

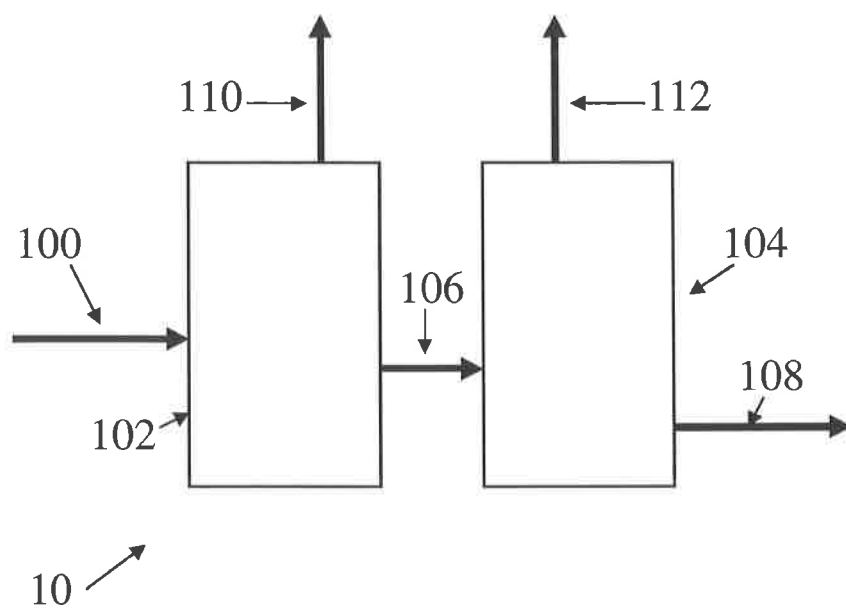
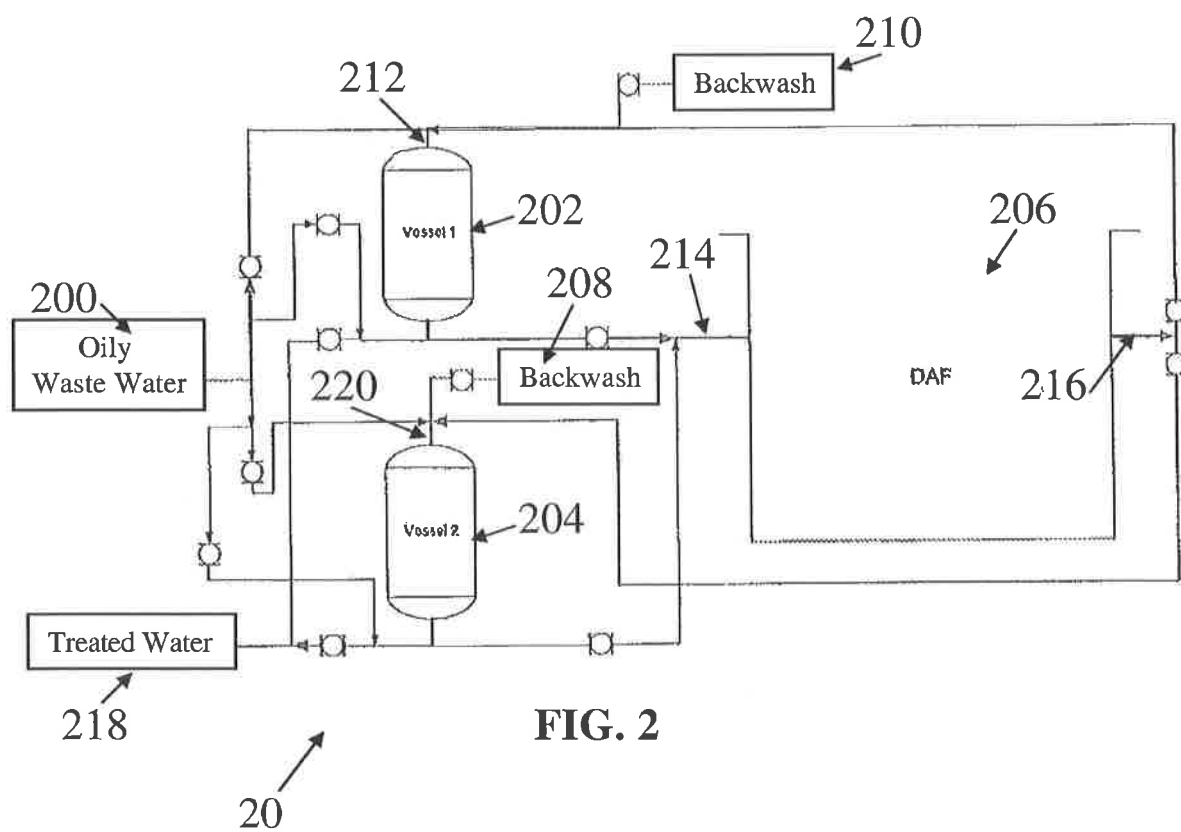
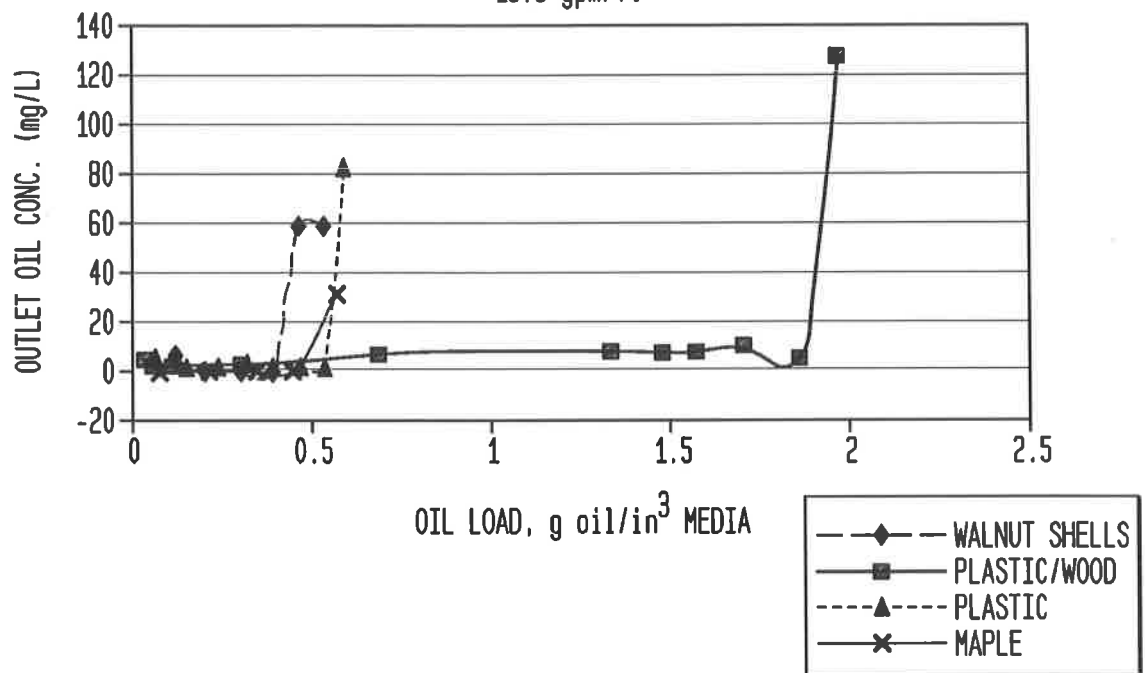


