

Serine carbonates

The present invention relates to serine carbonates and
5 the use of serine carbonates as precursors for (a)
organoleptic compounds, especially for fragrances,
flavors and/or (b) masking agents, and/or (c)
antimicrobial compounds and/or (d) alternative substrates
for malodor producing enzymes.

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A principal strategy currently employed in imparting
odors to consumer products is the admixing of a
fragrance, masking agent or antimicrobial compound
directly into the product to be treated. There are,
15 however, several drawbacks to this strategy. The
fragrance material can, for example, be too volatile
and/or too soluble, resulting in fragrance loss during
manufacturing, storage and use. Many fragrance materials
are also unstable over time. This again results in loss
20 during storage.

In many consumer products it is desirable for the
fragrance to be released slowly over time.
Microencapsulation and inclusion complexes, especially
25 with cyclodextrins, have been used to help decrease
volatility, improve stability and provide slow-release
properties. However, these methods are for a number of
reasons often not successful. In addition, cyclodextrins
can be too expensive.

In consumer products such as deodorants, the aim is to mask malodor or to block its production and optionally also to provide a pleasant fragrance. Deodorants are generally of three types: odor maskers, antiperspirants, and germicides. Despite the many disclosures in the art pertaining to deodorant compositions, current products are not sufficient to suppress odor in a significant proportion of the population, particularly during periods of stress. There remains a need for new deodorant compositions and methods which are effective, safe and economical.

Carbonate-derived fragrance precursors having mercapto or ether groups useful for laundry, deodorant and other applications are described in EP 816 322.

WO 91/11988 refers to alternative enzyme substrates as deodorants. The substrates are amino acids containing an O-acyl or O-thio group.

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US 5,431,904 relates to a deodorant composition comprising a compound which is capable of serving as an alternative substrate. Disclosed is a deodorant composition comprising O-acylated serine derivatives which compete with the naturally occurring malodor producing precursor. In a preferred embodiment, the O-acylated serine may generate organoleptic acids in the axilla concomitant with suppressing the malodor.

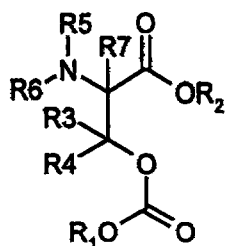
An object of the present invention is to provide new precursors for organoleptic and/or antimicrobial compounds and/or alternative substrates for malodor producing enzymes.

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A further object of the invention is to provide such new precursors which are stable under usual transport and storage conditions. Optionally, the precursors of the present invention may release more than one active component.

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It has now been found that serine carbonates of formula I



or a salt thereof

15 wherein

R¹ is the residue of an organoleptic alcohol, phenol or of the enol form of an organoleptic aldehyde or ketone of formula R¹OH,

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R² is hydrogen, metal, ammonium, straight or branched alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, heterocycloalkyl, heterocycloalkenyl, aryl or heteroaryl, whereby all organic residues may contain heteroatoms and

may carry substituents and if R^2 is hydrogen R^1 is not the residue of benzyl alcohol,

R^3 , R^4 and R^7 are independently hydrogen or lower alkyl
5 and either R^3 and R^4 or R^3 and R^7 or R^4 and R^7 may form together a ring,

R^5 and R^6 are independently hydrogen, straight or branched
alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl,
10 heterocycloalkyl, an aromatic or hetero aromatic residue,
alkylcarbonyl, alkoxy carbonyl, arylcarbonyl,
aryloxy carbonyl and R^5 and R^6 may together form a ring,
whereby all organic residues may contain heteroatoms and
may carry substituents, fulfill the aforementioned tasks
15 and, hence, are useful for the aforementioned purposes.

The compounds of formula I are not limited to any
particular stereoisomers, all possible stereoisomers (E/Z
isomers, enantiomers, diastereomers) and all mixtures are
20 thus included within the scope of the invention. Salts
are also included in the general formula.

The compounds of formula I may be prepared as quaternary
salts.

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R^2 , R^5 and/or R^6 may contain heteroatoms selected of from
the group O, N, S, P and Si.

R^2 , R^5 and/or R^6 may also carry one or more of the
30 following substituents -halogen, -aryl, -heteroaryl, -

cycloalkyl, -cycloalkenyl, -heterocycloalkenyl, -OH, -OR, -NCOON=CR₂, -OCOON=CR₂, -COON=CR₂ -NO₂, -COR, -C(OR)₂R, -COOR, -CONR₂, OCOR, -OCOOR, OCONR₂, -NR₂, -SOR, -SO₂R, -SO₃R in which R is an organic residue.

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R² is preferably the residue of an organoleptic alcohol, phenol or of the enol form of an organoleptic aldehyde or ketone. However, compounds of formula I in which R² is the residue of a non-organoleptic alcohol, phenol or of the enol form of a non-organoleptic aldehyde or ketone are also useful. R² contains generally 1 to 30, preferably 1 to 20 C-atoms.

In particular R¹ can be alkyl, alkenyl, cycloalkyl, cycloalkenyl, alkylcycloalkyl or aralkyl; R² hydrogen, alkyl or aralkyl, R⁵ and/or R⁶ hydrogen, alkyloxycarbonyl, aryloxycarbonyl, arylalkoxycarbonyl or trialkylsilylalkoxycarbonyl.

Further preferred are compounds of formula I with R² to R⁷ being hydrogen.

The compounds of formula I are mostly or nearly odorless at room temperature, atmospheric conditions and about 20 to 100 % relative humidity. However, under activating conditions, they are cleaved and one or more active compounds, alcohols, phenols, aldehydes, and/or ketones, optionally with organoleptic and/or antimicrobial properties are generated.

The activating conditions which lead to cleavage of the precursors and thereby to the liberating of the desired active compound(s) may comprise the presence of skin
5 bacteria, especially axilla bacteria, or of an enzyme such as protease or lipase, or elevated temperature or acidic or alkaline pH-values or a combination of two or more of these activating conditions.

- 10 In the specific case of usage as alternative substrates, the mechanism may be quite complex. Axillary malodor is generated by certain skin bacteria in the presence of apocrine secretion. Two strains of bacteria which produce axillary malodor when incubated with human apocrine
15 secretions are Staphylococcus and several Coryneform isolates. Production of human axillary malodor can be assayed from these strains of bacteria by incubating cells with apocrine secretions collected from human axilla that has been sterilized in a phosphate buffer at
20 pH 6.8.

The conversion of the naturally occurring apocrine secretion to axillary malodor occurs within the bacterial cells. Extracts of bacteria are capable of converting the
25 apocrine secretion to the malodor compound in an enzymatic process. One of the malodor forming enzymes has been found to be a pyridoxal phosphate dependent amino acid lyase. The enzyme acts to cleave amino acids with the general structure $\text{HOOC-CH}(\text{NH}_2)\text{-CH}_2\text{-XR}$ where X is S or

O. The products of the reaction are pyruvate, ammonia, and RXH.

The naturally occurring precursor to axillary malodor in the apocrine secretion is a sulfur containing amino acid. The production of axillary malodor is blocked if an alternative substrate for the malodor forming enzyme is provided, so that the alternative substrate is cleaved instead of the apocrine precursor. The alternative substrates produce either a neutral odor or a pleasant odor upon cleavage.

The presence of alternative substrates (in the axilla) leads to competition with the natural precursor, which is present in low quantities, typically about one nanomole/axilla. Such competition almost completely prevents the malodor precursor from being converted. These compounds therefore serve as deodorants.

It has been surprisingly found that compounds of formula I are useful as alternative substrates competing with the naturally occurring malodor precursors.

