FIG. 1

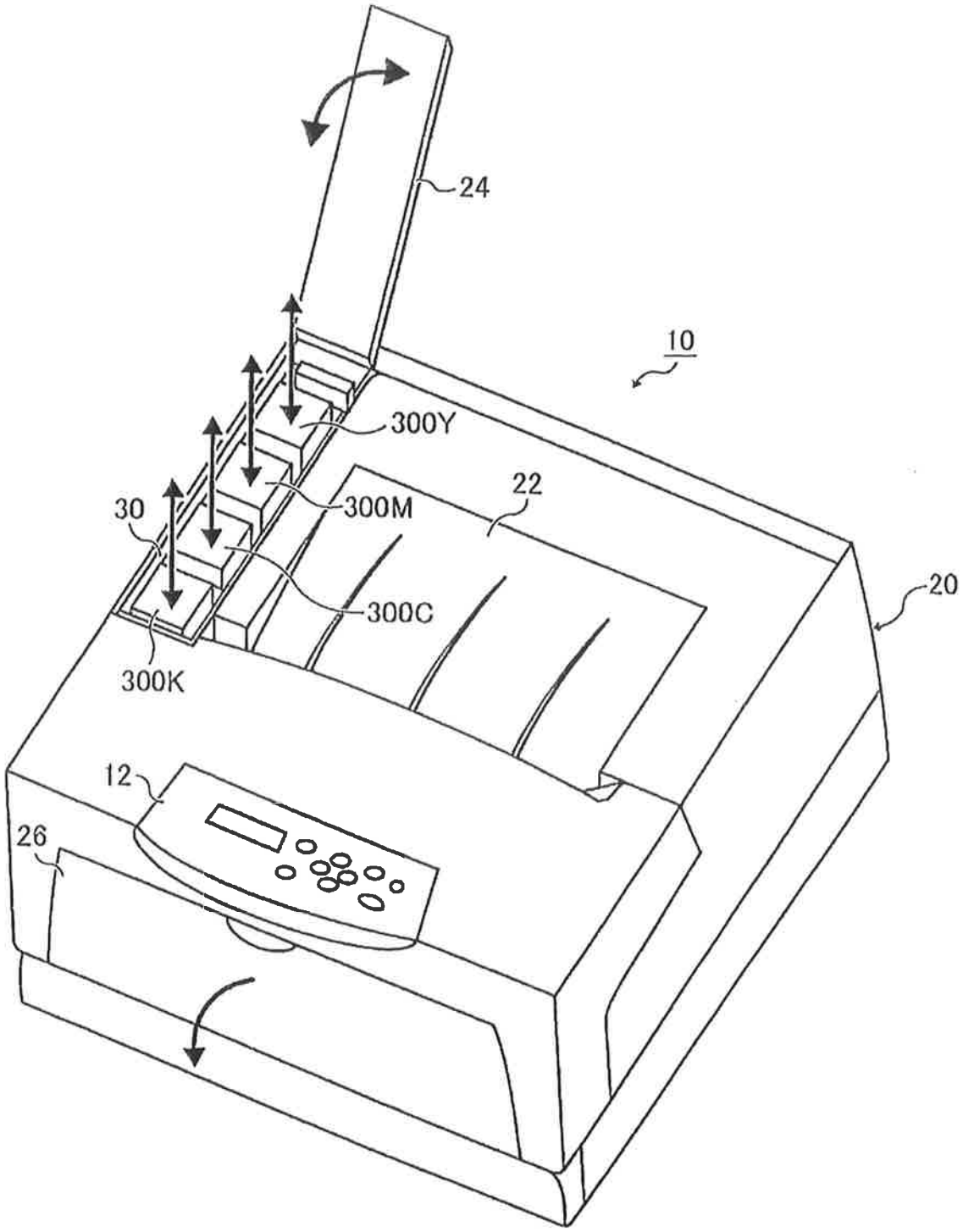


FIG. 2

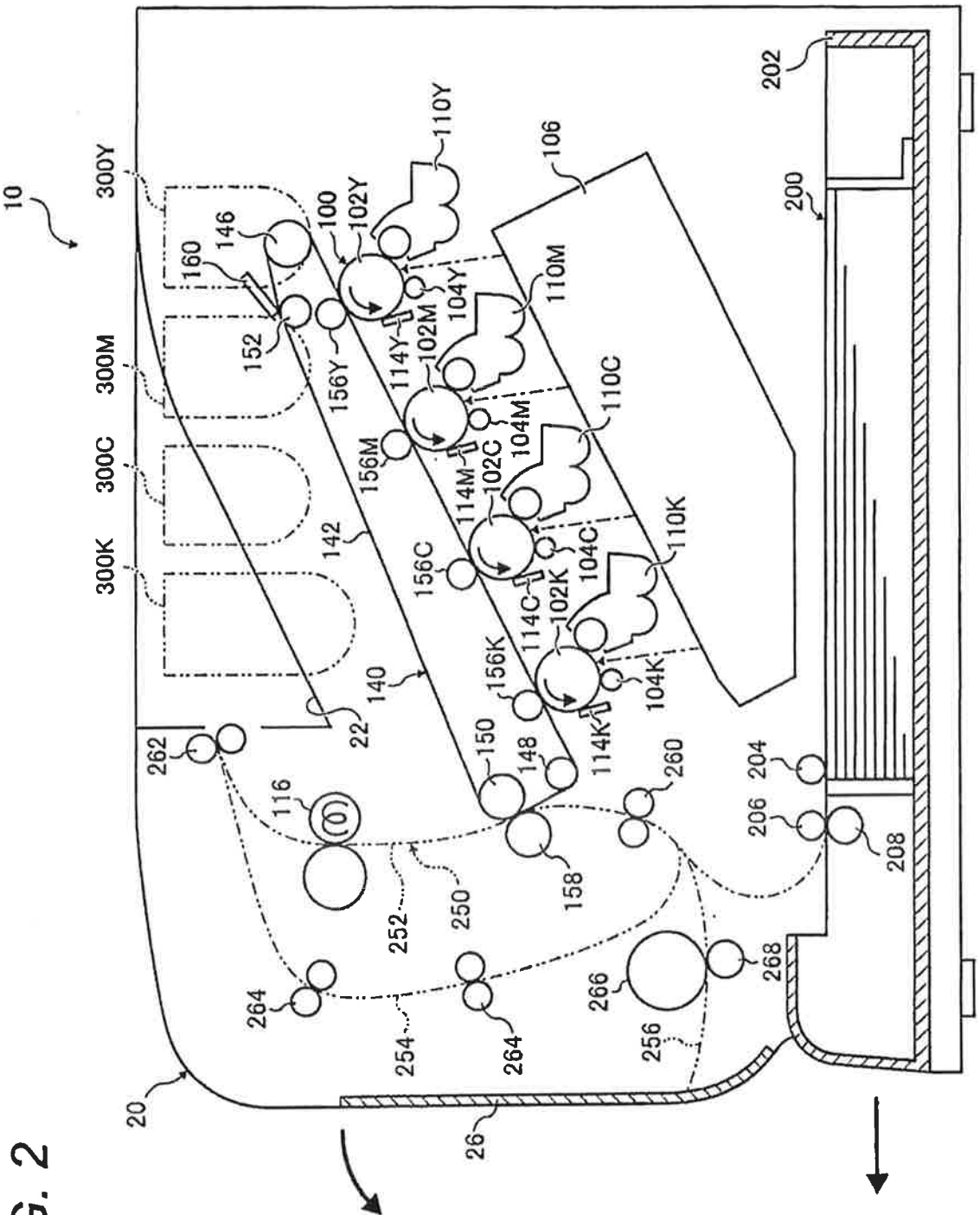

10
300Y
300M
300C
300K
160
146
152
100
102Y
110Y
106
202
200
156Y
114Y
102M
104Y
110M
156M
114M
102C
104M
110C
142
156C
114C
102K
104C
110K
140
156K
114K
104K
22
262
150
148
260
204
206
208
116
158
250
252
254
264
264
266
256
268
20
26

