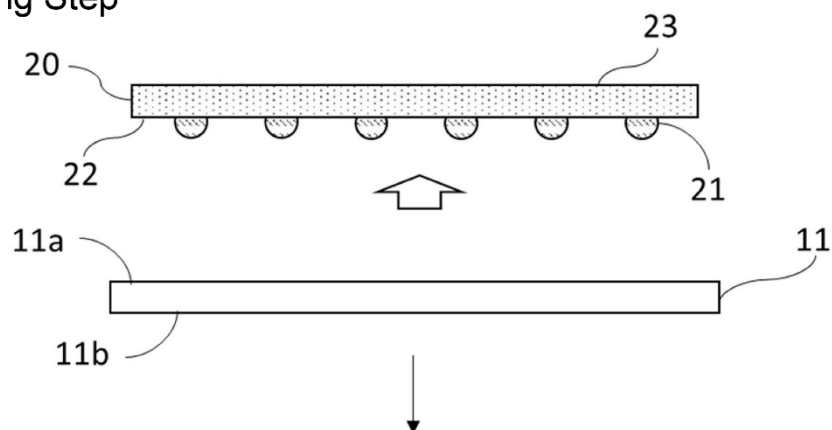
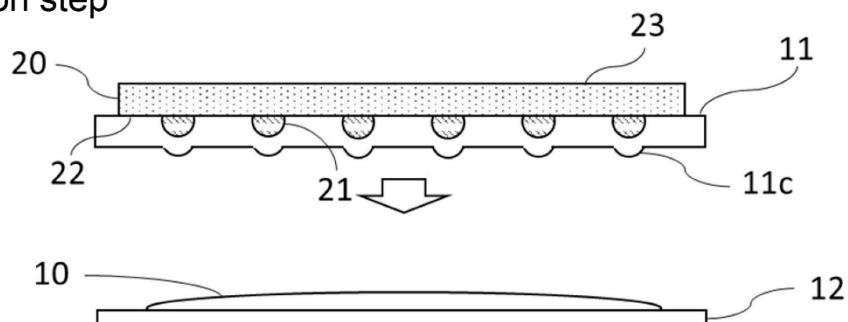


Figure 1

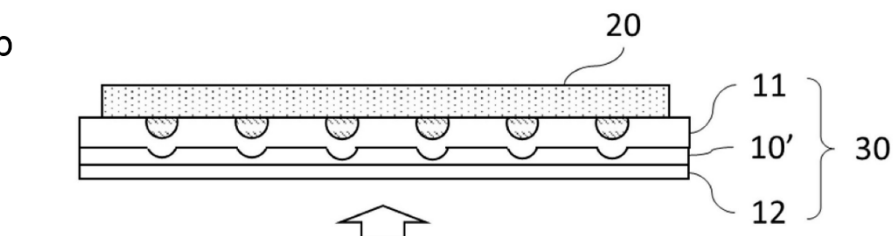
Contacting Step



Lamination step



Curing step



Grinding step

