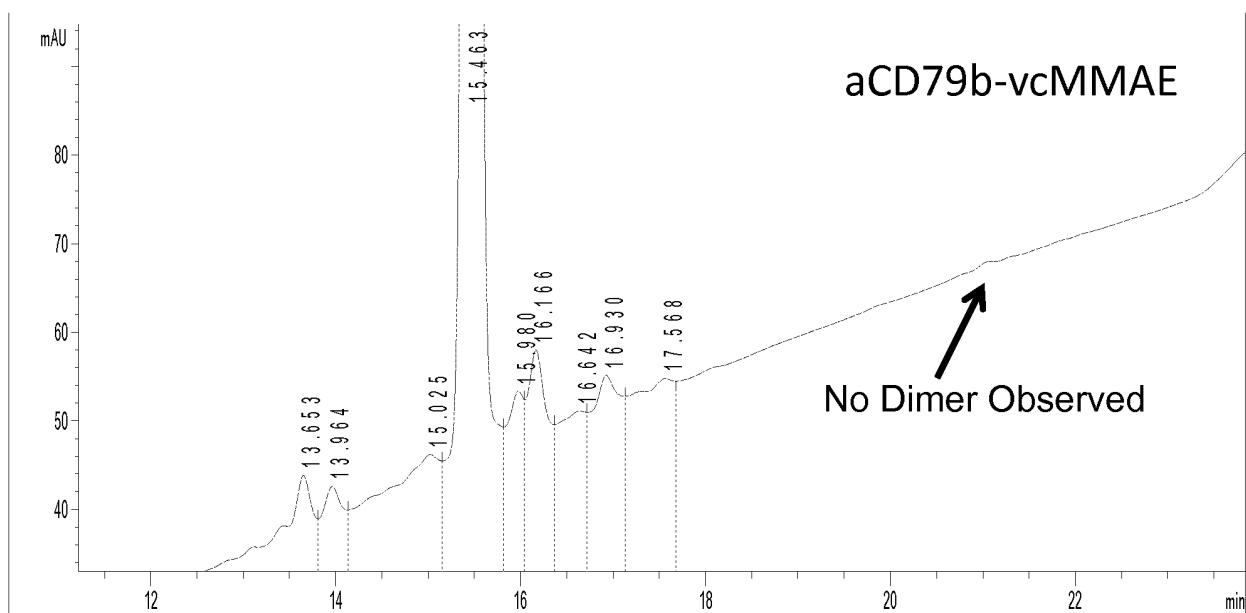
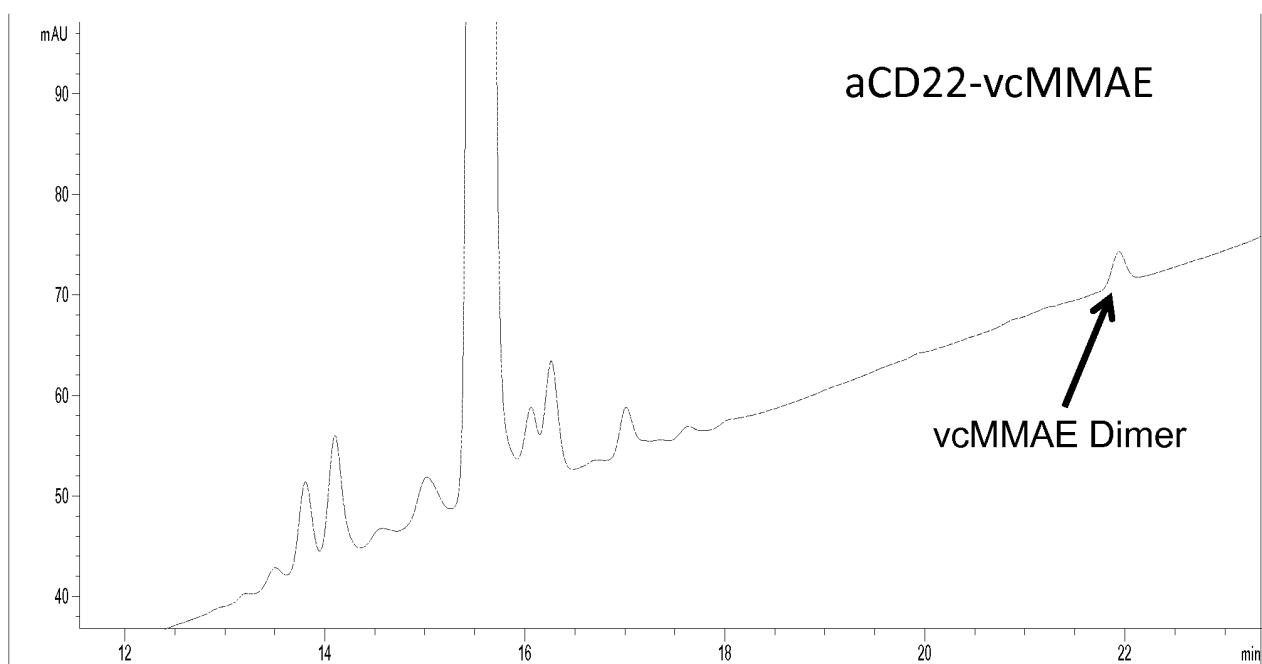


