

ABSTRACT

**METHOD FOR MANUFACTURING GLASS BLANK FOR MAGNETIC DISK,
METHOD FOR MANUFACTURING GLASS SUBSTRATE FOR MAGNETIC DISK,
GLASS BLANK FOR MAGNETIC DISK, GLASS SUBSTRATE FOR MAGNETIC
DISK AND MAGNETIC DISK**

It is provided a method for manufacturing a glass blank for magnetic disk and a method for manufacturing a glass substrate for magnetic disk, which are capable of producing a glass blank for magnetic disk having a good surface waviness by press forming, and a method for manufacturing a glass substrate for magnetic disk. A method for manufacturing a glass blank for magnetic disk, which includes a forming process of press-forming a lump of molten glass using a pair of dies, wherein in the forming process, press forming is performed using thermally equalizing means for reducing a difference in temperature in the press forming surface of the die during pressing of the molten glass.

Figure 4