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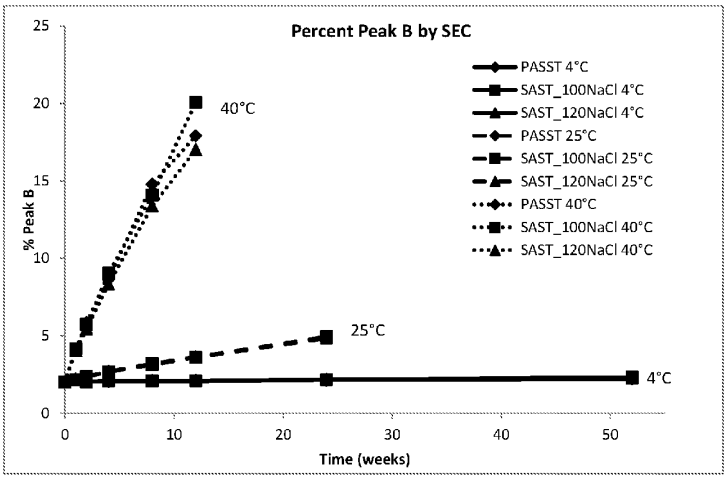
(54) Title: PHARMACEUTICAL FORMULATIONS AND METHODS OF MAKING THE SAME

Figure 1: Percent HMW (peak B) as detected by SEC



(57) Abstract: The invention relates to the formulation of pharmaceutical compositions of etanercept. The invention also relates to methods of removing buffer and of formulating pharmaceutical compositions of etanercept.

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