

MONOCYCLIC HETEROCYCLES AS KINASE INHIBITORS

RELATED APPLICATIONS

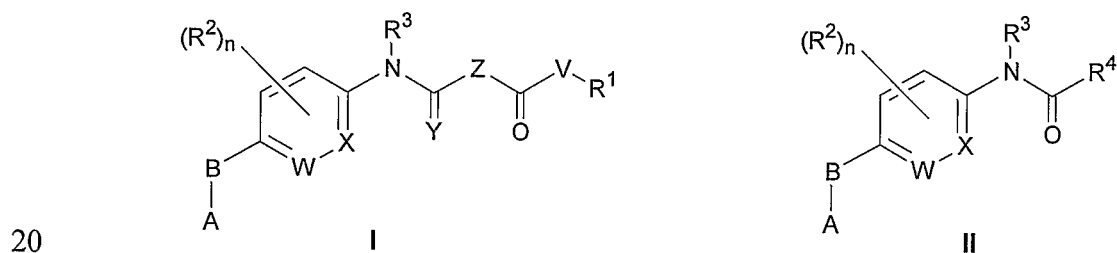
[0001] This application claims priority benefit under Title 35 § 119(e) of United States Provisional Applications Nos. 60/564,842, filed April 23, 2004, and 60/639,178, filed December 23, 2004, the contents of which are herein incorporated by reference.

FIELD OF THE INVENTION

[0002] This invention relates to compounds that inhibit the protein tyrosine kinase activity of growth factor receptors such as c-Met, thereby making them useful as anti-cancer agents. The pharmaceutical compositions that comprise these compounds are also useful in the treatment of diseases, other than cancer, which are associated with signal transduction pathways operating through growth factor and anti-angiogenesis receptors such as c-Met.

SUMMARY OF THE INVENTION

[0003] The present invention is directed to compounds having Formulas I and II as described below that are useful in the treatment of cancer.



or an enantiomer, diastereomer, hydrate, solvate or pharmaceutically acceptable salt thereof wherein:

R^1 is H, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, arylalkyl, substituted arylalkyl, aryl, substituted aryl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo, heteroarylalkyl, substituted heteroarylalkyl, heterocycloalkyl, or substituted heterocycloalkyl;

each R^2 is independently H, halogen, cyano, NO_2 , OR^5 , NR^6R^7 , alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo, aryalkyl, substituted aryalkyl, heterocycloalkyl, or substituted heterocycloalkyl;

5 B is O, NR^8 , NR^8CH_2 , S, SO, SO_2 , or CR^9R^{10} ;

V is NR^{11} or $-(CR^{37}R^{38})_p-$ provided that when VR^{11} is N, R^1 is an alkyl or cycloalkyl;

W and X are each independently C or N;

Y is selected from O, S, and NR^{12} ;

10 Z is $-CR^{13}R^{14}-$, or $-(CR^{13}R^{14})_lNR^{15}-$;

l is 0 to 2;

n is 0 to 4 if W and X are both C, 0 to 3 if one of X or W is N, and 0 to 2 if X and W are both N;

p is 1 to 4;

15 R^3 , R^5 , R^6 , R^7 , R^8 , R^{11} and R^{15} are independently selected from H, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo;

R^4 is selected from aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, and substituted heterocycloalkyl, provided that

(a) if R^4 is phenyl

(i) R^4 is not substituted with both hydroxy and amido; and

(ii) R^4 is not substituted with $-NRSO_2R-$ wherein R is alkyl or aryl;

(b) if R^4 is pyridyl, R^4 is not substituted with both hydroxy and methoxy;

25 and

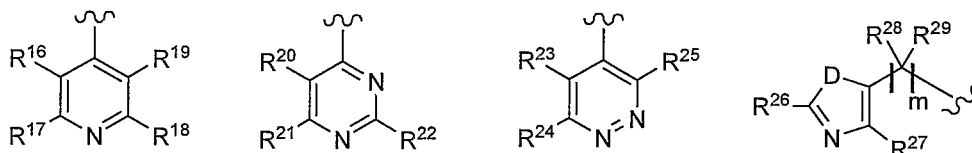
(c) if R^4 is pyrimidinyl, it is not substituted with $=O$;

R^9 and R^{10} are independently selected from H, halogen, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, or substituted heterocycloalkyl;

30 R^{12} is selected from H, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, CN, NO_2 or SO_2NH_2 ;

R^{13} and R^{14} are independently selected from H, halogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, substituted heterocycloalkyl or taken together to form a carbocyclic or heterocyclic ring of 3 to 8 atoms;

A is selected from one of the following:



wherein

D is S or O;

m is 0 to 6;

R^{16} , R^{17} , R^{18} , R^{19} , R^{20} , R^{21} , R^{22} , R^{23} , R^{24} , R^{25} , R^{26} and R^{27} are independently selected from H, halogen, $NR^{30}R^{31}$, OR^{32} , CO_2R^{33} , $CONR^{34}R^{35}$, SO_2R^{36} , alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, -CN, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, or substituted heterocycloalkyl;

R^{28} and R^{29} are independently selected from H, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, or taken together to form a carbocyclic or heterocyclic ring of 3 to 8 atoms;

R^{30} , R^{31} , R^{32} , R^{33} , R^{34} , R^{35} , and R^{36} are independently selected from H, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, cycloalkyl, substituted cycloalkyl, alkoxycarbonyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo, heterocycloalkyl, or substituted heterocycloalkyl; and

R^{37} and R^{38} are each independently H, halogen, or alkyl.

DESCRIPTION OF THE INVENTION

[0004] The present invention provides for compounds of Formulas I and II defined above, pharmaceutical compositions employing such compounds, and methods of using such compounds in the treatment of cancer.

- [0005] The term "alkyl" herein alone or as part of another group refers to a monovalent alkane (hydrocarbon) derived radical containing from 1 to 12 carbon atoms unless otherwise defined. Preferred alkyl groups are lower alkyl groups having from 1 to 6 carbon atoms. An alkyl group is an optionally substituted straight, branched or cyclic saturated hydrocarbon group. Alkyl groups may be substituted at any available point of attachment. An alkyl group substituted with another alkyl group is also referred to as a "branched alkyl group". Exemplary alkyl groups include methyl, ethyl, propyl, isopropyl, n-butyl, t-butyl, isobutyl, pentyl, hexyl, isohexyl, heptyl, 4,4-dimethylpentyl, octyl, 2,2,4-trimethylpentyl, nonyl, decyl, undecyl, dodecyl, and the like. Exemplary substituents include but are not limited to one or more of the following groups: alkyl, cycloalkyl, heterocycloalkyl, -CN, aryl, heteroaryl, halo (such as F, Cl, Br, I), haloalkyl (such as CCl₃ or CF₃), hydroxyl, alkoxy, alkylthio, alkylamino, -COOH, -COOR, -C(O)R, -OCOR, amino, carbamoyl (-NHCOOR- or -OCONHR-), urea (-NHCONHR-) or thiol (-SH).
- [0006] The term "alkenyl" herein alone or as part of another group refers to a hydrocarbon radical straight, branched or cyclic containing from 2 to 12 carbon atoms and at least one carbon to carbon double bond. Alkenyl groups may also be substituted at any available point of attachment. Exemplary substituents for alkenyl groups include those listed above for alkyl groups.
- [0007] The term "alkynyl" herein alone or as part of another group refers to a hydrocarbon radical straight, branched or cyclic containing from 2 to 12 carbon atoms and at least one carbon to carbon triple bond. Alkynyl groups may also be substituted at any available point of attachment. Exemplary substituents for alkynyl groups include those listed above for alkyl groups.
- [0008] The numbers in the subscript after the symbol "C" define the number of carbon atoms a particular group can contain. For example "C₁₋₆ alkyl" means a straight or branched saturated carbon chain having from one to six carbon atoms; examples include methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, isobutyl, t-butyl, n-pentyl, sec-pentyl, isopentyl, and n-hexyl. Depending on the context, "C₁₋₆ alkyl" can also refer to C₁₋₆ alkylene which bridges two groups; examples include propane-1,3-diyl, butane-1,4-diyl, 2-methyl-butane-1,4-diyl, etc. "C₂₋₆ alkenyl" means

a straight or branched carbon chain having at least one carbon-carbon double bond, and having from two to six carbon atoms; examples include ethenyl, propenyl, isopropenyl, butenyl, isobutenyl, pentenyl, and hexenyl. Depending on the context, "C₂₋₆ alkenyl" can also refer to C₂₋₆ alkenediyl which bridges two groups; examples
5 include ethylene-1,2-diyl (vinylene), 2-methyl-2-butene-1,4-diyl, 2-hexene-1,6-diyl, etc. "C₂₋₆ alkynyl" means a straight or branched carbon chain having at least one carbon-carbon triple bond, and from two to six carbon atoms; examples include ethynyl, propynyl, butynyl, and hexynyl.

[0009] The term "cycloalkyl" herein alone or as part of another group is a species
10 of alkyl containing from 3 to 15 carbon atoms, without alternating or resonating double bonds between carbon atoms. It may contain from 1 to 4 rings. Exemplary groups include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, adamantyl, etc. Cycloalkyl groups may be substituted at any available point of attachment. Exemplary substituents include one or more of the following groups: halogen, such as F, Br, or
15 Cl, hydroxyl, alkyl, alkoxy, amino, nitro, cyano, thiol, alkylthio, and any of the substituents described above for alkyl groups.

[0010] The terms "alkoxy" or "alkylthio" herein alone or as part of another group denote an alkyl group as described above bonded through an oxygen linkage (-O-) or a sulfur linkage (-S-), respectively.

20 [0011] The term "alkyloxycarbonyl" herein alone or as part of another group denotes an alkoxy group bonded through a carbonyl group. An alkyloxycarbonyl radical is represented by the formula: -C(O)OR, where the R group is a straight or branched C₁₋₆ alkyl group, cycloalkyl, aryl, or heteroaryl.

[0012] The term "alkylcarbonyl" herein alone or as part of another group refers to
25 an alkyl group bonded through a carbonyl group.

[0013] The term "alkylcarbonyloxy" herein alone or as part of another group denotes an alkylcarbonyl group bonded through an oxygen linkage.

[0014] The term "aryl" herein alone or as part of another group refers to monocyclic or bicyclic aromatic rings, *e.g.* phenyl, substituted phenyl and the like, as
30 well as groups which are fused, *e.g.*, naphthyl, phenanthrenyl and the like. An aryl group thus contains at least one ring having at least 6 atoms, with up to five such rings being present, containing up to 22 atoms therein, with alternating (resonating) double

bonds between adjacent carbon atoms or suitable heteroatoms. Aryl groups may optionally be substituted with one or more groups including, but not limited to halogen, alkyl, alkoxy, hydroxy, carboxy, carbamoyl, alkyloxycarbonyl, nitro, alkenyloxy, trifluoromethyl, amino, cycloalkyl, aryl, heteroaryl, cyano, alkyl S(O)_m (m = 0, 1, 2), or thiol.

[0015] The term "arylalkyl" or "aralkyl" herein alone or as part of another group denotes an aryl group as described above bonded through an alkyl group, as described above. An example of an aralkyl group is a benzyl group.

[0016] The term "amino" herein alone or as part of another group refers to -NH₂. An "amino" may optionally be substituted with one or two substituents, which may be the same or different, such as alkyl, aryl, arylalkyl, alkenyl, alkynyl, heteroaryl, heteroarylalkyl, cycloheteroalkyl, cycloheteroalkylalkyl, cycloalkyl, cycloalkylalkyl, haloalkyl, hydroxyalkyl, alkoxyalkyl, thioalkyl, carbonyl or carboxyl. These substituents may be further substituted with a carboxylic acid, any of the alkyl or aryl substituents set out herein. In some embodiments, the amino groups are substituted with carboxyl or carbonyl to form *N*-acyl or *N*-carbamoyl derivatives

[0017] The term "heteroaryl" herein alone or as part of another group refers to substituted and unsubstituted aromatic 5 or 6 membered monocyclic groups, 9 or 10 membered bicyclic groups, and 11 to 14 membered tricyclic groups which have at least one heteroatom (O, S or N) in at least one of the rings. Each ring of the heteroaryl group containing a heteroatom can contain one or two oxygen or sulfur atoms and/or from one to four nitrogen atoms provided that the total number of heteroatoms in each ring is four or less and each ring has at least one carbon atom. The fused rings completing the bicyclic and tricyclic groups may contain only carbon atoms and may be saturated, partially saturated, or unsaturated. The nitrogen and sulfur atoms may optionally be oxidized and the nitrogen atoms may optionally be quaternized. Heteroaryl groups which are bicyclic or tricyclic must include at least one fully aromatic ring but the other fused ring or rings may be aromatic or non-aromatic. The heteroaryl group may be attached at any available nitrogen or carbon atom of any ring. The heteroaryl ring system may contain zero, one, two or three substituents selected from the group consisting of halo, alkyl, substituted alkyl, alkenyl, alkynyl, aryl, nitro, cyano, hydroxy, alkoxy, thioalkyl, =O, -CO₂H,

$-\text{C}(=\text{O})\text{H}$, $-\text{CO}_2\text{-alkyl}$, $-\text{C}(=\text{O})\text{alkyl}$, phenyl, benzyl, phenylethyl, phenyloxy,
 phenylthio, cycloalkyl, substituted cycloalkyl, heterocyclo, heteroaryl, $-\text{NR}'\text{R}''$,
 $-\text{C}(=\text{O})\text{NR}'\text{R}''$, $-\text{CO}_2\text{NR}'\text{R}''$, $-\text{C}(=\text{O})\text{NR}'\text{R}''$, $-\text{NR}'\text{CO}_2\text{R}''$, $-\text{NR}'\text{C}(=\text{O})\text{R}''$,
 $-\text{SO}_2\text{NR}'\text{R}''$, and $-\text{NR}'\text{SO}_2\text{R}''$, wherein each of R' and R'' is independently selected
 5 from hydrogen, alkyl, substituted alkyl, and cycloalkyl, or R' and R'' together form a
 heterocyclo or heteroaryl ring.

[0018] Exemplary monocyclic heteroaryl groups include pyrrolyl, pyrazolyl,
 pyrazolinyl, imidazolyl, oxazolyl, diazolyl, isoxazolyl, thiazolyl, thiadiazolyl,
 isothiazolyl, furanyl, thienyl, oxadiazolyl, pyridyl, pyrazinyl, pyrimidinyl, pyridazinyl,
 10 triazinyl and the like.

[0019] Exemplary bicyclic heteroaryl groups include indolyl, benzothiazolyl,
 benzodioxolyl, benzoxazolyl, benzothienyl, quinolinyl, tetrahydroisoquinolinyl,
 isoquinolinyl, benzimidazolyl, benzopyranyl, indoliziny, benzofuranyl, chromonyl,
 coumarinyl, benzopyranyl, cinnolinyl, quinoxalinyl, indazolyl, pyrrolopyridyl,
 15 furopyridinyl, dihydroisoindolyl, tetrahydroquinolinyl and the like.

[0020] Exemplary tricyclic heteroaryl groups include carbazolyl, benzidolyl,
 phenanthrollinyl, acridinyl, phenanthridinyl, xanthenyl and the like.

[0021] The term "heterocyclic ring" herein alone or as part of another group refers
 to a stable, saturated, or partially unsaturated monocyclic ring system containing 5 to 7
 20 ring members of carbon atoms and other atoms selected from nitrogen, sulfur and/or
 oxygen. Preferably, a heterocyclic ring is a 5 or 6-membered monocyclic ring and
 contains one, two, or three heteroatoms selected from nitrogen, oxygen and/or sulfur.
 The heterocyclic ring may be optionally substituted which means that the heterocyclic
 ring may be substituted at one or more substitutable ring positions by one or more
 25 groups independently selected from alkyl (preferably lower alkyl), alkoxy (preferably
 lower alkoxy), nitro, monoalkylamino (preferably a lower alkylamino), dialkylamino
 (preferably a di[lower]alkylamino), cyano, halo, haloalkyl (preferably trifluoromethyl),
 alkanoyl, aminocarbonyl, monoalkylaminocarbonyl, dialkylaminocarbonyl, alkyl
 amido (preferably lower alkyl amido), alkoxyalkyl (preferably a lower
 30 alkoxy[lower]alkyl), alkoxycarbonyl (preferably a lower alkoxycarbonyl),
 alkylcarbonyloxy (preferably a lower alkylcarbonyloxy) and aryl (preferably phenyl),
 said aryl being optionally substituted by halo, lower alkyl and lower alkoxy groups.

Examples of such heterocyclic rings are isoxazolyl, imidazoliny, thiazoliny, imidazolidiny, pyrroly, pyrroliny, pyran, pyraziny, piperidy, morpholiny and triazolyl. The heterocyclic ring may be attached to the parent structure through a carbon atom or through any heteroatom of the heterocyclyl that results in a stable structure.

[0022] The term "heteroatom" means O, S or N, selected on an independent basis. It should be noted that any heteroatom with unsatisfied valences is assumed to have the hydrogen atom to satisfy the valences.

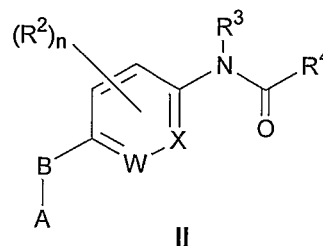
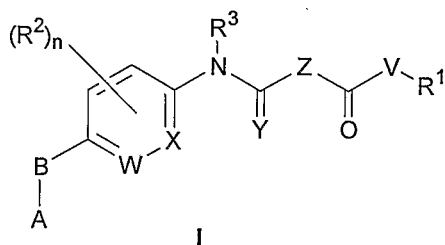
[0023] The term "halogen" or "halo" refers to chlorine, bromine, fluorine or iodine selected on an independent basis.

[0024] When a functional group is termed "protected", this means that the group is in modified form to preclude undesired side reactions at the protected site. Suitable protecting groups for the compounds of the present invention will be recognized from the present application taking into account the level of skill in the art, and with reference to standard textbooks, such as Greene, T.W. et al., *Protective Groups in Organic Synthesis*, Wiley, N.Y. (1991).

[0025] As used herein, the term "patient" encompasses all mammalian species.

[0026] Suitable examples of salts of the compounds according to the invention with inorganic or organic acids are hydrochloride, hydrobromide, sulfate, methanesulfonate, maleate, fumarate, and phosphate. Salts which are unsuitable for pharmaceutical uses but which can be employed, for example, for the isolation or purification of free compounds I or II, their pharmaceutically acceptable salts, are also included.

[0027] In general, the instant invention comprises compounds having Formula I or II:



or an enantiomer, diastereomer, hydrate, solvate or pharmaceutically acceptable salt thereof wherein:

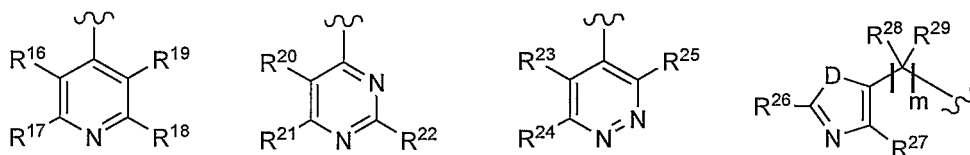
- R^1 is H, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, arylalkyl, substituted arylalkyl, aryl, substituted aryl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo, heteroarylalkyl, substituted heteroarylalkyl, heterocycloalkyl, or substituted heterocycloalkyl;
- each R^2 is independently H, halogen, cyano, NO_2 , OR^5 , NR^6R^7 , alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo, arylalkyl, substituted arylalkyl, heterocycloalkyl, or substituted heterocycloalkyl;
- B is O, NR^8 , NR^8CH_2 , S, SO, SO_2 , or CR^9R^{10} ;
- V is NR^{11} or $-(\text{CR}^{37}\text{R}^{38})_p-$ provided that when V is N, R^1 is an alkyl or cycloalkyl;
- W and X are each independently C or N;
- Y is selected from O, S, and NR^{12} ;
- Z is $-\text{CR}^{13}\text{R}^{14}-$, or $-(\text{CR}^{13}\text{R}^{14})_l\text{NR}^{15}-$;
- l is 0 to 2;
- n is 0 to 4 if W and X are both C, 0 to 3 if one of X or W is N, and 0 to 2 if X and W are both N;
- p is 1 to 4;
- R^3 , R^5 , R^6 , R^7 , R^8 , R^{11} and R^{15} are independently selected from H, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo;
- R^4 is selected from aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, and substituted heterocycloalkyl, provided that
- (a) if R^4 is phenyl
 - (i) R^4 is not substituted with both hydroxy and amido; and
 - (ii) R^4 is not substituted with $-\text{NRSO}_2\text{R}-$ wherein R is alkyl or aryl;
 - (b) if R^4 is pyridyl, R^4 is not substituted with both hydroxy and methoxy;
 - (c) if R^4 is pyrimidinyl, it is not substituted with $=\text{O}$;

R^9 and R^{10} are independently selected from H, halogen, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, or substituted heterocycloalkyl;

R^{12} is selected from H, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, CN, NO_2 or SO_2NH_2 ;

R^{13} and R^{14} are independently selected from H, halogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, substituted heterocycloalkyl or taken together to form a carbocyclic or heterocyclic ring of 3 to 8 atoms;

A is selected from one of the following:



wherein

D is S or O;

m is 0 to 6;

R^{16} , R^{17} , R^{18} , R^{19} , R^{20} , R^{21} , R^{22} , R^{23} , R^{24} , R^{25} , R^{26} and R^{27} are independently selected from H, halogen, $\text{NR}^{30}\text{R}^{31}$, OR^{32} , CO_2R^{33} , $\text{CONR}^{34}\text{R}^{35}$, SO_2R^{36} , alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, -CN, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, or substituted heterocycloalkyl;

R^{28} and R^{29} are independently selected from H, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, or taken together to form a carbocyclic or heterocyclic ring of 3 to 8 atoms;

R^{30} , R^{31} , R^{32} , R^{33} , R^{34} , R^{35} , and R^{36} are independently selected from H, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, cycloalkyl, substituted cycloalkyl, alkoxycarbonyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo, heterocycloalkyl, or substituted heterocycloalkyl; and

R^{37} and R^{38} are each independently H, halogen, or alkyl.

[0028] In some embodiments of the present invention, R^1 is a substituted or unsubstituted phenyl, such as fluorophenyl, a substituted or unsubstituted C_1 to C_4 alkyl, such as methyl, or a substituted or unsubstituted C_3 to C_8 cycloalkyl, such as cyclohexyl or cyclopentyl.

5 [0029] In some embodiments of the present invention, R^2 is C_1 to C_4 alkyl, halogen, or haloalkyl.

[0030] In some embodiments of the present invention, R^4 is optionally substituted phenyl, or a 5 or 6 membered nitrogen containing heteraryl group such as pyridyl, pyridinone, pyrazolyl, or pyrrolidyl.

10 [0031] According to one embodiment of the present invention, B is O, $NHCH_2$, CH_2 or $CH(OH)$; Y is O or S and Z is $-CR^{13}R^{14}$ or $-NR^{15}$ wherein R^{13} , R^{14} , and R^{15} are each H.

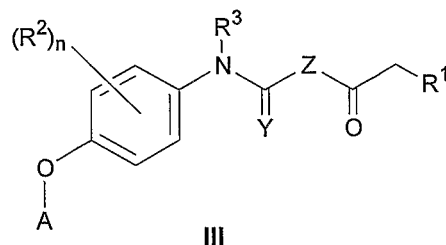
[0032] In some embodiments of the present invention, A is an optionally substituted pyridine or pyrimidine, wherein the substituent is alkyl, alkenyl, alkynyl, 15 halogen, cycloalkyl, heterocycloalkyl, $-NR^{39}COR^{40}$, $-NR^{39}C(O)_2R^{40}$, $-NR^{41}R^{42}$, or $-C(O)NR^{43}R^{44}$, wherein R^{39} , R^{40} , R^{41} , R^{42} , R^{43} , and R^{44} are independently H, lower alkyl, substituted lower alkyl, hydroxyalkyl, aminoalkyl, cycloalkyl, substituted cycloalkyl, heterocycloalkyl, substituted heterocycloalkyl, cycloalkenyl, substituted cycloalkenyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, or $-NR^{43}R^{44}$ 20 form a heterocycloalkyl.

[0033] According to some embodiments of the present invention, A is a pyridine substituted with $-NR^{41}R^{42}$, $-NR^{39}COR^{40}$, $-C(O)NR^{43}R^{44}$, halogen, C_1 to C_4 alkyl, optionally substituted with hydroxy, hydroxyalkylamino, alkylamino, aminoalkylamino, or heteroarylalkyl; or $-C=C-R^{45}$, $-C\equiv C-R^{46}$, wherein R^{45} and R^{46} are 25 alkyl, hydroxyalkyl, aminoalkyl, cycloalkyl, heterocycloalkyl, $-C(O)R^{47}$, $-NR^{39}COR^{40}$, aryl, or heteroaryl; or the pyridine is substituted with aryl, such as phenyl, which may be further substituted with $CONH_2$, methyl, aminoethyl, hydroxyethyl, $-CONHCH_2CH_2NHCH_3$, or CH_2CONH_2 ; the pyridines may also be substituted with pyridyl or piperidyl groups.

30 [0034] According to some embodiments of the present invention, A is an optionally substituted pyrimidine. Preferred substituents include $-NR^{41}R^{42}$, or

$-\text{NR}^{39}\text{CO}_2\text{R}^{40}$, wherein R^{41} and R^2 are preferably H or methyl and R^{39} and R^{40} are preferably, H or alkyl.

In one embodiment of the present invention, compounds have the following formula III:

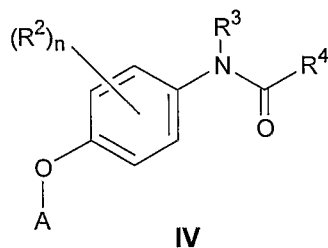


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wherein

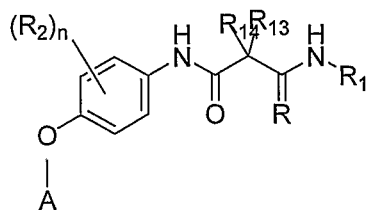
R^1 is optionally substituted phenyl or alkyl; Z is NH or NCH_3 ; R^2 is F, Cl, CH_3 or CF_3 ; R^3 is H; and Y is O or S. In some embodiments, R^1 is C_3 to C_7 cycloalkyl, substituted or unsubstituted phenyl, or $-(\text{CH}_2)_n-\text{R}^{50}$ wherein n is 1 to 3,
 10 R^{50} is H, substituted or unsubstituted phenyl, amino, amido, CN, $-\text{C}(\text{O})_2\text{H}$, or $-\text{C}(\text{O})_2\text{CH}_3$.

In some embodiments of the present invention, compounds have the following formula Formula IV:



15 wherein R^2 is halo or H; R^3 is H; R^4 is optionally substituted phenyl, optionally substituted pyrazole, or optionally substituted pyridyl, pyridinone, or pyridine-N-oxide.

In one embodiment of the present invention, compounds are of the following
 20 formula V:



V

wherein R¹ is optionally alkyl or cycloalkyl; A is optionally substituted pyrimidine or pyridine; and R₂ is halo or H; and R¹³ and R¹⁴ are either H or together with the carbon to which they are attached form a cycloalkyl, such as cyclopropyl.

5 **[0035]** The invention also provides methods for treating a proliferative disease, such as cancer by administering to a mammalian species in need of such treatment an effective amount of a compound of formulas I or II, as defined above. In another embodiment, the invention provides a method for treating a proliferative disease via modulation of Met kinase by administering to a mammalian species in need of such
10 treatment an effective amount of a compound of formulas I or II, as defined above, in combination (simultaneously or sequentially) with at least one other anti-cancer agent. In a preferred embodiment, the proliferative disease is cancer.

[0036] Certain compounds of Formulas I and II may generally be prepared according to the following Schemes 1-14. The compounds are synthesized readily
15 using synthetic methods known to one skilled in the art. Solvates (e.g., hydrates) of the compounds of Formulas I and II are also within the scope of the present invention. Methods of solvation are generally known in the art. Accordingly, the compounds of the instant invention may be in the free or hydrate form, and may be obtained by methods exemplified by the following schemes below.

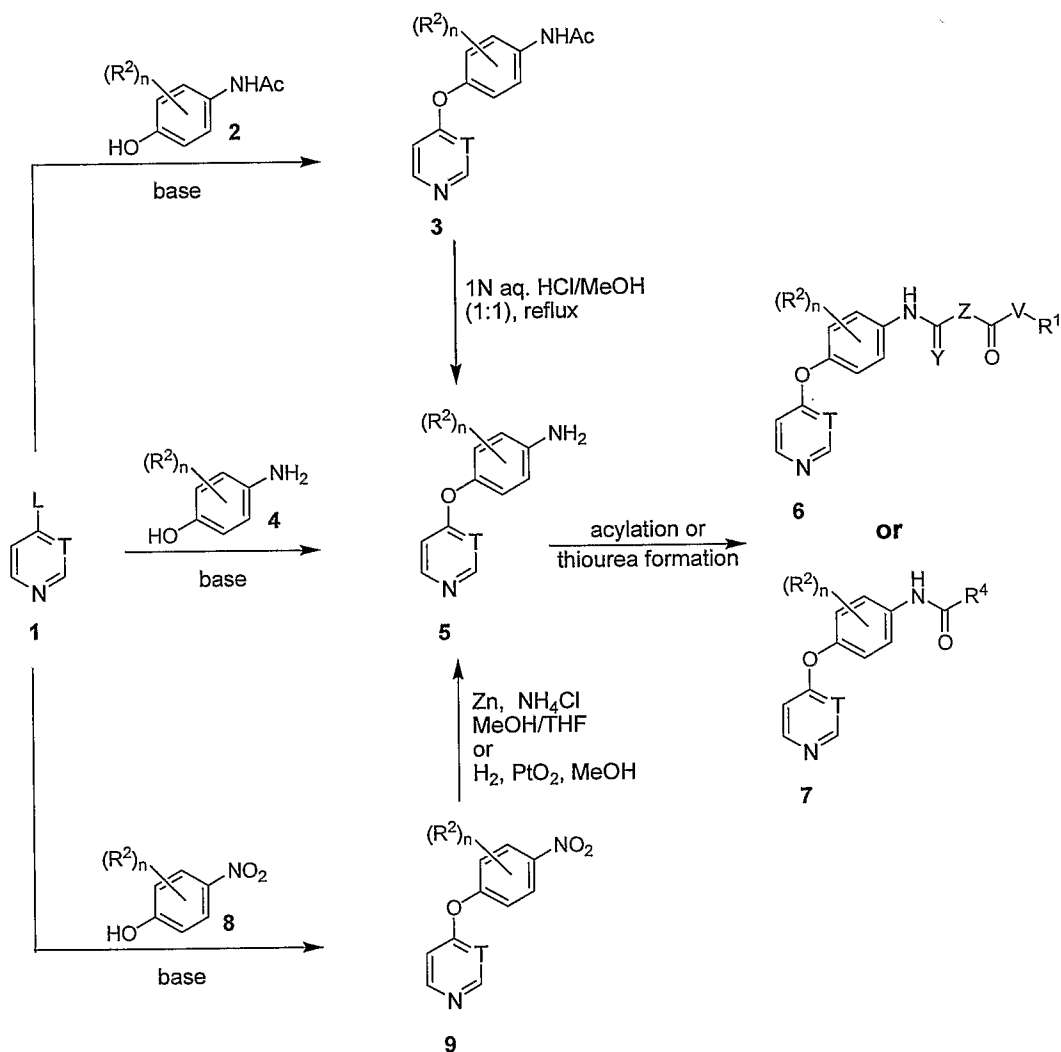
20 **[0037]** General routes to the pyridine and pyrimidine analogues described in the invention are illustrated in Scheme 1. An appropriately substituted pyridine or pyrimidine **1** can be treated with functionalized phenols **2**, **4**, and **8** in the presence of a base, such as sodium hydride, sodium hydroxide, or potassium carbonate, to furnish the desired ethers **3**, **5**, and **9**, respectively. Removal of the acetamide protecting
25 group of compound **3** with aqueous HCl in methanol provides the key intermediate **5**. Alternatively, aniline **5** can be obtained from compound **9** via reduction of the nitro group with either zinc dust and ammonium chloride or Adams' catalyst (platinum (IV) oxide) under hydrogenation conditions. Analogues **6** and **7** can then be prepared by acylation of aniline **5** with, for example isocyanates, acid chlorides or by treatment
30 with a carboxylic acid and a coupling reagent, such as: benzotriazol-1-ylloxytris(trimethylamino)phosphonium hexafluorophosphate (BOP reagent), bromotripyrrolidinophosphonium hexafluorophosphate (PyBroP), *O*-(1*H*-

benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate (TBTU).

Formation of the acylthiourea of **6** ($Y = S$, $Z = NH$) can be accomplished by treating aniline **5** with an appropriately substituted isothiocyanate.

5

SCHEME 1



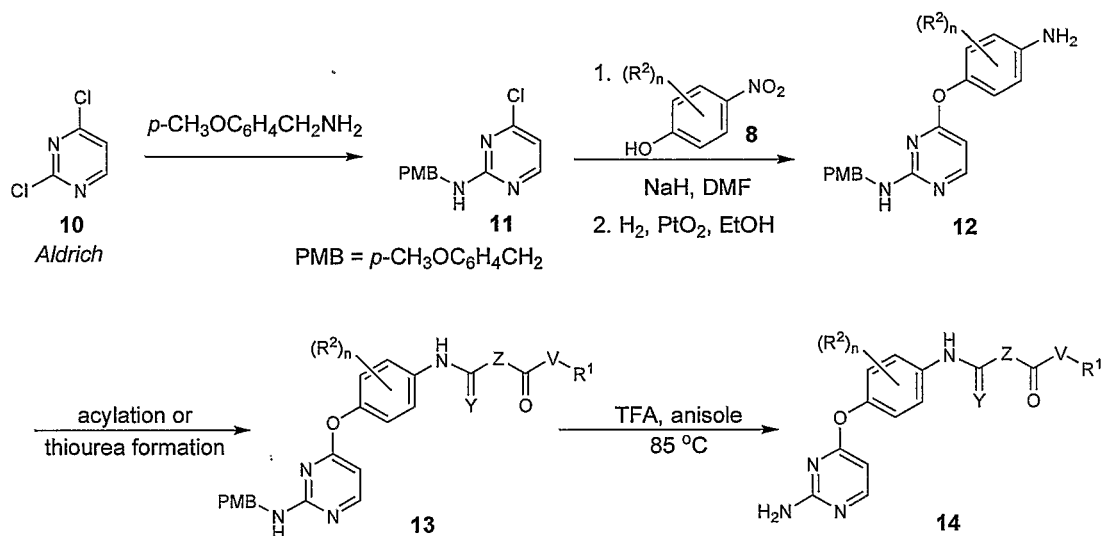
$T = CR^{19}$ or N

$L =$ leaving group, such as a halogen or NO_2

[0038] The two different regioisomeric aminopyrimidine analogues **14** and **19** can be prepared using the synthetic routes outlined in Schemes 2 and 3. PMB-protected aminopyrimidine **11**, derived from commercially available 2,4-dichloropyrimidine (10, Aldrich), can be converted to ether **13** via aniline **12** using the same chemistry outlined in Scheme 1. Removal of the PMB group of **13** can be accomplished with trifluoroacetic acid and anisole to generate compound **14**.

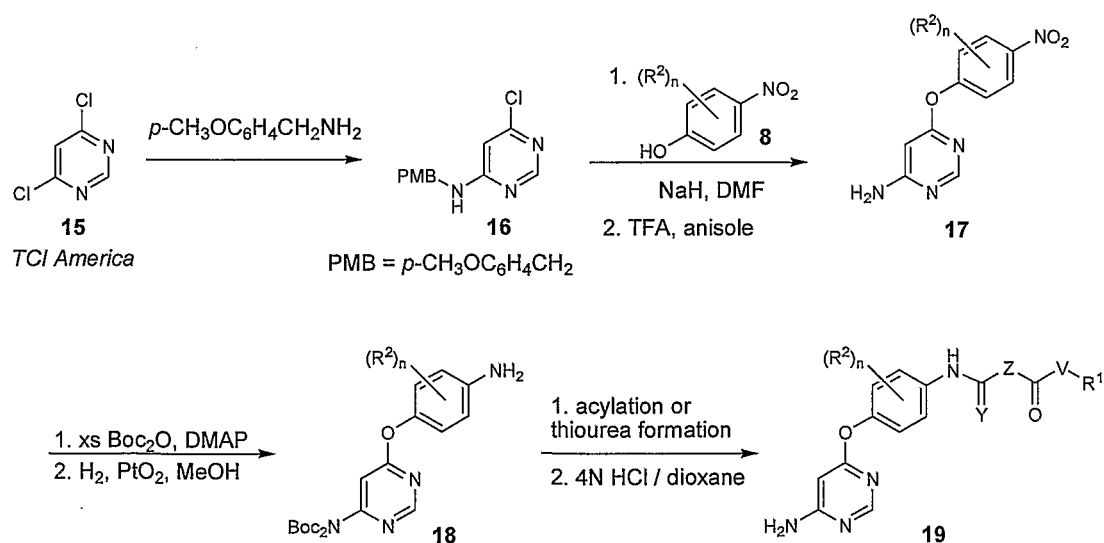
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SCHEME 2



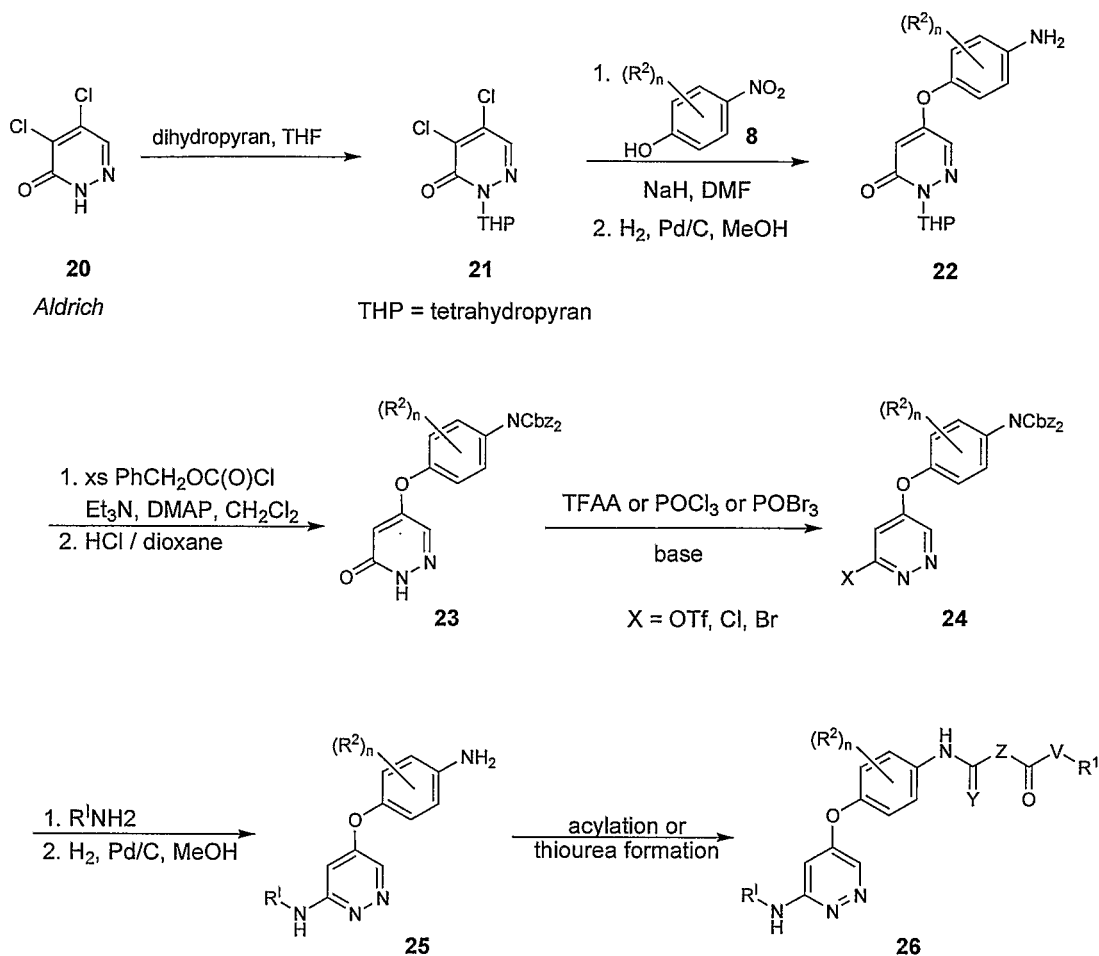
[0039] Similarly, PMB-protected aminopyrimidine **16**, derived from commercially available 4,6-dichloropyrimidine (**15**, TCI America), can be converted to ether **17** following the PMB deprotection step (Scheme 3). Bis-Boc (*t*-butyloxycarbonyl) protection of the amine of **17** with excess di-*tert*-butyl dicarbonate followed by hydrogenation with Adams' catalyst provides aniline **18**. Amine **19** can be obtained from compound **18** following an acylation or thiourea formation step and removal of the Boc protecting groups under acidic conditions.

SCHEME 3



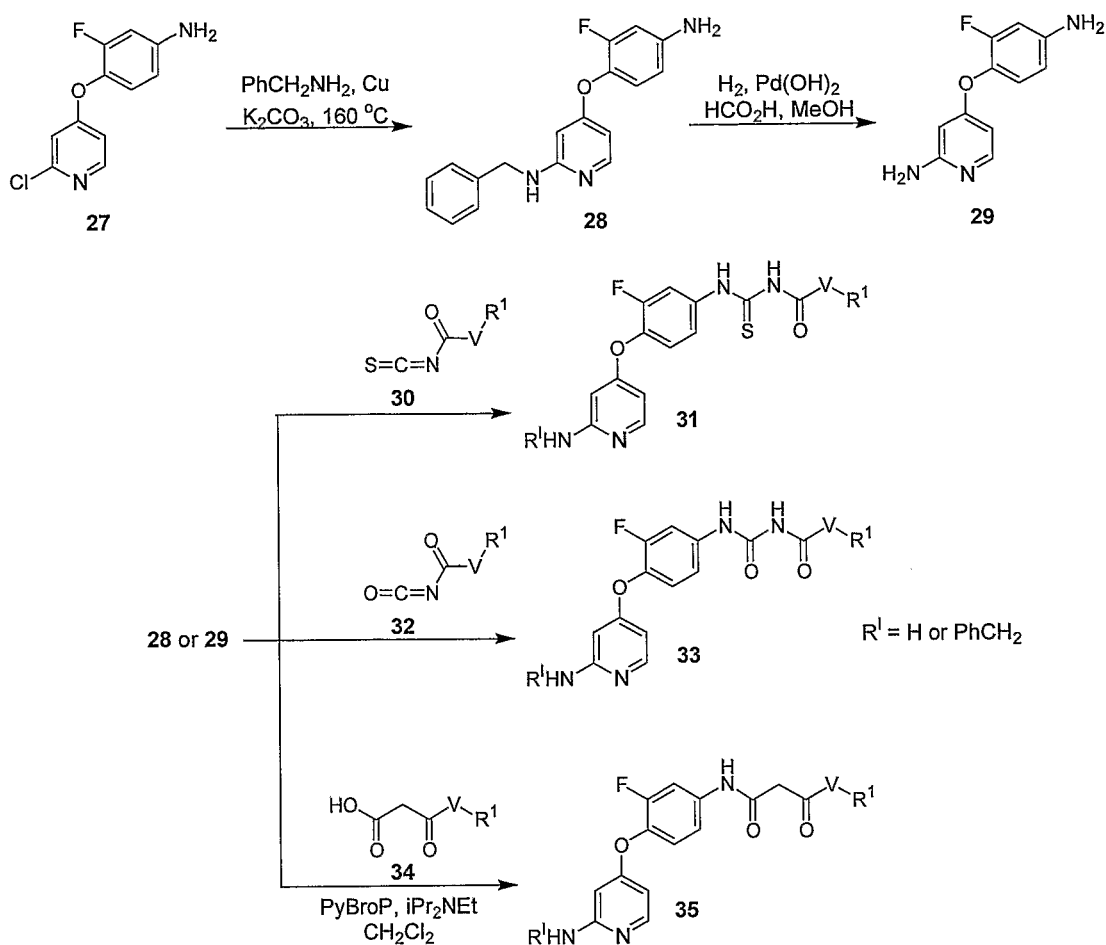
[0040] Aminopyridazine derivative **26** may be prepared using the synthetic route outlined in Scheme 4 which is based on similar chemistry cited in the following references: Chung, H.-A. et al. *J. Heterocyclic Chem.* **1999**, *36*, 905-910 and Bryant R. D. et al. *J. Heterocyclic Chem.* **1995**, *32*, 1473-1476, the disclosures of which are
5 herein incorporated by reference. 4,5-Dichloropyridazin-3(2*H*)-one (**20**, Aldrich) can be protected with, for example a tetrahydropyran (THP) group to give intermediate **21**. Treatment of compound **21** with an appropriately substituted phenol and a base (i.e., sodium hydride) followed by reduction of the nitro containing intermediate under catalytic hydrogenation conditions can provide aniline **22**. Protection of the aniline
10 group of **22** as a bis-benzyl carbamate (Cbz) followed by removal of the THP group under acidic conditions may furnish compound **23**. Treatment of compound **23** with either trifluoroacetic anhydride (TFAA), phosphorous oxychloride or phosphorous oxybromide in the presence of a base, such as triethylamine or diisopropylethylamine may introduce the necessary leaving group at the 3-position of compound **24**.
15 Displacement of the leaving group X of compound **24** with an appropriately substituted amine, followed by removal of the Cbz groups can generate intermediate **25**. Aniline **25** may be converted to the desired 3-aminopyridazine analogue **26** using chemistry previously described in Schemes 1-3.

SCHEME 4



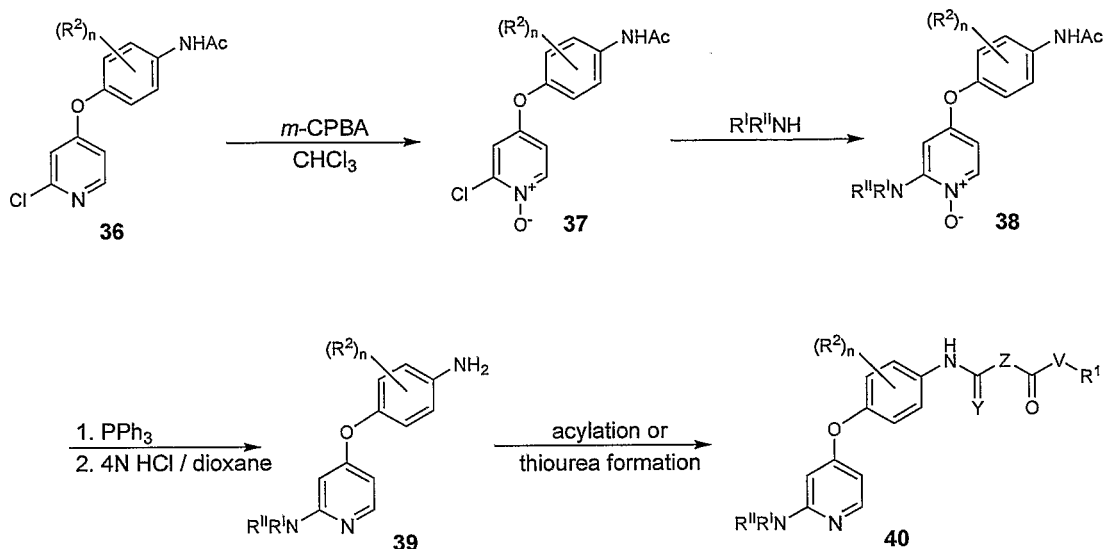
- [0041] 2-Aminopyridine derivatives may be prepared using the synthetic routes outlined in Schemes 5 and 6. Aniline 27, derived from chemistry described in
- 5 Scheme 1 may be converted to intermediate 28 upon heating with Cu powder and potassium carbonate in benzylamine (Scheme 5). Removal of the benzyl protecting group of compound 28 under catalytic hydrogenation conditions with palladium on carbon provides aminopyridine 29. Intermediates 28 or 29 can be treated with isothiocyanates 30, isocyanates 32, and carboxylic acids 34 in the presence of a
- 10 coupling reagent to afford acylthiourea 31, acylurea 33, and amide 35, respectively.

SCHEME 5



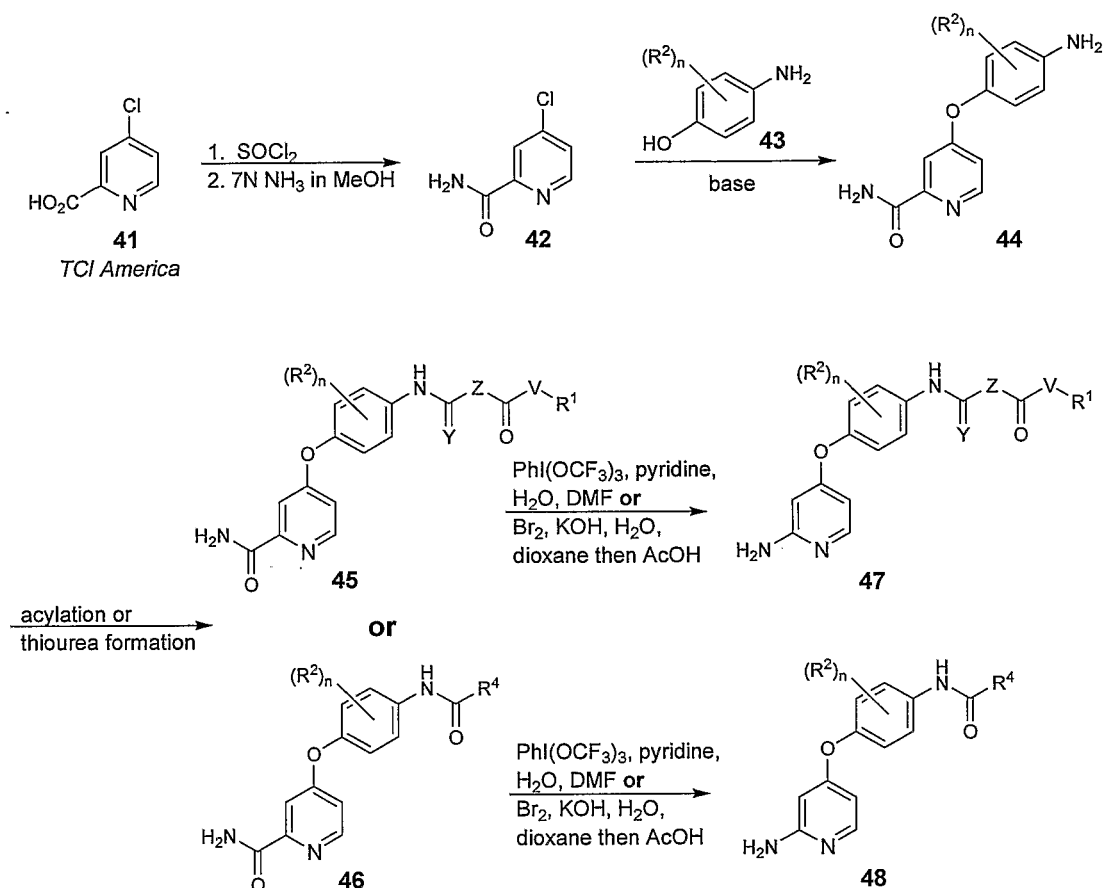
[0042] In a related approach, 2-chloropyridine intermediate **36**, obtained using chemistry described in Scheme 1 can be converted to the *N*-oxide **37** using 3-chloroperoxybenzoic acid (*m*-CPBA) in chloroform (see, WO2004/002410) (Scheme 6). Treatment of compound **37** with an appropriately substituted amine can afford intermediate **38**. Reduction of the *N*-oxide of compound **38** with, for example triphenylphosphine, followed by removal of the acetamide protecting group under acidic conditions can provide aniline **39**. Conversion of aniline **39** to the desired analogue **40** can be accomplished using chemistry previously described in Schemes 1-5.

SCHEME 6



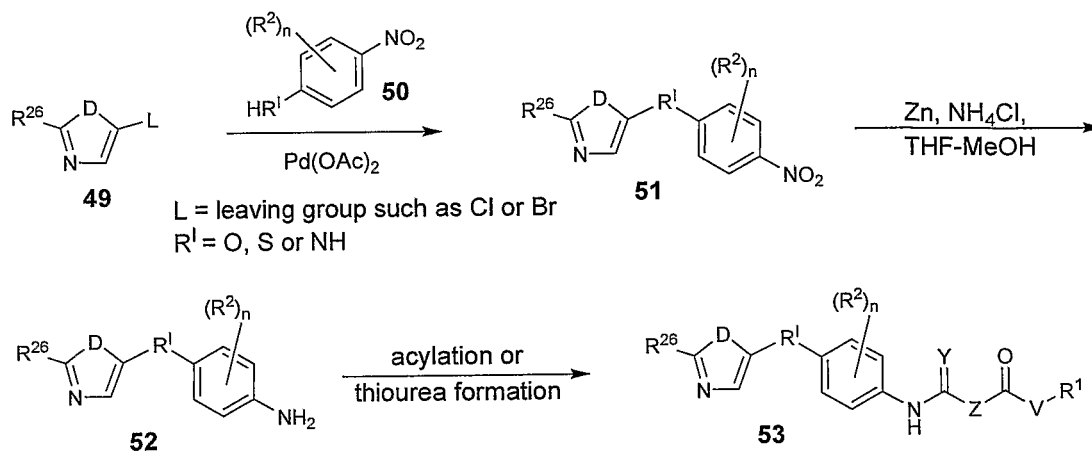
- [0043] In an alternative approach to compounds related to **40**, the 2-aminopyridine derivatives **47** and **48** may be prepared according to the synthetic sequence illustrated in Scheme 7. To this end, 4-chloropicolinic acid (**41**, TCI America) can be converted to 4-chloropicolinamide (**42**) using a two step procedure involving thionylchloride followed by ammonia in methanol. Coupling of intermediate **42** with 4-aminophenol derivative **43**, in the the presence of a base, such as potassium *t*-butoxide can afford the picolinamide derivative **44**. Acylation or acylurea formation of intermediate **44** can provide intermediates such as **45** and **46**. Treatment of the picolinamide derivatives **45** and **46** with either bis-(trifluoroacetoxy)-iodobenzene, pyridine and water in DMF or bromine, potassium hydroxide in water promotes a Hofmann rearrangement to generate the desired 2-aminopyridine derivatives **47** and **48**.

SCHEME 7

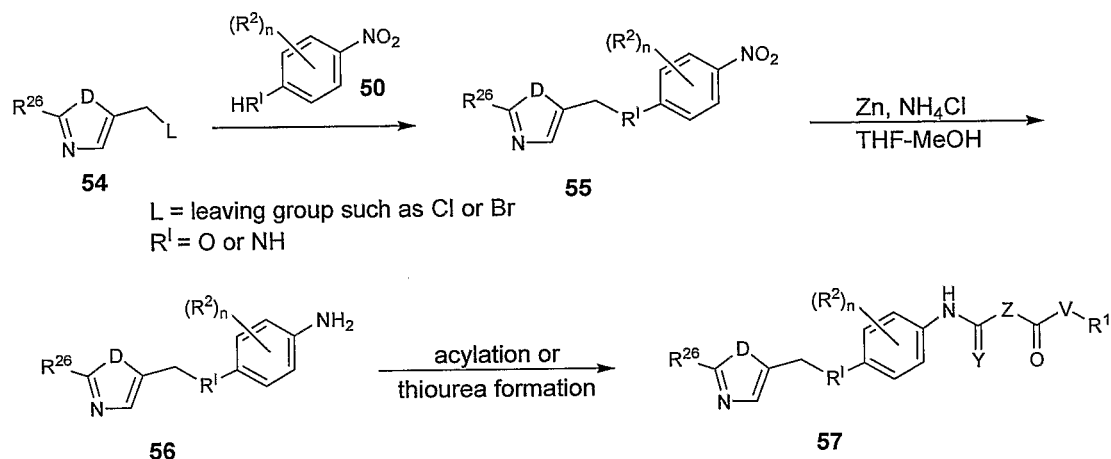


[0044] Thiazole containing compounds **53**, **57** and **62** can be prepared using the synthetic routes described in Schemes 8-10. Displacement of the leaving groups of **49** (Scheme 8) or **54** (Scheme 9) with an aniline / phenol **50** can provide intermediates **51** and **55**, respectively. Reduction of the nitro substituents of **51** and **55** with zinc dust and ammonium chloride in a THF-MeOH mixture should generate anilines **52** and **56**, respectively. Conversion of anilines **52** and **56** to the desired compounds **53** and **57** can be accomplished using chemistry previously described (*vide supra*).

SCHEME 8

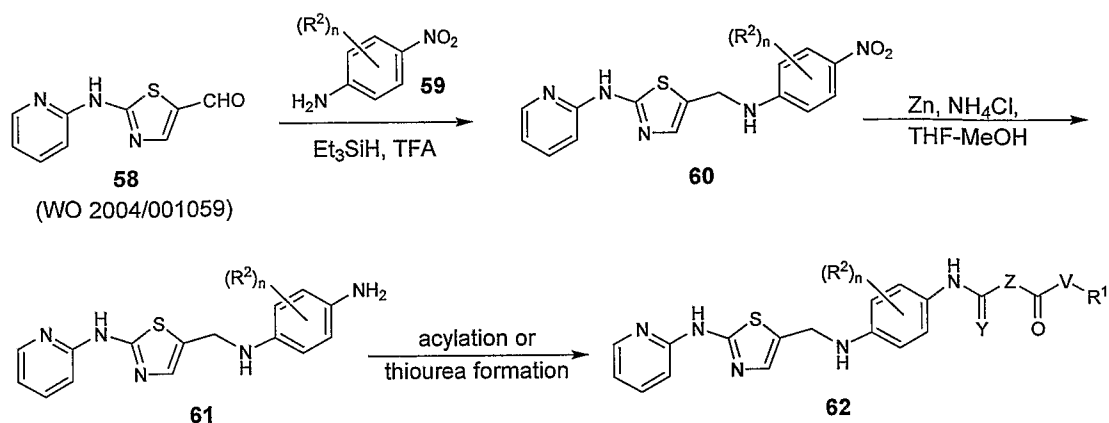


SCHEME 9



[0045] Reductive amination of aldehyde **58** can be achieved using the methods described in WO 2004/001059, herein incorporated by reference in its entirety, using an appropriately substituted aniline **59** can furnish the nitro intermediate **60** (Scheme 10). The desired aminothiazole derivative **62** can then be obtained using chemistry similar to that which was described in Schemes 8 and 9.

