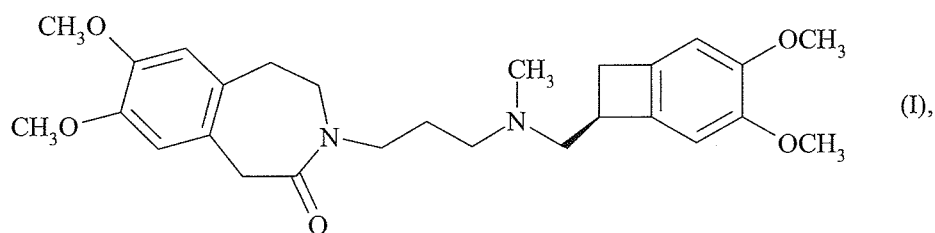


**ABSTRACT****NEW PROCESS FOR THE SYNTHESIS OF IVABRADINE  
AND ADDITION SALTS THEREOF WITH A  
PHARMACEUTICALLY ACCEPTABLE ACID**

5 Process for the synthesis of ivabradine of formula (I):



addition salts thereof with a pharmaceutically acceptable acid, and hydrates thereof.

Medicaments.

No figure.