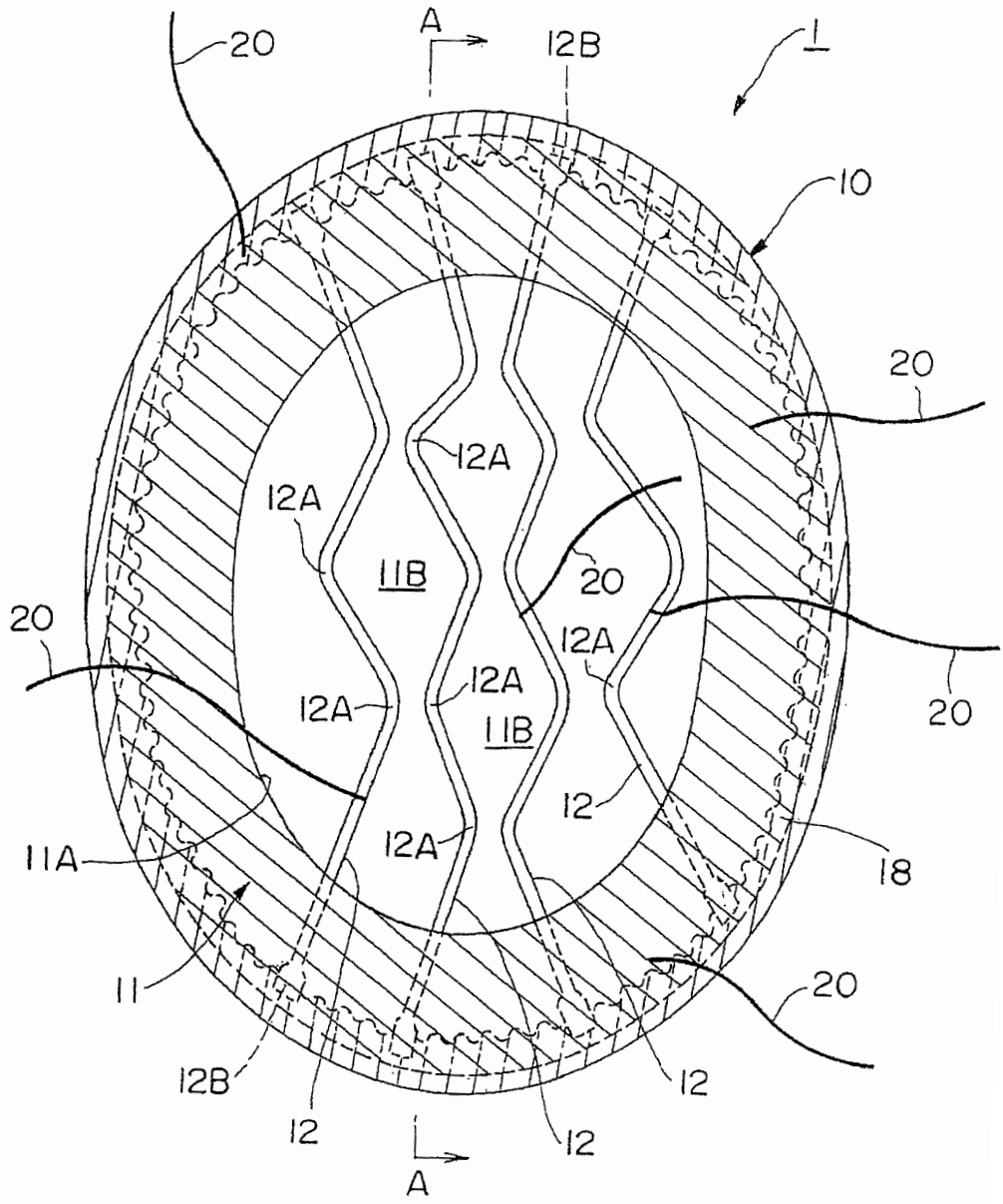
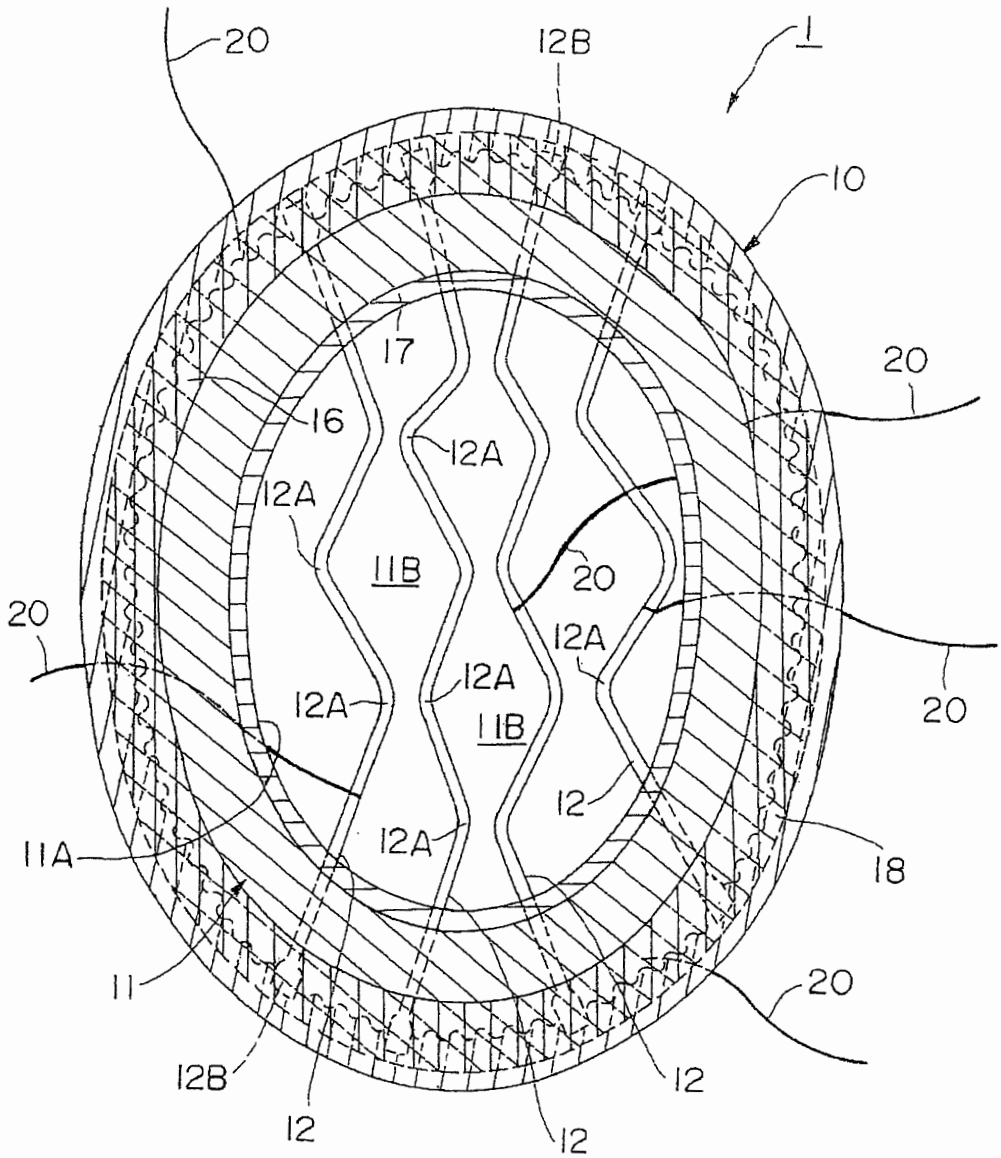
FIG.1