FIG. 1



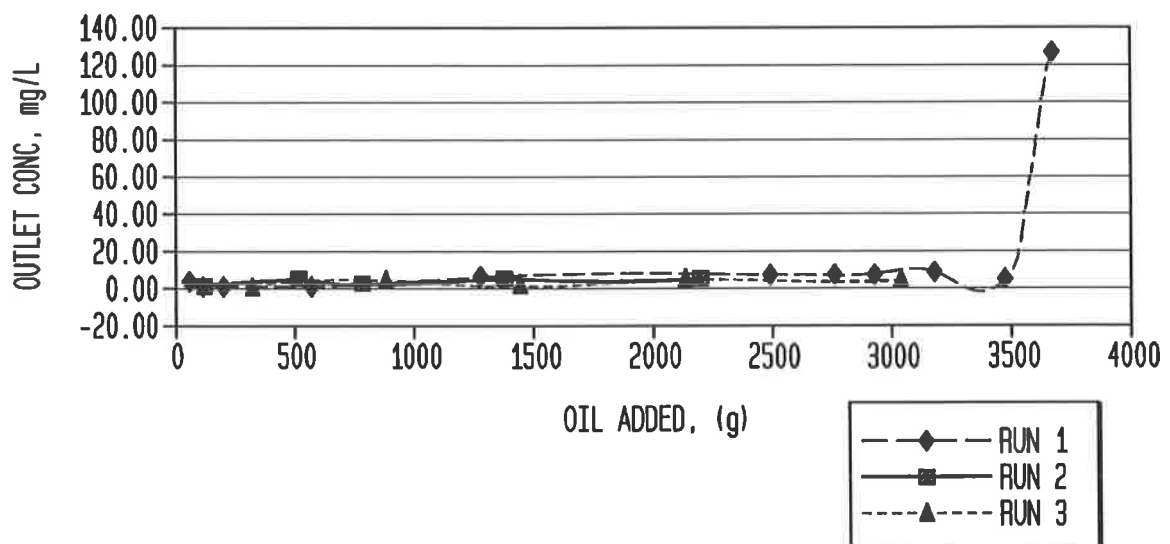
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FIG. 313.5 gpm/ft²**FIG. 4**