FIG. 3

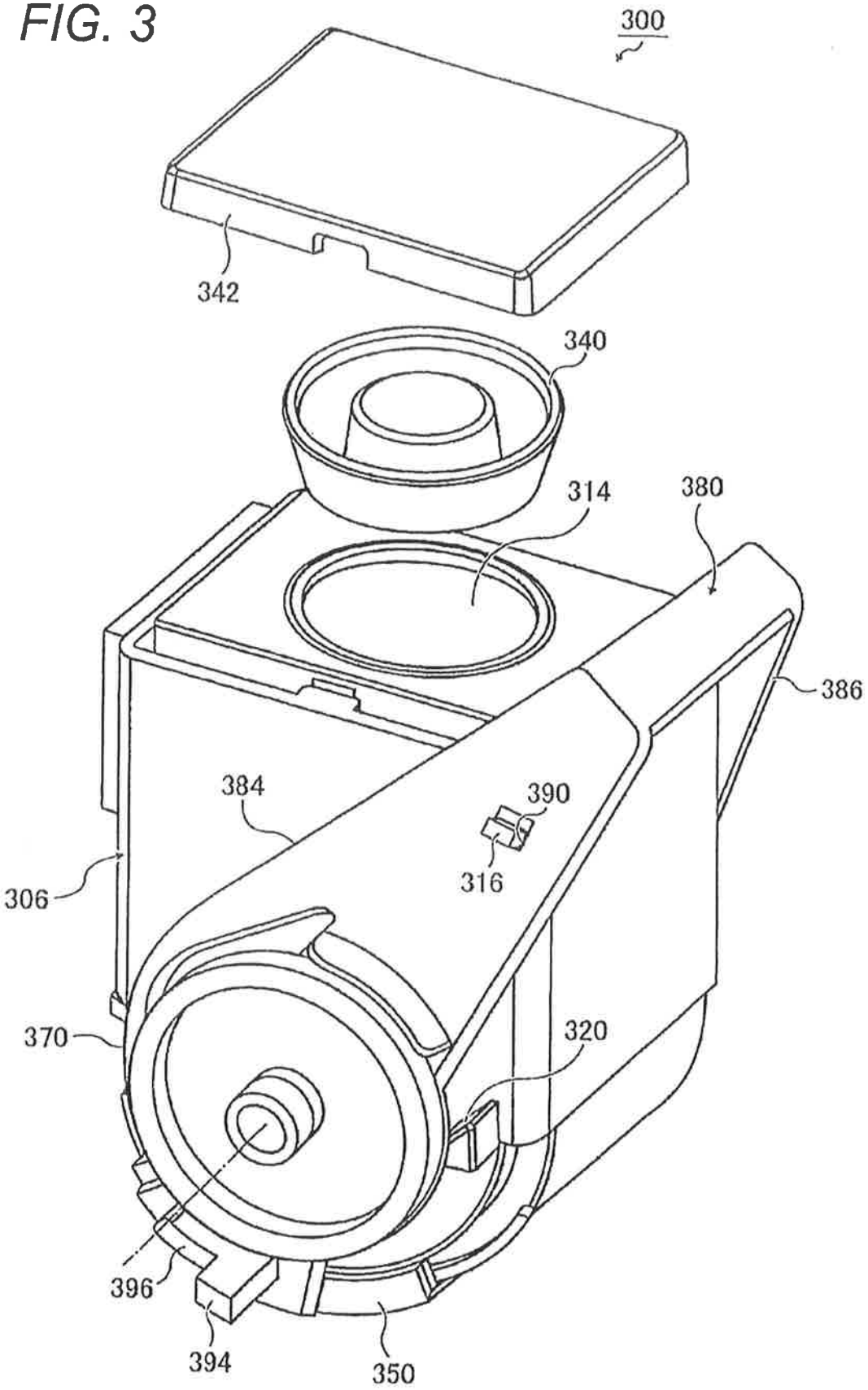


FIG. 4

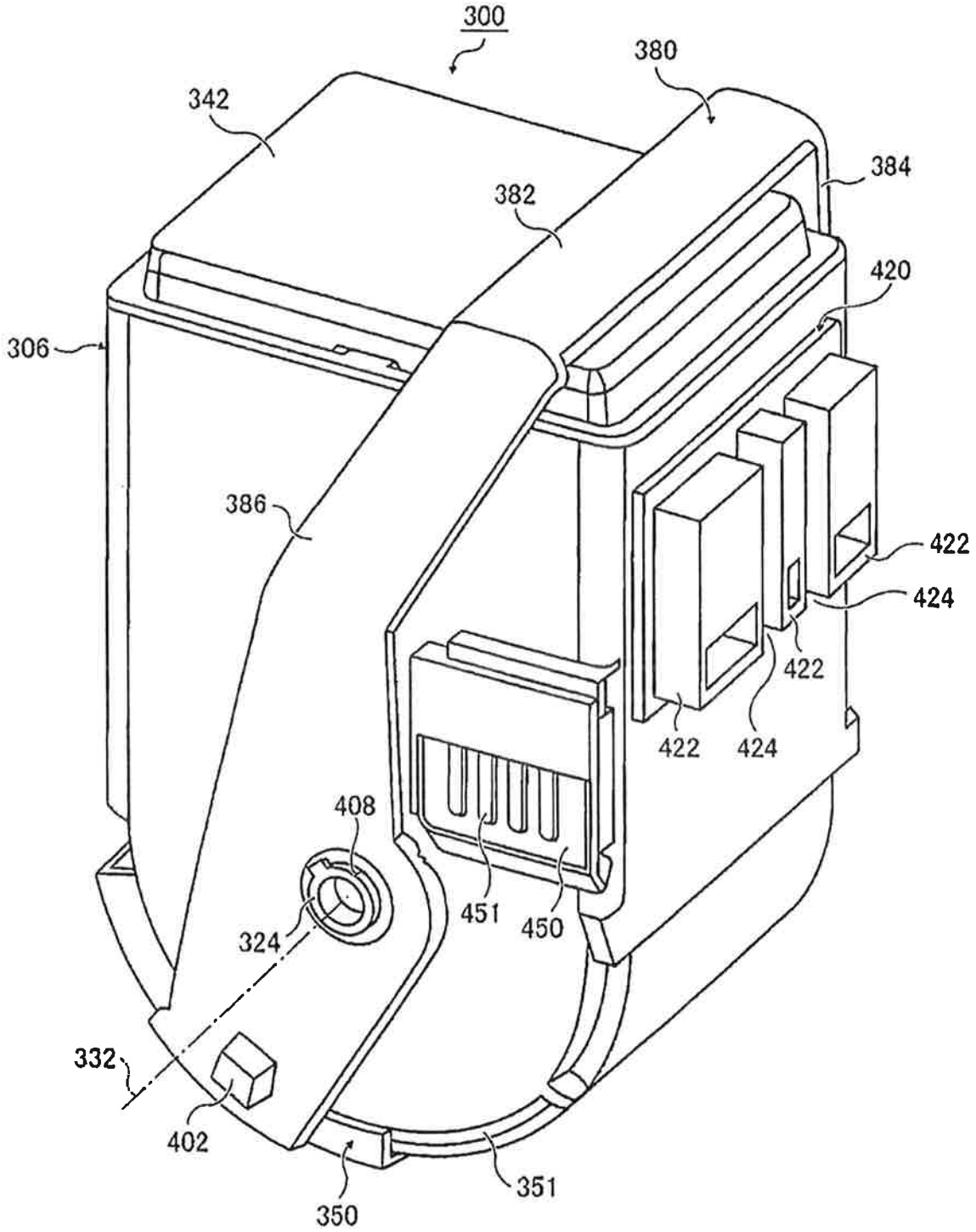

300
380
342
384
382
420
306
386
422
424
422
422
424
408
451
450
324
332
402
351
350