Further the compounds of formula I, upon cleavage, provide at least one alcohol, phenol, aldehyde or ketone, all having organoleptic and/or antimicrobial activity and therefore permit the development of useful consumer products with enhanced organoleptic and/or antimicrobial properties. The organoleptic alcohols, phenols, aldehydes, and ketones obtained are useful as fragrances,

masking agents and/or antimicrobial agents. Therefore, the invention also relates to the use of all compounds of formula I as precursors for organoleptic compounds, e.g., fragrances, flavors, masking agents, and/or as precursors
5 for antimicrobial agents.

The serine carbonates of formula I can act as precursors in personal care products such as deodorants, in laundry products, cleaning compositions such as all-purpose and
10 hard surface cleaners, pet care products and environment scents such as air fresheners. They can also act as precursors for an odor masking agent and at the same time in the same product as fragrance precursor. They also can act as precursors for antimicrobial agents for these and
15 further products. In deodorants the compounds of formula I act as alternative substrates to the naturally occurring malodor producing enzymes and as precursors for organoleptic and/or antimicrobial substances. The fragrance precursors and the precursors for odor masking
20 agents of the invention may be used individually in an amount effective to enhance or to mask the characteristic odor of a fragrance or a material. More commonly, however, the compounds are mixed with other fragrance components in an amount sufficient to provide the desired
25 odor characteristics. Any person skilled in the art will have knowledge how to make best use of the precursors of the invention.

Due to the in situ generation of the active compounds the
30 desired effect is prolonged and the substantivity of

different substrates is enhanced. If two or more active compounds are provided, they can be generated, depending on the precursor and/or the activating conditions, simultaneously or successively. Further, the precursors
5 of the invention provide slow release of the active compounds.

Examples of organoleptic alcohols and phenols include:

- 10 amyl alcohol
- hexyl alcohol*
- 2-hexyl alcohol*
- heptyl alcohol*
- octyl alcohol*
- 15 nonyl alcohol*
- decyl alcohol*
- undecyl alcohol*
- lauryl alcohol*
- myristic alcohol
- 20 3-methyl-but-2-en-1-ol*
- 3-methyl-1-pentanol
- cis-3-hexenol*
- cis-4-hexenol*
- 3,5,5-trimethyl hexanol
- 25 3,4,5,6,6-pentamethylheptan-2-ol*
- citronellol*
- geraniol*
- oct-1-en-3-ol
- 2,5,7-trimethyl-octan-3-ol

- 2-cis-3,7-dimethyl-2,6-octadien-1-ol
6-ethyl-3-methyl-5-octen-1-ol*
3,7-dimethyl-octa-3,6-di-1-enol*
3,7-dimethyloctanol*
5 7-methoxy-3,7-dimethyl-octan-2-ol*
cis-6-nonenol*
5-ethyl-2-nonanol
6,8-dimethyl-2-nonanol*
2,2,8-trimethyl-7-nonen-3-ol and 2,2,8-trimethyl-8-nonen-
10 3-ol*
nona-2,6-dien-1-ol
4-methyl-3-decen-5-ol*
dec-9-en-1-ol
benzylalcohol
15 2-methyl undecanol
10-undecen-1-ol
1-phenyl-ethanol*
2-phenyl-ethanol*
2-methyl-3-phenyl-3-propenol
20 2-phenyl-propanol*
3-phenyl-propanol*
4-phenyl-2-butanol
2-methyl-5-phenyl-pentanol*
2-methyl-4-phenyl-pentanol*
25 3-methyl-5-phenyl-pentanol*
2-(2-methylphenyl)-ethanol*
4-(1-methylethyl)-benzenemethanol
4-(4-hydroxyphenyl)butan-2-one*
2-phenoxy-ethanol*

- 4-(1-methylethyl)-2-hydroxy-1-methyl benzene
2-methoxy-4-methyl phenol
4-methyl-phenol
anisic alcohol*
5 p-tolyl alcohol*
cinnamic alcohol*
vanillin*
ethyl vanillin*
eugenol*
10 isoeugenol*
thymol
anethol*
decahydro-2-naphthalenol
borneol*
15 cedrenol*
farnesol*
fenchyl alcohol*
menthol*
3,7,11-trimethyl-2,6,10-dodecatrien-1-ol
20 alpha-ionol*
tetrahydro-ionol*
2-(1,1-dimethylethyl)cyclohexanol*
3-(1,1-dimethylethyl)cyclohexanol*
4-(1,1-dimethylethyl)cyclohexanol*
25 4-isopropyl-cyclohexanol
6,6-dimethyl-bicyclo[3.3.1]hept-2-ene-2-ethanol
6,6-dimethyl-bicyclo[3.1.1]hept-2-ene-methanol*
p-menth-8-en-3-ol*
3,3,5-trimethyl-cyclohexanol

- 2,4,6-trimethyl-3-cyclohexenyl-methanol*
4-(1-methylethyl)cyclohexyl-methanol*
4-(1,1-dimethylethyl)cyclohexanol
2-(1,1-dimethylethyl)cyclohexanol
5 2,2,6-trimethyl- α -propyl-cyclohexane propanol*
5-(2,2,3-trimethyl-3-cyclopentenyl)-3-methylpentan-2-ol*
3-methyl-5-(2,2,3-trimethylcyclopent-3-en-1-yl)pent-4-en-2-ol*
2-ethyl-4-(2,2,3-trimethylcyclopent-3-en-1-yl)but-2-en-1-ol**
10 4-(5,5,6-trimethylbicyclo[2.2.1]hept-2-yl)-cyclohexanol*
2-(2-methylpropyl)-4-hydroxy-4-methyl-tetrahydropyran*
2-cyclohexyl-propanol*
2-(1,1-dimethylethyl)-4-methyl-cyclohexanol*
15 1-(2-tert-butyl-cyclohexyloxy)-2-butanol*
1-(4-isopropyl-cyclohexyl)-ethanol*
2,6-dimethyl-oct-7-en-2-ol**
2,6-dimethyl-heptan-2-ol**
3,7-dimethyl-octa-1,6-dien-3-ol**

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whereby * indicates the preferred organoleptic alcohols and phenols and ** indicate the more preferred organoleptic alcohols and phenols.

- 25 Examples of organoleptic aldehydes include:

2,6,10-trimethylundec-9-enal**
1,2,3,4,5,6,7,8-octahydro-8,8-dimethyl-2-naphthalenecarboxaldehyde

- 2-[4-(1-methylethyl)phenyl]-ethanal
2,4-dimethyl-cyclohex-3-ene-1-carboxaldehyde*
4-carboxaldehyde-1,3,5-trimethyl-cyclohex-1-ene*
1-carboxaldehyde-2,4-dimethyl-cyclohex-3-ene*
5 1-carboxaldehyde-4-(4-hydroxy-4-methylpentyl)-cyclohex-3-ene*
3,5,5-trimethyl-hexanal
heptanal*
2,6-dimethyl-hept-5-enal**
10 decanal**
dec-9-enal
dec-4-enal
2-methyldecanal*
undec-10-enal**
15 undecanal*
dodecanal**
2-methyl-undecanal**
tridecanal
2-tridecenal
20 octanal**
nonanal*
3,5,5-trimethylhexanal
2-nonenal
undec-9-enal**
25 2-phenyl-propanal*
4-methyl-phenyl-acetaldehyde*
3,7-dimethyl-octanal*
dihydrofarnesal**
7-hydroxy-3,7-dimethyl-octanal*