PLASTIC/WOOD MEDIA

13.5 gpm/ft²

INLET CONCENTRATION: 200 mg/L



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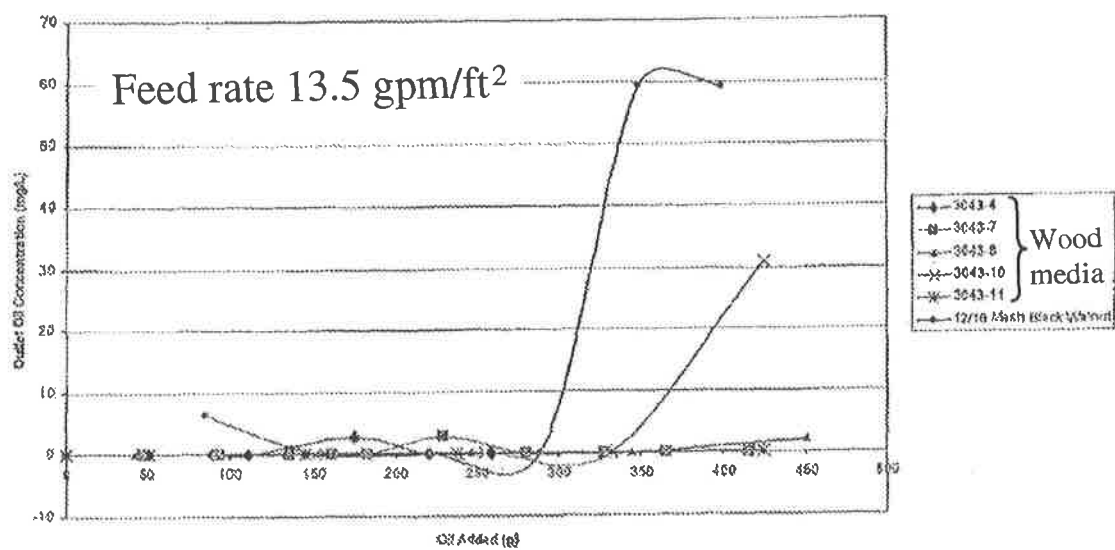