FIG. 5

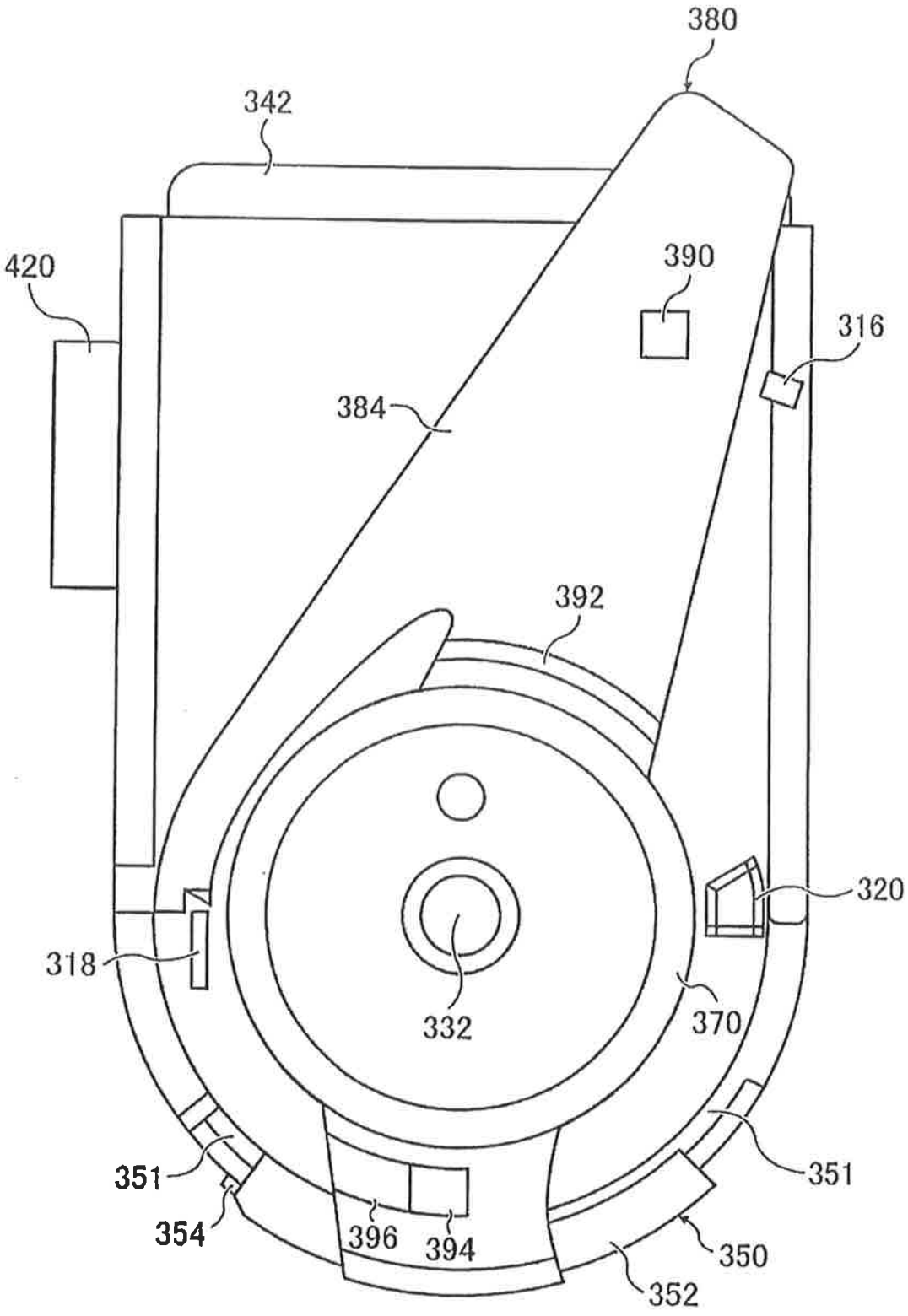

380
342
420
390
316
384
392
320
318
332
370
351
351
354
396
394
350
352

FIG. 6

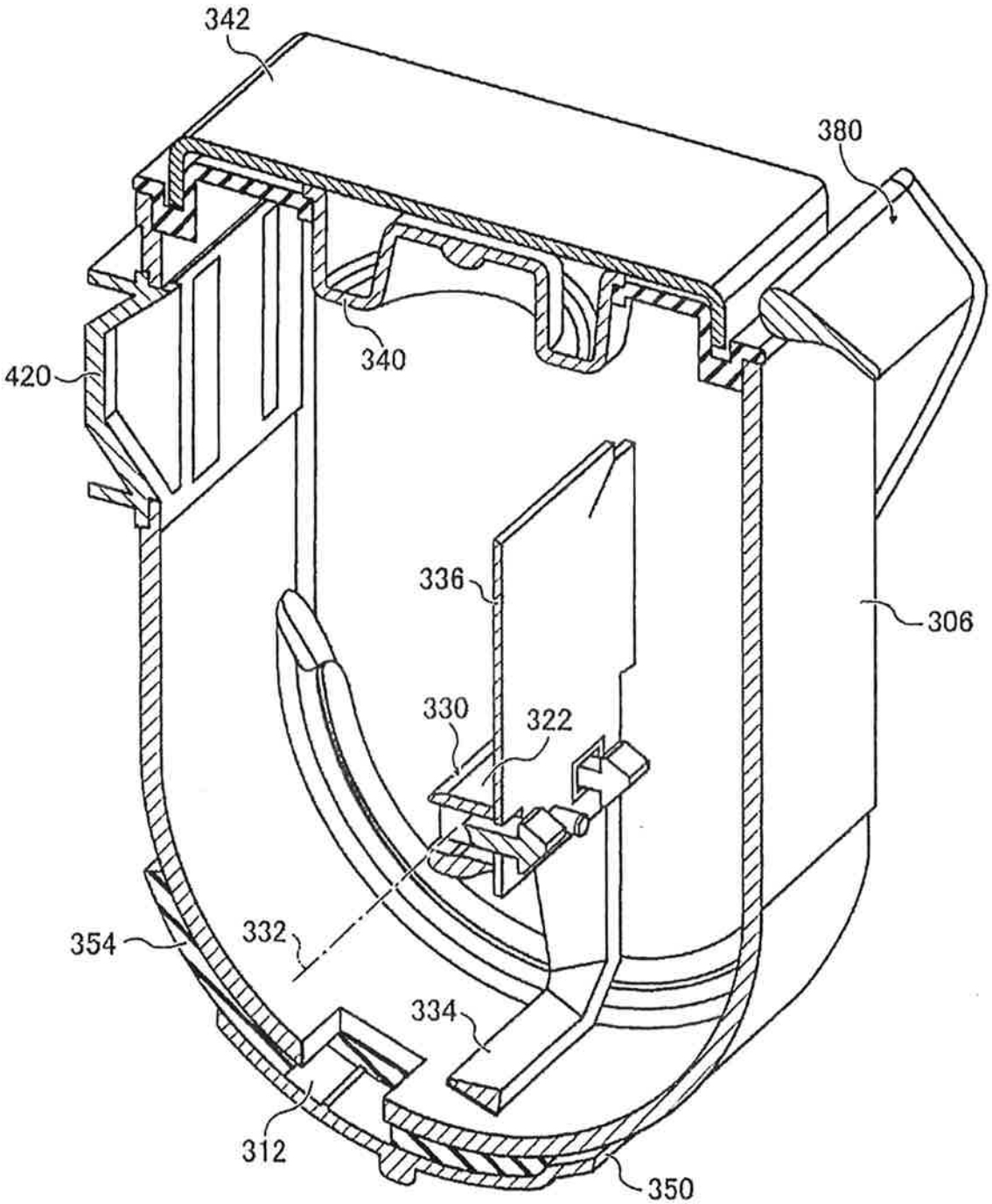


FIG. 7A

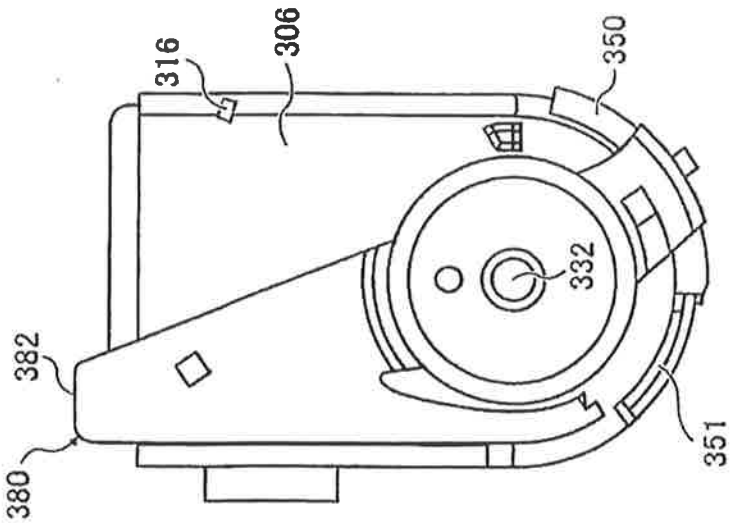


FIG. 7B

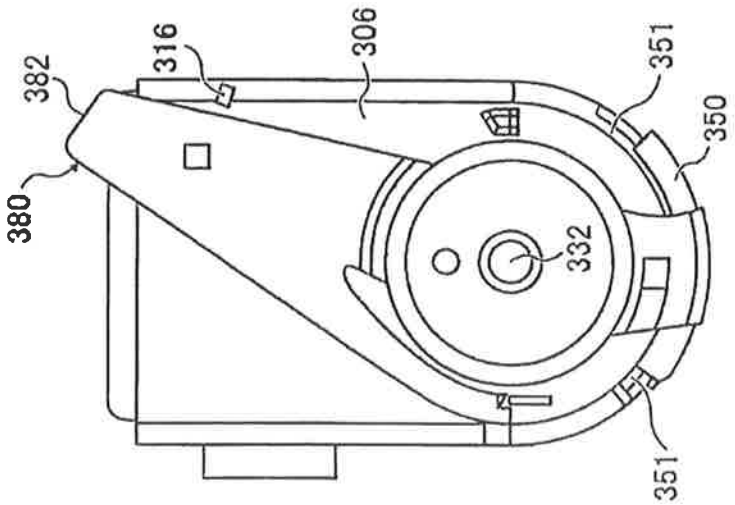


FIG. 7C

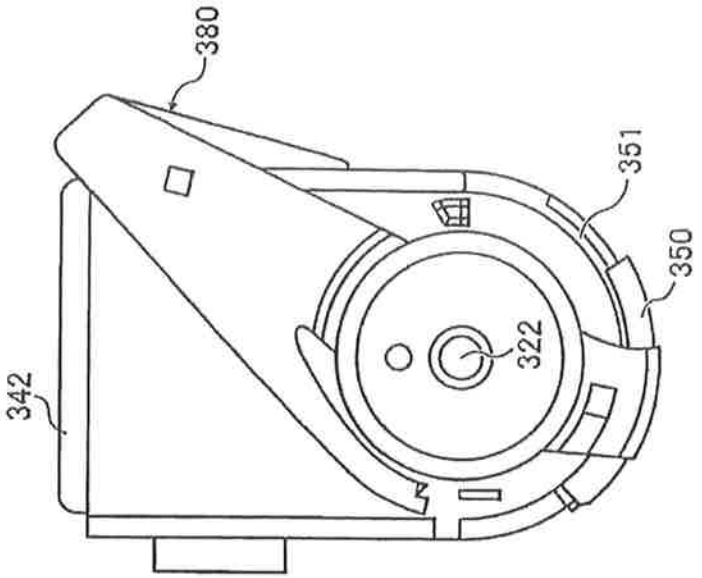


FIG. 8A

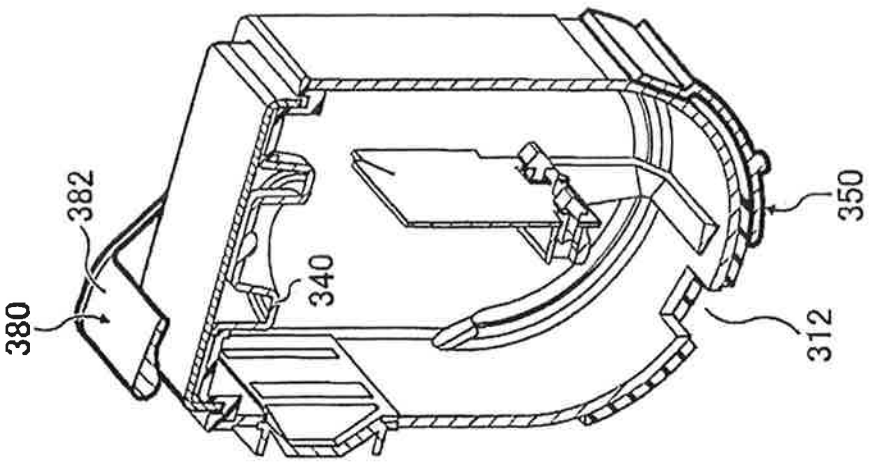