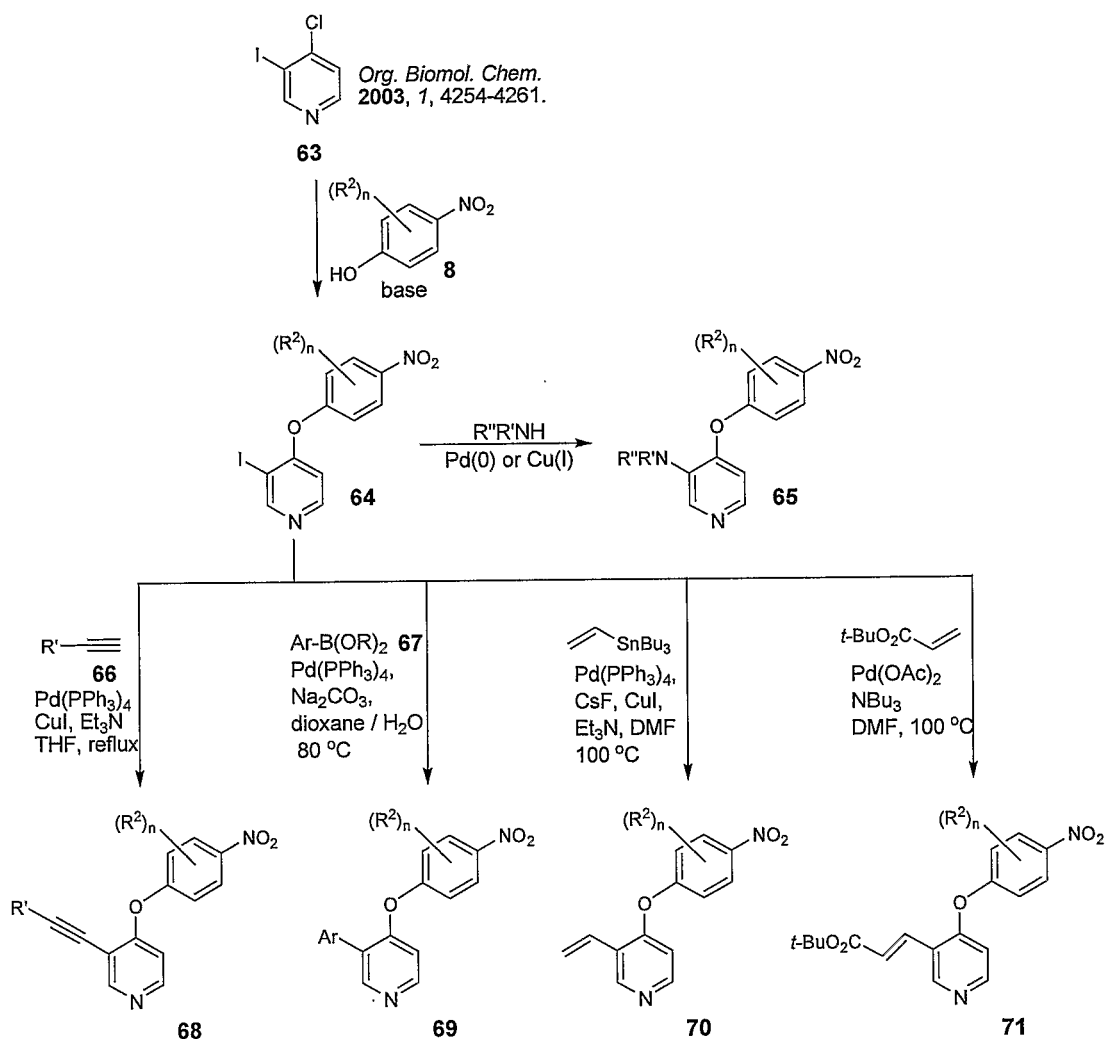
SCHEME 10



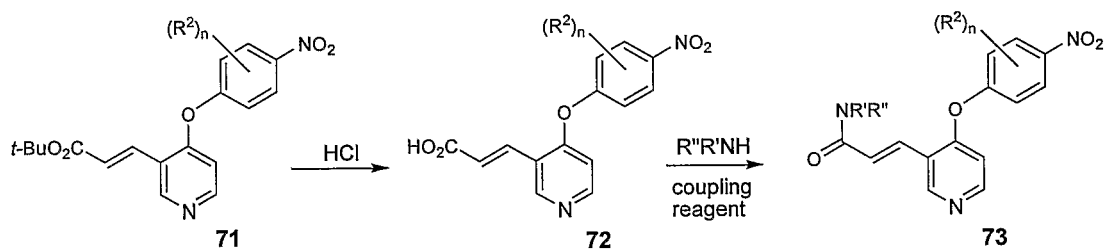
[0046] Incorporation of various substituents at the 3-position of the pyridine nucleus can be accomplished using the chemistry outlined in Scheme 11. To this end, 4-chloro-3-iodopyridine (**63**, Tabanella, S. et al. *Org. Biomol. Chem.* **2003**, *1*, 4254-4261.) can be coupled with the 4-nitrophenol derivative **8** in the presence of a base, such as diisopropylethylamine (Hunig's base) to afford the desired iodide intermediate **64**. A variety of organometallic mediated coupling reactions can then be carried out with the iodide derivative **64**, examples of which are illustrated in Scheme 11. The iodide **64** can be treated with amines ($R''R'NH$), substituted alkynes **66**, arylboronates **67**, vinylstannanes, and α,β -unsaturated esters in the presence of a palladium or copper catalyst to afford the intermediates **65**, **68-71**, respectively. The nitro moiety of compounds **65** and **68-71** can be reduced with, for example zinc dust and ammonium chloride in a THF-MeOH mixture, and the resulting aniline intermediates can be acylated using chemistry previously described in Schemes 1-5.

[0047] Intermediate **71** can then be converted to the α,β -unsaturated amides **73** (Scheme 12). Compound **72**, derived from acid promoted hydrolysis of ester **71**, can be coupled with various amines ($R''R'NH$) in the presence of a coupling reagent such as, but not limited to EDCI, TBTU, DCC, to furnish the desired amide intermediate **73**. Reduction of the nitro moiety of **73** and subsequent acylation of the requisite aniline intermediate can be accomplished using chemistry previously described in Schemes 1-5.

SCHEME 11



SCHEME 12



5

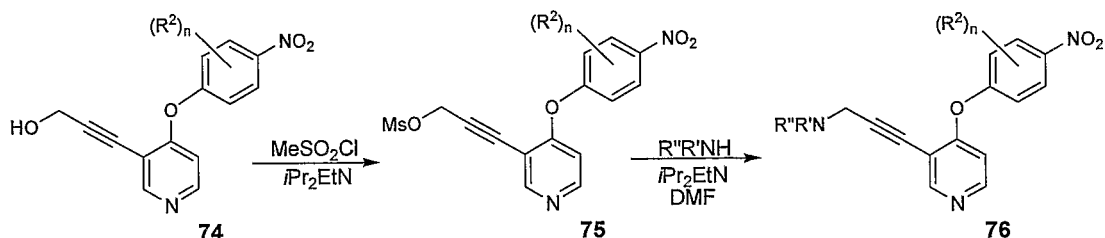
[0048] Intermediate **74** can also be further modified to prepare propargylic amines **76** (Scheme 13). Mesylation of the propargylic alcohol **74**, can be accomplished with methanesulfonyl chloride in the presence of a base, such as diisopropylethylamine (Hunig's base) to provide the mesylate **75**. Displacement of the mesylate group of compound **75** with various amines ($R''R'NH$) can provide the propargylic amines **76**.

10

Reduction of the nitro moiety of **76** and subsequent acylation of the requisite aniline intermediate can be accomplished using chemistry previously described in Schemes 1-5.

5

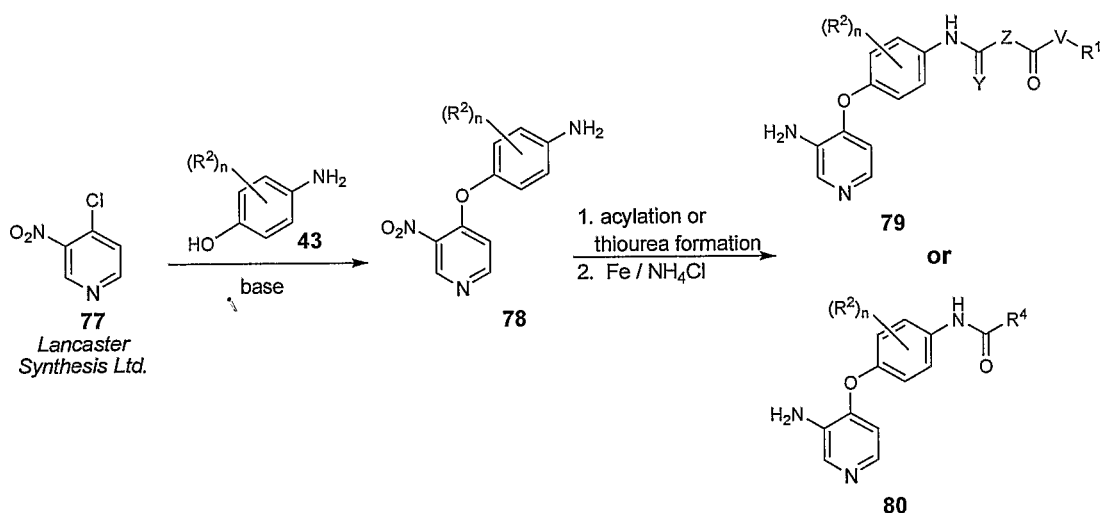
SCHEME 13



[0049] The 3-aminopyridine derivatives **79** and **80** can be prepared according to the synthetic route described in Scheme 14. To this end, 4-chloro-3-nitropyridine (**77**, Lancaster Synthesis Ltd.) can be coupled with 4-aminophenol in the presence of a base, such as sodium hydride in DMF to afford the nitro intermediate **78**. Chemistry previously described above can be used to convert intermediate **78** to the desired compounds **79** and **80**. The amino substituent of **79** and **80** can also be further modified, for example via alkylation, acylation, arylation or sulfonylation.

15

SCHEME 14

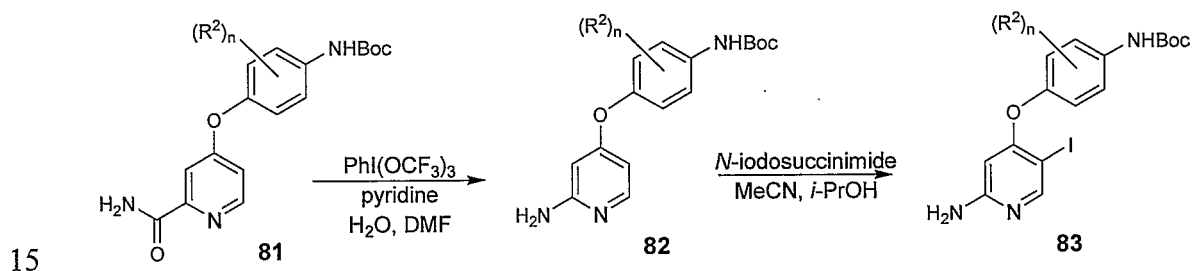


[0050] Incorporation of substituents on either the 5- or 3- position of the 2-aminopyridine ring can be accomplished using the iodide intermediates **83** and **86**, respectively (Schemes 15 and 16). The 2-carboxamide derivative **81** can be converted to the 2-aminopyridine derivative **82** using the Hofmann rearrangement protocol

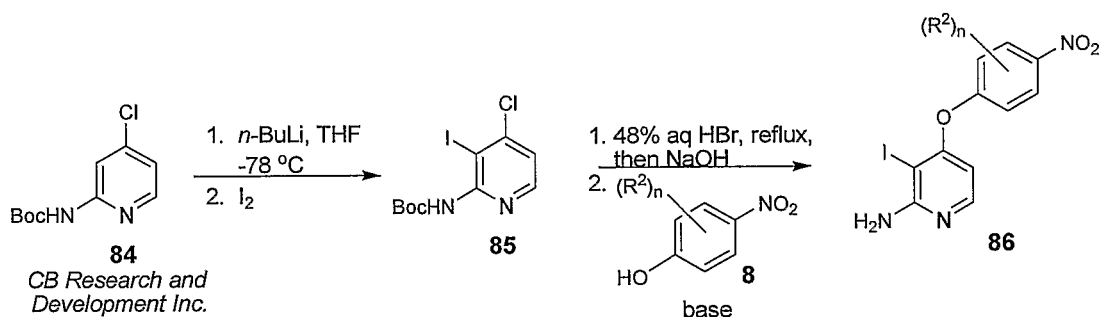
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previously described in Scheme 7. Iodination of the 5-position of compound **82** can be achieved with *N*-iodosuccinimide in an acetonitrile-isopropanol mixture to afford the desired iodide intermediate **83**. Alternatively, *t*-butyl 4-chloropyridin-2-ylcarbamate (**84**, CB Research and Development Inc.) can be converted to *t*-butyl 4-chloro-3-iodopyridin-2-ylcarbamate (**85**) via a two step process involving *n*-butyllithium in THF at low temperature followed by the addition of iodine. Removal of the *N*-Boc (*t*-butylcarbamate) protecting group of **85** with refluxing aqueous hydrogen bromide followed by coupling of the chloride intermediate with the 4-nitrophenol derivative **8** in the presence diisopropylamine (Hunig's base) in *N*-methylpyrrolidinone (NMP) at elevated temperature can provide the iodide intermediate **86**. The iodide intermediates **83** and **86** can be further processed using chemistry similar to that previously described in Scheme 11.

SCHEME 15



SCHEME 16



[0051] The methylene linked ($B = CH_2$) analogues **93** and **94** can be prepared according to the synthetic sequence outlined in Scheme 17. Compound **88**, derived from *N*-Boc protection of the 4-bromoaniline derivative **87**, can be treated with methylmagnesium bromide followed by *tert*-butyllithium and 2-chloroisonicotinaldehyde (Frey, L. F. et al. *Tetrahedron Lett.* **2001**, 42, 6815-6818) at

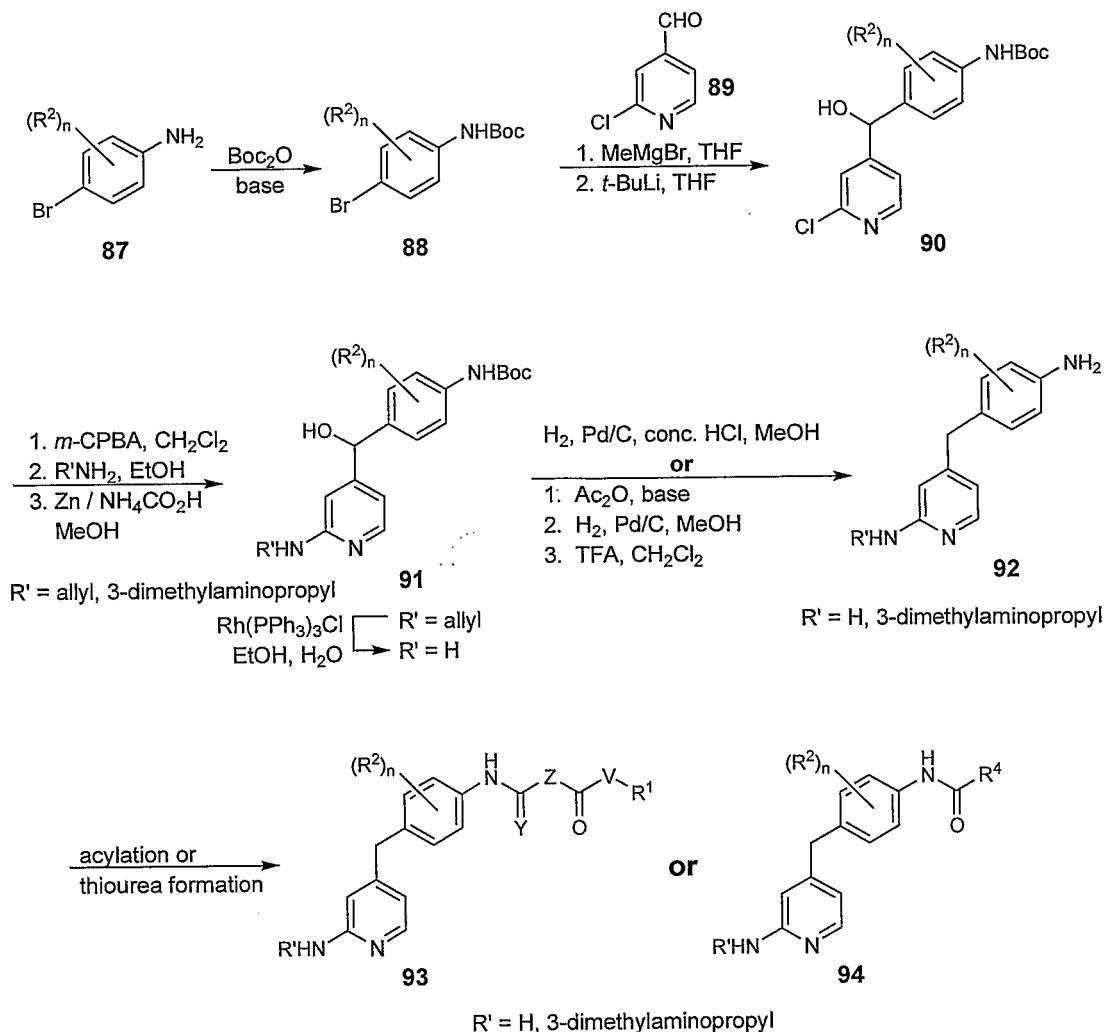
low temperature to provide intermediate **90**. Oxidation of the pyridine ring of **90** with 3-chloroperoxybenzoic acid (*m*-CPBA), followed by displacement of the chloro substituent with an amine (R'NH₂) and subsequent reduction of the *N*-oxide intermediate with zinc and ammonium formate in methanol can provide intermediate

5 **91**. When allylamine is used as the nucleophilic amine (R'NH₂), the allyl group can be removed from the amine of **91** using a rhodium catalyst in an ethanol-water mixture. Removal of the hydroxyl group of **91** can be accomplished by two different methods. For example, hydrogenolysis of compound **91** in the presence of a palladium catalyst, followed by deprotection of the *N*-Boc group on the aniline under

10 acidic conditions (HCl in methanol) can afford compound **92**. Alternatively, compound **92** can be obtained by acylation of the alcohol of **91** and subsequent hydrogenolysis of the intermediate in the presence of a palladium catalyst and removal of the *N*-Boc protecting group under acidic conditions (trifluoroacetic acid in methylene chloride). Intermediate **92** can then be acylated to furnish the desired

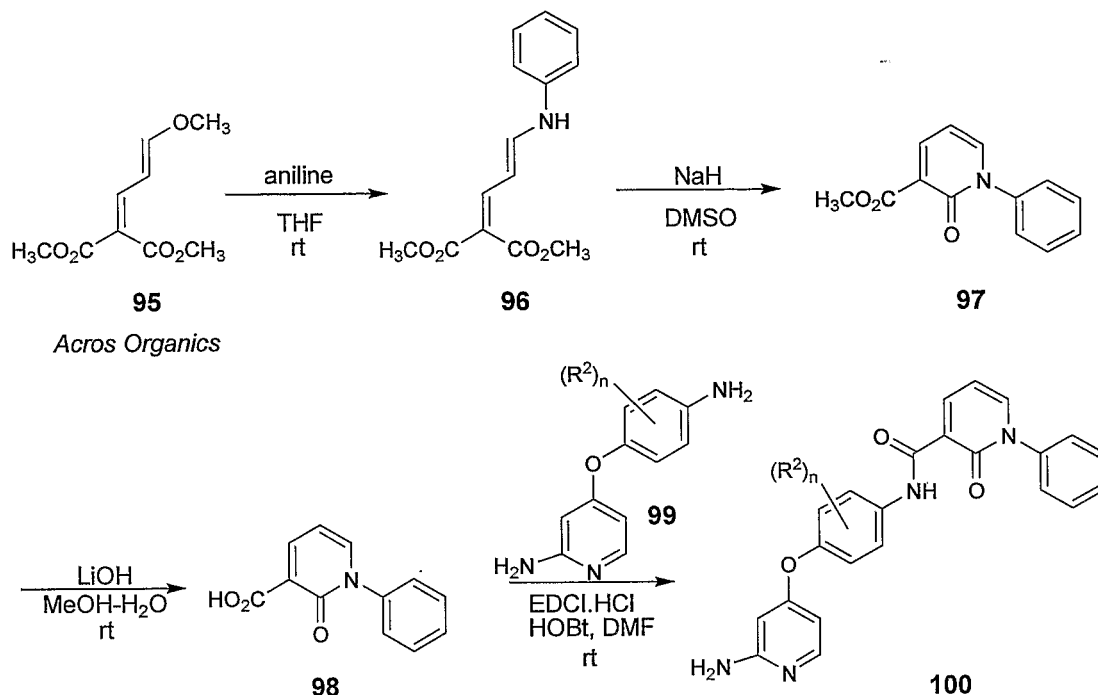
15 compounds **93** and **94** using chemistry previously described in Schemes 1-5.

SCHEME 17



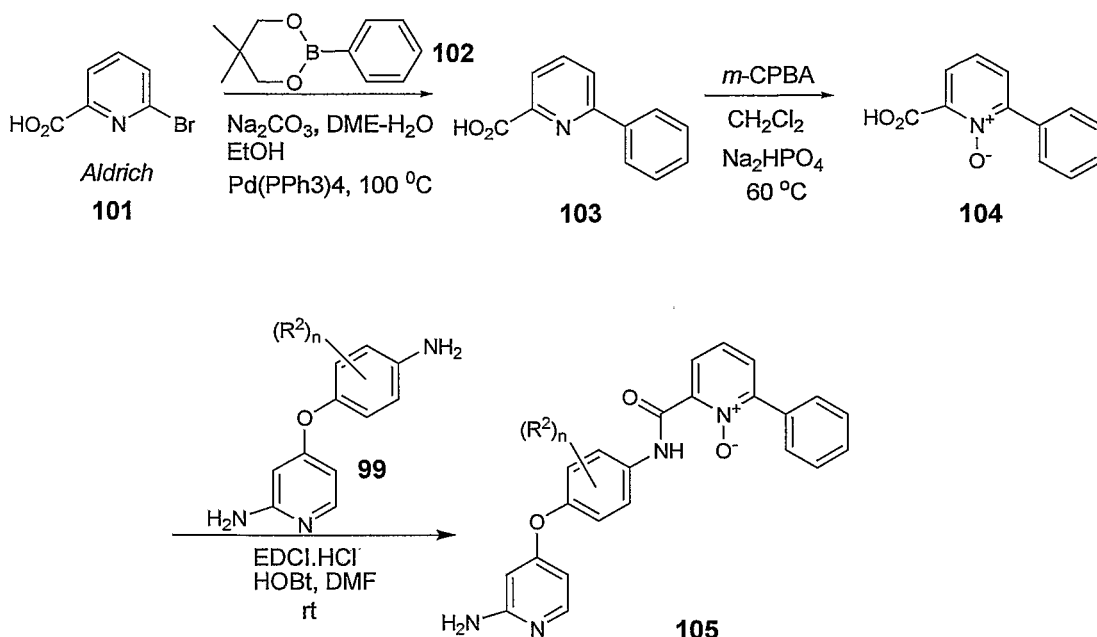
[0052] The heterocyclic amide derivatives **100** and **105** can be prepared according to the synthetic routes described in Schemes 18 and 19. To this end, methyl 2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxylate (**97**) can be obtained in a two step process beginning with commercially available (*E*)-dimethyl 2-(3-methoxyallylidene)malonate (**95**) (Scheme 18). Thus, treatment of compound **95** with aniline at room temperature can provide intermediate **96**, which can then cyclized in the presence of a base, such as sodium hydride in dimethylsulfoxide to generate **97**. Hydrolysis of intermediate **97** under basic conditions can provide 2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxylic acid (**98**). The carboxylic acid **98** can then be coupled with the aniline derivative **99** in the presence of a coupling reagent, such as 1-(dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (EDCI) and hydroxybenzotriazole (HOBt) in DMF to furnish the desired compound **100**.

SCHEME 18



[0053] The pyridyl *N*-oxide intermediate **104** (Scheme 19) can be obtained by a two step process in which the commercially available 6-bromopicolinic acid (**101**) is coupled with the phenyl-1,3,2-dioxaborinane **102** (Aldrich) in the presence of a palladium(0) catalyst and sodium carbonate, followed by oxidation of the requisite intermediate **103** at elevated temperature. Coupling of intermediate **104** with the aniline derivative **99** can furnish the desired compound **105**.

SCHEME 19



[0054] The compounds of Formulas I and II are useful in the treatment of a variety of cancers, including, but not limited to, the following:

- 5 (a) carcinoma, including that of the bladder, breast, colon, kidney, liver, lung, including small cell lung cancer, esophagus, gall bladder, ovary, pancreas, stomach, cervix, thyroid, prostate, and skin, including squamous cell carcinoma;
- (b) hematopoietic tumors of lymphoid lineage, including leukemia, acute lymphocytic leukemia, acute lymphoblastic leukemia, B-cell lymphoma, T-cell lymphoma, Hodgkin's lymphoma, non-Hodgkins lymphoma, hairy cell lymphoma and
- 10 Burkett's lymphoma;
- (c) hematopoietic tumors of myeloid lineage, including acute and chronic myelogenous leukemias, myelodysplastic syndrome and promyelocytic leukemia;
- (d) tumors of mesenchymal origin, including fibrosarcoma and
- 15 rhabdomyosarcoma;
- (e) tumors of the central and peripheral nervous system, including astrocytoma, neuroblastoma, glioma and schwannomas; and
- (f) other tumors, including melanoma, seminoma, teratocarcinoma, osteosarcoma, xenoderoma pigmentosum, keratocanthoma, thyroid follicular cancer
- 20 and Kaposi's sarcoma.

[0055] Due to the key role protein kinases in the regulation of cellular proliferation in general, inhibitors could act as reversible cytostatic agents which may be useful in the treatment of any disease process which features abnormal cellular proliferation, e.g., benign prostatic hyperplasia, familial adenomatosis polyposis, neuro-fibromatosis, atherosclerosis, pulmonary fibrosis, arthritis, psoriasis, glomerulonephritis, restenosis following angioplasty or vascular surgery, hypertrophic scar formation, inflammatory bowel disease, transplantation rejection, endotoxic shock, and fungal infections.

[0056] Compounds of Formulas I and II as modulators of apoptosis, will be useful in the treatment of cancer (including but not limited to those types mentioned herein above), viral infections (including but not limited to herpesvirus, poxvirus, Epstein-Barr virus, Sindbis virus and adenovirus), prevention of AIDS development in HIV-infected individuals, autoimmune diseases (including but not limited to systemic lupus, erythematosus, autoimmune mediated glomerulonephritis, rheumatoid arthritis, psoriasis, inflammatory bowel disease, and autoimmune diabetes mellitus), neurodegenerative disorders (including but not limited to Alzheimer's disease, AIDS-related dementia, Parkinson's disease, amyotrophic lateral sclerosis, retinitis pigmentosa, spinal muscular atrophy and cerebellar degeneration), myelodysplastic syndromes, aplastic anemia, ischemic injury associated with myocardial infarctions, stroke and reperfusion injury, arrhythmia, atherosclerosis, toxin-induced or alcohol related liver diseases, hematological diseases (including but not limited to chronic anemia and aplastic anemia), degenerative diseases of the musculoskeletal system (including but not limited to osteoporosis and arthritis) aspirin-sensitive rhinosinusitis, cystic fibrosis, multiple sclerosis, kidney diseases and cancer pain.

[0057] Compounds of Formulas I and II may modulate the level of cellular RNA and DNA synthesis. These agents would therefore be useful in the treatment of viral infections (including but not limited to HIV, human papilloma virus, herpesvirus, poxvirus, Epstein-Barr virus, Sindbis virus and adenovirus).

[0058] Compounds of Formulas I and II may be useful in the chemoprevention of cancer. Chemoprevention is defined as inhibiting the development of invasive cancer by either blocking the initiating mutagenic event or by blocking the progression of pre-malignant cells that have already suffered an insult or inhibiting tumor relapse.

[0059] Compounds of Formulas I and II may also be useful in inhibiting tumor angiogenesis and metastasis.

[0060] The term "anticancer" agent includes any known agent that is useful for the treatment of cancer including 17 α -Ethinylestradiol, Diethylstilbestrol, Testosterone, Prednisone, Fluoxymesterone, Dromostanolone propionate, Testolactone, Megestrolacetate, Methylprednisolone, Methyl-testosterone, Prednisolone, Triamcinolone, chlorotrianisene, Hydroxyprogesterone, Aminoglutethimide, Estramustine, Medroxyprogesteroneacetate, Leuprolide, Flutamide, Toremifene, Zoladex, matrix metalloproteinase inhibitors, VEGF inhibitors, including as anti-VEGF antibodies such as Avastin, and small molecules such as ZD6474 and SU6668, vatalanib, BAY-43-9006, SU11248, CP-547632, and CEP-7055 are also included. Anti- Her2 antibodies from Genentech (such as Herceptin) may also be utilized. Suitable EGFR inhibitors include gefitinib, erlotinib, and cetuximab. Pan Her inhibitors include canertinib, EKB-569, and GW-572016. Also included are Src inhibitors as well as Casodex[®] (bicalutamide, Astra Zeneca), Tamoxifen, MEK-1 kinase inhibitors, MAPK kinase inhibitors, PI3 inhibitors, and PDGF inhibitors, such as imatinib. Also included are anti-angiogenic and antivascular agents which, by interrupting blood flow to solid tumors, render cancer cells quiescent by depriving them of nutrition. Castration, which also renders androgen dependent carcinomas non-proliferative, may also be utilized. Also included are IGF1R inhibitors, inhibitors of non-receptor and receptor tyrosine kinases, and inhibitors of integrin signaling. Additional anticancer agents include microtubule-stabilizing agents such as paclitaxel (also known as Taxol[®]), docetaxel (also known as Taxotere[®]), 7-O-methylthiomethylpaclitaxel (disclosed in U.S. 5,646,176), 4-desacetyl-4-methylcarbonatepaclitaxel, 3'-*tert*-butyl-3'-N-*tert*-butyloxycarbonyl-4-deacetyl-3'-dephenyl-3'-N-debenzoyl-4-O-methoxycarbonyl-paclitaxel (disclosed in USSN 09/712,352 filed on November 14, 2000), C-4 methyl carbonate paclitaxel, epothilone A, epothilone B, epothilone C, epothilone D, desoxyepothilone A, desoxyepothilone B, [1S-[1R*,3R*(E),7R*,10S*,11R*,12R*,16S*]]-7-11-dihydroxy-8,8,10,12,16-pentamethyl-3-[1-methyl-2-(2-methyl-4-thiazolyl)ethenyl]-4-aza-17 oxabicyclo [14.1.0]heptadecane-5,9-dione (disclosed in WO 99/02514), [1S-[1R*,3R*(E),7R*,10S*,11R*,12R*,16S*]]-3-[2-[2-(aminomethyl)-4-thiazolyl]-1-

methylethenyl]-7,11-dihydroxy-8,8,10,12,16-pentamethyl-4-17-dioxabicyclo[14.1.0]-heptadecane-5,9-dione (disclosed in USP 6,262,094) and derivatives thereof; and microtubule-disruptor agents. Also suitable are CDK inhibitors, an antiproliferative cell cycle inhibitor, epidophyllotoxin; an antineoplastic enzyme; a topoisomerase inhibitor; procarbazine; mitoxantrone; platinum coordination complexes such as cis-platin and carboplatin; biological response modifiers; growth inhibitors; antihormonal therapeutic agents; leucovorin; tegafur; and haematopoietic growth factors.

[0061] Additional cytotoxic agents include, melphalan, hexamethyl melamine, thiotepe, cytarabin, idatrexate, trimetrexate, dacarbazine, L-asparaginase, camptothecin, topotecan, bicalutamide, flutamide, leuprolide, pyridobenzoindole derivatives, interferons, and interleukins.

[0062] The pharmaceutical compositions containing the active ingredient may be in a form suitable for oral use, for example, as tablets, troches, lozenges, aqueous or oily suspensions, dispersible powders or granules, emulsions, hard or soft capsules, or syrups or elixirs. Compositions intended for oral use may be prepared according to any method known to the art for the manufacture of pharmaceutical compositions and such compositions may contain one or more agents selected from the group consisting of sweetening agents, flavoring agents, coloring agents and preserving agents in order to provide pharmaceutically elegant and palatable preparations. Tablets contain the active ingredient in admixture with non-toxic pharmaceutically acceptable excipients which are suitable for the manufacture of tablets. These excipients may be for example, inert diluents, such as calcium carbonate, sodium carbonate, lactose, calcium phosphate or sodium phosphate; granulating and disintegrating agents, for example, microcrystalline cellulose, sodium crosscarmellose, corn starch, or alginic acid; binding agents, for example starch, gelatin, polyvinyl-pyrrolidone or acacia, and lubricating agents, for example, magnesium stearate, stearic acid or talc. The tablets may be uncoated or they may be coated by known techniques to mask the unpleasant taste of the drug or delay disintegration and absorption in the gastrointestinal tract and thereby provide a sustained action over a longer period. For example, a water soluble taste masking material such as hydroxypropyl-methylcellulose or hydroxypropyl-cellulose, or a time delay material such as ethyl cellulose, cellulose acetate butyrate may be employed.

[0063] Formulations for oral use may also be presented as hard gelatin capsules wherein the active ingredient is mixed with an inert solid diluent, for example, calcium carbonate, calcium phosphate or kaolin, or as soft gelatin capsules wherein the active ingredient is mixed with water soluble carrier such as polyethyleneglycol or an oil medium, for example peanut oil, liquid paraffin, or olive oil.

[0064] Aqueous suspensions contain the active material in admixture with excipients suitable for the manufacture of aqueous suspensions. Such excipients are suspending agents, for example sodium carboxymethylcellulose, methylcellulose, hydroxypropylmethyl-cellulose, sodium alginate, polyvinyl-pyrrolidone, gum tragacanth and gum acacia; dispersing or wetting agents may be a naturally-occurring phosphatide, for example lecithin, or condensation products of an alkylene oxide with fatty acids, for example polyoxyethylene stearate, or condensation products of ethylene oxide with long chain aliphatic alcohols, for example heptadecaethylene-oxyctanol, or condensation products of ethylene oxide with partial esters derived from fatty acids and a hexitol such as polyoxyethylene sorbitol monooleate, or condensation products of ethylene oxide with partial esters derived from fatty acids and hexitol anhydrides, for example polyethylene sorbitan monooleate. The aqueous suspensions may also contain one or more preservatives, for example ethyl, or n-propyl p-hydroxybenzoate, one or more coloring agents, one or more flavoring agents, and one or more sweetening agents, such as sucrose, saccharin or aspartame.

[0065] Oily suspensions may be formulated by suspending the active ingredient in a vegetable oil, for example arachis oil, olive oil, sesame oil or coconut oil, or in mineral oil such as liquid paraffin. The oily suspensions may contain a thickening agent, for example beeswax, hard paraffin or cetyl alcohol. Sweetening agents such as those set forth above, and flavoring agents may be added to provide a palatable oral preparation. These compositions may be preserved by the addition of an anti-oxidant such as butylated hydroxyanisole or alpha-tocopherol.

[0066] Dispersible powders and granules suitable for preparation of an aqueous suspension by the addition of water provide the active ingredient in admixture with a dispersing or wetting agent, suspending agent and one or more preservatives. Suitable dispersing or wetting agents and suspending agents are exemplified by those already mentioned above. Additional excipients, for example sweetening, flavoring and

coloring agents, may also be present. These compositions may be preserved by the addition of an anti-oxidant such as ascorbic acid.

[0067] The pharmaceutical compositions of the invention may also be in the form of an oil-in-water emulsions. The oily phase may be a vegetable oil, for example olive oil or arachis oil, or a mineral oil, for example liquid paraffin or mixtures of these. Suitable emulsifying agents may be naturally-occurring phosphatides, for example soy bean lecithin, and esters or partial esters derived from fatty acids and hexitol anhydrides, for example sorbitan monooleate, and condensation products of the said partial esters with ethylene oxide, for example polyoxyethylene sorbitan monooleate. The emulsions may also contain sweetening, flavoring agents, preservatives and antioxidants.

[0068] Syrups and elixirs may be formulated with sweetening agents, for example glycerol, propylene glycol, sorbitol or sucrose. Such formulations may also contain a demulcent, a preservative, flavoring and coloring agents and antioxidant.

[0069] The pharmaceutical compositions may be in the form of a sterile injectable aqueous solutions. Among the acceptable vehicles and solvents that may be employed are water, Ringer's solution and isotonic sodium chloride solution.

[0070] The sterile injectable preparation may also be a sterile injectable oil-in-water microemulsion where the active ingredient is dissolved in the oily phase. For example, the active ingredient may be first dissolved in a mixture of soybean oil and lecithin. The oil solution then introduced into a water and glycerol mixture and processed to form a microemulation.

[0071] The injectable solutions or microemulsions may be introduced into a patient's blood-stream by local bolus injection. Alternatively, it may be advantageous to administer the solution or microemulsion in such a way as to maintain a constant circulating concentration of the instant compound. In order to maintain such a constant concentration, a continuous intravenous delivery device may be utilized. An example of such a device is the Deltec CADD-PLUS.TM. model 5400 intravenous pump.

[0072] The pharmaceutical compositions may be in the form of a sterile injectable aqueous or oleagenous suspension for intramuscular and subcutaneous administration. This suspension may be formulated according to the known art using those suitable

dispersing or wetting agents and suspending agents which have been mentioned above. The sterile injectable preparation may also be a sterile injectable solution or suspension in a non-toxic parenterally-acceptable diluent or solvent, for example as a solution in 1,3-butane diol. In addition, sterile, fixed oils are conventionally employed as a solvent or suspending medium. For this purpose any bland fixed oil may be employed including synthetic mono- or diglycerides. In addition, fatty acids such as oleic acid find use in the preparation of injectables.

[0073] Compounds of Formulas I and II may also be administered in the form of a suppositories for rectal administration of the drug. These compositions can be prepared by mixing the drug with a suitable non-irritating excipient which is solid at ordinary temperatures but liquid at the rectal temperature and will therefore melt in the rectum to release the drug. Such materials include cocoa butter, glycerinated gelatin, hydrogenated vegetable oils, mixtures of polyethylene glycols of various molecular weights and fatty acid esters of polyethylene glycol.

[0074] For topical use, creams, ointments, jellies, solutions or suspensions, etc., containing the compound of Formula I are employed. (For purposes of this application, topical application shall include mouth washes and gargles.)

[0075] The compounds for the present invention can be administered in intranasal form via topical use of suitable intranasal vehicles and delivery devices, or via transdermal routes, using those forms of transdermal skin patches well known to those of ordinary skill in the art. To be administered in the form of a transdermal delivery system, the dosage administration will, of course, be continuous rather than intermittent throughout the dosage regimen. Compounds of the present invention may also be delivered as a suppository employing bases such as cocoa butter, glycerinated gelatin, hydrogenated vegetable oils, mixtures of polyethylene glycols of various molecular weights and fatty acid esters of polyethylene glycol.

[0076] When a compound according to this invention is administered into a human subject, the daily dosage will normally be determined by the prescribing physician with the dosage generally varying according to the age, weight, sex and response of the individual patient, as well as the severity of the patient's symptoms.

[0077] If formulated as a fixed dose, such combination products employ the compounds of this invention within the dosage range described above and the other

pharmaceutically active agent or treatment within its approved dosage range.

Compounds of Formulas I and II may also be administered sequentially with known anticancer or cytotoxic agents when a combination formulation is inappropriate. The invention is not limited in the sequence of administration; compounds of Formulas I and II may be administered either prior to or after administration of the known anticancer or cytotoxic agent(s).

ASSAYS

[0078] The pharmacological properties of the compounds of this invention may be confirmed by a number of pharmacological assays. The exemplified pharmacological assays which follow have been carried out with the compounds according to the invention and salts thereof.

Met Kinase assay

Reagents	Substrate Mix Final Concentration
Stock Solution	
Tris-HCl, (1M, pH 7.4)	20 mM
MnCl ₂ (1M)	1 mM
DTT(1M)	1 mM
BSA (100 mg/ml)	0.1 mg/ml
polyGlu ₄ /tyr (10 mg/ml)	0.1 mg/mL
ATP (1mM)	1 μ M
γ -ATP (10 μ Ci/ μ l)	0.2 μ Ci/ml

Buffer	Enzyme mix
20ul 1M DTT	4ul GST/Met enzyme(3.2mg/ml) = 10ng/rxn
200ul 1M Tris-HCL, pH 7.4	qs 12ml Buffer
20ul 100mg/ml BSA	
qs 20ml H ₂ O	

[0079] Incubation mixtures employed for the Met kinase assay contain the synthetic substrate polyGlu:Tyr, (4:1), ATP, ATP- γ -³³P and buffer containing Mn⁺⁺ and/or Mg⁺⁺, DTT, BSA, and Tris buffer. Reactions were incubated for 60 minutes at 27°C and stopped by the addition of cold trichloroacetic acid (TCA) to a final concentration 4%. TCA precipitates were collected onto GF/C unfilter plates (Packard Instrument Co., Meriden, CT) using a Filtermate universal harvester

(Packard Instrument Co., Meriden, CT) and the filters are quantitated using a TopCount 96-well liquid scintillation counter (Packard Instrument Co., Meriden, CT). Dose response curves were generated to determine the concentration required to inhibit 50% of kinase activity (IC_{50}). Compounds were dissolved at 10 mM in dimethyl sulfoxide (DMSO) and evaluated at six concentrations, each in quadruplicate. The final concentration of DMSO in the assay is 1%. IC_{50} values were derived by non-linear regression analysis and had a coefficient of variance (SD/mean, $n=6$) = 16%.

[0080] Preferred compounds of the invention inhibit Met kinase with IC_{50} values between 0.01 to 100 μ M. The most preferred compounds have IC_{50} values of less than 0.5 μ M.

[0081] Further subject matter of the invention also includes pharmaceuticals for use as described above including controlling cancer, inflammation and arthritis, which contain at least one compounds of Formulas I and II as defined above or at least one of its pharmacologically acceptable acid addition salts, and the use of a compound of the Formulas I and II as defined above for the preparation of a pharmaceutical having activity against proliferative diseases as described previously including against cancer, inflammation and/or arthritis.

[0082] The following examples and preparations describe the manner and process of making and using the invention and are illustrative rather than limiting. It should be understood that there may be other embodiments which fall within the spirit and scope of the invention as defined by the claims appended hereto.

EXAMPLES

[0083] The invention will now be further described by the following working examples, which are preferred embodiments of the invention. All reactions were carried out with continuous magnetic stirring under an atmosphere of dry nitrogen or argon. All evaporations and concentrations were carried out on a rotary evaporator under reduced pressure. Commercial reagents were used as received without additional purification. Solvents were commercial anhydrous grades and were used

without further drying or purification. Flash chromatography was performed using silica gel (EMerck Kieselgel 60, 0.040-0.060 mm).

[0084] Analytical Reverse Phase (RP) HPLC was performed using a Phenomenex Luna C18 S5 4.6 mm × 50 mm column or a YMC S5 ODS 4.6 x 50 mm column. In each case a 4 min linear gradient (from 100% A: %0 B to 0% A: 100 % B) was used with the following mobile phase system: A = 90% H₂O/MeOH + 0.2% H₃PO₄; B = 90% MeOH/H₂O + 0.2% H₃PO₄ at flow rate = 4 mL/min and detection at 220 nm.

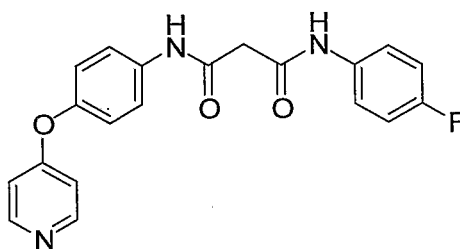
[0085] Preparative Reverse Phase (RP) HPLC was performed with a linear gradient elution using 10% methanol, 90% water, 0.1% TFA (solvent A) and 90% methanol, 10% water, 0.1% TFA (solvent B) and detection at 220 nm on one of the following columns: A - Shimadzu S5 ODS-VP 20 × 100 mm column with a flow rate of 20 mL/min; B - YMC S5 ODS 30 × 100 mm column with a flow rate of 20 mL/min; C - Phenomonex 30 × 250 mm column with a flow rate of 10 mL/min; D - YMC S5 ODS 20 × 250 mm column with a flow rate of 10 mL/min; E - YMC S10 ODS 50 × 500 mm column with a flow rate of 50 mL/min; or F - YMC S10 ODS 30 × 500 mm column with a flow rate of 20 mL/min.

[0086] All final products were characterized by ¹H NMR, RP HPLC, electrospray ionization (ESI MS) or atmospheric pressure ionization (API MS) mass spectrometry. ¹H NMR spectra were obtained on either a 500 MHz JEOL or a 400 MHz Bruker instrument. ¹³C NMR spectra were recorded at 100 or 125 MHz. Field strengths are expressed in units of δ (parts per million, ppm) relative to the solvent peaks, and peak multiplicities are designated as follows: s, singlet; d, doublet; dd, doublet of doublets; dm, doublet of multiplets; t, triplet; q, quartet; br s, broad singlet; m, multiplet.

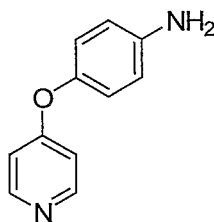
[0087] The following abbreviations are used for commonly used reagents : Boc or BOC: *t*-butyl carbamate; Fmoc: 9*H*-fluorenylmethyl carbamate; TEA: triethylamine; NMM: *N*-methylmorpholine; Ms: methanesulfonyl; DIEA or DIPEA: diisopropylethylamine or Hunig's base; NMP: *N*-methylpyrrolidinone; BOP reagent: benzotriazol-1-yloxytris(trimethylamino)phosphonium hexafluorophosphate; DCC: 1,3-dicyclohexylcarbodiimide; EDCI: 1-(dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride; RT or rt: room temperature; t_R: retention time; h: hour(s); min: minute(s); PyBroP: bromotripyrrolidinophosphonium hexafluorophosphate; TBTU:

O-(1*H*-benzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium tetrafluoroborate; DMAP: 4-*N,N*-dimethylaminopyridine; HOBt or HOBT: hydroxybenzotriazole; Na(OAc)₃BH: sodium triacetoxyborohydride; HOAc: acetic acid; TFA: trifluoroacetic acid; LiHMDS: lithium bis(trimethylsilyl)amide; DMSO: dimethyl sulfoxide; MeCN: acetonitrile; MeOH: methanol; EtOAc: ethyl acetate; DMF: dimethyl formamide; THF: tetrahydrofuran; DCE: 1,2-dichloroethane; Et₂O: diethyl ether; DCM: dichloromethane or methylene chloride; *m*-CPBA: 4-chloroperoxybenzoic acid.

Example 1

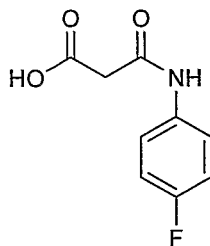


***N*-(4-Fluorophenyl)-*N*-(4-(pyridin-4-yloxy)phenyl)malonamide**



A) 4-(4-Aminophenoxy)pyridine

[0088] A solution of 4-chloropyridine hydrochloride (Aldrich, 3.0 g, 20.0 mmol) in dimethyl sulfoxide (40 mL) was treated with 4-aminophenol (Aldrich, 2.1 g, 20.0 mmol) and sodium hydroxide pellets (2.0 g, 50.0 mmol) and the mixture was heated at 100 °C for 18 h. The mixture was cooled to room temperature, poured onto a mixture of ice-water (300 g) and extracted with Et₂O (3 x 150 mL). The combined extracts were washed with brine, dried (MgSO₄) and concentrated to give the 4-(4-aminophenoxy)aniline as a pale yellow solid (3.5 g, 94%). ¹H NMR (DMSO-*d*₆) δ 8.38 (dd, 2H, *J* = 5.5, 1.5 Hz), 6.83-6.79 (m, 4H), 6.63-6.59 (m, 2H), 5.13 (br s, 2H); MS(ESI⁺) *m/z* 187.2 (*M* + *H*)⁺.



B) 3-(4-Fluorophenylamino)-3-oxopropanoic acid

[0089] To a solution of ethyl 3-chloro-3-oxopropanoate (Aldrich, 5.0 mL, 40 mmol) in methylene chloride (100 mL) at 0 °C was added diisopropylethylamine (8.4 mL, 48 mmol) followed by 4-fluoroaniline (Aldrich, 3.6 mL, 38 mmol). The reaction mixture was stirred at room temperature overnight and was then quenched with 100 mL of saturated NaHCO₃ solution. The aqueous layer was extracted with chloroform (3 x 100 mL). The combined organic extracts were dried over anhydrous Na₂SO₄ and concentrated *in vacuo* to give the crude product as a yellow oil that solidified upon standing (10 g). ¹H NMR (CDCl₃) δ 9.30 (br s, 1H), 7.55 (m, 2H), 7.05 (t, 2H, *J* = 8.8 Hz), 4.28 (q, 2H, *J* = 7.2 Hz), 3.49 (s, 2H), 1.35 (t, 3H, *J* = 7.1 Hz); MS(ESI⁺) *m/z* 226.11 (M + H)⁺.

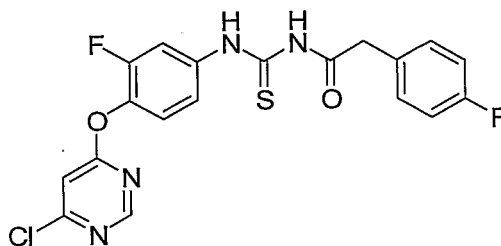
[0090] The above ester was dissolved in 100 mL of ethanol and cooled to 0 °C. 1 N aq. NaOH solution (100 mL) was added and the reaction was stirred at 0 °C for 1 h. The reaction was concentrated *in vacuo* to remove ethanol. The aqueous solution was extracted with EtOAc (50 mL) and was then made acidic with 1N aq HCl solution. The aqueous solution was extracted with EtOAc (5 x 100 mL). The combined organic extracts were dried over anhydrous Na₂SO₄ and concentrated *in vacuo* to give the crude product as a yellow solid (6.31 g, 84%) which was used without further purification. ¹H NMR (DMSO-*d*₆) δ 12.9 (br s, 1H), 10.3 (br s, 1H), 7.59 (m, 2H), 7.16 (t, 2H, *J* = 8.9 Hz), 3.34 (s, 2H); MS(ESI⁺) *m/z* 198.43 (M + H)⁺.

C) N-(4-Fluorophenyl)-N-(4-(pyridin-4-yloxy)phenyl)malonamide

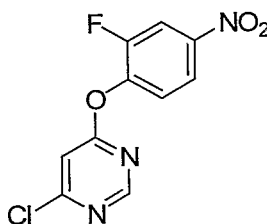
[0091] A solution of 4-(4-aminophenoxy)pyridine (93 mg, 0.50 mmol) in DMF was treated with 3-(4-fluorophenylamino)-3-oxopropanoic acid (99 mg, 0.50 mmol), DIPEA (113 μL, 0.65 mmol) and TBTU (209 mg, 0.65 mmol) and the mixture was stirred at RT for 2 h. The mixture was concentrated to remove the DMF and the residue partitioned between EtOAc and saturated sodium bicarbonate solution. The

EtOAc phase was washed with saturated sodium bicarbonate solution, brine, dried (MgSO₄) and concentrated to give the title compound as an off-white foam (140 mg, 76%). ¹H NMR (DMSO-*d*₆) δ 10.30 (s, 1H), 10.24 (s, 1H), 8.43 (dd, 2H, *J* = 5.5, 1.5 Hz), 7.70 (d, 2H, *J* = 9.1 Hz), 7.63-7.60 (m, 2H), 7.17-7.14 (m, 4H), 6.89 (dd, 2H, *J* = 5.5, 1.5 Hz), 3.46 (s, 2H); MS(ESI⁺) *m/z* 365.9 (M + H)⁺.

Example 2

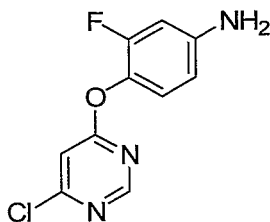


1-(4-(6-Chloropyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)thiourea



A) 4-Chloro-6-(2-fluoro-4-nitrophenoxy)pyrimidine

[0092] A mixture of 4,6-dichloropyrimidine (Aldrich, 0.74 g, 5.0 mmol), 2-fluoro-4-nitrophenol (Aldrich, 0.79 g, 5.0 mmol) and DMF (10 ml) was treated with potassium carbonate (0.72 g, 5.2 mmol) and heated at 80 °C for 3 h. The mixture was cooled, diluted with water and extracted with ethyl acetate. The ethyl acetate extract was washed with brine, dried (MgSO₄), and concentrated to give the crude product as a yellow solid. The crude product was triturated with isopropyl ether to give 4-chloro-6-(2-fluoro-4-nitrophenoxy)pyrimidine as a yellow solid (1.3 g, 94%). ¹H NMR (DMSO-*d*₆) δ 8.80 (s, 1H), 8.51 (dd, 1H, *J* = 8.6, 2.5 Hz), 8.31 (d, 1H, *J* = 9.1 Hz), 7.87 (d, 1H, *J* = 9.1 Hz), 7.84 (s, 1H).

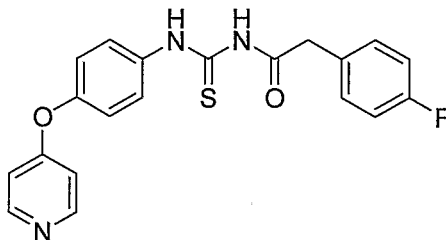


B) 4-Chloro-6-(2-amino-2-fluorophenoxy)pyrimidine

[0093] A solution of 4-chloro-6-(2-fluoro-4-nitrophenoxy)pyrimidine (1.3 g, 4.8 mmol) in methanol (120 mL) was treated with Raney nickel (1.5 g, aqueous slurry) and the reaction mixture was stirred under a blanket of hydrogen (from a latex balloon) at RT for 3 h. The catalyst was filtered off, the filtrate concentrated, and the residue partitioned between CH₂Cl₂ and water. The methylene chloride phase was separated, dried (MgSO₄) and concentrated. The crude product was purified by flash chromatography on silica gel using 1- 2 % MeOH in CH₂Cl₂ as the eluent to give 4-chloro-6-(2-amino-2-fluorophenoxy)pyrimidine as a white solid (600 mg, 52%). ¹H NMR (DMSO-*d*₆) δ 8.64 (s, 1H), 7.39 (s, 1H), 6.97 (dd, 1H, *J* = 8.8, 8.8 Hz), 6.46 (dd, 1H, *J* = 13.1, 2.5 Hz), 6.38 (dd, 1H, *J* = 8.6, 2.5 Hz), 5.44 (br s, 2H); MS(ESI⁺) *m/z* 240.04 (M + H)⁺.

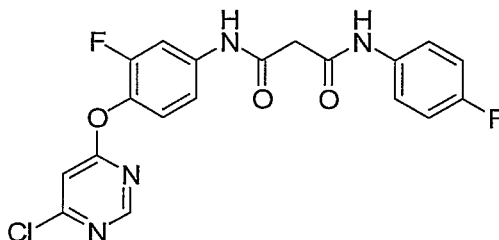
C) 1-(4-(6-Chloropyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)thiourea

[0094] 4-Fluorophenylacetyl chloride (Lancaster, 0.52 g, 3.0 mmol) was added to a mixture of NaSCN (0.27 g, 3.3 mmol) and EtOAc (12 mL) and the resulting mixture stirred at RT for 30 min. This mixture was added to a solution of 4-chloro-6-(2-amino-2-fluorophenoxy)pyrimidine in 1:1 EtOAc/CH₂Cl₂ (5 ml) and the resulting mixture stirred at RT overnight. The mixture was concentrated and the residue partitioned between EtOAc/ H₂O. The EtOAc phase was separated, washed with brine, dried (MgSO₄) and concentrated. The product was purified by flash chromatography using 10 – 35 % EtOAc/ hexanes as the eluent to give the title compound as a yellow crystalline solid (0.85 g, 65%). ¹H NMR (DMSO-*d*₆) δ 12.40 (s, 1H), 11.81 (s, 1H), 8.67 (s, 1H), 7.90 (dd, 1H, *J* = 12.1, 2.0 Hz), 7.62 (s, 1H), 7.47-7.41 (m, 2H), 7.38-7.35 (m, 2H), 7.17 (t, 2H, *J* = 8.8 Hz), 3.81 (s, 2H); MS(ESI⁺) *m/z* 434.98 (M + H)⁺.

Example 3**1-(2-(4-Fluorophenyl)acetyl)-3-(4-(pyridin-4-yloxy)phenyl)thiourea**

- 5 [0095] The title compound was prepared using 4-(4-aminophenoxy)pyridine (Compound A of Example 1) and a similar procedure outlined for the preparation of Compound C of Example 2. Yield: 10%. ¹H NMR (CDCl₃) δ 12.3 (s, 1H), 8.63 (s, 1H), 8.49, (d, 2H, *J* = 6.2 Hz), 7.71 (d, 2H, *J* = 8.9 Hz), 7.31-7.27 (m, 2H), 7.14-7.09 (m, 4H), 6.90 (dd, 2H, *J* = 4.8, 1.4 Hz), 3.73 (s, 2H); MS(ESI⁺) *m/z* 382.2 (M + H)⁺.

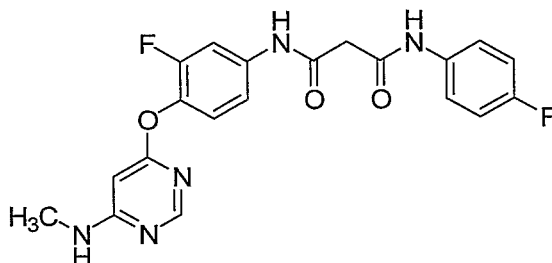
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Example 4***N*¹-(4-(6-Chloropyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide**

- 15 [0096] A solution of 4-chloro-6-(2-amino-2-fluorophenoxy)pyrimidine (29 mg, 0.12 mmol, Compound B of Example 2), 3-(4-fluorophenylamino)-3-oxopropanoic acid (26 mg, 0.13 mmol, Compound B of Example 1) in DMF (1.5 mL) was treated with DIPEA (24 μL, 0.14 mmol) and TBTU (46 mg, 0.14 mmol). The reaction mixture was stirred at RT overnight, diluted with EtOAc (25 mL), and the organic phase was washed with brine (3 x 20 mL), dried (MgSO₄) and concentrated. The product was purified by flash chromatography using 1-3 % MeOH in CH₂Cl₂ as the eluent to give the title compound as a white solid (35 mg, 78%). ¹H NMR (DMSO-*d*₆) δ 10.49 (s, 1H), 10.25 (s, 1H), 8.65 (s, 1H), 7.78 (d, 1H, *J* = 12.1 Hz), 7.63-7.57
- 20

(m, 3H), 7.40-7.34 (m, 2H), 7.16 (t, 2H, $J = 8.8$ Hz), 3.48 (s, 2H); MS (ESI⁺) m/z 419.21 (M + H)⁺.