: Annular member 11

: Net for wig exposure prevention 18

FIG.2



: Annular member 11

: Net for wig exposure prevention 18

: Lace tape 16

: Satin Tape 17

FIG.3

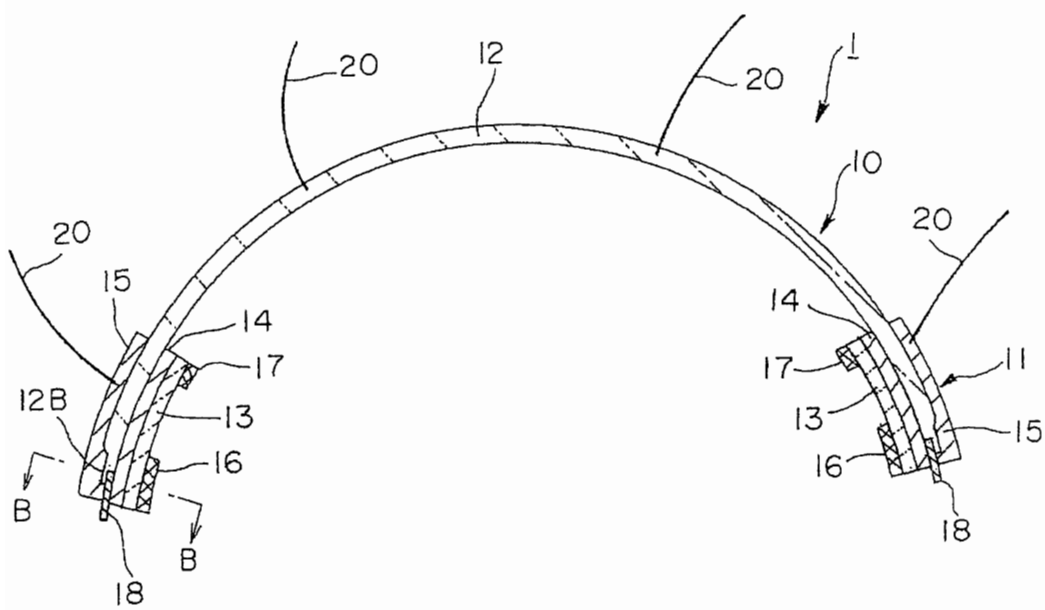


FIG.4

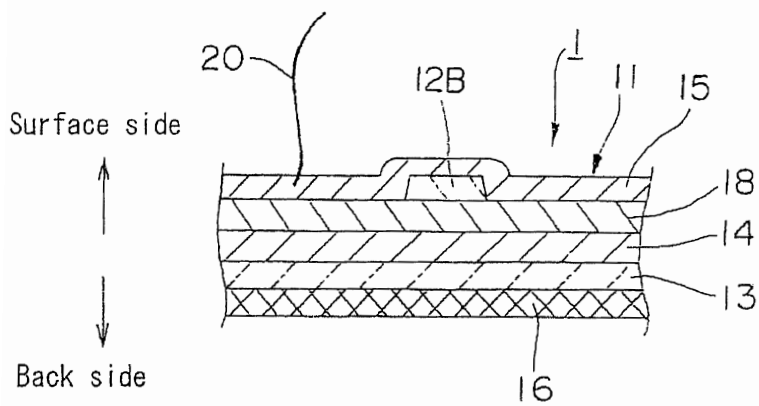


FIG.5

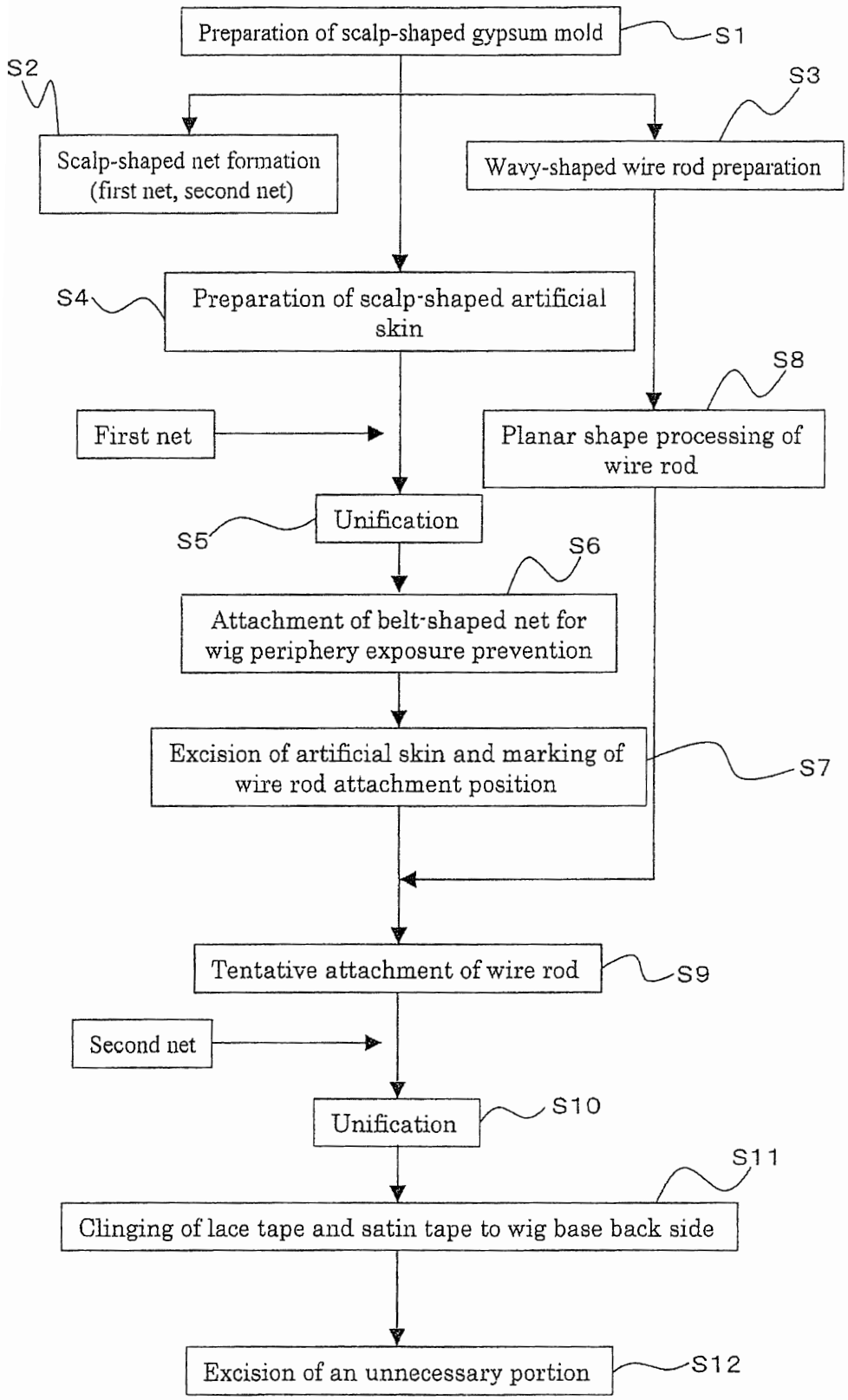

Preparation of scalp-shaped gypsum mold
S1
S2
Scalp-shaped net formation (first net, second net)
S3
Wavy-shaped wire rod preparation
S4
Preparation of scalp-shaped artificial skin
S8
First net
Planar shape processing of wire rod
Unification
S5
S6
Attachment of belt-shaped net for wig periphery exposure prevention
Excision of artificial skin and marking of wire rod attachment position
S7
Tentative attachment of wire rod
S9
Second net
Unification
S10
S11
Clinging of lace tape and satin tape to wig base back side
Excision of an unnecessary portion
S12