2,6-dimethyl-oct-5-enal

2-(4-(1-methylethyl)phenyl)-ethanal*

3-(3-isopropylphenyl)-butanal**

2-(3,7-dimethyloct-6-en-oxy)-ethanal

5 1-carboxaldehyde-4-(4-methyl-3-penten-1-yl)-cyclohex-3-ene*

2,3,5,5,-tetramethyl-hexanal

longifolic aldehyde

2-methyl-4-(2,6,6-trimethylcyclohex-2-en-1-yl)-butanal*

10 2-methyl-3-(4-tert-butylphenyl)propanal**

4-(1,1-dimethylethyl)-benzenepropanal*

2-[4-(1-methylethyl)phenyl]-propanal

alpha-methyl-1,3-benzodioxole-5-propanal*

3,7-dimethyl-oct-6-enal*

15 2-methyl-3-(p-isopropylphenyl)-propionaldehyde**

4-(4-hydroxy-4-methylpentyl)-cyclohex-3-en-1-carboxaldehyde**

alpha-methyl-1,3-benzodioxole-5-propanal*

1-carboxaldehyde-4-(1,1-dimethylethyl)-cyclohexane

20 4-(octahydro-4,7-methano-5H-inden-5-ylidene)-butanal

[(3,7-dimethyl-6-octenyl)oxy]-acetaldehyde**

whereby * indicates the preferred organoleptic aldehydes
and ** indicate the more preferred organoleptic
25 aldehydes.

Examples of organoleptic ketones include:

2-heptyl-cyclopentanone

- 2,2,6,10-tetramethyltricyclo[5.4.0.0(6,10)]-undecan-4-one
benzylacetone*
octan-2-one*
heptan-2-one*
- 5 undecan-2-one*
carvone*
1,2,3,5,6,7-hexahydro-1,1,2,3,3,-pentamethyl-4H-inden-4-one*
methyl heptenone*
- 10 2,5-dimethyl-oct-2-en-6-one**
2-(butan-2-yl)-cyclohexanone*
2-hexyl-cyclopent-2-en-1-one*
2-(1-methylethyl)-5-methyl-cyclohexanone*
2-(2-methylethyl)-5-methyl-cyclohexanone*
- 15 3-methyl-cyclopentadecanone
4-(1,1-dimethylpropyl)-cyclohexanone*
3-oxo-2-pentyl-cyclopentaneacetic acid methyl ester**
1-(1,2,3,4,5,6,7,8-octahydro-2,3,8,8-tetramethyl-2-naphthalenyl)-ethanone*
- 20 3-methyl-5-propyl-cyclohex-2-en-1-one*
1-(4-hydroxyphenyl)-butan-3-one

whereby * indicates the preferred ketones and ** indicate the more preferred ketone.

25

Compounds of formula I upon cleavage may also generate antimicrobial compounds. Examples of these compounds are e.g. presented by J.J. Kabara, Cosmet. Sci. Technol. Ser. (16) 1997, p 181-208, especially in Table 8.6.

Of course, the afore mentioned alcohols, phenols, aldehydes, ketones and antimicrobial compounds can serve mutually as fragrances, masking agents and/or
5 antimicrobial compounds. A person of skill in the art is well aware of these interrelationships and can make use thereof to solve a specific problem by using the precursors of the present invention.

10 It is a matter of course, that it is not possible to give a complete list of the organoleptic and/or antimicrobial alcohols, phenols, aldehydes and ketones which are generated as a result of the desired cleavage of the compounds of formula I by skin bacteria, by enzymes, by
15 elevated temperatures or by acidic and/or alkaline pH-values. The skilled person is, however, quite aware of those alcohols, phenols, aldehydes and ketones which provide the desired organoleptic properties, e.g. for being used as fragrance or for odor masking, and/or
20 showing antimicrobial effects.

The compounds of formula I may preferably be used as sustained release odorants but also to mask or attenuate undesirable odors or to provide additional odors not
25 initially present in consumer products, i.e. personal care products such as cosmetic products, underarm deodorants or antiperspirants or other deodorants contacting the body, or in hand lotions, hair care products such as shampoos and conditioners, baby powders,
30 baby lotions, ointments, foot products, facial cleansers,

body wipes, facial makeup, colognes, after-shave lotions, shaving creams, etc. Additional applications include laundry detergents, fabric softeners, fabric softener sheets, (automatic) dishwasher detergents and all-purpose
5 and hard surface cleaners. Further applications are air fresheners and odorants, odor masking agents and/or antimicrobial agents.

The amount required to produce the desired, overall
10 effect varies depending upon the particular compounds of formula I chosen, the product in which it will be used, and the particular effect desired.

For example, depending upon the selection and
15 concentration of the compound chosen, when a compound of the formula I is added either singly or as a mixture, e.g. to a deodorant or laundry product composition at levels ranging from about 0.1 to about 10 % by weight, or most preferred about 0.25 to about 4 % by weight, an
20 odorant, i.e. one or more odoriferous compounds in an „organoleptically effective amount“ is released when the product is used. This newly formed odorant serves to enhance the odor of the product itself or of a fragrance present in the product.

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Although deodorancy is the most important concern for the consumer of underarm products, many also choose a product with antiperspirant activity. Current antiperspirant compounds, which are aluminum salts, also function as
30 deodorants by virtue of their germicidal properties.

Thus, if desired, the deodorants of the present invention can be employed with the antiperspirant salts well known in the art. In such formulations, the serine carbonates can be incorporated into a deodorant or antiperspirant
5 formulation along with an antiperspirant salt wherein the antiperspirant salt may be employed in a perspiration reducing effective concentration, e.g., 6 to 30% or in a deodorant effective concentration, e.g., 1 to 6%.

10 The antiperspirant salt used in the present invention may be any of those which contain aluminum, either alone or in combination with other materials such as zirconium. Typical aluminum salts, although not all-inclusive, include:

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- aluminum chlorohydrate;
- aluminum sesquichlorohydrate;
- aluminum dichlorohydrate;
- aluminum chlorohydrex PG or PEG;
- 20 aluminum sesquichlorohydrex PG or PEG;
- aluminum dichlorohydrex PG or PEG;
- aluminum zirconium trichlorohydrate;
- aluminum zirconium tetrachlorohydrate;
- aluminum zirconium tetrachlorohydrex PG or PEG;
- 25 aluminum zirconium pentachlorohydrate;
- aluminum zirconium octachlorohydrate;
- aluminum zirconium trichlorohydrex-gly;
- aluminum zirconium tetrachlorohydrex-gly;
- aluminum zirconium pentachlorohydrex-gly;

aluminum zirconium octachlorohydrate-gly;
aluminum zirconium chloride;
aluminum zirconium sulfate;
potassium aluminum sulfate;
5 sodium aluminum chlorohydroxyacetate;
aluminum bromohydrate.

In general, the active antiperspirant salt is present in the same amounts at which such materials are employed in prior art compositions. As a general rule, such
10 compositions contain from about 3% to about 30% preferably from about 10% to about 25%, of the active antiperspirant salt component.

15 As is evident from the above compilation of alcohols, phenols, aldehydes and ketones, a broad range of known odorants can be generated from precursors of the invention. While manufacturing compositions the precursors of the invention may be used according to
20 methods known to the perfumer, such as e.g. from W.A. Poucher, *Perfumes, Cosmetics, Soaps*, 2, 7th Edition, Chapman and Hall, London 1974.

Compounds of the formula I can be synthesized in a
25 variety of ways known to those skilled in the art. Convenient methods are outlined in the Examples without limiting the invention thereto.

Compounds of formula I can be prepared by using a wide
30 variety of methods known to the skilled chemist.