FIG. 8B

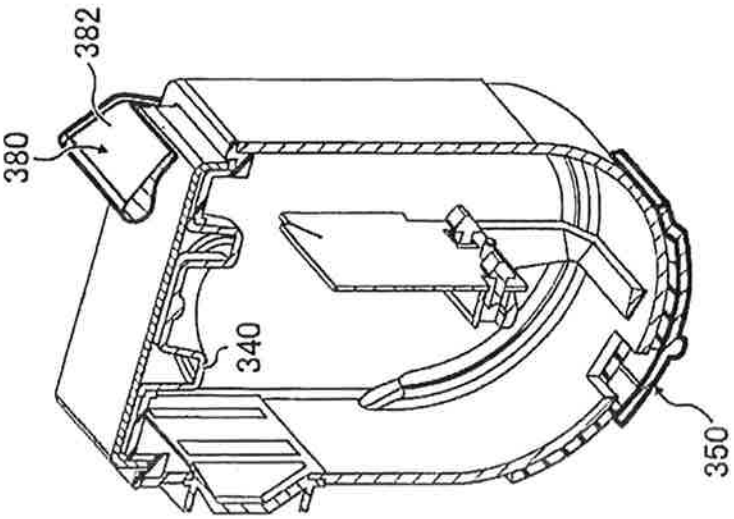


FIG. 8C

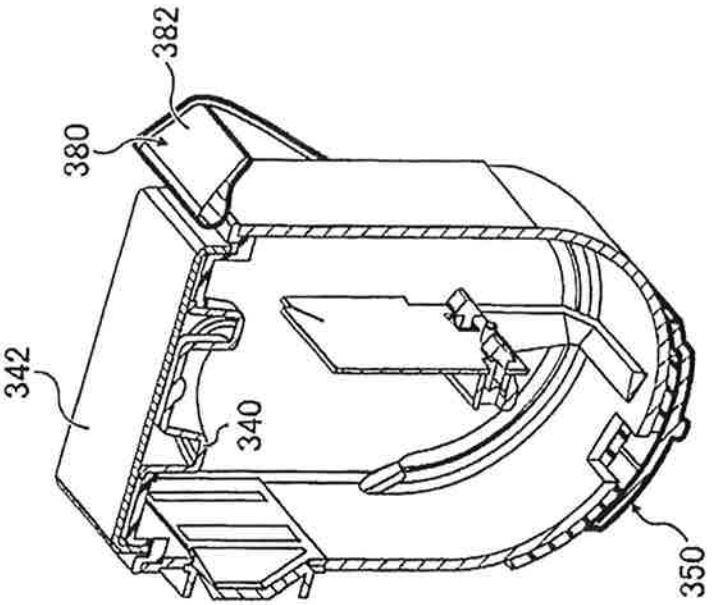


FIG. 9

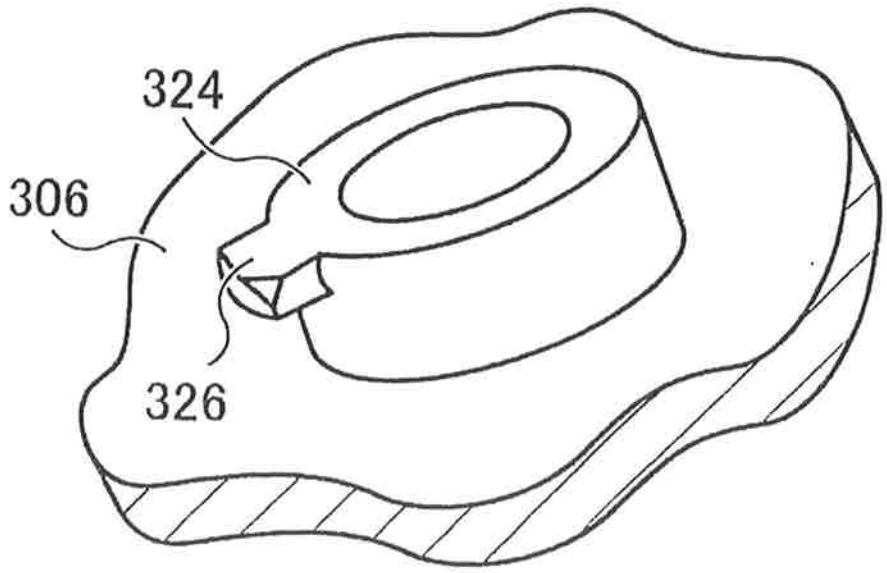


FIG. 10

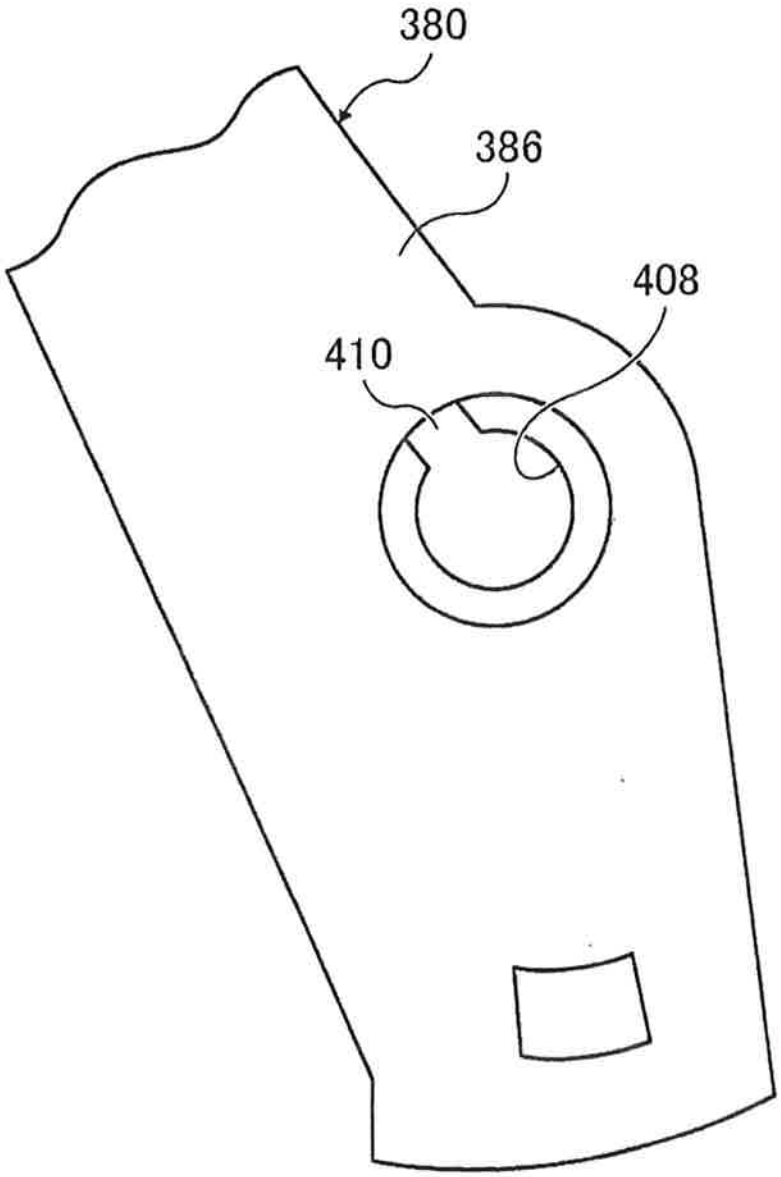


FIG. 11A

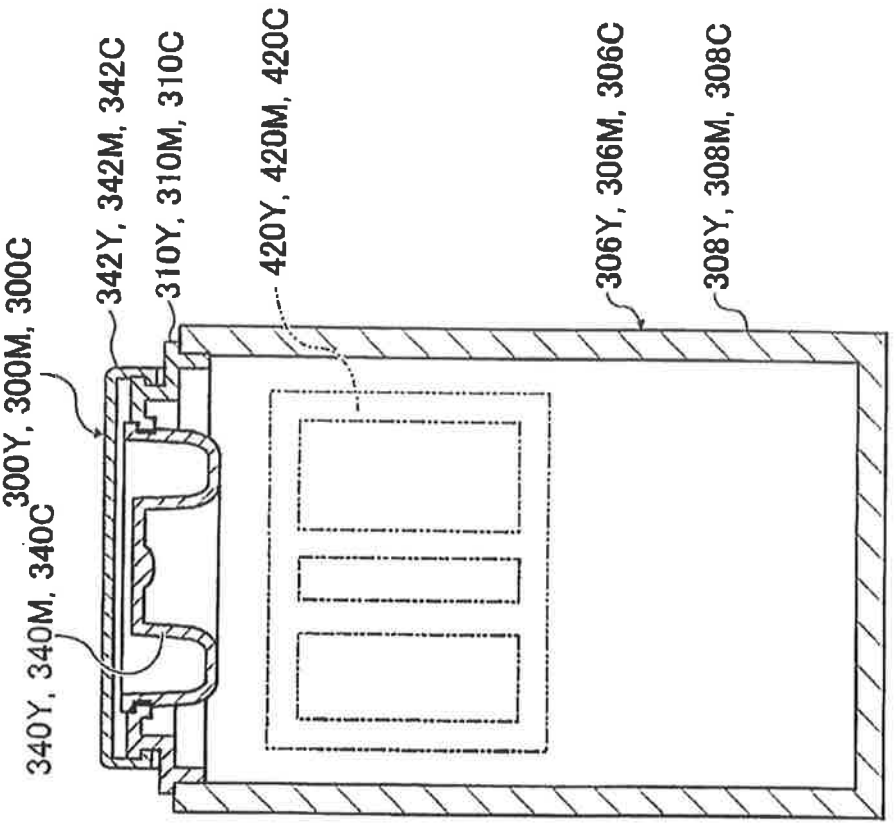


FIG. 11B

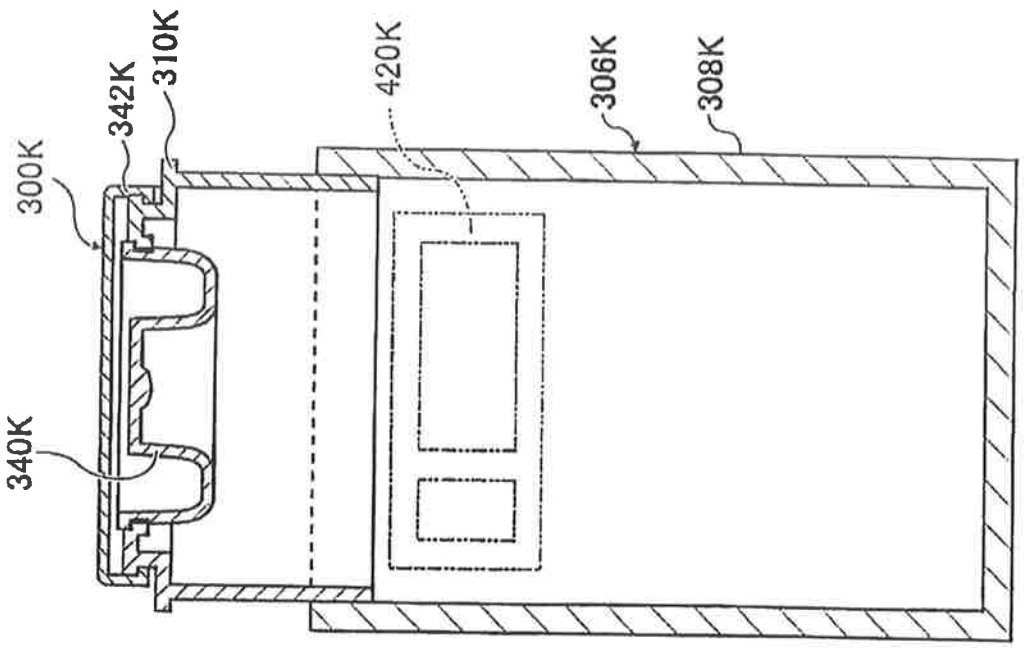


FIG. 12