FIG.6

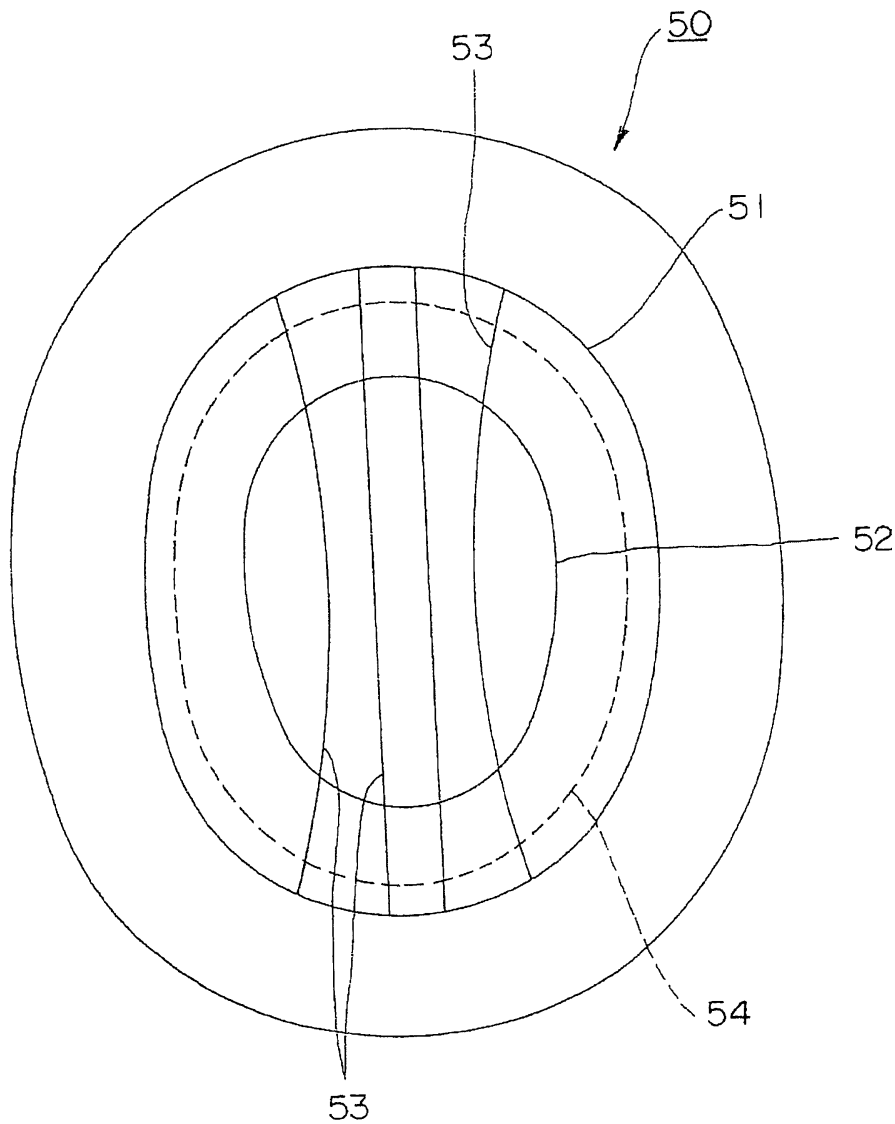


FIG.7

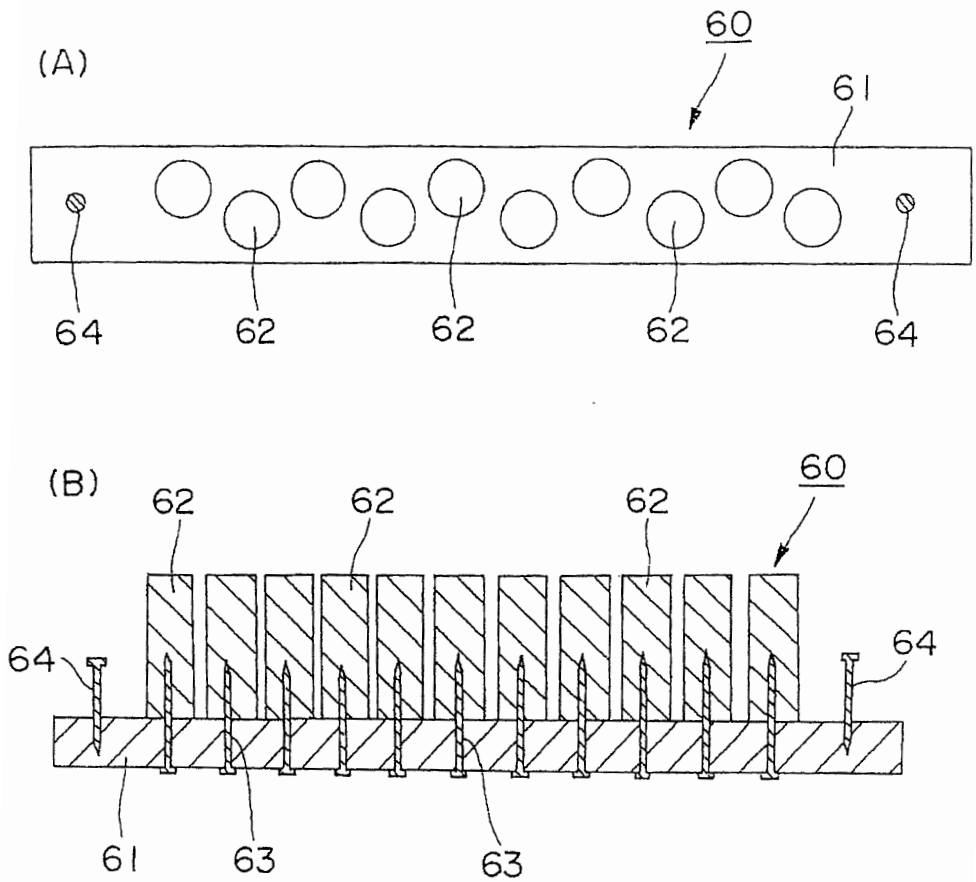


FIG.8

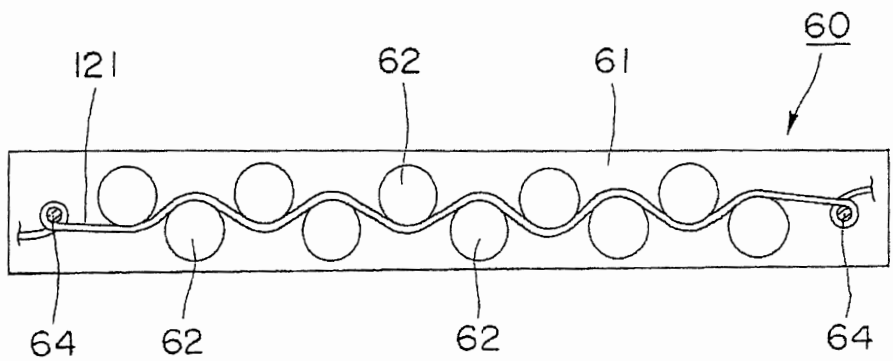