**Figure 1A****Figure 1B**

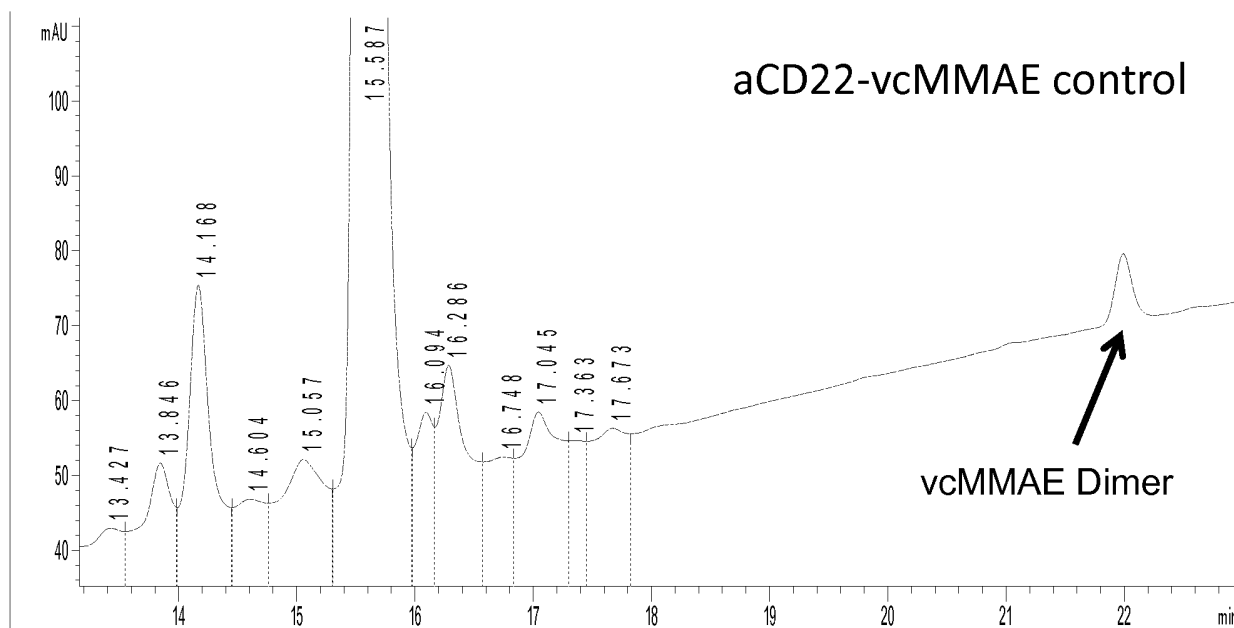