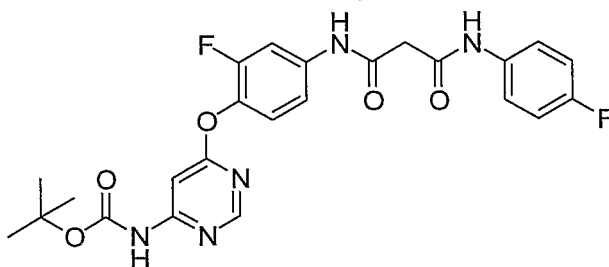
Example 5



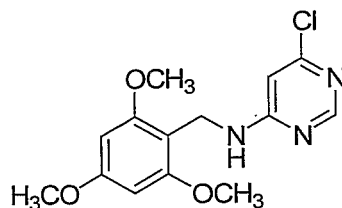
*N*¹-(3-Fluoro-4-(6-(methylamino)pyrimidin-4-yloxy)phenyl)-*N*³-(4-fluorophenyl)malonamide

[0097] A solution of *N*¹-(4-(6-chloropyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide (100 mg, 0.42 mmol, Example 4) in *n*-BuOH (3 mL) was treated with 2 M methylamine/THF (0.2 mL) and heated in a screw cap vial at 80 °C for 12 h. The mixture was concentrated and the residue purified by preparative HPLC using a gradient of MeOH-H₂O containing 0.1 % TFA. The fraction containing the product was lyophilized to give the title compound as a pale yellow solid (60 mg, 34%). ¹H NMR (DMSO-*d*₆) δ 10.58 (s, 1H), 10.36 (br s, 2H), 8.19 (br s, 1H), 7.76 (d, 1H, $J = 12.1$ Hz), 7.64-7.62 (m, 2H), 7.36-7.27 (m, 2H), 7.15 (dd, 2H, $J = 8.8, 8.8$ Hz), 5.95 (br s, 1H), 3.49 (s, 2H), 2.80 (s, 3H); MS(ESI⁺) m/z 414.16 (M + H)⁺.

Example 6



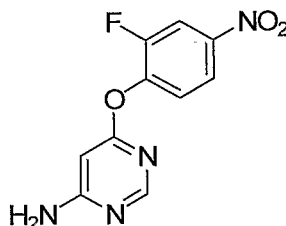
tert-Butyl 6-(2-fluoro-4-(3-(4-fluorophenylamino)-3-oxopropanamido)phenoxy)pyrimidin-4-ylcarbamate



A) *N*-(2,4,6-Trimethoxybenzyl)-6-chloropyrimidin-4-amine

[0098] A mixture of 4,6-dichloropyrimidine (Aldrich, 1.48 g, 10.0 mmol), 2,4,6-trimethoxybenzylamine hydrochloride (2.33 g, 10.0 mmol), DIPEA (4.8 mL, 27.7 mmol), and *n*-BuOH (50 mL) was heated at 100 °C for 2 h. The mixture was cooled, diluted with water (200 mL) and the precipitated product was collected by vacuum filtration on a Büchner funnel. The product was washed with cold water, ether, and vacuum dried to give an off-white solid (2.8 g, 90%). ¹H NMR (DMSO-*d*₆) δ 8.28 (s, 1H), 7.38 (s, 1H), 6.49 (s, 1H), 6.25 (s, 2H), 4.34 (s, 2H), 3.77 (s, 9H).

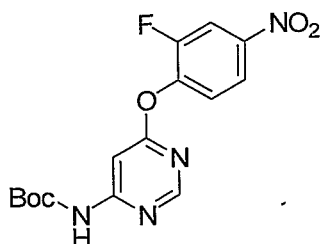
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B) 6-(2-Fluoro-4-nitrophenoxy)pyrimidin-4-amine

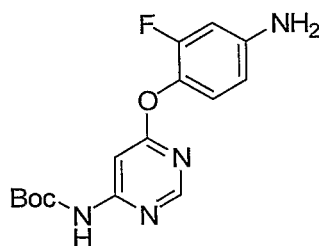
[0099] A mixture of *N*-(2,4,6-trimethoxybenzyl)-6-chloropyrimidin-4-amine (2.2 g, 7.11 mmol), 2-fluoro-4-nitrophenol (1.1 g, 7.0 mmol), and 2-methoxyethyl ether (50 mL) was heated at 160 °C for 60 h. The reaction mixture was cooled to RT and poured into H₂O (200 mL). The solid was collected, washed with 2 M aqueous Na₂CO₃ and H₂O, and then vacuum dried on a Büchner funnel. The crude product was treated with TFA (20 mL) in dioxane (40 mL) and stirred at RT for 4 h. The reaction mixture was concentrated, the residue partitioned between EtOAc and saturated NaHCO₃ solution. The EtOAc phase was separated, dried (MgSO₄), concentrated and the crude product purified by flash chromatography using 1-2 % MeOH in CH₂Cl₂ as the eluent to give 6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-amine (440 mg, 31%). ¹H NMR (DMSO-*d*₆) δ 8.31 (dd, 1H, *J* = 10.4, 2.5 Hz), 8.14 (dd, 1H, *J* = 9.8, 2.0 Hz), 8.04 (s, 1H), 7.61 (dd, 1H, *J* = 8.3, 8.3 Hz), 7.07 (s, 2H), 6.02 (s, 1H); MS(ESI⁺) *m/z* 251.15 (M + H)⁺.

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C) *tert*-Butyl 6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-ylcarbamate

[00100] A mixture of 6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-amine (439 mg, 1.2 mmol), BOC₂O (261 mg, 1.2 mmol), DMAP (10 mg), and THF (10 mL) was stirred at
 5 RT for 1 h then concentrated *in vacuo* to give the crude product. The product was purified by flash chromatography using 1-2 % MeOH in CH₂Cl₂ as the eluent to give *tert*-butyl 6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-ylcarbamate as a white solid (110 mg, 26%). ¹H NMR (DMSO-*d*₆) δ 10.59 (s, 1H), 8.39 (dd, 1H, *J* = 8.8, 1.1 Hz), 8.32 (dd, 1H, *J* = 10.3, 2.4 Hz), 8.15 (ddd, 1H, *J* = 9.1, 2.5, 1.0 Hz), 7.67 (dd, 1H, *J* = 8.8, 8.8 Hz), 7.45 (s, 1H), 1.44 (s, 9H); MS(ESI) *m/z* 349.08 (M - H).
 10



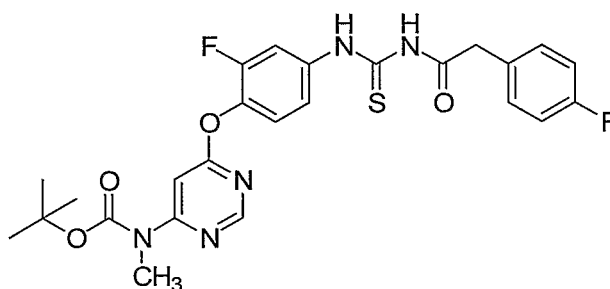
D) *tert*-Butyl 6-(4-amino-2-fluorophenoxy)pyrimidin-4-ylcarbamate

[00101] A solution of *tert*-butyl 6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-ylcarbamate (11 mg, 0.031 mmol) in MeOH (2 mL) was treated with PtO₂ and the reaction mixture was stirred under a blanket of hydrogen (from a latex balloon) for 2 h. The catalyst was filtered off and the filtrate concentrated to give *tert*-butyl 6-(4-amino-2-fluorophenoxy)pyrimidin-4-ylcarbamate (8 mg, 81%). ¹H NMR (DMSO-*d*₆) δ 10.62 (s, 1H), 8.43 (d, 1H, *J* = 2.5 Hz), 8.36 (dd, 1H, *J* = 9.8, 2.5 Hz), 8.36 (dd, 1H, *J* = 9.8, 2.5 Hz), 8.20-8.17 (m, 1H), 7.71 (dd, 1H, *J* = 8.8, 8.8 Hz), 7.49 (s, 1H), 1.48 (s, 9H).
 15
 20

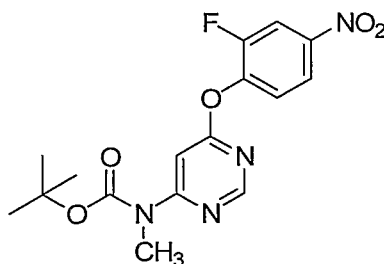
E) *tert*-Butyl 6-(2-fluoro-4-(3-(4-fluorophenylamino)-3-oxopropanamido)phenoxy)pyrimidin-4-ylcarbamate

[00102] The title compound was prepared from *tert*-butyl 6-(4-amino-2-fluorophenoxy)pyrimidin-4-ylcarbamate (8 mg, 0.025 mmol) and (4-fluorophenylamino)-3-oxopropanoic acid (6 mg, 0.031 mmol, Compound B of Example 1), TBTU (11 mg, 0.034 mmol), and DIPEA (6 μ L, 0.030 mmol) using a similar procedure described for the preparation of Compound C, Example 1. Flash chromatography using 1-1.5 % MeOH in CH₂Cl₂ as the eluent gave the title compound as a white solid (10 mg, 80%). ¹H NMR (DMSO-*d*₆) δ 10.48 (s, 1H), 10.46 (s, 1H), 10.25 (s, 1H), 8.39 (s, 1H), 7.74-7.77 (m, 1H), 7.62 (d, 1H, *J* = 5.5 Hz), 7.61 (d, 1H, *J* = 4.9 Hz), 7.36-7.30 (m, 2H), 7.17-7.13 (m, 2H), 3.48 (s, 2H), 1.46 (s, 9H); MS(ESI⁺) *m/z* 500.12 (M + H)⁺.

Example 7



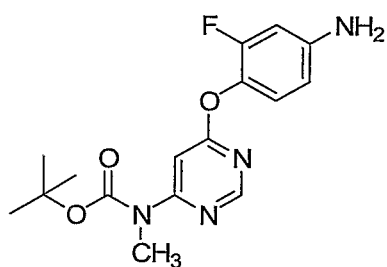
***tert*-Butyl 6-(2-fluoro-4-(3-(4-fluorophenylamino)-3-oxopropanamido)phenoxy)pyrimidin-4-yl(methyl)carbamate**



A) *tert*-Butyl 6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-yl(methyl)carbamate

[00103] A solution of *tert*-butyl 6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-ylcarbamate (Compound C of Example 6, 44 mg, 0.13 mmol) in anhydrous DMF (1 mL) was cooled in an ice bath and treated with 60 % NaH (44 mg, 0.16 mmol) and

stirred at the same temperature for 30 minutes. The reaction mixture was treated with iodomethane (10 μ L, 0.15 mmol) and stirred at 0-5 °C for 10 min. The reaction mixture was allowed to warm to room temperature and stirred for 30 min. The mixture was diluted with H₂O (10 mL) and extracted with EtOAc (2 x 10 mL). The combined extracts were dried (MgSO₄) and concentrated *in vacuo* to give the product (35 mg, 74%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 8.57 (d, 1H, *J* = 1.1 Hz), 8.37 (dd, 1H, *J* = 9.8, 3.0 Hz), 8.19 (ddd, 1H, *J* = 9.1, 2.5, 1.0 Hz), 7.71 (dd, 1H, *J* = 8.8, 8.8 Hz), 7.66 (s, 1H), 3.38 (s, 3H), 1.51 (s, 9H).



B) *tert*-Butyl 6-(4-amino-2-fluorophenoxy)pyrimidin-4-yl(methyl)carbamate [00104]

A mixture of *tert*-butyl 6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-yl(methyl)carbamate in 1:1 EtOH / MeOH (2 mL) was treated with PtO₂ (10 mg) and the reaction mixture was stirred under a blanket of H₂ (from a latex balloon) for 2 h.

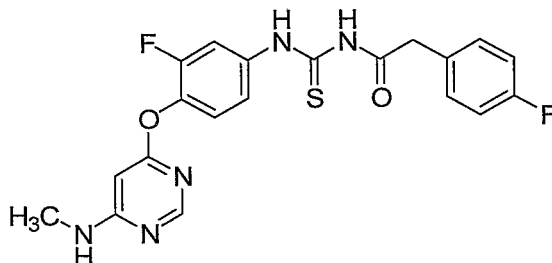
The reaction mixture was filtered and concentrated to give the desired product (30 mg, 75%) as a light brown solid. MS(ESI⁺) *m/z* 365.13 (M + H)⁺.

C) *tert*-Butyl 6-(2-fluoro-4-(3-(4-fluorophenylamino)-3-oxopropanamido)phenoxy)pyrimidin-4-yl(methyl)carbamate

[00105] The title compound was prepared from *tert*-butyl 6-(4-amino-2-fluorophenoxy)pyrimidin-4-yl(methyl)carbamate (30 mg, 0.068 mmol), 4-fluorophenylacetyl chloride (Lancaster, 15 mg, 0.088 mmol) and NaSCN (9 mg, 0.11 mmol) in EtOAc/ CH₂Cl₂ using a similar procedure described for the preparation of Compound C of Example 2. Flash chromatography on SiO₂ using 1- 40 % EtOAc in hexanes as the eluent gave the title compound (30 mg, 83%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.40 (s, 1H), 11.79 (s, 1H), 8.55 (s, 1H), 7.86 (dd, 1H, *J* = 12.1,

2.5 Hz), 7.54 (d, 1H, $J = 1.1$ Hz), 7.45-7.35 (m, 4H), 7.20-7.14 (ddd, 2H, $J = 8.8, 8.8, 2.1$ Hz), 3.81 (s, 2H), 3.36 (s, 3H), 1.49 (s, 9H); MS(ESI⁺) m/z 530.09 (M + H)⁺.

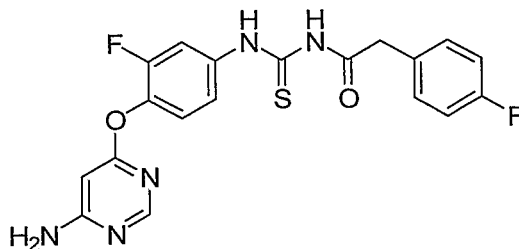
Example 8



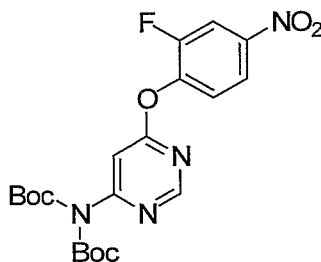
1-(3-Fluoro-4-(6-(methyamino)pyrimidin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)thiourea

[00106] *tert*-Butyl 6-(2-fluoro-4-(3-(4-fluorophenylamino)-3-oxopropanamido)phenoxy)pyrimidin-4-yl(methyl)carbamate (Example 7, 25 mg, 0.047 mmol) was treated with 4 M HCl in 1,4-dioxane (3 mL), stirred at RT for 4 h and concentrated *in vacuo*. The residue was partitioned between saturated aq. NaHCO₃ solution and EtOAc. The EtOAc phase was separated, dried (MgSO₄) and concentrated *in vacuo*. Flash chromatography on SiO₂ using 1 % MeOH in CH₂Cl₂ as the eluent gave the title compound (10 mg, 50%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.37 (s, 1H), 11.77 (s, 1H), 8.09 (s, 1H), 7.82 (d, 1H, $J = 11.6$ Hz), 7.41-7.35 (m, 5H), 7.32-7.28 (m, 1H), 7.19-7.14 (m, 2H), 3.81 (s, 2H), 2.78 (s, 3H); MS(ESI⁺) m/z 430.07 (M + H)⁺.

Example 9

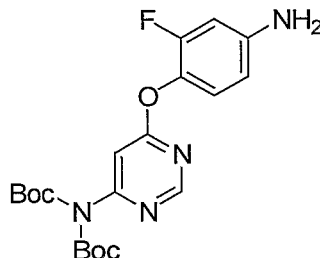


1-(4-(6-Aminopyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)thiourea



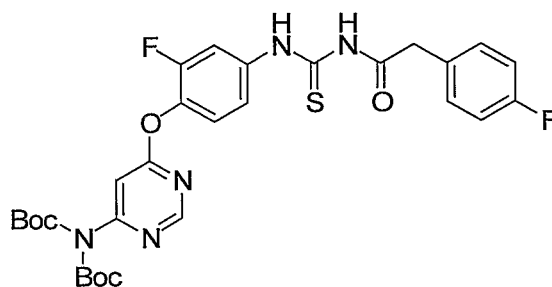
A) 6-(*N,N*-di-*tert*-Butyloxycarbonyl)amino-4-(2-fluoro-4-nitrophenoxy)pyrimidine

[00107] A mixture of 6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-amine (Compound B of Example 6, 150 mg, 0.60 mmol), BOC₂O (275 mg, 1.26 mmol), DMAP (5 mg), and THF (20 mL) was stirred at RT for 2.5 h. The reaction mixture was concentrated *in vacuo* to give the crude product. Flash chromatography on SiO₂ using 5 – 15 % EtOAc in hexanes as the eluent gave the title compound (180 mg, 67%) as white solid. ¹H NMR (DMSO-*d*₆) δ 8.62 (d, 1H, *J* = 1.0 Hz), 8.42-8.39 (m, 1H), 8.21 (ddd, 1H, *J* = 9.1, 2.5, 1.0 Hz), 7.77 (dd, 1H, *J* = 8.8, 8.8 Hz), 7.49 (d, 1H, *J* = 1.1 Hz), 1.49 (s, 18H); MS(ESI⁺) *m/z* 451.12 (M + H)⁺.



B) 6-(*N,N*-di-*tert*-Butyloxycarbonyl)amino-4-(4-amino-2-fluorophenoxy)pyrimidine

[00108] A mixture of the 6-(*N,N*-di-*tert*-butyloxycarbonyl)amino-4-(2-fluoro-4-nitrophenoxy)pyrimidine (175 mg, 0.38 mmol) in toluene (5 mL) and MeOH (3 mL) was treated with PtO₂ (35 mg) and the reaction mixture was stirred under a blanket of H₂ (from a latex balloon) for 15 h. The catalyst was filtered off, the filtrate concentrated *in vacuo* and the residue was purified by flash chromatography on SiO₂ using 1–10 % MeOH in CH₂Cl₂ as the eluent to give the product (110 mg, 68%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 8.56 (s, 1H), 7.17 (s, 1H), 6.97 (dd, 1H, *J* = 8.8, 8.8 Hz), 6.46 (dd, 1H, *J* = 12.6, 2.5 Hz), 6.38 (dd, 1H, *J* = 8.8, 2.5 Hz), 5.40 (s, 2H), 1.89 (s, 18H).



C) 1-(4-(*N,N*-di-*tert*-Butyloxycarbonyl 6-aminopyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)thiourea

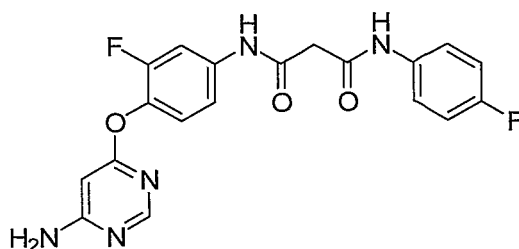
5 [00109] The title compound was prepared from 6-(*N,N*-di-*tert*-butyloxycarbonyl)amino-4-(4-amino-2-fluorophenoxy)pyrimidine (20 mg, 0.048 mmol), 4-fluorophenylacetyl chloride (Lancaster, 10 mg, 0.062 mmol), and NaSCN (95 mg, 0.062 mmol) in EtOAc / CH₂Cl₂ using a similar procedure described for the preparation of Compound C of Example 2. Flash chromatography on SiO₂ using 10-
20 % EtOAc in hexanes as the eluent gave the title compound (23 mg, 77%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.40 (s, 1H), 11.79 (s, 1H), 8.59 (s, 1H), 7.88 (dd, 1H, *J* = 12.5, 1.8 Hz), 7.46-7.41 (m, 2H), 7.38-7.35 (m, 3H), 7.17 (dd, 2H, *J* = 8.8, 8.8 Hz), 3.81 (s, 2H), 1.47 (s, 18H); MS(ESI⁺) *m/z* 616.12 (*M* + H)⁺.

15 **D) 1-(4-(6-Aminopyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)thiourea**

[00110] A mixture of 1-(4-(*N,N*-di-*tert*-butylcarbonyl 6-aminopyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)thiourea (18 mg, 0.029 mmol) and 4 M HCl in dioxane (1.5 mL) was stirred at RT for 18 h and then concentrated to give the crude product. The crude product was partitioned between EtOAc and saturated aq. NaHCO₃ solution. The EtOAc phase separated, dried (MgSO₄), concentrated *in vacuo* and the residue was purified by flash chromatography on SiO₂ using 1- 2 % MeOH in CH₂Cl₂ to give the title compound (12 mg, 99%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.38 (s, 1H), 11.77 (s, 1H), 8.05 (s, 1H), 7.83 (dd, 1H, *J* = 12.3, 1.8 Hz), 7.41-7.35 (m, 3H), 7.31 (dd, 2H, *J* = 8.8, 8.8 Hz), 7.17 (t, 1H, *J* = 8.8 Hz), 7.02 (s, 2H), 5.89 (s, 1H), 3.81 (s, 2H); MS(ESI⁺) *m/z* 416.06 (*M* + H)⁺.

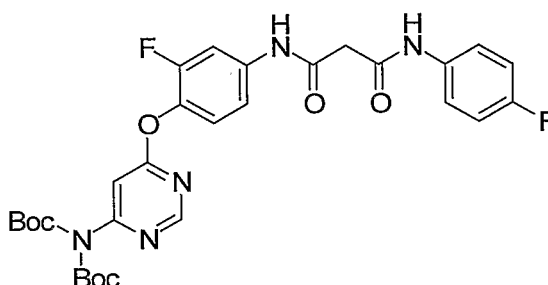
25

Example 10



***N*¹-(4-(6-Aminopyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide**

5



A) *N*¹-(4-(*N,N*-di-*tert*-Butylcarbamoyl 6-aminopyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide

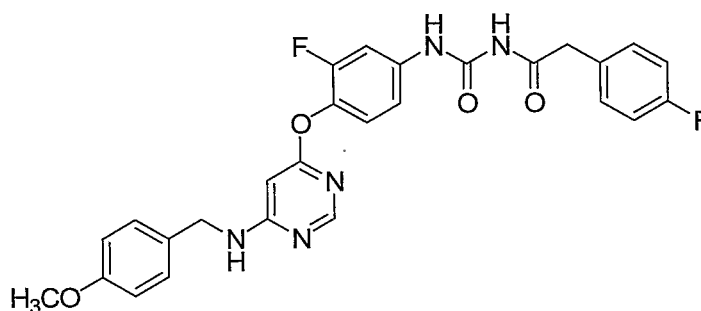
[00111] The title compound was prepared from a mixture of 6-(*N,N*-di-*tert*-butyloxycarbonyl)amino-4-(4-amino-2-fluorophenoxy)pyrimidine (Compound B of Example 9, 20 mg, 0.048 mmol), 3-(4-fluorophenylamino)-3-oxopropanoic (Compound B of Example 1, 14 mg, 0.072 mmol), DIPEA (12 μ L, 0.069 mmol) in DMF using a similar procedure described for the preparation of Compound C of Example 1. Flash chromatography on SiO₂ using 15-50 % EtOAc in hexanes as the eluent gave the title compound (23 mg, 80%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.47 (s, 1H), 10.24 (s, 1H), 8.58 (d, 1H, *J* = 1 Hz), 7.77 (dd, 1H, *J* = 12.9, 1.8 Hz), 7.63-7.60 (m, 2H), 7.37-7.36 (m, 2H), 7.32 (s, 1H), 7.15 (t, 2H, *J* = 8.8 Hz), 1.47 (s, 18H); MS(ESI⁺) *m/z* 600.17 (*M* + H)⁺.

B) *N*¹-(4-(6-Aminopyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide

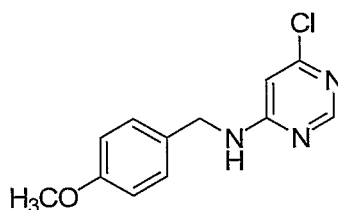
[00112] The title compound was prepared from *N*-1-(4-(*N,N*-di-*tert*-butylcarbamoyl 6-aminopyrimidin-4-yloxy)-3-fluorophenyl)-*N*-3-(4-fluorophenyl)malonamide (20

mg, 0.032 mmol) using a similar procedure described for the preparation of Compound D of Example 9 to give the title compound (13 mg, 98%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.42 (s, 1H), 10.24 (s, 1H), 8.03 (s, 1H), 7.73 (d, 1H, *J* = 11.0 Hz), 7.61 (dd, 2H, *J* = 9.2, 4.9 Hz), 7.33-7.30 (m, 1H), 7.28-7.23 (m, 1H), 7.18-7.13 (m, 2H), 6.89 (s, 2H), 5.80 (s, 1H), 3.47 (s, 2H); MS(ESI⁺) *m/z* 400.09 (M + H)⁺.

Example 11

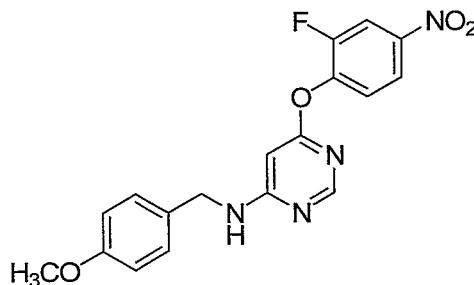


1-(4-(6-(4-Methoxybenzylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea



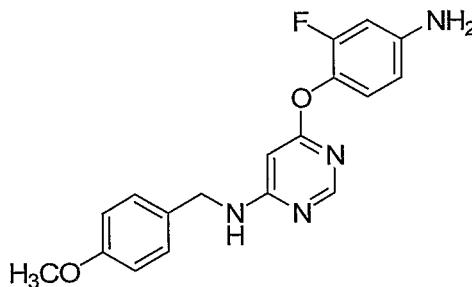
A) *N*-(4-Methoxybenzyl)-6-chloropyrimidin-4-amine

[00113] A mixture of 4,6-dichloropyrimidine (Aldrich, 3.6 g, 24.2 mmol), 4-methoxybenzylamine (2.7 g, 19.7 mmol), DIPEA (5 ml, 28.8 mmol), and *n*-BuOH was heated at reflux for 3 h. The mixture was concentrated and the residue treated with H₂O (150 mL) and EtOAc (175 mL). The EtOAc phase was separated, washed with saturated aq. NaHCO₃ solution and brine, dried (MgSO₄), and concentrated to give the title compound (4.5 g) which was used without further purification. ¹H NMR (DMSO-*d*₆) δ 8.29 (s, 1H), 8.13 (br s, 1H), 7.25 (d, 2H, *J* = 8.2 Hz), 6.90 (d, 2H, *J* = 8.2 Hz), 6.56 (s, 1H), 4.48 (s, 2H), 3.75 (s, 3H).



B) N-(4-Methoxybenzyl)-6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-amine

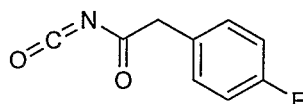
[00114] A mixture of *N*-(4-methoxybenzyl)-6-chloropyrimidin-4-amine (2.3 g, 9.2 mmol), 2-fluoro-4-nitrophenol (1.45 g, 9.2 mmol), DIPEA (15 mL), and 2-methoxyethyl ether (75 mL) was heated at 160 °C in a sealed pressure bottle for 50 h. The mixture was cooled, poured onto crushed ice (200 g), treated with EtOAc (200 mL). After vigorously stirring for 10 min, the insoluble material was filtered off. The EtOAc phase was washed with saturated aq. Na₂CO₃ solution (100 mL), brine (3 x 100 mL), dried (MgSO₄) and concentrated *in vacuo*. The gummy solid obtained was trituated with isopropyl ether to give the title compound (1.75 g, 76%) as a brown solid. ¹H NMR (DMSO-*d*₆) δ 8.32 (dd, 1H, *J* = 10.2, 2.0 Hz), 8.15 (d, 2H, *J* = 9.2 Hz), 8.05 (br s, 1H), 7.61 (dd, 1H, *J* = 8.4, 8.4 Hz), 7.26 (d, 2H, *J* = 8.5 Hz), 6.91 (d, 2H, *J* = 8.5 Hz), 6.14 (br s, 1H), 4.48 (br s, 2H), 3.74 (s, 3H).



C) N-(4-Methoxybenzyl)-6-(4-amino-2-fluorophenoxy)pyrimidin-4-amine

[00115] A solution of *N*-(4-methoxybenzyl)-6-(2-fluoro-4-nitrophenoxy)pyrimidin-4-amine (150 mg, 0.41 mmol) in 1:1 MeOH / THF (20 mL) was treated with ammonium chloride (0.22 g, 4.1 mmol), and zinc dust (<20 microns, 0.27 g, 4.2 mmol). The reaction mixture was stirred at RT for 1 h. An additional portion of zinc dust (150 mg) was added to the mixture and the reaction mixture was stirred at RT for 1 h and heated at 70 °C for 20 min. The mixture was filtered to remove the inorganic solids, concentrated *in vacuo*, and the residue partitioned between EtOAc and brine.

The EtOAc phase was separated, washed with brine, dried (MgSO₄) and concentrated *in vacuo* to give the title compound (145 mg, 99%). ¹H NMR (DMSO-*d*₆) δ 8.10 (br s, 1H), 7.76 (br s, 1H), 7.21 (d, 2H, *J* = 8.6 Hz), 6.88 (d, 3H, *J* = 8.6 Hz), 6.44 (dd, 1H, *J* = 12.7, 2.0 Hz), 6.36 (dd, 1H, *J* = 8.3, 2.3 Hz), 5.79 (s, 1H), 4.41 (br s, 2H), 3.73 (s, 3H); MS(ESI⁺) *m/z* 341.18 (M + H)⁺.

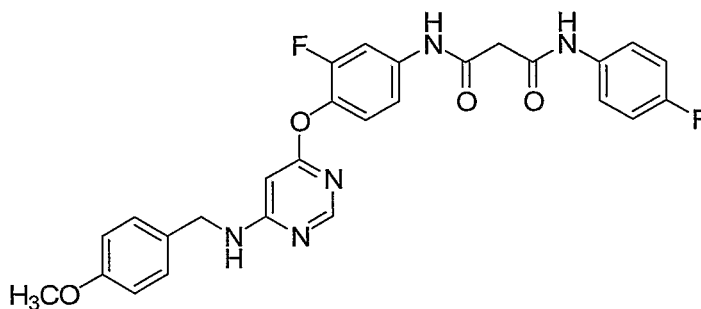


D) 2-(4-Fluorophenyl)acetyl isocyanate

[00116] Silver cyanate (0.912 g, 6.08 mmol, 1.05 eq) was added to a solution of 4-fluorophenylacetyl chloride (Lancaster, 0.794 ml, 5.79 mmol, 1.0 eq) in toluene (16 ml) at room temperature. The reaction mixture was shielded from light and heated to reflux. After 60 minutes, the mixture was cooled to room temperature and filtered (Acrodisc, PTFE 0.2μM) to give a 0.36 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene, which was used without further purification.

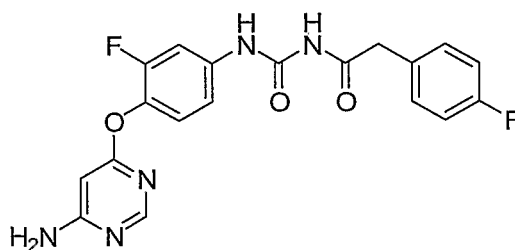
E) 1-(4-(6-(4-Methoxybenzylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00117] A solution of *N*-(4-methoxybenzyl)-6-(4-amino-2-fluorophenoxy)pyrimidin-4-amine (88 mg, 0.26 mmol) in THF (2 mL) was treated with 0.36 M 2-(4-fluorophenyl)acetyl isocyanate in toluene (0.72 mL, 0.26 mmol) and the reaction mixture was stirred at RT for 1 h. The mixture was concentrated *in vacuo* and the solid obtained was triturated with isopropyl ether to give the title compound (125 mg, 93%) as an off-white solid. ¹H NMR (DMSO-*d*₆) δ 11.00 (s, 1H), 10.50 (s, 1H), 8.09 (s, 1H), 7.85 (br s, 0.5 H), 7.66 (d, 1H, *J* = 12.6 Hz), 7.36-7.15 (m, 9.5 H), 6.88 (d, 1H, *J* = 8.1 Hz), 5.91 (s, 1H), 4.42 (br s, 2H), 3.72 (s, 2H), 3.71 (s, 3H); MS(ESI⁺) *m/z* 520.14 (M + H)⁺.

Example 12

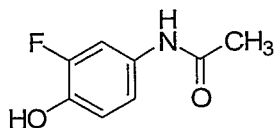
***N*¹-(4-(6-(4-Methoxybenzylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide**

- 5 **[00118]** The title compound was prepared from *N*-(4-methoxybenzyl)-6-(4-amino-2-fluorophenoxy)pyrimidin-4-amine (Compound C of Example 11, 200 mg, 0.59 mmol), 3-(4-fluorophenylamino)-3-oxopropanoic acid (Compound B of Example 1, 128 mg, 0.65 mmol), TBTU (228 mg, 0.71 mmol), and DIPEA (123 μ L, 0.71 mmol) in DMF using a similar procedure described for the preparation of Compound C of
- 10 Example 1. The crude product was purified by trituration with isopropyl ether to give the title compound (250 mg, 82%) as an off-white solid. ¹H NMR (DMSO-*d*₆) δ 10.43 (s, 1H), 10.25 (s, 1H), 8.09 (s, 1H), 7.85 (s, 1H), 7.72 (dd, 1H, *J* = 9.1, 5.0 Hz), 7.62 (dd, 2H, *J* = 8.8, 5.0 Hz), 7.31-7.21 (m, 4H), 7.15 (dd, 2H, *J* = 8.8, 8.8 Hz), 6.88 (m, 2H), 5.90 (s, 1H), 4.42 (br s, 2H), 3.71 (s, 3H), 3.46 (s, 2H); MS(ESI⁺) *m/z* 520.14
- 15 (M + H)⁺.

Example 13

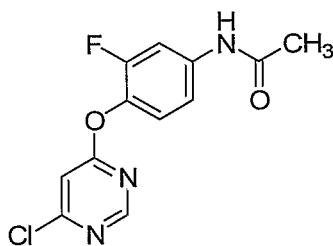
1-(4-(6-Aminopyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

20



A) N-(3-Fluoro-4-hydroxyphenyl)acetamide

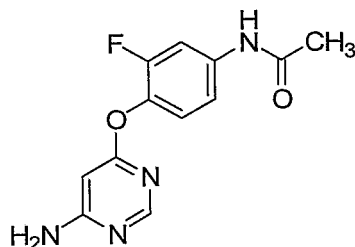
[00119] The title compound was prepared from the commercially available 2-fluoro-4-nitrophenol according the procedure of Burckhalter, J. H. et al. (*J. Am. Chem. Soc.* **1948**, 70, 1363). Nitrophenol (5.73 g, 36.5 mmol) and acetic anhydride (3.72 g, 36.5 mmol) were dissolved in acetic acid (20 mL) and PtO₂ (150 mg) was then added. The reaction mixture was shaken under H₂ atmosphere (50 psi) at RT for 24 h. The precipitate which formed was collected by vacuum filtration and the filter paper was washed with acetic acid (25 mL). The combined filtrate and washing was concentrated *in vacuo* to give the title compound (2.0 g). The solid that remained on the filter paper was treated with MeOH to dissolve the product and the Pt₂O filtered off. The filtrate was concentrated *in vacuo* and the solid obtained was triturated with 1:1 EtOAc/hexanes (200 mL) to give a second crop of the title compound (1.8 g, 62% overall). ¹H NMR (DMSO-*d*₆) δ 9.83 (s, 1H), 9.51 (s, 1H), 7.50 (dd, 1H, *J* = 13.6, 2.5 Hz), 7.03 (d, 1H, *J* = 8.5 Hz), 6.84 (dd, 1H, *J* = 9.3, 9.3 Hz), 1.98 (s, 3H); MS(ESI⁺) *m/z* 170.23 (M + H)⁺.



B) N-(4-(6-Chloropyrimidin-4-yloxy)-3-fluorophenyl)acetamide

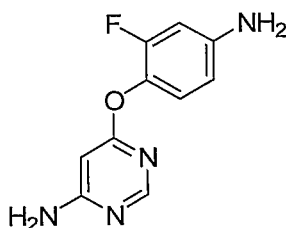
[00120] A mixture of 4,6-dichloropyrimidine (1.50 g, 10.0 mmol), *N*-(3-fluoro-4-hydroxyphenyl)acetamide (1.70 g, 10.0 mmol), K₂CO₃ (1.8 g, 13.0 mmol), and DMF (15 mL) was heated at 70 °C for 1.5 h. The mixture was concentrated to half its original volume and cooled in an ice bath. The mixture was treated with H₂O (100 mL) to precipitate the product which was collected by vacuum filtration. The product was washed with H₂O and vacuum dried on the funnel overnight to give the title compound (2.0 g, 71%) as a gray solid. ¹H NMR (DMSO-*d*₆) δ 10.26 (s, 1H), 8.67

(s, 1H), 7.78 (dd, 1H, $J = 12.6, 2.0$ Hz), 7.56 (s, 1H), 7.37-7.30 (m, 2H), 2.08 (s, 3H); MS(ESI⁺) m/z 282.10 (M + H)⁺.



5 **C) N-(4-(6-Aminopyrimidin-4-yloxy)-3-fluorophenyl)acetamide**

[00121] A mixture of *N*-(4-(6-aminopyrimidin-4-yloxy)-3-fluorophenyl)acetamide (1.0 g, 3.5 mmol) and ca. 7 M NH₃ in MeOH (5 mL) was heated at 100 °C in a sealed pressure bottle for 2 h. The mixture was concentrated *in vacuo* and the residue partitioned between EtOAc and saturated aq. NaHCO₃ solution. The EtOAc phase was separated, washed with brine, dried (MgSO₄) and concentrated. Flash chromatography on SiO₂ using first 50% EtOAc in hexanes then 5% MeOH in CH₂Cl₂ as eluents gave the title compound (175 mg, 20%) as a brown solid. ¹H NMR (DMSO-*d*₆) δ 10.17 (s, 1H), 8.02 (s, 1H), 7.70 (dd, 1H, $J = 13.2, 2.2$ Hz), 7.26 (dd, 1H, $J = 8.8, 2.2$ Hz), 7.22 (dd, 1H, $J = 8.8, 8.8$ Hz), 6.89 (br s, 2H), 2.05 (s, 3H); MS(ESI⁺) m/z 263.15 (M + H)⁺.



20 **D) 6-(4-Amino-2-fluorophenoxy)pyrimidin-4-amine**

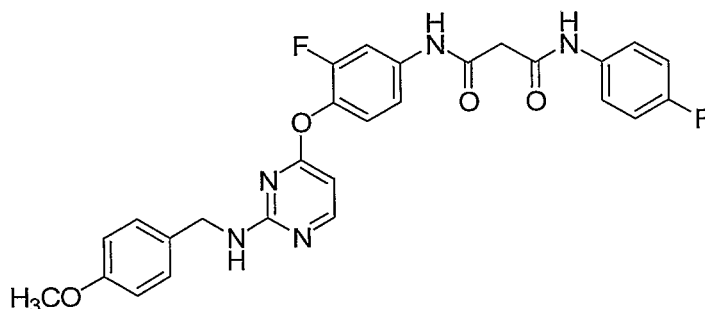
[00122] A mixture of *N*-(4-(6-aminopyrimidin-4-yloxy)-3-fluorophenyl)acetamide (175 mg, 0.67 mmol), 1 M HCl (6 mL), and MeOH (2 mL) was heated at reflux for 3 h. The reaction mixture was cooled, made basic (pH 8) with aqueous Na₂CO₃ solution and extracted with EtOAc (2 x 25 mL). The combined extracts were dried (MgSO₄) and concentrated *in vacuo* to give the title compound (140 mg, 96%) as a brown solid. ¹H NMR (DMSO-*d*₆) δ 8.02 (s, 1H), 6.89 (dd, 1H, $J = 9.0, 9.0$ Hz), 6.80

(br s, 2H), 6.43 (dd, 1H, $J = 12.7, 2.8$ Hz), 6.35 (dd, 1H, $J = 8.8, 2.2$ Hz), 5.67 (s, 1H), 5.34 (br s, 2H).

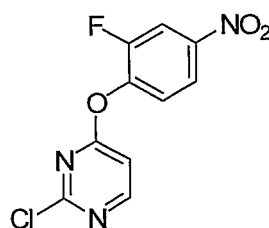
E) 1-(4-(6-Aminopyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00123] The title compound was prepared from 6-(4-amino-2-fluorophenoxy)pyrimidin-4-amine (92 mg, 0.42 mmol) and 0.36 M 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 1.3 mL, 0.45 mmol) in THF as described above for Example 11. The crude product was purified by trituration using 1:1 EtOH / H₂O followed by absolute EtOH. The product was vacuum dried to give the title compound (100 mg, 60%). A second, slightly less pure crop of the product (45 mg, 27%) was obtained by extracting the combined filtrates and washing with EtOAc. ¹H NMR (DMSO-*d*₆) δ 10.99 (s, 1H), 10.50 (s, 1H), 8.01 (s, 1H), 7.65 (dd, 1H, $J = 12.6, 2.1$ Hz), 7.33 (dd, 2H, $J = 8.1, 6.0$ Hz), 7.28 (dd, 1H, $J = 8.6, 2.0$ Hz), 7.22 (dd, 1H, $J = 8.8, 8.8$ Hz), 7.17-7.12 (m, 2H), 6.89 (br s, 2H), 5.80 (s, 1H), 3.71 (s, 2H); MS(ESI⁺) m/z 400.09 (M + H)⁺.

Example 14

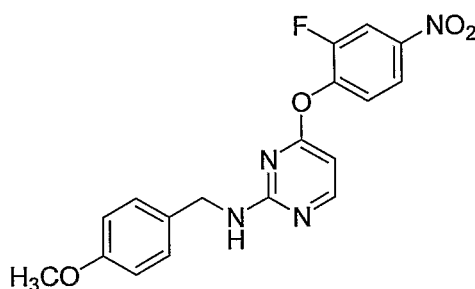


***N*¹-(4-(2-(4-Methoxybenzylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide**



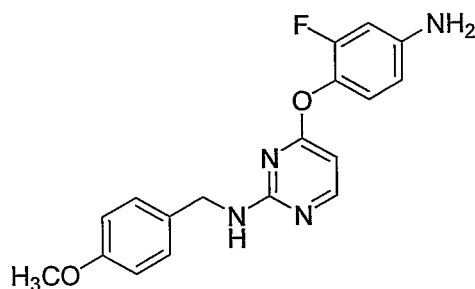
A) 2-Chloro-4-(2-fluoro-4-nitrophenoxy)pyrimidine

[00124] A mixture of 2,4-dichloropyrimidine (Aldrich, 0.74 g, 5.0 mmol), 2-fluoro-4-nitrophenol (Avacado, 0.79 g, 5.0 mmol), K_2CO_3 (0.76 g, 5.5 mmol), and DMF (50 mL) was heated at 100 °C for 2 h. The mixture was cooled and diluted with saturated NaHCO₃ solution (100mL) and extracted with EtOAc. The EtOAc extract was washed with brine, dried ($MgSO_4$) and concentrated *in vacuo* to give a mixture of the 2-phenoxy- and 4-phoxypyrimidine regioisomers as a yellow solid. The regioisomers were separated by flash chromatography using 10-40 % EtOAc in hexanes as the eluent to give the title compound (0.71 g, 53%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 8.76 (dd, 1H, *J* = 6.0, 1.6 Hz), 8.43 (dt, 1H, *J* = 9.8, 2.2 Hz), 8.23 (dd, 1H, *J* = 8.8, 1.6 Hz), 7.80 (dt, 1H, *J* = 9.8, 2.2 Hz), 7.48 (dd, 1H, *J* = 6.0, 2.2 Hz).

**B) N-(4-Methoxybenzyl)-4-(2-fluoro-4-nitrophenoxy)pyrimidin-2-amine**

[00125] A mixture of 2-chloro-4-(2-fluoro-4-nitrophenoxy)pyrimidine (0.66 g, 2.44 mmol), 4-methoxybenzylamine (0.34 g, 3.45 mmol), K_2CO_3 (0.37 g, 2.66 mmol), and DMF (15 mL) was heated at 100 °C for 1h. The mixture was cooled, diluted with H₂O (100 mL) and extracted with EtOAc (100 mL). The organic phase was washed twice each with saturated NaHCO₃ solution and brine. The organics were dried ($MgSO_4$) and concentrated to give the crude product. Flash chromatography on SiO₂ using 1- 3 % MeOH in CH₂Cl₂ as the eluent gave the title compound (275 mg, 29%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 8.40-8.21 (m, 2H), 8.16 (dd, 1H, *J* = 8.8, 1.7 Hz), 7.98 (br s, 0.5H), 7.73-7.55 (m, 1.5 H), 7.16 (br s, 1H), 6.85-6.71 (m, 3H), 6.37 (s, 1H), 4.43 (br s, 1H), 3.95 (br s, 1H), 3.69 (s, 3H).

25



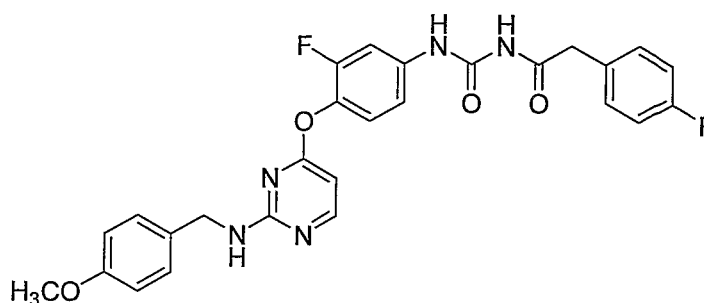
C) *N*-(4-Methoxybenzyl)-4-(4-amino-2-fluorophenoxy)pyrimidin-2-amine

[00126] The title compound was obtained by the reduction of *N*-(4-methoxybenzyl)-4-(2-fluoro-4-nitrophenoxy)pyrimidin-2-amine (270 mg, 0.73 mmol) with zinc dust (475 mg, 7.3 mmol) and NH₄Cl (387 mg, 7.3 mmol) in 1:1 THF / MeOH (20 mL) using a similar procedure described for Compound C of Example 11. Flash chromatography on SiO₂ using 1- 3 % MeOH in CH₂Cl₂ as the eluent gave the title compound (235 mg, 95%) as a brown film. ¹H NMR (DMSO-*d*₆) δ 8.01 (s, 1H), 7.65 (br s, 0.5 H), 7.49 (br s, 0.5H), 7.08 (br s, 1H), 6.83 (br s, 2H), 6.81 (m, 1H), 6.69 (br s, 2H), 6.39 (br s, 0.5H), 6.31 (br s, 0.5H), 6.01 (m, 1H), 5.26 (br s, 2H), 4.24 (br s, 1H), 3.95 (br s, 1H), 3.61 (s, 3H); MS(ESI⁺) *m/z* 341.16 (M + H)⁺.

D) *N*¹-(4-(2-(4-Methoxybenzylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide

[00127] The title compound was obtained from *N*-(4-methoxybenzyl)-4-(4-amino-2-fluorophenoxy)pyrimidin-2-amine (34 mg, 0.10 mmol), 3-(4-fluorophenylamino)-3-oxopropanoic acid (Compound B of Example 1, 22 mg, 0.11 mmol), TBTU (39 mg, 0.12 mmol) and DIPEA (23 mL, 0.17 mmol) using a similar procedure described for the preparation of Compound C of Example 1. The crude product was triturated with 3:1 isopropyl ether / EtOAc to give the title compound (35 mg, 61%) as an off-white solid. ¹H NMR (DMSO-*d*₆) δ 10.47 (br s, 1H), 10.26 (s, 1H), 8.15 (s, 1H), 7.77 (m, 3H), 7.61 (m, 2H), 7.35-7.25 (m, 2H), 7.15 (dd, 2H, *J* = 8.8, 8.8 Hz), 6.81-6.73 (m, 2H), 6.24 (s, 1H), 4.32 (br s, 1H), 3.96 (br s, 1H), 3.68 (s, 1H), 3.48 (s, 2H); MS(ESI⁺) *m/z* 520.14 (M + H)⁺.

Example 15

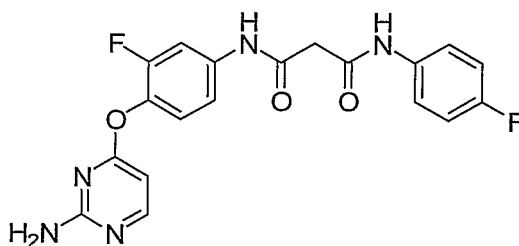


1-(4-(2-(4-Methoxybenzylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

- 5 [00128] A solution of *N*-(4-methoxybenzyl)-4-(4-amino-2-fluorophenoxy)pyrimidin-2-amine (Compound C of Example 14, 34 mg, 0.10 mmol) in THF (1 ml) was treated with 0.36 M 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.31 mL, 0.11 mmol) and the mixture stirred at RT for 1 h. The mixture was concentrated *in vacuo* and the solid obtained was triturated first
- 10 with 3:1 isopropyl ether / EtOAc and then CH₂Cl₂ to give the title compound (32 mg, 62%) as an off-white solid. ¹H NMR (DMSO-*d*₆) δ 10.47 (s, 1H), 10.26 (s, 1H), 8.15 (s, 1H), 7.76 (d, 1H, *J* = 12.6 Hz), 7.61 (dd, 3H, *J* = 9.1, 5.0 Hz), 7.29 (s, 2H), 7.31-7.21 (m, 3H), 6.81 (s, 3H), 6.24 (s, 1H), 4.32 (s, 1H), 3.96 (s, 1H), 3.68 (s, 3H), 3.48 (s, 2H); MS(ESI⁺) *m/z* 520.14 (M + H)⁺.

15

Example 16

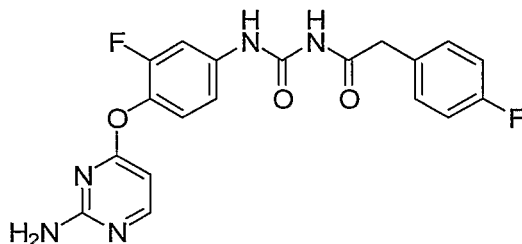


***N*¹-(4-(2-(4-aminopyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide**

- 20 [00129] A mixture of *N*¹-(4-(2-(4-methoxybenzylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide (Example 14, 25 mg, 0.048 mmol), anisole (52 mg, 0.48 mmol) in TFA (1 mL) was heated at 85 °C for 6 h. The TFA was removed under vacuum and the residue partitioned between EtOAc and saturated aq.

NaHCO₃ solution. The EtOAc phase was washed with brine, dried (MgSO₄), and concentrated *in vacuo*. Flash chromatography on SiO₂ using EtOAc then 1-2 % MeOH in CH₂Cl₂ as eluents gave the title compound (12 mg, 63%) as an off-white solid. ¹H NMR (DMSO-*d*₆) δ 11.00 (s, 1H), 10.51 (s, 1H), 8.02 (s, 1H), 7.66 (dd, 1H, *J* = 12.6, 2.0 Hz), 7.42-7.31 (m, 2H), 7.32-7.27 (m, 1H), 7.23 (t, 2H, *J* = 8.6 Hz), 7.16 (t, 2H, *J* = 9.1 Hz), 6.91 (s, 2H), 3.73 (s, 2H); MS(ESI⁺) *m/z* 400.11 (M + H)⁺.

Example 17

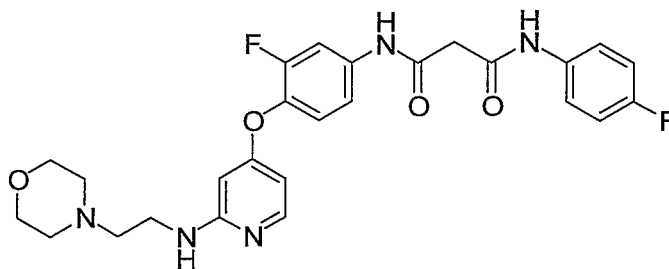


10 1-(4-(2-Aminopyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

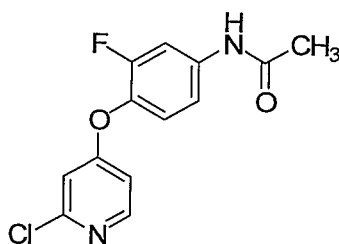
[00130] The title compound was prepared from 1-(4-(2-(4-methoxybenzylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (Example 15, 20 mg, 0.039 mmol) using a similar procedure described for Example 16. Flash chromatography on SiO₂ using EtOAc then 1-2 % MeOH in CH₂Cl₂ as eluents gave the title compound (10 mg, 62%) as an off-white solid. ¹H NMR (DMSO-*d*₆) δ 11.01 (s, 1H), 10.52 (s, 1H), 8.20 (d, 1H, *J* = 6.0 Hz), 7.70 (dd, 1H, *J* = 12.1, 2.0 Hz), 7.36-7.30 (m, 6H), 7.16 (dd, 2H, *J* = 8.8, 8.8 Hz), 6.45 (d, 1H, *J* = 6.1 Hz), 3.73 (s, 2H); MS(ESI⁺) *m/z* 400.09 (M + H)⁺.

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Example 18

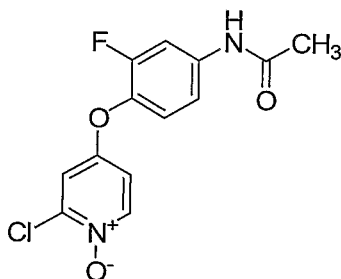


*N*¹-(3-Fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy)phenyl)-*N*³-(4-fluorophenyl)malonamide, hydrochloride salt



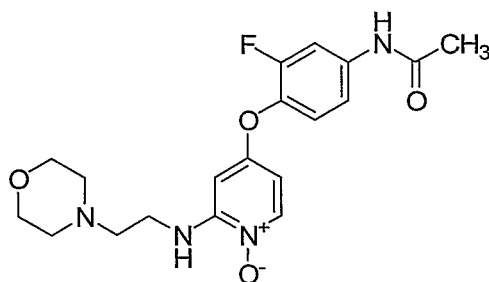
A) *N*-(4-(2-Chloropyridin-4-yloxy)-3-fluorophenyl)acetamide

[00131] A mixture of *N*-(3-fluoro-4-hydroxyphenyl)acetamide (Compound A of
 5 Example 13, 1.33 g, 7.87 mmol), 2-chloro-4-nitropyridine (Aldrich, 1.24 g, 7.87
 mmol), K₂CO₃ (1.6 g, 11.8 mmol), and DMF (25 mL) was heated at 100 °C for 9 h.
 The reaction mixture was concentrated *in vacuo* and the residue partitioned between
 EtOAc and saturated NaHCO₃ solution. The EtOAc phase was washed with brine,
 dried (MgSO₄), and concentrated. Flash chromatography using 30 -80 % EtOAc in
 10 hexanes as the eluent gave the title compound (1.6 g, 73%) as a pale yellow solid. ¹H
 NMR (DMSO-*d*₆) δ 10.24 (s, 1H), 8.65 (s, 1H), 7.89-7.64 (m, 1H), 7.56 (s, 1H), 7.46-
 7.19 (m, 2H), 2.06 (s, 3H); MS(ESI⁺) *m/z* 281.16 (M + H)⁺.



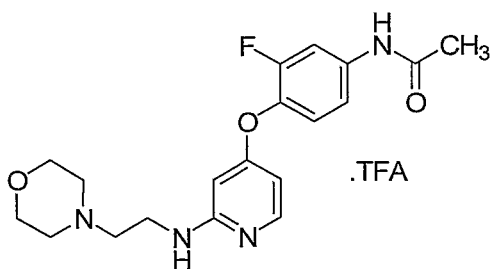
B) *N*-(4-(2-Chloropyridin-4-yloxy-1-oxide)-3-fluorophenyl)acetamide

[00132] A mixture of *N*-(4-(2-chloropyridin-4-yloxy)-3-fluorophenyl)acetamide
 (0.98 g, 3.5 mmol), *m*-chloroperoxybenzoic acid (> 90 %, 1.3 g, 7.6 mmol), and
 CHCl₃ (50 mL) was stirred at RT for 60 h. The mixture was concentrated and the
 residue triturated with Et₂O (2 x 100 mL) to give the title compound (0.89 g, 87%) as
 20 a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 10.25 (s, 1H), 8.34 (d, 1H, *J* = 7.1 Hz),
 7.80 (d, 1H, *J* = 13.2 Hz), 7.49 (d, 1H, *J* = 3.3 Hz), 7.33 (d, 2H, *J* = 4.9 Hz), 7.02 (dd,
 1H, *J* = 7.1, 3.3 Hz), 2.06 (s, 3H); MS(ESI⁺) *m/z* 295.04 (M - H).



C) *N*-(3-Fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy-1-oxide)phenyl)acetamide

[00133] A mixture of *N*-(4-(2-chloropyridin-4-yloxy-1-oxide)-3-fluorophenyl)acetamide (205 mg, 0.62 mmol), 4-(2-aminoethyl)morpholine (Aldrich, 169 mg, 1.30 mmol), and absolute EtOH was heated at reflux 16 h. The reaction mixture was concentrated *in vacuo*, the residue treated with H₂O (3 mL) and applied to a 10g Varian C-18 cartridge. The cartridge was eluted first with H₂O then with 30 % MeOH in H₂O. The fractions which contained the desired product were pooled, concentrated to 5 mL volume, and extracted 3 times with EtOAc. The combined extracts were washed with brine, dried (MgSO₄) and concentrated to give the title compound (100 mg, 40%). ¹H NMR (DMSO-*d*₆) δ 10.22 (s, 1H), 7.84 (d, 1H, *J* = 6.1 Hz), 7.77 (dd, 1H, *J* = 13.2, 2.2 Hz), 7.31 (dd, 1H, *J* = 8.8, 2.2 Hz), 7.24 (t, 1H, *J* = 8.8 Hz), 6.41 (m, 1H), 6.13 (dd, 1H, *J* = 5.5, 2.2 Hz), 5.81 (d, 1H, *J* = 2.2 Hz), 3.60-3.52 (m, 4H), 3.31-3.28 (m, 2H), 2.38 (t, 2H, *J* = 7.1 Hz), 2.34 (m, 4H), 2.06 (s, 3H); MS(ESI⁺) *m/z* 405.22 (M + H)⁺.

