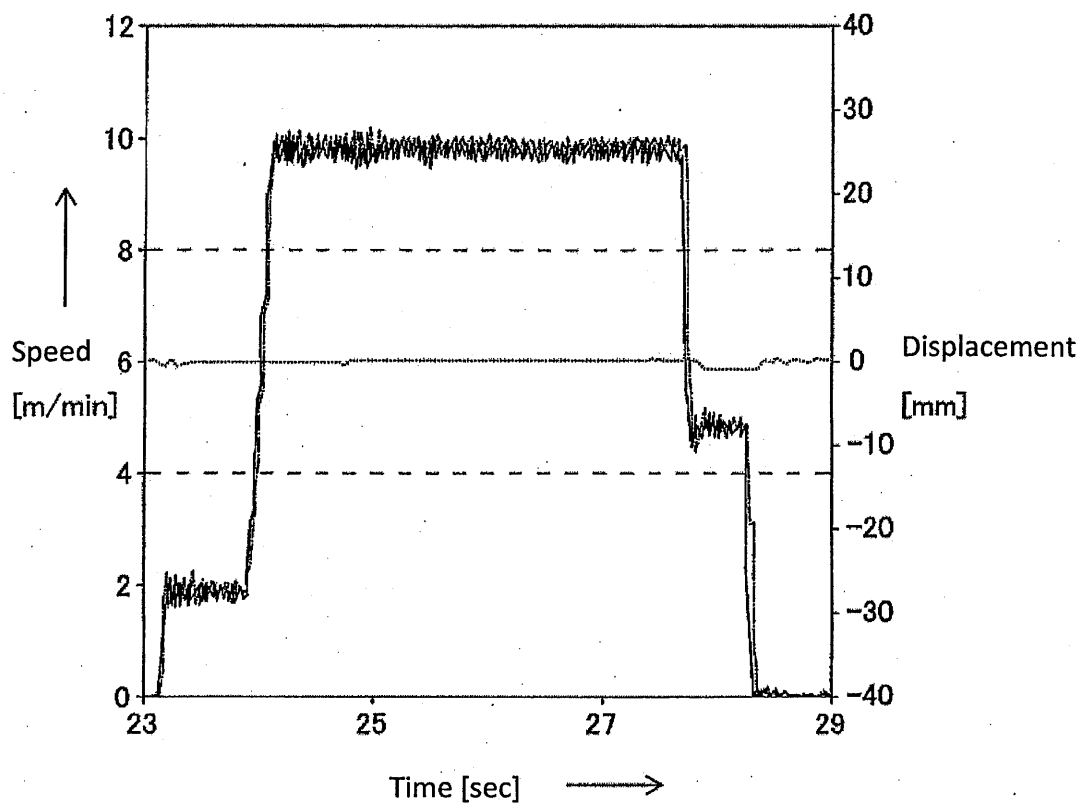
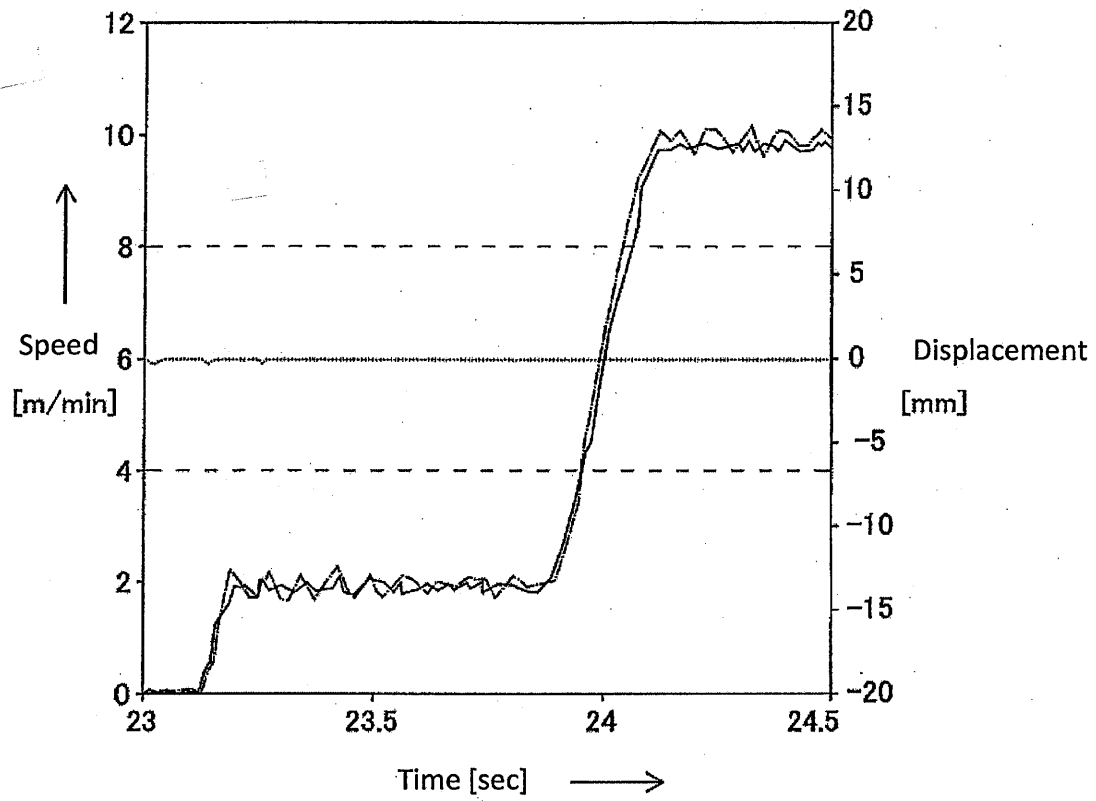