Figure 2A

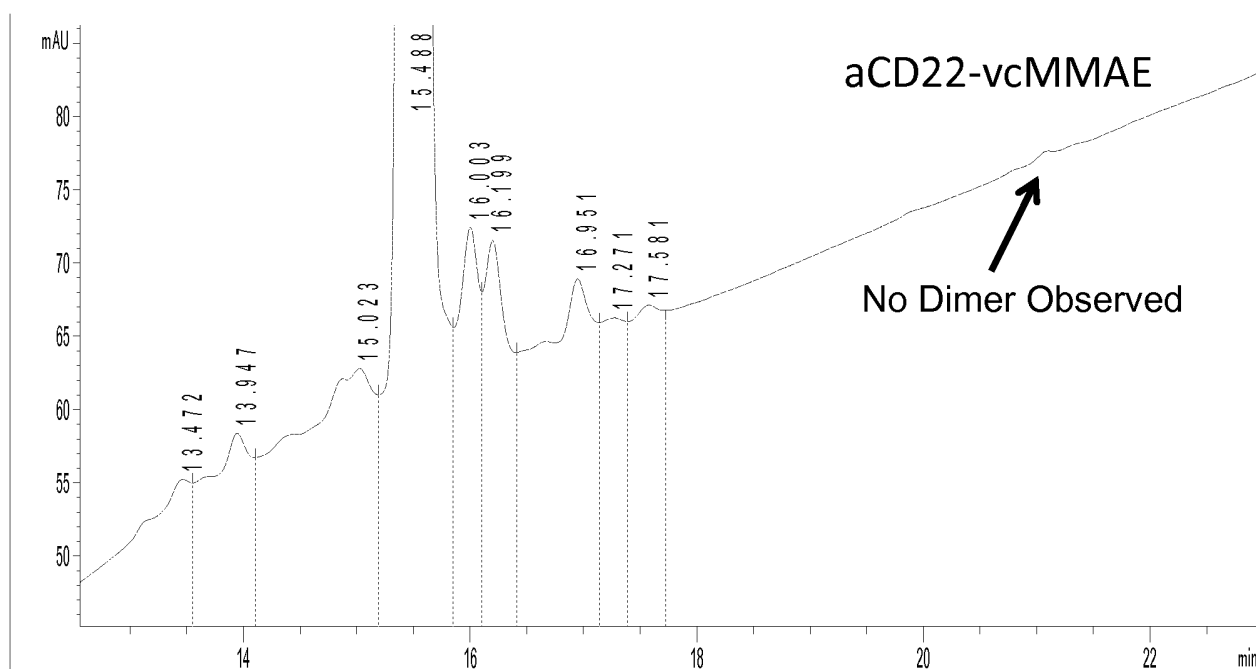


Figure 2B