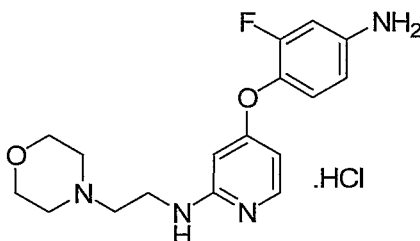


D) *N*-(3-Fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy)phenyl)acetamide, trifluoroacetic acid salt

[00134] A mixture of *N*-(3-fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy-1-oxide)phenyl)acetamide (100 mg, 0.26 mmol), and triphenylphosphine polymer supported (1.4 -2.0 mmol/g) on polystyrene (500 mg) and DMF (2 mL) was stirred at

135 °C for 15 h. The mixture was filtered to remove the resin and the resin washed with DMF and EtOAc. The filtrate and washings were combined and concentrated. The crude product was purified by preparative HPLC (Shimadzu S5 VP-ODS 20 x 100 mm) to give the title compound (45 mg, 46%) as a white solid. ¹H NMR

(DMSO-*d*₆) δ 10.33 (s, 1H), 8.02 (d, 1H, *J* = 6.6 Hz) 7.84 (dd, 1H, *J* = 13.2, 2.0 Hz), 7.39-7.31 (m, 2H), 6.52 (s, 1H), 6.10 (s, 1H), 3.83 (br s, 4H), 3.64 (m, 2H), 3.28 (m, 6H), 2.08 (s, 3H); MS(ESI⁺) *m/z* 375.12 (M + H)⁺.



E) 4-(4-Amino-2-fluorophenoxy)-N-(2-morpholinoethyl)pyridin-2-amine, hydrochloride salt

[00135] A mixture of *N*-(3-fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy)phenyl)acetamide trifluoroacetate (40 mg), MeOH (1 mL), and 6 M HCl (0.2 mL) was heated at reflux for 3 h. The reaction mixture was concentrated on a rotary evaporator and the residue lyophilized to give the title compound (30 mg, 76%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.12 (br s, 1H), 8.85 (br s, 1H), 7.95 (d, 1H, *J* = 7.2 Hz), 7.08 (dd, 1H, *J* = 8.8, 8.8 Hz), 6.65-6.63 (m, 2H), 6.54 (d, 1H, *J* = 8.3 Hz), 6.31 (br s, 1H), 3.85 (m, 6H), 3.33 (m, 6H); MS(ESI⁻) *m/z* 373.14 (M - H).

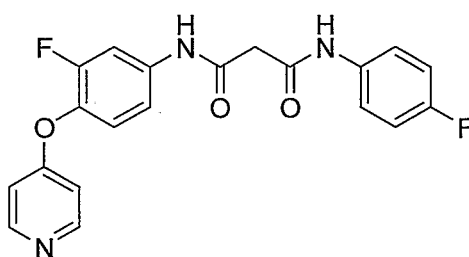
F) *N*'-(3-Fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy)phenyl)-*N*'-(4-fluorophenyl)malonamide

[00136] The title compound was prepared from a mixture of 4-(4-amino-2-fluorophenoxy)-*N*-(2-morpholinoethyl)pyridin-2-amine, hydrochloride salt (15 mg, 0.043 mmol), 3-(4-fluorophenylamino)-3-oxopropanoic acid (Compound B of

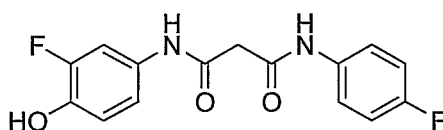
Example 1, 10 mg, 0.052 mmol), TBTU (17 mg, 0.052 mmol), DIPEA (30 μL), and DMF (1 mL) using a similar procedure described for the preparation of Compound C of Example 1. The crude product was purified by preparative HPLC (Shimadzu S5

VP-ODS 20 x 100 mm). The product obtained from HPLC purification was treated with 1 M HCl and lyophilized to give the title compound (10 mg, 40%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.37 (s, 1H), 10.05 (s, 1H), 9.90 (br s, 1H), 7.90 (d, 1H, *J* = 6.1 Hz), 7.75 (d, 1H, *J* = 13.2 Hz), 7.58-7.55 (m, 2H), 7.53-7.50 (m, 1H), 7.40 (d, 1H, *J* = 8.8 Hz), 7.24 (t, 1H, *J* = 8.8 Hz), 7.08 – 7.03 (m, 3H), 6.39 (d, 1H, *J* = 6.1 Hz), 6.11 (s, 1H), 3.80 -3.81 (m, 4H), 3.67- 3.65 (m, 2H), 3.47 (br s, 2H), 3.20 (br s, 4H); MS(ESI⁺) *m/z* 512.12 (M + H)⁺.

Example 19



***N*¹-(3-Fluoro-4-(pyridin-4-yloxy)phenyl)-*N*³-(4-fluorophenyl)malonamide**



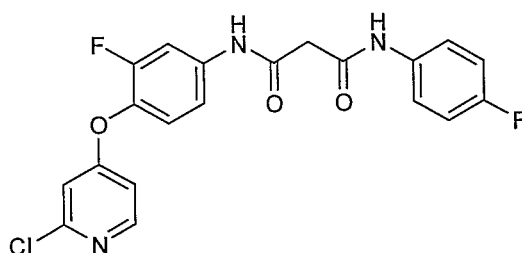
A) *N*¹-(3-Fluoro-4-hydroxyphenyl)-*N*³-(4-fluorophenyl)malonamide

[00137] To a solution of 2-fluoro-4-nitrophenol (Avacado, 1.00 g, 6.37 mmol) in 4 mL of tetrahydrofuran and 6 mL of methanol at 0 °C was added zinc dust (2.08 g, 31.8 mmol, <10 micron) followed by ammonium chloride (1.70 g, 31.8 mmol). The mixture was stirred at room temperature overnight. The heterogeneous mixture was filtered through a thin pad of Celite[®] with methanol and the filtrate was concentrated *in vacuo* to give 4-amino-2-fluorophenol as a brown solid which was used without further purification (656 mg, 81%).

[00138] 3-(4-Fluorophenylamino)-3-oxopropanoic acid (Compound B of Example 1, 197 mg, 1.00 mmol) was dissolved in dimethylformamide (4 mL). Triethylamine (140 μL, 1.00 mmol) was added and the solution was cooled to 0 °C. 4-Amino-2-fluorophenol (Step A of Example 19, 127 mg, 1.00 mmol) was added followed by benzotriazol-1-yloxytris(dimethylamino)phosphonium hexafluorophosphate (BOP

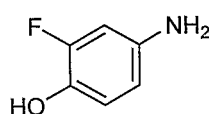
reagent, 442 mg, 1.00 mmol). The reaction was allowed to warm to room temperature and was then stirred at room temperature for 3 h. The reaction mixture was concentrated to remove methylene chloride and water was added to precipitate the product. Filtration and trituration with water gave the title compound (211 mg, 69%)
5 as a white solid. ^1H NMR (CD_3OD) δ 7.61-7.57 (m, 2H), 7.51 (dd, 1H, $J = 13, 2.5$ Hz), 7.08-6.99 (m, 3H), 6.88 (t, 1H, $J = 9.4$ Hz), 3.51 (s, 2H); MS(ESI^+) m/z 307.44 ($\text{M} + \text{H}$) $^+$.

B) N^1 -(3-Fluoro-4-(pyridin-4-yloxy)phenyl)- N^3 -(4-fluorophenyl)malonamide.
10 **[00139]** N^1 -(3-Fluoro-4-hydroxyphenyl)- N^3 -(4-fluorophenyl)malonamide (31 mg, 0.10 mmol), copper(II) acetate (27 mg, 0.15 mmol), pyridin-4-ylboronic acid (25 mg, 0.20 mmol), and pyridine (16 μL , 0.20 mmol) were placed in a pressure tube in that order. The tube was charged with methylene chloride (0.5 mL) and sealed. The reaction was stirred at 120 $^\circ\text{C}$ for 5 h. The reaction mixture was filtered through silica
15 gel using 5% methanol / ethyl acetate. After concentration, the crude product was purified by prep HPLC. The appropriate fraction was concentrated to remove methanol and the resulting aqueous solution was made basic with saturated NaHCO_3 solution (5 mL). The aqueous solution was extracted with EtOAc (3 x 10mL) and the combined organic extracts were dried over anhydrous Na_2SO_4 and concentrated *in vacuo*.
20 The product was treated with 4N HCl in dioxane and concentrated. Lyophilization with water gave the title compound (8 mg, 21%) as a yellow solid. ^1H NMR (CD_3OD) δ 8.31 (d, 2H, $J = 6.1$ Hz), 7.72 (dd, 1H, $J = 12.7, 2.4$ Hz), 7.49-7.46 (m, 2H), 7.27-7.25 (m, 1H), 7.15 (t, 1H, $J = 8.8$ Hz), 6.97 (t, 2H, $J = 8.7$ Hz), 6.85 (dd, 2H, $J = 5.1, 1.2$ Hz), 3.46 (s, 2H); MS(ESI^+) m/z 384.21 ($\text{M} + \text{H}$) $^+$.
25

Example 20

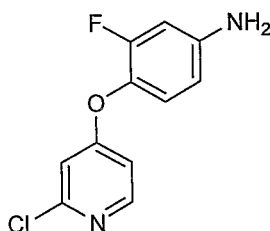
***N*¹-(4-(2-Chloropyridin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide**

5

**A) 2-Fluoro-4-aminophenol**

[00140] A mixture of platinum oxide (0.010 g) and 2-fluoro-4-nitrophenol (Aldrich, 1.24 g, 7.78 mmol, 1.0 eq) in MeOH (100 ml) were stirred under a H₂ atmosphere at 50 psi at room temperature. The reaction mixture was filtered through celite and the filtrate concentrated *in vacuo* to afford the title compound (1.00 g, 100%), as a solid which was used without further purification. ¹H NMR (DMSO-*d*₆) δ 8.57 (s, 1H), 6.46-6.47 (m, 1H), 6.33-6.46 (m, 1H), 6.19-6.21 (m, 1H), 4.79 (s, 2H); MS(ESI⁺) *m/z* 128 (M + H)⁺.

15

**B) 4-(2-Chloropyridin-4-yloxy)-3-fluorobenzeneamine**

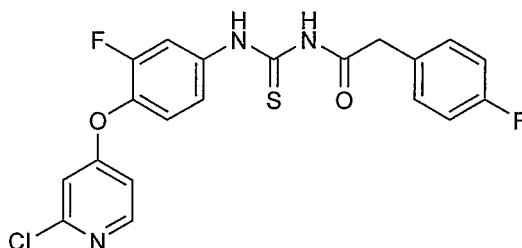
[00141] Sodium hydride (60%, 0.104 g, 2.60 mmol, 1.1 eq) was added to a solution of 2-fluoro-4-aminophenol (0.30 g, 2.36 mmol, 1.0 eq) in DMF (6.5 mL) at room temperature and the reaction mixture was stirred for 30 minutes. 2-Chloro-4-nitropyridine (Aldrich, 0.374 g, 2.36 mmol, 1.0 eq) was added and the reaction mixture was heated to 90 °C for 12 h. The reaction mixture was cooled to room temperature, quenched with saturated aqueous NaCl solution and extracted with ethyl

acetate (3 x 70 mL). The combined organic extracts were washed with 10% aq. LiCl solution (3 x 70 mL), dried over Na₂SO₄, filtered and the filtrate concentrated *in vacuo* to afford the title compound (0.430 g, 76%) which was used without further purification. ¹H NMR (DMSO-*d*₆) δ 8.27 (d, 1H, *J* = 5.7 Hz), 6.90-7.04 (m, 3H), 6.42-6.54 (m, 2H), 5.54 (s, 2H); MS(ESI⁺) *m/z* 239 (M + H)⁺; HRMS (ESI⁺) calcd.: 239.0387, found: 239.0391.

C) N¹-(4-(2-Chloropyridin-4-yloxy)-3-fluorophenyl)-N³-(4-fluorophenyl)malonamide

[00142] Diisopropylethylamine (0.091 mL, 0.525 mmol, 2.5 eq) was added to a solution of 4-(2-chloropyridin-4-yloxy)-3-fluorobenzeneamine (0.050 g, 0.21 mmol, 1.0 eq), 3-(4-fluorophenylamino)-3-oxopropanoic acid (Compound B of Example 1, 0.041 g, 0.21 mmol, 1.0 eq), and PyBroP (0.117 g, 0.252 mmol, 1.2 eq) in CH₂Cl₂ (1.0 mL) at 0 °C. The reaction mixture was warmed to room temperature and stirred for 12 h. The reaction mixture was quenched with saturated aqueous NaCl solution, and the mixture was extracted with CH₂Cl₂ (3 x 20 mL). The combined organic extracts were dried over Na₂SO₄, filtered and the filtrate concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (Merck, 40-63 μM, 230-240 mesh, eluting 3/1 ethyl acetate / hexane) to afford the title compound (0.056 g, 64%) as a solid. ¹H NMR (DMSO-*d*₆) δ 10.61 (s, 1H), 10.34 (s, 1H), 8.36-8.38 (m, 1H), 7.91-7.93 (m, 1H), 7.67-7.71 (m, 2H), 7.46-7.48 (m, 2H), 7.04-7.26 (m, 4H), 3.56 (s, 2H); MS(ESI⁺) *m/z* 418 (M + H)⁺; HRMS (ESI⁺) calcd.: 418.0770, found: 418.0767.

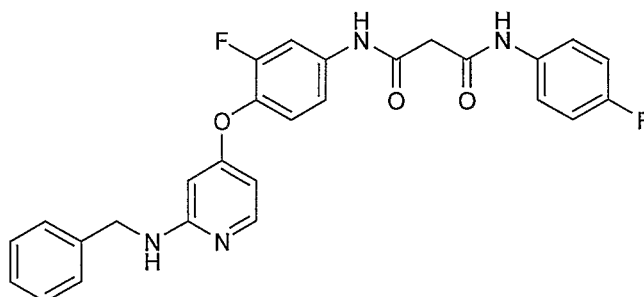
Example 21



1-(4-(2-Chloropyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)thiourea

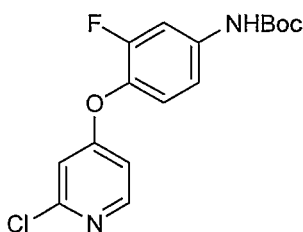
[00143] 4-Fluorophenylacetylchloride (Aldrich, 0.072 mL, 0.525 mmol, 2.5 eq) was added to a solution of sodium thiocyanate (0.056 g, 0.695 mmol, 3.3 eq) in ethyl acetate (2.0 mL) at room temperature and the reaction mixture was stirred for 1.5 h to afford a solution of 2-(4-fluorophenyl)ethanoyl isothiocyanate (0.263 M). A solution of 4-(2-chloropyridin-4-yloxy)-3-fluorobenzeneamine (0.050 g, 0.21 mmol, 1.0 eq) in CH₂Cl₂ (1.0 mL) was added dropwise to the 2-(4-fluorophenyl)ethanoyl isothiocyanate solution and the reaction mixture was stirred at room temperature for 12 h. The reaction mixture was concentrated *in vacuo* and the resulting residue was purified by silica gel flash chromatography (Merck, 40-63 μ M, 230-240 mesh, eluting 3/1 hexane/ ethyl acetate) to afford the title compound (0.058 g, 64%) as a solid. ¹H NMR (DMSO-*d*₆) δ 12.46 (s, 1H), 11.84 (s, 1H), 8.35-8.33 (m, 1H), 8.02-8.33 (m, 1H), 6.99-7.52 (m, 8H), 3.84 (s, 2H); MS(ESI⁺) *m/z* 434 (M + H)⁺; HRMS (ESI⁺) calcd.: 434.0542, found: 434.0547.

15

Example 22

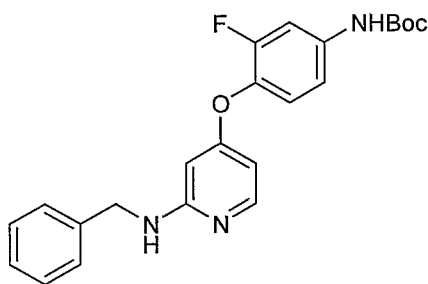
***N*¹-(4-(2-(Benzylamino)pyridin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide**

20

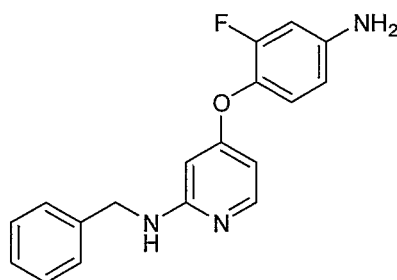
**A) *tert*-Butyl 4-(2-chloropyridin-4-yloxy)-3-fluorophenylcarbamate**

[00144] Di-*tert*-butyl dicarbonate (0.920 g, 4.22 mmol, 4.5 eq) was added to a solution of 4-(2-chloropyridin-4-yloxy)-3-fluorobenzeneamine (Compound B of

Example 20, 0.224 g, 0.939 mmol, 1.0 eq) and triethylamine (0.391 mL, 3.00 mmol, 3.0 eq) in THF (10 mL) and the reaction mixture was heated at 55 °C for 14 h. The reaction mixture was cooled to room temperature and quenched with 1N HCl. The solution was extracted with CH₂Cl₂ (3 x 70 mL), the combined organic extracts
 5 washed with 1N NaOH (100 mL), dried (Na₂SO₄), filtered and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (Merck, 40-63 μM, 230-240 mesh, eluting 4:1 hexane/ ethyl acetate) to afford the title compound (0.270 g, 85%). ¹H NMR (DMSO-*d*₆) δ 8.35-8.36 (m, 1H), 7.55-7.57 (m, 1H), 7.45-7.46 (m, 1H), 7.21-7.24 (m, 1H), 6.96-6.97 (m, 2H), 1.40 (s, 9H); MS(ESI⁺) *m/z* 339 (M + H)⁺;
 10 HRMS (ESI⁺) calcd.: 339.0912, found: 339.0915.



B) *tert*-Butyl 4-(2-(benzylamino)pyridin-4-yloxy)-3-fluorophenylcarbamate
[00145] *tert*-Butyl 4-(2-chloropyridin-4-yloxy)-3-fluorophenylcarbamate (0.100 g,
 15 0.295 mmol, 1.0 eq) was added to a degassed solution of dppf.PdCl₂ (Matrix Scientific, 0.011 g, 0.0148 mmol, 0.05 eq), dppf (0.012 g, 0.022 mmol, 0.075 eq), and NaOt-Bu (0.040 g, 0.414 mmol, 1.4 eq) in toluene at room temperature. Benzylamine (0.045 mL, 0.414 mmol, 1.4 eq) was added to the reaction mixture and the resulting solution was stirred at 80 °C for 4 h. The reaction mixture was cooled to room
 20 temperature, quenched with 1N HCl and the solution extracted with CHCl₃ (3 x 50 mL). The combined organic extracts were washed with 1 N NaOH (70 mL), dried (Na₂SO₄), filtered and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (Merck, 40-63 μM, 230-240 mesh, eluting 2:1 hexane / ethyl acetate) to afford the title compound (0.020 g, 17%). ¹H NMR (CDCl₃) δ 7.80-7.90
 25 (m, 1H), 7.35-7.45 (m, 1H), 7.19-7.24 (m, 3H), 6.91-6.93 (m, 2H), 6.59 (br m, 1H), 6.10-6.20 (m, 1H), 5.75 (br m, 1H), 5.30-5.40 (m, 1H), 4.34 (s, 2H), 1.46 (s, 9H); MS(ESI⁺) *m/z* 410 (M + H)⁺; HRMS (ESI⁺) calcd.: 410.1880, found: 410.1884.



C) 4-(4-Amino-2-fluorophenoxy)-N-benzylpyridin-2-amine, hydrochloride salt

5 [00146] Anhydrous HCl in dioxane (4N, 2.00 mL, 8.00 mmol, 165 eq) was added to *tert*-butyl 4-(2-(benzylamino)pyridin-4-yloxy)-3-fluorophenylcarbamate (0.020 g, 0.0489 mmol, 1.0 eq) and the reaction mixture was stirred at room temperature for 12 h. The reaction mixture was concentrated *in vacuo* to afford the title compound (0.017 g, 100%) a solid that was used without further purification. MS(ESI⁺) *m/z* 310 (M + H)⁺; HRMS (ESI⁺) calcd.: 310.1356, found: 310.1364.

10

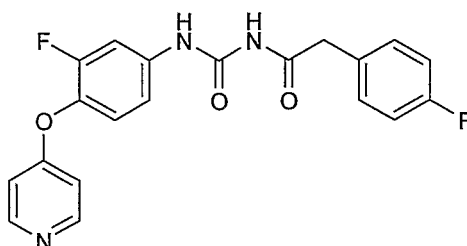
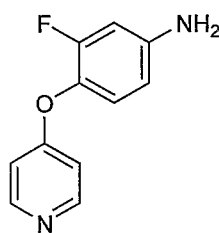
D) N¹-(4-(2-(Benzylamino)pyridin-4-yloxy)-3-fluorophenyl)-N³-(4-fluorophenyl) malonamide

[00147] Diisopropylethylamine (0.014 mL, 0.081 mmol, 3.5 eq) was added to a solution of 4-(4-amino-2-fluorophenoxy)-N-benzylpyridin-2-amine, hydrochloride salt (0.008 g, 0.023 mmol, 1.0 eq), 3-(4-fluorophenylamino)-3-oxopropanoic acid (Compound B of Example 1, 0.005 g, 0.023 mmol, 1.0 eq), and PyBroP (0.013 g, 0.028 mmol, 1.2 eq) in CH₂Cl₂ (1.0 mL) at 0 °C. The reaction mixture was warmed to room temperature and stirred for 16 h. The reaction mixture was concentrated *in vacuo* and the residue was purified by reverse phase HPLC chromatography (YMC-ODS-A, C-18, S10, 30x500 mm, eluting 20-90% aqueous MeOH with 0.1%TFA, 30 min. gradient). The appropriate fractions were concentrated *in vacuo*, neutralized with sat. aqueous NaHCO₃ solution and the mixture extracted with CHCl₃ (3 x 10 mL). The combined organic extracts were dried (Na₂SO₄), filtered and concentrated *in vacuo* to afford the title compound (0.0025 g, 45%) as a solid. MS(ESI⁺) *m/z* 489 (M + H)⁺; HRMS(ESI⁺) calcd.: 489.1738, found: 489.1743.

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Example 23**1-(3-Fluoro-4-(pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea**

5

A) 3-Fluoro-4-(pyridin-4-yloxy)benzenamine

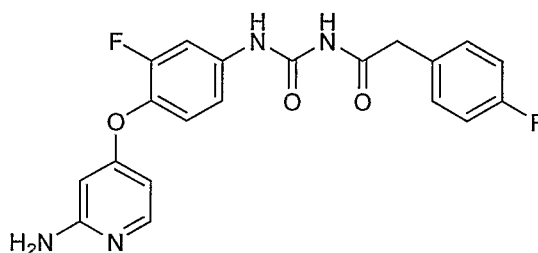
[00148] Potassium hydride (30%, 0.520 g, 3.90 mmol, 3.0 eq) was added to a solution of 2-fluoro-4-aminophenol (Compound A of Example 20, 0.254 g, 2.00 mmol, 1.5 eq) in DMF (5.0 mL) at room temperature and the reaction mixture was stirred for 15 minutes. 4-Chloro-pyridine (Aldrich, 0.200 g, 1.30 mmol, 1.0 eq) was added and the reaction mixture was heated to 150 °C for 2 h. The reaction mixture was cooled to room temperature, quenched with 1N NaOH and the solution extracted with ethyl acetate (3 x 50 mL). The combined organic extracts were washed with 1N aqueous NaOH (2 x 30 mL) followed by 10% aqueous LiCl (3 x 50 mL). The combined organic extracts were dried (Na₂SO₄), filtered and concentrated *in vacuo* to afford the title compound as a solid. ¹H NMR (DMSO-*d*₆) δ 8.44-8.46 (m, 2H), 6.89-7.03 (m, 1H), 6.87-6.88 (m, 2H), 6.44-6.56 (m, 2H), 5.51 (s, 2H); MS(ESI⁺) *m/z* 205 (M + H)⁺; HRMS(ESI⁺) calcd.: 205.0777, found: 205.0775.

20 B) 1-(3-Fluoro-4-(pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

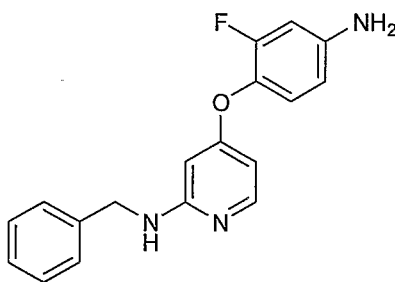
[00149] Silver cyanate (0.912 g, 6.08 mmol, 1.05 eq) was added to a solution of 4-fluorophenylacetyl chloride (Aldrich, 0.794 mL, 5.79 mmol, 1.0 eq) in toluene (16 mL) at room temperature shielded from light. The reaction mixture was heated to reflux for 60 minutes and then cooled to room temperature. The reaction mixture was

filtered (Acrodisc, PTFE 0.2 μ M) and the resultant 2-(4-fluorophenyl)acetyl isocyanate solution (0.36 M, 0.75 mL, 0.27 mmol, 1.1 eq) was added to a solution of 3-fluoro-4-(pyridin-4-yloxy)benzenamine (0.050 g, 0.245 mmol, 1.0 eq) in CH₂Cl₂ (2.0 mL) at room temperature. The reaction mixture was stirred at room temperature for 1 h,
 5 quenched with saturated aqueous NaCl solution and the mixture was extracted with CH₂Cl₂ (3 x 30 mL). The combined organic extracts were dried (Na₂SO₄), filtered and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (Merck, 40-63 μ M, 230-240 mesh, eluting 0-5% MeOH in CHCl₃) to afford the title compound (0.043 g, 46%) as a solid. ¹H NMR (DMSO-*d*₆) δ 11.06 (s, 1H), 10.60 (s, 1H), 8.47 (s, 2H), 7.77-7.80 (m, 1H), 6.92-7.48 (m, 8H), 3.75 (s, 2H);
 10 MS(ESI⁺) *m/z* 384 (M + H)⁺; HRMS(ESI⁺) calcd.: 384.1160, found: 384.1147.

Example 24



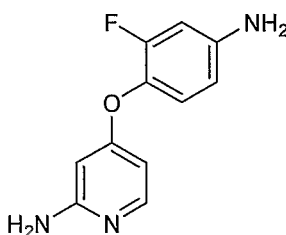
15 **1-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea**



A) 4-(4-Amino-2-fluorophenoxy)-N-benzylpyridin-2-amine

[00150] Benzylamine (9.1 mL, 83.8 mmol, 20 eq) was added to 4-(2-chloropyridin-4-yloxy)-3-fluorobenzenamine (Compound B of Example 20, 1.0 g, 4.19 mmol, 1.0 eq), copper powder (0.266 g, 4.19 mmol, 1.0 eq) and K₂CO₃ (0.578 g, 4.19 mmol, 1.0 eq) in a sealed tube and the reaction mixture was heated to 160 °C for 12 h. The reaction mixture was cooled to room temperature and quenched with saturated

aqueous NaCl solution. The solution was extracted with ethyl acetate (3 x 100 mL), the combined organic extracts dried (Na_2SO_4), filtered and concentrated *in vacuo*. The residue was purified by preparative reverse phase HPLC (YMC C-18 ODS-A S10 50 x 500 mm, eluting 10-90% aqueous MeOH with 0.1% TFA, 30 minute gradient) and the appropriate fractions were concentrated *in vacuo*. The concentrate was neutralized with saturated aqueous NaHCO_3 solution and extracted with CH_2Cl_2 (3 x 100 mL). The combined organic extracts were dried (Na_2SO_4), filtered and concentrated *in vacuo* to afford the title compound (0.675 g, 52%) as a solid. ^1H NMR (CD_3OD) δ 7.78-7.80 (m, 1H), 7.28-7.30 (m, 5H), 6.80-6.90 (m, 1H), 6.52-6.55 (m, 2H), 6.18-6.20 (m, 1H), 5.87-5.88 (m, 1H), 4.40 (s, 2H); MS(ESI^+) m/z 310 ($\text{M} + \text{H}$) $^+$; HRMS(ESI^+) calcd.: 310.1356, found: 310.1360.



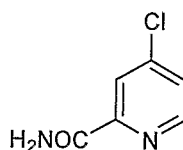
B) 4-(4-Amino-2-fluorophenoxy)pyridin-2-amine

[00151] Palladium hydroxide on carbon (10%, 0.050 g) was added to a solution of 4-(4-amino-2-fluorophenoxy)-*N*-benzylpyridin-2-amine (0.245 g, 0.790 mmol, 1.0 eq) in 5% HCO_2H -MeOH (10 mL) under a blanket of hydrogen (from a balloon) at room temperature. The reaction mixture was stirred at room temperature for 12 h, filtered through Celite[®] and the filtrate concentrated *in vacuo*. The residue was purified by reverse phase preparative HPLC (YMC ODS-A S10 30 x 500 mm., 10-90% aqueous MeOH with 0.1% TFA, 30 minute gradient) and the appropriate fractions were concentrated *in vacuo*. The concentrate was neutralized with saturated aqueous NaHCO_3 solution and the mixture was extracted with CHCl_3 (3 x 35 mL). The combined organic extracts were dried (Na_2SO_4), filtered and concentrated *in vacuo* to afford the title compound (0.045 g, 26%) as a solid. ^1H NMR (CD_3OD) δ 7.62-7.63 (m, 1H), 6.77-6.82 (m, 1H), 6.38-6.47 (m, 2H), 6.09-6.11 (m, 1H), 5.83-5.84 (m, 1H); MS(ESI^+) m/z 220 ($\text{M} + \text{H}$) $^+$; HRMS(ESI^+) calcd.: 220.0886, found: 220.0877.

C) 1-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

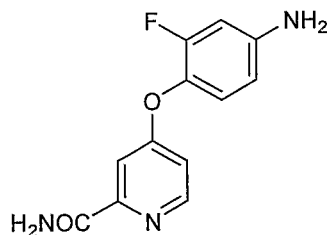
[00152] 2-(4-Fluorophenyl)acetyl isocyanate (Compound D of Example 11, 0.362 M, 0.351 mL, 0.127 mmol, 1.3 eq) was added to a solution of 4-(4-amino-2-fluorophenoxy)pyridin-2-amine (0.022 g, 0.100 mmol, 1.0 eq) in CH₂Cl₂ (2.0 mL) at room temperature. The reaction mixture was stirred for 13 h at room temperature and then concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (Merck gel 40-63μM, 230-240 mesh, 1:1 ethyl acetate/hexane) to afford the title compound (0.025 g, 64%) as a solid. ¹H NMR (CD₃OD) δ 7.62-7.67 (m, 2H), 7.23-7.29 (m, 2H), 7.07-7.12 (m, 2H), 6.95-6.99 (m, 2H), 6.12-6.14 (m, 1H), 5.86-5.87 (m, 1H), 3.61 (s, 2H); MS(ESI⁺) m/z 399 (M + H)⁺; HRMS(ESI⁺) calcd.: 399.1269, found: 399.1269.

[00153] Alternatively, **Example 24** was prepared in the following manner:



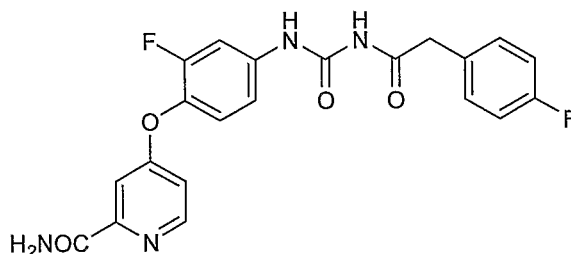
A') 4-Chloropicolinamide

[00154] A heterogeneous mixture of 4-chloropicolinic acid (TCI America, 5.4 g, 34.2 mmol, 1.0 eq) and thionyl chloride (30 mL) were heated at 80 °C for 2h. The reaction mixture was cooled to room temperature and concentrated *in vacuo*. The residue was treated with an ammonia in MeOH solution (7N, 45 mL) in an ice bath and the reaction mixture was stirred for 15 minutes. The ice bath was then removed and the reaction was warmed to room temperature and then stirred for 3 h. The reaction mixture was concentrated *in vacuo* and the residue purified by recrystallization from EtOAc to afford the product (5.14 g, 96%) as a solid. ¹H NMR (DMSO-*d*₆) δ 8.61-8.63 (m, 1H), 8.21 (m, 1H), 8.03-8.04 (m, 1H), 7.76-7.83 (m, 2H); MS(ESI⁺) m/z 157 (M + H)⁺.



B') 4-(4-Amino-2-fluorophenoxy)picolinamide

[00155] A solution of 4-amino-2-fluorophenol (Compound A of Example 20, 0.81 g, 6.4 mmol, 1.0 eq) in DMF (6.5 mL) was treated with potassium *tert*-butoxide (0.79 g, 7.1 mmol, 1.1 eq) at room temperature and the reaction mixture was stirred for 1 h. 4-Chloropicolinamide (1.0 g, 6.4 mmol, 1.0 eq) was added and the reaction mixture was heated to 110 °C for 8 h. The reaction was cooled to room temperature and the reaction mixture quenched with water. The resulting heterogeneous solution was filtered and the solid material was washed with water. The solid was triturated with a small amount of MeOH followed by Et₂O. The solid was filtered and dried *in vacuo* to afford the product (1.3 g, 82%) as a solid. ¹H NMR (DMSO-*d*₆) δ 8.49-8.50 (m, 1H), 8.12 (br s, 1H), 7.71 (br s, 1H), 7.35-7.36 (m, 1H), 7.14-7.16 (m, 1H), 7.01-7.06 (m, 1H), 6.44-6.47 (m, 2H), 5.53 (s, 2H); MS(ESI⁺) *m/z* 248 (M + H)⁺.



C') 1-(4-(2-Carbamoylpyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00156] A solution of 2-(4-fluorophenyl)acetyl isocyanate (Compound D of Example 11, 0.29 M in toluene, 54.9 mL, 15.9 mmol, 2.1 eq) was added to 4-(4-amino-2-fluorophenoxy)picolinamide (1.86 g, 7.53 mmol, 1.0 eq) in 10/3 DCM/DMF (65 mL) at room temperature and the reaction mixture was stirred for 17 h. The reaction mixture was concentrated *in vacuo* and the residue redissolved in CHCl₃. The organic layer was washed with saturated aqueous NaCl, the organic fraction separated, dried (Na₂SO₄), filtered and concentrated *in vacuo*. The residue was

purified by silica gel chromatography (eluting 1/3 hexane/EtOAc, then to elute product 5% MeOH in CHCl₃), and the appropriate fractions concentrated *in vacuo* to afford the product (2.2 g, 69%) as a solid. ¹H NMR (DMSO-*d*₆) δ 11.07 (s, 1H), 10.62 (s, 1H), 8.54 (d, 1H, J = 5.60 Hz), 8.16-8.19 (m, 1H), 7.76-7.84 (m, 2H), 7.35-7.49 (m, 5H), 7.16-7.23 (m, 3H), 3.76 (s, 2H); MS(ESI⁺) m/z 427 (M + H)⁺. HRMS (ESI⁺) calcd.: 427.1218, found: 427.1214.

D') 1-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

10 [00157] Bis-(trifluoroacetoxy)-iodobenzene (Aldrich, 3.09 g, 7.20 mmol, 1.4 eq) was added to a solution of 1-(4-(2-carbamoylpyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (2.19 g, 5.14 mmol, 1.0 eq), water (0.241 mL, 13.4 mmol, 2.6 eq) and pyridine (1.62 mL, 20 mmol, 3.9 eq) in DMF (20 mL) at room temperature and the reaction mixture was stirred for 5 h. The reaction mixture was

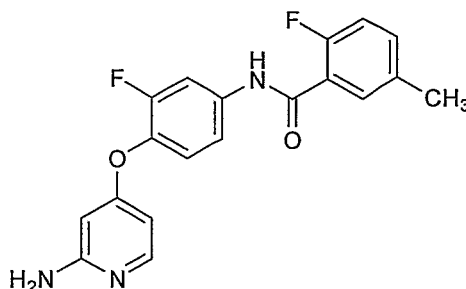
15 quenched with 1 N HCl and the aqueous solution extracted with Et₂O, discarding the organic layer. The aqueous layer was neutralized with 1 N NaOH and extracted with EtOAc. The combined organic layers were washed with 10% aq LiCl, dried (Na₂SO₄), filtered and concentrated *in vacuo*. The residue was purified by silica gel chromatography (eluting with 0-5% MeOH in CHCl₃) and the appropriate fractions

20 were concentrated *in vacuo*. The residue was dissolved in THF (50 mL) cooled to 0 °C and treated with anhydrous HCl (4N, 10 mL, 40 mmol, 7.8 eq). The reaction mixture was allowed to warm to room temperature and stirred for 2h resulting in a heterogeneous solution. The solution was filtered and the solid washed with Et₂O and dried *in vacuo* to afford the title compound (1.38 g, 63%) as a solid. ¹H NMR

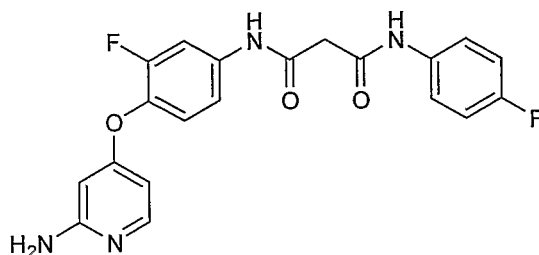
25 (DMSO-*d*₆) δ 11.09 (s, 1H), 10.65 (s, 1H), 7.97-8.00 (m, 1H), 7.83-7.90 (m, 3H), 7.35-7.48 (m, 4H), 7.15-7.21 (m, 2H), 6.70-6.72 (m, 1H), 6.16-6.17 (m, 1H), 3.77 (s, 2H); MS(ESI⁺) m/z 399 (M + H)⁺. HRMS (ESI⁺) calcd.: 399.1269; found: 399.1258. Elem analysis for C₂₀H₁₆N₄O₃F₂ 1.0 HCl.0.22 H₂O

30 Calcd.: C; 54.75, H; 4.01, N; 12.77, Cl; 8.08. Found: C; 54.75, H; 4.35, N; 4.35, Cl; 8.06.

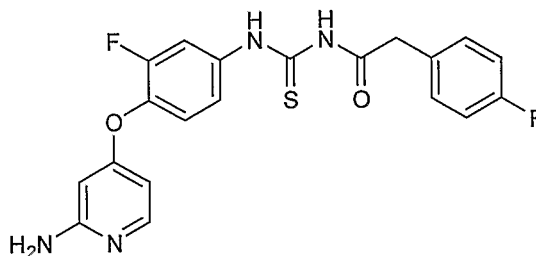
Example 25

***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-2-fluoro-5-methylbenzamide**

- 5 [00158] Diisopropylethylamine (0.035 mL, 0.200 mmol, 2.0 eq) was added to a solution of 4-(4-amino-2-fluorophenoxy)pyridin-2-amine (Compound B of Example 24, 0.022 g, 0.100 mmol, 1.0 eq), 2-fluoro-5-methyl benzoic acid (Aldrich, 0.015 g, 0.100 mmol, 1.0 eq), EDCI (0.021 g, 0.11 mmol, 1.1 eq) and HOBT (0.014 g, 0.100 mmol, 1.0 eq) in DMF (0.700 mL) at room temperature. The reaction mixture was
- 10 stirred at room temperature for 8 h, quenched with saturated aqueous NaHCO₃ solution and extracted with CHCl₃ (3 x 10 mL). The combined organic extracts were dried (Na₂SO₄), filtered and concentrated *in vacuo*. The residue was purified by reverse phase preparative HPLC (YMC ODS-A S10 30 x 500 mm, 30-90% aqueous MeOH with 0.1% TFA, 30 minute gradient) and the appropriate fractions were
- 15 concentrated *in vacuo*. The concentrate was neutralized with saturated aqueous NaHCO₃ solution and the mixture extracted with CHCl₃ (3 x 30 mL). The combined organics were dried (Na₂SO₄), filtered and concentrated *in vacuo* to afford the title compound (0.014 g, 40%) as a solid. ¹H NMR (CD₃OD) δ 7.67-7.80 (m, 2H), 7.36-7.45 (m, 3H), 7.03-7.14 (m, 2H), 6.14-6.16 (m, 1H), 5.89-5.90 (m, 1H), 2.29 (s, 3H);
- 20 MS(ESI⁺) *m/z* 356 (M + H)⁺; HRMS(ESI⁺) calcd.: 356.1211, found: 356.1203.

Example 26***N*¹-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide**

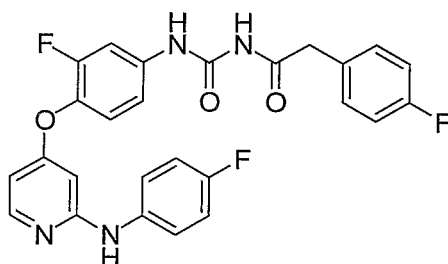
[00159] Diisopropylethylamine (0.105 mL, 0.604 mmol, 3.3 eq) was added to a solution of 4-(4-amino-2-fluorophenoxy)pyridin-2-amine (Compound B of Example 24, 0.040 g, 0.183 mmol, 1.0 eq), 3-(4-fluorophenylamino)-3-oxopropanoic acid (Compound B of Example 1, 0.054 g, 0.274 mmol, 1.5 eq), and PyBroP (0.139 g, 0.298 mmol, 1.6 eq) in CH₂Cl₂ (2.0 mL) at 0 °C. The reaction mixture was warmed to room temperature and stirred for 18 h. The reaction mixture was quenched with saturated aqueous NaHCO₃ and the solution extracted with CHCl₃ (3 x 10 mL). The combined organic extracts were dried (Na₂SO₄), filtered and concentrated *in vacuo*. The residue was purified by silica gel flash chromatography (Merck 40-63µM, 230-240 mesh, eluting 0-6% MeOH in CHCl₃ to afford the title compound (0.056 g, 77%) as a solid. ¹H NMR (CD₃OD) δ 7.67-7.68 (m, 2H), 7.48-7.52 (m, 2H), 7.13-7.25 (m, 1H), 7.10-7.12 (m, 1H), 6.94-6.99 (m, 2H), 6.16-6.17 (m, 1H), 5.88-5.89 (m, 1H), 3.30 (s, 2H); MS(ESI) *m/z* 399 (M - H⁺); HRMS(ESI⁺) calcd.: 399.1269, found: 399.1261.

Example 27**1-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)thiourea**

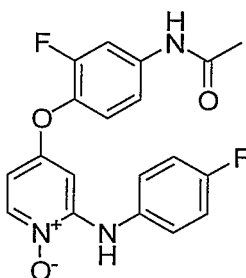
[00160] 4-Fluorophenylacetylchloride (Aldrich, 0.017 mL, 0.126 mmol, 2.5 eq) was added to a solution of sodium thiocyanate (0.014 g, 0.176 mmol, 3.5 eq) in ethyl

acetate (1.0 mL) at room temperature and the reaction mixture was stirred for 1.5 h to afford a 2-(4-fluorophenyl)ethanoyl isothiocyanate solution (0.126 M). 4-(4-Amino-2-fluorophenoxy)pyridin-2-amine (Compound B of Example 24, 0.011 g, 0.050 mmol, 1.0 eq) was dissolved in CH₂Cl₂ (1.0 mL) and 2-(4-fluorophenyl)ethanoyl isothiocyanate (0.126 M, 0.50 mL, 0.063 mmol, 1.3 eq) was added and the reaction mixture was stirred at room temperature for 20 h. The reaction mixture was concentrated *in vacuo* and the resulting residue was purified by silica gel flash chromatography (Merck, 40-63 μm, 230-240 mesh, eluting 0-6% MeOH in CHCl₃) to afford the title compound (0.008 g, 38%) as a solid. ¹H NMR (CD₃OD) δ 7.85-7.95 (m, 1H), 7.67-7.69 (m, 1H), 7.13-7.28 (m, 4H), 6.95-7.00 (m, 2H), 6.05-6.15 (m, 1H), 5.90-5.91 (m, 1H), 3.65 (s, 2H); MS(ESI⁺) m/z 415 (M + H)⁺; HRMS(ESI⁺) calculated: 415.1040, found: 415.1041.

Example 28



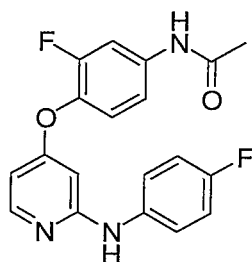
1-(3-Fluoro-4-(2-(4-fluorophenylamino)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea



A) N-(3-Fluoro-4-(2-(4-fluorophenylamino)pyridin-4-yloxy-1-oxide)phenyl)acetamide

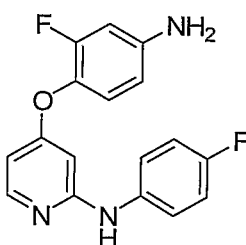
[00161] A mixture *N*-(4-(2-chloropyridin-4-yloxy-1-oxide)-3-fluorophenyl)acetamide (Compound B of Example 18, 62 mg, 0.21 mmol), 4-

fluoroaniline (47 mg, 0.42 mmol), and 2-methoxyethyl ether (91 mL) was heated at 140 °C for 15 min. The mixture was cooled to RT, diluted with EtOAc (20 mL), washed with saturated NaHCO₃ solution and brine (several times), dried (MgSO₄), and concentrated *in vacuo* to give a 4:1 mixture of the title compound and the parent pyridine as a light brown oil (45 mg, 58%). The product was used in the subsequent step without any further purification. MS(ESI⁺) *m/z* 372.1 (M + H)⁺.



B) N-(3-Fluoro-4-(2-(4-fluorophenylamino)pyridin-4-yloxy)phenyl)acetamide

[00162] A mixture of *N*-(3-fluoro-4-(2-(4-fluorophenylamino)pyridin-4-yloxy-1-oxide)phenyl)acetamide (45 mg), triphenylphosphine polymer supported (~3 mmol/g) on polystyrene (200 mg, Fluka) and DMF (3 mL) was heated at 135 °C for 48 h. The resin was filtered off, washed with DMF and EtOAc. The filtrate and washings were combined and concentrated *in vacuo*. The crude product was purified by flash chromatography using 30-80 % EtOAc in hexanes as the eluent to give the title compound (22 mg, 51%) as a pink solid. ¹H NMR (DMSO-*d*₆) δ 10.24 (s, 1H), 8.99 (s, 1H), 8.03 (d, 1H, *J* = 6.3 Hz), 7.80 (dd, 1H, *J* = 13.0, 2.1 Hz), 7.63-7.60 (m, 2H), 7.36-7.29 (m, 2H), 7.05 (dd, 1H, *J* = 9.1, 8.6 Hz), 6.44 (dd, 1H, *J* = 5.5, 2.2 Hz), 6.09 (d, 1H, *J* = 2 Hz), 2.07 (s, 3H); MS(ESI⁺) *m/z* 356.7 (M + H)⁺.



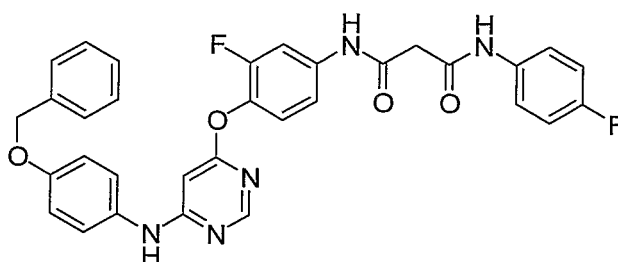
C) 4-(4-Amino-2-fluorophenoxy)-N-(4-fluorophenyl)pyridin-2-amine

[00163] A mixture of *N*-(3-fluoro-4-(2-(4-fluorophenylamino)pyridin-4-yloxy)phenyl)acetamide (18 mg, 0.051 mmol), 6 M HCl (0.1 mL, 0.60 mmol) and MeOH (1.5 mL) was heated at reflux for 2 h. The mixture was concentrated *in vacuo* and the residue made basic with saturated aq. NaHCO₃ solution then extracted with EtOAc. The extract was dried (MgSO₄) and concentrated *in vacuo* to give the title compound (14 mg, 88%) as a red gum. ¹H NMR (DMSO-*d*₆) δ 8.97 (s, 1H), 7.98 (d, 1H, *J* = 5.8 Hz), 7.64 -7.60 (m, 2H), 7.05 (dd, 2H, *J* = 9.1, 8.8 Hz), 6.97 (dd, 1H, *J* = 9.4, 8.8 Hz), 6.51 (dd, 1H, *J* = 13.3, 2.6 Hz), 6.40 (ddd, 2H, *J* = 9.0, 6.2, 2.1 Hz), 6.08 (d, 1H, *J* = 2.0 Hz), 5.44 (br s, 2H); MS(ESI⁺) *m/z* 314.17 (M + H)⁺.

D) 1-(3-Fluoro-4-(2-(4-fluorophenylamino)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

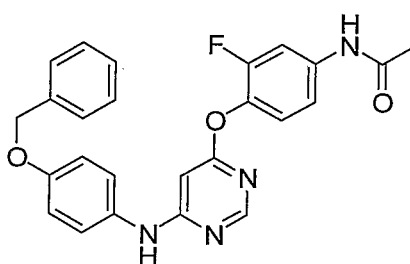
[00164] A solution 4-(4-amino-2-fluorophenoxy)-*N*-(4-fluorophenyl)pyridin-2-amine (11 mg, 0.035 mmol) in THF (1 mL) was cooled in an ice bath and treated with a solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 250 μL, 0.070 mmol) and stirred at RT for 2 h. The mixture was concentrated *in vacuo* and the residue triturated with isopropyl ether to give the title compound (11 mg, 65%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.04 (s, 1H), 10.56 (s, 1H), 9.01 (s, 1H), 8.03 (d, 1H, *J* = 5.6 Hz), 7.77 (dd, 1H, *J* = 13.3, 2.0 Hz), 7.63-7.60 (m, 2H), 7.41-7.31 (m, 5H), 7.19-7.14 (m, 2H), 7.05 (dd, 1H, *J* = 9.1, 8.5 Hz), 6.43 (dd, 1H, *J* = 6.2, 2.1 Hz), 6.10 (d, 1H, *J* = 2.1 Hz), 3.74 (s, 2H); MS(ESI⁺) *m/z* 493.2 (M + H)⁺.

Example 29



***N*¹-(4-(6-(4-(Benzyloxy)phenylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-*N*³-(4-fluorophenyl)malonamide**

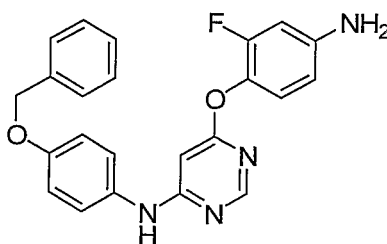
5



A) *N*-(4-(6-(4-(Benzyloxy)phenylamino)pyrimidin-4-yloxy)-3-fluorophenyl)acetamide

[00165] A mixture of *N*-(4-(6-chloropyrimidin-4-yloxy)-3-fluorophenyl)acetamide (Compound B of Example 13, 281 mg, 1.00 mmol), 4-benzyloxyaniline (Aldrich, 398 mg, 2.00 mmol), and 2-methoxyethyl ether (2 mL) was heated at 160 °C for 45 min. The cooled mixture was treated with H₂O (50 mL) and extracted with EtOAc (100 mL). The EtOAc extract was washed with brine (3 x 25 mL), dried (MgSO₄) and concentrated *in vacuo* to give the title compound (200 mg, 22%) as a purple solid. ¹H NMR (400 MHz, DMSO-*d*₆) δ 10.19 (s, 1H), 9.43 (s, 1H), 8.23 (s, 1H), 7.72 (dd, 1H, *J* = 12.5, 2.0 Hz), 7.44-7.42 (m, 4H), 7.38 (dd, 2H, *J* = 8.0, 6.9 Hz), 7.33-7.23 (m, 3H), 6.98 (d, 2H, *J* = 9.0 Hz), 6.07 (s, 1H), 5.07 (s, 2H), 2.05 (s, 3H); MS(ESI⁺) *m/z* 445.13 (M + H)⁺.

20



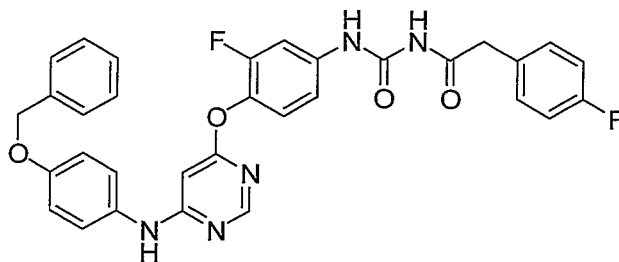
B) 6-(4-Amino-2-fluorophenoxy)-N-(4-(benzyloxy)phenyl)pyrimidin-4-amine

[00166] A mixture of *N*-(4-(6-(4-(benzyloxy)phenylamino)pyrimidin-4-yloxy)-3-fluorophenyl)acetamide (150 mg, 0.34 mmol), 6 M HCl (0.5 mL) and MeOH (3 mL) was heated at reflux for 2 h. The mixture was concentrated to remove the MeOH and the residue treated with saturated NaHCO₃ solution and extracted with EtOAc. The organic phase was dried (MgSO₄) and concentrated *in vacuo* to give the title compound (123 mg, 90%) as a pink solid. ¹H NMR (DMSO-*d*₆): δ 9.37 (s, 1H), 8.24 (s, 1H), 7.46-7.31 (m, 7H), 6.99-6.92 (m, 3H), 6.48 (dd, 1H, *J* = 12.5, 2.7 Hz), 6.39 (dd, 1H, *J* = 8.6, 2.7 Hz), 5.97 (s, 1H), 5.39 (br s, 2H), 5.08 (s, 2H); MS(ESI⁺) *m/z* 403.09 (M + H)⁺.

C) N¹-(4-(6-(4-(Benzyloxy)phenylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-N³-(4-fluorophenyl)malonamide

[00167] The title compound was prepared from a mixture 6-(4-amino-2-fluorophenoxy)-*N*-(4-(benzyloxy)phenyl)pyrimidin-4-amine (45 mg, 0.11 mmol), 3-(4-fluorophenylamino)-3-oxopropanoic acid (Compound B of Example 1, 24 mg, 0.12 mmol), TBTU (48 mg, 0.15 mmol), DIPEA (0.26 mL, 0.15 mmol), and DMF (1 mL) using a similar procedure described for the preparation of Compound C of Example 1. The crude product was triturated with isopropyl ether to give the title compound (56 mg, 88%) as a pink solid. ¹H NMR (DMSO-*d*₆) δ 10.47 (s, 1H), 10.27 (s, 1H), 9.45 (s, 1H), 8.25 (s, 1H), 7.77 (dd, 1H, *J* = 12.7, 2.0 Hz), 7.65-7.62 (m, 2H), 7.46 (d, 4H, *J* = 7.3 Hz), 7.40 (dd, 2H, *J* = 7.6, 7.3 Hz), 7.37-7.29 (m, 3H), 7.17 (dd, 2H, *J* = 9.0, 8.3 Hz), 7.00 (d, 2H, *J* = 9.0 Hz) 6.09 (s, 1H), 5.09 (s, 2H) 3.49 (s, 2H); MS(ESI⁺) *m/z* 582.3 (M + H)⁺.

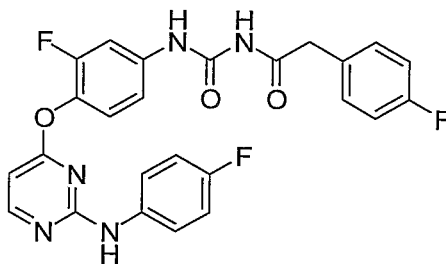
Example 30



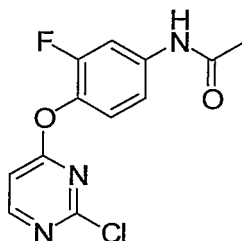
1-(4-(6-(4-(Benzyloxy)phenylamino)pyrimidin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00168] The title compound was prepared from 6-(4-amino-2-fluorophenoxy)-*N*-(4-(benzyloxy)phenyl)pyrimidin-4-amine (Compound B of Example 29, 45 mg, 0.11 mmol) and a solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.13 mmol) in THF using a similar procedure described for the preparation of Compound E of Example 11. The crude product was triturated with isopropyl ether to give the title compound (58 mg, 90%) as a pink solid. ¹H NMR (DMSO-*d*₆) δ 11.02 (s, 1H), 10.54 (s, 1H), 9.46 (s, 1H), 8.24 (s, 1H), 7.70 (dd, 1H, *J* = 12.7, 2.4 Hz), 7.46-7.26 (m, 9H), 7.18 (dd, 2H, *J* = 9.6, 8.3 Hz), 7.00 (d, 2H, *J* = 9.6 Hz), 6.11 (s, 1H), 5.09 (s, 2H), 3.75 (s, 2H); MS(ESI⁺) *m/z* 582.3 (*M* + *H*)⁺.

Example 31

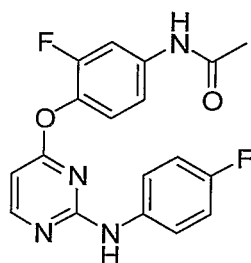


1-(3-Fluoro-4-(2-(4-fluorophenylamino)pyrimidin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

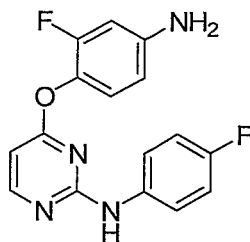


A) *N*-(4-(2-Chloropyrimidin-4-yloxy)-3-fluorophenyl)acetamide

[00169] A mixture of 2,4-dichloropyrimidine (Aldrich, 1.5 g, 10.0 mmol), *N*-(3-fluoro-4-hydroxyphenyl)acetamide (0.85 g, 5.0 mmol), K₂CO₃ (0.76 g, 5.5 mmol), and CH₃CN (100 mL) was heated at reflux for 2 h. The mixture was concentrated and the residue partitioned between EtOAc and saturated NaHCO₃ solution. The EtOAc phase was washed with sat NaHCO₃ solution, brine, dried (MgSO₄) and concentrated *in vacuo*. The crude product was purified by flash chromatography using a gradient from 30 % EtOAc in hexanes to 100 % EtOAc to give the title compound (1.1 g, 78%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.22 (s, 1H), 8.63 (d, 1H, *J* = 5.6 Hz), 7.74 (dd, 1H, *J* = 12.6, 2.4 Hz), 7.34-7.26 (m, 3H), 2.01 (s, 3H).

