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Jason R.; 8910 178th Street, Tinley Park, Illinois 60487 (US). POSSELT, Kyle Jeffrey; 432 Insel Road, Woodland, Washington 98674 (US). ARENDT, William; 417 Catalpa Lane, Libertyville, Illinois 60048 (US).

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(74) Agent: FARINE, Cheryl L. et al.; Hudak, Shunk & Farine Co. LPA, 30B Northwest Ave., Suite 210, Tallmadge, Ohio 44278 (US).

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(71) Applicant: EMERALD KALAMA CHEMICAL, LLC [US/US]; 1499 SE Tech Center Pl., Suite 300, Vancouver, Washington 98683 (US).

(72) Inventors: MCBRIDE, Emily; 323 Kilkelly Road, Kalama, Washington 98625 (US). VAUGHN-BIEGE, Julie O.; 4256 Oakmont Drive, Copley, Ohio 44321 (US). BUTT,

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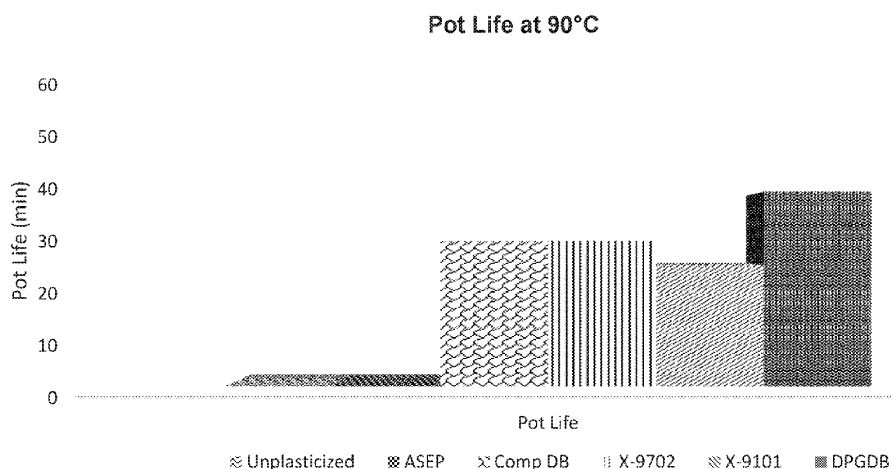


FIG. 1(a)

(57) Abstract: Low hydroxyl value dibenzoate plasticizer for use in a reactive polyurethane composition, including but not limited to thermoplastic and thermoset polyurethanes, wherein the plasticizer is particularly useful in TPU's, a reactive polyurethane adhesive or sealant, or a castable polyurethane article and achieves comparable or improved properties, including without limitation compatibility, color, exudation, optical properties, MVTR, hardness, tensile strength, tear strength, rebound, compression set, and solvent swell, when compared with that achieved with traditional plasticizers, including other benzoate esters, used in polyurethane compositions.

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WO 2020/006473 A1

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