For example, for the synthesis of esters see Comprehensive Organic Chemistry, vol. 2, D. Barton, W. D. Ollis, Pergamon Press, p. 871 - 909

- 5 For example, for the synthesis of carbamates see Comprehensive Organic Chemistry, vol. 2, D. Barton, W. D. Ollis, Pergamon Press, p. 1083 - 1084

- For example, for the synthesis of chloroformates see
10 Comprehensive Organic Chemistry, vol. 2, D. Barton, W. D. Ollis, Pergamon Press, p. 1074 - 1078

- For example, for the synthesis of carbonates see Comprehensive Organic Chemistry, vol. 2, D. Barton, W. D.
15 Ollis, Pergamon Press, p. 1070 - 1072

- For example, for the conversion of carbamates to amines and esters to acids see Protective Groups in Organic Synthesis, 2. edition, T. W. Greene, Peter G. M. Wuts,
20 John Wiley & Sons, Inc., 1991

Example 1

- 25 a) 3-Hydroxy-2-(2-trimethylsilanyl-ethoxycarbonylamino)-propionic acid methyl ester

To a mixture of 1.25 g serine methyl ester hydrochloride, 2.25 ml triethylamine and 10 ml dichloromethane was added at 0°C a solution of 2.22 g carbonic acid 2,5-dioxo-pyrrolidin-1-yl ester 2-trimethylsilanyl-ethyl ester [R.

E. Shute, D. H. Rich, *Synthesis*, 1987, 346]. After stirring for 24 h at rt the reaction mixture was washed two times with 1N potassium hydrogen sulfate, once with saturated sodium bicarbonate solution and once with
5 brine. The organic phase was dried over magnesium sulfate, filtered and evaporated to give 2.29 g of a colorless liquid.

¹H-NMR (200 MHz, CDCl₃): 0.00 (s, 9 H); 0.90-1.02 (m, 2
10 H); 2.39 (br s, 1 H); 3.77 (s, 3 H); 3.83 - 4.02 (m, 2 H); 4.35 - 4.57 (m, 1 H); 5.55 (d, 1 H)

Example 2

15 a) 2-Benzyloxycarbonylamino-3-(1,5,7-trimethyl-octyloxycarbonyloxy)-propionic acid benzyl ester

To a mixture of 10 g 2-benzyloxycarbonylamino-3-hydroxy-propionic acid benzyl ester [C. G. Skinner, T. J. McCord, J. M. Ravel, W. Shive, *J. Am. Chem. Soc.*, 78, 1956, 2412]
20 and 10 g 6,8-dimethyl-non-2-yl chloroformate in 80 ml of THF was added a solution of 3.4 ml of pyridine in 40 ml THF at 0°C. The reaction mixture was stirred for 25 h at rt, diluted with ether and washed with 2N hydrochloric acid, saturated sodium bicarbonate and brine. The organic
25 phase was dried and evaporated to dryness. The resulting oil was purified by chromatography on silica gel to yield 14.3 g of a colorless liquid.

¹H-NMR (200 MHz, CDCl₃): 0.80 - 1.70 (m, 22 H); 4.35 - 4.80 (m, 4 H); 5.13 (s, 2 H); 5.20 (s, 2 H); 5.67 (d, 1 H); 7.34 (s, 10 H)

5 b) 2-Benzyloxycarbonylamino-3-decyloxycarbonyloxy-propionic acid benzyl ester

According to the same procedure 2-benzyloxycarbonylamino-3-decyloxycarbonyloxy-propionic acid benzyl ester was prepared from 2-benzyloxycarbonylamino-3-hydroxy-propionic acid benzyl ester, decyl chloroformate and pyridine.

c) 2-Benzyloxycarbonylamino-3-phenethyloxycarbonyloxy-propionic acid benzyl ester

15 According to the same procedure 2-benzyloxycarbonylamino-3-phenethyloxycarbonyloxy-propionic acid benzyl ester was prepared from 2-benzyloxycarbonylamino-3-hydroxy-propionic acid benzyl ester, 2-phenyl-ethyl chloroformate and pyridine.

20

d) 2-Benzyloxycarbonylamino-3-(4-isopropyl-cyclohexyloxycarbonyloxy)-propionic acid benzyl ester

According to the same procedure 2-benzyloxycarbonylamino-3-(4-isopropyl-cyclohexyloxycarbonyloxy)-propionic acid benzyl ester was prepared from 2-benzyloxycarbonylamino-3-hydroxy-propionic acid benzyl ester, 4-isopropyl-cyclohex-1-yl chloroformate and pyridine.

25 e) 2-Benzyloxycarbonylamino-3-dec-9-enyloxycarbonyloxy-propionic acid benzyl ester

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According to the same procedure 2-benzyloxycarbonylamino-3-dec-9-enyloxycarbonyloxy-propionic acid benzyl ester was prepared from 2-benzyloxycarbonylamino-3-hydroxy-propionic acid benzyl ester, dec-9-enyl chloroformate and
5 pyridine.

f) 2-Benzyloxycarbonylamino-3-(3-methyl-5-phenyl-pentyloxycarbonyloxy)-propionic acid benzyl ester

According to the same procedure 2-benzyloxycarbonylamino-3-(3-methyl-5-phenyl-pentyloxycarbonyloxy)-propionic acid benzyl ester was prepared from 2-benzyloxycarbonylamino-3-hydroxy-propionic acid benzyl ester, 3-methyl-5-phenyl-pentyl chloroformate and pyridine.
10

g) 2-Benzyloxycarbonylamino-3-hex-3-enyloxycarbonyloxy-propionic acid benzyl ester

According to the same procedure 2-benzyloxycarbonylamino-3-hex-3-enyloxycarbonyloxy-propionic acid benzyl ester was prepared from 2-benzyloxycarbonylamino-3-hydroxy-propionic acid benzyl ester, hex-3-en-1-yl chloroformate and pyridine.
20

h) 3-(1,5,7-trimethyl-octylcarbonyloxy)-2-(2-trimethylsilanyl-ethoxycarbonylamino)-propionic acid methyl ester

According to the same procedure 3-(1,5,7-trimethyl-octylcarbonyloxy)-2-(2-trimethylsilanyl-ethoxycarbonylamino)-propionic acid methyl ester was prepared from 3-hydroxy-2-(2-trimethylsilanyl-
25

ethoxycarbonylamino)-propionic acid methyl ester, 6,8-dimethyl-non-2-yl chloroformate and pyridine.

5 i) 2-tert.-Butoxycarbonylamino-3-(1,5,7-trimethyl-octyloxycarbonyloxy)-propionic acid methyl ester

According to the same procedure 2-tert.-butoxycarbonylamino-3-(1,5,7-trimethyl-octyloxycarbonyloxy)-propionic acid methyl ester was prepared from 2-tert.-butyloxycarbonylamino-3-hydroxy-propionic acid methyl ester [M. C. Pirrung, S. W. Shuey, *J. Org. Chem.*, 1994, 59, 3890], 6,8-dimethyl-non-2-yl chloroformate and pyridine.

15 j) 2-Acetylamino-3-(3-methyl-5-phenyl-pentyloxycarbonyloxy)-propionic acid methyl ester

According to the same procedure 2-acetylamino-3-(3-methyl-5-phenyl-pentyloxycarbonyloxy)-propionic acid methyl ester was prepared from 2-acetylamino-3-hydroxy-propionic acid methyl ester, [K. Maruyama, M. Hashimoto, *H. Tamiaki, J. Org. Chem.*, 1992, 57, 6143], 3-methyl-5-phenyl-pentyl chloroformate and pyridine.