FIG. 5

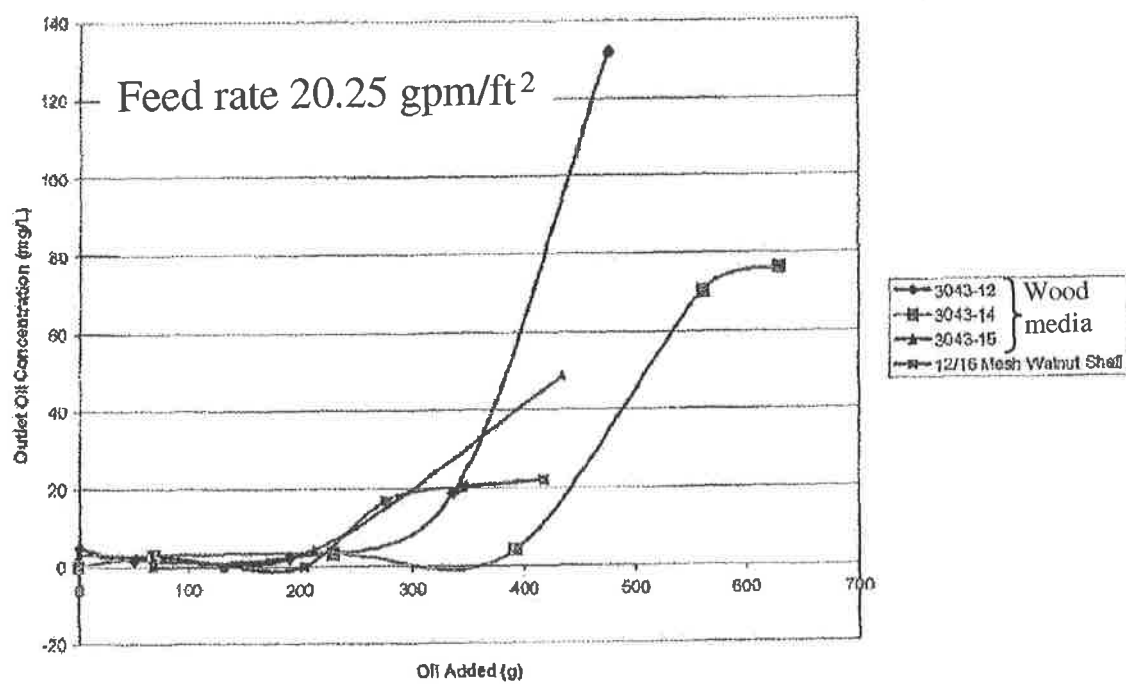


FIG. 6

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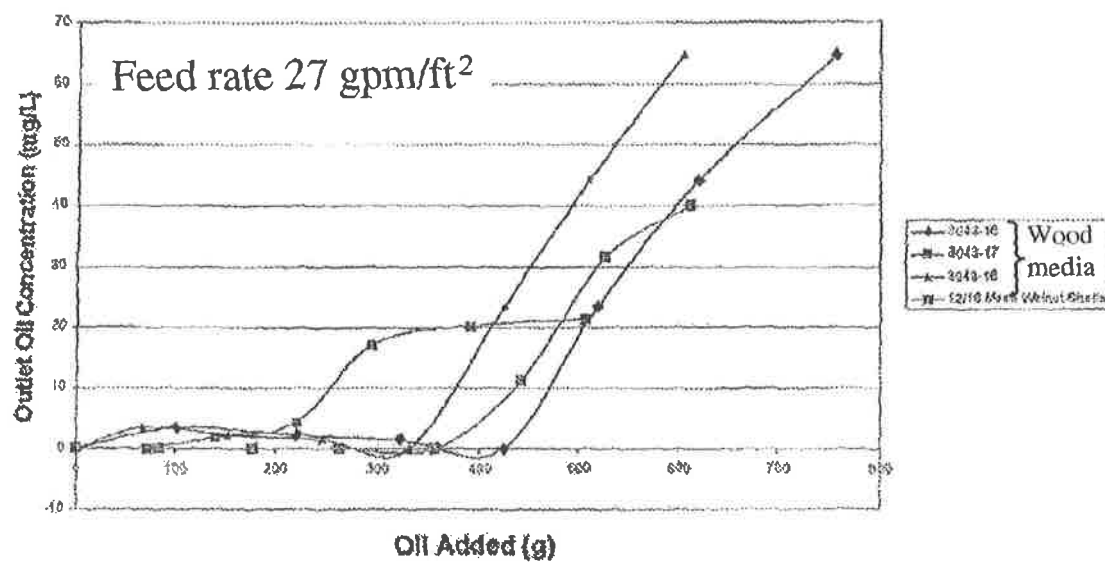


