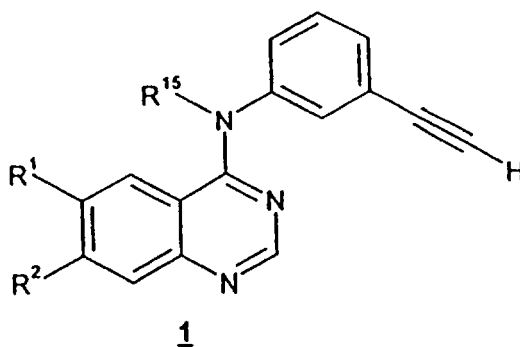


PROCESSES AND INTERMEDIATES FOR PREPARING ANTI-CANCER COMPOUNDS

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Abstract

The present invention relates to methods and intermediates for preparing compounds of the formula 1



and the pharmaceutically acceptable salts and solvates thereof, as well as structurally
10 related compounds, wherein R^1 , R^2 and R^{15} are as defined herein. The foregoing compounds
are useful in the treatment of hyperproliferative disorders, such as cancers, in mammals.



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