25 k) 2-Acetylamino-3-(1,5,7-trimethyl-octyloxycarbonyloxy)-propionic acid methyl ester

According to the same procedure 2-acetylamino-3-(1,5,7-trimethyl-octyloxycarbonyloxy)-propionic acid methyl ester was prepared from 2-acetylamino-3-hydroxy-propionic acid methyl ester, 6,8-dimethyl-non-2-yl chloroformate and pyridine.

l) 2-Acetylamino-3-(3,8-dimethyl-oct-6-enyloxycarbonyloxy)-propionic acid methyl ester

According to the same procedure 2-acetylamino-3-(3,8-dimethyl-oct-6-enyloxycarbonyloxy)-propionic acid methyl ester was prepared from 2-acetylamino-3-hydroxy-propionic acid methyl ester, 3,7-dimethyl-oct-6-en-1-yl chloroformate and pyridine.

m) 2-Benzyloxycarbonylamino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-tetradecahydro-1H-cyclopenta[a]phenantren-3-yloxycarbonyloxy]-propionic acid benzyl ester

According to the same procedure 2-benzyloxycarbonylamino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-tetradecahydro-1H-cyclopenta[a]phenantren-3-yloxycarbonyloxy]-propionic acid benzyl ester was prepared from 2-benzyloxycarbonylamino-3-hydroxy-propionic acid benzyl ester, 17-(1,6-dimethyl-heptyl)-10,13-dimethyl-hexadecahydro-cyclopenta[a]phenantren-3-yl chloroformate and pyridine.

n) 2-tert.-Butoxycarbonylamino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-tetradecahydro-1H-cyclopenta[a]phenantren-3-yloxycarbonyloxy]-propionic acid benzyl ester

According to the same procedure 2-tert.-Butoxycarbonylamino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-tetradecahydro-1H-cyclopenta[a]phenantren-3-

yloxy carbonyloxy]-propionic acid benzyl ester, 17-(1,6-dimethyl-heptyl)-10,13-dimethyl-hexadecahydro-cyclopenta[a]phenantren-3-yl chloroformate and pyridine.

5 Example 3

a) 2-Amino-3-(1,5,7-trimethyl-octyloxy carbonyloxy)-propionic acid

10 A mixture of 4.81 g 2-benzyloxy carbonylamino-3-(1,5,7-trimethyl-octyloxy carbonyloxy)-propionic acid benzyl ester, 250 ml methanol and a catalytic amount of 10% Pd/C was stirred six hours under an atmosphere of hydrogen. Filtration over Celite and evaporation under reduced pressure gave 2.69 g of colorless crystals.

15

¹H-NMR (200 MHz, CDCl₃): 0.80 - 1.75 (m, 22 H); 3.82 - 3.90 (m, 1H); 4.35 - 4.85 (m, 3 H)

b) 2-Amino-3-decyloxy carbonyloxy-propionic acid

20 According to the same procedure 2-amino-3-decyloxy carbonyloxy-propionic acid was prepared from 2-benzyloxy carbonylamino-3-decyloxy carbonyloxy-propionic acid benzyl ester.

25 c) 2-Amino-3-phenethyloxy carbonyloxy-propionic acid

According to the same procedure 2-amino-3-phenethyloxy carbonyloxy-propionic acid was prepared from 2-benzyloxy carbonylamino-3-phenethyloxy carbonyloxy-propionic acid benzyl ester.

d) 2-Amino-3-(4-isopropyl-cyclohexyloxycarbonyloxy)-propionic acid

According to the same procedure 2-amino-3-(4-isopropyl-cyclohexyloxycarbonyloxy)-propionic acid was prepared
5 from 2-benzyloxycarbonylamino-3-(4-isopropyl-cyclohexyloxycarbonyloxy)-propionic acid benzyl ester.

e) 2-Amino-3-(3-methyl-5-phenyl-pentyloxycarbonyloxy)-propionic acid

10 According to the same procedure 2-amino-3-(3-methyl-5-phenyl-pentyloxy-carbonyloxy)-propionic acid was prepared from 2-benzyloxycarbonylamino-3-(3-methyl-5-phenyl-pentyloxycarbonyloxy)-propionic acid benzyl ester.

15 Example 4

2-Amino-3-(1,5,7-trimethyl-octylcarbonyloxy)-propionic acid methyl ester hydro chloride

To a solution of 1.42 g 2-tert.-butoxycarbonylamino-3-
20 (1,5,7-trimethyl-octyloxycarbonyloxy)-propionic acid methyl ester in 20 ml of diethyl ether was added 4 ml of an approximately 6.5M HCl/methanol/methyl acetate solution (This solution was prepared by adding 21 g acetylchloride dropwise to 17.5 g methanol, stirring at
25 0°C followed by stirring at rt for 2 h.) The mixture was stirred at rt for 30 h. Evaporation of the solvent gave 1.09 g of a colorless oil.

¹H-NMR (400 MHz, CDCl₃): 0.82 - 0.90 (m, 6 H); 0.90-1.70 (m, 13 H); 3.86 (s, 3 H); 4.67 - 4.83 (m, 4 H); 5.68 (br s); 8.81 (br s)

5 Example 5

a) 2-Amino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-tetradecahydro-1H-cyclopenta[a]phenanthren-3-yloxy-carbonyloxy]-propionic acid benzyl ester; compound with trifluoro-acetic acid
10 2-Amino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-tetradecahydro-1H-cyclopenta[a]phenanthren-3-yloxy-carbonyloxy]-propionic acid benzyl ester trifluoro-acetic acid salt was prepared
15 by treatment of 2-tert.-butoxycarbonylamino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-tetradecahydro-1H-cyclopenta[a]phenanthren-3-yloxy-carbonyloxy]-propionic acid benzyl ester with trifluoric acid to give colorless
20 crystals (mp: 115°C).

Example 6

a) 2-Amino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-tetradecahydro-1H-cyclopenta[a]phenanthren-3-yloxy-carbonyloxy]-propionic acid
25 acid

Extraction of 2-amino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-

tetradecahydro-1H-cyclopenta[a]phenanthren-3-yloxy-carbonyloxy]-propionic acid benzyl ester trifluoroacetic acid salt with saturated sodium bicarbonate solution followed by
5 hydrogenation with Pd/C in a mixture of methanol and dioxane afforded 2-amino-3-[17-(1,5-dimethyl-hexyl)-10,13-dimethyl-2,3,4,7,8,9,10,11,12,13,14,15,16,17-tetradecahydro-1H-cyclopenta[a]phenanthren-3-yloxy-carbonyloxy]-propionic acid as colorless crystals
10 (mp: 147°C).

Example 7

To demonstrate the use of compounds of formula I as
15 precursors of fragrances and as alternative substrates for malodor producing enzymes, various derivatives were synthesized and tested for cleavage by *Staphylococcus haemolyticus*, a bacterium commonly found on human skin, especially in the axilla. This example is meant to
20 illustrate, not to limit, the invention.

Assay of the Amino Acid Derivatives for Cleavage by 25 Bacteria

The synthesized amino acid derivatives were tested for their ability to be cleaved by bacteria normally found in human axilla. A 100 ml culture of *Staphylococcus*
30 *haemolyticus* was grown overnight at 37°C in TSB medium.

The cells were pelleted by centrifuging the culture at 5,000 rpm for 12 minutes, and the pelleted cells were resuspended in sterile saline. The cells were again pelleted and resuspended in sterile saline. After
5 pelleting the cells once again, the cells were weighed and resuspended in sterile assay buffer (50 mM phosphate, pH 6.8, 1% glucose/dextran). The final concentration of cells was 0.05 g cells/ml (for the gas chromatography (GC) assay). These cell suspensions can be stored at
10 4°C.