**B) *N*-(3-Fluoro-4-(2-(4-fluorophenylamino)pyrimidin-4-yloxy)phenyl)acetamide**

[00170] A mixture of *N*-(4-(2-chloropyrimidin-4-yloxy)-3-fluorophenyl)acetamide (100 mg, 0.36 mmol), 4-fluoroaniline (Aldrich, 40 mg, 0.36 mmol), and 1,4-dioxane (3 mL) was heated at reflux for 2 h. The mixture was concentrated *in vacuo* and the residue triturated with ether to give a gray solid. The product was dissolved in MeOH, treated with silica gel (150 mg) and the mixture concentrated to dryness. The compound was concentrated down on silica gel and applied to a silica gel column and eluted first with EtOAc then with 100:1 MeOH / NH₄OH in CH₂Cl₂ to give the title compound (40 mg, 31%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.19 (s, 1H), 9.61 (s, 1H), 8.33 (d, 1H, *J* = 5.6 Hz), 7.71 (d, 1H, *J* = 12.7 Hz), 7.40 (s, 2H), 7.30-7.26 (m, 2H), 6.86 (dd, 2H, *J* = 8.3, 8.3 Hz), 6.50 (d, 1H, *J* = 5.4 Hz), 2.05 (s, 3H); MS(ESI⁺) *m/z* 357.13 (M + H)⁺.



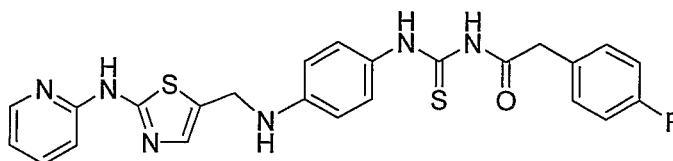
C) 4-(4-Amino-2-fluorophenoxy)-N-(4-fluorophenyl)pyrimidin-2-amine

[00171] A mixture of *N*-(3-fluoro-4-(2-(4-fluorophenylamino)pyrimidin-4-yloxy)phenyl)acetamide (32 mg, 0.09 mmol), 6 M HCl (0.2 mL) and MeOH (2 mL) was heated at reflux for 2 h. The mixture was cooled, diluted with EtOAc (20 mL), washed with saturated NaHCO₃ solution and brine, dried (MgSO₄), and concentrated *in vacuo*. Flash chromatography on SiO₂ using 30-40 % EtOAc in hexanes containing 1 % Et₃N gave the title compound (15 mg, 46%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 9.55 (s, 1H), 8.25 (d, 1H, *J* = 5.5 Hz), 7.43 (br s, 2H), 6.92-6.85 (m, 3H), 6.45 (dd, 1H, *J* = 13.5, 2.1 Hz), 6.38-6.35 (m, 2H), 5.35 (br s, 2H). MS(ESI⁺) *m/z* 315.17 (M + H)⁺.

D) 1-(3-Fluoro-4-(2-(4-fluorophenylamino)pyrimidin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

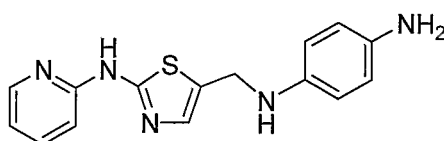
[00172] A solution of 4-(4-amino-2-fluorophenoxy)-*N*-(4-fluorophenyl)pyrimidin-2-amine (10 mg, 0.032 mmol) in THF (1 mL) was cooled in an ice bath and treated with a solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example of 11, 228 μL, 0.064 mmol) and stirred at RT for 2 h. The reaction mixture was concentrated *in vacuo* and the residue triturated with isopropyl ether to give the title compound (15 mg, 93%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.06 (s, 1H), 10.56 (s, 1H), 9.68 (s, 1H), 8.39 (d, 1H, *J* = 5.7 Hz), 7.76 (dd, 1H, *J* = 13.5, 2.1 Hz), 7.43 (br s, 2H), 7.46-7.35 (m, 6H), 7.18 (dd, 2H, *J* = 8.8, 8.8 Hz), 6.57 (d, 1H, *J* = 5.4 Hz), 3.76 (s, 2H); MS(ESI⁺) *m/z* 492.0 (M + H)⁺.

Example 32



1-(2-(4-Fluorophenyl)acetyl)-3-(4-((2-(pyridin-2-ylamino)thiazol-5-yl)methylamino)phenyl)thiourea

5

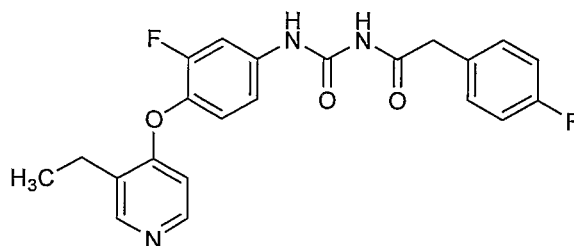


A) N^1 -((2-(Pyridin-2-ylamino)thiazol-5-yl)methyl)benzene-1,4-diamine

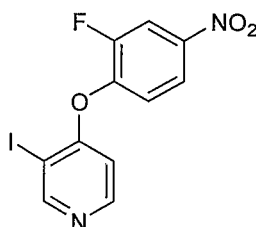
[00173] A solution of 2-(pyridine-2-ylamino)-thiazole-5-carbaldehyde (0.10 g, 0.49 mmol, WO2004/001059), benzene-1,4-diamine (0.105 g, 0.97 mmol) and
 10 triethylsilane (0.19 mL, 1.2 mmol) in CH_2Cl_2 -TFA (3:1, 4 mL) was stirred at ambient temperature for 4 h. The reaction mixture was concentrated *in vacuo* and the residue partitioned between CH_2Cl_2 and saturated aqueous NaHCO_3 solution. The organic phase was washed with saturated aqueous NaHCO_3 solution, brine, dried (MgSO_4) and concentrated *in vacuo*. The crude product which contained the title compound
 15 along with the starting aldehyde and benzene-1,4-diamine was carried on directly into the next step.

B) 1-(2-(4-Fluorophenyl)acetyl)-3-(4-((2-(pyridin-2-ylamino)thiazol-5-yl)methylamino)phenyl)thiourea

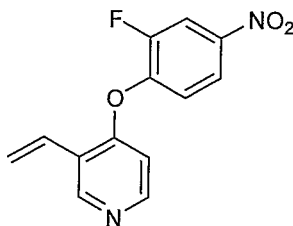
[00174] 4-Fluorophenylacetyl chloride (7.4 μL , 0.053 mmol) was added to a suspension of NaSCN (4.5 mg, 0.055 mmol) in EtOAc (0.5 mL) and the resulting mixture was stirred at RT for 30 min. This mixture was then added to a solution of the above mixture obtained in A (14.5 mg) in CH_2Cl_2 (0.5 mL) and the resulting mixture was stirred at ambient temperature for 2 h. The reaction mixture was
 20 concentrated *in vacuo* and the residue was purified by flash chromatography on SiO_2 using a 2-5% MeOH- CHCl_3 gradient elution to give the title compound (2 mg) as an orange film. MS(ESI^+) m/z 493.2 ($\text{M} + \text{H}$) $^+$.

Example 33

**1-(4-(3-Ethylpyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea,
hydrochloride salt**

**A) 4-(2-Fluoro-4-nitrophenoxy)-3-iodopyridine**

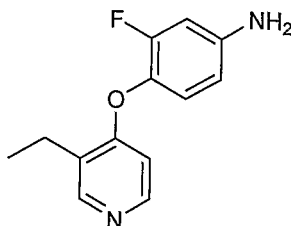
[00175] A mixture of 4-chloro-3-iodopyridine (1.50 g, 6.30 mmol, prepared according to Tabanella, S. et al. *Org. Biomol. Chem.* **2003**, *1*, 4254-4261.), 2-fluoro-nitrophenol (Lancaster, 2.0 g, 12.7 mmol), DIPEA (5 mL), and NMP (10 mL) was heated at 150 °C. After 12 h, more 2-fluoro-nitrophenol (0.50 g, 3.18 mmol) was added to the reaction mixture and heating was continued for 4 h. Most of the volatile components were removed under vacuum at 75 °C, the residue treated with saturated aq. NaHCO₃ solution (150 mL) and extracted with EtOAc (2 x 100 mL). The combined extracts were washed with brine, dried (MgSO₄) and concentrated *in vacuo* to give the crude product. Purification by flash chromatography on silica gel, using 0-100 % CH₂Cl₂ / hexanes then 2% MeOH / CH₂Cl₂ gave the title compound (1.0 g, 43%) as a yellow solid. ¹H NMR (DMSO-*d*₆) δ 8.96 (s, 1H), 8.47 (d, 2H, *J* = 5.5 Hz), 8.44 (dd, 1H, *J* = 2.7, 9.2 Hz), 7.49 (dd, 1H, *J* = 8.8, 8.2 Hz), 7.07 (d, 1H, *J* = 5.5 Hz); MS(ESI⁺): *m/z* 361.05 (M + H)⁺.



B) 4-(2-Fluoro-4-nitrophenoxy)-3-vinylpyridine

[00176] A solution of 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridine (200 mg, 0.56 mmol), tributylvinyltin (212 mg, 0.67 mmol) in DMF (1 mL) was treated with CsF (169 mg, 1.12 mmol) followed by (Ph₃P)₄Pd (36 mg, 0.031 mmol) and CuI (10 mg, 0.056 mmol) and the mixture was heated at 45 °C for 1 h. The mixture was cooled, diluted with CH₂Cl₂ (15 mL) and H₂O (10 mL), shaken vigorously and then filtered through Celite®. The filter cake was washed with 1:1 CH₂Cl₂ / EtOAc and the washings were combined with the filtrate. The solution was washed with brine, dried (MgSO₄) and concentrated *in vacuo* to give a brown oil. The crude product was purified by flash chromatography on SiO₂ using 0-2 % MeOH / CH₂Cl₂ to give a semi-pure product. The product was treated with 2 M HCl / Et₂O (10 mL) and the precipitated hydrochloride derivative collected by filtration and washed with Et₂O and EtOAc to a yellow solid (145 mg, 87%). ¹H NMR (DMSO-*d*₆) δ 9.11 (s, 1H), 8.64 (s, 1H), 8.51-8.48 (m, 1H), 8.24 (d, 1H, *J* = 7.7 Hz), 7.83-7.79 (m, 1H), 7.28 (d, 1H, *J* = 6.0 Hz), 7.02-6.95 (m, 1H), 6.24 (d, 1H, *J* = 17.6 Hz), 5.68 (d, 1H, 11.5 Hz); MS(ESI⁺): *m/z* 261.18 (M + H)⁺.

[00177] The above hydrochloride salt was converted to the free-base as follows: The pyridine hydrochloride (230 mg) was stirred with NaHCO₃ (25 mL) and EtOAc (20 mL) until homogeneous and the EtOAc phase separated, washed with brine, dried (MgSO₄) and concentrated. The title compound (190 mg) was obtained as a yellow oil.

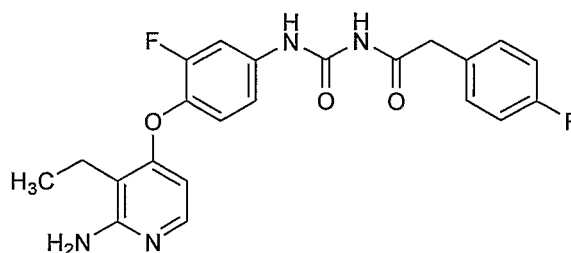


C) 4-(3-Ethylpyridin-4-yloxy)-3-fluorobenzenamine

[00178] A solution of 4-(2-fluoro-4-nitrophenoxy)-3-vinylpyridine (80 mg, 0.30 mmol) in 1:1 EtOAc / MeOH (2 mL) was hydrogenated over 10 % palladium-carbon (30 mg) for 1 h using H₂ from a latex balloon. Pt₂O (10 mg) was added to the mixture and the reaction continued for 1 h. The mixture was filtered through Celite® and concentrated *in vacuo* to give the title compound (50 mg, 63%) as a yellow oil. ¹H NMR (DMSO-*d*₆) δ 8.33 (s, 1H), 8.22 (d, 1H, *J* = 5.6 Hz), 6.96 (dd, 1H, *J* = 8.7, 9.1 Hz), 6.50 (dd, 1H, *J* = 2.0, 13.7 Hz), 6.56 (d, 1H, *J* = 5.6 Hz), 6.41 (dd, 1H, *J* = 2.5, 6.1 Hz), 2.69 (q, 2H, *J* = 7.6 Hz), 1.21 (t, 3H, *J* = 7.6 Hz).

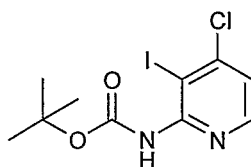
D) 1-(4-(3-Ethylpyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

[00179] A solution of 4-(3-ethylpyridin-4-yloxy)-3-fluorobenzenamine (23 mg, 0.10 mmol) in CH₂Cl₂ (1 mL) was treated with a solution of 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.33 mL, 0.11 mmol) and the mixture was stirred at room temperature for 2.5 h. The mixture was concentrated under vacuum and the residue triturated with 1:1 isopropyl ether / EtOAc to give a yellow solid. The product was treated with absolute MeOH (1 mL) and 2 M HCl / Et₂O (1 mL), stirred at room temperature for 5 min and concentrated under vacuum to give the title compound (15 mg, 36%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 11.04 (s, 1H), 10.57 (s, 1H), 8.41 (s, 1H), 8.26 (d, 1H, *J* = 5.6 Hz), 7.76 (dd, 1H, *J* = 2.0, 12.7 Hz), 7.40 – 7.28 (m, 4H), 7.19-7.14 (m, 3H), 6.54 (d, 1H, *J* = 5.6 Hz), 3.73 (s, 2H), 2.72 (q, 2H, *J* = 7.6 Hz), 1.23 (t, 3H, *J* = 7.6 Hz); MS(ESI⁺): *m/z* 412.20 (M + H)⁺.

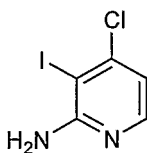
Example 34

1-(4-(2-Amino-3-ethylpyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt

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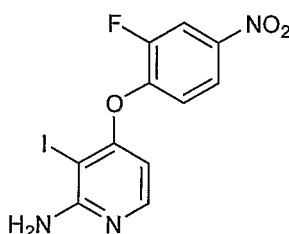
**A) (4-Chloro-3-iodopyridin-2-yl)-carbamic acid *tert*-butyl ester**

[00180] A solution of (4-chloro-pyridin-2-yl)-carbamic acid *tert*-butyl ester (CB Research and Development Inc., 5.0 g, 22.0 mmol), TMEDA (8 mL) in anhydrous THF (100 mL) was placed under a nitrogen atmosphere and cooled to -70 °C and treated dropwise with 2.5 M *n*-BuLi in hexanes (22.0 mL, 54.8 mmol) over a period of 30 min. The mixture was stirred at -70 °C for 1 h then treated dropwise with a solution of I₂ (14 g, 110 mmol) in anhydrous THF (16 mL) at -70 °C. After the addition was complete, the reaction was stirred at -70 °C for 30 min then allowed to warm to room temperature. The mixture was treated with a solution of sodium hydrogensulfite (16 g) in H₂O (100 mL) and stirred for 30 min then extracted with EtOAc. The extract was washed with brine, dried (MgSO₄) and concentrated *in vacuo*. The product was purified by flash chromatography on SiO₂ eluting with 0 – 5 % MeOH / CH₂Cl₂ to give the title compound (5.8 g, 78%) as white solid. ¹H NMR (DMSO-*d*₆) δ 9.46 (s, 1H), 8.29 (d, 1H, *J* = 5.6 Hz), 7.46 (d, 1H, *J* = 5.0 Hz), 1.44 (s, 9H); MS(ESI): *m/z* 352.99 (M-H)⁺.



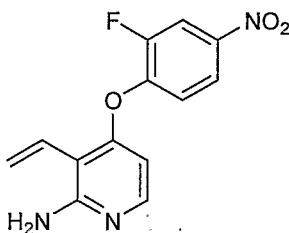
B) 4-Chloro-3-iodopyridin-2-amine

[00181] A suspension of (4-chloro-3-iodo-pyridin-2-yl)-carbamic acid *tert*-butyl ester (5.6 g, 15.8 mmol) in 48 % hydrobromic acid was heated at 100 °C for 10 min to give a clear solution. The mixture was cooled, treated with crushed ice and made basic with 6 M NaOH. The precipitated product was collected by vacuum filtration, washed with H₂O and sucked partially on the funnel to give a white solid. The product was dissolved in THF and the solution dried over MgSO₄ and concentrated *in vacuo* to give the title compound (3.7 g, 93%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 7.84 (d, 1H, *J* = 5.1 Hz), 6.73 (d, 1H, *J* = 5.6 Hz), 6.51 (br s, 2H); MS(ESI⁺): *m/z* 254.97 (M + H)⁺.

**C) 4-(2-Fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine**

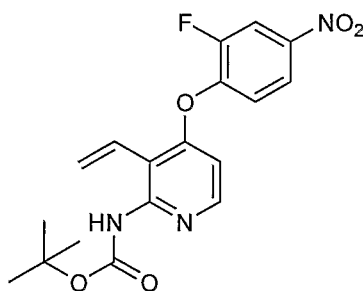
[00182] A mixture of 4-chloro-3-iodopyridin-2-amine (3.6 g, 14.2 mmol) and 2-fluoro-4-nitrophenol (Lancaster, 4.5 g, 28.4 mmol), DIPEA (3.6 mL, 20.7 mmol) and NMP (8 mL) was placed in a glass pressure vessel and heated rapidly to 170 °C and the heating continued for 18 h. The volatile components were distilled off under reduced pressure and the viscous residue poured into ice-water (150 mL). The mixture was sonicated for 15 min in order to break up the gummy solid and the pH of the mixture was adjusted to 7.5 with saturated aq. NaHCO₃ solution. The solid was collected by vacuum filtration, washed with H₂O, sucked partially dry on the funnel. The partially dried solid was suspended in toluene (150 mL) and the mixture concentrated *in vacuo* and the process repeated 3 times to give a brown solid. The product was dissolved in MeOH (150 mL), treated with 4 M HCl /1,4-dioxane (8 mL) and stirred at room temperature for 5 min and then the mixture was concentrated *in vacuo*. The hydrochloride thus obtained was washed and triturated with EtOAc and partitioned between EtOAc and saturated aq. NaHCO₃ solution. The EtOAc phase was separated washed with brine, and then dried (MgSO₄). The EtOAc solution was

treated with activated charcoal, stirred at room temperature for 10 min and the charcoal filtered off. The solution was concentrate *in vacuo* to give the title compound (3.9 g, 74%) as a yellow solid. ^1H NMR ($\text{DMSO}-d_6$) δ 8.39 (dd, 1H, $J = 2.5, 10.7$ Hz), 8.12 (dd, 1H, $J = 1.5, 9.2$ Hz), 7.86 (d, 1H, $J = 5.6$ Hz), 7.32 (dd, 1H, $J = 8.6, 8.6$ Hz), 6.40 (br s, 2H), 6.18 (d, 1H, $J = 5.6$ Hz).



D) 4-(2-Fluoro-4-nitrophenoxy)-3-vinylpyridin-2-amine

[00183] The title compound was prepared from 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine and tributylvinyltin via a Stille coupling reaction in the same manner as described in Step B of Example 33. ^1H NMR ($\text{DMSO}-d_6$) δ 8.35 (dd, 1H, $J = 10.7, 3.1$ Hz), 8.09 (d, 1H, $J = 9.2$ Hz), 7.85 (d, 1H, $J = 5.6$ Hz), 7.31-7.15 (m, 1H), 6.54 (dd, 1H, $J = 17.8, 11.7$ Hz), 6.24 (br s, 2H), 6.20 (d, 1H, $J = 5.6$ Hz), 5.71 (d, 1H, $J = 17.8$ Hz), 5.46 (d, 1H, $J = 11.7$ Hz); MS(ESI $^+$): m/z 276.17 ($M + H$) $^+$.

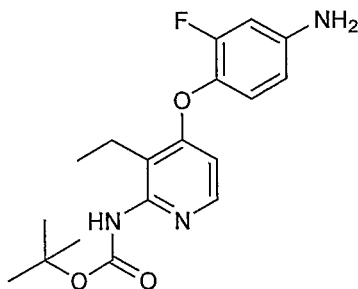


E) tert-Butyl 4-(2-fluoro-4-nitrophenoxy)-3-vinylpyridin-2-ylcarbamate

[00184] A solution of 4-(2-fluoro-4-nitrophenoxy)-3-vinylpyridin-2-amine (60 mg, 0.22 mmol) in 1,4-dioxane (0.5 mL) and *tert*-butyl alcohol (1.5 mL) was treated with Boc_2O (140 mg, 0.64 mmol) and heated at 65 $^\circ\text{C}$ for 5 h. The mixture was cooled, partitioned between EtOAc and saturated aq. NaHCO_3 solution. The EtOAc phase was separated, washed with brine, dried (MgSO_4) and concentrated *in vacuo*. The crude product was purified by flash chromatography on SiO_2 to give the title compound (50 mg, 60%) as a yellow solid. ^1H NMR ($\text{DMSO}-d_6$) δ 9.37 (s, 1H), 8.41

(dd, 1H, $J = 10.7, 2.5$ Hz), 8.22 (d, 1H, $J = 5.6$ Hz), 8.15 (d, 1H, $J = 8.6$ Hz), 7.42 (t, 1H, $J = 8.6$ Hz), 6.86 (d, 1H, $J = 5.6$ Hz), 6.58 (dd, 1H, $J = 17.8, 11.7$ Hz), 5.82 (d, 1H, $J = 16.3$ Hz), 5.52 (d, 1H, $J = 11.7$ Hz), 1.42 (s, 9H); MS(ESI⁺): m/z 376.18 (M + H)⁺.

5

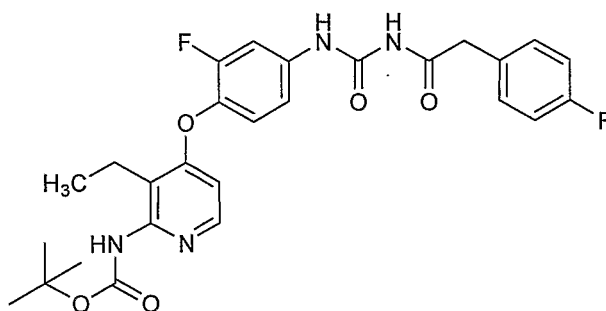


F) *tert*-Butyl 4-(4-amino-2-fluorophenoxy)-3-ethylpyridin-2-ylcarbamate

[00185] A solution of *tert*-butyl 4-(2-fluoro-4-nitrophenoxy)-3-vinylpyridin-2-ylcarbamate (48 mg, 0.13 mmol) was hydrogenated over 10 % palladium-carbon (10

10 mg) and Pt₂O (5 mg) for 1.5 h using H₂ from a rubber balloon. The mixture was filtered through Celite[®] and the filtrate concentrated *in vacuo* to give the title compound (40 mg, 89%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 9.04 (s, 1H), 8.03 (d, 1H, $J = 5.6$ Hz), 6.95 (dd, 1H, $J = 8.6, 8.6$ Hz), 6.50 (dd, 1H, $J = 2.5, 13.2$ Hz), 6.41 (dd, 1H, $J = 2.5, 9.4$ Hz), 6.36 (d, 1H, $J = 5.6$ Hz), 5.44 (s, 2H), 2.67-2.62 (m, 2H), 1.43 (s, 9H), 1.11 (t, 3H, $J = 7.1$ Hz); MS(ESI⁺): m/z 348.22 (M + H)⁺.

15



G) *tert*-Butyl 3-ethyl-4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-2-ylcarbamate

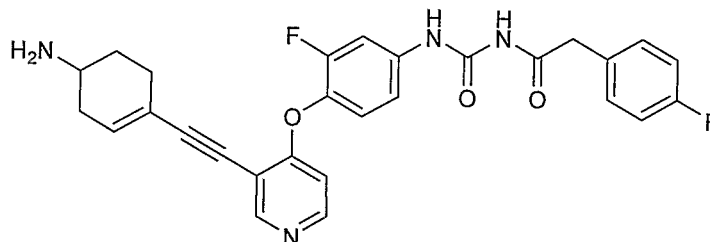
20 **[00186]** The title compound was prepared from *tert*-butyl 4-(4-amino-2-fluorophenoxy)-3-ethylpyridin-2-ylcarbamate (20 mg, 0.058 mmol) and 0.3 M

solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (232 μ L, 0.070 mmol) in THF in the same manner as Step D of Example 33. MS(ESI⁺): m/z 527.31 (M + H)⁺.

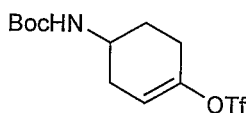
H) 1-(4-(2-Amino-3-ethylpyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt

[00187] A solution of *tert*-butyl 3-ethyl-4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-2-ylcarbamate (16 mg, 0.03 mmol) was dissolved in anhydrous THF (0.5 mL) and treated with 4 M HCl / 1,4-dioxane (1.5 mL) and stirred at room temperature for 3 h. The mixture was concentrated *in vacuo* and the product purified by preparative HPLC method A to give the title compound (5 mg, 36%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.06 (s, 1H), 10.6 (s, 1H), 7.80 – 7.79 (m, 4H), 7.43 – 7.33 (m, 4H), 7.16 (dd, 2H, J = 8.9, 8.9 Hz), 6.19 (d, 1H, J = 7.1 Hz), 3.73 (s, 2H), 2.71 – 2.66 (m, 2H), 1.10 (t, 3H, J = 7.1 Hz); MS(ESI⁺): m/z 427.18 (M + H)⁺.

Example 35



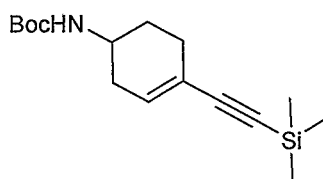
1-(4-(3-(2-(4-Aminocyclohex-1-enyl)ethynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea



A) 4-(*tert*-Butoxycarbonyl)cyclohex-1-enyl trifluoromethanesulfonate

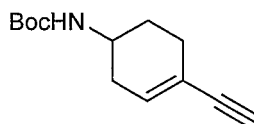
[00188] A solution of *N*-Boc-4-aminocyclohexanone (Astatech Inc., 213 mg, 1.0 mmol) in THF (7 mL) was cooled to -70 °C and treated with a solution 0.5 M KHMDS in toluene (2.4 mL, 1.2 mmol). The mixture was stirred at -70 °C for 20 min, treated dropwise with a solution of phenyltrifluoromethanesulfonimide (392 mg, 1.1

mmol) in THF (4 mL) and stirred at -70°C for 25 min. The mixture was quenched with saturated aq. NH_4Cl solution, diluted with EtOAc, washed with 10 % Na_2CO_3 and brine, dried (MgSO_4) and concentrated *in vacuo*. The crude product was purified by flash chromatography on SiO_2 eluting with 10 -25 % EtOAc / hexanes to give the title compound (180 mg, 52%) as a white solid. ^1H NMR ($\text{DMSO}-d_6$) δ 5.68 (s, 1H), 4.50 (s, 1H), 3.82 (s, 1H), 2.68–2.25 (m, 3H), 2.22–1.89 (m, 2H), 1.87–1.63 (m, 1H), 1.43 (s, 9H).



10 **B) *tert*-Butyl 4-(2-(trimethylsilyl)ethynyl)cyclohex-3-enylcarbamate**

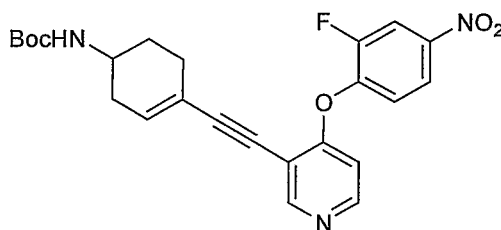
[00189] A mixture of 4-(tert-butoxycarbonyl)cyclohex-1-enyl trifluoromethanesulfonate (170 mg, 0.49 mmol), trimethylsilylacetylene (138 μL , 0.98 mmol), Et_3N (0.68 mL) and THF (8 mL) in a reaction flask was purged with argon and treated in turn with CuI (14 mg, 0.072 mmol) and $(\text{Ph}_3\text{P})_4\text{Pd}$ (27 mg, 0.024 mmol). The reaction mixture was stirred at room temperature for 25 min, and then diluted with EtOAc (50 mL), washed with saturated aq. NaHCO_3 solution and brine, dried (MgSO_4) and concentrated *in vacuo*. The crude product was purified by flash chromatography on SiO_2 eluting with 0 -25 % EtOAc / hexanes to give the title compound (116 mg, 81%) as a yellow solid. ^1H NMR ($\text{DMSO}-d_6$) δ 6.06 (s, 1H), 4.50 (s, 1H), 3.76 (s, 1H), 2.46 (d, 1H, $J = 18.8$ Hz), 2.36–2.14 (m, 2H), 2.00–1.78 (m, 2H), 1.66–1.50 (m, 1H), 1.43 (s, 9H), 0.27–0.05 (m, 9H).



C) *tert*-Butyl 4-ethynylcyclohex-3-enylcarbamate

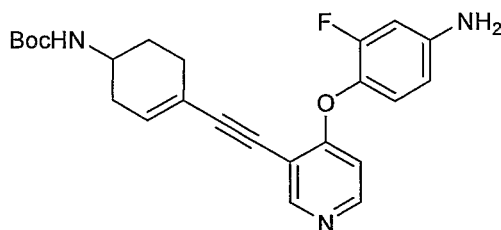
25 [00190] A solution of *tert*-butyl 4-(2-(trimethylsilyl)ethynyl)cyclohex-3-enylcarbamate (112 mg, 0.38 mmol) in THF was cooled to -15°C , treated with 1.0 M tetrabutylammonium fluoride in THF (Aldrich, 440 μL , 0.44 mmol) and the mixture

stirred at -15°C for 40 min. The mixture was treated with 5 % Na_2CO_3 (25 mL) and extracted with ether. The ether extract was washed with 5 % Na_2CO_3 and brine, dried (MgSO_4) and concentrated *in vacuo* to give the title compound (83 mg, 99%) as a brown oil. ^1H NMR ($\text{DMSO}-d_6$) δ 6.09 (s, 1H), 4.51 (s, 1H), 3.77 (s, 1H), 2.82 (s, 1H), 2.47 (d, 1H, $J = 18.3$ Hz), 2.35–2.16 (m, 2H), 2.04–1.79 (m, 2H), 1.72 – 1.51 (m, 1H), 1.43 (s, 9H).



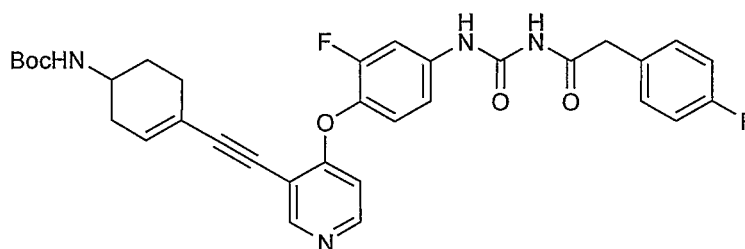
D) *tert*-Butyl 4-(2-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)ethynyl)cyclohex-3-enylcarbamate

[00191] A solution of 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridine (Compound A of Example 33, 130 mg, 0.36 mmol) and *N*-Boc-4-ethynylcyclohex-3-enamine (80 mg, 0.36 mmol) in anhydrous THF (2 mL) was treated with Et_3N (2 mL) and the degassed by vacuum/argon purge. The solution was treated with tetrakis(triphenylphosphine) palladium (20 mg, 0.0018 mmol) and CuI (10 mg, 0.054 mmol) and then heated at reflux for 2 h. The mixture was cooled and partitioned between saturated aq. NaHCO_3 solution and EtOAc . The EtOAc phase was separated, washed with brine, dried (MgSO_4) and concentrated *in vacuo*. The crude product was purified by flash chromatography on silica gel eluting with 0–40 % EtOAc / hexanes to give the title compound (124 mg, 76%) as a yellow solid. ^1H NMR ($\text{DMSO}-d_6$) δ 8.68 (s, 1H), 8.51 (d, 1H, $J = 5.6$ Hz), 8.43 (dd, 1H, $J = 2.5, 10.7$ Hz), 8.15 (d, 1H, $J = 9.2$ Hz), 7.49 (dd, 1H, $J = 8.6, 8.6$ Hz), 7.14 (d, 1H, $J = 5.6$ Hz), 6.85 (d, 1H, $J = 7.1$ Hz), 6.04–6.00 (m, 1H), 3.48–3.35 (m, 1H), 2.36–2.25 (m, 1H), 2.17–2.04 (m, 2H), 2.03–1.89 (m, 1H), 1.78–1.69 (m, 1H), 1.46–1.35 (m, 1H), 1.36 (s, 9H); MS(ESI^+): m/z 454.27 ($\text{M} + \text{H}$) $^+$.



E) *tert*-Butyl 4-(2-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)ethynyl)cyclohex-3-enylcarbamate

[00192] A mixture of *tert*-butyl 4-(2-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)ethynyl)cyclohex-3-enylcarbamate (110 mg, 0.24 mmol), iron powder, ~325 mesh (150 mg, 2.7 mmol), NH₄Cl (280 mg, 5.3 mmol), DMF (1 mL), H₂O (1 mL) and EtOH (1 mL) was heated at 100 °C for 30 minutes. The mixture was filtered through a pad of Celite[®] using DMF to wash the filter cake and the filtrate made basic to pH 8 with saturated aq. NaHCO₃ solution. The mixture was extracted twice with EtOAc and dried (MgSO₄) and concentrated *in vacuo* to give the title compound (105 mg) which was used without any further purification. MS(ESI⁺): *m/z* 424.27 (M + H)⁺.



F) *tert*-Butyl 4-(2-(4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)ethynyl)cyclohex-3-enylcarbamate

[00193] A solution of *tert*-butyl 4-(2-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)ethynyl)cyclohex-3-enylcarbamate (50 mg, 0.12 mmol) in dry CH₂Cl₂ (2 mL) was treated with a 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.8 mL, 0.24 mmol) and the mixture stirred at rt for 1 h. The solvents were evaporated under vacuum and the residue purified by flash chromatography on silica gel eluting with 10-60 % EtOAc / hexanes to give the title compound (50 mg, 69%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.03 (s, 1H), 10.57 (s, 1H), 8.57 (s, 1H), 8.36 (d, 1H, *J* = 5.7 Hz), 7.78 (dd, 1H, *J* = 1.8, 13.1 Hz),

7.41 – 7.29 (m, 3H), 7.16 (dd, 3H, $J = 8.6, 8.6$ Hz), 6.85 (d, 1H, $J = 8.3$ Hz), 6.70 (d, 1H, $J = 5.7$ Hz), 6.13 – 6.08 (m, 1H), 3.73 (s, 2H), 3.51 – 3.41 (m, 1H), 2.38 – 2.27 (m, 1H), 2.27 – 2.20 (m, 2H), 1.82 – 1.72 (m, 1H), 1.54 – 1.28 (m, 2H), 1.37 (s, 9H); ESI MS): m/z 603.24 ($M + H$)⁺.

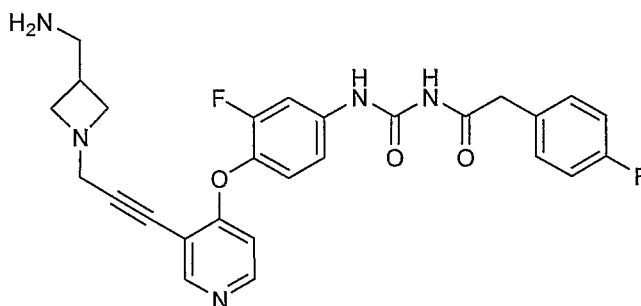
5

G) 1-(4-(3-(2-(4-Aminocyclohex-1-enyl)ethynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

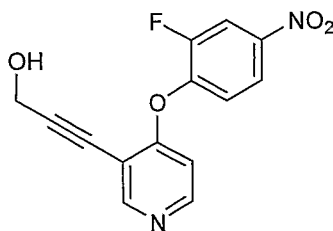
[00194] A solution of *tert*-butyl 4-(2-(4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)ethynyl)cyclohex-3-enylcarbamate (40 mg, 0.066 mol) in anhydrous 1,4-dioxane (2 mL) was cooled to -10 °C and treated with 4 M HCl / 1,4-dioxane (4 mL). The mixture was stirred at -5 °C for 2.5 h then at rt for 1 h. The mixture was concentrated under vacuum without any heating to give the title compound (32 mg, 84%) as a yellow solid. ¹H NMR (DMSO-*d*₆) δ 11.05 (s, 1H), 10.61 (s, 1H), 8.69 (s, 1H), 8.44 (d, 1H, $J = 6.1$ Hz), 8.06 (d, 1H, $J = 2.0$ Hz), 7.80 (dd, 1H, $J = 12.7, 2.0$ Hz), 7.46–7.38 (m, 1H), 7.35 (dd, 1H, $J = 8.6, 5.6$ Hz), 7.19–7.13 (m, 1H), 6.82 (d, 1H, $J = 5.6$ Hz), 6.17 (s, 1H), 3.74 (s, 2H), 3.73–3.62 (m, 2H), 3.62–3.54 (m, 1H), 3.34–3.22 (m, 1H), 2.31 (s, 1H), 1.99–1.96 (m, 1H), 1.71–1.66 (m, 1H); MS(ESI⁺): m/z 503.12 ($M + H$)⁺.

20

Example 36



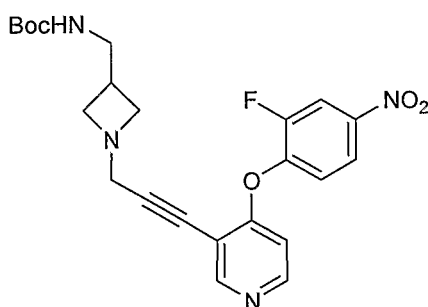
1-(4-(3-(3-(3-(Aminomethyl)azetidin-1-yl)prop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt



A) 3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-ol

[00195] A solution of 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridine (Compound A of Example 33, 300 mg, 0.83 mmol), propargylalcohol (Aldrich, 145 μ L, 2.50 mmol),
 5 Et₃N (2 mL) and anhydrous THF (2 mL) was degassed by vacuum/argon purge and treated with Pd(Ph₃P)₄ (31 mg, 0.027 mmol) and CuI (10 mg, 0.054 mmol). The mixture was heated at reflux under argon atmosphere for 10 min, cooled to rt and diluted with EtOAc (25 mL) and H₂O (20 mL). The EtOAc phase was washed with water and brine, dried (MgSO₄) and concentrated *in vacuo*. The crude residue was
 10 purified by flash chromatography on silica gel using 0-3 % MeOH / CH₂Cl₂ to give the desired product (185 mg, 77%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 8.69 (s, 1H), 8.49 (d, 1H, *J* = 5.6 Hz), 8.43 (dd, 1H, *J* = 10.7, 2.5 Hz), 8.17 (d, 1H, *J* = 9.2 Hz), 7.57 (t, 1H, *J* = 8.6 Hz), 7.04 (d, 1H, *J* = 5.6 Hz), 5.40 (t, 1H, *J* = 6.1), 4.28 (d, 2H, *J* = 6.1 Hz); MS(ESI⁺): *m/z* 289.13 (M + H)⁺.

15



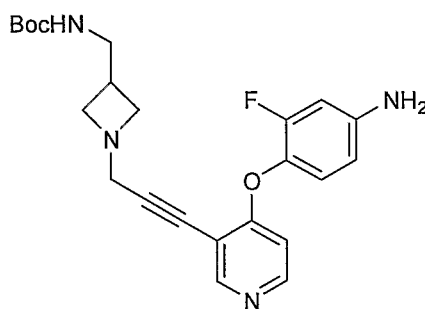
B) *tert*-Butyl (1-(3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)azetidin-3-yl)methylcarbamate

[00196] A solution of 3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-ol
 20 (43 mg, 0.15 mmol) and DIPEA (45 μ L, 0.26 mmol) in anhydrous THF (1.5 mL) was cooled to 0 °C and treated with methanesulfonyl chloride (15 mg, 0.11 mmol) in portions. After stirring at 0 °C for 1 h, the mixture was concentrated under reduced pressure. The residue was treated with DMF (1.0 mL), DIPEA (45 μ L, 0.26 mmol)

and azetidin-3-ylmethyl-carbamic acid *tert*-butyl ester (Beta Pharma Inc., 145 mg, 0.78 mmol) and stirred at rt for 2 h. The reaction mixture was partitioned between EtOAc and saturated aq. NaHCO₃ solution and the EtOAc phase separated, washed with brine dried (MgSO₄) and concentrated *in vacuo*. The residue was purified by

5 flash chromatography on SiO₂ eluting with 1-5 % MeOH / CH₂Cl₂ to afford the title compound (33 mg, 48%) as a colorless oil. ¹H NMR (DMSO-*d*₆) δ 8.74 (s, 1H), 8.51 (d, 1H, *J* = 5.6 Hz), 8.41 (dd, 1H, *J* = 10.7, 2.5 Hz), 8.15 (d, 1H, *J* = 9.2 Hz), 7.53 (t, 1H, *J* = 8.6 Hz), 7.09 (d, 1H, *J* = 6.1 Hz), 6.86 (t, 1H, *J* = 5.6 Hz), 3.39 (s, 2H), 3.24-3.14 (m, 2H), 3.07-2.98 (m, 2H), 2.94-2.87 (m, 2H), 2.37-2.26 (m, 1H), 1.33 (s, 9H);

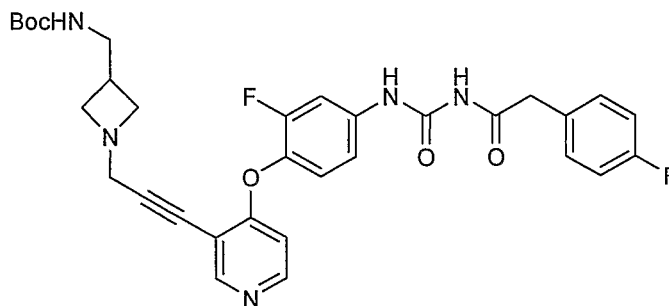
10 MS(ESI⁺): *m/z* 401.20 (100), [(M-C₄H₉)]⁺; *m/z* 457.20 (25), (M + H)⁺.



C) *tert*-Butyl (1-(3-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)azetidin-3-yl)methylcarbamate

15 [00197] The title compound was prepared by the reduction of *tert*-butyl (1-(3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)azetidin-3-yl)methylcarbamate (30 mg, 0.66 mmol) in the same manner as in Step E of Example 35 using Fe powder (50 mg, 0.091 mmol) and NH₄Cl (96 mg, 1.82 mmol). The product was used in subsequent reactions without any purification. MS(ESI⁺): *m/z* 371.24 (100), [(M-C₄H₉)]⁺;

20 *m/z* 427.27 (25), (M + H)⁺.



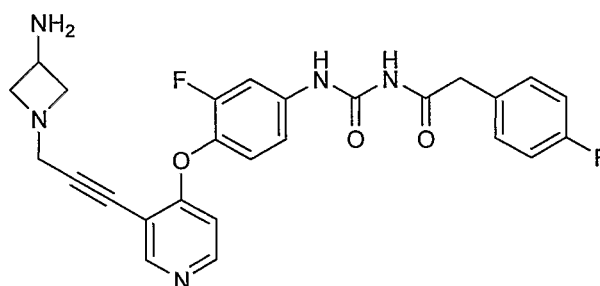
D) *tert*-Butyl (1-(3-(4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)prop-2-ynyl)azetidin-3-yl)methylcarbamate

[00198] The title compound was prepared from *tert*-butyl (1-(3-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)azetidin-3-yl)methylcarbamate (25 mg, 0.059 mmol) and a 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.37 mL, 0.11 mmol) in the same manner as Step D of Example 33 to give the title compound as a white solid (20 mg, 57%). ¹H NMR (DMSO-*d*₆) δ 11.04 (s, 1H), 10.58 (s, 1H), 8.63 (s, 1H), 8.37 (d, 1H, *J* = 5.5 Hz), 7.78 (d, 1H, *J* = 12.6 Hz), 7.40 – 7.33 (m, 4H), 7.16 (dd, 2H, *J* = 8.8, 8.9 Hz), 6.89 – 6.87 (m, 1H), 6.68 (d, 1H, *J* = 5.5 Hz), 3.73 (s, 2H), 3.45 (s, 2H), 3.26–3.24 (m, 2H), 3.07–3.04 (m, 2H), 2.98 – 2.96 (m, 2H), 2.38 – 2.35 (m, 2H), 1.32 (s, 9H); MS(ESI⁺): *m/z* 606.26 (M + H)⁺.

E) 1-(4-(3-(3-(3-(Aminomethyl)azetidin-1-yl)prop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt

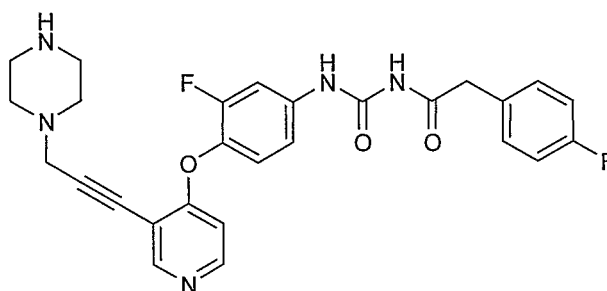
[00199] *tert*-Butyl (1-(3-(4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)prop-2-ynyl)azetidin-3-yl)methylcarbamate (20 mg, 0.033 mmol) was dissolved in CH₂Cl₂ (2 mL) and treated with TFA (0.5 mL) and the mixture stirred at room temperature for 1.5 h. The mixture was concentrated *in vacuo* and purified by preparative HPLC (Column A) to give the TFA salt. The TFA salt was dissolved in absolute MeOH and treated with 1.0 M HCl / ether stirred for 5 min and concentrated *in vacuo* to give the title compound (9 mg, 45%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.07 (s, 1H), 10.06 (s, 1H), 8.96 (m, 1H), 8.61 – 8.52 (m, 1H), 8.36 – 8.25 (s, 2H), 7.82 (d, 1H, *J* = 12.2 Hz), 7.45 – 7.42 (m, 2H), 7.37 – 7.33 (m, 2H), 7.18 – 7.14 (m, 2H), 6.92 (d, 1H, *J* = 6.1 Hz), 4.48 (s, 2H), 4.27 – 3.98 (m, 2H), 3.76 (s, 2H), 3.30 – 3.20 (m, 1H), 3.16 – 3.00 (m, 2H); MS(ESI⁺): *m/z* 506.18 (M + H)⁺.

[00200] Examples 37–40 were prepared in a similar manner to that which is described in Example 36.

Example 37

1-(4-(3-(3-(3-Aminoazetidin-1-yl)prop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt

5 [00201] MS(ESI⁺): *m/z* 492.17 (M + H)⁺

Example 38

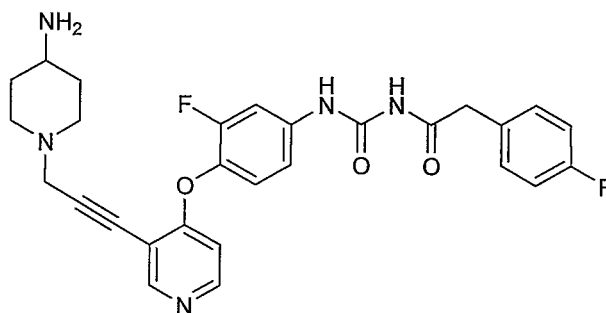
1-(3-Fluoro-4-(3-(3-(piperazin-1-yl)prop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt

10

[00202] ¹H NMR (DMSO-*d*₆) δ 11.07 (s, 1H), 10.63 (s, 1H), 9.44 (s, 1H), 8.91 (s, 1H), 8.50 (d, 1H, *J* = 6.2 Hz), 7.84-7.78 (m, 1H), 7.45-7.39 (m, 2H), 7.38-7.32 (m, 2H), 7.16 (t, 2H, *J* = 8.8 Hz), 6.85 (d, 1H, *J* = 6.2 Hz), 4.26 (s, 2H), 3.75 (s, 2H), 3.34 (br s, 4H), 2.49 (br s, 4H); MS(ESI⁺): *m/z* 506.23 (M + H)⁺.

15

Example 39

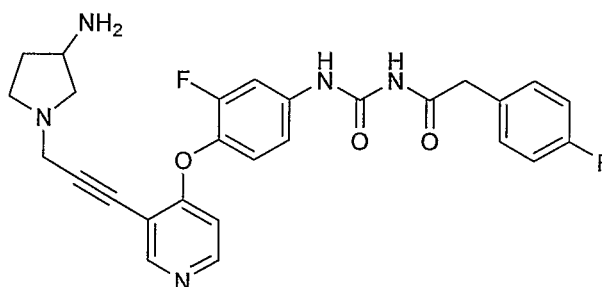


**1-(4-(3-(3-(4-Aminopiperidin-1-yl)prop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-
3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt**

- 5 [00203] ^1H NMR ($\text{DMSO-}d_6$) δ 11.07 (s, 1H), 10.62 (s, 1H), 8.81 (s, 1H), 8.48 (d, 1H, $J = 6.1$ Hz), 8.31 (s, 2H), 7.80 (dd, 1H, $J = 2.2, 12.7$ Hz), 7.44 – 7.33 (m, 4H), 7.19 – 7.13 (m, 2H), 6.78 (d, 1H, $J = 5.7$ Hz), 4.40 (s, 2H), 3.74 (s, 2H), 3.64 – 3.60 (m, 2H), 3.34 – 3.22 (m, 1H), 3.19 – 3.13 (m, 2H), 2.16 – 2.13 (m, 2H), 1.99 – 1.88 (m, 2H); MS(ESI^+): m/z 506.23 ($\text{M} + \text{H}$) $^+$.

10

Example 40

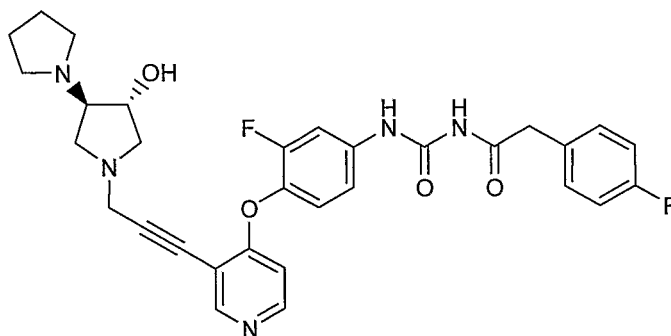


**(±)-1-(4-(3-(3-(3-Aminopyrrolidin-1-yl)prop-1-ynyl)pyridin-4-yloxy)-3-
fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt**

- 15 [00204] ^1H NMR ($\text{DMSO-}d_6$) δ 11.08 (s, 1H), 10.65 (s, 1H), 8.96 (s, 1H), 8.54 (d, 1H, $J = 6.1$ Hz), 7.83 (d, 1H, $J = 12.7$ Hz), 7.43 (s, 2H), 7.37 – 7.33 (m, 2H), 7.16 – 7.14 (m, 2H), 6.90 (d, 1H, $J = 5.6$ Hz), 4.62 (s, 2H), 4.06 – 3.87 (m, 1H), 3.75 (s, 2H), 3.70 – 3.55 (m, 3H), 3.49 – 3.44 (m, 2H), 2.25 – 2.08 (m, 1H); MS(ESI^+): m/z 506.22 ($\text{M} + \text{H}$) $^+$.

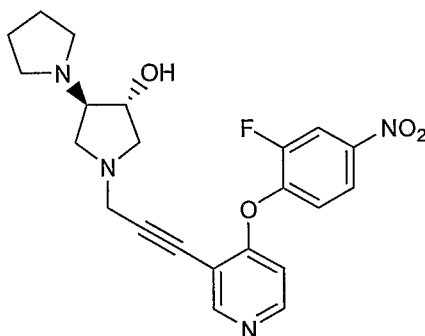
20

Example 41



1-(3-Fluoro-4-(3-(3-((3R,4R)-3-hydroxy-4-(pyrrolidin-1-yl)pyrrolidin-1-yl)prop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt

5



A) (3R,4R)-1-(3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol

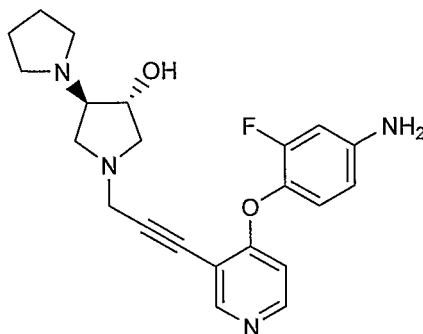
10 **[00205]** A solution of 3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-ol (Compound A of Example 36, 43 mg, 0.15 mmol) and DIPEA (45 μ L, 0.26 mmol) in anhydrous THF (1.5 mL) was cooled to 0 $^{\circ}$ C and treated with methanesulfonyl chloride (15 mg, 0.11 mmol) in portions. After stirring at 0 $^{\circ}$ C for 1 h, the mixture was concentrated under reduced pressure. The residue was treated with DMF (1.0

15 mL), DIPEA (45 μ L, 0.26 mmol) and (3R,4R)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol (Lexicon Pharmaceutical Corp., 94 mg, 0.6 mmol) and stirred at rt for 2 h. The reaction mixture was partitioned between EtOAc and saturated aq. NaHCO₃ solution and the EtOAc phase separated, washed with brine, dried (MgSO₄) and concentrated *in vacuo*. The crude product was purified by flash chromatography on SiO₂ eluting

20 with 0-1.5 % MeOH / CH₂Cl₂ to give the title compound (38 mg, 59%) as a brown oil. ¹H NMR (DMSO-*d*₆) δ 8.72 (s, 1H), 8.54 (d, 1H, *J* = 5.6 Hz), 8.40 (dd, 1H, *J* =

10.7, 2.5 Hz), 8.14 (d, 1H, $J = 9.2$ Hz), 7.43 (t, 1H, $J = 8.6$ Hz), 7.15 (d, 1H, $J = 5.6$ Hz), 4.99-4.81 (m, 1H), 4.11-4.10 (m, 0.5H), 3.92-3.84 (m, 1H), 3.54 (s, 2H), 3.59-3.50 (m, 0.5H), 3.16-3.15 (m, 1H), 2.79-2.75 (m, 1H), 2.60-2.32 (m, 4H), 1.70-1.59 (m, 4H); MS(ESI⁺): m/z 427.24 (M + H)⁺.

5



B) (3R,4R)-1-(3-(4-(4-Amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol

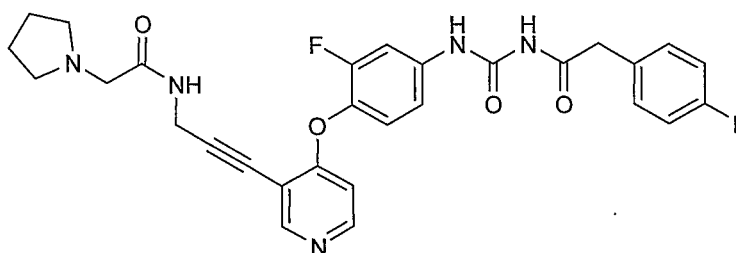
[00206] A mixture of (3R,4R)-1-(3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol (35 mg, 0.082 mmol), DMF (1 mL), EtOH (1 mL) and H₂O (1 mL) was treated with Fe powder (67 mg, 1.2 mmol, 2.4 mmol) and heated at 100 °C for 45 min. The mixture was filtered through Celite[®], made basic with NaHCO₃ and concentrate *in vacuo*. The residue was partitioned between EtOAc and saturated aq. NaHCO₃ solution. The EtOAc phase was dried (MgSO₄) and concentrated *in vacuo* to give the crude aniline (16 mg, 50%) which was used directly in the next step without further purification. MS(ESI⁺): m/z 397.28 (M + H)⁺.

C) 1-(3-Fluoro-4-(3-(3-((3R,4R)-3-hydroxy-4-(pyrrolidin-1-yl)pyrrolidin-1-yl)prop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt

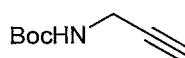
[00207] The title compound was prepared from (3R,4R)-1-(3-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol (16 mg, 0.04 mmol) and a 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.13 mL, 0.04 mmol) in a manner similar to that of Step D of Example 33. The product was purified by preparative HPLC (Column A) and converted to the hydrochloride salt in the same manner as in Step E of Example

36 to give the title compound (9 mg, 33%) as a white solid. ^1H NMR ($\text{DMSO}-d_6$) δ 11.06 (s, 1H), 10.62 (s, 1H), 8.86 (s, 1H), 8.45 (d, 1H, $J = 6.1$ Hz), 7.81 (d, 1H, $J = 12.2$ Hz), 7.45 – 7.40 (m, 4H), 7.33 – 7.28 (m, 4H), 7.16 (dd, 2H, $J = 9.2, 8.6$ Hz), 6.80 (d, 1H, $J = 6.1$ Hz), 4.64 (s, 1H), 4.34 (s, 2H), 3.84 – 3.70 (m, 4H), 2.70 – 3.55 (m, 2H), 3.55 – 2.98 (m, 3H), 2.08 – 1.92 (m, 2H), 1.92 – 1.75 (m, 2H); MS(ESI^+): m/z 576.25 ($\text{M} + \text{H}$) $^+$.

Example 42



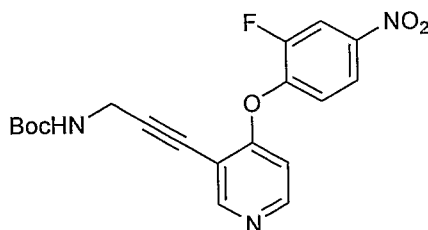
10 **1-(3-Fluoro-4-(3-(3-(2-(pyrrolidin-1-yl)acetamido)prop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt**



A) *N*-Boc-propargylamine

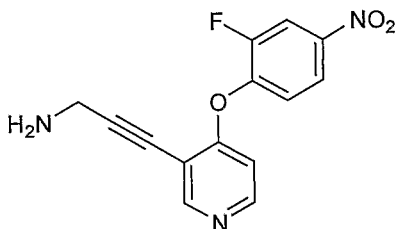
15 **[00208]** Di-*tert*-butyl-dicarbonate (21.8 mg, 100.0 mmol) was dissolved in THF (25 mL) and the solution cooled to 0 °C and treated dropwise with a solution of propargylamine (Aldrich, 5.0 g, 90.0 mmol) keeping the temperature below 15 °C. The mixture was stirred at rt for 1.5 h then concentrated under vacuum. The residue was dissolved in hexanes and filtered through a column of silica gel using 0-100% CH_2Cl_2 / hexanes to elute the product. The eluent containing the product was concentrated *in vacuo* to give a colorless oil which was dissolved in hexanes (150 mL) and cooled to 0 °C to give white crystals. The crystals were collected by filtration and dried under vacuum to give the title compound (10.5 g, 75%). ^1H NMR (CDCl_3) δ 4.75 (s, 1H), 3.95 (s, 2H), 2.25–2.24 (m, 1H), 1.48 (s, 9H).

