

Use of silver alloys as cadmium-free brazing solder

Abstract:

Cadmium-free brazing solders which also have working temperatures under 630°C are obtained with the following compositions:

45 to 80 wt.% silver, 5 to 25 wt.% copper, 10 to 25 wt.% gallium and 0.1 to 5 wt.% indium and/or tin.

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