The serine carbonate was prepared as stock solution at a concentration of approximately 5 mg/ml in 50 mM potassium phosphate buffer (pH 6.8). If necessary, the pH can be
15 adjusted to 6.8-7.0 with 1N NaOH. The serine carbonate stock solution was sterilized by filtering through 0.22 µm filters.

Gas Chromatography Assay

20 To demonstrate that the serine carbonates of the invention can be cleaved by bacteria normally found in axilla, a 100 µl aliquot of a stock solution of the carbonate of Example 3e was added to 100 µl of
25 *Staphylococcus haemolyticus* cells in sterile tubes. For a negative control, the cells were incubated with 100 µl sterile phosphate buffer. To measure spontaneous cleavage of the compound, a blank containing 100 µl of the stock solution in 100 µl sterile phosphate buffer was incubated

in the absence of cells. The samples were incubated for 16-18 hours at 37°C, and the reactions were quenched with 10 µl of 10 N HCl. The samples then were extracted into 100 µl chloroform and analyzed by gas chromatography.

- 5 Data analysis indicated that 140 nmols of 3-methyl-5-phenyl-pentanol was produced by the cell incubation with 350 nmol of the compound from Example 3e indicating that 40% of the precursor was cleaved by the cells.

10 Example 8

Formulations

a) <u>Deodorant Stick</u>	
	<u>% w/w</u>
propylene glycol	70.300
water	20.500
sodium stearate	7.000
triclosan	0.300
fragrance	1.400
amino acid derivative	0.50
total	100.00

b) <u>Aerosol Antiperspirant</u>	
	<u>% w/w</u>
Cyclomethicone (DC-344)	27.13

aluminum chlorohydrate	9.65
talc	2.03
silica	1.27
amino acid derivative	1.0
propellant	58.92
total	100.00

c) <u>Solid Antiperspirant Stick</u>	
	<u>% w/w</u>
Cyclomethicone (DC-345)	44.12
aluminum zirconium tetrachlorohydrate-gly	22.68
Stearyl Alcohol	15.53
PPG-10 Butanediol	4.80
C ₁₂₋₁₅ alcohols benzoate	3.84
Hydrogenated Castor Oil	2.84
Myristyl myristate	1.92
PEG-8 distearate	0.92
Amino acid derivative	0.50
fragrance	2.85
total	100.00

d) <u>Anhydrous Antiperspirant</u>	
	<u>% w/w</u>
Cyclomethicone	74.5

aluminum zirconium tetrachlorohydrex-gly	20.0
Quaternium 18 Hectorite	3.5
propylene carbonate	1.0
amino acid derivative	1.0
fragrance oil	q.s.
total	100.00

e) <u>Transparent Antiperspirant Gel</u>	
	<u>% w/w</u>
aluminum zirconium tetrachlorohydrex-gly	23.50
water	38.75
ethyl alcohol w/20 ppm Bitrex and 0.12% TBA	9.98
DC 225 fluid	9.72
propylene glycol	8.68
Cyclomethicone and Dimethicone copolyol	8.12
amino acid derivative	1.0
fragrance	0.25
total	100.00

f) <u>Nonionic O/W, Emollient Cream</u>	
	<u>% w/w</u>
silicon latex (DC 2-9065)	54.54

Dimethicone (DC 225)	10.00
Cyclomethicone (DC 344)	6.31
aluminum zirconium tetrachlorohydrex-gly	25.00
trihydroxystearin	0.40
hydrated silica (Sylox 2)	1.00
amino acid derivative	1.50
fragrance	1.25
perfume	0.200
total	100.00

Example 9

- 5 Test cloth was washed with a lipase-containing detergent to which one or more of the precursor compounds of Examples 2, 3 and 4 were added. Headspace analysis of the wet and dry laundry indicated the presence of the fragrances derived from the precursor. The fragrance
- 10 level was higher than when the test cloth was washed with a lipase-containing detergent to which one or more of the corresponding fragrance compounds but no precursor compounds were added.

15 Example 10

Test cloth was washed with a lipase-containing detergent and then a fabric softener, containing one or more of the

precursor compounds of Examples 2, 3 and 4 were added to the rinse cycle. Headspace analysis of the wet and dry laundry indicated the presence of the fragrances derived from the precursors. The fragrance level was higher than
5 when the test cloth was washed with a lipase-containing detergent and then a fabric softener, containing one or more of the corresponding fragrance compounds but no precursor compounds, was added to the rinse cycle.

10 Example 11

a) Fabric softener of the ester quat type concentrate:

PHASE A

15 deionised water to 100.0
MgCl₂ (saturated sol.) 1.0

20

PHASE B

REWOQUAT WE 18 (di-(tallow carboxyethyl) 15.0
25 hydroxy ethyl methylammonium
methosulfate)

GENAPOL O 100 (ethoxylated fatty alcohol 2.0
C₁₆-C₁₈ 10EO)

30 ANTIFOAM DB 31 0.5

PHASE C

35 isopropyl alcohol 3.0

preservative q.s.

perfume q.s.

PROCESS:

While stirring and heating to 65° C, phase A, phase B preheated to 65° C, were added. After cooling to room temperature, phase C. was added. The pH value of the finished product was 2.60. Delayed precursor compounds of Examples 2,3 and 4 were added either to phase A, B or C in an amount of 1.0 % by weight.

10 b) Fabric softener of the ester quat type concentrate:

PHASE A

15 deionised water to 100.0

PHASE B

20	REWOQUAT WE 18	(di-(tallow carboxyethyl) hydroxy ethyl methylammonium 6.0 methosulfate)	
	DOBANOL 25-9	(ethoxylated fatty alcohol C ₁₂ -C ₁₅ 9EO)	0.50
25	ANTIFOAM DB 31		0.10

PHASE C

30	MYACIDE BT 30	2-bromo-2-nitropropane 1,3 diol	0.03
	PROXEL GXL	Benzisothiazolinone sodium salt	0.02
35	perfume		q.s.

PROCESS:

While stirring and heating to 65° C, phase A, phase B preheated to 65° C were added. After cooling to room
5 temperature, phase C. was added. The pH value of the finished product was 3.50. Precursor compounds of Examples 2,3 and 4 were added either to phase A, B or C in an amount of 1,0 % by weight.

10 Example 12

The serine carbonate 2-Amino-3-(1,5,7-trimethyl-octyl-oxycarbonyloxy)-propionic acid has been tested in a sniff assay to determine whether, in the presence of
15 *Staphylococcus haemolyticus* and axillary malodor precursors, production of malodor is inhibited and production of fragrance can be detected. For this assay, axillary washes, which contain malodor precursors, were dried into vials at a concentration sufficient to produce
20 a strong axillary malodor when incubated with *Staphylococcus haemolyticus* cells. Vials were incubated at 37° C with *Staphylococcus haemolyticus* cells. The vials contained either only malodor, or malodor precursors with 0.1% 2-amino-3-(1,5,7-trimethyl-octyl-oxycarbonyloxy)-propionic acid. Control precursor vials
25 were not incubated with the cells. The mixtures were extracted with chloroform and about 10 µl of the chloroform layers were spotted on bibulous paper. After the chloroform had evaporated, the papers were evaluated
30 for malodor level and fragrance level. Evaluations were

done by seven judges who rated malodor or fragrance strength on an 8-point scale from 0 (none) to 7 (extremely strong). Results were calculated as percent change from control malodor or precursor fragrance score.