FIG. 7

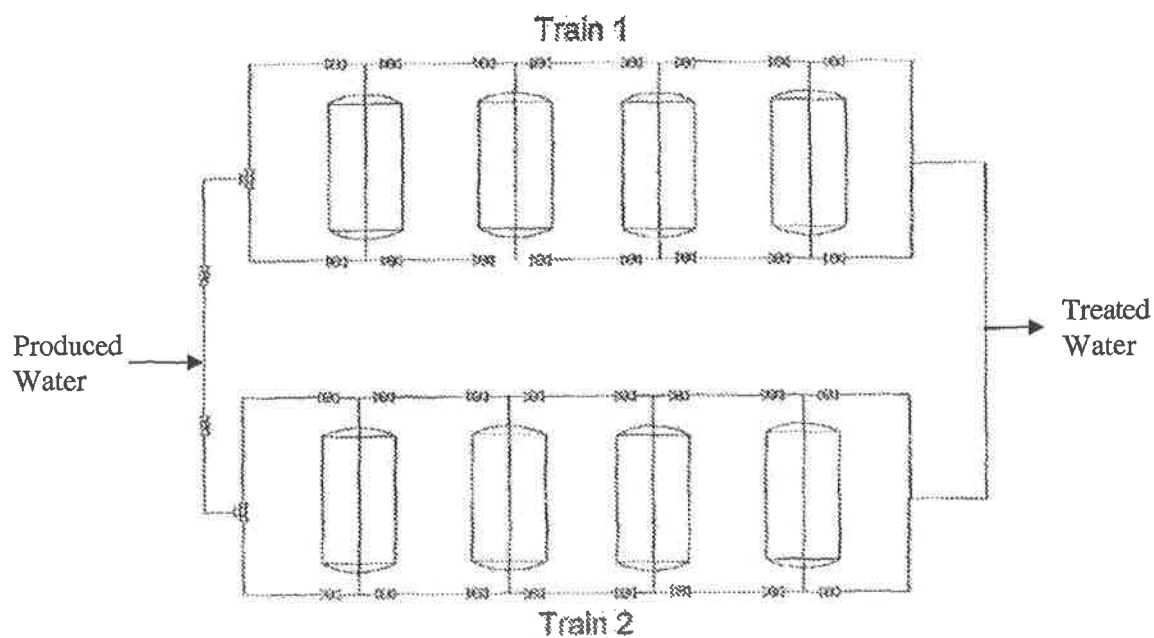


FIG. 8

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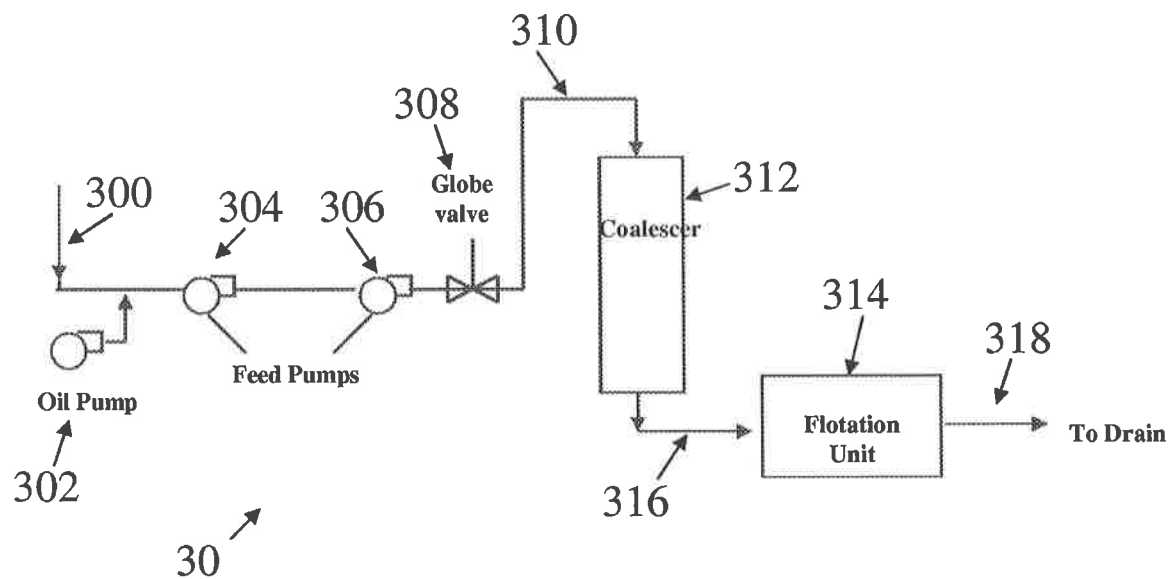
