

CLAIMS

We claim:

1. A method for delivering items to a storage assembly having a plurality of storage locations, comprising the steps of:
driving a vehicle along a horizontal surface to a position adjacent a moveable track;
operating the vehicle to lift the moveable track;
driving the vehicle horizontally to carry the moveable track to a position adjacent the storage assembly;
driving the vehicle vertically upwardly along the moveable track to an elevated position;
transferring an item between the vehicle and a storage location in the storage assembly while the vehicle is in the elevated position;
driving the vehicle vertically down the track after the step of transferring an item.
2. The method of claim 1 wherein the step of transferring comprises transferring an item from the storage location onto the vehicle, wherein the method comprises the step of driving the vehicle horizontally with the item to deliver the item to a location remote from the one storage location.
3. The method of claim 1 or 2 wherein the moveable track comprises a frame configured to receive the vehicle, wherein the method includes the step of driving the vehicle into the frame.
4. The method of claim 3 wherein the step of driving the vehicle into the frame, comprises positioning a vertical drive element of the vehicle in operative engagement with a vertical track of the moveable track.
5. The method of any of claims 1-4 comprising the step lowering the moveable track after the step of driving the vehicle with the moveable track.
6. The method of any of claims 1-5 comprising the step of controlling the vehicle to displace the moveable track to releasably connect the moveable track with the storage assembly.
7. The method of claim 6 wherein the step of connecting comprises releasably connecting the moveable track with the storage assembly to impede displacement of the moveable track relative to the storage assembly along at least one horizontal axis.
8. The method of claim 6 or 7 wherein the moveable track comprises a connector and wherein the step of releasably connecting comprises operating the vehicle to displace

the moveable track vertically to connect the connector of the moveable track with the storage assembly.

9. The method of any of claims 6-8 comprising the step of controlling the vehicle to disconnect the moveable track from the storage assembly.
10. The method of claim 9 wherein the step of disconnecting comprises vertically displacing the moveable track.
11. The method of any of claims 1-10 wherein the step of raising the moveable track comprises operating a vertical drive system of the vehicle in a first direction.
12. The method of claim 11 wherein the step of driving the vehicle vertically up comprises driving the vertical drive system in a second direction that is opposite the first direction.
13. The method of any of claims 1-12 wherein the step of driving the vehicle vertically up comprises maintaining the orientation of the vehicle relative to the horizon as the vehicle is driven upwardly.
14. The method of claim 13 wherein the moveable track comprises a plurality of track sections extending vertically upwardly wherein the step of maintaining the orientation comprises the step of synchronously driving a plurality of vertical drive elements on the vehicle.
15. The method of any of claims 1-14 wherein the step of transferring comprises the step of actuating a transfer mechanism on the vehicle.
16. The method of claim 15 wherein the step of actuating a transfer mechanism comprises extending a transfer mechanism horizontally toward the storage location.
17. The method of claim 16 wherein the step of actuating a transfer mechanism comprises detachably connecting the transfer mechanism with a horizontal drive system operable to drive the vehicle in a horizontal direction.
18. The method of any of claims 1-17 wherein the step of driving the vehicle with the moveable track comprises driving the vehicle horizontally while the moveable track is lifted off the ground.
19. The method of claim 18 wherein the step of driving the vehicle horizontally while the moveable track is lifted off the ground comprises the steps of:
 - identifying a column of the storage assembly in which the storage location is located
 - aligning the moveable track with the column so that a transfer opening in the moveable track aligns with an opening in the column.