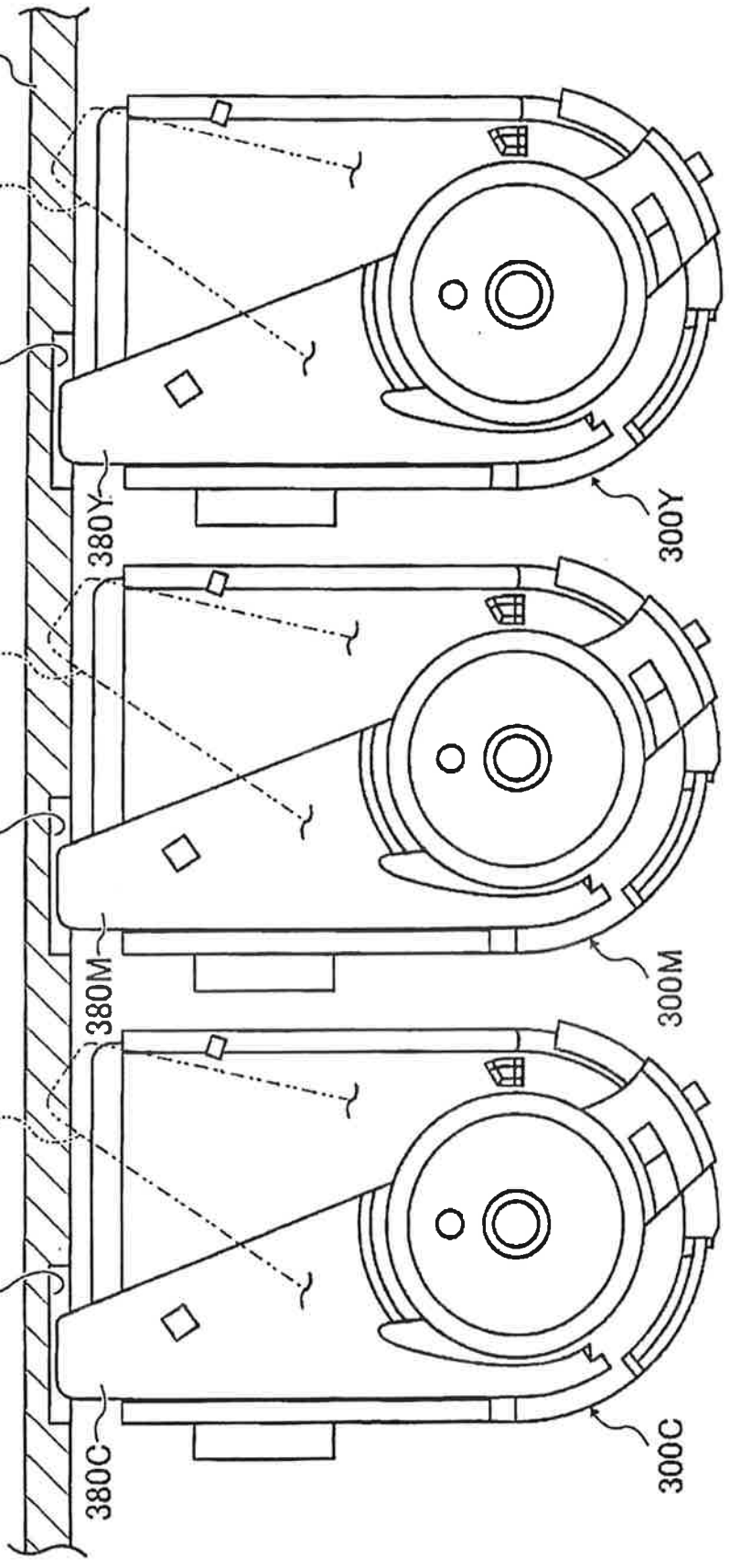


FIG. 13

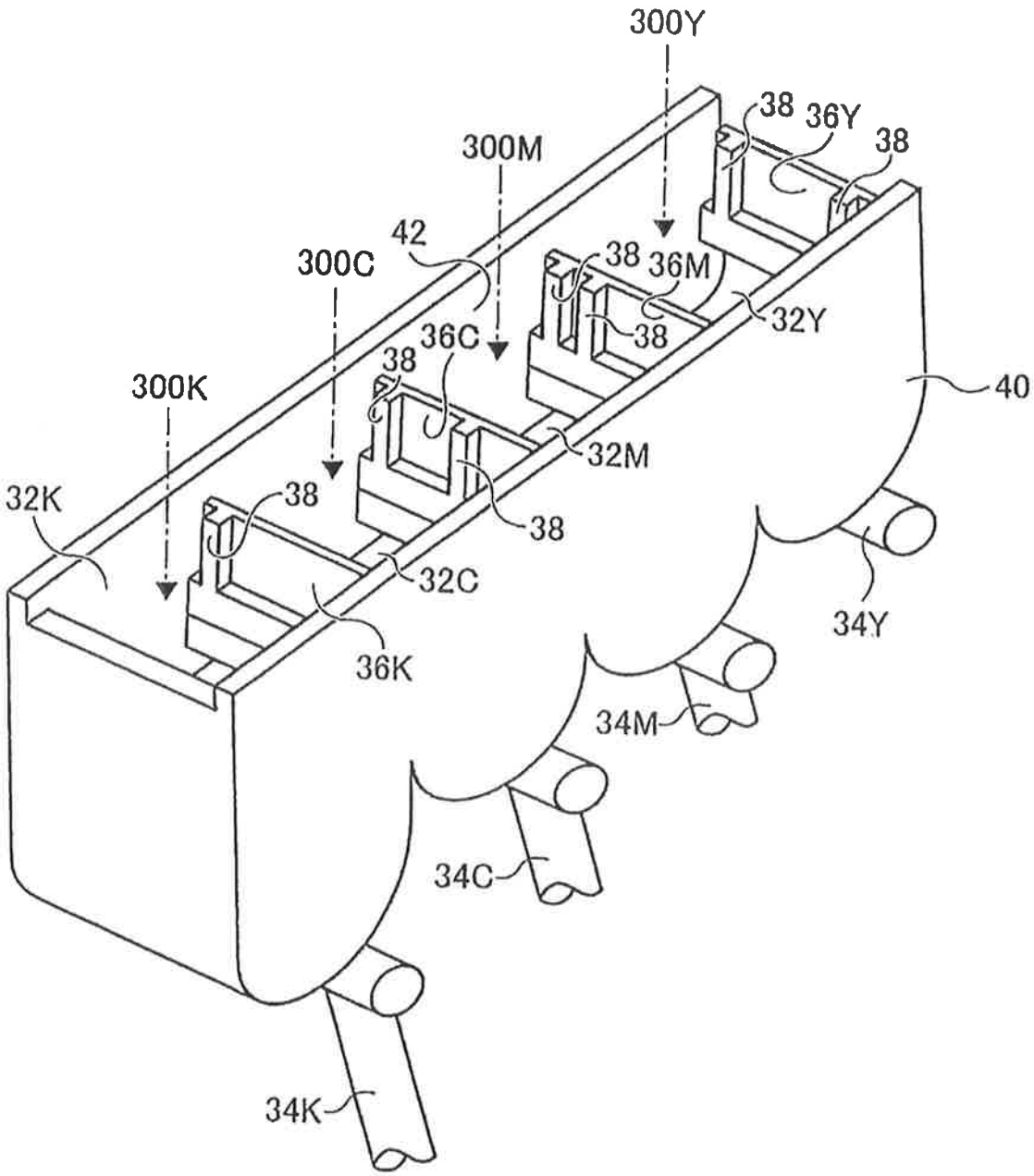

300Y
38
36Y
38
300M
42
300C
38
36M
38
32Y
36C
38
300K
40
32M
32K
38
38
32C
34Y
36K
34M
34C
34K

FIG. 14

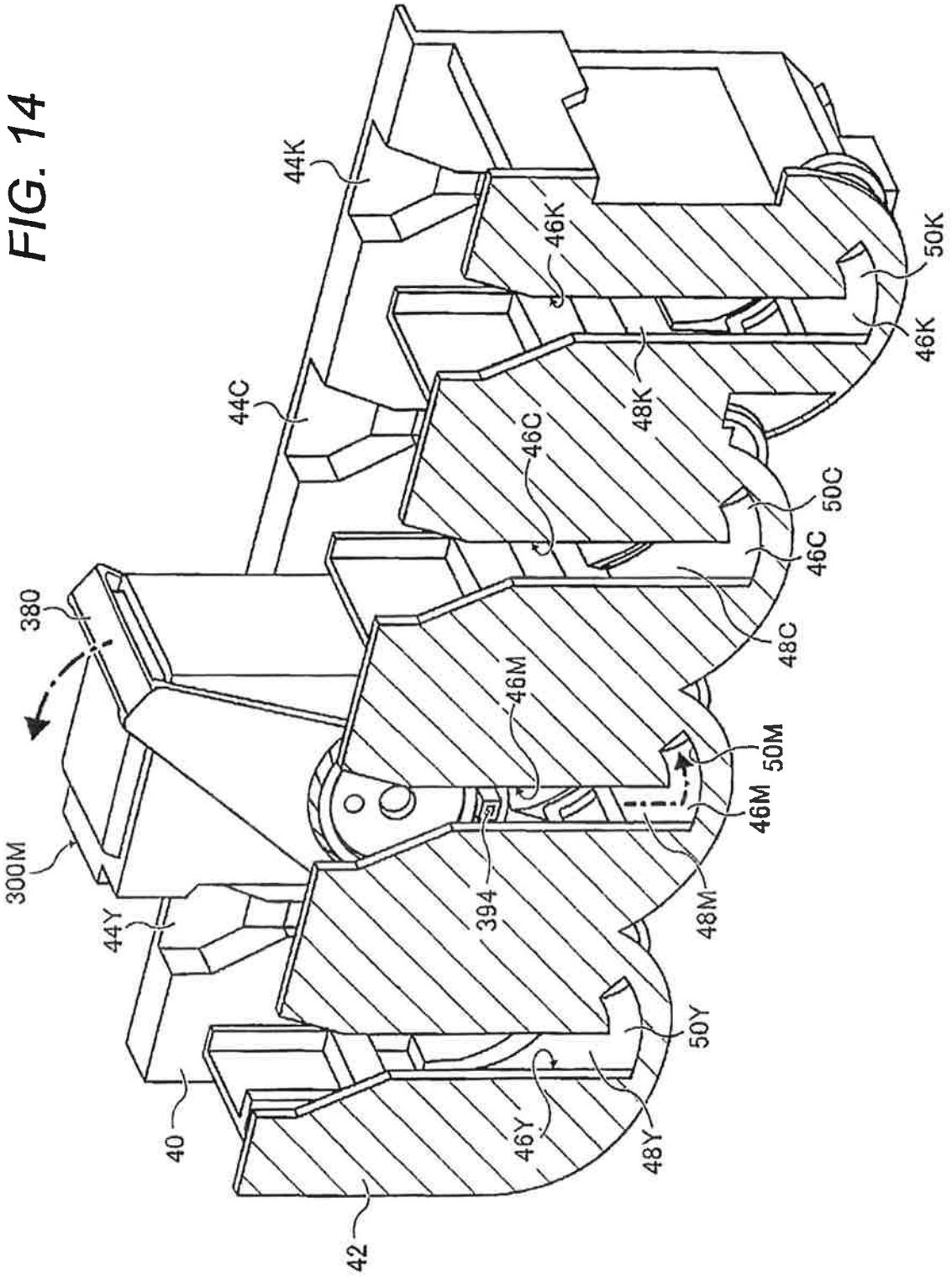

44K
46K
50K
46K
48K
44C
46C
50C
46C
48C
380
46M
50M
46M
300M
394
48M
44Y
50Y
40
46Y
48Y
42

FIG. 15B

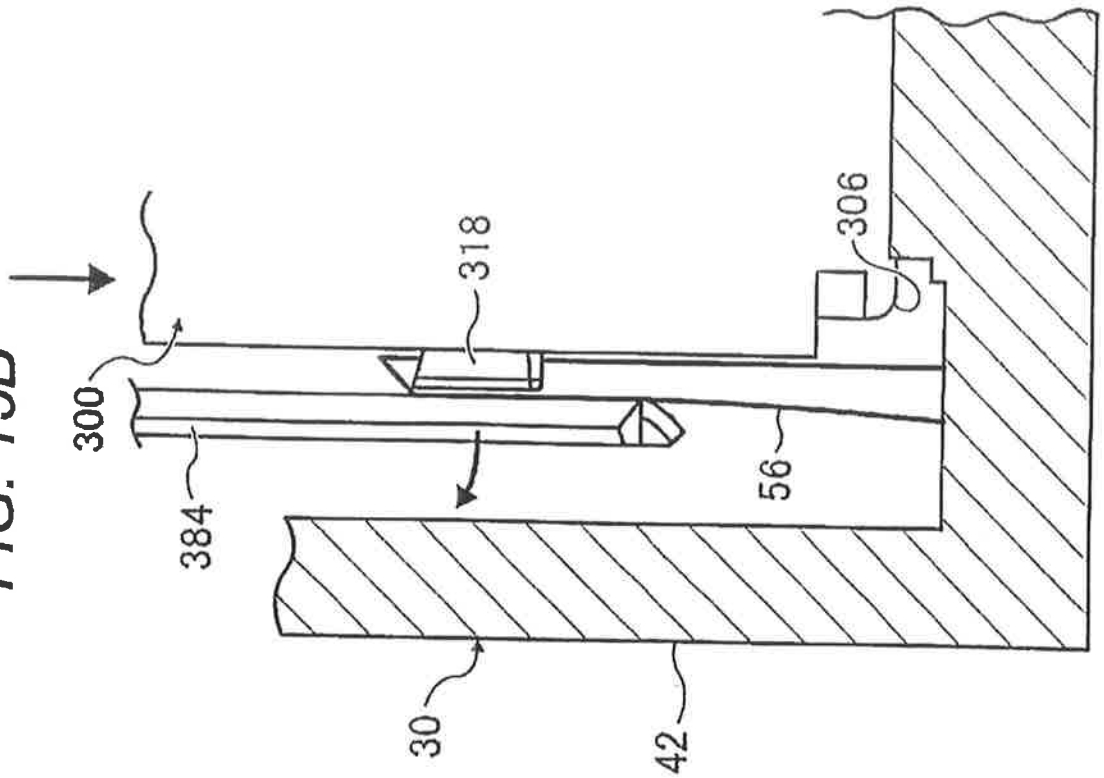