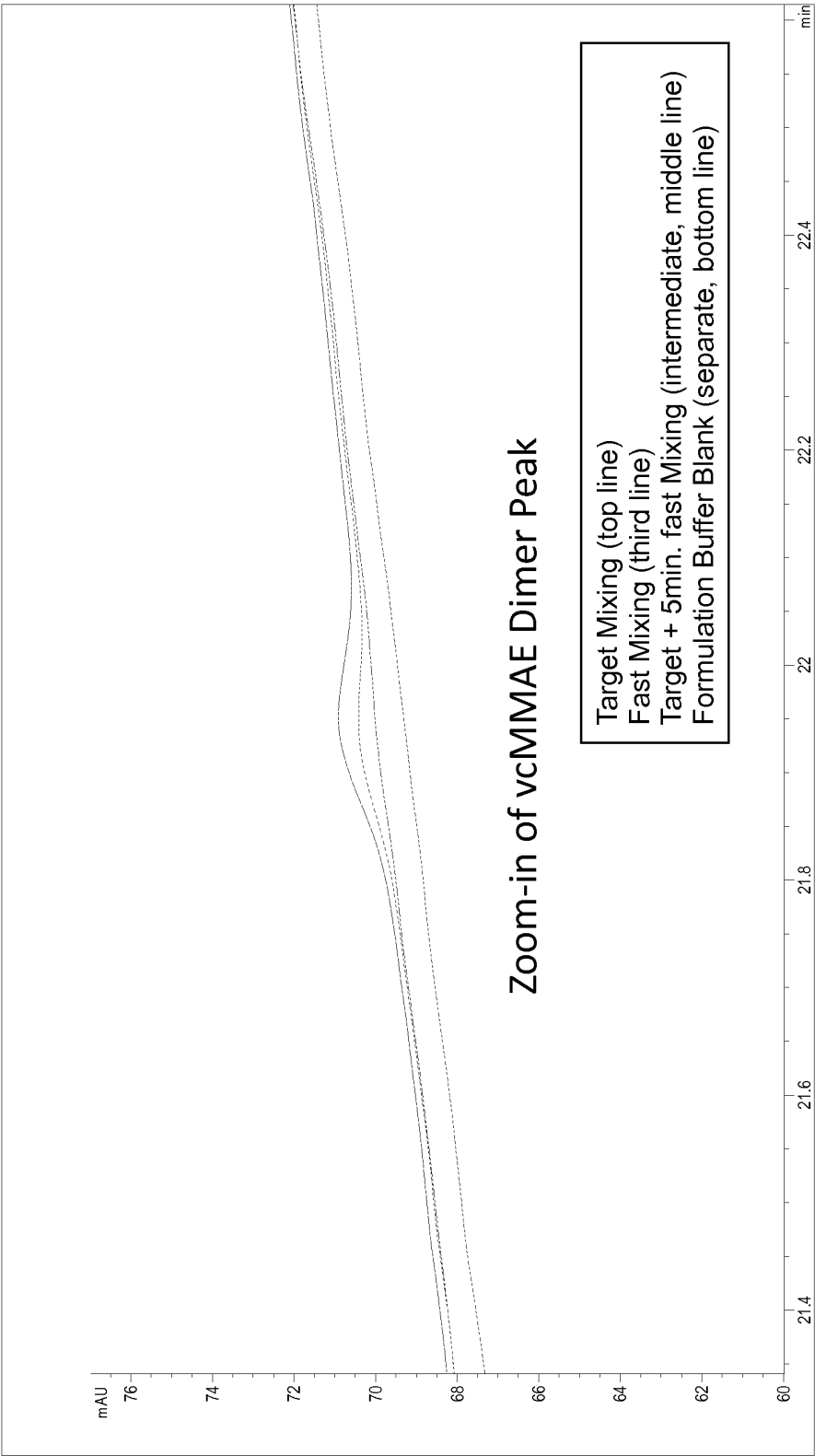
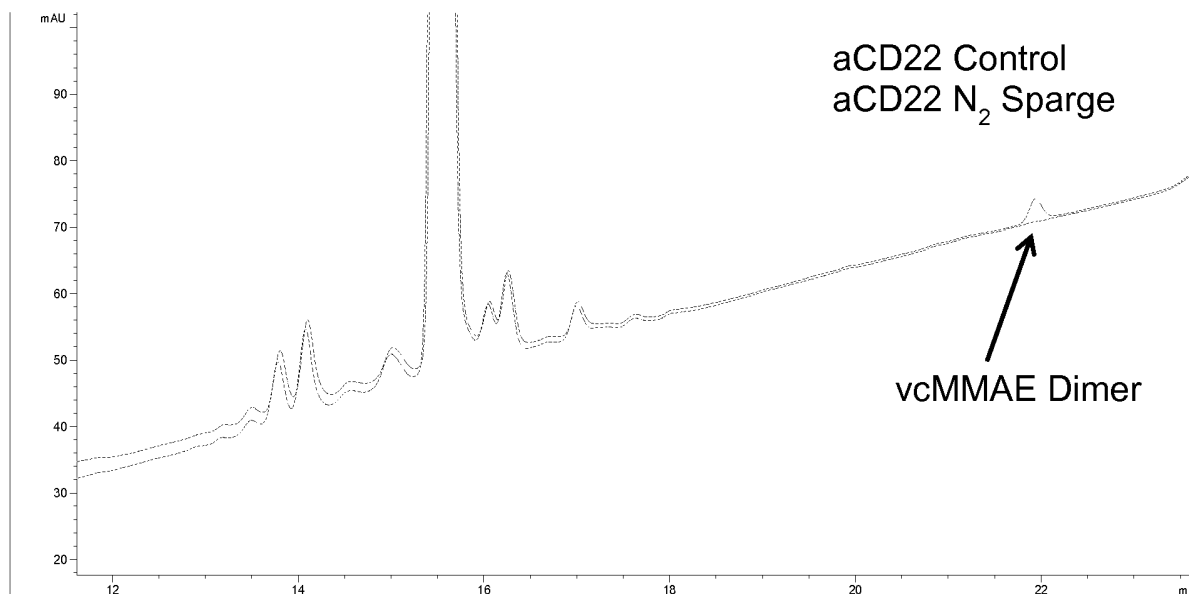
