

Abstract

An injection molding device includes a first injection section (22), a second injection section (24), a mold mounting unit (28) and a hot runner (26), where a posture in which a first plasticizing device (32) and a first plunger (34) are in fluid communication and a posture in
5 which the first plunger (34) and the hot runner (26) are in fluid communication can be selected as a posture of a first distributor (60), a posture in which a second plasticizing device (38) and a second plunger (40) are in fluid communication and a posture in which the second plunger (40) and the hot runner (26) are in fluid communication can be selected as a posture of a second distributor (64), and the hot runner (26) includes a first sprue runner (44), a second sprue runner
10 (46), and a nozzle (42), the nozzle (42) being in fluid communication with both sprue runners and can be in fluid communication with the mold (M).