Fig.2A



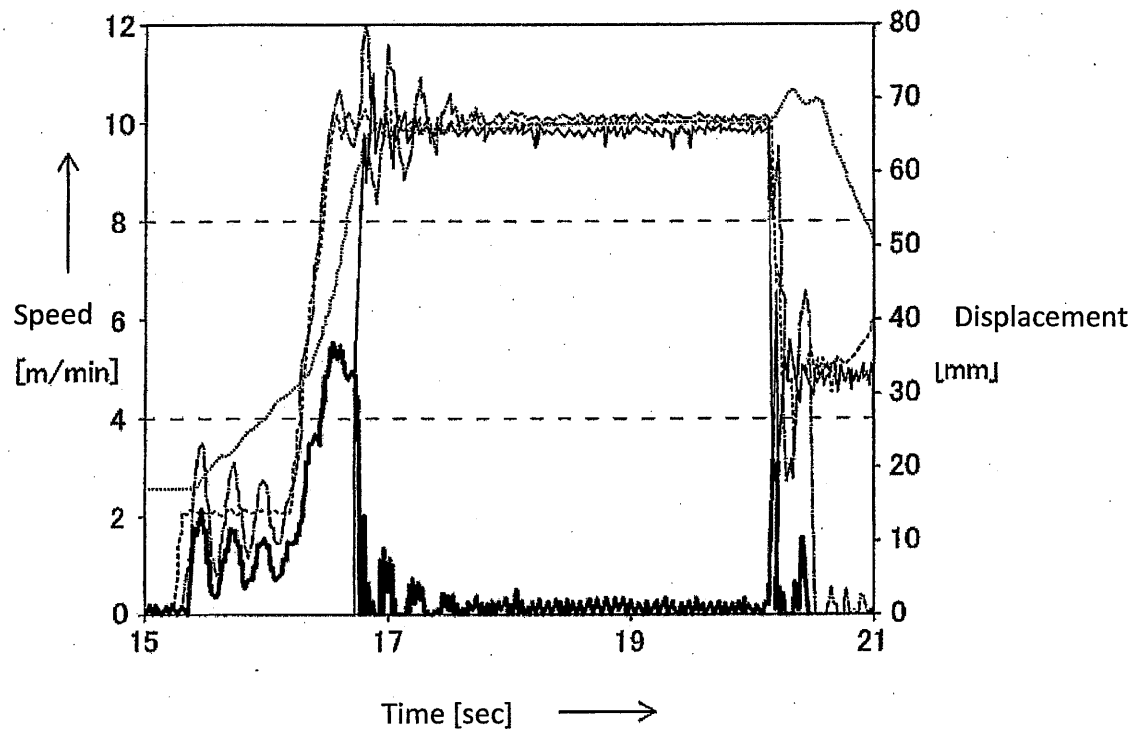
- : Dancer roll displacement
- : Multilayer optical film speed
- : Infeed speed (outfeed speed or bonding speed)