FIG. 15A

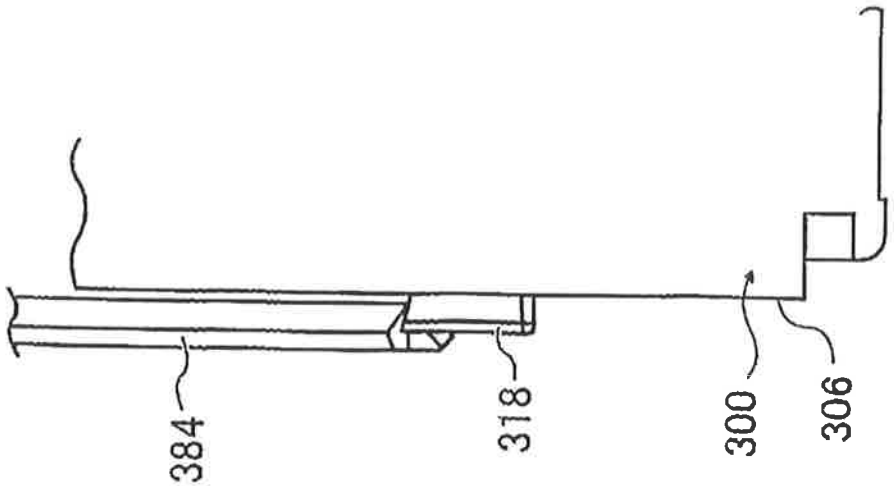


FIG. 16

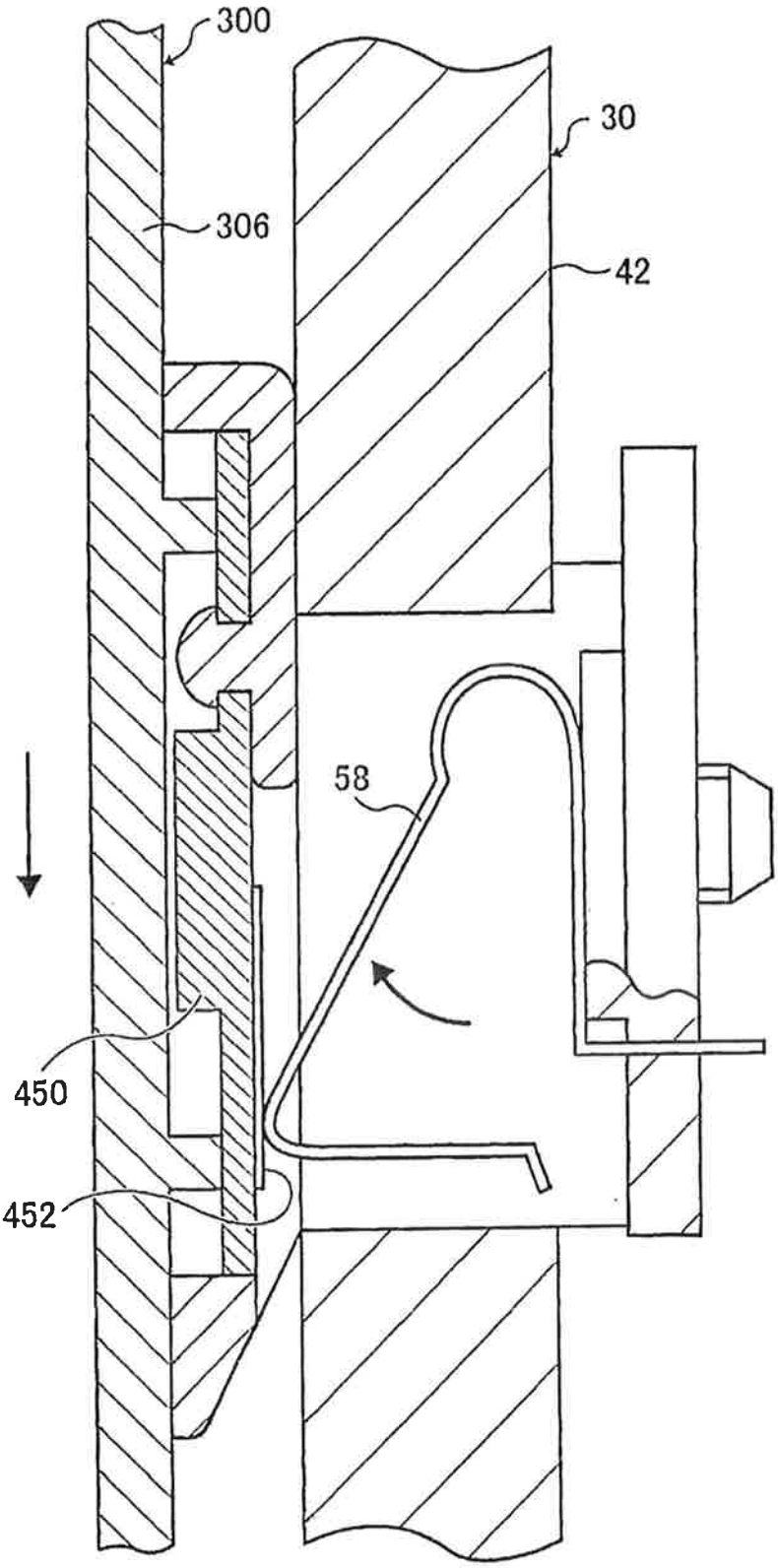


FIG. 17

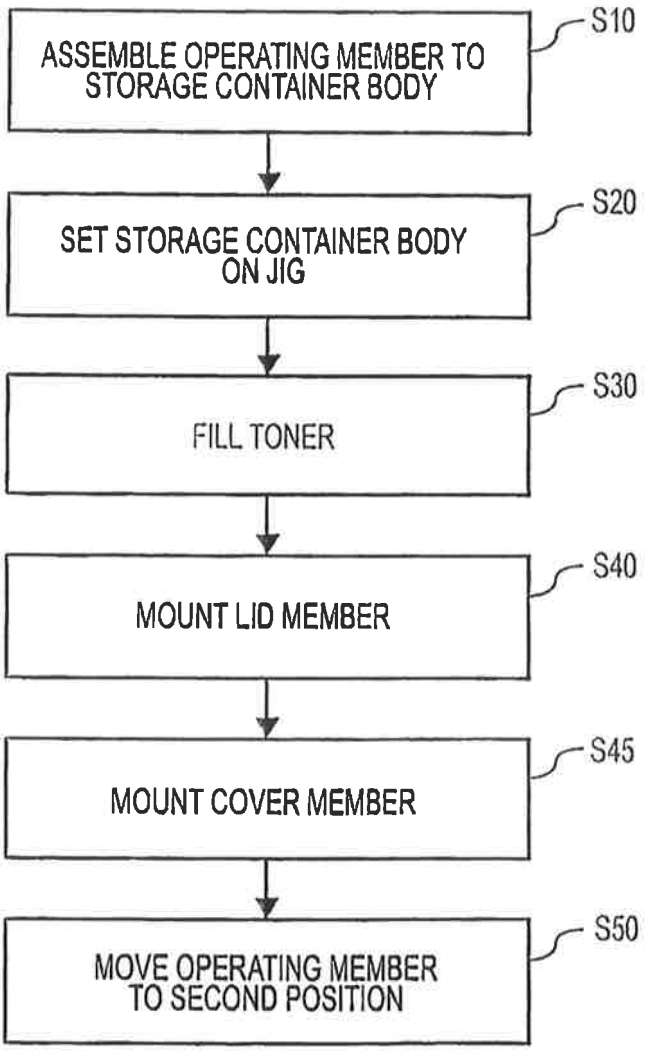

ASSEMBLE OPERATING MEMBER TO STORAGE CONTAINER BODY
S10
SET STORAGE CONTAINER BODY ON JIG
S20
FILL TONER
S30
MOUNT LID MEMBER
S40
MOUNT COVER MEMBER
S45
MOVE OPERATING MEMBER TO SECOND POSITION
S50

FIG. 18

