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ABSTRACT OF THE DISCLOSURE (FIG. 2)

"DISK DRIVE DEVICE AND METHOD OF
ASSEMBLING DISK DRIVE DEVICE"

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A plurality of disks are supported and rotated by
a spindle motor in a case. A stabilizer is located in
the case. The stabilizer has a stabilizer plate which
is located between the disks and opposed to surfaces
10 of the disks with gaps therebetween and a plurality of
support portions which extend from the stabilizer
plate outside the disks, are sandwiched between a
bottom wall and a cover of the case, and support the
stabilizer plate. A method of assembling the
15 stabilizer plate includes positioning the stabilizer
plate over a first magnetic disk and securing a
support portion to a bottom wall or surface of the
case, positioning a second magnetic disk over the
stabilizer plate and then securing an upper cover of
20 the case to the support portion.