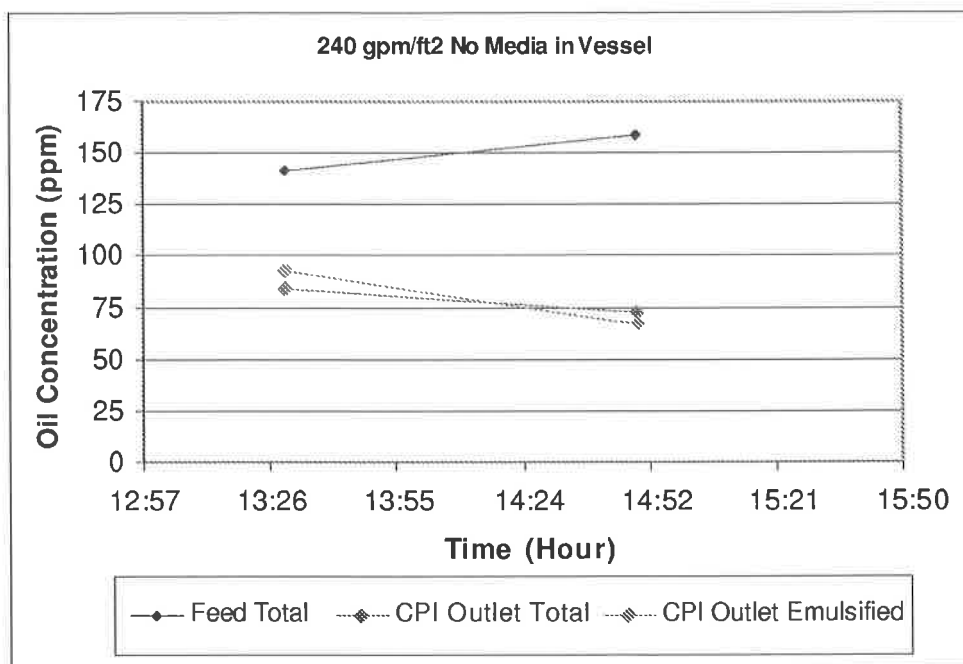
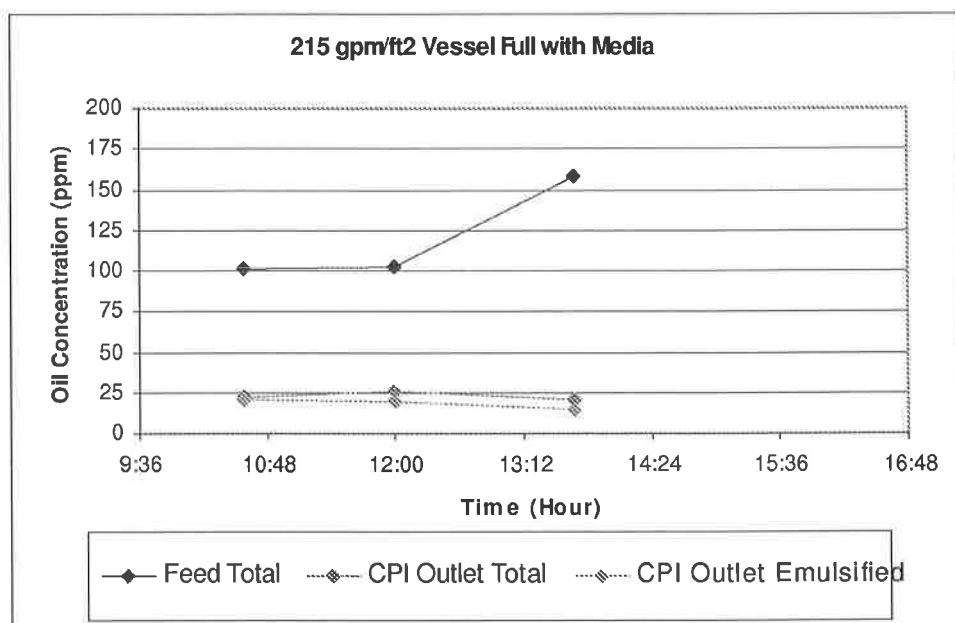
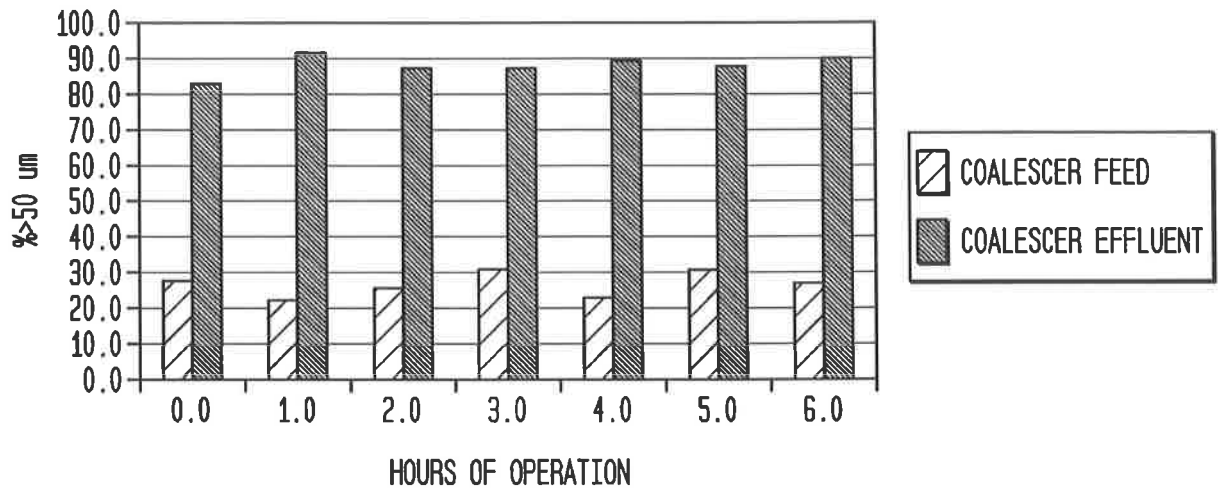