5 Results from this assay are shown below:

Malodor drop 50%

Fragrance increase 30%

10 These results show that the serine carbonate 2-amino-3-(1,5,7-trimethyl-octyl-oxycarbonyloxy)-propionic acid is cleaved by the cells to produce fragrance and that the decrease in malodor is perceptible.

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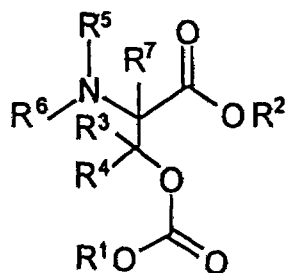
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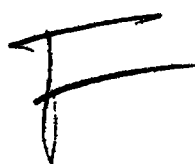


Claims

1. Serine carbonates of formula I



(I)



or a salt thereof
wherein

10 R^1 is the residue of an organoleptic alcohol, phenol
or of the enol form of an organoleptic aldehyde or
ketone of formula R^1OH ,

15 R^2 is hydrogen, metal, ammonium, straight or branched
alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl,
heterocycloalkyl, heterocycloalkenyl, aryl or
heteroaryl, whereby all organic residues may contain
heteroatoms and may carry substituents and if R^2 is
hydrogen R^1 is not the residue of benzyl alcohol,

20 R^3 , R^4 and R^7 are independently hydrogen or lower
alkyl and either R^3 and R^4 or R^3 and R^7 or R^4 and R^7 may
form together a ring,

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R⁵ and R⁶ are independently hydrogen, straight or branched alkyl, alkenyl, alkinyl, cycloalkyl, cycloalkenyl, heterocycloalkyl, an aromatic or heteroaromatic residue, alkylcarbonyl, alkoxy carbonyl, arylcarbonyl, aryloxy carbonyl and R⁵ and R⁶ may together form a ring, whereby all organic residues may contain heteroatoms and may carry substituents.

2. Quaternary salts of the serine carbonates according to claim 1.
3. Serine carbonates according to claim 1 wherein R¹ is the residue of an organoleptic alcohol or phenol.
4. Serine carbonates according to any of the preceding claims wherein R² may contain heteroatoms selected from the group O, N, S, P and Si.
5. Serine carbonates according to any of the preceding claims wherein R² may carry one or more of the following substituents -halogen, -aryl, -heteroaryl, -cycloalkyl, -cycloalkenyl, -heterocycloalkenyl, -OH, -OR, -NCOON=CR₂, -OCOON=CR₂, -COON=CR₂, -NO₂, -COR, -C(OR)₂R, -COOR, -CONR₂, -OCOR, -OCOOR, -OCONR₂, -NR₂, -SOR, -SO₂R, -SO₃R in which R is an organic residue.
6. Serine carbonates according to any of the preceding claims wherein R² is the residue of an organoleptic alcohol, phenol or of the enol form of an organoleptic aldehyde or ketone.

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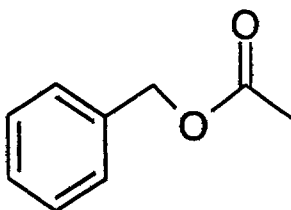
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7. Serine carbonates according to any of the preceding claims wherein the organic residue of R^2 contains 1 to 30 C-atoms, preferably 1 to 20 C-atoms.
- 5 8. Serine carbonates according to any of the preceding claims wherein R^5 and R^6 may contain heteroatoms selected from the group O, N, B, S, P and Si.
- 10 9. Serine carbonates according to any of the preceding claims wherein R^5 and/or R^6 may carry one or more of the following -halogen, -aryl, -heteroaryl, -cycloalkyl, -cycloalkenyl, -heterocycloalkenyl, -OH, -OR, -NO₂, -COR, -C(OR)₂R, -COOR, -CONR₂, -OCOR, -OCOOR, -OCONR₂, -NR₂, -SOR, -SO₂R, -SO₃R in which R is an
- 15 organic residue.
10. Serine carbonates according to any of the preceding claims wherein R^5 and/or R^6 stand for a carbonyl residue and/or a residue of formula

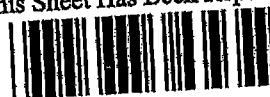
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wherein the aryl ring may be substituted.

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11. Serine carbonates according to any of the preceding claims wherein R^1 is alkyl, alkenyl, cycloalkyl, cycloalkenyl, alkylcycloalkyl or arylalkyl.
- 5 12. Serine carbonates according to any of the preceding claims wherein R^2 is hydrogen, alkyl or arylalkyl.
13. Serine carbonates according to any of the preceding claims wherein R^5 and/or R^6 are hydrogen, alkyloxy-
10 carbonyl, aryloxy-carbonyl, arylalkyloxy-carbonyl or trialkylsilylalkyloxy-carbonyl.
14. Serine carbonates according to any of the preceding claims wherein R^2 to R^7 are hydrogen.
- 15 15. Use of the serine carbonates according to any of the preceding claims as precursors for organoleptic compounds.
- 20 16. Use of the serine carbonates according to any of the preceding claims as precursors for masking agents.
17. Use of the serine carbonates according to any of the preceding claims as precursors for antimicrobial
25 agents.
18. Use of the serine carbonates according to any of the preceding claims as alternative substrates for malodor producing enzymes.

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19. Use according to claim 18 in deodorants as alternative substrates for malodor producing enzymes.
20. Use according to claim 18 in laundry products, hair
5 care products, cosmetics, cleaning products.
21. A topical deodorant composition comprising a dermatologically acceptable vehicle and a serine carbonate according to any claims 1 to 14.
- 10 22. The deodorant composition according to claim 21 additionally comprising an antimicrobial agent and/or an antiperspirant salt.
- 15 23. The deodorant composition according to claim 21 or 22 in the form of a liquid, cream, lotion, gel, stick, aerosol or pump spray.
- 20 24. A method of generating a neutral or pleasant odor on human skin which comprises applying to human skin a deodorant composition according to claim 21, 22 or 23.
- 25 25. A method of preventing or reducing malodor on human skin which comprises applying to human skin a deodorant composition according to claim 21, 22 or 23.
- 30 26. The method of claim 24 or 25 wherein said human skin is located in the axilla.

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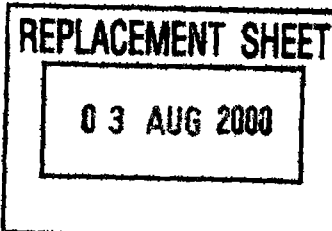
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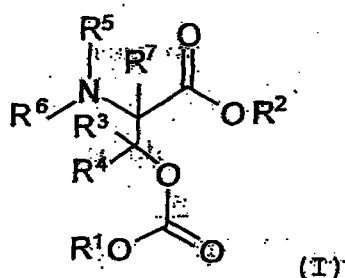
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Claims

1. Serine carbonates of formula I



or a salt thereof
wherein

R^1 is the residue of an organoleptic alcohol, phenol or of the enol form of an organoleptic aldehyde or ketone of formula R^1OH ,

R^2 is hydrogen, metal, ammonium, straight or branched alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, heterocycloalkyl, heterocycloalkenyl, aryl or heteroaryl, whereby all organic residues may contain heteroatoms and may carry substituents and if R^2 is hydrogen R^1 is not the residue of benzyl alcohol,

R^3 , R^4 and R^7 are independently hydrogen or lower alkyl and either R^3 and R^4 or R^3 and R^7 or R^4 and R^7 may form together a ring,



R^5 and R^6 are independently hydrogen, straight or branched alkyl, alkenyl, alkinyl, cycloalkyl, cycloalkenyl, heterocycloalkyl, an aromatic or heteroaromatic residue, alkylcarbonyl, alkoxy carbonyl, arylcarbonyl, aryloxy carbonyl and R^5 and R^6 may together form a ring, whereby all organic residues may contain heteroatoms and may carry substituents

with the proviso that if R^5 or R^6 is alkoxy carbonyl or aryloxy carbonyl R^1 is the residue of an organoleptic alcohol having more than 7 carbon atoms.