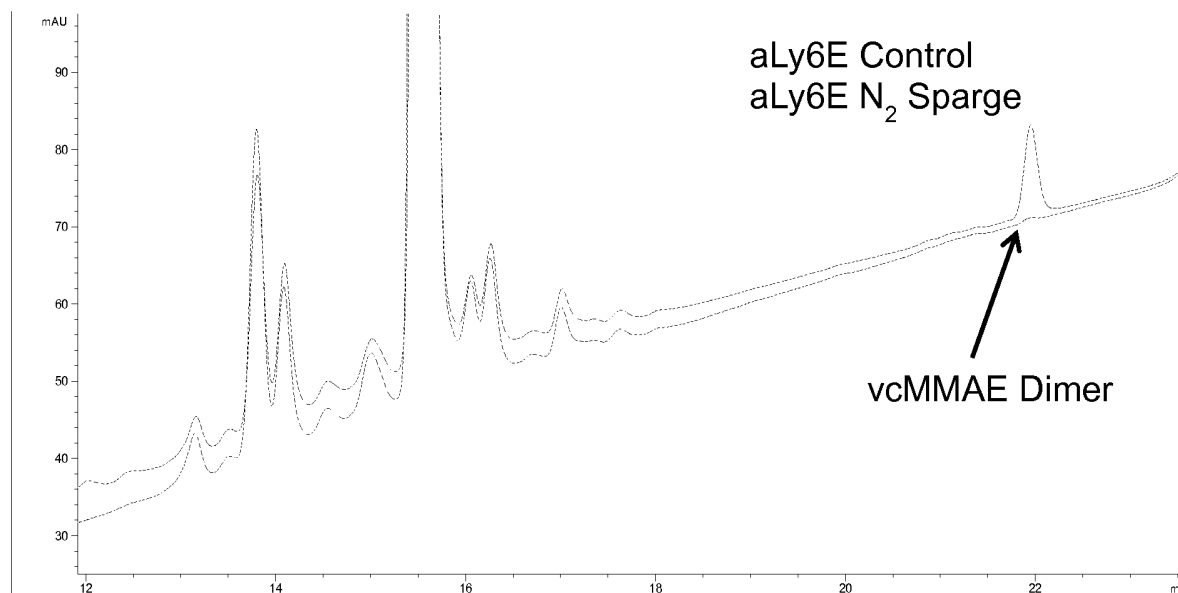
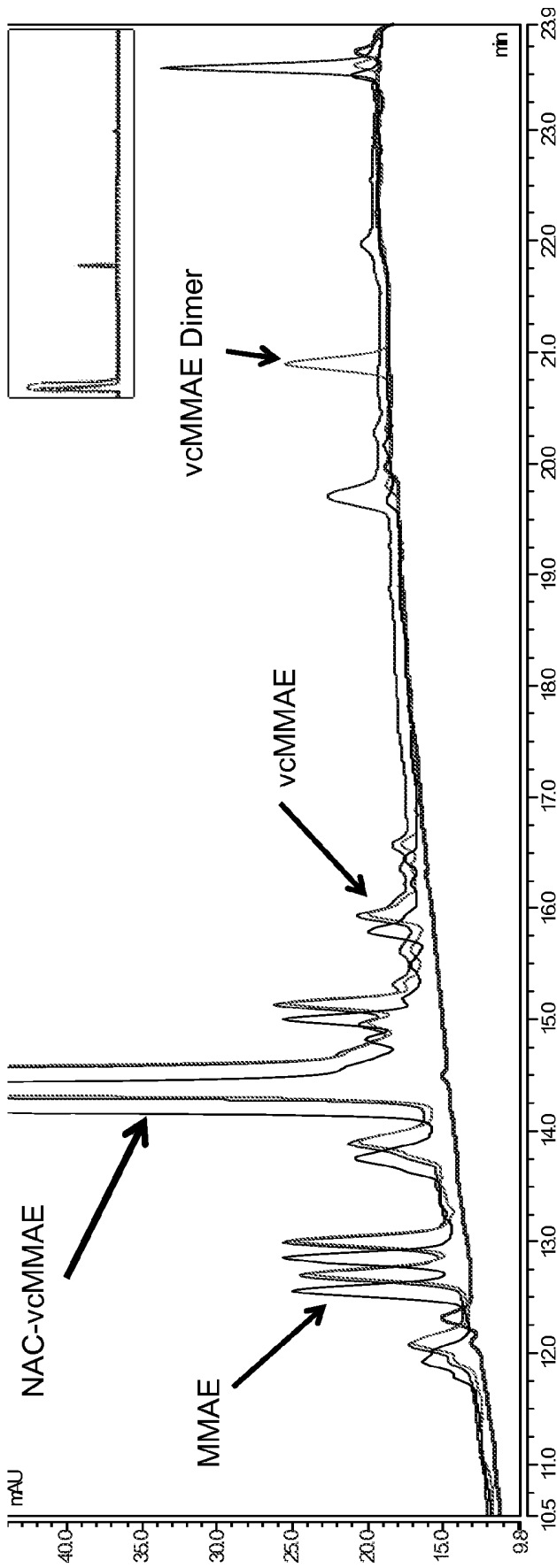