FIG. 9

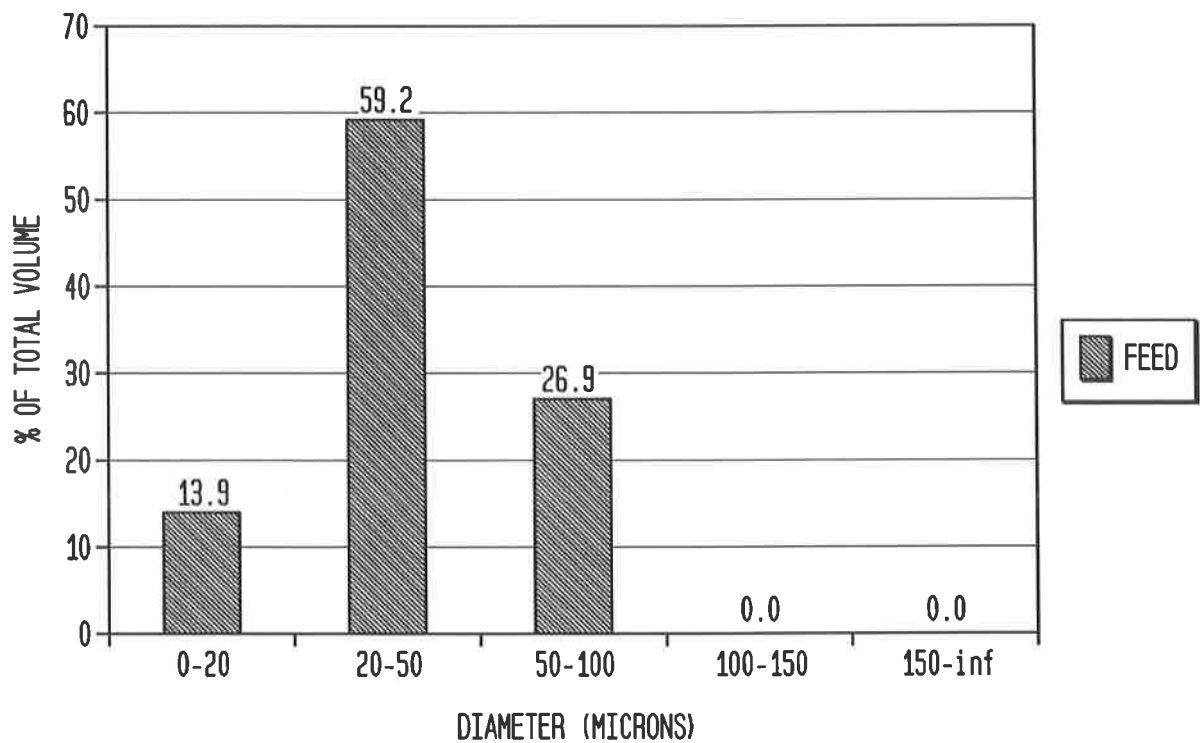
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**FIG. 10****FIG. 11**