25



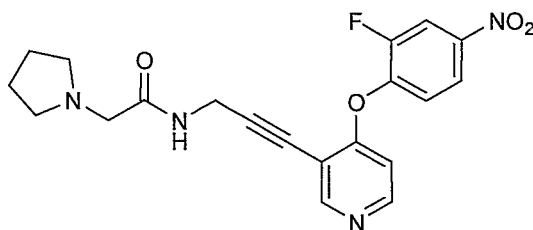
B) *tert*-Butyl 3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynylcarbamate

[00209] The title compound was prepared from *N*-Boc-propargylamine (98 mg, 0.63 mmol) and 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridine (Compound A of Example 33, 150 mg, 0.42 mmol) via a Sonagashira cross coupling reaction using Pd(Ph₃P)₄ (9 mg, 0.008 mmol) and CuI (1.5 mg, 0.008 mmol) in 1:1 Et₃N / THF (3 mL) according to Step C of Example 35. The title compound (124 mg, 76%) was obtained as a red oil. ¹H NMR (DMSO-*d*₆) δ 8.66 (s, 1H), 8.50 (d, 1H, *J* = 5.6 Hz), 8.40 (dd, 1H, *J* = 2.5, 10.7 Hz), 8.15 (d, 1H, *J* = 9.2 Hz), 7.52 (dd, 1H, *J* = 8.1, 8.6 Hz), 7.33–7.30 (m, 1H), 7.07 (d, 1H, *J* = 5.6 Hz), 3.95 (d, 2H, *J* = 5.6 Hz), 1.35 (s, 9H); MS(ESI⁺): *m/z* 388.21 (M + H)⁺.



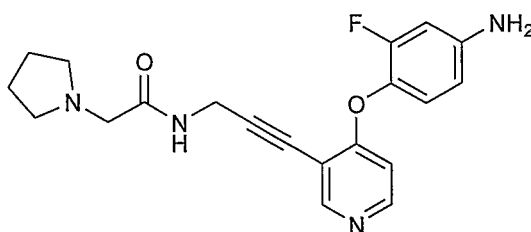
C) 3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-amine

[00210] A solution of *tert*-butyl 3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynylcarbamate (300 mg, 0.78 mmol) in CH₂Cl₂ (10 mL) was treated with TFA (2 mL) and stirred at rt for 45 min. The mixture was concentrated under vacuum and the residue was partitioned between EtOAc and saturated aq. NaHCO₃ solution. The EtOAc phase was separated and washed with brine, dried (MgSO₄) and concentrated *in vacuo* to give the title compound (180 mg, 80%) as a red oil. ¹H NMR (DMSO-*d*₆) δ 8.65 (s, 1H), 8.47 (d, 1H, *J* = 5.6 Hz), 8.43 (dd, 1H, *J* = 10.7, 2.5 Hz), 8.17 (d, 1H, *J* = 8.6 Hz), 7.54 (t, 1H, *J* = 8.6 Hz), 7.04 (d, 1H, *J* = 5.6 Hz), 3.49 (s, 2H); MS(ESI⁺): *m/z* 288.17 (M + H)⁺.



D) *N*-(3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(pyrrolidin-1-yl)acetamide

[00211] A solution of 3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-amine (80 mg, 0.26 mmol) in anhydrous CH₂Cl₂ (2.5 mL) was cooled to 0 °C and treated with chloroacetyl chloride (40 mg, 0.37 mmol) the mixture was stirred at rt for 1 h. The mixture was concentrated under vacuum to removed the solvent and excess reagent and the residue redissolved in CH₃CN (1.5 mL), treated with pyrrolidone (55 mg, 0.78 mmol) and stirred at rt for 4 h. The mixture was partitioned between EtOAc and saturated aq. NaHCO₃ solution and the organic phase separated, washed with brine, dried (MgSO₄) and concentrated to give crude product. The residue was purified by flash chromatography on silica gel eluting with 0-10 % MeOH/ CH₂Cl₂ to afford the title compound (40 mg, 39%) as a brown oil. ¹H NMR (DMSO-*d*₆) δ 8.66 (s, 1H), 8.50 (d, 1H, *J* = 6.1 Hz), 8.41 (dd, 1H, *J* = 2.8, 10.4 Hz), 8.18 – 8.15 (m, 2H), 7.51 (dd, 1H, *J* = 8.3, 8.8 Hz), 7.06 (d, 1H, *J* = 5.5 Hz) 4.10 (d, 2H, *J* = 5.5 Hz), 3.01 (s, 2H), 2.47 – 2.43 (m, 4H), 1.67 – 1.63 (m, 4H); MS(ESI⁺): *m/z* 399.27 (M + H)⁺.



E) *N*-(3-(4-(4-Amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(pyrrolidin-1-yl)acetamide

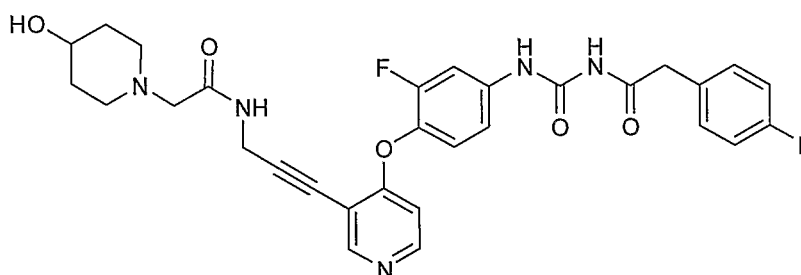
[00212] The title compound was prepared by the reduction of *N*-(3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(pyrrolidin-1-yl)acetamide (35 mg, 0.088 mmol) in the manner similar to that of Step E of Example 35 using Fe powder (67 mg, 1.21 mmol) and NH₄Cl (128 mg, 2.42 mmol). The product was used in subsequent

reactions without any purification. Yellow oil (30 mg, 93%). MS(ESI⁺): m/z 319.24 (M + H)⁺.

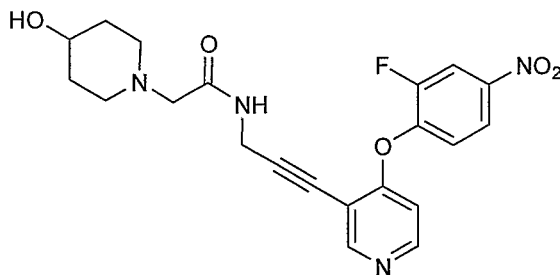
F) 1-(3-Fluoro-4-(3-(3-(2-(pyrrolidin-1-yl)acetamido)prop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

[00213] The title compound was prepared from *N*-(3-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(pyrrolidin-1-yl)acetamide (32 mg, 0.088 mmol) and 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.40 ml, 0.12 mmol) using THF (0.5 ml) in a manner similar to that of Step D of Example 33. The product was purified by preparative HPLC (Column B). The fraction containing the product was treated with excess 1 M hydrochloric acid, concentrated *in vacuo* and lyophilized to give the title compound (30 mg, 63%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 11.07 (s, 1H), 10.62 (s, 1H), 10.09 (s, 1H), 9.17 – 9.14 (m, 1H), 8.65 (s, 1H), 8.43 (d, 1H, *J* = 5.6 Hz), 7.81 (dd, 1H, *J* = 2.5, 12.7 Hz), 7.44 – 7.33 (m, 4H), 7.19 – 7.12 (m, 2H), 4.31 (d, 2H, *J* = 5.6 Hz), 4.05 (d, 2H, *J* = 5.6 Hz), 3.74 (s, 2H), 3.56 – 3.51 (m, 2H), 3.05 – 2.99 (m, 2H), 1.96 – 1.90 (m, 2H), 1.88 – 1.79 (m, 2H); MS(ESI⁺): m/z 548.26 (M + H)⁺.

Example 43

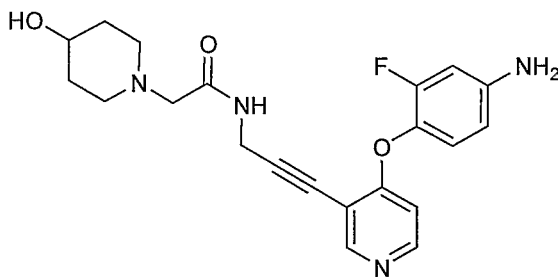


1-(3-Fluoro-4-(3-(3-(2-(4-hydroxypiperidin-1-yl)acetamido)prop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt



A) *N*-(3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(4-hydroxypiperidin-1-yl)acetamide

[00214] The title compound was prepared from 3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-amine (Compound A of Example 36, 80 mg, 0.26 mmol), 4-hydroxypiperidine (79 mmol, 0.78 mmol) and chloroacetyl chloride (40 mg, 0.36 mmol) in the same manner as for Step D of Example 42. The residue was purified by flash chromatography on silica gel eluting with 1-3 % MeOH / CH₂Cl₂ to give a white foam (40 mg, 36%). ¹H NMR (DMSO-*d*₆) δ 8.65 (s, 1H), 8.49 (d, 1H, *J* = 5.5 Hz), 8.41 (dd, 1H, *J* = 10.4, 2.7 Hz), 8.18 – 8.12 (m, 2H), 7.55-7.50 (m, 1H), 7.05 (d, 1H, *J* = 6.0 Hz), 4.54 (d, 1H, *J* = 3.8 Hz), 4.11 (d, 2H, *J* = 6.0 Hz), 3.43-3.36 (m, 1H), 2.86 (s, 2H), 2.64-2.58 (m, 2H), 2.12-2.05 (m, 2H), 1.67-1.61 (m, 2H), 1.44-1.36 (m, 2H); MS(ESI⁺): *m/z* 429.18 (M + H)⁺.



B) *N*-(3-(4-(4-Amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(4-hydroxypiperidin-1-yl)acetamide

[00215] The title compound was prepared by the reduction *N*-(3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(4-hydroxypiperidin-1-yl)acetamide (33 mg, 0.077 mmol) in a manner similar to that of Step E of Example 35 using Fe (powder, 67 mg, 1.21 mmol), NH₄Cl (128 mg, 2.42 mmol). The product (30 mg, 100%) was obtained as a yellow oil which was used directly in the subsequent step. MS(ESI⁺): *m/z* 399.27 (M + H)⁺.

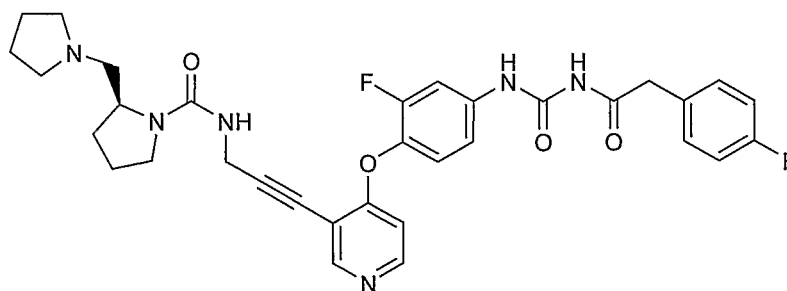
C) 1-(3-Fluoro-4-(3-(3-(2-(4-hydroxypiperidin-1-yl)acetamido)prop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

5 **[00216]** The title compound was prepared from *N*-(3-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(4-hydroxypiperidin-1-yl)acetamide (25 mg, 0.063 mmol) and 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.40 mL, 0.12 mmol) using THF (0.5 ml) in a manner similar to that of Step D of Example 33. The product was purified by preparative

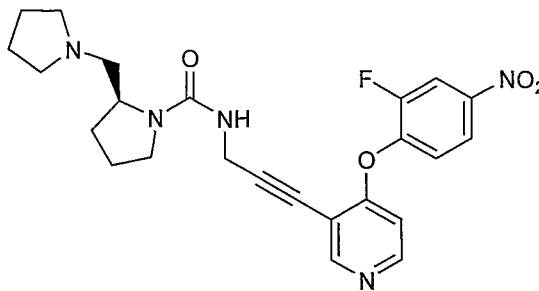
10 HPLC (Column B). The fraction containing the product was treated with excess 1 N hydrochloric acid, concentrated and lyophilized to give the title compound (10 mg, 30%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 11.08 (s, 1H), 10.64 (s, 1H), 9.83 – 9.72 (m, 1H), 9.25 – 9.20 (m, 1H), 8.66 (s, 1H), 8.45 (d, 1H, *J* = 6.1 Hz), 7.83 (dd, 1H, *J* = 2.0, 13.2 Hz), 7.46 – 7.35 (m, 3H), 7.21 – 7.11 (m, 2H), 6.77 (d, 1H, *J* = 6.1

15 Hz), 4.33 – 4.31 (m, 2H), 3.99 – 3.94 (m, 2H), 3.92 – 3.89 (m, 1H), 3.76 (s, 2H), 3.46 – 3.40 (m, 2H), 3.29 – 3.21 (m, 2H), 3.10 – 3.00 (m, 1H), 1.98 – 1.87 (m, 2H), 1.72 – 1.62 (m, 2H); MS(ESI⁺): *m/z* 528.25 (M + H)⁺.

Example 44



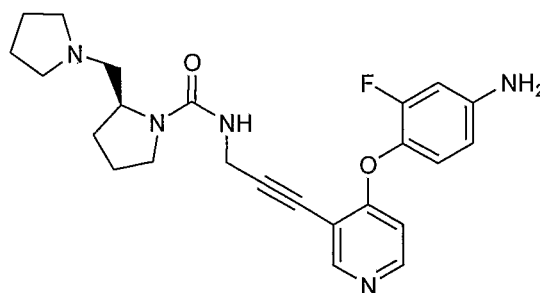
(S)-1-(3-Fluoro-4-(3-(3-(2-(pyrrolidin-1-ylmethyl)pyrrolidine-1-carboxamido)prop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt



A) (S)-N-(3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(pyrrolidin-1-ylmethyl)pyrrolidine-1-carboxamide

[00217] 3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-amine

- 5 (Compound A of Example 36, 55 mg, 0.19 mmol) was dissolved in CH₂Cl₂ (5 mL), treated with 4-nitrophenyl chloroformate (0.38 mg, 0.19 mmol) and pyridine (15 μ L, 0.19 mmol). The reaction mixture was stirred at rt. After 1 h, the mixture was treated with Et₃N (30 mL, 0.20 mmol) and (S)-(+)-1-(2-pyrrolidinylmethyl)pyrrolidone (Aldrich, 32 mg, 0.21 mmol) and stirred at rt for 15 h. The mixture was then diluted
- 10 with CH₂Cl₂ (50 mL), washed with 1 M NaOH and brine, dried (MgSO₄) and concentrated *in vacuo* to give the crude product. The residue was purified by flash chromatography on silica gel eluting with 0-10 % MeOH / CH₂Cl₂ to give the title compound (53 mg, 60%) as a yellow oil. ¹H NMR (DMSO-*d*₆) δ 8.65 (s, 1H), 8.49 (d, 1H, *J* = 6.1 Hz), 8.41 (dd, 1H, *J* = 2.8 Hz, 10.5 Hz), 8.16 (d, 1H, *J* = 7.7 Hz), 7.52 (dd, 1H, *J* = 8.3, 8.8 Hz), 7.05 (d, 1H, *J* = 6.1 Hz), 4.11 – 4.06 (m, 2H), 3.99 – 3.95 (m, 2H), 3.76 (s, 2H), 3.16 – 3.11 (m, 2H), 2.57 – 2.48 (m, 2H), 2.43 – 2.41 (m, 2H), 3.36 – 2.34 (m, 2H), 1.90 – 1.86 (m, 2H), 1.76 – 1.62 (m, 3H); MS(ESI⁺): *m/z* 468.27 (M + H)⁺.



B) (S)-N-(3-(4-(4-Amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(pyrrolidin-1-ylmethyl)pyrrolidine-1-carboxamide

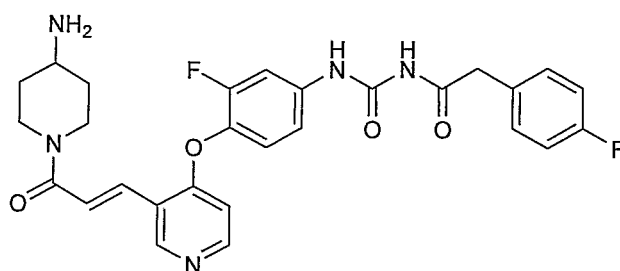
[00218] The title compound was prepared by the reduction of (S)-N-(3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(pyrrolidin-1-ylmethyl)pyrrolidine-1-carboxamide (50 mg, 0.11 mmol) in a manner similar to that of Step E of Example 35 using Fe (powder, 67 mg, 1.21 mmol), NH₄Cl (128 mg, 2.42 mmol). The product (36 mg, 75%) was obtained as a yellow oil which was used directly in the subsequent step. MS(ESI⁺): *m/z* 438.30 (M + H)⁺.

C) (S)-1-(3-Fluoro-4-(3-(3-(2-(pyrrolidin-1-ylmethyl)pyrrolidine-1-carboxamido)prop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

[00219] The title compound was prepared from (S)-N-(3-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynyl)-2-(pyrrolidin-1-ylmethyl)pyrrolidine-1-carboxamide (36 mg, 0.057 mmol) and 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.37 mL, 0.11 mmol) in the same manner as in Step D of Example 33. The product was purified by preparative HPLC (Column B) and converted to its hydrochloride according to Step C of Example 43 to give the title compound (10 mg, 25%) as an amber colored oil. ¹H NMR (DMSO-*d*₆) δ 11.06 (s, 1H), 10.60 (s, 1H), 9.56 (s, 1H), 8.58 (s, 1H), 8.38 (d, 1H, *J* = 5.6 Hz), 7.80 (dd, 1H, *J* = 2.6, 12.7 Hz), 7.42 (dm, 1H, *J* = 10.6 Hz), 7.38–7.31 (m, 2H), 7.30–7.25 (m, 1H), 7.20–7.10 (m, 2H), 6.69 (d, 1H, *J* = 6.1 Hz), 4.26–4.12 (m, 2H), 3.79–3.69 (m, 3H), 3.56 (s, 2H), 3.31–3.18 (m, 2H), 3.17–2.93 (m, 2H), 2.14–2.02 (m, 4H), 2.03–1.76 (m, 5H), 1.71–1.61 (m, 1H); MS(ESI⁺): *m/z* 617.20 (M + H)⁺.

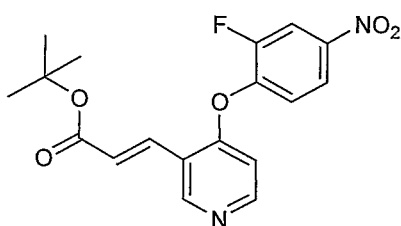
25

Example 45



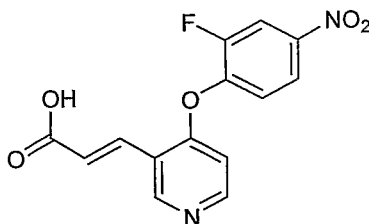
(E)-1-(4-(3-(3-(4-Aminopiperidin-1-yl)-3-oxoprop-1-enyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, ditrifluoroacetic acid salt

5



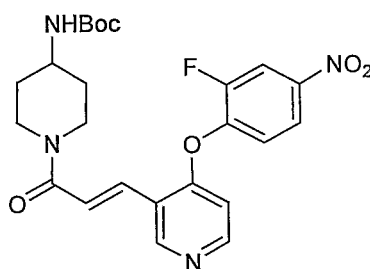
A) (E)-tert-Butyl 3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)acrylate

[00220] A mixture of 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridine (Compound A of Example 33, 150 mg, 0.42 mmol), *tert*-butylacrylate (Aldrich, 107 mg, 0.84 mmol), tri-*n*-butylamine (0.21 mL, 0.92 mmol) and DMF (2 mL) was degassed by vacuum/argon purge and then treated with Pd(OAc)₂ (17 mg, 0.078 mmol). The mixture was heated at 100-130 °C for under argon for 45 min, then the mixture was cooled to rt, partitioned between EtOAc and saturated aq. NaHCO₃ solution. The phases were separated and the EtOAc extracts were washed with saturated aq. NaHCO₃ solution and brine, dried (MgSO₄) and concentrated *in vacuo*. The crude product was purified by flash chromatography on SiO₂ eluting with 0-20 % EtOAc / CH₂Cl₂ to give the title compound (118 mg, 78%) as a pale yellow oil which solidified at room temperature. ¹H NMR (DMSO-*d*₆) δ 9.02 (s, 1H), 8.49 (d, 1H, *J* = 5.5 Hz), 8.46 (dd, 1H, *J* = 2.5, 11.7 Hz), 8.21 (dm, 1H, *J* = 9.2 Hz), 7.74 (d, 1H, *J* = 16.3 Hz), 7.65 (dd, 1H, *J* = 8.1, 8.6 Hz), 6.95 (d, 1H, *J* = 6.1 Hz), 6.77 (d, 1H, *J* = 16.3 Hz), 1.47 (s, 9H); MS(ESI⁺): *m/z* 361.15 (M + H)⁺.



B) (E)-3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)acrylic acid

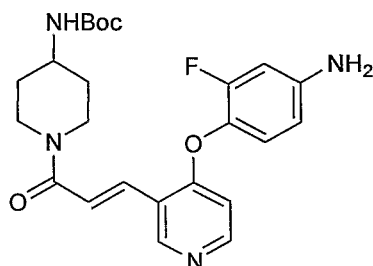
[00221] (*E*)-*tert*-Butyl 3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)acrylate (115 mg, 0.32 mmol) was treated with 1:1 TFA / CH₂Cl₂ (6 mL) and stirred at room temperature for 1.5 h. The mixture was concentrated under vacuum and the residue treated with MeOH (5 mL) and 2 M HCl / Et₂O (15 mL) and concentrated under vacuum. A second treatment with MeOH (5 mL) and 2 M HCl / Et₂O (15 mL) and re-concentration gave the title compound (120 mg). ¹H NMR (DMSO-*d*₆) δ 9.17 (s, 1H), 8.62 (d, 1H, *J* = 6.6 Hz), 8.50 (dd, 1H, *J* = 2.6, 10.1 Hz), 8.25 (d, 1H, *J* = 9.1 Hz), 7.78 (d, 1H, *J* = 16.3 Hz), 7.74 (dd, 1H, *J* = 8.1, 8.6 Hz), 7.17 (d, 1H, *J* = 6.1 Hz), 6.87 (d, 1H, *J* = 16.3 Hz); MS(ESI⁺): *m/z* 305.11 (M + H)⁺.



C) (E)-*tert*-Butyl 1-(3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)acryloyl)piperidin-4-ylcarbamate

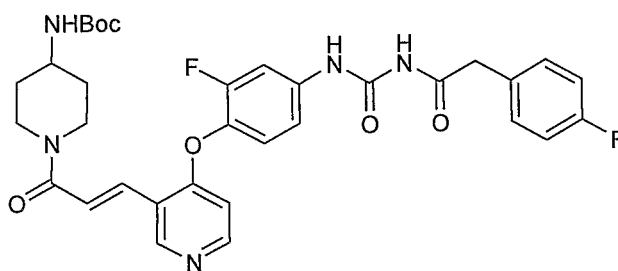
[00222] A solution of (*E*)-3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)acrylic acid (143 mg, 0.42 mmol), 4-*N*-Boc-aminopiperidine (Aldrich, 84 mg, 0.42 mmol) in DMF (1.5 mL) was treated with DIPEA (160 μL, 0.92 mmol), and TBTU (160 mg, 0.50 mmol) and the mixture stirred at rt for 2 h. The mixture was diluted with EtOAc, washed with saturated aq. NaHCO₃ solution and brine, dried (MgSO₄) and concentrated *in vacuo*. The crude product was purified by flash chromatography on silica gel eluting first with 30-100 % EtOAc / hexanes then 5 % MeOH / CH₂Cl₂ to give the title compound (110 mg, 54%) as a light brown solid. ¹H NMR (DMSO-*d*₆) δ 9.15 (s, 1H), 8.48 (d, 1H, *J* = 5.6 Hz), 8.44 (dd, 1H, *J* = 2.5, 10.5 Hz), 8.18 (d, 1H, *J* =

9.2 Hz), 7.69 (d, 1H, $J = 15.3$ Hz), 7.58 (dd, 1H, $J = 8.6, 8.6$ Hz), 7.50 (d, 1H, $J = 15.7$ Hz), 6.97 (d, 1H, $J = 5.6$ Hz), 6.89 (d, 1H, $J = 7.6$ Hz), 4.31 – 4.16 (m, 2H), 3.55 – 3.46 (m, 1H), 3.20 – 3.14 (m, 1H), 2.83 – 2.81 (m, 1H), 1.82 – 1.71 (m, 2H), 1.34 – 1.18 (m, 2H), 1.37 (s, 9H); MS(ESI⁺): m/z 431.04 (100) [(M-C₄H₉)⁺H]⁺; m/z 487.10 (90) (M + H)⁺.



D) (E)-tert-Butyl 1-(3-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)acryloyl)piperidin-4-ylcarbamate

10 [00223] The title compound was prepared by the reduction of (*E*)-*tert*-butyl 1-(3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)acryloyl)piperidin-4-ylcarbamate (100 mg, 0.21 mmol) in a manner similar to that of Step E of Example 35 using Fe powder (55 mg, 2.7 mmol), NH₄Cl (280 mg, 5.3 mmol). The product (90 mg, 95%) was obtained as a light brown solid which was used directly in the subsequent step. MS(ESI⁺): m/z 457.18 (M + H)⁺.



E) (E)-tert-Butyl 1-(3-(4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)acryloyl)piperidin-4-ylcarbamate

20 [00224] The title compound was prepared from (*E*)-*tert*-butyl 1-(3-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)acryloyl)piperidin-4-ylcarbamate (42 mg, 0.092 mmol) and 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of

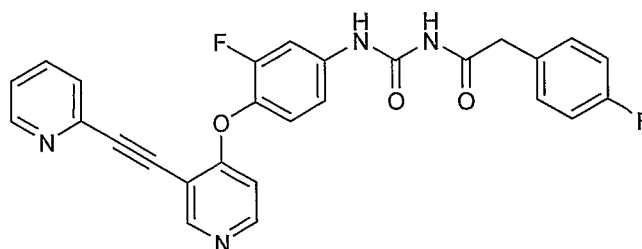
Example 11, 0.50 mL, 0.15 mmol) in a manner similar to that of Step D of Example 33. The crude product was adsorbed onto silica gel and purified by flash chromatography eluting with 0-5 % MeOH / EtOAc to give the product (20 mg, 33%) as a white solid. ^1H NMR (DMSO- d_6) δ 11.05 (s, 1H), 10.59 (s, 1H), 9.03 (s, 1H), 8.37 (d, 1H, $J = 5.6$ Hz), 7.82-7.74 (m, 2H), 7.47 (d, 1H, $J = 15.8$ Hz), 7.42-7.33 (m, 4H), 7.20-7.13 (m, 2H), 6.89 (d, 1H, $J = 8.1$ Hz), 6.63 (d, 1H, $J = 5.6$ Hz), 4.31 (d, 1H, $J = 13.7$ Hz), 4.19 (d, 1H, $J = 12.7$ Hz), 3.74 (s, 2H), 3.56-3.47 (m, 1H), 3.22-3.13 (m, 1H), 2.84-2.76 (m, 1H), 1.76 (s, 2H), 1.37 (s, 9H), 1.32-1.20 (m, 2H); MS(ESI $^+$): m/z 636.23 (M + H) $^+$.

10

F) (*E*)-1-(4-(3-(3-(4-Aminopiperidin-1-yl)-3-oxoprop-1-enyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, ditrifluoroacetic acid salt

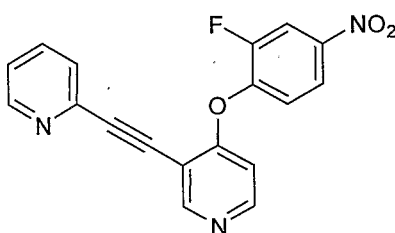
[00225] (*E*)-*tert*-Butyl 1-(3-(4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)acryloyl)piperidin-4-ylcarbamate (15 mg, 0.024 mmol) was dissolved in anhydrous MeOH (0.5 mL), treated with 4 M HCl / 1,4-dioxane (1.5 mL) and stirred at rt for 1 h. The mixture was concentrated under vacuum to give the crude product which was purified by preparative HPLC (Column A). The fraction containing the product was treated with excess 1 M hydrochloric acid, concentrated and lyophilized to give the title compound (8 mg, 44%) as a pale yellow solid. ^1H NMR (DMSO- d_6) δ 11.07 (s, 1H), 10.61 (s, 1H), 9.10 (s, 1H), 8.44 (s, 1H), 7.91 (m, 3H), 7.86-7.69 (m, 2H), 7.55-7.28 (m, 5H), 7.23-7.08 (m, 2H), 6.80-6.72 (m, 1H), 5.61-5.33 (m, 1H), 4.45-4.20 (m, 2H), 3.74 (s, 2H), 3.39-3.07 (m, 2H), 2.82-2.68 (m, 1H), 1.91-1.51 (m, 2H), 1.50-1.15 (m, 1H); MS(ESI $^+$): m/z 536.16 (M + H) $^+$.

25

Example 46

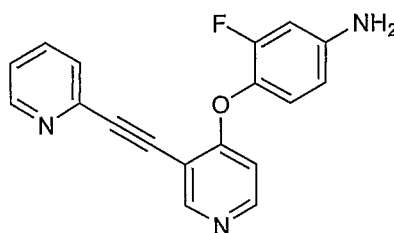
1-(3-Fluoro-4-(3-(2-(pyridin-2-yl)ethynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

5

**A) 2-(2-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)ethynyl)pyridine**

[00226] A mixture of 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridine (Compound A of Example 33, 50 mg, 0.14 mmol) and 2-ethynylpyridine (Aldrich, 57 mg, 0.54 mmol), THF (1 mL) and Et₃N (1 mL) was degassed by vacuum / argon purge and treated in turn with CuI (3 mg, 0.016 mmol) and (Ph₃P)₄Pd (10 mg, 0.009 mmol). The mixture was heated at 60 °C 45 minutes, cooled, partitioned between EtOAc and saturated sodium bicarbonate and the EtOAc phase dried (MgSO₄) and concentrated *in vacuo* to give the crude product. Purification of the residue by flash column chromatography on SiO₂ eluting with 0-1.5 % MeOH / CH₂Cl₂ gave the title compound (42 mg, 89%) as a brown solid. ¹H NMR (DMSO-*d*₆) δ 8.91 (s, 1H), 8.60 (d, 1H, *J* = 4.5 Hz), 8.45 (dd, 1H, *J* = 2.6, 10.7 Hz), 8.19 (d, 1H, *J* = 9.1 Hz), 7.86–7.83 (m, 1H), 7.66 (dd, 1H, *J* = 8.7, 8.7 Hz), 7.57 (d, 1H, *J* = 7.6 Hz), 7.45 -7.42 (m, 2H), 7.14 (d, 1H, *J* = 4.5 Hz); MS(ESI⁺): *m/z* 336.20 (M + H)⁺.

20



B) 3-Fluoro-4-(3-(2-(pyridin-2-yl)ethynyl)pyridin-4-yloxy)benzenamine

[00227] The title compound was prepared from 2-(2-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)ethynyl)pyridine (30 mg, 0.090 mmol) in a manner similar to that of Step E of Example 35 to give the title compound (20 mg) as a brown solid.

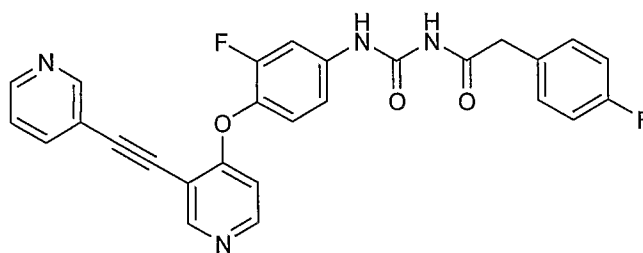
5 MS(ESI⁺): m/z 306.20 (M + H)⁺.

C) 1-(3-Fluoro-4-(3-(2-(pyridin-2-yl)ethynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

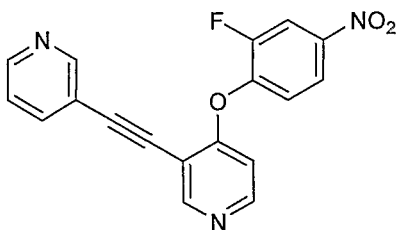
[00228] The title compound was prepared from 3-fluoro-4-(3-(2-(pyridin-2-yl)ethynyl)pyridin-4-yloxy)benzenamine (19 mg, 0.062 mmol) and 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.50 mL, 0.15 mmol) in a manner similar to that of Step D of Example 33. Purification of the reaction mixture by flash chromatography on SiO₂ eluting with 0 - 100 % EtOAc / CH₂Cl₂ gave a white solid which was converted to the hydrochloride in a manner

15 similar to Step D of Example 33 to give the title compound (19 mg, 60%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.07 (s, 1H), 10.61 (s, 1H), 8.79 (s, 1H), 8.63 (d, 1H, *J* = 5.6 Hz), 8.47 (d, 1H, *J* = 5.6 Hz), 7.89 – 7.86 (m, 1H), 7.83 (dd, 1H, *J* = 1.5, 12.7 Hz), 7.67 (d, 1H, *J* = 7.6 Hz), 7.47 – 7.43 (m, 2H), 7.39 – 7.35 (m, 1H), 7.30 – 7.27 (m, 1H), 7.20 – 7.16 (m, 2H), 7.14 – 7.10 (m, 1H), 6.77 (d, 1H, *J* = 5.6 Hz), 3.75 (s,

20 2H); MS(ESI⁺): m/z 485.17 (M + H)⁺.

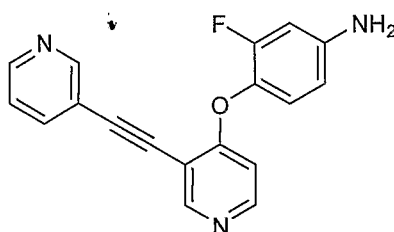
Example 47**1-(3-Fluoro-4-(3-(2-(pyridin-3-yl)ethynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt**

25



A) 3-(2-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)ethynyl)pyridine

[00229] A mixture of 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridine (Compound A of Example 33, 50 mg, 0.14 mmol) and 3-ethynylpyridine (57 mg, 0.54 mmol), THF (1 mL) and Et₃N (1 mL) was degassed by vacuum / argon purge and treated in turn with CuI (3 mg, 0.016 mmol), and (Ph₃P)₄Pd (10 mg, 0.009 mmol). The mixture was heated at 60 °C 45 minutes, cooled, partitioned between EtOAc and saturated sodium bicarbonate and the EtOAc phase dried (MgSO₄) and concentrated *in vacuo*. Purification of the residue by flash chromatography on SiO₂ eluting with 0-1.5 % MeOH / CH₂Cl₂ gave the title compound (33 mg, 77%) as a brown solid. ¹H NMR (DMSO-*d*₆) δ 8.86 (s, 1H), 8.65 (s, 1H), 8.61 – 8.57 (m, 2H), 8.45 (dd, 1H, *J* = 2.6, 10.7 Hz), 8.18 (d, 1H, *J* = 9.2 Hz), 7.90 (d, 1H, *J* = 9.2 Hz), 7.62 (dd, 1H, *J* = 8.7, 8.7 Hz), 7.46 (dd, 1H, *J* = 4.6, 8.1 Hz), 7.17 (d, 1H, *J* = 5.6 Hz); MS(ESI⁺): *m/z* 336.19 (M + H)⁺.



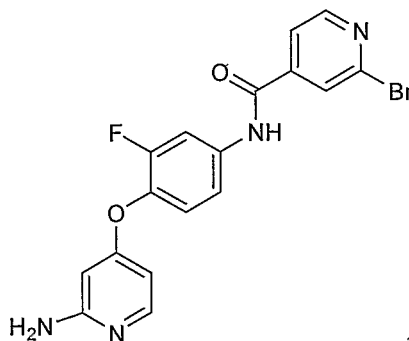
B) 3-Fluoro-4-(3-(2-(pyridin-3-yl)ethynyl)pyridin-4-yloxy)benzenamine

[00230] The title compound was prepared from 3-(2-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)ethynyl)pyridine (30 mg, 0.090 mmol) in a manner similar to Step E of Example 35 to give the title compound as a brown solid (25 mg, 93%). MS(ESI⁺): *m/z* 306.20 (M + H)⁺.

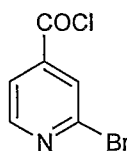
C) 1-(3-Fluoro-4-(3-(2-(pyridin-3-yl)ethynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

[00231] The title compound was prepared from 3-fluoro-4-(3-(2-(pyridin-3-yl)ethynyl)pyridin-4-yloxy)benzenamine (22 mg, 0.072 mmol) and 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.50 mL, 0.15 mmol) in a manner similar to Step D of Example 33. Purification of the reaction mixture by flash column chromatography on SiO₂ eluting with 0-100 % EtOAc / CH₂Cl₂ gave a white solid which was converted to the hydrochloride in a manner similar to Step D of Example 33 to give the title compound (15 mg, 38%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.04 (s, 1H), 10.59 (s, 1H), 8.76 (s, 1H), 8.74 (d, 1H, *J* = 1.1 Hz), 8.60 (dd, 1H, *J* = 5.6, 1.1 Hz), 8.45 (d, 1H, *J* = 6.1 Hz), 7.98 (d, 1H, *J* = 7.7 Hz), 7.80 (d, 1H, *J* = 12.1 Hz), 7.47 – 7.45 (m, 1H), 7.41 (s, 2H), 7.36 – 7.34 (m, 2H), 7.16 (dd, 2H, *J* = 8.8, 8.9 Hz), 6.78 (d, 1H, *J* = 5.5 Hz), 3.74 (s, 2H); MS(ESI⁺): 485.13 *m/z*.

Example 48



***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-2-bromoisonicotinamide, trifluoroacetic acid salt**



A) 2-Bromo-isonicotinicacyl chloride

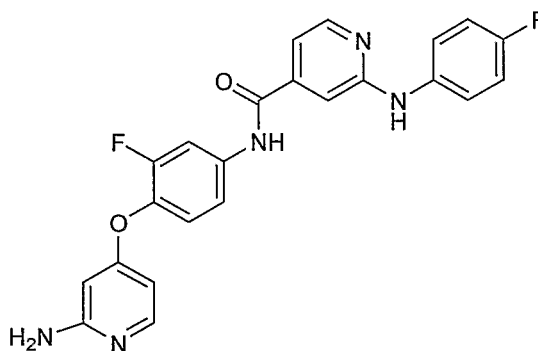
[00232] A solution of 2-bromo-isonicotinic acid (Lancaster, 70 mg, 0.34 mmol) in thionyl chloride (1.2 mL) was heated at reflux temperature for 1.5 h. The mixture was

concentrated and the crude product of 2-bromoisonicotinoyl chloride was used directly in the next step without further purification.

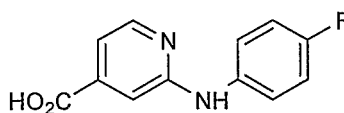
B) *N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-2-bromoisonicotinamide

- 5 **[00233]** To the above residue was added a solution of 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 70 mg, 0.32 mmol) in CH₂Cl₂ (3 mL) at rt, and the reaction was stirred for 1 h. The reaction mixture was concentrated and the residue was purified by preparative HPLC to obtain the title compound (75 mg, 45 %) as a yellow solid (TFA salt). ¹H NMR (DMSO-*d*₆) δ 11.03 (s, 1H), 8.62 (d, 1H, *J* = 5.0 Hz), 8.17 (s, 1H), 7.89-8.04 (m, 4H), 7.71 (d, 1H, *J* = 8.8 Hz), 7.51 (t, 1H, *J* = 9.3 Hz), 6.72 (dd, 1H, *J* = 7.1, 2.2 Hz), 6.18 (d, 1H, *J* = 2.2 Hz); MS(ESI⁺) *m/z* 403, 405 (*M* + H)⁺.

Example 49



***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-2-(4-fluorophenylamino)isonicotinamide, bis-trifluoroacetic acid salt**

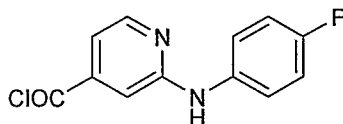


20 **A) 2-(4-Fluorophenylamino)isonicotinic acid**

- [00234]** To a mixture of 2-fluoro-isonicotinic acid (Aldrich, 423 mg, 3.0 mmol) and 4-fluoroaniline (555 mg, 5.0 mmol) in DMF (18 mL) at rt was added NaH (500 mg of 60% in oil), and the mixture was heated at 85 °C for 75 min. Acetic acid (0.7 mL) was added to the reaction mixture and it was concentrated *in vacuo*. To the residue were added EtOAc (100 mL) and water (20 mL), stirred for 20 min and the

solid was filtered, washed with EtOAc and dried to obtain the desired product (600 mg, 50 %) as a tan solid. ^1H NMR (DMSO- d_6) δ 8.98 (s, 1H), 8.43 (s, 1H), 8.04 (d, 1H, $J = 4.9$ Hz), 7.69 (dd, 2H, $J = 8.8, 4.9$ Hz), 7.24 (s, 1H), 7.05 (dd, 2H, $J = 8.2, 6.0$ Hz); MS(ESI $^+$) m/z 233.3 (M + H) $^+$.

5



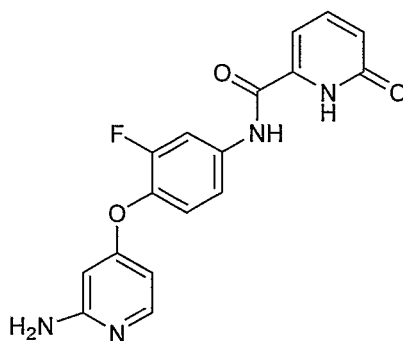
B) 2-(4-Fluorophenylamino)isonicotinicacyl chloride

[00235] A mixture of 2-(4-fluorophenylamino)isonicotinic acid (464 mg, 2.0 mmol) and thionyl chloride (10 mL) was heated at reflux temperature for 2 h. The reaction was concentrated *in vacuo*, and the crude product was used directly in the next step.

C) N-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-2-(4-fluorophenylamino)isonicotinamide

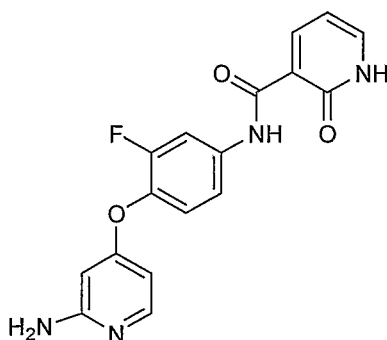
[00236] A solution of 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 450 mg, 2.1 mmol) in 1,2-dichloroethane (10 mL) was added slowly to a solution of acylchloride obtained above in 1,2-dichloroethane (10 mL) at ice bath temperature with stirring. The reaction mixture was allowed to stand at rt overnight. To the reaction mixture were added EtOAc (150 mL) and saturated aq. NaHCO₃ solution (50 mL). The EtOAc layer was separated, dried over MgSO₄ and concentrated *in vacuo*. The residue was purified by preparative HPLC to obtain the title compound (69 mg, 6.3 %) as a yellow solid (bis-TFA salt). ^1H NMR (DMSO- d_6) δ 10.90 (s, 1H), 9.32 (s, 1H), 8.27 (d, 1H, $J = 5.5$ Hz), 7.92-7.07 (m, 11H), 6.68 (dd, 1H, $J = 7.1, 2.2$ Hz), 6.10 (d, 1H, $J = 2.2$ Hz); MS(ESI $^+$) m/z 217.9 (M + H) $^+$.

25

Example 50

***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-6-oxo-1,6-dihydropyridine-2-carboxamide, trifluoroacetic acid salt**

- 5 [00237] To a solution of 6-hydroxypicolinic acid (Aldrich, 28 mg, 0.20 mmol) and HOBT (28 mg, 0.21 mmol) in DMF (2 mL) at rt was added EDCI.HCl (50 mg, 0.26 mmol) followed by 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 42 mg, 0.19 mmol), and the reaction mixture was stirred overnight at rt. Purification of the reaction mixture by preparative HPLC afforded the desired product
- 10 (24 mg, 25 %) as a light brown solid (TFA salt). ^1H NMR (CD_3OD) δ 8.03 (dd, 1H, J = 12.6, 2.2 Hz), 7.79-7.36 (m, 5H), 6.85 (d, 1H, J = 8.8 Hz), 6.67 (dd, 1H, J = 7.2, 4.4 Hz), 6.22 (d, 1H, J = 2.2 Hz); MS(ESI^+) m/z 341.3 ($\text{M} + \text{H}$) $^+$.

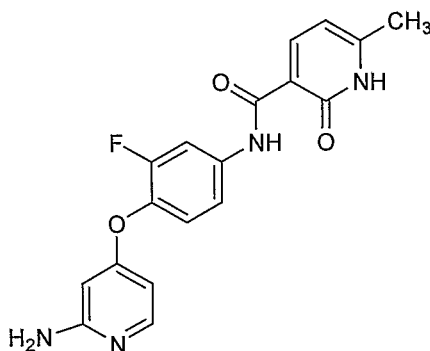
Example 51

***N*-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, trifluoroacetic acid salt**

- 15 [00238] To a solution of 2-hydroxynicotinic acid (Aldrich, 42 mg, 0.30 mmol) and HOBT (18 mg) in DMF (2 mL) at rt was added EDCI.HCl (80 mg, 0.42 mmol)
- 20 followed by 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 65 mg, 0.30 mmol), and the reaction mixture was stirred for 20 h at rt.

Purification of the reaction mixture by preparative HPLC afforded the desired product (70 mg, 49 %) as a beige-colored solid (TFA salt). ^1H NMR (CD_3OD) δ 8.59 (dd, 1H, $J = 7.1, 2.2$ Hz), 8.03 (dd, 1H, $J = 12.6, 2.2$ Hz), 7.83 (d, 1H, $J = 7.7$ Hz), 7.75 (dd, 1H, $J = 6.6, 2.2$ Hz), 7.44 (d, 1H, $J = 8.8$ Hz), 7.32 (t, 1H, $J = 8.8$ Hz), 6.67 (m, 2H), 6.21 (d, 1H, $J = 2.2$ Hz); MS(ESI^+) m/z 341.2 ($\text{M} + \text{H}$) $^+$.

Example 52



***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-6-methyl-2-oxo-1,2-dihydropyridine-3-carboxamide, trifluoroacetic acid salt**

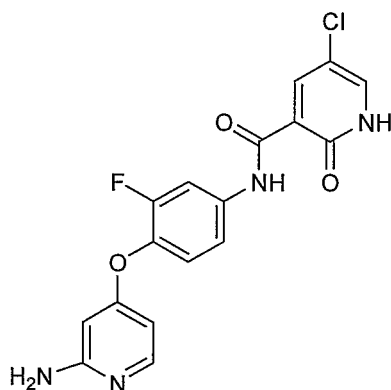
10

[00239] To a solution of 2-hydroxy-6-methylnicotinic acid (Lancaster, 72 mg, 0.47 mmol) and HOBt (50 mg) in DMF (5 mL) at rt was added EDCI.HCl (130 mg, 0.68 mmol) followed by 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 110 mg, 0.50 mmol), and the reaction mixture was stirred at rt over 72 h.

15

Purification of the reaction mixture by preparative HPLC afforded the desired product (125 mg, 55 %) as a beige-colored solid (TFA salt). ^1H NMR (CD_3OD) δ 8.46 (d, 1H, $J = 7.9$ Hz), 8.03 (dd, 1H, $J = 12.7, 2.8$ Hz), 7.83 (d, 1H, $J = 7.1$ Hz), 7.44 (dd, 1H, $J = 8.8, 2.2$ Hz), 7.33 (t, 1H, $J = 8.8$ Hz), 6.67 (dd, 1H, $J = 7.7, 2.7$ Hz), 6.45 (d, 1H, $J = 7.7$ Hz), 6.21 (d, 1H, $J = 2.8$ Hz), 2.40 (s, 3H); MS(ESI^+) m/z 355.2 ($\text{M} + \text{H}$) $^+$.

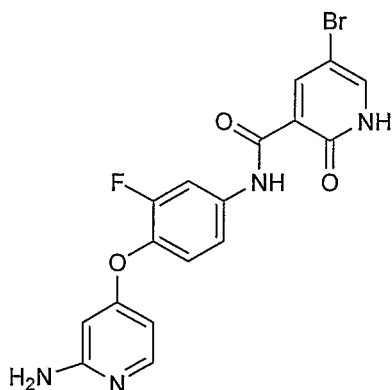
20

Example 53

***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-5-chloro-2-oxo-1,2-dihydropyridine-3-carboxamide, trifluoroacetic acid salt**

- 5 **[00240]** To a solution of 2-hydroxy-5-chloronicotinic acid (Avocado, 87 mg, 0.50 mmol) and HOBt (40 mg) in DMF (4 mL) at rt was added EDCl.HCl (130 mg, 0.68 mmol) followed by 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 110 mg, 0.50 mmol), and the reaction mixture was stirred for 72 h. Purification of the reaction mixture by preparative HPLC afforded the desired product
- 10 (115 mg, 45 %) as a beige-colored solid (TFA salt). ^1H NMR (CD_3OD) δ 8.50 (d, 1H, $J = 3.3$ Hz), 8.03 (dd, 1H, $J = 12.6, 2.1$ Hz), 7.84 (m, 2H), 7.46 (d, 1H, $J = 8.8$ Hz), 7.34 (t, 1H, $J = 8.8$ Hz), 6.67 (dd, 1H, $J = 7.2, 2.2$ Hz), 6.21 (d, 1H, $J = 2.2$ Hz); MS(ESI $^+$) m/z 375.1, 377.1 ($M + \text{H}$) $^+$.

15

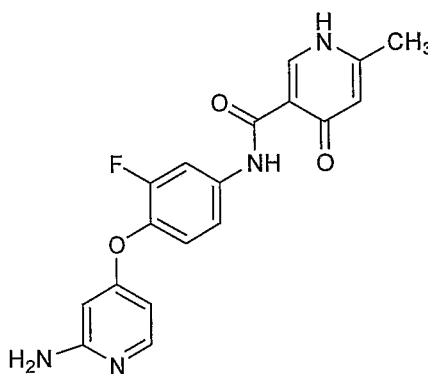
Example 54

***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-5-bromo-2-oxo-1,2-dihydropyridine-3-carboxamide, trifluoroacetic acid salt**

[00241] To a solution of 2-hydroxy-5-bromo-nicotinic acid (147 mg, 0.67 mmol, *Syn. Comm.*, 1989, 19, 553-559) and HOBt (30 mg) in DMF (4 mL) at rt was added EDCl.HCl (160 mg, 0.83 mmol) followed by 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 147 mg, 0.67 mmol), and the reaction mixture was stirred at rt overnight. Purification of the reaction mixture by preparative HPLC afforded the title compound (120 mg, 33 %) as a beige-colored solid (TFA salt). ¹H NMR (DMSO-*d*₆) δ 13.22 (s, 1H), 12.23 (s, 1H), 8.40 (d, 1H, *J* = 2.8 Hz), 8.14 (d, 1H, *J* = 2.8 Hz), 8.12-7.46 (m, 5H), 6.68 (dd, 1H, *J* = 7.2, 2.2 Hz), 6.14 (d, 1H, *J* = 2.2 Hz); MS(ESI⁺) *m/z* 419 / 421 (M + H)⁺.

10

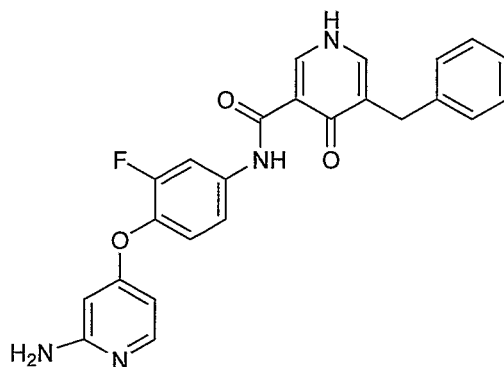
Example 55



N-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-6-methyl-4-oxo-1,4-dihydropyridine-3-carboxamide, trifluoroacetic acid salt

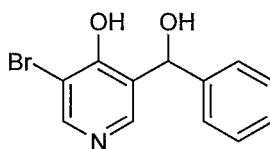
[00242] To a solution of 4-hydroxy-6-methyl-nicotinic acid (Wako, 77 mg, 0.50 mmol) and HOBt (50 mg) in DMF (5 mL) at rt was added EDCl.HCl (130 mg, 0.68 mmol) followed by 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 110 mg, 0.50 mmol), and the reaction mixture was stirred at rt overnight, and then heated at 75 °C for 1.5 h. After cooling the reaction mixture to rt purification by preparative HPLC afforded the title compound (70 mg, 29 %) as a white solid (TFA salt). ¹H NMR (DMSO-*d*₆) δ 13.22 (br s, 1H), 12.53 (s, 1H), 8.47 (d, 1H, *J* = 5.5 Hz), 8.04 (d, 1H, *J* = 2.2 Hz), 7.95 (d, 1H, *J* = 8.2 Hz), 7.82 (s, 2H), 7.46-7.42 (m, 2H), 6.70 (dd, 1H, *J* = 7.7, 2.7 Hz), 6.39 (s, 1H), 6.14 (d, 1H, *J* = 2.2 Hz); MS(ESI⁺) *m/z* 355.3 (M + H)⁺.

25

Example 56

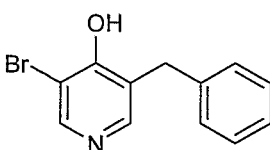
***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-5-benzyl-4-oxo-1,4-dihydropyridine-3-carboxamide, trifluoroacetic acid salt**

5

**A) 3-Bromo-5-(hydroxy(phenyl)methyl)pyridin-4-ol**

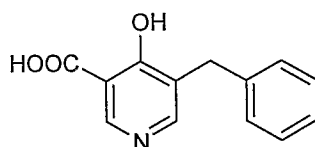
[00243] To a heterogeneous mixture of 3,5-dibromo-4-hydroxypyridine (2.53 g, 10 mmol, prepared following the procedure in *Synthesis*, **2001**, 14, 2175-2179) in anhydrous THF (20 mL) at -78 °C under Ar-atm was added phenylmagnesium bromide solution (11 mL of 1 M solution in THF, 11 mmol). After stirring for 15 min. was added *n*-BuLi solution (5.5 mL of 2 M solution in cyclohexane), and the reaction mixture was stirred for 15 min at -78 °C under Ar-atm. To this mixture benzaldehyde (2.15 mL) was added and the reaction mixture was stirred for 2 h -78°C under Ar-atm. The reaction mixture was quenched by adding HOAc (3 mL) and TFA (3 mL), concentrated *in vacuo* and the residue was purified by flash column chromatography on silica gel eluting with hexane/EtOAc/MeOH // 750:250:50 followed by hexane/EtOAc/MeOH/Et₃N // 460:460:50:10 to afford the desired product (2.85 g, 91 %) as a white solid. ¹H NMR (CD₃OD) δ 8.13 (s, 1H), 8.04 (s, 1H), 7.41-7.20 (m, 5H), 5.94 (s, 1H); MS(ESI⁺) *m/z* 280, 282 (M + H)⁺.

20



B) 3-Benzyl-5-bromopyridin-4-ol

[00244] A mixture of 3-bromo-5-(hydroxy(phenyl)methyl)pyridin-4-ol (2.55 g, 91 mmol), TFA (16 mL) and Et₃SiH in CH₂Cl₂ (30 mL) was stirred at rt for 10 h. The reaction mixture was concentrated *in vacuo* and the residue was purified by flash column chromatography on silica gel eluting with hexane/EtOAc/MeOH // 600:300:50 followed by hexane/EtOAc/MeOH // 400:400:50:10 to afford an impure product which was triturated with a small amount of MeOH and Et₂O to obtain the desired product (255 mg, 10 %) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.75 (br s, 1H), 8.13 (s, 1H), 7.54 (s, 1H), 7.26-7.14 (m, 5H), 2.49 (s, 2H).

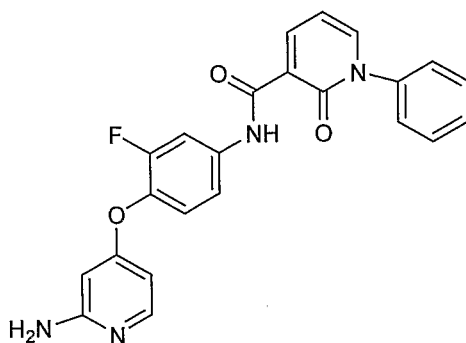
**C) 5-Benzyl-4-hydroxynicotinic acid**

[00245] To a solution of 3-benzyl-5-bromopyridin-4-ol (220 mg, 0.83 mmol) in anhydrous THF (8 mL) at -78 °C under Ar-atm was added MeLi solution (0.61 mL of 1.5 M solution in THF, 0.92 mmol). After stirring for 5 min. *n*-BuLi solution (0.5 mL of 2 M solution in cyclohexane, 1.0 mmol) was added and the mixture was stirred for 15 min at -78 °C under Ar-atm. Carbon dioxide was bubbled through the reaction mixture for 20 min at -78 °C. The reaction mixture was then quenched by adding HOAc (2 mL), concentrated *in vacuo* and the residue was purified by preparative HPLC to afford the desired product (100 mg, 35 %) as a white solid (TFA salt). ¹H NMR (DMF-*d*₇) δ 12.99 (br s, 1H), 8.69 (s, 1H), 8.28 (s, 1H), 7.35-7.19 (m, 5H), 3.90 (s, 2H); MS(ESI⁺) *m/z* 230.1 (M + H)⁺.