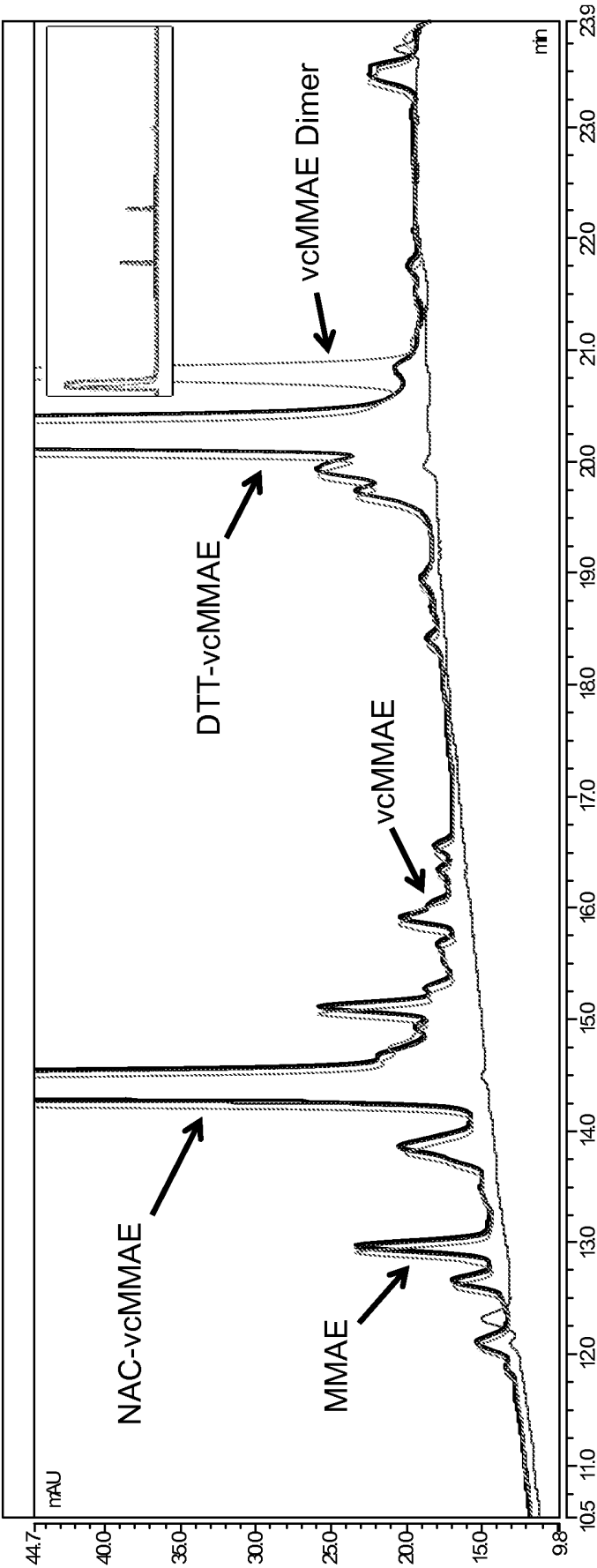
Figure 3

**Figure 4A****Figure 4B**



aMUC16-vcMMAE- Reduction with TCEP
Legend:
Sparged with Nitrogen 5min.
Sparged with Air 5min.
No Sparge- Control
aMUC16 Unconjugated Bulk Intermediate

