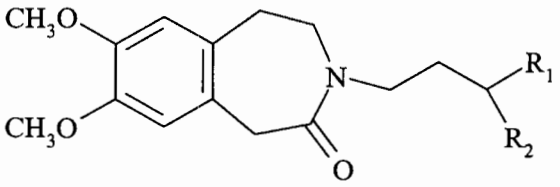
ABSTRACT

NEW PROCESS FOR THE SYNTHESIS OF 1,3,4,5-TETRAHYDRO-2*H*-3-BENZAZEPIN-2-ONE COMPOUNDS, AND APPLICATION IN THE SYNTHESIS OF IVABRADINE AND ADDITION SALTS THEREOF WITH A PHARMACEUTICALLY ACCEPTABLE ACID

Process for the synthesis of compounds of formula (I) :



(I)

wherein R_1 and R_2, which may be the same or different, each represent a linear or branched (C_1-C_8)alkoxy group or form, together with the carbon atom carrying them, a 1,3-dioxane, 1,3-dioxolane or 1,3-dioxepane ring.

Application in the synthesis of ivabradine, addition salts thereof with a pharmaceutically acceptable acid and hydrates thereof.