FIG.9

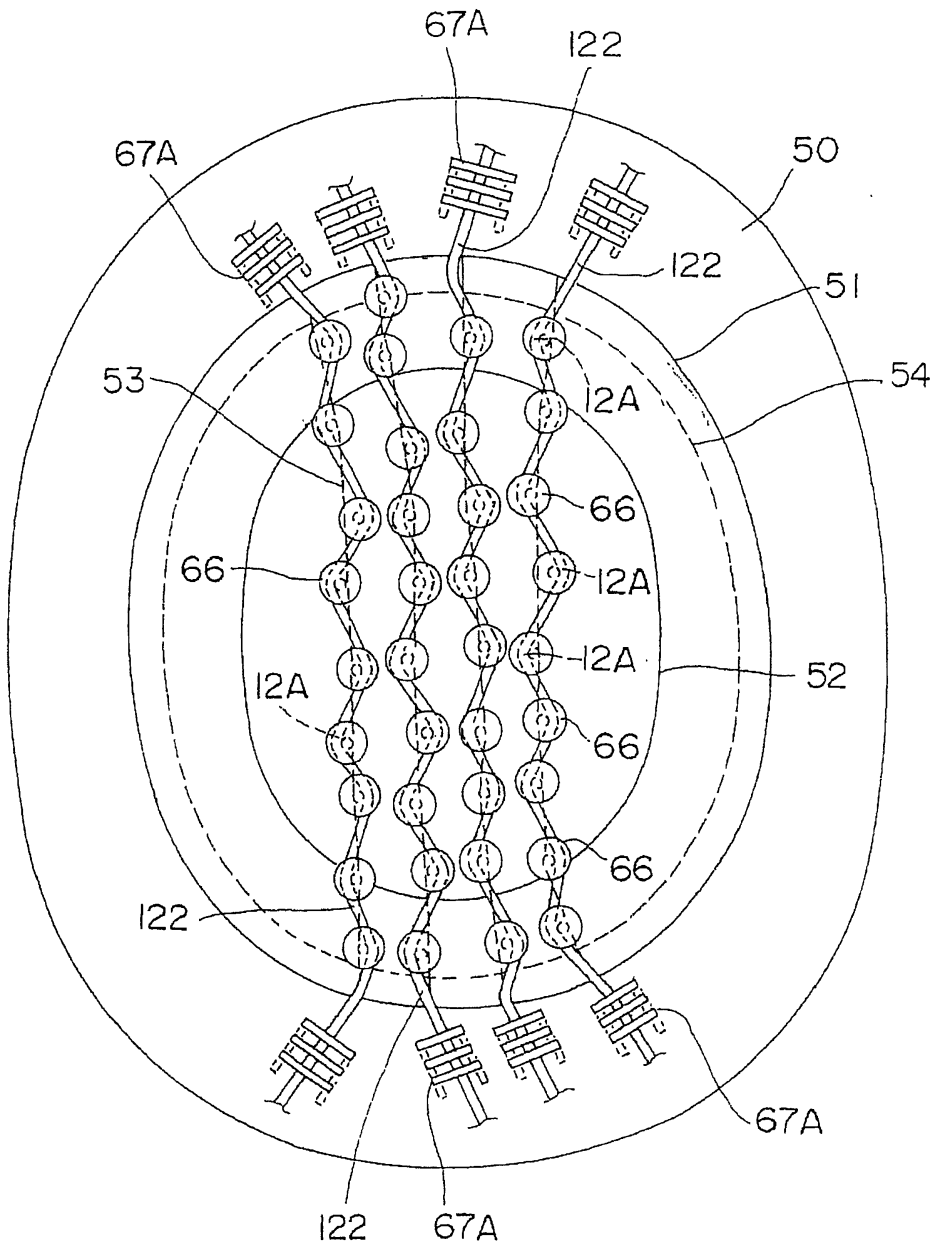

67A
122
67A
50
122
51
53
54
12A
66
66
12A
12A
12A
52
66
66
122
67A
122
67A

FIG.10

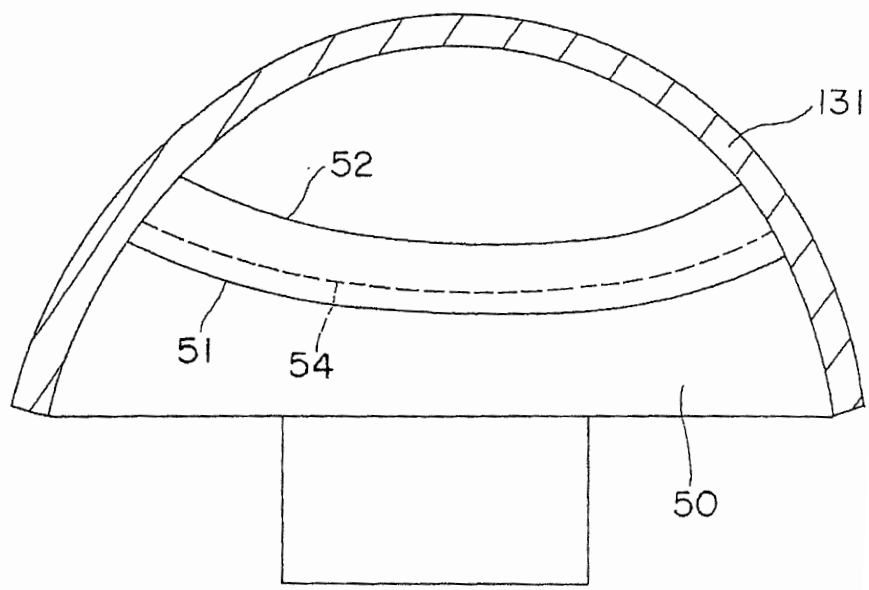


