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(71) Applicant (for all designated States except US):
PRESSLINE SERVICES, INC [US/US]; 9711 Green
Park Industrial Drive, St. Louis, MO 63123 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **DIGENOVA, Phillip**
[US/US]; 545 Pinellas Bayway S., #303, Tierra Verde,
Florida 33715 (US).

(74) Agents: **DAMMAN, Kirk, A.** et al.; Lewis, Rice & Fin-
gersh, L.C., 500 N. Broadway, Suite 2000, Box IP De-
partment, St. Louis, MO 63102 (US).

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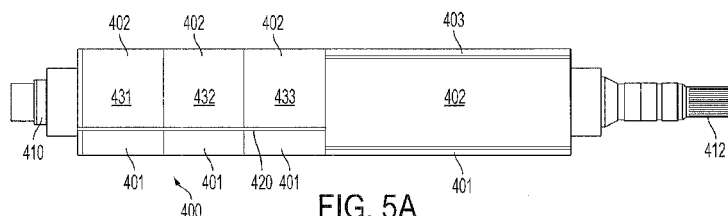


FIG. 5A

(57) Abstract: Systems and methods for allowing existing rotary printing press units to produce smaller pages at a faster rate of speed without having to replace the press unit. Specifically, the systems and methods relate to retrofitting an existing press unit to produce three pages of material in each full rotation instead of the traditional two pages.