D) N-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-5-benzyl-4-oxo-1,4-dihydropyridine-3-carboxamide, trifluoroacetic acid salt

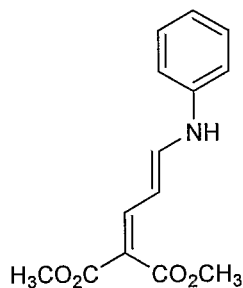
[00246] To a solution of 4-hydroxy-5-benzylnicotinic acid (35 mg, 0.15 mmol) and HOBt (30 mg) in DMF (2.5 mL) at rt was added EDCI.HCl (80 mg, 0.42 mmol) followed by 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 35 mg, 0.16 mmol), and the reaction mixture was stirred for 40 h at rt.

Purification of the reaction mixture by preparative HPLC afforded the desired product (35 mg, 43 %) as a white TFA solid salt. ^1H NMR ($\text{DMSO}-d_6$) δ 13.25 (br s, 1H), 12.44 (s, 1H), 8.59 (d, 1H, $J = 4.9$ Hz), 8.08 (dd, 1H, $J = 13.2, 2.2$ Hz), 7.97 (d, 1H, $J = 7.1$ Hz), 7.81 (d, 1H, $J = 9.4$ Hz), 7.52-7.19 (m, 7H), 6.72 (dd, 1H, $J = 7.2, 2.2$ Hz),
 5 6.15 (d, 1H, $J = 2.5$ Hz), 3.81 (s, 2H), 3.51 (br s, 2H); MS(ESI^+) m/z 431.2 ($\text{M} + \text{H}$) $^+$.

Example 57

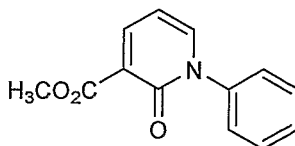
***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide, trifluoroacetic acid salt**

10

**A) (*E*)-Dimethyl 2-(3-(phenylamino)allylidene)malonate**

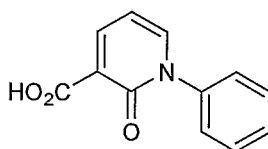
[00247] To a solution of 2-(3-methoxyallylidene)malonic acid dimethyl ester (Acros Organics, 200 mg, 1.0 mmol) in THF (2 mL) at rt was added aniline (300 mg, 3.2 mmol) and the reaction mixture was heated at 60 °C for 8.5 h. Purification of the reaction mixture by preparative HPLC provided the desired product (150 mg, 57 %) as a yellow solid. ^1H NMR ($\text{DMSO}-d_6$) δ 10.16 (d, 1H, $J = 12.7$ Hz), 8.06 (t, 1H, $J = 12.7$ Hz), 7.74 (d, 1H, $J = 12.7$ Hz), 7.30 (t, 2H, $J = 8.7$ Hz), 7.16 (d, 2H, $J = 7.7$ Hz),
 15 6.98 (t, 1H, $J = 7.7$ Hz), 6.35 (t, 1H, $J = 12.1$ Hz), 3.69 (s, 3H), 3.65 (s, 3H).

20



B) Methyl 2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxylate

[00248] To a solution of the aniline adduct obtained above (130 mg, 0.50 mmol) in methanol (8 mL) at rt was added NaH (50 mg of the 60% NaH in oil, 1.2 mmol) and the mixture was stirred at rt for 3 h. Acetic acid (0.3 mL) was added to the mixture, concentrated to a volume of ~4 mL, and purification of the reaction mixture by preparative HPLC provided the desired product (105 mg, 92 %) as a yellow solid. ¹H NMR (CD₃OD) δ 8.30 (dd, 1H, *J* = 7.2, 2.2 Hz), 7.87 (dd, 1H, *J* = 6.6, 1.7 Hz), 7.57-7.38 (m, 5H), 6.53 (t, 1H, *J* = 7.0 Hz), 3.84 (s, 3H); MS(ESI⁺) *m/z* 230.3 (M + H)⁺.



C) 2-Oxo-1-phenyl-1,2-dihydropyridine-3-carboxylic acid

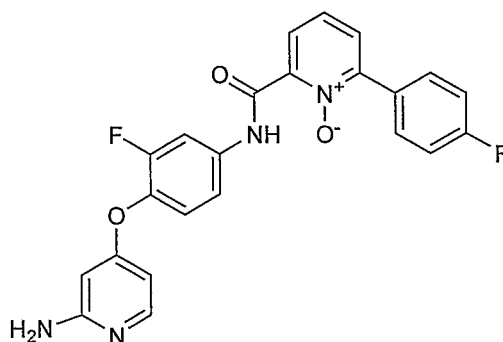
[00249] A mixture of methyl 2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxylate (70 mg, 0.31 mmol) and LiOH (40 mg) in methanol (6 mL) and water (1 mL) was stirred at rt overnight. To the reaction mixture were added EtOAc (50 mL) and 1 N aq HCl (15 mL). The EtOAc layer was separated, dried over MgSO₄, and concentrated *in vacuo* to afford the product (55 mg, 83 %) as a light yellow solid. ¹H NMR (DMF-*d*₇) δ 11.77 (br s, 1H), 8.57 (dd, 1H, *J* = 7.4, 2.0 Hz), 8.26 (dd, 1H, *J* = 6.6, 1.6 Hz), 7.64-7.55 (m, 5H), 6.88 (t, 1H, *J* = 7.0 Hz); MS(ESI⁺) *m/z* 216.2 (M + H)⁺.

D) N-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide

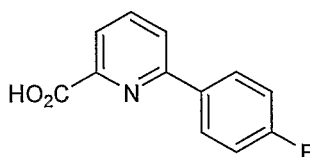
[00250] To a solution of 2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxylic acid (36 mg, 0.17 mmol) and HOBt (18 mg) in DMF (3 mL) at rt was added EDCI.HCl (45 mg, 0.23 mmol) followed by 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 36 mg, 0.17 mmol), and the reaction mixture was stirred at rt overnight. Purification of the reaction mixture by preparative HPLC

afforded the title compound (32 mg, 36 %) as a beige colored solid (TFA salt). ¹H NMR (DMSO-*d*₆) δ 13.35 (br s, 1H), 12.11 (s, 1H), 8.52 (dd, 1H, *J* = 7.3, 2.1 Hz), 8.08 (dd, 1H, *J* = 6.6, 2.1 Hz), 8.03 (d, 1H, *J* = 2.3 Hz), 7.89 (d, 1H, *J* = 7.2 Hz), 7.81 (s, 1H), 7.54-7.36 (m, 6H), 6.69-6.63 (m, 2H), 6.08 (d, 1H, *J* = 2.4 Hz), 3.55 (br s, 1H); MS(ESI⁺) *m/z* 417.2 (M + H)⁺.

Example 58



***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-6-(4-fluorophenyl)pyridyl-*N*-oxide-amide, trifluoroacetic acid salt**

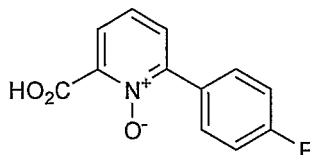


A) 6-(4-Fluorophenyl)picolinic acid

[00251] A solution of 2-bromo-picolinic acid (Aldrich, 2.02 g, 10 mmol) in DME containing 4 mL of 10 % aq Na₂CO₃ was purged with Ar gas. To this mixture was added Pd(PPh₃)₄ followed by 2-(4-fluorophenyl)-5,5-dimethyl-1,3,2-dioxaborinane (Aldrich, 2.40 g, 11.5 mmol) and EtOH (20 mL), and the mixture was purged with Ar gas. The reaction mixture was heated at 100 °C for 2.5 h in a sealed tube. Additional 2-bromo-picolinic acid (900 mg) and Pd(PPh₃)₄ was added, and after purging with Ar gas it was heated at 100 °C for 4.5 h. Trifluoroacetic acid (20 mL) was added to the reaction and the mixture was concentrated *in vacuo*. MeOH (150 mL) was added to the residue and the insoluble material was filtered, and the filtrate solution was concentrated *in vacuo*. Purification of the resulting residue by flash column chromatography on silica gel eluting with EtOAc/MeOH // 900:100 followed by

EtOAc/MeOH/HOAc // 700:1500:50 provided the desired product (1.0 g, 40 % based on borinane starting material) as a white solid. ^1H NMR (CD_3OD) δ 8.01 (d, 1H, $J = 7.7$ Hz), 7.94-7.87 (m, 3H), 7.73 (d, 1H, $J = 7.7$ Hz), 7.13 (t, 2H, $J = 8.8$ Hz); MS(ESI^+) m/z 234 ($\text{M} + \text{H}$) $^+$.

5



B) 6-(4-Fluorophenyl)picolinic acid-N-oxide

[00252] A mixture of picolinic acid derivative (1.0 g, 4.6 mmol), Na_2HPO_4 (1.2 g) and *m*-CPBA (1.1 g, ~70 % from Aldrich) in $\text{CH}_2\text{ClCH}_2\text{Cl}$ (30 mL) was stirred at rt for 2 h. Additional Na_2HPO_4 (0.8 g) and *m*-CPBA (1.0 g) was added to the reaction mixture and it was stirred for 3 h at rt. Another Na_2HPO_4 (0.5 g) and *m*-CPBA (0.5 g) was added to the reaction mixture and it was stirred at rt overnight. CHCl_3 (160 mL) and 2 N aq. HCl solution (50 mL) were added to the reaction mixture and the organic layer was separated, dried over MgSO_4 and concentrated *in vacuo*. The residue was purified by flash column chromatography on silica gel eluting with EtOAc/MeOH/HOAc // 700:240:60 to obtain the desired product which was contaminated with *m*-CPBA. This impure material was purified by preparative HPLC to obtain the desired product (175 mg, 16 %) as a white solid. ^1H NMR ($\text{DMF}-d_7$) 8.45 (dd, 1H, $J = 8.3$, 2.2 Hz), 8.15 (d, 1H, $J = 2.2$ Hz), 8.13-8.00 (m, 4H), 7.45 (t, 2H, $J = 8.7$ Hz).

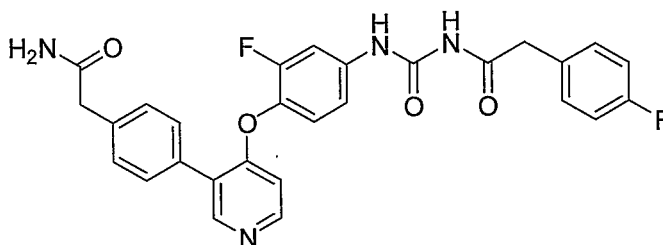
20

C) N-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-6-(4-fluorophenyl)pyridyl-N-oxide-amide, trifluoroacetic acid salt

[00253] To a solution of 6-(4-fluorophenyl)picolinic acid-N-oxide (23 mg, 0.1 mmol) and HOBt (10 mg) in DMF (2 mL) at rt was added EDCI.HCl (30 mg, 0.16 mmol) followed by 4-(4-amino-2-fluorophenoxy)pyridine-2-amine (Compound B of Example 24, 22 mg, 0.1 mmol), and the reaction mixture was stirred at rt overnight. Purification of the reaction mixture by preparative HPLC afforded the title compound (25 mg, 46 %) as a white solid (TFA salt). ^1H NMR ($\text{DMF}-d_7$) δ 14.00 (s, 1H), 8.43 (dd, 1H, $J = 8.0$, 2.2 Hz), 8.15 (dd, 1H, $J = 12.8$, 2.4 Hz), 8.08 (d, 1H, $J = 7.1$ Hz),

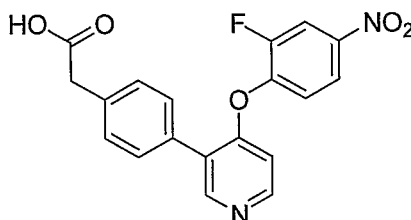
7.99-7.37 (m, 9H), 6.72 (dd, 1H, $J = 7.0, 2.4$ Hz), 6.32 (d, 1H, $J = 2.3$ Hz), 3.7 (br s, 2H); MS(ESI⁺) m/z 417.2 (M + H)⁺.

Example 59



5

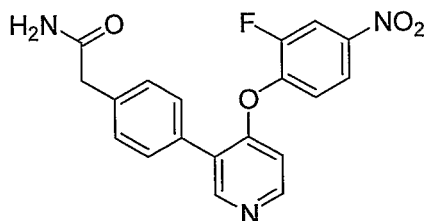
1-(4-(3-(4-(2-Amino-2-oxoethyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt



10 **A) 2-(4-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)phenyl)acetic acid**

[00254] A 25 mL round bottom flask was charged with 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridine (Compound A of Example 33, 120 mg, 0.33 mmol), 2-(4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl)acetic acid (Frontier Scientific, 131 mg, 0.50 mmol), tetrakis(triphenylphosphine)palladium(0) (Strem Chemicals, 38 mg, 0.033 mmol), and sodium carbonate (245 mg, 2.3 mmol). The flask was flushed with nitrogen and then charged with dioxane and water (1 mL each). After stirring at 80 °C for 10 h, the mixture was cooled to room temperature and then concentrated *in vacuo*. The crude product was purified by flash column chromatography on silica gel (30% MeOH / EtOAc) to give the title compound (120 mg, 99%) as a white solid. ¹H NMR (CD₃OD) δ 8.61 (s, 1H), 8.48 (d, 1H, $J = 5.6$ Hz), 8.22 (dd, 1H, $J = 10.4, 2.8$ Hz), 8.14-8.11 (m, 1H), 7.54 (d, 2H, $J = 8.1$ Hz), 7.41 (d, 2H, $J = 8.0$ Hz), 7.40 (m, 1H), 7.05 (d, 1H, $J = 5.7$ Hz), 3.56 (s, 2H); MS(ESI⁺) m/z 369.16 (M + H)⁺.

20



B) 2-(4-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)phenyl)acetamide

[00255] A 25 mL round bottom flask was charged with 2-(4-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)phenyl)acetic acid (50 mg, 0.136 mmol), HOBT (46 mg, 0.34 mmol), and EDCI (65 mg, 0.34 mmol). The flask was flushed with nitrogen and then DMF was added (1 mL). After stirring at rt for 1 h, the solution was cooled to 0°C and then charged with ammonium hydroxide (0.5 mL). The reaction was stirred at 0°C for 1 h and was then diluted with brine (5 mL) and extracted with ethyl acetate (3 × 5 mL). The combined organic extracts were dried over anhydrous Na₂SO₄ and concentrated *in vacuo*. The crude product was purified by flash column chromatography on silica gel (20% MeOH / EtOAc) to give the title compound (33 mg, 66%) as a colorless oil. ¹H NMR (CD₃OD) δ 8.49 (s, 1H), 8.38 (d, 1H, *J* = 5.6 Hz), 8.10 (dd, 1H, *J* = 10.4, 2.4 Hz), 7.99 (m, 1H), 7.45 (d, 2H, *J* = 8.2 Hz), 7.30 (d, 2H, *J* = 8.2 Hz), 7.28 (m, 1H), 6.93 (d, 1H, *J* = 5.6 Hz), 3.44 (s, 2H); MS(ESI⁺) *m/z* 368.18 (M + H)⁺.

C) 1-(4-(3-(4-(2-Amino-2-oxoethyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

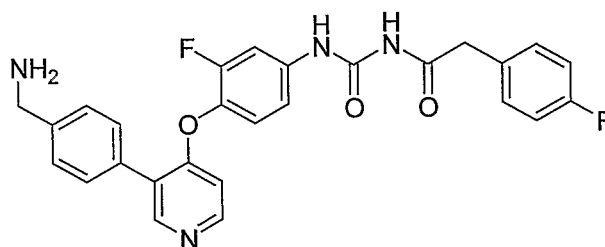
[00256] A solution of 2-(4-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)phenyl)acetamide (33 mg, 0.09 mmol) in THF (0.8 mL) and methanol (1.2 mL) was treated with Zn dust (59 mg, 0.9 mmol) followed by ammonium chloride (48 mg, 0.9 mmol). The mixture was stirred at rt for 4 h and was then filtered through a thin pad of Celite[®] with methanol. The filtrate was concentrated and the residue partitioned between EtOAc and saturated aqueous sodium bicarbonate solution. The EtOAc phase was dried over anhydrous Na₂SO₄ and concentrated *in vacuo* to give the crude product (25 mg, 82%) as a yellow oil which was sufficiently pure to use in the next step without further purification. ¹H NMR (CD₃OD) δ 8.33 (s, 1H), 8.19 (d, 1H, *J* = 5.6 Hz), 7.49 (d, 2H, *J* = 8.1 Hz), 7.32 (d, 2H, *J* = 8.2 Hz), 6.82 (t, 1H, *J* = 8.8 Hz),

6.61 (d, 1H, $J = 5.6$ Hz), 6.44 (qd, 1H, $J = 12.8, 2.8$ Hz), 3.48 (s, 2H); MS(ESI⁺) m/z 338.25 (M + H)⁺.

[00257] The above amine was dissolved in THF (1 mL) and then charged with 2-(4-fluorophenyl)acetyl isocyanate (Compound D of Example 11, 250 μ L, 0.074 mmol, 5 0.3 M in toluene). After stirring at rt for 1 h, the reaction was purified directly by flash chromatography on silica gel (10% MeOH / EtOAc) to give the title compound as a white solid. The solid was dissolved in dioxane (2 mL) and cooled to 0 °C. Anhydrous HCl (2 mL, 1 N in ether) was added. After stirring at 0 °C for 5 min, the solution was concentrated *in vacuo*. The resulting HCl salt was lyophilized from 10 acetonitrile / water to give the title compound (23 mg, 57%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.02 (s, 1H), 10.59 (s, 1H), 8.83 (s, 1H), 8.58 (d, 1H, $J = 6.4$ Hz), 7.79 (dd, 1H, $J = 12.8, 2.4$ Hz), 7.60 (d, 2H, $J = 8.4$ Hz), 7.46-7.34 (m, 4H), 7.31-7.28 (m, 2H), 7.11 (t, 2H, $J = 8.7$ Hz), 6.88 (d, 1H, $J = 5.6$ Hz), 3.70 (s, 2H), 3.40 (s, 2H); MS(ESI⁺) m/z 517.19 (M + H)⁺.

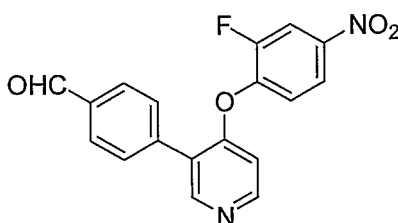
15

Example 60



1-(4-(3-(4-(Aminomethyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt

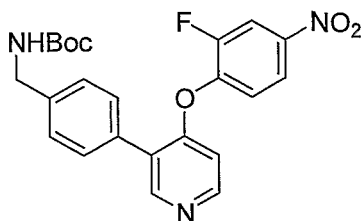
20



A) 4-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)benzaldehyde

[00258] Prepared in a similar manner as Step A of Example 59 to give the title compound (86%) as a colorless oil. ¹H NMR (CD₃OD) δ 9.92 (s, 1H), 8.56 (s, 1H), 8.41 (d, 1H, $J = 6$ Hz), 8.12 (dd, 1H, $J = 10.3, 2.6$ Hz), 8.05-8.01 (m, 1H), 7.90 (d, 25

2H, $J = 8.3$ Hz), 7.73 (d, 2H, $J = 8.2$ Hz), 7.35 (t, 1H, $J = 8.4$ Hz), 6.95 (d, 1H, $J = 6$ Hz); MS(ESI⁺) m/z 339.19 (M + H)⁺.



5 **B) *tert*-Butyl 4-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)benzylcarbamate**

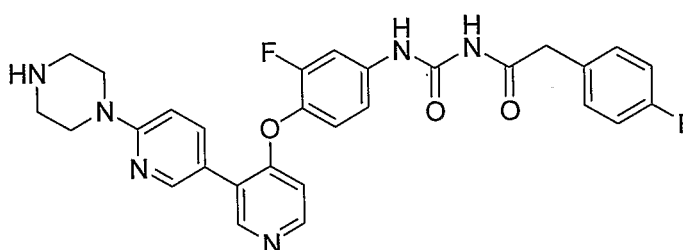
[00259] To 4-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)benzaldehyde (81 mg, 0.24 mmol) in methanol (2 mL) was added ammonium acetate (185 mg, 2.4 mmol) followed by sodium cyanoborohydride (16 mg, 0.24 mmol). The reaction was stirred at rt for 4 h and was then concentrated *in vacuo*. The residue was dissolved in water (5 mL) and extracted with EtOAc (2 × 5 mL). The combined organic extracts were washed with saturated aqueous sodium bicarbonate solution, dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. The crude product was dissolved in dichloromethane (2 mL) and then triethylamine (50 uL, 0.36 mmol), DMAP (spatula tip), and di-*tert*-butyl dicarbonate (Aldrich, 57 mg, 0.26 mmol) were added sequentially. The reaction was stirred at rt for 2 h and was then purified directly by flash column chromatography on silica gel (EtOAc) to give the title compound (13 mg, 12%) as a colorless oil. ¹H NMR (CD₃OD) δ 8.50 (s, 1H), 8.37 (d, 1H, $J = 5.6$ Hz), 8.09 (dd, 1H, $J = 6.1, 2.6$ Hz), 8.01-7.99 (m, 1H), 7.45 (d, 2H, $J = 8$ Hz), 7.26 (d, 2H, $J = 8.2$ Hz), 7.25 (m, 1H), 6.95 (d, 1H, $J = 5.6$ Hz), 4.16 (s, 2H), 1.35 (s, 9H); MS(ESI⁺) m/z 440.19 (M + H)⁺.

C) 1-(4-(3-(4-(Aminomethyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00260] Prepared in a similar manner as Step C of Example 59. After acylurea formation, 4 N HCl in dioxane (5 mL) was added. After stirring at rt for 5 min, the reaction was concentrated *in vacuo*. The residue was suspended in EtOAc, washed with saturated aqueous sodium bicarbonate solution, dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. The crude material was purified by prep HPLC. The

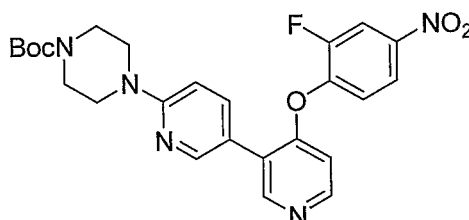
appropriate fractions were concentrated *in vacuo* to remove methanol. Toluene was added and then concentrated (2×5 mL). The resulting solid was lyophilized from acetonitrile / water to give the TFA salt of the title compound (6 mg, 25%) as a white solid. ^1H NMR ($\text{DMSO-}d_6$) δ 11.00 (s, 1H), 10.53 (s, 1H), 8.55 (s, 1H), 8.40 (d, 1H, J = 4 Hz), 7.73 (dd, 1H, J = 12, 4 Hz), 7.67 (d, 2H, J = 8 Hz), 7.51 (d, 2H, J = 8 Hz), 7.34-7.27 (m, 4H), 7.13-7.09 (m, 2H), 6.73 (d, 1H, J = 4 Hz), 4.03 (s, 2H), 3.68 (s, 2H); MS(ESI^+) m/z 489.18 ($\text{M} + \text{H}$) $^+$.

Example 61



10

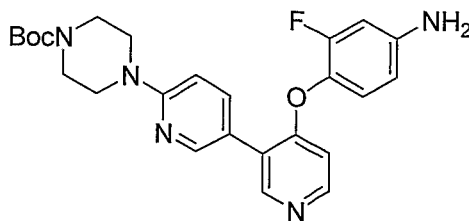
1-(3-Fluoro-4-(3-(6-(piperazin-1-yl)pyridin-3-yl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt



A) *tert*-Butyl 4-(5-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)pyridin-2-yl)piperazine-1-carboxylate

[00261] Prepared in a similar manner as Step A of Example 59 to give the title compound (87%) as a colorless oil. ^1H NMR (CD_3OD) δ 8.62 (s, 1H), 8.46 (d, 1H, J = 6 Hz), 8.36 (d, 1H, J = 2.4 Hz), 8.24 (dd, 1H, J = 10.4, 2.8 Hz), 8.15-8.11 (m, 1H), 7.84 (dd, 1H, J = 8.8, 2.4 Hz), 7.41 (t, 1H, J = 8.4 Hz), 7.04 (d, 1H, J = 5.6 Hz), 6.92 (d, 1H, J = 8.8 Hz), 3.61-3.59 (m, 4H), 3.56-3.54 (m, 4H), 1.50 (s, 9H); MS(ESI^+) m/z 496.23 ($\text{M} + \text{H}$) $^+$.

20



B) *tert*-Butyl 4-(5-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)pyridin-2-yl)piperazine-1-carboxylate

[00262] Prepared in a similar manner as Step C of Example 59 to give the title

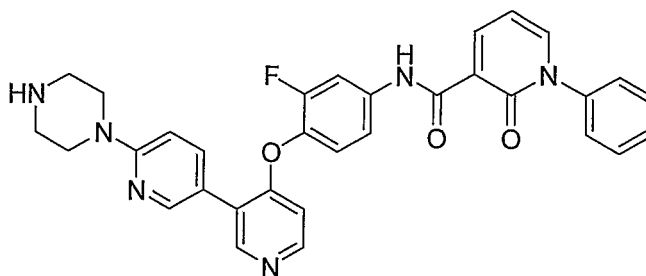
- 5 compound (96%) as a colorless oil. ^1H NMR (CD_3OD) δ 8.34 (s, 1H), 8.29 (d, 1H, J = 2 Hz), 8.18 (d, 1H, J = 6 Hz), 7.78 (dd, 1H, J = 9.2, 2.8 Hz), 6.87-6.83 (m, 2H), 6.61 (d, 1H, J = 5.6 Hz), 6.48 (dd, 1H, J = 12.8, 2.8 Hz), 6.44-6.41 (m, 1H), 3.50-3.46 (m, 8H), 1.38 (s, 9H); MS(ESI^+) m/z 466.25 ($\text{M} + \text{H}$) $^+$.

10 **C) 1-(3-Fluoro-4-(3-(6-(piperazin-1-yl)pyridin-3-yl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea**

[00263] Prepared in a similar manner as Step C of Example 59 to give the title

- 15 compound (28%) as the HCl salt. ^1H NMR ($\text{DMSO}-d_6$) δ 11.33 (s, 1H), 10.76 (s, 1H), 9.09 (s, 1H), 8.74 (d, 1H, J = 6.8 Hz), 8.57 (d, 1H, J = 2.4 Hz), 8.16 (dd, 1H, J = 8.8, 2 Hz), 7.91 (dd, 1H, J = 12.8, 2 Hz), 7.61 (t, 1H, J = 8.8 Hz), 7.55-7.50 (m, 1H), 7.42-7.38 (m, 2H), 7.28 (d, 1H, J = 6.5 Hz), 7.27-7.18 (m, 3H), 3.98 (m, 4H), 3.82 (s, 2H), 3.23 (m, 4H); MS(ESI^+) m/z 545.19 ($\text{M} + \text{H}$) $^+$.

Example 62

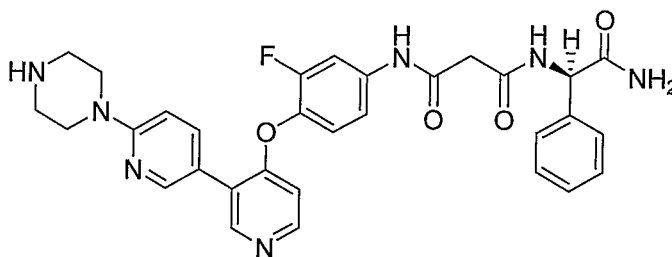


***N*-(3-Fluoro-4-(3-(6-(piperazin-1-yl)pyridin-3-yl)pyridin-4-yloxy)phenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**

[00264] To *tert*-butyl 4-(5-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)pyridin-2-yl)piperazine-1-carboxylate (Compound B of Example 61, 32 mg, 0.069 mmol) in

THF / DMF (1 mL each) was added 2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxylic acid (Compound C of Example 57, 15 mg, 0.069 mmol), DIPEA (60 μ L, 0.35 mmol), then TBTU (Fluka, 33 mg, 0.10 mmol). After stirring at rt for 18 h, the reaction was diluted with EtOAc (5 mL), washed with 10% aqueous lithium chloride solution (2 $\times$ 5 mL) followed by saturated sodium bicarbonate solution (1 $\times$ 5 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. The residue was suspended in ether, cooled to 0 °C, and treated with 4 N HCl in dioxane (5 mL). The solution was allowed to warm to rt and then stirred at rt for 2 h. The solution was concentrated *in vacuo* and the resulting crude product was purified by prep HPLC. The appropriate fractions were concentrated to remove methanol and then made basic with saturated aqueous sodium bicarbonate solution. The aqueous solution was extracted with EtOAc (2 $\times$ 10 mL) and the pooled organic extracts were dried over anhydrous Na₂SO₄ and then concentrated *in vacuo*. The residue was dissolved in THF (2 mL), cooled to 0 °C, and treated with 1N HCl in ether (0.5 mL). After stirring at 0 °C for 5 min, the mixture was concentrated. The resulting white solid was lyophilized from acetonitrile / water to give the HCl salt of the title compound (26 mg, 56%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 12.16 (s, 1H), 8.92 (s, 1H), 8.59 (d, 1H, *J* = 6.4 Hz), 8.53 (dd, 1H, *J* = 7.2, 2 Hz), 8.47 (d, 1H, *J* = 2.4 Hz), 8.10 (dd, 1H, *J* = 6.4, 2 Hz), 8.04 (d, 1H, *J* = 12 Hz), 7.99 (dd, 1H, *J* = 8.8, 2.4 Hz), 7.54-7.46 (m, 7H), 7.20 (d, 1H, *J* = 6.4 Hz), 7.97 (d, 1H, *J* = 9.2 Hz), 6.68 (t, 1H, *J* = 6.8 Hz), 3.82-3.80 (m, 4H), 3.12 (m, 4H); MS(ESI⁺) *m/z* 545.19 (M + H)⁺.

Example 63

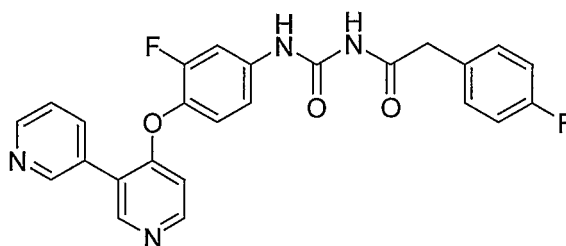


N¹-((*R*)-2-Amino-2-oxo-1-phenylethyl)-N³-(3-fluoro-4-(3-(6-(piperazin-1-yl)pyridin-3-yl)pyridin-4-yloxy)phenyl)malonamide, hydrochloride salt

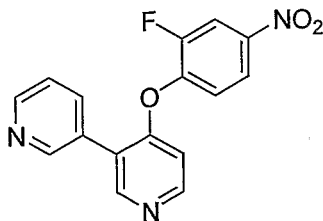
[00265] To *tert*-butyl 4-(5-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)pyridin-2-yl)piperazine-1-carboxylate (Compound B of Example 61, 32 mg, 0.069 mmol) in THF (1 mL) was added DIPEA (60 μ L, 0.35 mmol) then ethyl 3-chloro-3-oxopropanoate (Aldrich, 10 μ L, 0.076 mmol). After stirring at rt for 2 h, the reaction was diluted with EtOAc (5 mL), washed with saturated aqueous sodium bicarbonate solution (1 $\times$ 5 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. The resulting yellow oil (65 mg) was dissolved in THF (2 mL) and then charged with 1 N aqueous sodium hydroxide solution (2 mL). The solution was stirred at rt for 6 h. The solution was concentrated to remove THF and then acidified to pH 4-5 with 1 N aqueous HCl solution. The solid was collected by vacuum filtration and washed with water to give the corresponding acid as a white solid (30 mg, 78% 2 steps). MS(ESI⁺) m/z 552.21 (M + H)⁺.

[00266] The above acid was coupled with *D*(-)-phenylglycinamide (Bachem) using TBTU as described above to give the HCl salt of the title compound (32%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.64 (s, 1H), 8.89 (s, 1H), 8.74 (d, 1H, J = 8 Hz), 8.56 (d, 1H, J = 5.6 Hz), 8.46 (d, 1H, J = 2.4 Hz), 7.96 (d, 1H, J = 8.8 Hz), 7.84 (d, 1H, J = 12 Hz), 7.74 (s, 1H), 7.46-7.37 (m, 4H), 7.31-7.22 (m, 5H), 7.06 (d, 1H, J = 9.2 Hz), 5.34 (d, 1H, J = 8 Hz), 3.81-3.78 (m, 4H), 3.40 (s, 2H), 3.12 (m, 4H); MS(ESI⁺) m/z 584.25 (M + H)⁺.

Example 64

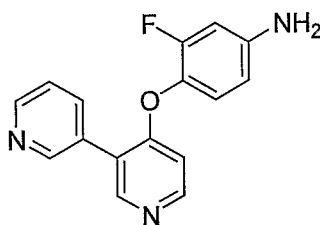


1-(3-Fluoro-4-(3-(pyridin-3-yl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt



A) 3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)pyridine

[00267] Prepared in a similar manner as Step A of Example 59 give the title compound as a colorless oil. ^1H NMR (CD_3OD) δ 8.83 (d, 1H, $J = 1.6$ Hz), 8.69 (s, 1H), 8.61 (d, 1H, $J = 5$ Hz), 8.56 (d, 1H, $J = 5.8$ Hz), 8.27 (dd, 1H, $J = 10.4, 2.8$ Hz), 8.20-8.14 (m, 2H), 7.72-7.55 (m, 1H), 7.53 (t, 1H, $J = 8.6$ Hz), 7.08 (d, 1H, $J = 6$ Hz); MS(ESI^+) m/z 312.15 ($\text{M} + \text{H}$) $^+$.

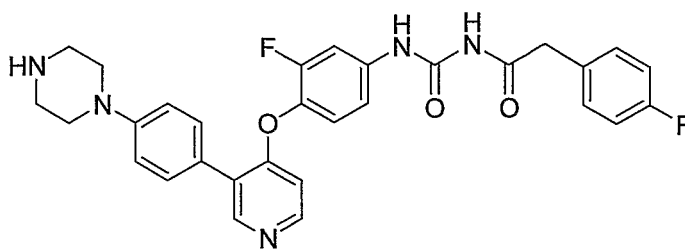


B) 3-Fluoro-4-(3-(pyridin-3-yl)pyridin-4-yloxy)benzenamine

[00268] Prepared in a similar manner as Step C of Example 59 give the title compound as a colorless oil. MS(ESI^+) m/z 282.12 ($\text{M} + \text{H}$) $^+$.

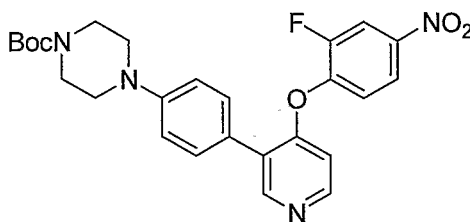
C) 1-(3-Fluoro-4-(3-(pyridin-3-yl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00269] Prepared in a similar manner as Step C of Example 59 give to give the HCl salt of the title compound (47% combined yield for Steps B and C) as a yellow solid. ^1H NMR ($\text{DMSO}-d_6$) δ 11.14 (s, 1H), 10.73 (s, 1H), 9.16 (d, 1H, $J = 1.6$ Hz), 9.08 (s, 1H), 8.90 (dd, 1H, $J = 5.2, 1.2$ Hz), 8.78 (d, 1H, $J = 6.4$ Hz), 8.56 (d, 1H, $J = 8$ Hz), 7.95-7.90 (m, 2H), 7.60 (t, 1H, $J = 8.8$ Hz), 7.55-7.52 (m, 1H), 7.44-7.41 (m, 2H), 7.26-7.21 (m, 3H), 3.82 (s, 2H); MS(ESI^+) m/z 461.16 ($\text{M} + \text{H}$) $^+$.

Example 65

1-(3-Fluoro-4-(3-(4-(piperazin-1-yl)phenyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt

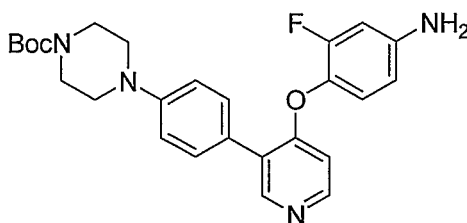
5



A) *tert*-Butyl 4-(4-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)phenyl)piperazine-1-carboxylate

[00270] Prepared in a similar manner as Step A of Example 59 give the title compound as a colorless oil. ¹H NMR (CD₃OD) δ 8.48 (s, 1H), 8.32 (d, 1H, *J* = 5.6 Hz), 8.08 (dd, 1H, *J* = 12, 4 Hz), 7.97 (d, 1H, *J* = 8 Hz), 7.38 (d, 2H, *J* = 8.8 Hz), 7.21-7.18 (m, 1H), 6.95-6.92 (m, 3H), 3.46 (m, 4H), 3.09-3.06 (m, 4H), 1.10 (s, 9H); MS(ESI⁺) *m/z* 495.23 (*M* + H)⁺.

15



B) *tert*-Butyl 4-(4-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)phenyl)piperazine-1-carboxylate

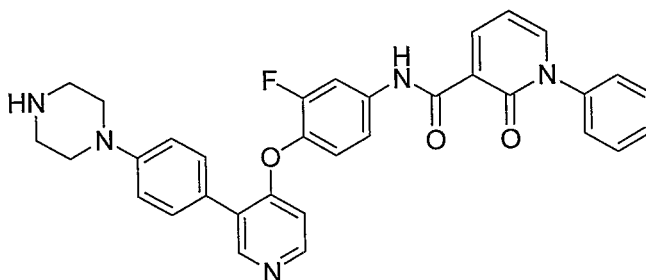
[00271] Prepared in a similar manner as Step C of Example 59 to give the title compound (94% combined yield for Steps A and B) as a colorless oil. ¹H NMR (CD₃OD) δ 8.30 (s, 1H), 8.14 (d, 1H, *J* = 5.6 Hz), 7.45 (d, 2H, *J* = 8.8 Hz), 6.98 (d, 2H, *J* = 8.8 Hz), 6.83 (t, 1H, *J* = 8.8 Hz), 6.58 (d, 1H, *J* = 5.6 Hz), 6.48 (dd, 1H, *J* =

12.8, 2.4 Hz), 6.43-6.41 (m, 1H), 3.49 (m, 4H), 3.11-3.09 (m, 4H), 1.16 (s, 9H); MS(ESI⁺) m/z 465.24 (M + H)⁺.

C) 1-(3-Fluoro-4-(3-(4-(piperazin-1-yl)phenyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

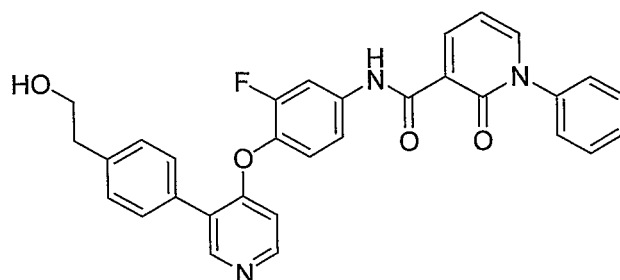
[00272] Prepared in a similar manner as Step C of Example 59 to give the HCl salt of the title compound (37%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 11.01 (s, 1H), 10.60 (s, 1H), 8.77 (s, 1H), 8.51 (d, 1H, *J* = 6.4 Hz), 7.78 (d, 1H, *J* = 12 Hz), 7.59 (d, 2H, *J* = 8.4 Hz), 7.44-7.40 (m, 2H), 7.31-7.28 (m, 2H), 7.13-7.08 (m, 4H), 7.03 (d, 1H, *J* = 6.4 Hz), 3.70 (s, 2H), 3.42 (m, 4H), 3.15 (m, 4H); MS(ESI⁺) m/z 544.26 (M + H)⁺.

Example 66



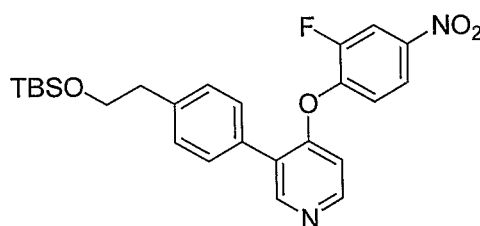
15 N-(3-Fluoro-4-(3-(4-(piperazin-1-yl)phenyl)pyridin-4-yloxy)phenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide, trihydrochloride salt

[00273] Prepared in a manner similar to that of Example 62 to give the HCl salt of the title compound (43%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 12.15 (s, 1H), 8.83 (s, 1H), 8.56-8.52 (m, 2H), 8.10 (dd, 1H, *J* = 6.8, 2.4 Hz), 8.04 (dd, 1H, *J* = 11.6, 2 Hz), 7.61 (d, 2H, *J* = 8.8 Hz), 7.55-7.45 (m, 7H), 7.15 (d, 1H, *J* = 6.8 Hz), 7.09 (d, 2H, *J* = 8.8 Hz), 6.61 (t, 1H, *J* = 6.8 Hz), 3.44 (m, 4H), 3.15 (m, 4H); MS(ESI⁺) m/z 562.36 (M + H)⁺.

Example 67

***N*-(3-Fluoro-4-(3-(4-(2-hydroxyethyl)phenyl)pyridin-4-yloxy)phenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide**

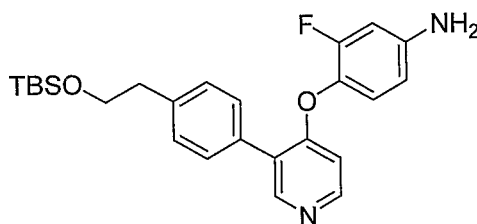
5



A) 3-(4-(2-(*tert*-Butyldimethylsilyloxy)ethyl)phenyl)-4-(2-fluoro-4-nitrophenoxy)pyridine

[00274] Prepared in a similar manner as Step A of Example 59 to give the title compound (77%) as a colorless oil. ¹H NMR (CD₃OD) δ 8.67 (s, 1H), 8.56 (d, 1H, *J* = 8 Hz), 8.27 (dd, 1H, *J* = 12, 4 Hz), 8.16 (d, 1H, *J* = 8 Hz), 7.58 (d, 2H, *J* = 8 Hz), 7.39 (d, 2H, *J* = 8 Hz), 7.36 (m, 1H), 7.15 (d, 1H, *J* = 4 Hz), 3.91 (t, 2H, *J* = 8 Hz), 2.90 (t, 2H, *J* = 8 Hz), 0.90 (s, 9H), 0.00 (s, 6H); MS(ESI⁺) *m/z* 469.25 (M + H)⁺.

10



15

B) 3-(4-(2-(*tert*-Butyldimethylsilyloxy)ethyl)phenyl)-4-(2-fluoro-4-aminophenoxy)pyridine

[00275] Prepared in a similar manner as Step C of Example 59 to give the title compound (76%) as a pale yellow oil. ¹H NMR (CD₃OD) δ 8.44 (s, 1H), 8.32 (d, 1H, *J* = 4 Hz), 7.57 (d, 2H, *J* = 8 Hz), 7.36 (d, 2H, *J* = 8.4 Hz), 6.95 (t, 1H, *J* = 8 Hz), 6.75 (d, 1H, *J* = 4 Hz), 6.61 (d, 1H, *J* = 8 Hz), 6.55 (d, 1H, *J* = 4 Hz), 3.90 (t, 2H, *J* = 6.8

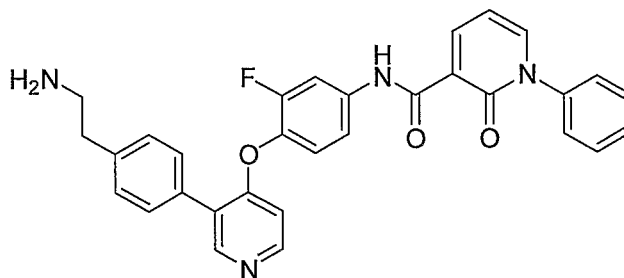
20

Hz), 2.89 (t, 2H, $J = 6.4$ Hz), 0.87 (s, 9H), 0.00 (s, 6H); MS(ESI⁺) m/z 439.26 (M + H)⁺.

C) *N*-(3-Fluoro-4-(3-(4-(2-hydroxyethyl)phenyl)pyridin-4-yloxy)phenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide

[00276] Prepared in a similar manner as Step C of Example 62. After amide formation, the resulting yellow oil was dissolved in THF (2 mL) and then treated with TBAF (Aldrich, 180 uL, 1 M in THF) at rt for 1 h. The reaction was diluted with EtOAc (10 mL), washed successively with water and brine (5 mL each), dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. The crude product was purified by flash chromatography on silica gel (10% methanol / EtOAc) to give the title compound (72%) as a pale yellow solid. ¹H NMR (CD₃OD) δ 8.59 (dd, 1H, $J = 7.6$, 2.0 Hz), 8.41 (s, 1H), 8.26 (d, 1H, $J = 5.6$ Hz), 7.91-7.85 (m, 2H), 7.55-7.46 (m, 5H), 7.41 (d, 2H, $J = 6.7$ Hz), 7.29 (d, 2H, $J = 8.1$ Hz), 7.26 (m, 1H), 7.13 (t, 1H, $J = 8.7$ Hz), 6.69 (d, 1H, $J = 6$ Hz), 6.64 (t, 1H, $J = 7.2$ Hz), 3.73 (t, 2H, $J = 7.2$ Hz), 2.82 (t, 2H, $J = 6.8$ Hz); MS(ESI⁺) m/z 522.27 (M + H)⁺.

Example 68

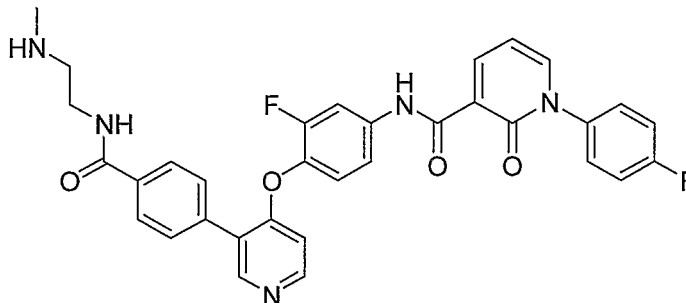


***N*-(4-(3-(4-(2-Aminoethyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide, dihydrochloride salt**

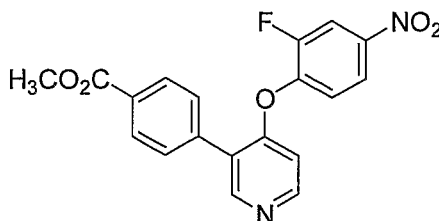
[00277] To *N*-(3-fluoro-4-(3-(4-(2-hydroxyethyl)phenyl)pyridin-4-yloxy)phenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide (Compound C of Example 67, 40 mg, 0.077 mmol) in THF (1 mL) was added DIPEA (27 uL, 0.154 mmol) followed by methanesulfonyl chloride (Aldrich, 7 uL, 0.092 mmol). After stirring at rt for 30 min, the reaction was concentrated *in vacuo*. The residue was dissolved in 3 mL of ethanol and transferred to a pressure tube. Ammonium hydroxide (7 mL) was added and the

tube was sealed and heated at 50 °C for 8 h. After cooling to rt, the reaction was diluted with EtOAc (10 mL), washed with water (2 x 10 mL) then brine (1 x 10 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. The crude product was purified by prep HPLC. The appropriate fractions were concentrated to remove methanol and basified with saturated sodium bicarbonate solution. The aqueous layer was extracted with EtOAc (2 x 20 mL) and the pooled organic extracts were washed with brine (1 x 10 mL), dried over anhydrous Na₂SO₄, and concentrated. The residue was dissolved in dioxane (2 mL) and charged with 1N HCl in ether (1 mL). The solution was concentrated and the resulting solid was lyophilized from acetonitrile / water to give the HCl salt of the title compound (24 mg, 53%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.13 (s, 1H), 8.74 (s, 1H), 8.55-8.51 (m, 2H), 8.09 (dd, 1H, *J* = 6.4, 2 Hz), 8.03 (m, 1H), 7.64 (d, 2H, *J* = 6 Hz), 7.63 (m, 1H), 7.54-7.41 (m, 6H), 7.38 (d, 2H, *J* = 8.4 Hz), 7.04 (d, 1H, *J* = 6 Hz), 6.68 (t, 1H, *J* = 6.8 Hz), 3.02 (m, 2H), 2.89 (m, 2H); MS(ESI⁺) *m/z* 521.27 (M + H)⁺.

Example 69

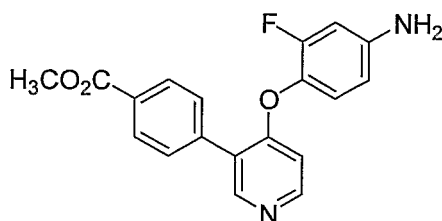


***N*-(4-(3-(4-((2-(Methylamino)ethyl)carbamoyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, dihydrochloride salt**

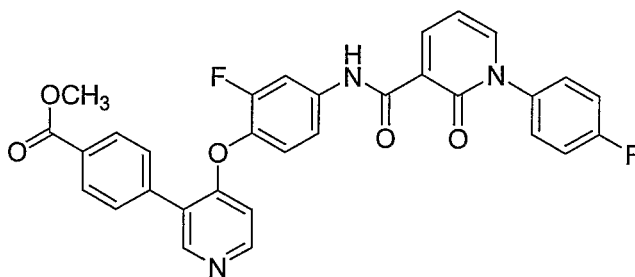


A) Methyl 4-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)benzoate

[00278] Prepared in a similar manner as Step A of Example 59 to give the title compound (77%) as a colorless oil. ^1H NMR (CD_3OD) δ 8.66 (s, 1H), 8.52 (d, 1H, $J = 6$ Hz), 8.22 (dd, 1H, $J = 10.4, 2.8$ Hz), 8.16-8.13 (m, 1H), 8.10 (d, 2H, $J = 8.4$ Hz), 7.97 (d, 2H, $J = 8$ Hz), 7.44 (t, 1H, $J = 8.5$ Hz), 7.06 (d, 1H, $J = 6$ Hz), 3.93 (s, 3H); MS(ESI^+) m/z 369.22 ($\text{M} + \text{H}$) $^+$.

**B) Methyl 4-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)benzoate**

[00279] Prepared in a similar manner as Step C of Example 59 to give the title compound (99%) as a yellow oil. ^1H NMR (CD_3OD) δ 8.38 (s, 1H), 8.24 (d, 1H, $J = 6$ Hz), 8.01 (d, 2H, $J = 8.4$ Hz), 7.66 (d, 2H, $J = 8.4$ Hz), 6.85 (t, 1H, $J = 9.2$ Hz), 6.65 (d, 1H, $J = 6$ Hz), 6.48 (dd, 1H, $J = 12.8, 2.4$ Hz), 6.43 (d, 1H, $J = 2.8$ Hz), 3.82 (s, 3H); MS(ESI^+) m/z 339.28 ($\text{M} + \text{H}$) $^+$.

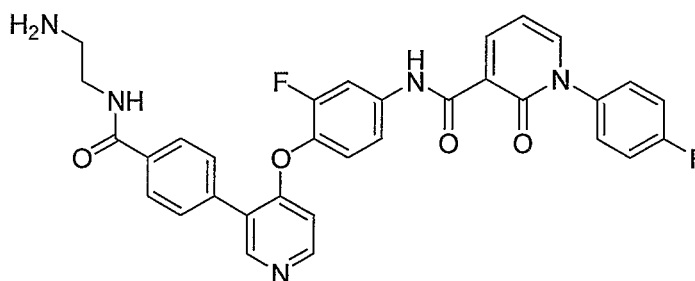
**C) Methyl 4-(4-(2-fluoro-4-(1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamido)phenoxy)pyridin-3-yl)benzoate**

[00280] Prepared in a similar manner as Step C of Example 62 to give the title compound (81%) as a yellow oil. ^1H NMR (CD_3OD) δ 8.66 (dd, 1H, $J = 7.2, 2$ Hz), 8.56 (s, 1H), 8.40 (d, 1H, $J = 6$ Hz), 8.13 (d, 2H, $J = 8.4$ Hz), 7.97-7.95 (m, 2H), 7.78 (d, 2H, $J = 8.4$ Hz), 7.55-7.52 (m, 2H), 7.38-7.31 (m, 3H), 7.26 (t, 1H, $J = 7.2$ Hz), 6.82 (d, 1H, $J = 5.6$ Hz), 6.72 (t, 1H, $J = 6.7$ Hz), 3.94 (s, 3H); MS(ESI^+) m/z 554.21 ($\text{M} + \text{H}$) $^+$.

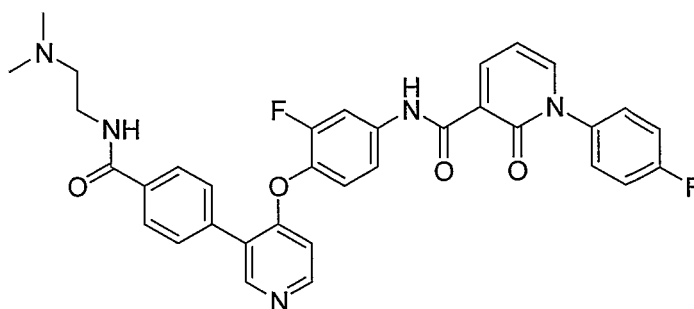
D) *N*-(4-(3-(4-((2-(Methylamino)ethyl)carbamoyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide

- 5 **[00281]** To the above ester (159 mg, 0.29 mmol) in THF (5 mL) was added 1 N aqueous NaOH (5 mL). After stirring at rt for 20 h, the reaction was concentrated to remove THF. The aqueous solution was acidified to pH 4 with 1 N aqueous HCl. The acid was collected by filtration and washed with water to give the desired product (144 mg, 92%) as a tan solid. MS(ESI⁺) *m/z* 540.21 (M + H)⁺.
- 10 **[00282]** The amide was prepared as described above using TBTU to give the HCl salt of the title compound (62%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.21 (s, 1H), 8.93-8.90 (m, 2H), 8.68-8.64 (m, 2H), 8.21 (dd, 1H, *J* = 6.4, 2 Hz), 8.16 (m, 1H), 8.11 (d, 2H, *J* = 8 Hz), 7.90 (d, 2H, *J* = 8.4 Hz), 7.69-7.65 (m, 2H), 7.60-7.47 (m, 4H), 7.16 (d, 1H, *J* = 5.6 Hz), 6.80 (t, 1H, *J* = 7 Hz), 3.64 (t, 2H, *J* = 5.2 Hz), 3.17 (t, 2H, *J* = 5.2 Hz), 2.65 (s, 3H); MS(ESI⁺) *m/z* 596.37 (M + H)⁺.
- 15

Example 70



- N*-(4-(3-(4-((2-Aminoethyl)carbamoyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, dihydrochloride salt**
- 20 **[00283]** Prepared in a similar manner as Example 69 to give the HCl salt of the title compound as an off-white solid. ¹H NMR (DMSO-*d*₆) δ 12.17 (s, 1H), 8.87-8.85 (m, 2H), 8.64 (d, 1H, *J* = 6.4 Hz), 8.59 (dd, 1H, *J* = 7.6, 2.4 Hz), 8.16 (dd, 1H, *J* = 6.8, 2.4 Hz), 8.10 (m, 1H), 8.06 (d, 2H, *J* = 8.4 Hz), 8.00 (br s, 2H), 7.85 (d, 2H, *J* = 8.4 Hz), 7.64-7.60 (m, 2H), 7.55-7.42 (m, 4H), 7.13 (d, 1H, *J* = 6 Hz), 6.75 (t, 1H, *J* = 7.2 Hz), 3.56-3.53 (m, 2H), 3.04-2.99 (m, 2H); MS(ESI⁺) *m/z* 582.32 (M + H)⁺.
- 25

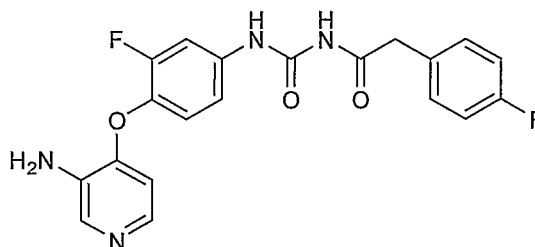
Example 71

***N*-(4-(3-(4-((2-(Dimethylamino)ethyl)carbamoyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, dihydrochloride salt**

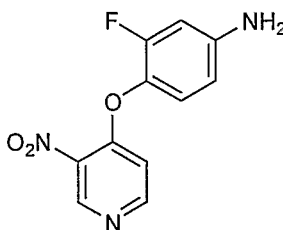
5

[00284] Prepared in a similar manner as Example 69 to give the HCl salt of the title compound (56%) as an off-white solid. ¹H NMR (DMSO-*d*₆) δ 12.08 (s, 1H), 8.87 (br s, 1H), 8.75 (s, 1H), 8.54-8.51 (m, 2H), 8.08 (dd, 1H, *J* = 6.8, 2.4 Hz), 8.02 (m, 1H), 7.99 (d, 2H, *J* = 8.4 Hz), 7.77 (d, 2H, *J* = 8.4 Hz), 7.56-7.53 (m, 2H), 7.47-7.34 (m, 4H), 6.99 (d, 1H, *J* = 5.6 Hz), 6.67 (t, 1H, *J* = 6.8 Hz), 3.61-3.57 (m, 2H), 3.23-3.21 (m, 2H), 2.77 (s, 3H), 2.76 (s, 3H); MS(ESI⁺) *m/z* 610.30 (*M* + H)⁺.

10

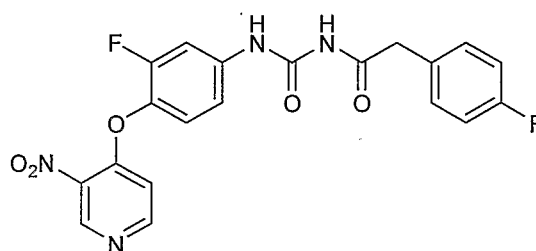
Example 72

1-(4-(3-Aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea



A) 3-Fluoro-4-(3-nitropyridin-4-yloxy)benzenamine

[00285] To 4-amino-2-fluorophenol (see Step A of Example 19, 127 mg, 1.0 mmol) in DMF (5 mL) at rt under nitrogen was added sodium hydride (80 mg, 2 mmol, 60%). After stirring at rt for 10 min, 4-chloro-3-nitropyridine hydrochloride (Lancaster, 195 mg, 1.0 mmol) was added. The mixture was stirred at rt for 1 h and was then diluted with EtOAc (50 mL) and washed with water, 10% aqueous lithium chloride solution, and then brine (1 × 30 mL each). The organic layer was dried over anhydrous Na₂SO₄ and concentrated *in vacuo*. The crude product was purified by flash column chromatography on silica gel eluting with EtOAc to give the title compound (150 mg, 60%) as a yellow-orange solid. ¹H NMR (DMSO-*d*₆) δ 9.13 (s, 1H), 8.63 (d, 1H, *J* = 6 Hz), 7.09 (t, 1H, *J* = 9.2 Hz), 6.92 (d, 1H, *J* = 6 Hz), 6.55 (dd, 1H, *J* = 13.2, 2.4 Hz), 6.45 (dd, 1H, *J* = 9.2, 2.4 Hz), 5.61 (s, 2H); MS(ESI⁺) *m/z* 250.18 (M⁺ H)⁺.

