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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : D06M 15/37	A1	(11) International Publication Number: WO 94/05847 (43) International Publication Date: 17 March 1994 (17.03.94)
(21) International Application Number: PCT/US93/07723 (22) International Filing Date: 20 August 1993 (20.08.93) (30) Priority data: 07/937,253 28 August 1992 (28.08.92) US (71) Applicant: E.I. DU PONT DE NEMOURS AND COMPANY [US/US]; 1007 Market Street, Wilmington, DE 19898 (US). (72) Inventor: DAY, Fleming, Howard ; 201 Oxford Road, Greenville, NC 27834 (US). (74) Agents: HENDRICKSON, John. S. et al.; E.I. du Pont de Nemours and Company. Legal/Patent Records Center, 1007 Market Street, Wilmington, DE 19898 (US).		(81) Designated States: JP, KR, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> <i>With amended claims.</i>
(54) Title: LOW FUME FINISH FOR WET AIT-JET TEXTURING (57) Abstract A lubricating finish composition suitable for application as a water emulsion to synthetic filaments and synthetic filaments coated with the composition. The composition of the invention comprises: about 60 to about 98.9 weight percent nonionic emulsifier having a melting point less than about 25 °C; about 1 to about 39.9 weight percent lubricant having at least 29 carbon atoms and a melting point less than about 25 °C; and about 0.1 to about 15 weight percent anionic surfactant.		