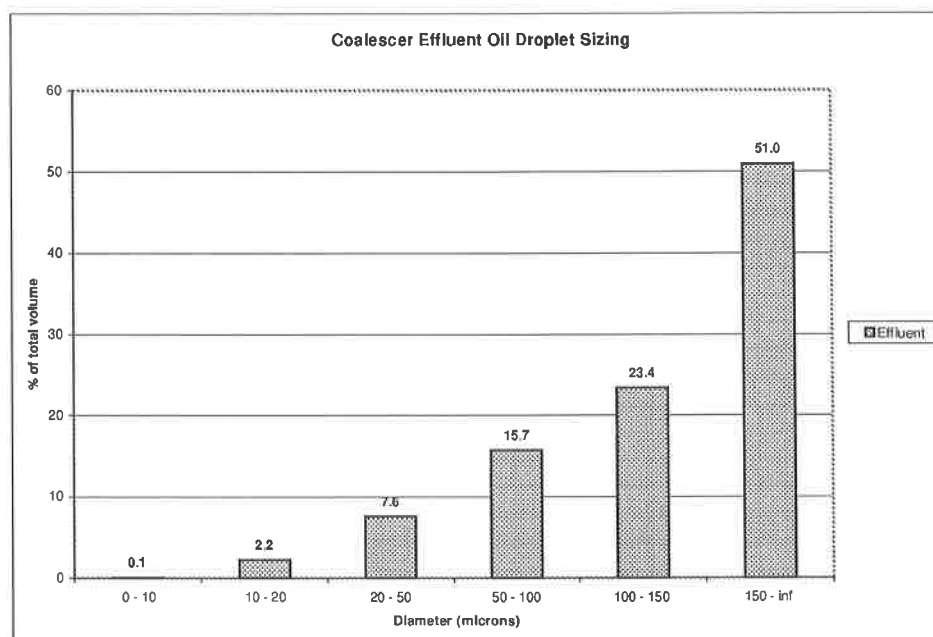
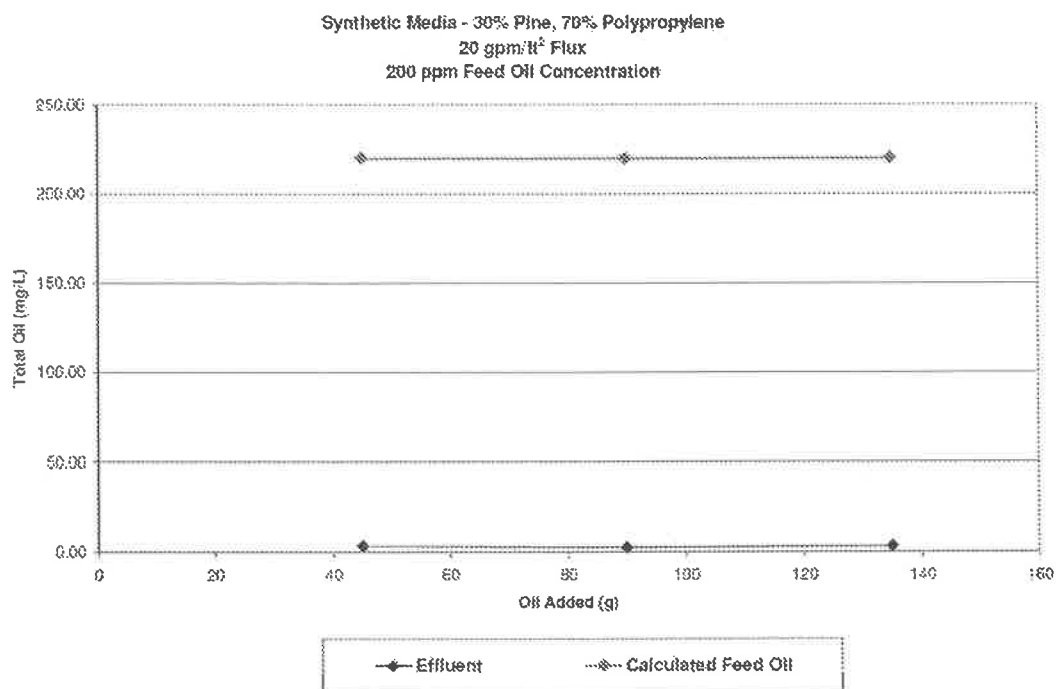
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FIG. 12OIL DROPLET SIZING
%>50 MICRON BY VOLUME**FIG. 13**

COALESCER FEED OIL DROPLET SIZING



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**FIG. 14****FIG. 15**