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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : B24D 3/34, 11/04	A1	(11) International Publication Number: WO 97/14535 (43) International Publication Date: 24 April 1997 (24.04.97)
(21) International Application Number: PCT/US96/14391 (22) International Filing Date: 6 September 1996 (06.09.96) (30) Priority Data: 08/545,871 20 October 1995 (20.10.95) US (71) Applicant: MINNESOTA MINING AND MANUFACTURING COMPANY [US/US]; 3M Center, P.O. Box 33427, Saint Paul, MN 55133-3427 (US). (72) Inventors: GAGLIARDI, John, J.; P.O. Box 33427, Saint Paul, MN 55133-3427 (US). HOUCK, Charles, H.; P.O. Box 33427, Saint Paul, MN 55133-3427 (US). (74) Agents: GWIN, Doreen, S., L. et al.; Minnesota Mining and Manufacturing Company, Office of Intellectual Property Counsel, P.O. Box 33427, Saint Paul, MN 55133-3427 (US).		(81) Designated States: JP, KR, SG, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i>
(54) Title: ABRASIVE ARTICLE CONTAINING AN INORGANIC METAL ORTHOPHOSPHATE		
(57) Abstract An abrasive article, and methods of making and using same, containing an inorganic metal orthophosphate salt. The abrasive article including a coated abrasive article having a size or supersize coating layer containing an alkali metal or alkaline earth metal orthophosphate salt devoid of hydrogen. The inventive abrasive article reduces the grinding energy required while improving abrading efficiency in some cases.		