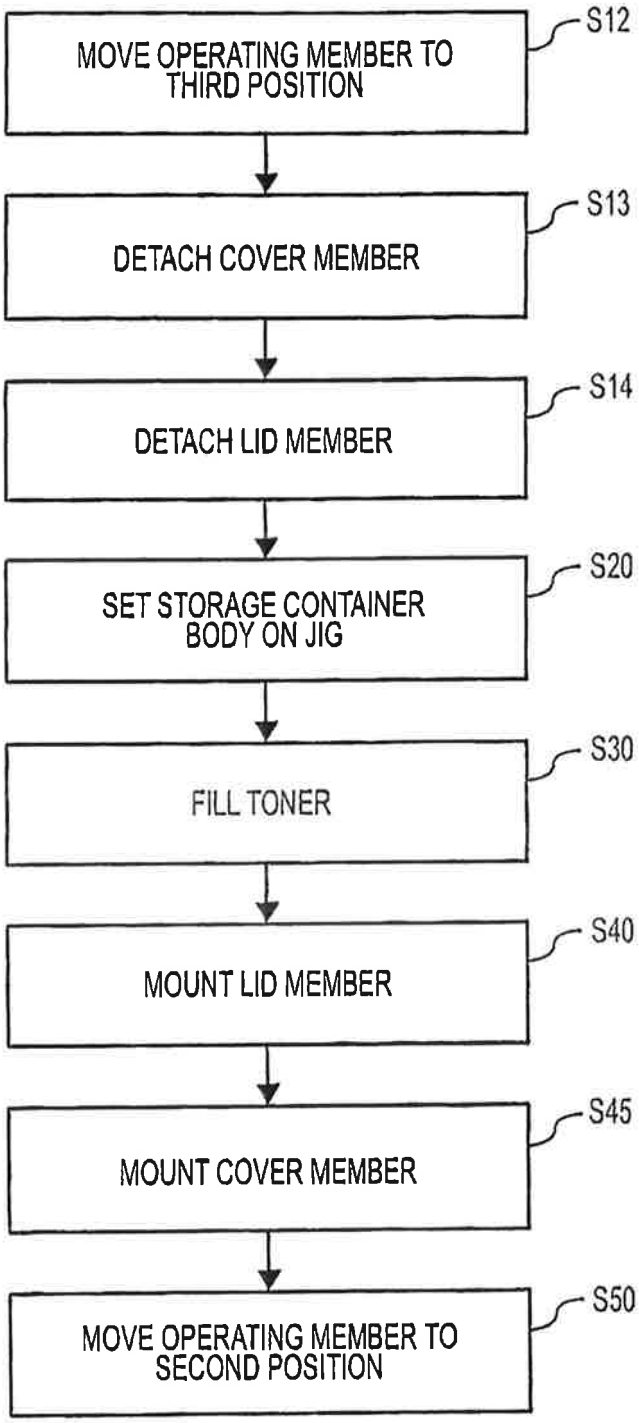

MOVE OPERATING MEMBER TO THIRD POSITION
S12
DETACH COVER MEMBER
S13
DETACH LID MEMBER
S14
SET STORAGE CONTAINER BODY ON JIG
S20
FILL TONER
S30
MOUNT LID MEMBER
S40
MOUNT COVER MEMBER
S45
MOVE OPERATING MEMBER TO SECOND POSITION
S50

FIG. 19

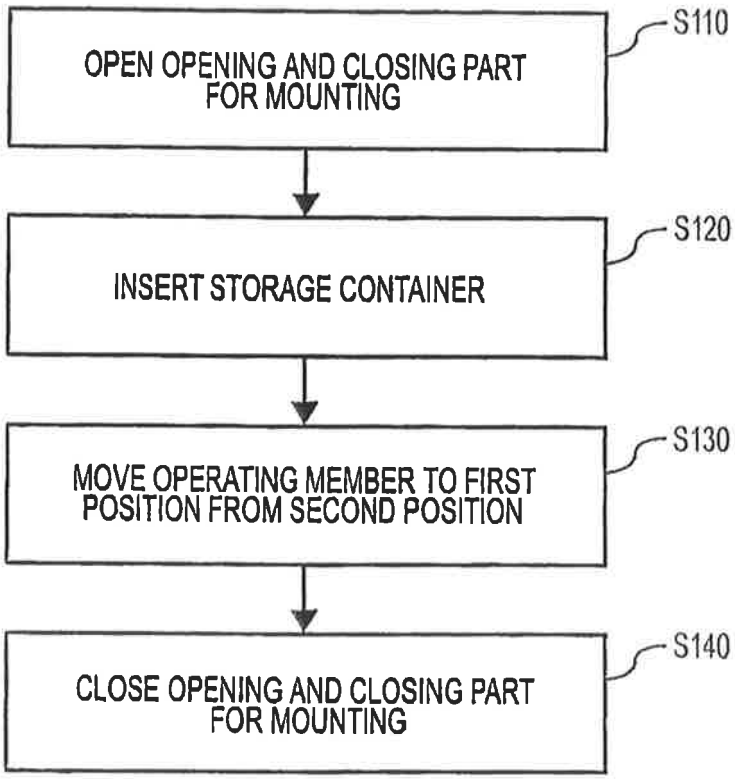
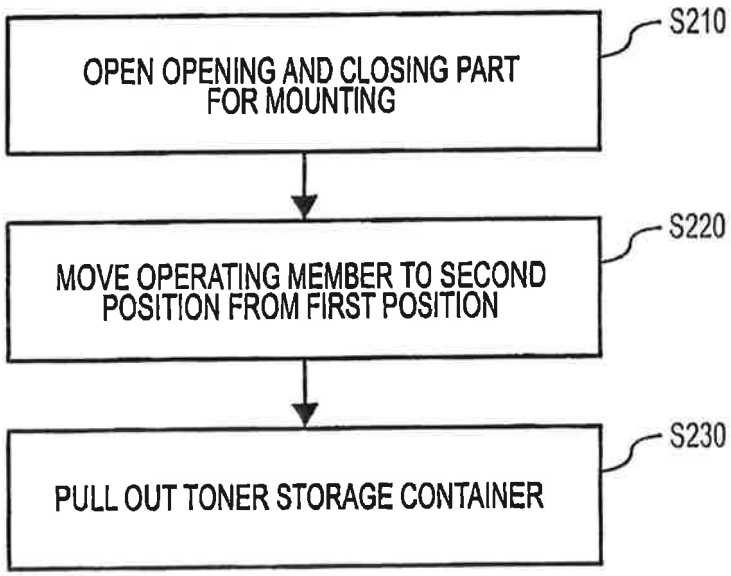

OPEN OPENING AND CLOSING PART FOR MOUNTING
S110
INSERT STORAGE CONTAINER
S120
MOVE OPERATING MEMBER TO FIRST POSITION FROM SECOND POSITION
S130
CLOSE OPENING AND CLOSING PART FOR MOUNTING
S140

FIG. 20


OPEN OPENING AND CLOSING PART FOR MOUNTING
S210
MOVE OPERATING MEMBER TO SECOND POSITION FROM FIRST POSITION
S220
PULL OUT TONER STORAGE CONTAINER
S230