Fig.2B



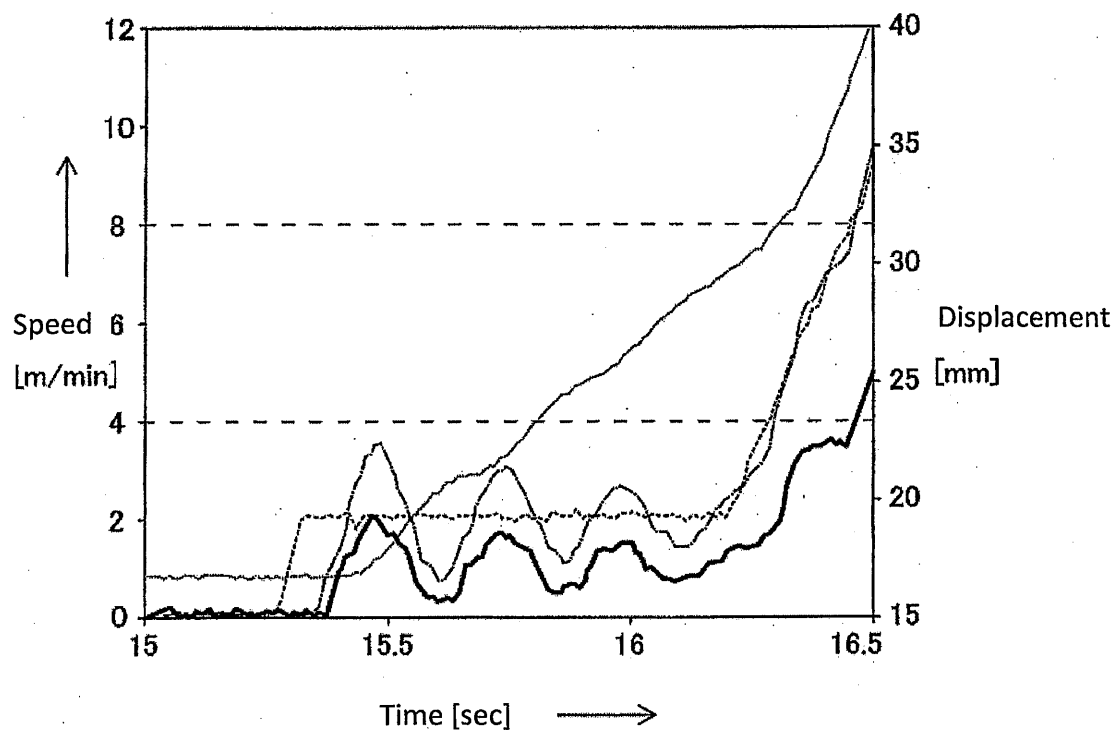
- : Dancer roll displacement
- : Multilayer optical film speed
- : Infeed speed (outfeed speed or bonding speed)

Fig.3A



- : Bonding speed
- : Dancer roll displacement
- : Multilayer optical film speed
- : Infeed speed
- : Dancer speed

Fig.3B



- : Bonding speed
- : Dancer roll displacement
- : Multilayer optical film speed
- : Dancer speed