FIG.11

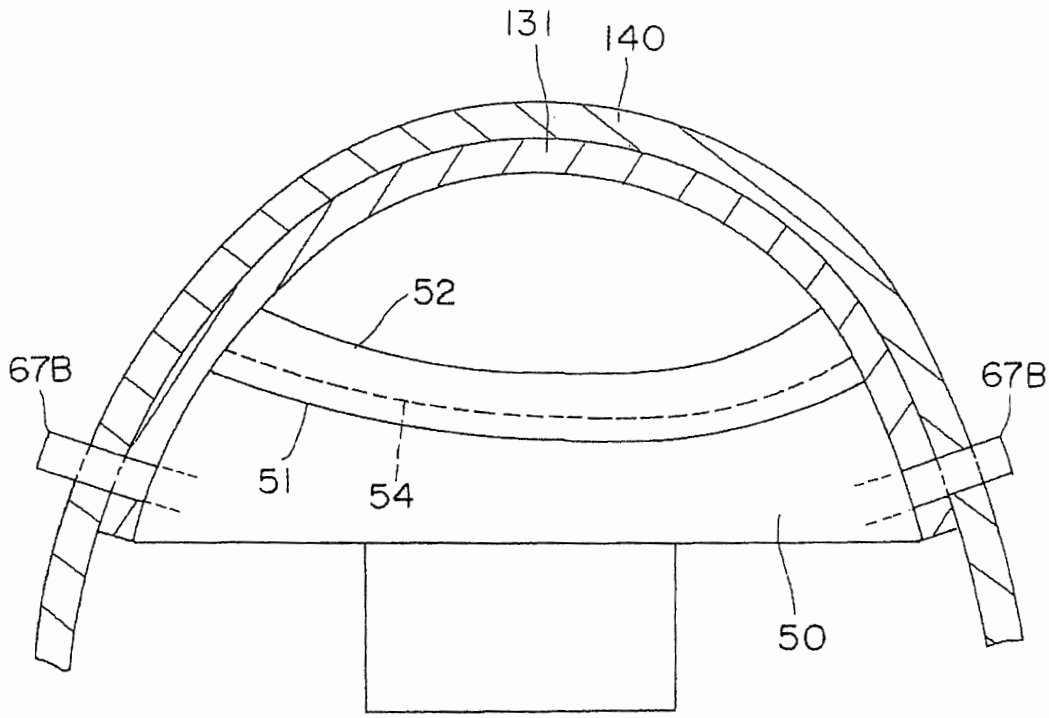
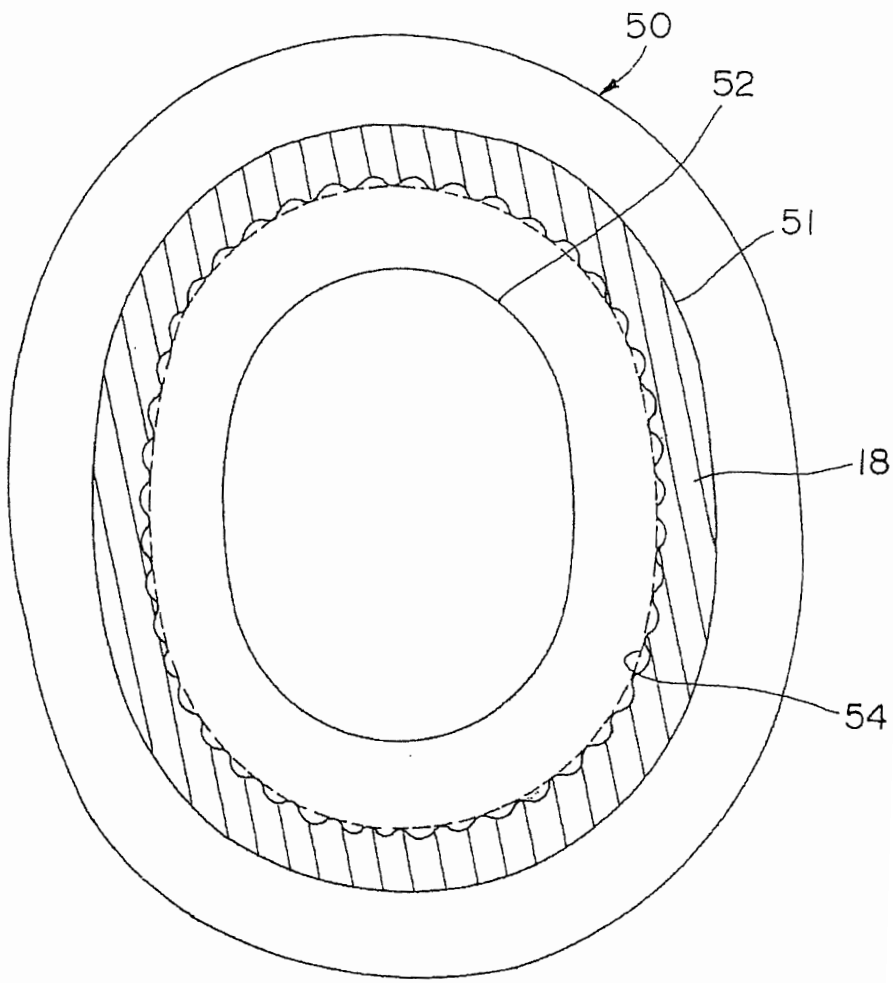
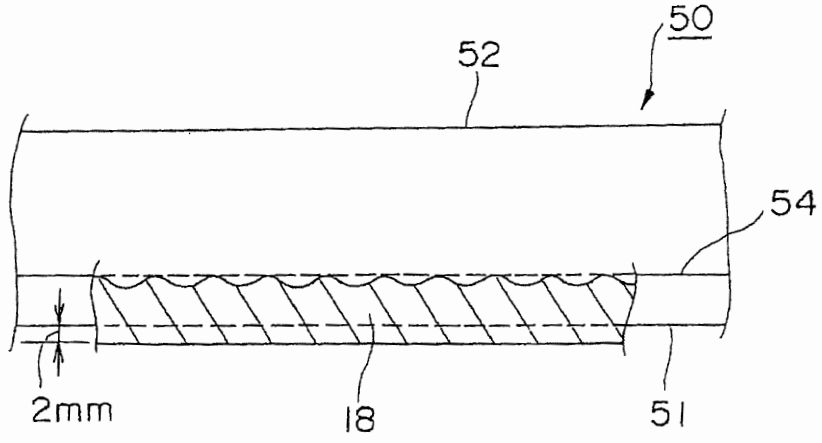


