

**TITLE OF INVENTION: SHOE UPPER MANUFACTURING
METHOD**

ABSTRACT

A shoe upper manufacturing method is revealed. The shoe upper manufacturing method includes the steps of obtaining materials for shoe uppers, forming the shoe uppers, processing the shoe uppers, and printing the shoe uppers carried out in turn. Thus a multi-layer composite footwear fabric is produced and further processed to form shoe uppers required. Thereby different heating temperature and time are set for heat melting and adhesion of thermoplastic elastomer onto footwear fabric made from different materials in order to meet different requirements of users. Moreover, production efficiency is improved and production capacity is increased by combination of one upper mold with a plurality of lower molds. The present method is more efficient than those in current use.

[Fig. 1]