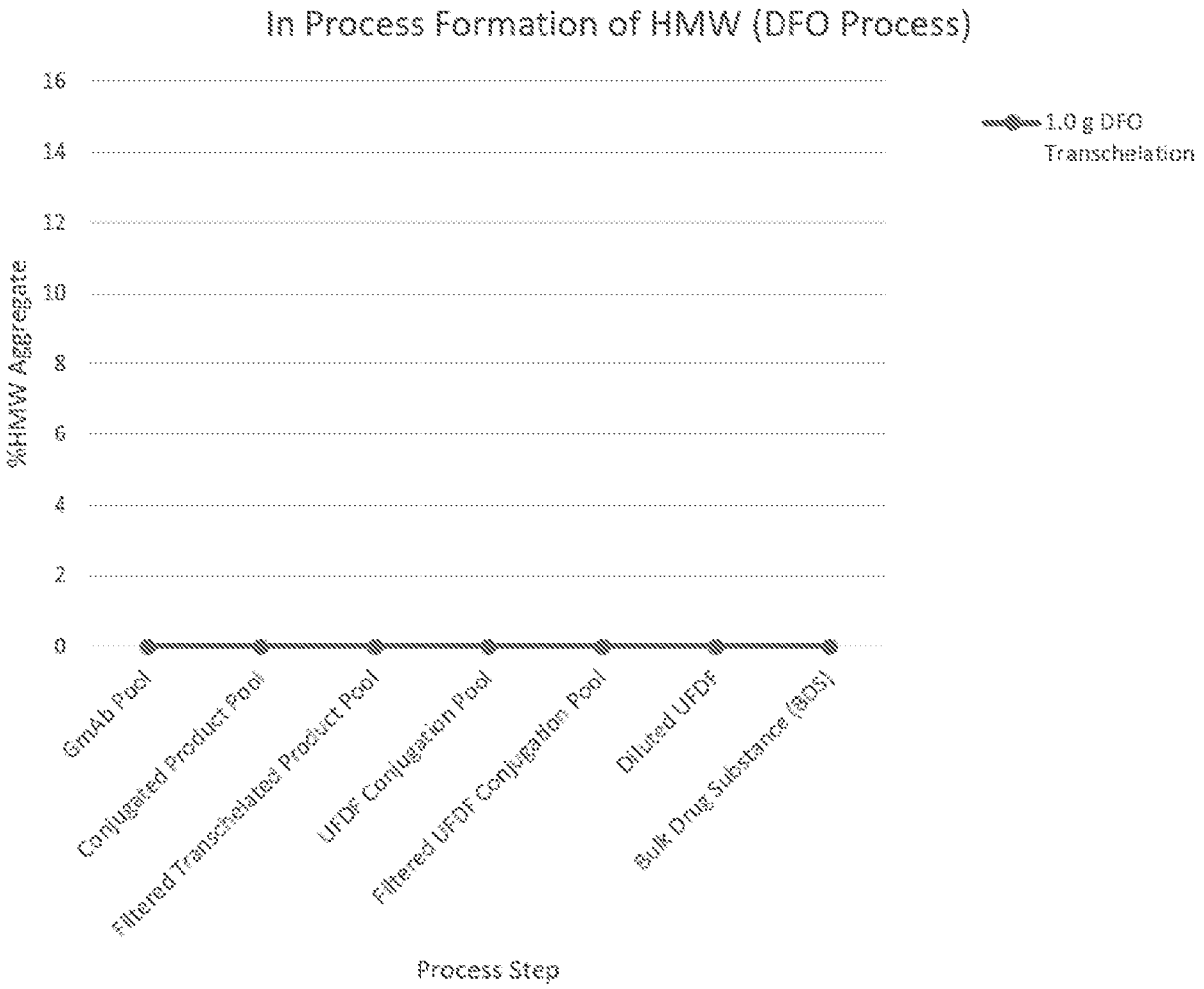
Figure 1


In Process Formation of HMW (DFO Process)
16
14
12
10
8
6
4
2
0
%HMW Aggregate
1.0 g DFO Transchelation
GmAb Pool
Conjugated Product Pool
Filtered Transchelated Product Pool
UFDF Conjugation Pool
Filtered UFDF Conjugation Pool
Diluted UFDF
Bulk Drug Substance (BDS)
Process Step