FIG.12



: Net for wig exposure prevention 18

FIG.13



: Net for wig exposure prevention 18

FIG.14

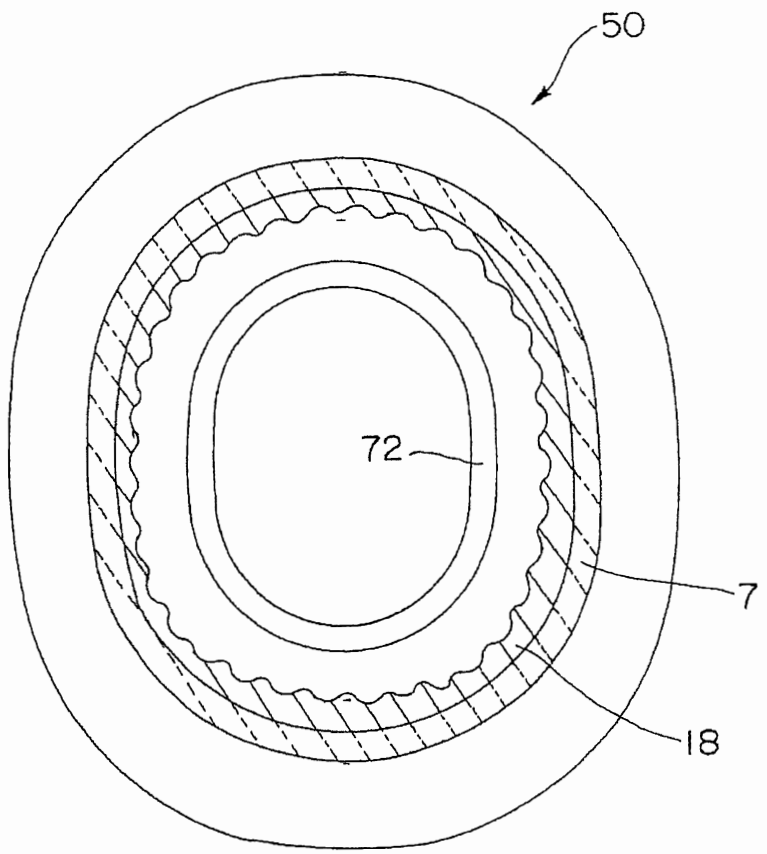


FIG.15

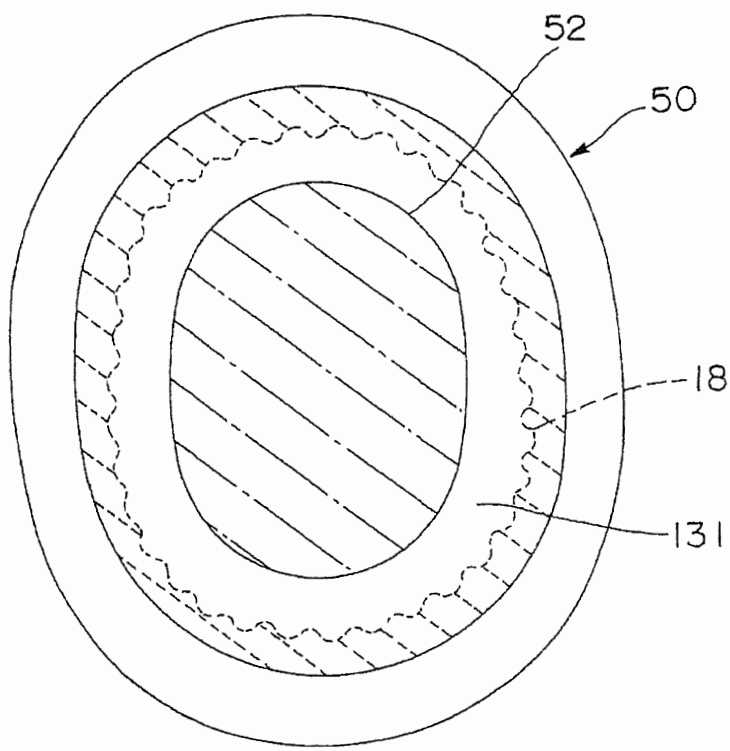


FIG.16

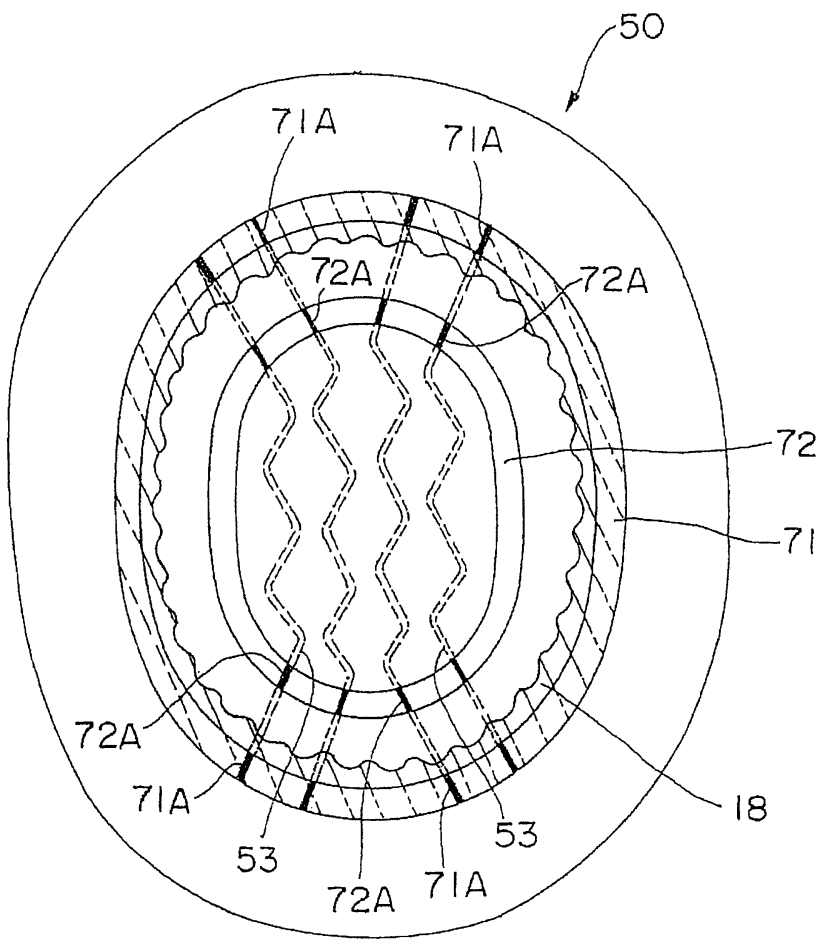


FIG.17

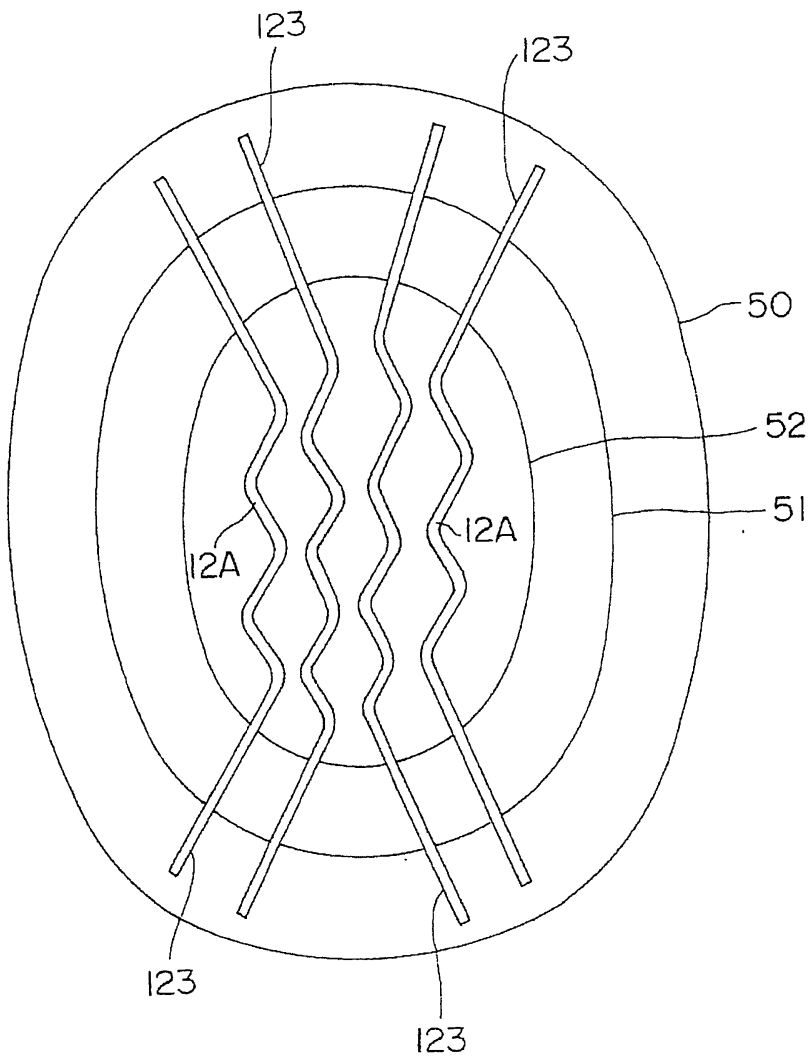


FIG.18