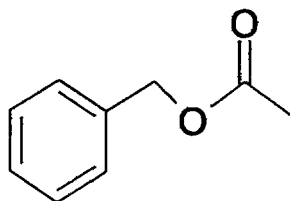
2. Quaternary salts of the serine carbonates according to claim 1.
3. Serine carbonates according to claim 1 wherein R^1 is the residue of an organoleptic alcohol or phenol.
4. Serine carbonates according to any of the preceding claims wherein R^2 may contain heteroatoms selected from the group O, N, S, P and Si.
5. Serine carbonates according to any of the preceding claims wherein R^2 may carry one or more of the following substituents -halogen, -aryl, -heteroaryl, -cycloalkyl, -cycloalkenyl, -heterocycloalkenyl, -OH, -OR, -NCOON=CR₂, -OCOON=CR₂, -COON=CR₂, -NO₂, -COR, -C(OR)₂R, -COOR, -CONR₂, -OCOR, -OCOOR, -OCONR₂, -NR₂, -SOR, -SO₂R, -SO₃R in which R is an organic residue.
6. Serine carbonates according to any of the preceding claims wherein R^2 is the residue of an organoleptic alcohol, phenol or of the enol form of an organoleptic aldehyde or ketone.

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7. Serine carbonates according to any of the preceding claims wherein the organic residue of R^2 contains 1 to 30 C-atoms, preferably 1 to 20 C-atoms.
8. Serine carbonates according to any of the preceding claims wherein R^5 and R^6 may contain heteroatoms selected from the group O, N, B, S, P and Si.
9. Serine carbonates according to any of the preceding claims wherein R^5 and/or R^6 may carry one or more of the following -halogen, -aryl, -heteroaryl, -cycloalkyl, -cycloalkenyl, -heterocycloalkenyl, -OH, -OR, -NO₂, -COR, -C(OR)₂R, -COOR, -CONR₂, -OCOR, -OCOOR, -OCONR₂, -NR₂, -SOR, -SO₂R, -SO₃R in which R is an organic residue.
10. Serine carbonates according to any of the preceding claims wherein R^5 and/or R^6 stand for a carbonyl residue and/or a residue of formula



wherein the aryl ring may be substituted.

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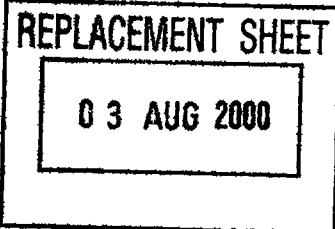
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11. Serine carbonates according to any of the preceding claims wherein R^1 is alkyl, alkenyl, cycloalkyl, cycloalkenyl, alkylcycloalkyl or arylalkyl.
12. Serine carbonates according to any of the preceding claims wherein R^2 is hydrogen, alkyl or arylalkyl.
13. Serine carbonates according to any of the preceding claims wherein R^5 and/or R^6 are hydrogen, alkyloxy-carbonyl, aryloxy-carbonyl, arylalkyloxy-carbonyl or trialkylsilylalkyloxy-carbonyl.
14. Serine carbonates according to any of the preceding claims wherein R^2 to R^7 are hydrogen.
15. Use of the serine carbonates according to any of the preceding claims as precursors for organoleptic compounds.
16. Use of the serine carbonates according to any of the preceding claims as precursors for masking agents.
17. Use of the serine carbonates according to any of the preceding claims as precursors for antimicrobial agents.
18. Use of the serine carbonates according to any of the preceding claims as alternative substrates for malodor producing enzymes.



REPLACEMENT SHEET

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19. Use according to claim 18 in deodorants as alternative substrates for malodor producing enzymes.
20. Use according to claim 18 in laundry products, hair care products, cosmetics, cleaning products.
21. A topical deodorant composition comprising a dermatologically acceptable vehicle and a serine carbonate according to any claims 1 to 14.
22. The deodorant composition according to claim 21 additionally comprising an antimicrobial agent and/or an antiperspirant salt.
23. The deodorant composition according to claim 21 or 22 in the form of a liquid, cream, lotion, gel, stick, aerosol or pump spray.
24. A method of generating a neutral or pleasant odor on human skin which comprises applying to human skin a deodorant composition according to claim 21, 22 or 23.
25. A method of preventing or reducing malodor on human skin which comprises applying to human skin a deodorant composition according to claim 21, 22 or 23.
26. The method of claim 24 or 25 wherein said human skin is located in the axilla.

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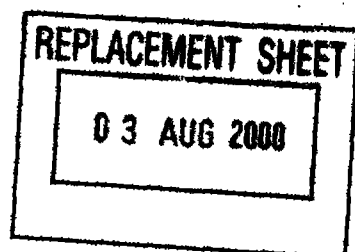
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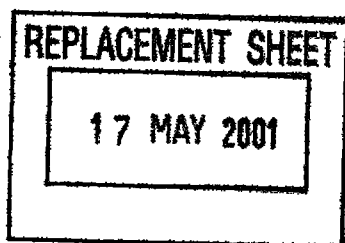
Serine Carbonates

Abstract

Serine carbonates of formula I are precursors for organoleptic compounds, masking agents and antimicrobial agents. Further they are alternative substrates for malodor producing enzymes. The symbols in formula I are defined in claim 1.



19. Use according to claim 18 in deodorants as alternative substrates for malodor producing enzymes.
20. Use according to claim 18 in laundry products, hair
5 care products, cosmetics, cleaning products.
21. A topical deodorant composition comprising a dermatologically acceptable vehicle and a serine carbonate according to any claims 1 to 14.
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22. The deodorant composition according to claim 21 additionally comprising an antimicrobial agent and/or an antiperspirant salt.
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(21) International Application Number: PCT/CH99/00585 ✓ (22) International Filing Date: 7 December 1999 (07.12.99) ✓ (30) Priority Data: ① 98811209.0 ✓ 8 December 1998 (08.12.98) ✓ EP ✓ (71) Applicant (for all designated States except US): GIVAUDAN ROURE (INTERNATIONAL) SA [CH/CH]; Chemin de la Parfumerie 5, CH-1214 Vernier-Genève (CH). (72) Inventors; and (73) Inventors/Applicants (for US only): ① FRATER, George [CH/CH]; Turmstrasse 61, CH-8400 Winterthur (CH). AN- DERSON, Denise [US/CH]; Hottingerstrasse 5, CH-8032 Zürich (CH). ② KUMLI, Frank [CH/CH]; Gösserstrasse 37, CH-5015 Niedererlinsbach (CH). ③ WITTENBERG, Jens [DE/CH]; Meiershofstrasse 19, CH-8600 Dübendorf (CH). STREUSAND GOLDMAN, Virginia [US/US]; 7833 Coddle Harbor Lane, Potomac, MD 20854 (US). (74) Agent: SCHAAD, BALASS, MENZL & PARTNER AG; Dufourstrasse 101 / Postfach, CH-8034 Zürich (CH).		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published With international search report. 1 PD. 1 appl ⁷ . (see 18/306) 5 Invs. 11 PAs.	
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(57) Abstract Serine carbonates of formula I are precursors for organoleptic compounds, masking agents and antimicrobial agents. Further they are alternative substrates for malodor producing enzymes. The symbols in formula I are defined in claim 1.			

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