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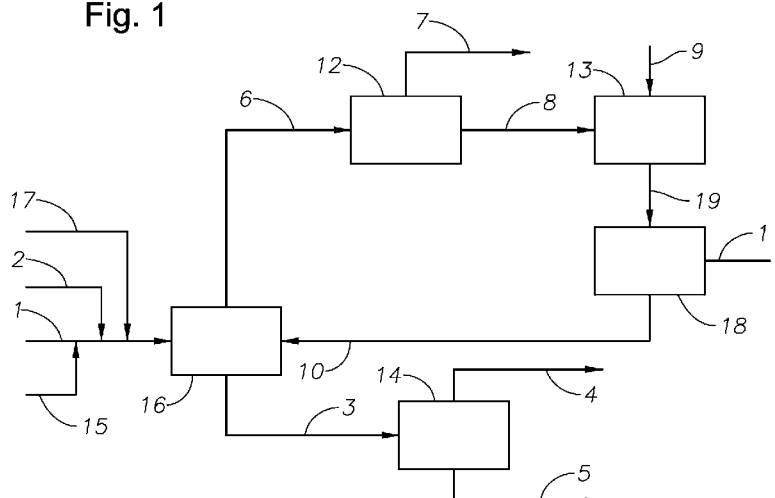
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[Continued on next page]

(54) Title: PROCESS FOR THE PRODUCTION OF PURIFIED XYLENE ISOMERS

Fig. 1



(57) Abstract: The invention is directed to a process to produce paraxylene and orthoxylene, including reducing the amount of isomerate recycle from vapor phase xylenes isomerization by providing a parallel configuration of vapor phase and liquid phase isomerization units.



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