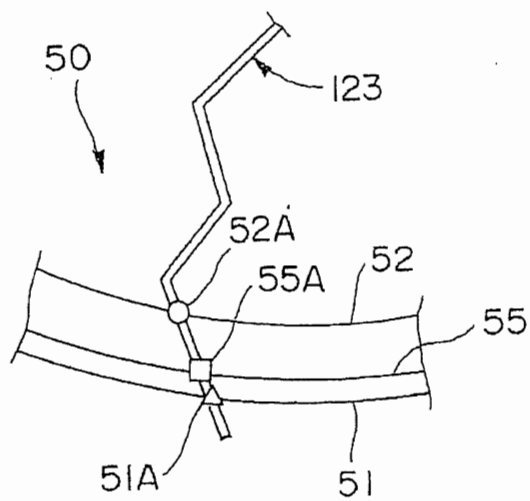


FIG.19

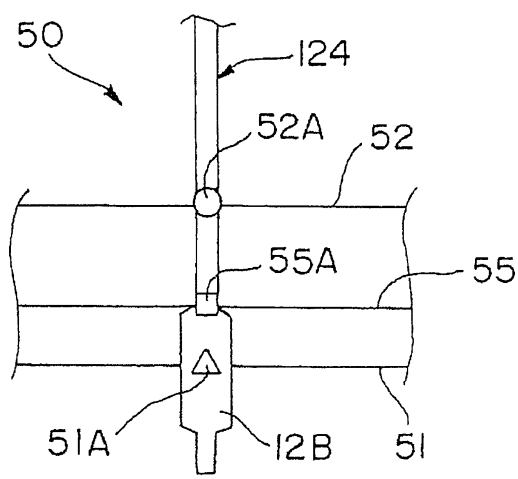


FIG.20

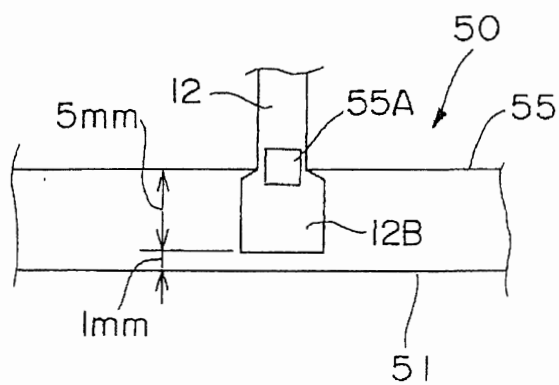


FIG.21

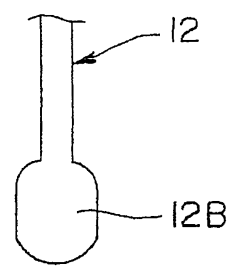


FIG.22

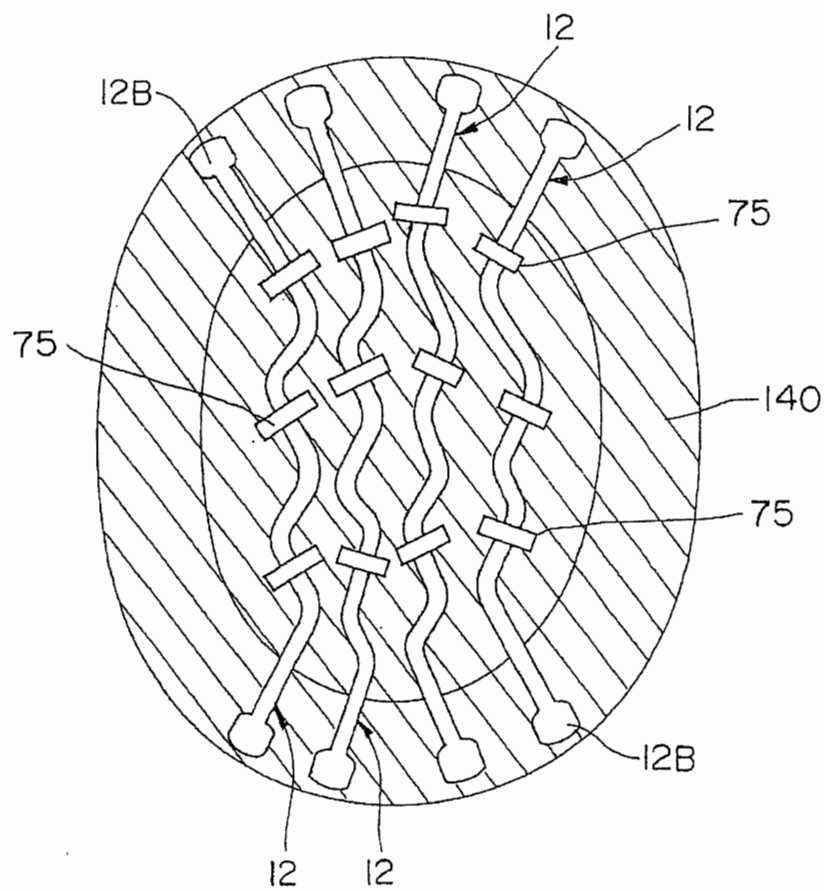


FIG.23

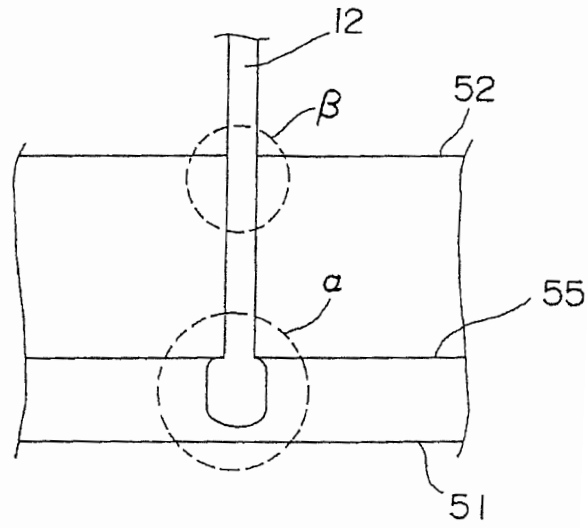


FIG.24