Figure 5A



aMUC16-vcMMAE- Reduction with DTT
Legend:
Sparged with Nitrogen 5min.
Sparged with Air 5min.
No Sparge- Control
aMUC16 Unconjugated Bulk Intermediate

Figure 5B

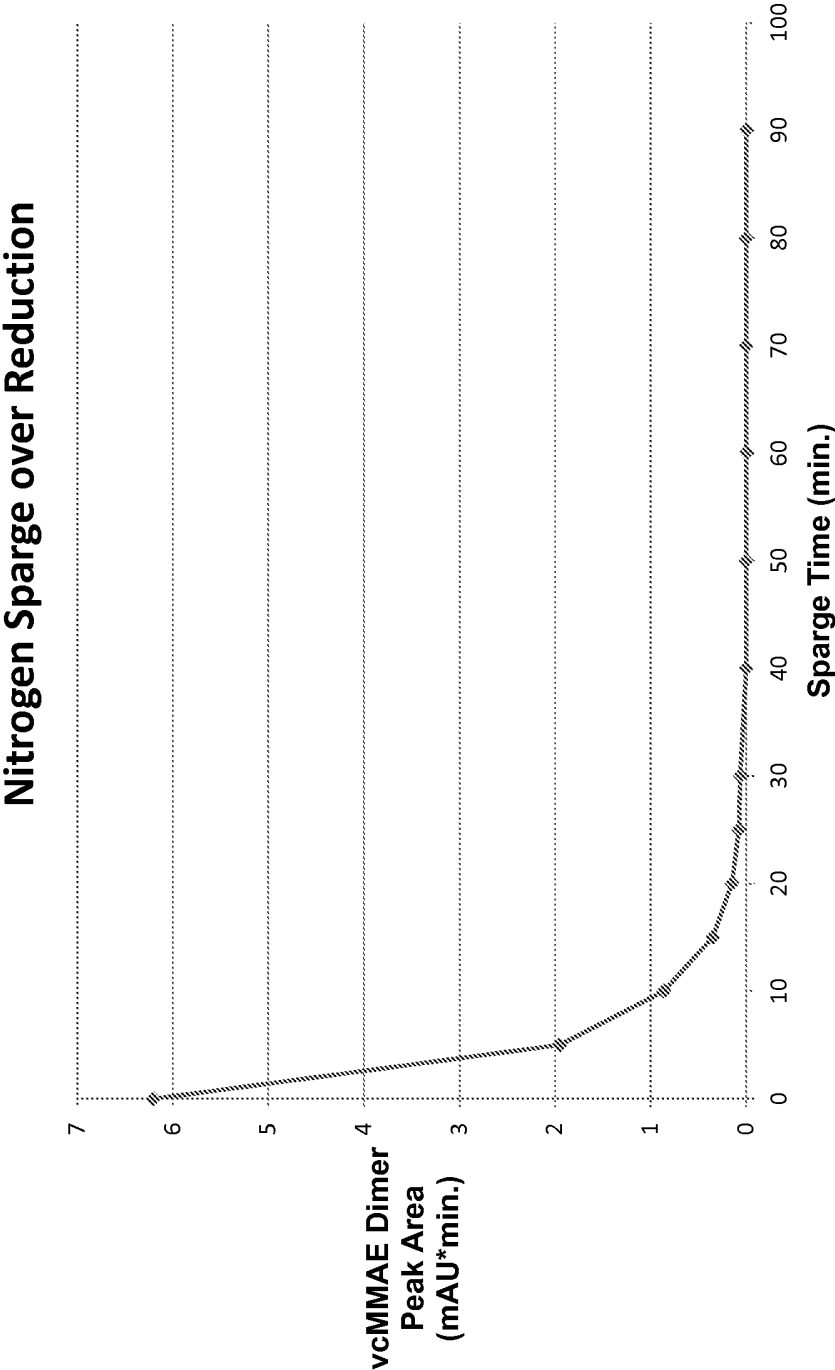


Figure 6