ABSTRACT

MANUFACTURING METHOD OF GLASS SUBSTRATE FOR MAGNETIC DISC

AND

MANUFACTURING METHOD OF MAGNETIC DISC

A manufacturing method of a glass substrate for a magnetic disc which includes a polishing step for polishing a main surface of a glass substrate 20 and a cleansing step for carrying out scrub cleansing of the glass substrate 20 having the main surface which was polished in the polishing step, wherein the cleansing step includes a contacting rotation step for causing a pair of scrub pads 11a and 11b for cleansing and the glass substrate 20 to be in contact and rotating the scrub pads 11a and 11b and a non-contacting rotation step for rotating the scrub pads 11a and 11b in a rotation speed faster than that in the contacting rotation step without causing the scrub pads 11a and 11b and the glass substrate 20 to be in contact.