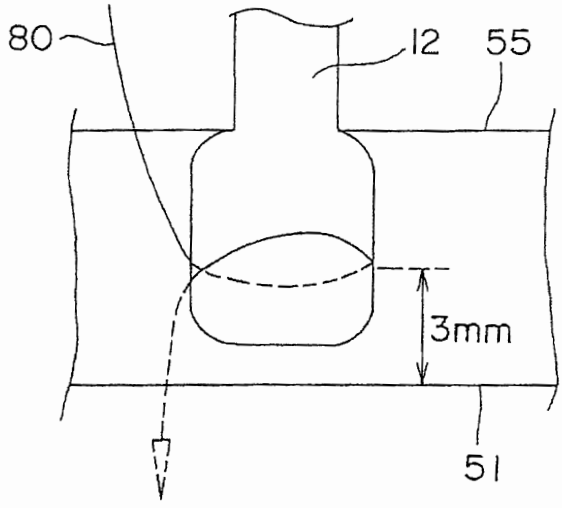


FIG.25

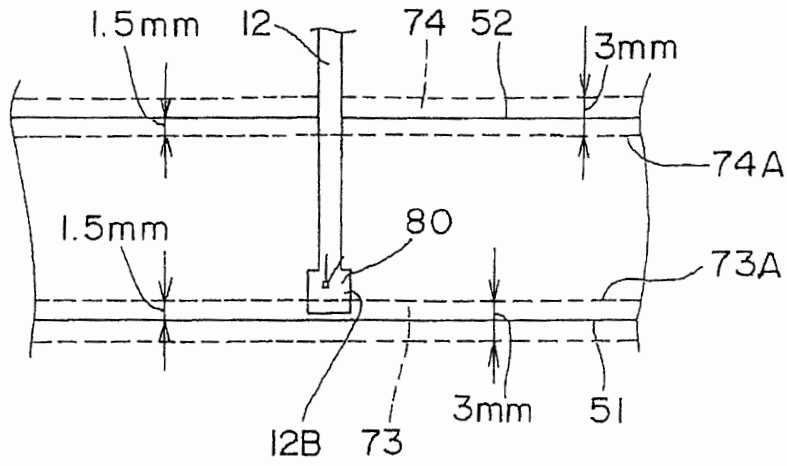


FIG.26

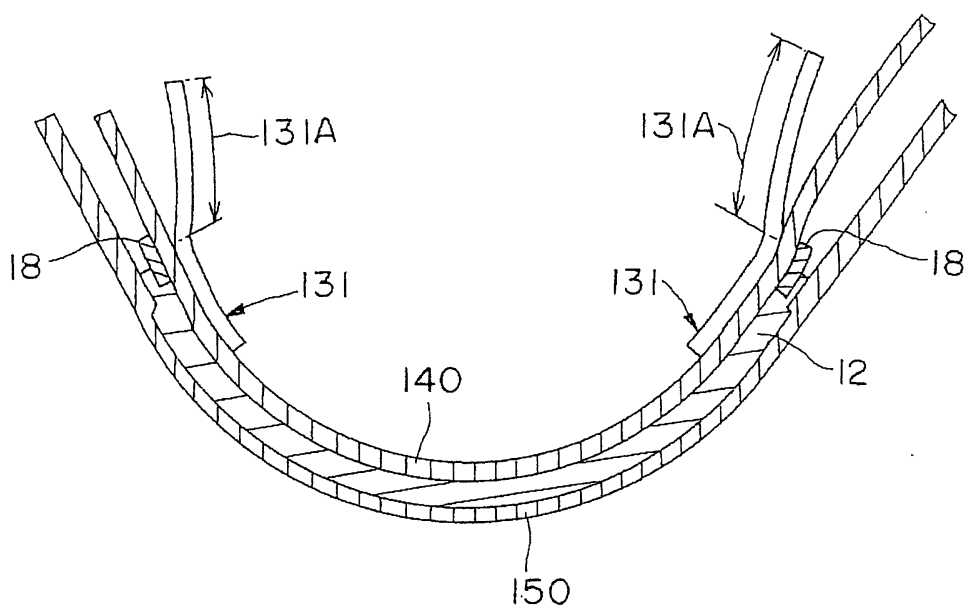
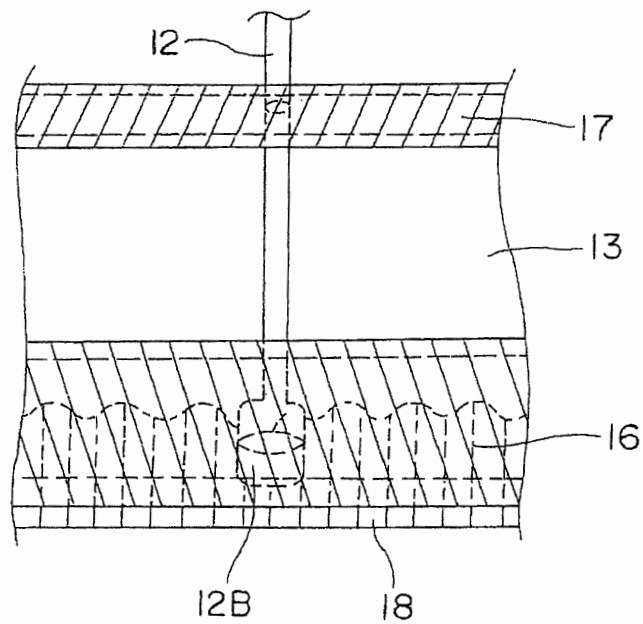


FIG.27



: Lace tape 16

: Satin Tape 17

: Net for wig exposure prevention 18

FIG.28

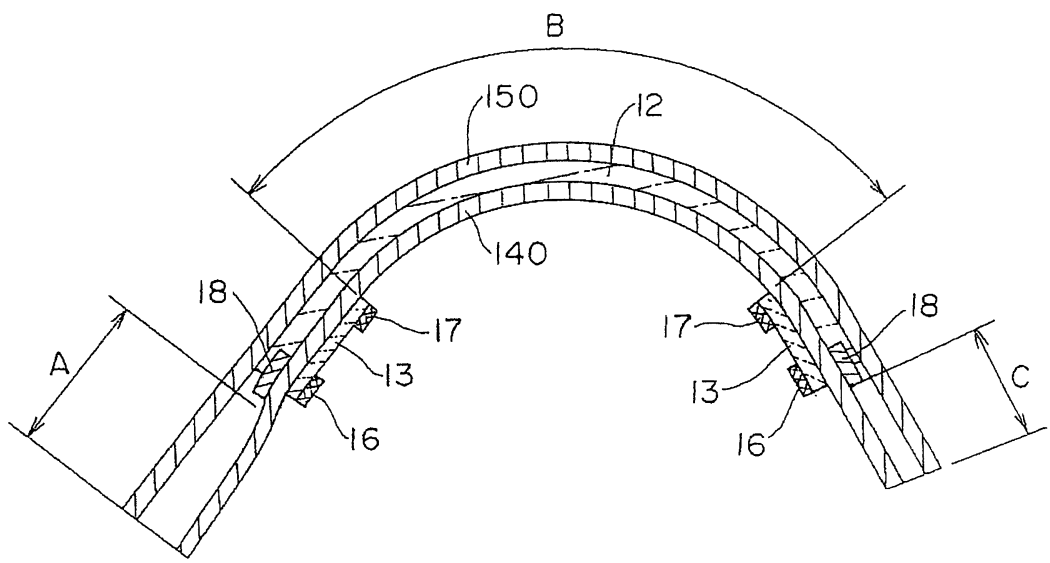


FIG.29