20. The method of claim 19 wherein the step of transferring comprises transferring the item through the transfer opening.
21. A material handling system, comprising:
a storage assembly having a plurality of elevated storage locations for storing items;
a vehicle configured to deliver items to the storage locations and retrieve items from the storage locations, wherein the vehicle comprises:
first driving means for driving the vehicle in a horizontal direction;
second driving means; and
transfer means;
a moveable track having an opening configured to receive a portion of the vehicle wherein the moveable track comprises means for engaging the second driving means of the vehicle, wherein the means for engaging cooperates with the second driving means so that driving the second driving means in a first direction is operable to lift the moveable track off the ground and so that driving the second means in a second direction is operable to drive the vehicle vertically upwardly to an elevated position;
wherein the vehicle is configured to drive the vehicle along a horizontal surface to a location adjacent the storage assembly;
wherein the transfer means is configured to transfer an item between the vehicle and a storage location of the storage assembly while the vehicle is in the elevated position adjacent the storage location.
22. The system of claim 21 wherein the moveable track comprises a frame configured to receive the vehicle, wherein the vehicle is configured to drive through the opening into the frame.
23. The system of claim 22 wherein the second drive and the moveable track are configured to matingly engage so that driving the vehicle into the frame positions the second drive in operative engagement with a vertical track of the moveable track.
24. The system of any of claims 21-23 wherein the moveable track comprises means for releasably connecting the moveable track with the storage assembly.
25. The system of claim 24 wherein the means for releasably connecting is configured to impede displacement of the moveable track relative to the storage assembly along at least one horizontal axis.
26. A material handling system cooperable with a storage assembly having a plurality of storage locations for storing a plurality of items, comprising:

a vehicle for conveying items, comprising:

a horizontal drive assembly configured to drive the vehicle horizontally along the ground

a vertical drive assembly configured to drive the vehicle vertically upwardly;

a transfer mechanism for transferring items between the vehicle and the storage locations;

a power source for powering the horizontal drive assembly and the vertical drive assembly;

a moveable track, comprising:

a vertical track cooperable with the vertical drive assembly of the vehicle;

a support structure configured to support the vertical track in a vertical orientation;

wherein the moveable track comprises an opening configured to receive at least a portion of the vehicle;

wherein the vertical drive assembly and the vertical track are configured and positioned so that when the vehicle extends into the opening in the moveable track, the vertical drive assembly engages the vertical track, such that driving the vertical drive in a first direction is operable to raise the moveable track and driving the vertical drive assembly in a second direction is operable to drive the vehicle up the track to an elevated position to facilitate transfer of an item between a storage location and the vehicle;

wherein the support structure is configured to support the vehicle when the vehicle is in the elevated position on the vertical track.

27. The system of claim 26 wherein the vertical drive assembly is configured to maintain the orientation of the vehicle relative to the horizon as the vehicle is driven upwardly.
28. The system of claim 27 wherein the vertical track comprises a plurality of track sections extending vertically upwardly and the vertical drive assembly comprises a plurality of vertical drive elements interconnected so that operating the vertical drive assembly synchronously drives the vehicle up the track sections to maintain the horizontal orientation of the vehicle.
29. The system of any of claims 26-28 wherein the transfer mechanism is connected with one of the horizontal drive assembly and the vertical drive assembly so that driving the

- one of the horizontal drive assembly and the vertical drive assembly is operable to drive the transfer mechanism away from the vehicle toward the storage location.
30. The system of claim 29 comprising a clutch selectively engaging and disengaging the transfer mechanism with the one of the horizontal drive assembly and the vertical drive assembly.
31. The system of claim 29 or 30 wherein the transfer mechanism is connected with the horizontal drive assembly.
32. The system of any of claims 26-31 wherein the vertical drive projects outwardly from the vehicle and the support structure comprises gaps configured to align with the vertical drive assembly to facilitate the vehicle driving into the support structure.
33. The system of claim 32 wherein the vertical track has an upper section and a lower section each comprising a plurality of teeth configured to cooperate with the vertical drive assembly, wherein the upper section and lower section have similar pitch between teeth and wherein the lower section has gaps between adjacent teeth to provide clearance to facilitate the vertical drive driving through the lower section.
34. The system of claim 33 wherein the vertical drive assembly comprises a plurality of spur gears having a tooth pitch and each spur gear is rotatable about an axis and the axes of the spur gear are substantially parallel and wherein the spacing between the teeth of the lower section provide sufficient clearance for the teeth of the spur gears to pass between the gaps when the spur gears translate horizontally along a line that is parallel to the axis of rotation of the spur gears.
35. The system of claim 34 wherein the spur gears and the vertical track are configured and positioned so that an addendum circle of the spur gears overlaps with the addendum line of the teeth in the track.
36. The system of claim 31 wherein the vertical track comprises an upper section and a lower section wherein the upper section has an upper tooth profile having an upper root and an upper dedendum and the lower section has a lower tooth profile having a lower root and a lower dedendum that is greater than the upper dedendum so that the lower root of the teeth extends inwardly away from the vertical drive assembly a greater distance than the upper root.