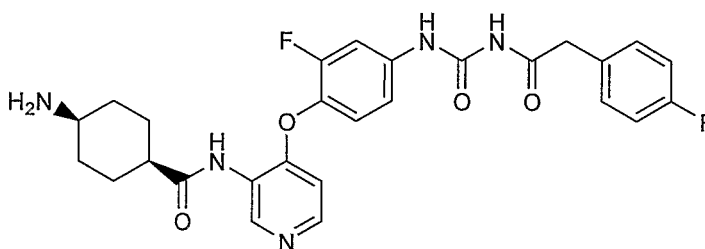
**B) 1-(3-Fluoro-4-(3-nitropyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea**

[00286] A solution of 3-fluoro-4-(3-nitropyridin-4-yloxy)benzenamine (158 mg, 0.63 mmol) in THF (3 mL) was treated with a solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 1.3 mmol) and stirred at room temperature for 2 h then at 50 °C for 5 min. The mixture was concentrated and the residue treated with DMF (15 mL) and SiO₂ (150 mg) and the mixture concentrated to dryness under vacuum and applied to a SiO₂ column. The column was eluted with 20 – 60 % EtOAc / hexanes to give the product, which was further purified by trituration with isopropyl ether to give a pale yellow solid (120 mg, 25%). ¹H NMR (DMSO-*d*₆) δ 11.07 (s, 1H), 10.63 (s, 1H), 9.19 (s, 1H), 8.67 (d, 1H, *J* = 5.6 Hz), 7.85 (d, 1H, *J* = 11.7 Hz), 7.46 – 7.45 (m, 2H), 7.39 – 7.35 (m, 2H), 7.18 (dd, 2H, *J* = 8.6, 8.6 Hz), 7.01 (d, 1H, *J* = 6.1 Hz), 3.76 (s, 2H).

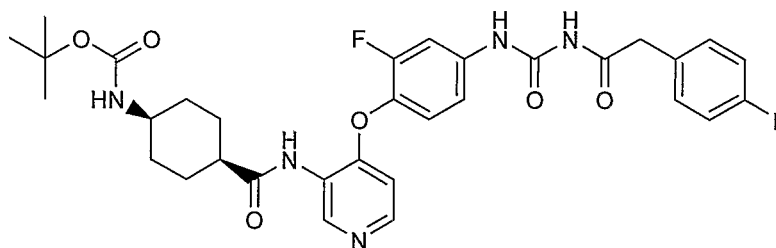
C) 1-(4-(3-Aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00287] A suspension of 1-(3-fluoro-4-(3-nitropyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea (125 mg, 0.29 mmol) in 3:1 MeOH / THF (20 mL) was hydrogenated over Pt₂O (50 mg) using H₂ from a latex balloon for 6 h. The catalyst was filtered off with the aid of Celite[®] and the filtrate concentrated to give the title compound (85 mg, 74%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.03 (s, 1H), 10.55 (s, 1H), 8.03 (s, 1H), 7.75 (dd, 1H, *J* = 2.5, 13.2 Hz), 7.65 (d, 1H, *J* = 5.1 Hz), 7.38 – 7.35 (m, 3H), 7.23 – 7.16 (m, 3H), 6.42 (d, 1H, *J* = 5.1 Hz), 5.26 (s, 2H), 3.75 (s, 2H); MS(ESI⁺): *m/z* 399.35 (M + H)⁺.

Example 73



15 **1-(4-(3-((1S,4S)-4-Aminocyclohexanecarboxamido)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt**



20 **A) *tert*-Butyl (1S,4S)-4-((4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)carbamoyl)cyclohexylcarbamate**

[00288] A solution of *N*-Boc-*cis*-1,4-diaminocyclohexane carboxylic acid (Chem-Imprex International, 24 mg, 0.10 mmol) in THF (1 mL) was cooled to 0 °C, and treated with Et₃N and then isobutylchloroformate. After 5 min, the mixture was

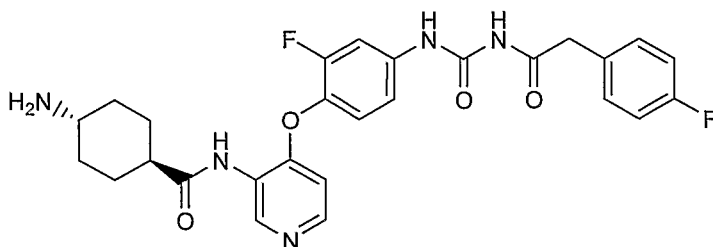
treated with a solution of 1-(4-(3-aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (Compound C of Example 72, 27 mg, 0.068 mmol) in THF (0.5 mL) and the stirring continued at 0 °C for 10 min and then at room temperature for 2 h. The mixture was partitioned between EtOAc and saturated aq. NaHCO₃

5 solution and the EtOAc phase separated, dried (MgSO₄) and concentrated *in vacuo* to give the crude product. Purification of the residue by flash column chromatography on SiO₂ eluting with 50 -100 % EtOAc / hexanes gave the title compound (13 mg, 21%) as a white solid. MS(ESI⁺): *m/z* 624.25 (M + H)⁺.

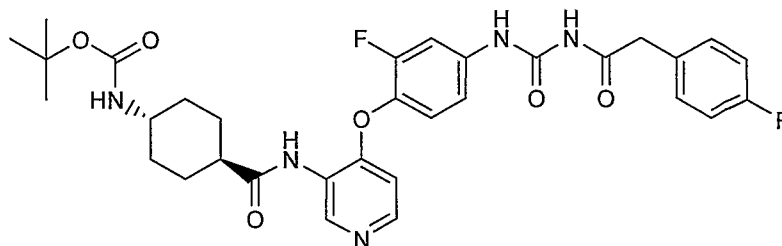
10 **B) 1-(4-(3-((1*S*,4*S*)-4-Aminocyclohexanecarboxamido)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt**

[00289] A solution of tert-butyl (1*S*,4*S*)-4-((4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)carbamoyl)cyclohexylcarbamate (10 mg, 0.016 mmol) in anhydrous MeOH (0.5 mL) was cooled to 0 °C and treated with 4 M HCl /1,4-dioxane (2 mL). The mixture was stirred at 0 °C for 1.5 h and then at room temperature for 20 min and finally concentrated *in vacuo* to give the crude product. Purification of the residue by preparative HPLC (Column A) gave the title compound (4 mg, 33%) as a yellow solid. ¹H NMR (DMSO-*d*₆) δ 11.07 (s, 1H), 10.64 (s, 1H), 9.28 (s, 1H), 8.40 – 8.37 (m, 1H), 7.94 (s, 1H), 7.83 (dd, 1H, *J* = 2.1, 12.7 Hz), 7.47 – 7.33 (m, 5H), 7.19 – 7.14 (m, 3H), 7.07 – 7.02 (m, 1H), 3.75 (s, 2H), 3.25 – 3.15 (m, 1H), 2.85 – 2.76 (m, 1H), 1.97 – 1.84 (m, 2H), 1.85 – 1.61 (m, 5H); MS(ESI⁺): *m/z* 524.26 (M + H)⁺.

Example 74



25 **1-(4-(3-((1*R*,4*R*)-4-Aminocyclohexanecarboxamido)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, bis-trifluoroacetic acid salt**



A) *tert*-Butyl (1*R*,4*R*)-4-((4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)carbamoyl)cyclohexylcarbamate

5 **[00290]** The title compound was prepared from 1-(4-(3-aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (Compound C of Example 72, 57 mg, 0.14 mmol) and *N*-Boc-*trans*-4-aminocyclohexane-1-carboxylic acid (Anaspec Inc., 51 mg, 0.21 mmol) in a similar manner as described for Step A of Example 73 to give the title compound (32 mg, 66%) as white solid. MS(ESI⁺): *m/z* 624.41 (M + H)⁺.

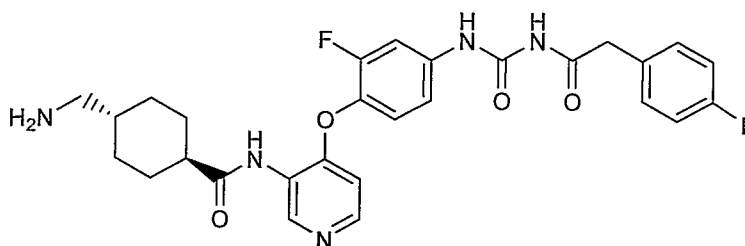
10

B) 1-(4-(3-((1*R*,4*R*)-4-Aminocyclohexanecarboxamido)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, bis-trifluoroacetic acid salt

[00291] The title compound was prepared from *tert*-butyl (1*S*,4*S*)-4-((4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)carbamoyl)cyclohexylcarbamate (25 mg) in a similar manner as described for Example 73. Purification of the reaction mixture by preparative HPLC (Column A) gave the title compound (7 mg, 23%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.06 (s, 1H), 10.61 (s, 1H), 9.94 (s, 1H), 9.19 (s, 1H), 8.28 (d, 1H, *J* = 5.6 Hz), 7.82 (dd, 1H, *J* = 2.0, 13.2 Hz), 7.79 – 7.76 (m, 3H), 7.43 (dd, 1H, *J* = 2.0, 8.6 Hz), 7.38 – 7.33 (m, 2H), 7.17 (dd, 2H, *J* = 9.2, 6.6 Hz), 6.86 (d, 1H, *J* = 5.6 Hz), 3.74 (s, 2H), 3.08 – 2.95 (m, 1H), 2.67 – 2.43 (m, 1H), 2.01 – 1.88 (m, 4H), 1.53 – 1.43 (m, 2H), 1.37 – 1.27 (m, 2H); MS(ESI⁺): *m/z* 524.35 (M + H)⁺.

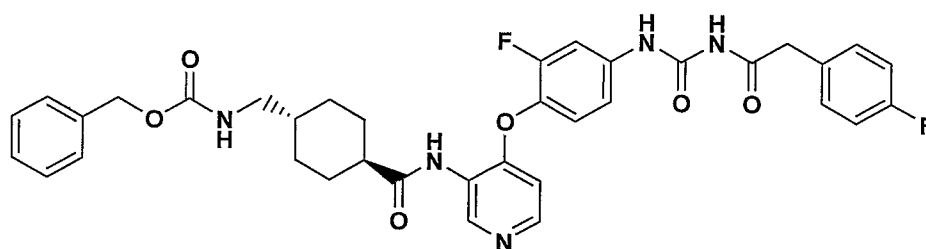
15

20

Example 75

1-(4-(3-((1R,4R)-4-(Aminomethyl)cyclohexanecarboxamido)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

5



A) Benzyl ((1R,4R)-4-((4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl) carbamoyl)cyclohexyl)methylcarbamate

[00292] The title compound was prepared from 1-(4-(3-aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (Compound C of Example 72, 50 mg, 0.13 mmol) and *trans*-4-((benzyloxycarbonyl)methyl)cyclohexanecarboxylic acid (40 mg, 0.14 mmol, prepared according to the synthetic route described in Schaus, J. M. et al. *J. Med. Chem.* **1998**, *41*, 1943-1955) according to Step A of Example 73 to give the title compound (30 mg, 34%) as white solid. MS(ESI⁺): *m/z* 672.34 (M + H)⁺.

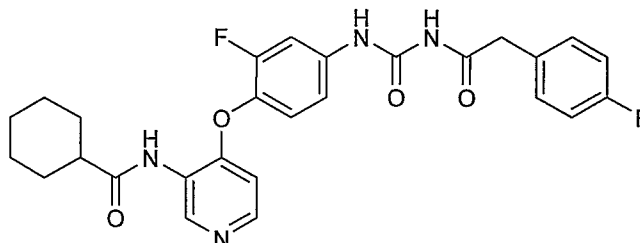
15

B) 1-(4-(3-((1R,4R)-4-(Aminomethyl)cyclohexanecarboxamido)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00293] A solution of benzyl ((1R,4R)-4-((4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)carbamoyl)cyclohexyl)methylcarbamate (25 mg, 0.037 mmol) in MeOH (1.5 mL) was hydrogenated over 10 % palladium-carbon (15 mg) for 4 h using H₂ from a rubber balloon. The catalyst was filtered off and the filtrate concentrated *in vacuo* to give the title compound (18 mg, 90%) as a yellow solid. ¹H NMR (DMSO-*d*₆) δ 10.62 (s, 1H), 9.64 (s, 1H), 9.01 (s, 1H), 8.17 (d, 1H, *J* = 5.6 Hz), 7.79 (dd, 1H, *J* = 2.5, 12.7 Hz), 7.42 – 7.35 (m, 4H), 7.30 (dd, 1H, *J* = 8.6,

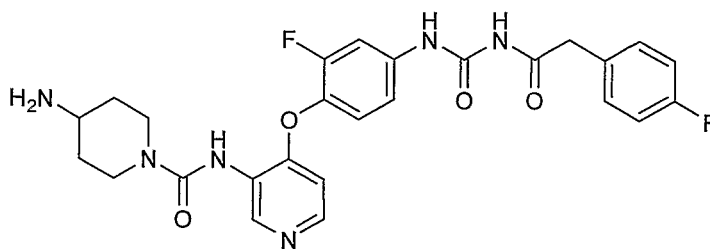
9.2 Hz), 7.18 (m, 2H), 6.66 (d, 1H, $J = 5.6$ Hz), 3.75 (s, 2H), 2.39 (d, 2H, $J = 6.6$ Hz), 1.87 – 1.81 (m, 4H), 1.46 – 1.35 (m, 1H), 1.33 – 1.10 (m, 1H), 0.95 – 0.77 (m, 4H); MS(ESI⁺): m/z 538.28(M + H)⁺.

5

Example 76

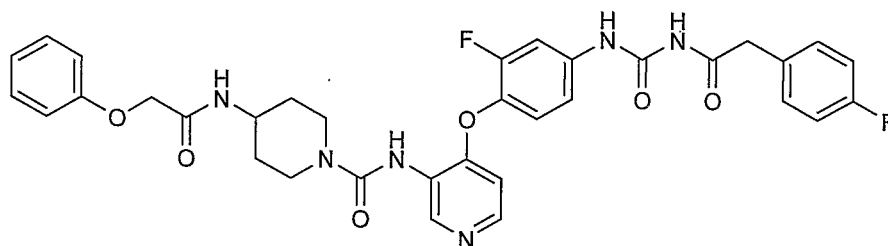
1-(4-(3-(Cyclohexanecarboxamido)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00294] A solution of 1-(4-(3-aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (Compound C of Example 72, 25 mg, 0.062 mmol) in CH₂Cl₂ (2 mL) was treated with Et₃N (10 μL, 0.074 mmol) and cyclohexanecarbonyl chloride (Aldrich, 11 mg, 0.074 mmol) and stirred at rt for 2 h. An additional portion of cyclohexanecarbonyl chloride (11 mg, 0.074 mmol) was added to the mixture and the reaction continued for 18 h. The mixture was diluted with CH₂Cl₂, washed with saturated aq. NaHCO₃ solution, dried (MgSO₄) and concentrated *in vacuo*. The residue was purified by flash column chromatography on SiO₂ eluting with 50 – 100 % EtOAc / hexanes to give the title compound (19 mg, 61%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.03 (s, 1H), 10.57 (m, 1H), 9.60 (m, 1H), 8.99 (s, 1H), 8.15 (d, 1H, $J = 5.6$ Hz), 7.76 (dd, 1H, $J = 2.0, 13.2$ Hz), 7.39 – 7.33 (m, 3H), 7.28 (dd, 1H, $J = 8.6, 9.2$ Hz), 7.18 – 7.14 (m, 2H), 6.65 (d, 1H, $J = 5.1$ Hz), 3.73 (s, 2H), 1.81 – 1.71 (m, 5H), 1.64 – 1.61 (m, 1H), 1.43 – 1.34 (m, 2H), 1.29 – 1.14 (m, 3H); MS(ESI⁺): m/z 509.27 (M + H)⁺.

Example 77

1-(4-(3-(4-Aminopiperidine-1-carboxamido)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, bis-trifluoroacetic acid salt

5



A) 1-(3-Fluoro-4-(3-(4-(2-phenoxyacetamido)piperidine-1-carboxamido)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

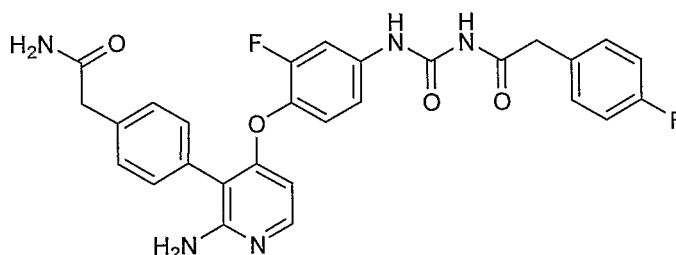
[00295] A solution of triphosgene (50 mg, 0.17 mmol), in CH₂Cl₂ (0.4 mL) was cooled to -10 °C and treated with a solution of 1-(4-(3-aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (Compound C of Example 72, 67 mg, 0.17 mmol) and DIPEA (65 µL, 0.37 mmol) in CH₂Cl₂ (0.4 mL). The mixture was stirred at -10 °C for 10 min and then treated with a solution of 4-((carbobenzyloxy)amido)piperidine (40 mg, 0.17 mmol, prepared using the procedure describe in Schaus, J. M. et al. *J. Med. Chem.* **1998**, *41*, 1943-1955) and DIPEA (65 µl, 0.37 mmol) in CH₂Cl₂ (0.4 mL). After stirring for 2 minutes, the mixture was warmed to room temperature then heated to 40 °C for 10 min. The mixture was diluted with EtOAc, washed with saturated aq. NaHCO₃ and brine, dried (MgSO₄) and concentrated *in vacuo*. The product was purified by flash column chromatography on SiO₂ eluting with 0 –5 % MeOH / CH₂Cl₂ to give the title compound (50 mg, 45%) as yellow solid. MS(ESI+) *m/z* 659.29 (M + H)⁺.

B) 1-(4-(3-(4-Aminopiperidine-1-carboxamido)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, bis-trifluoroacetic acid salt

[00296] A solution of 1-(3-fluoro-4-(3-(4-(2-phenoxyacetamido)piperidine-1-carboxamido)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea (45 mg, 0.068 mmol) in absolute MeOH (2.5 mL) was hydrogenated over 10 % palladium-carbon (15 mg) using H₂ from a rubber balloon for 2.5 h. The catalyst was filtered and the filtrate concentrated *in vacuo* and the residue was purified by preparative HPLC (Column A) to afford the title compound. ¹H NMR (DMSO-*d*₆) δ 10.57 (s, 1H), 8.55 (s, 1H), 8.27 (m, 1H), 8.14 (d, 1H, *J* = 5.6 Hz), 7.75 (dd, 1H, *J* = 2.0, 12.7 Hz), 7.37 – 7.33 (m, 3H), 7.23 – 7.14 (m, 3H), 6.65 (d, 1H, *J* = 5.1 Hz), 4.05 – 3.98 (m, 2H), 3.73 (s, 2H), 3.05 – 2.91 (m, 1H), 2.88 – 2.83 (m, 2H), 1.83 – 1.74 (m, 2H), 1.34 – 1.20 (m, 2H); MS(ESI+) *m/z* 525.35 (M + H)⁺.

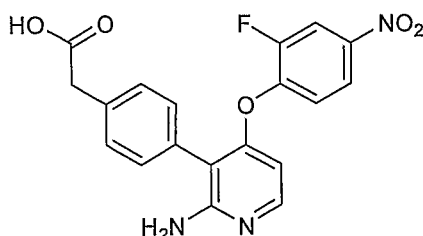
15

Example 78



1-(4-(2-Amino-3-(4-(2-amino-2-oxoethyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt

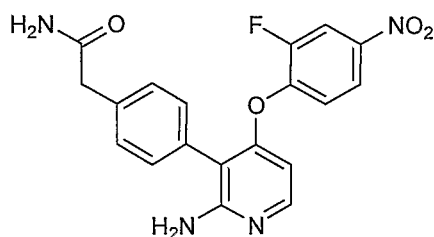
20



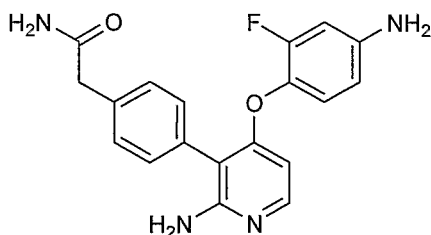
A) 2-(4-(2-Amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)phenyl)acetic acid

[00297] A mixture of 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine (Compound C of Example 34, 88 mg, 0.23 mmol), 4-(dihydroxyborane)phenylacetic acid pinacol ester (Frontier Scientific Inc., 92 mg, 0.35 mmol), Na₂CO₃ (170 mg, 1.61

mmol), 1,4-dioxane (2 mL) and H₂O (2 mL) was degassed by vacuum / argon purge and treated with tetrakis(triphenylphosphine) palladium (27 mg, 0.023 mmol). After heating at 100 °C for 3 h, the pH of the mixture was adjusted to pH 6 using 1 N hydrochloric acid. The mixture was concentrated *in vacuo* and the residue partitioned
 5 between EtOAc and pH 7 phosphate buffer. The aqueous phase was extracted with EtOAc and the combined extracts were dried (MgSO₄) and concentrated *in vacuo* to give the crude product. The product was triturated with 2:1 EtOAc/ MeOH to give the desired product (70 mg, 80%) as an orange-brown solid. ¹H NMR (DMSO-*d*₆) δ 12.34 (s, 1H), 8.23 (dd, 1H, *J* = 3.1, 10.5 Hz), 8.05 (d, 1H, *J* = 10.2 Hz), 7.94 (d, 1H, *J* = 6.1 Hz), 7.32 – 7.25 (m, 5H), 6.26 (d, 1H, *J* = 6.1 Hz), 5.62 (s, 2H), 3.57 (s, 2H);
 10 MS(ESI⁺): *m/z* 384.16 (M + H)⁺.



B) 2-(4-(2-Amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)phenyl)acetamide
 15 **[00298]** A solution of 2-(4-(2-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)phenyl)acetic acid (65 mg, 0.17 mmol) in anhydrous DMF (1.2 mL) was treated with PyBOP (125 mg, 0.24 mmol) and HOBT (32 mg, 0.24 mmol) followed by DIPEA (60 μL, 0.35 mmol) and NH₄Cl (19 mg, 0.35 mmol). After stirring at room temperature for 20 min, the mixture was concentrated under vacuum and the residue
 20 partitioned between EtOAc and saturated aq. NaHCO₃ solution. The EtOAc phase was washed with brine, dried (MgSO₄) and concentrated *in vacuo*. The product was purified by flash column chromatography on SiO₂ eluting with 0-8 % MeOH / CH₂Cl₂ to give the title compound (40 mg, 62%) as an amber colored oil. ¹H NMR (DMSO-*d*₆) δ 8.23 (dd, 1H, *J* = 10.7, 2.5 Hz), 8.05 (d, 1H, *J* = 9.2 Hz), 7.93 (d, 1H, *J* = 6.1 Hz), 7.42-7.32 (m, 2H), 7.33-7.25 (m, 4H), 6.92 (s, 1H), 6.25 (d, 1H, *J* = 5.6 Hz), 5.64 (s, 2H), 3.36 (s, 2H); MS(ESI⁺): *m/z* 383.17 (M + H)⁺.



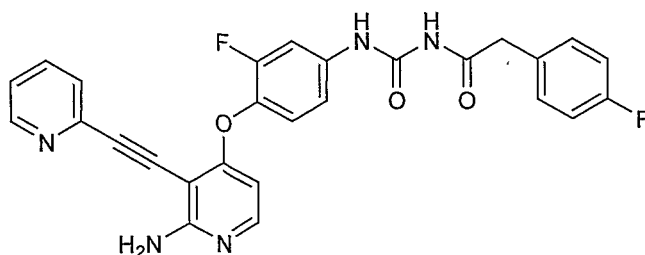
C) 2-(4-(2-Amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)phenyl)acetamide

[00299] A mixture of 2-(4-(2-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)phenyl)acetamide (32 mg, 0.086 mmol), DMF (1 mL), EtOH (1 mL) and H₂O (1 mL) was treated with Fe powder (67 mg, 1.2 mmol), and NH₄Cl (128 mg, 2.4 mmol) and the mixture heated at 100 °C for 20 min. The mixture was filtered through Celite[®], the pH of the filtrate adjusted to pH 7 using phosphate buffer and then the mixture was extracted with EtOAc. The organic extract was dried (MgSO₄) and concentrated to give the desired product (20 mg, 67%) as a yellow-brown solid. MS(ESI⁺): *m/z* 353.32 (M + H)⁺.

D) 1-(4-(2-Amino-3-(4-(2-amino-2-oxoethyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea trifluoroacetic acid salt

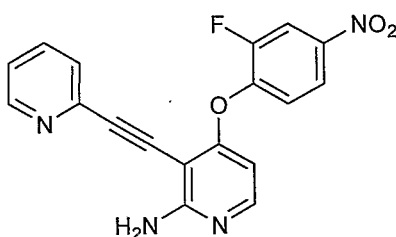
[00300] The title compound was prepared from 2-(4-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)phenyl)acetamide (19 mg, 0.054 mmol) and 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.27 mL, 0.081 mmol) in a similar manner as that described for Step D of Example 33. Purification of the reaction mixture by preparative HPLC (Column A) gave the title compound (9 mg, 26%) as a white solid. ¹H NMR (DMSO-*d*₆): δ 11.03 (s, 1H), 10.57 (s, 1H), 7.93 (d, 1H, *J* = 7.1 Hz), 7.76 (dd, 1H, *J* = 2.0, 13.2 Hz), 7.44 - 7.42 (m, 3H), 7.37 - 7.29 (m, 6H), 7.16 (dd, 2H, *J* = 8.6, 8.8 Hz), 6.94 (s, 1H), 6.31 (d, 1H, *J* = 7.1 Hz), 3.72 (s, 2H), 3.43 (s, 2H); MS(ESI⁺): *m/z* 532.24 (M + H)⁺.

Example 79



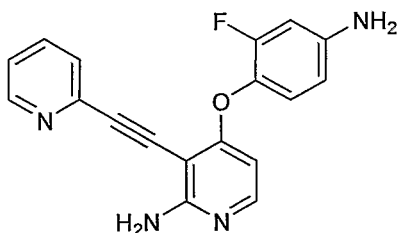
1-(4-(2-Amino-3-(2-(pyridin-2-yl)ethynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

5



A) 4-(2-Fluoro-4-nitrophenoxy)-3-(2-(pyridin-2-yl)ethynyl)pyridin-2-amine

[00301] A mixture of 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine (Compound C of Example 34, 100 mg, 0.27 mmol) and 2-ethynylpyridine (Aldrich, 57 mg, 0.54 mmol), THF (2 mL) and Et₃N (2 mL) was degassed by vacuum / argon purge and treated in turn with CuI (6 mg, 0.032 mmol) and (Ph₃P)₄Pd (20 mg, 0.017 mmol). The mixture was heated at 60 °C for 45 minutes, cooled, partitioned between EtOAc and saturated aq. sodium bicarbonate solution. The organic phase was dried (MgSO₄) and concentrated *in vacuo* to give the crude product. Purification of the residue by flash column chromatography on SiO₂ eluting with 0-1.5 % MeOH / CH₂Cl₂ gave the title compound (55 mg, 58%) as a brown solid. ¹H NMR (DMSO-*d*₆) δ 8.53 (d, 1H, *J* = 5.1 Hz), 8.39 (dd, 1H, *J* = 2.5, 10.7 Hz), 8.15 (dm, 1H, *J* = 8.1 Hz), 7.97 (d, 1H, *J* = 5.6 Hz), 7.81 (d, 1H, *J* = 8.1 Hz), 7.71 (d, 1H, *J* = 7.6 Hz), 7.52 (dd, 1H, *J* = 8.6, 8.6 Hz), 7.38 – 7.34 (m, 1H), 6.71 (s, 2H), 6.21 (d, 1H, *J* = 5.6 Hz); MS(ESI⁺): *m/z* 351.25 (M + H)⁺.

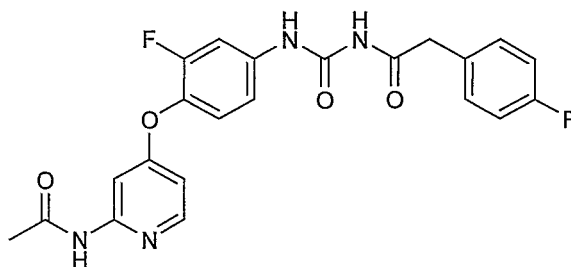


B) 4-(4-Amino-2-fluorophenoxy)-3-(2-(pyridin-2-yl)ethynyl)pyridin-2-amine

[00302] A mixture of 4-(2-fluoro-4-nitrophenoxy)-3-(2-(pyridin-2-yl)ethynyl)pyridin-2-amine (35 mg, 0.1 mmol), THF (1.5 mL) and MeOH (1.5 ml) was treated with zinc dust (65 mg, 1.0 mmol) and NH_4Cl (53 mg, 1.0 mmol) and heated at 60 °C for 45 min. The reaction mixture was cooled, filtered and concentrated under vacuum. The residue was partitioned between EtOAc and saturated aq. NaHCO_3 solution. The organic phase was separated, washed with brine, dried (MgSO_4) and concentrated to give the title compound (25 mg, 78%) as a brown solid. MS(ESI^+): m/z 321.2 ($\text{M} + \text{H}$) $^+$.

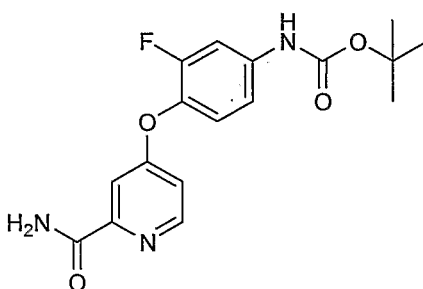
C) 1-(4-(2-Amino-3-(2-(pyridin-2-yl)ethynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

[00303] A solution of 4-(4-amino-2-fluorophenoxy)-3-(2-(pyridin-2-yl)ethynyl)pyridin-2-amine (25 mg, 0.078 mmol) in THF (2 mL) was cooled to 0 °C and treated with 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.26 mL, 0.078 mmol). After 1 h, the mixture was warmed to room temperature and stirred for 15 min. The mixture was concentrated under vacuum and the residue purified by preparative HPLC (Column A) to give the title compound as a TFA salt. The TFA salt was dissolved in anhydrous MeOH and treated with 1 M HCl / Et_2O at 0 °C and stirred for 5 min. The mixture was then concentrated *in vacuo* to give the title compound (18 mg, 41%) as a brown solid. ^1H NMR ($\text{DMSO}-d_6$) δ 11.06 (s, 1H), 10.63 (s, 1H), 8.62 (d, 1H, $J = 4.5$ Hz), 8.22 (s, 2H), 7.99 (d, 1H, $J = 7.1$ Hz), 7.94 – 7.81 (m, 3H), 7.48 – 7.44 (m, 3H), 7.37 – 7.33 (m, 2H), 7.16 (dd, 2H, $J = 6.2, 9.2$ Hz), 6.30 (d, 1H, $J = 7.1$ Hz), 3.74 (s, 2H); MS(ESI^+): m/z 500.21 ($\text{M} + \text{H}$) $^+$.

Example 80

1-(4-(2-Acetamidopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

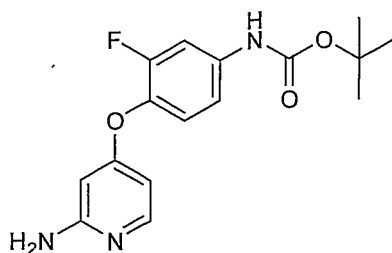
5

**A) *tert*-Butyl 4-(2-carbamoylpyridin-4-yloxy)-3-fluorophenylcarbamate**

[00304] A mixture of 4-(4-amino-2-fluorophenoxy)picolinamide (Compound B' of Example 24, 190 mg, 0.76 mmol), *tert*-butyl alcohol (2 mL), 1,4-dioxane (1 mL),
 10 DMF (1 mL) and Boc₂O (167 mg, 0.76 mmol) was heated at 65 °C for 16 h.

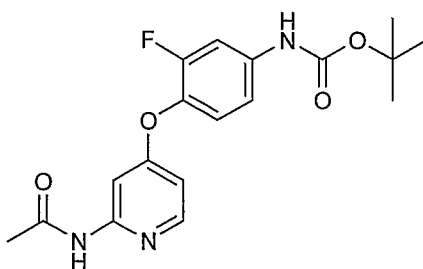
Additional portions of Boc₂O (85 mg and 60 mg) were added after 16 h and 32 h, respectively and the mixture heated for a total of 40 h. The mixture was concentrated under vacuum and the residue partitioned between EtOAc and saturated aq. NaHCO₃ solution. The EtOAc phase was dried (MgSO₄) and concentrated *in vacuo* to give the
 15 crude product. Purification of the residue by flash column chromatography on SiO₂ eluting with 30 – 60 % EtOAc / hexanes gave the title compound (180 mg, 68%) as a brown solid. ¹H NMR (DMSO-*d*₆) δ 9.74 (s, 1H), 8.52 (d, 1H, *J* = 5.6 Hz), 8.13 (s, 1H), 7.72 (s, 1H), 7.62 (d, 1H, *J* = 13.7 Hz), 7.35-7.31 (m, 3H), 7.18 (dd, 1H, *J* = 5.6, 2.5 Hz), 1.39 (s, 9H); MS(ESI⁺): *m/z* 348.22 (M + H)⁺.

20



B) *tert*-Butyl 4-(2-aminopyridin-4-yloxy)-3-fluorophenylcarbamate

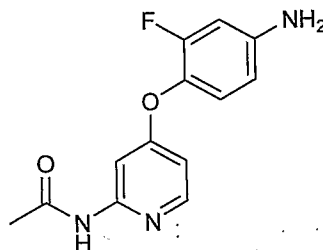
[00305] A solution of KOH (280 mg, 5.0 mmol) in H₂O (2 mL) was cooled to 0 – 5°C and treated dropwise with bromine (162 mg, 1.0 mmol) and the mixture stirred for 5 min. *tert*-Butyl 4-(2-carbamoylpyridin-4-yloxy)-3-fluorophenylcarbamate (347 mg, 1.0 mmol) was added to the mixture in one portion as a solid and then 1,4-dioxane (3 mL) was added to dissolve the solids. The reaction mixture was stirred at room temperature for 30 min then at 55 °C for 45 min. The mixture was then cooled to room temperature, treated with HOAc (0.5 mL) and stirred until the foaming subsided. The mixture was reheated to 55 °C for 20 min, cooled to room temperature, treated with KOH (350 mg) and extracted with CH₂Cl₂. The organic extract was dried (MgSO₄) and concentrated under vacuum. The residue was purified by flash column chromatography on SiO₂ eluting with 30 – 70 % EtOAc / hexanes to give the title compound (265 mg, 83%). ¹H NMR (DMSO-*d*₆) δ 9.67 (s, 1H), 7.77 (d, 1H, *J* = 6.1 Hz), 7.56 (d, 1H, *J* = 11.7 Hz), 7.26 – 7.18 (m, 2H), 6.12 (dd, 1H, *J* = 2.0, 6.1 Hz), 5.93 (s, 2H), 5.74 (d, 1H, *J* = 2.5 Hz), 1.47 (s, 9H); MS(ESI⁺): *m/z* 320.23 (M + H)⁺.



C) *tert*-Butyl 4-(2-acetamidopyridin-4-yloxy)-3-fluorophenylcarbamate

[00306] A *tert*-butyl 4-(2-aminopyridin-4-yloxy)-3-fluorophenylcarbamate (150 mg, 0.47 mmol) in anhydrous pyridine (0.5 mL) was cooled to 10 °C and treated with acetyl chloride (33 μL, 0.47 mmol) and the mixture stirred for 45 min. An additional portion of acetyl chloride (16 μL, 0.24 mmol) was added to the reaction and stirring

continued for 25 min. The mixture was diluted with EtOAc (20 mL), washed with brine, dried (MgSO_4) and concentrated under vacuum to give the title compound (115 mg, 68%). ^1H NMR ($\text{DMSO}-d_6$) δ 10.55 (s, 1H), 9.71 (s, 1H), 8.16 (d, 1H, $J = 5.5$ Hz), 7.63-7.55 (m, 2H), 7.29-7.23 (m, 2H), 6.68-6.63 (m, 1H), 2.02 (s, 3H), 1.48 (s, 9H); MS(ESI^+): m/z 362.22 ($\text{M} + \text{H}$) $^+$.



D) N-(4-(4-Amino-2-fluorophenoxy)pyridin-2-yl)acetamide

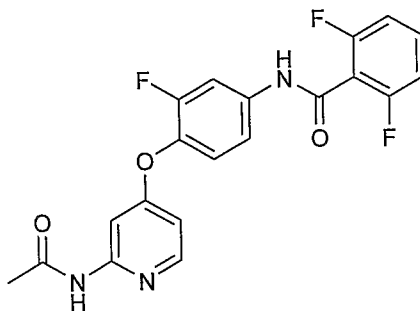
[00307] A solution of *tert*-butyl 4-(2-acetamidopyridin-4-yloxy)-3-fluorophenylcarbamate (110 mg, 0.30 mmol) in 4 M HCl / 1,4-dioxane (1.5 mL) was stirred at 0 °C for 20 min then at room temperature for 25 min. The mixture was diluted with EtOAc (25 mL) and saturated aq. NaHCO_3 solution (20 mL), and stirred vigorously for 5 min. The EtOAc phase was washed with brine, dried (MgSO_4) and concentrated *in vacuo* to give the title compound (69 mg, 87%) as a yellow solid. ^1H NMR ($\text{DMSO}-d_6$) δ 10.49 (s, 1H), 8.13 (d, 1H, $J = 5.6$ Hz), 7.60 (m, 1H), 6.95 (dd, 1H, $J = 8.6, 9.2$ Hz), 6.60 (dd, 1H, $J = 2.5, 5.6$ Hz), 6.48 (dd, 1H, $J = 2.5, 13.2$ Hz), 6.40 (dd, 1H, $J = 2.0, 8.6$ Hz), 5.44 (s, 2H), 2.02 (s, 3H).

E) 1-(4-(2-Acetamidopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

[00308] A solution of *N*-(4-(4-amino-2-fluorophenoxy)pyridin-2-yl)acetamide (20 mg, 0.077 mmol) in THF (1 mL) was treated with 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.26 mL, 0.77 mmol) and the mixture was stirred at room temperature for 1 h. The mixture was concentrated under vacuum and the residue purified by preparative HPLC (Column A) to give the title compound as a TFA salt. The TFA salt was dissolved in anhydrous MeOH and treated with 1 M HCl / Et_2O at 0 °C and stirred for 5 min. The mixture was then concentrated *in vacuo* to give the title compound (12 mg, 33%) as a white

solid. ^1H NMR ($\text{DMSO}-d_6$): δ 11.04 (s, 1H), 10.65 (s, 1H), 10.58 (s, 1H), 8.18 (d, 1H, $J = 6.1$ Hz), 7.77 (dd, 1H, $J = 2.0, 12.7$ Hz), 7.56 (m, 1H), 7.40 – 7.30 (m, 5H), 7.18 – 7.14 (m, 2H), 6.71 (dd, 1H, $J = 2.5, 6.1$ Hz), 3.74 (s, 2H), 2.03 (s, 3H); MS(ESI^+): m/z 441.18 ($\text{M} + \text{H}$) $^+$.

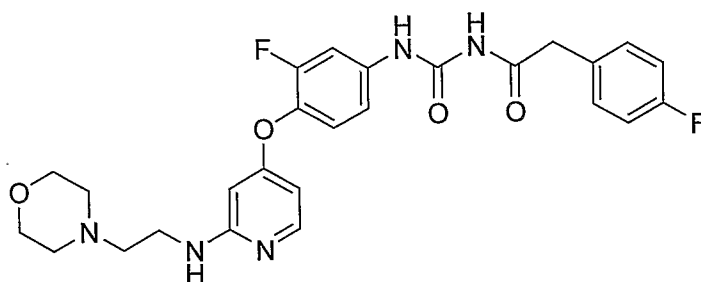
5

Example 81

***N*-(4-(2-Acetamidopyridin-4-yloxy)-3-fluorophenyl)-2,6-difluorobenzamide,
hydrochloride salt**

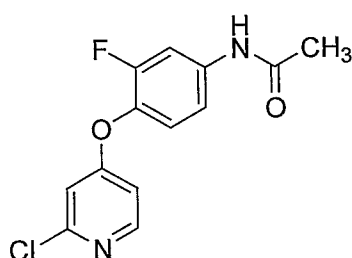
- 10 [00309] A solution of *N*-(4-(4-amino-2-fluorophenoxy)pyridin-2-yl)acetamide (Compound B' of Example 24, 15 mg, 0.057 mmol) in THF (0.5 mL) was treated with DIPEA (15 μL , 0.086 mmol) and 2-6-difluorobenzoyl chloride (10 mg, 0.057 mmol) and the mixture stirred at room temperature for 1.5 h. The mixture was concentrated under vacuum and the residue purified by preparative HPLC (Column A) to give the
- 15 title compound as a TFA salt. The TFA salt was dissolved in anhydrous MeOH and treated with 1 M HCl / Et₂O at 0 °C and stirred for 5 min. The mixture was then concentrated *in vacuo* to give the title compound (15 mg, 60%) as a off-white solid.
- ^1H NMR ($\text{DMSO}-d_6$) δ 11.17 (s, 1H), 10.79 (s, 1H), 8.21 (d, 1H, $J = 6.1$ Hz), 7.89 (dd, 1H, $J = 2.0, 12.7$ Hz), 7.66 – 7.59 (m, 1H), 7.53 – 7.50 (m, 2H), 7.42 (dd, 1H, $J =$
- 20 8.6, 9.2 Hz), 7.28 (dd, 2H, $J = 8.1, 8.1$ Hz), 6.80 (dd, 1H, $J = 2.0, 6.1$ Hz), 2.06 (s, 3H); MS(ESI^+): m/z 402.13 ($\text{M} + \text{H}$) $^+$.

Example 82



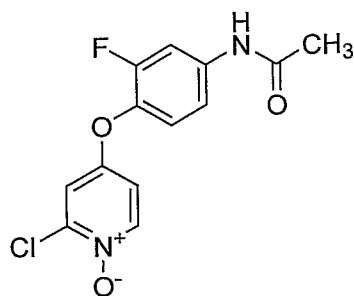
1-(3-Fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

5



A) N-(4-(2-Chloropyridin-4-yloxy)-3-fluorophenyl)acetamide

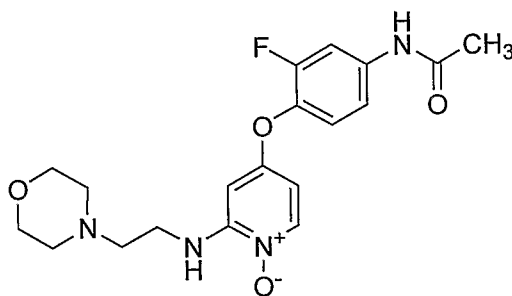
[00310] A mixture of *N*-(3-fluoro-4-hydroxyphenyl)acetamide (Compound A of Example 13, 1.33 g, 7.87 mmol), 2-chloro-4-nitropyridine (Aldrich, 1.24 g, 7.87 mmol), K₂CO₃ (1.6 g, 11.8 mmol), and DMF (25 mL) was heated at 100 °C for 9 h. The mixture was concentrated *in vacuo* and the residue was partitioned between EtOAc and saturated aq. NaHCO₃ solution. The EtOAc phase was washed with brine, dried (MgSO₄), and concentrated *in vacuo*. The residue was purified by flash column chromatography on SiO₂ eluting with 30 -80 % EtOAc in hexanes to give the title compound (1.6 g, 73%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 10.25 (s, 1H), 8.35 (d, 1H, *J* = 7 Hz), 7.80 (d, 1H, *J* = 14 Hz), 7.50 (d, 1H, *J* = 3 Hz), 7.33 (m, 2H), 7.02 (m, 1H), 2.06 (s, 3H); MS(ESI⁺): *m/z* 281.16 (M + H)⁺.



B) N-(4-(2-Chloropyridin-4-yloxy)-3-fluorophenyl)acetamide

[00311] A mixture of *N*-(4-(2-chloropyridin-4-yloxy)-3-fluorophenyl)acetamide (0.98 g, 3.5 mmol), >90 %, *m*-chloroperoxybenzoic acid (1.3 g, 7.6 mmol), and CHCl₃ (50 mL) was stirred at rt for 60 h. The mixture was concentrated *in vacuo* and the residue triturated with Et₂O (2 × 100 mL) to give the title compound (0.89 g, 86%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 10.25 (s, 1H), 8.35 (d, 1H, *J* = 7.3 Hz), 7.80 (d, 1H, *J* = 13 Hz), 7.33-7.32 (m, 3H), 7.02 (dd, 1H, *J* = 3.5, 7.5 Hz), 2.06 (s, 3H); MS(ESI): *m/z* 295.04 (M + H)⁺.

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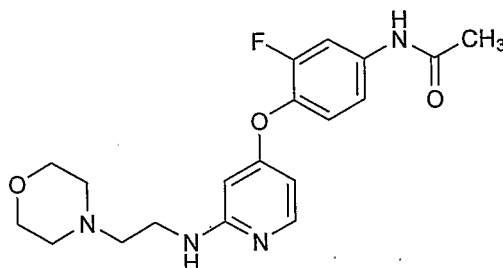
C) N-(3-Fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy)-1-oxide)phenyl)acetamide

[00312] A mixture of *N*-(4-(2-chloropyridin-4-yloxy)-3-fluorophenyl)acetamide hydrochloride (205 mg, 0.62 mmol), 4-(2-aminoethyl)morpholine (Aldrich, 169 mg, 1.30 mmol), and absolute EtOH was heated at reflux 16 h. The reaction mixture was concentrated *in vacuo*, and the residue was treated with H₂O (3 mL) and applied to a 10 g Varian C-18 cartridge. The cartridge was eluted first with H₂O then with 30 % MeOH in H₂O. The eluent which contained the desired product was pooled, concentrated to 5 mL volume, and extracted 3 times with EtOAc. The combined extracts were washed with brine, dried (MgSO₄) and concentrated *in vacuo* to give the title compound (100 mg, 40%). ¹H NMR (DMSO-

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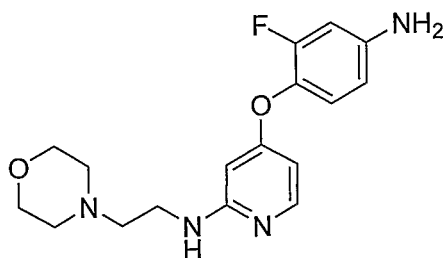
d_6) δ 10.22 (s, 1H), 7.84 (d, 1H, $J = 6$ Hz), 7.77 (dd, 1H, $J = 2, 12$ Hz), 7.31 (dd, 1H, $J = 2, 9$ Hz), 7.24 (dd, 1H, $J = 9, 9$ Hz), 6.41 (m, 1H), 6.13 (dd, 1H, $J = 2, 6$ Hz), 5.81 (d, 1H, $J = 2.5$ Hz), 3.56-3.48 (m, 2H), 3.31-3.19 (m, 4H), 2.38 (t, 2H, $J = 7$ Hz), 2.40-2.28 (m, 4H), 2.06 (s, 3H); MS(ESI⁺): m/z 405.22 (M + H)⁺.

5



D) *N*-(3-Fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy)phenyl)acetamide, trifluoroacetic acid salt

[00313] A mixture of *N*-(3-fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy-
 10 1-oxide)phenyl)acetamide (100 mg, 0.26 mmol), and triphenylphosphine polymer supported (1.4 -2.0 mmol/g) on polystyrene (500 mg) and DMF (2 mL) was stirred at 135 °C for 15 h. The mixture was filtered to remove the resin and the resin washed with DMF and EtOAc. The filtrate and washings were combined and concentrated. The crude product was purified by preparative HPLC (Column A) to give the title
 15 compound (45 mg, 24%) as a white solid. ¹H NMR (DMSO- d_6) δ 10.33 (s, 1H), 8.02 (d, 1H, $J = 7$ Hz) 7.84 (dd, 1H, $J = 2, 13$ Hz), 7.39-7.31 (m, 2H), 6.52 (s, 1H), 6.10 (s, 1H), 3.83 (s, 4H), 3.60-3.48 (m, 2H), 3.32-3.18 (m, 6H), 2.08 (s, 3H); MS(ESI⁺): m/z 375.12 (M + H)⁺.



20

E) 4-(4-Amino-2-fluorophenoxy)-*N*-(2-morpholinoethyl)pyridin-2-amine, hydrochloride salt

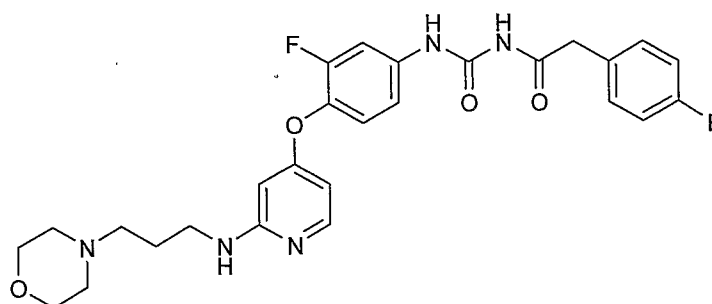
[00314] A mixture of *N*-(3-fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy)phenyl)acetamide trifluoroacetate (40 mg), MeOH (1 mL), and 6 M HCl (0.2

mL) was heated at reflux for 3 h. The mixture was concentrated on a rotary evaporator and the residue was lyophilized to give the title compound (30 mg) as a white solid. ^1H NMR (DMSO- d_6) δ 11.12 (s, 1H), 8.85 (s, 1H), 7.95 (d, 1H, $J = 7$ Hz), 7.08 (dd, 1H, $J = 9, 9$ Hz), 6.65-6.63 (m, 2H), 6.54 (d, 1H, $J = 8$ Hz), 6.31 (s, 1H), 3.90-3.75 (m 6H), 3.37-3.21 (m, 6H); MS(ESI): m/z 373.14 ($M + H$) $^+$.

F) 1-(3-Fluoro-4-(2-(2-morpholinoethylamino)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

[00315] A solution of 4-(4-amino-2-fluorophenoxy)-*N*-(2-morpholinoethyl)pyridin-2-amine hydrochloride (15 mg, 0.045 mmol) in MeOH (5 mL) was treated with Et₃N (2 mL) and the mixture stirred at room temperature for 5 min. The mixture was concentrated *in vacuo* to remove the MeOH, the residue suspended in THF (1 mL) and treated with a solution of 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 180 mL, 0.054 mmol). After stirring, the mixture was concentrated *in vacuo* and the residue partitioned between EtOAc and saturated NaHCO₃. The EtOAc phase was separated, washed with brine, dried (MgSO₄) and concentrated. The mixture was concentrated under vacuum and the residue purified by preparative HPLC (Column A) to give the title compound as a TFA salt. The TFA salt was dissolved in anhydrous MeOH and treated with 1 N HCl / Et₂O at 0 °C and stirred for 5 min. The mixture was then concentrated *in vacuo* to give the title compound (10 mg, 43%) as a white solid. ^1H NMR (DMSO- d_6) δ 11.05 (s, 1H), 10.61 (s, 1H), 7.98 (d, 1H, $J = 7.1$ Hz), 7.86-7.73 (m, 1H), 7.48-7.38 (m, 1H), 7.37-7.30 (m, 3H), 7.24-7.04 (m, 2H), 6.60 (s, 1H), 6.26 (s, 1H), 3.98-3.60 (m, 8H), 3.74 (s, 2H), 3.39-3.19 (m, 4H); MS(ESI $^+$): m/z 512.2 ($M + H$) $^+$.

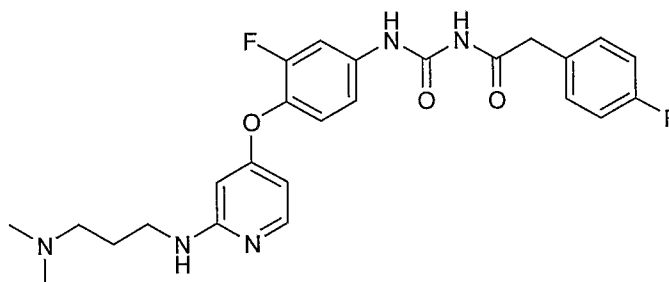
[00316] Examples 83-85 were prepared in a similar manner as described for Example 82.

Example 83

1-(3-Fluoro-4-(2-(3-morpholinopropylamino)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

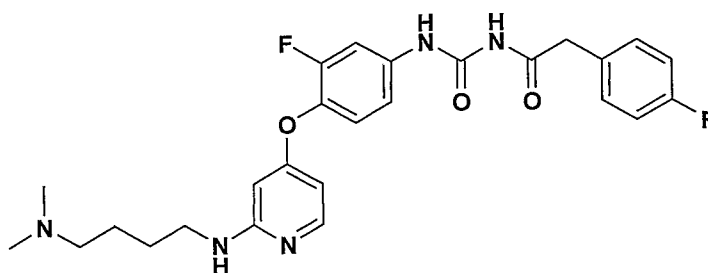
- 5 [00317] ^1H NMR ($\text{DMSO}-d_6$) δ 11.06 (s, 1H), 10.62 (s, 1H), 7.93 (d, 1H, $J = 7.1$ Hz), 7.83 (d, 1H, $J = 12.7$ Hz), 7.45 – 7.33 (m, 4H), 7.16 (dd, 2H, $J = 8.6, 9.2$ Hz), 6.64 (s, 1H), 6.23 (s, 1H), 3.95 – 3.76 (m, 4H), 3.74 (s, 2H), 3.70 – 3.48 (m, 4H), 3.48 – 3.35 (m, 2H), 3.20 – 3.04 (m, 2H), 2.02 – 1.93 (m, 2H).

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Example 84

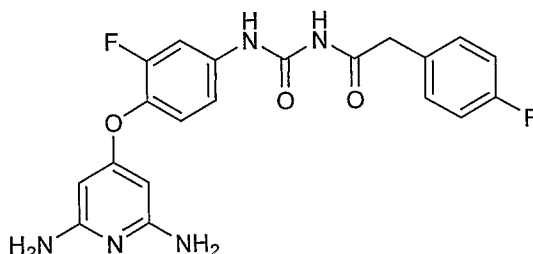
1-(4-(2-(3-(Dimethylamino)propylamino)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

- 15 [00318] ^1H NMR ($\text{DMSO}-d_6$) δ 11.06 (s, 1H), 10.62 (s, 1H), 10.37 (s, 1H), 7.93 (d, 1H, $J = 7.1$ Hz), 7.82 (dd, 1H, $J = 2.0, 12.7$ Hz), 7.45 (dd, 1H, $J = 2.6, 8.6$ Hz), 7.40 (d, 1H, $J = 8.6$ Hz), 7.37 – 7.33 (m, 2H), 7.16 (dd, 2H, $J = 8.7, 9.1$ Hz), 6.65 (s, 1H), 6.24 (s, 1H), 3.75 (s, 2H), 3.45 – 3.36 (m, 2H), 3.13 – 3.03 (m, 2H), 2.73 (s, 3H), 2.72 (s, 3H), 1.94 – 1.90 (m, 2H).

Example 85

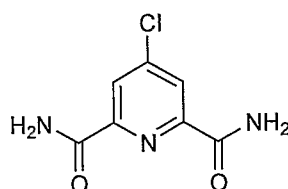
1-(4-(2-(4-(Dimethylamino)butylamino)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

5 [00319] MS(ESI⁺): m/z 498.2 (M + H)⁺.

Example 86

1-(4-(2-(4-(2,6-Diaminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

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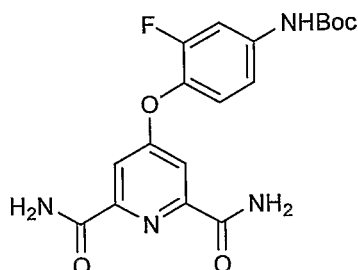
**A) 4-Chloropyridine-2,6-dicarboxamide**

[00320] A mixture of chelidamic acid (3.19 g, 17.0 mmol), PCl₅ (2.1 g) and CCl₄ (30 mL) was refluxed for 6 h and then cooled to 65 °C and treated with MeOH (5 mL) under gentle reflux. The mixture was refluxed for 5 h and then concentrated *in vacuo*. The residue was treated with ice-water (50 mL) and the precipitated solid was collected by filtration and sucked dry on the funnel to give white needles of 2,6-biscarbomethoxy-4-chloropyridine (2.4 g). The product was treated with ~ 7 M NH₃ / MeOH and stirred at room temperature for 1 h. The mixture was filtered to collect the

15

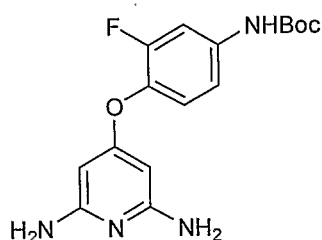
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title compound as a white solid (1.8 g, 53%). ^1H NMR ($\text{DMSO}-d_6$) δ 8.91 (s, 2H), 8.15 (s, 2H), 7.87 (s, 2H).



5 **B) *tert*-Butyl 4-(2,6-dicarbamoylpyridin-4-yloxy)-3-fluorophenylcarbamate**

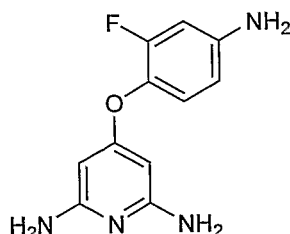
[00321] A solution of *N*-Boc-4-amino-2-fluorophenol (228 mg, 1.0 mmol) in DMF (2 mL) was treated with *t*-BuOK (124 mg, 1.1 mmol) and the mixture stirred at room temperature for 2 h. The mixture was treated with 4-chloropyridine-2,6-dicarboxamide (200 mg, 1.0 mmol) and K_2CO_3 (35 mg, 0.5 mmol) and heated at 80°C
10 for 1.5 h. The mixture was concentrated *in vacuo*, treated with EtOAc (10 mL) and H_2O (10 mL) and filtered to remove the insoluble material. The EtOAc phase was washed with brine, dried (MgSO_4) and concentrated *in vacuo*. Purification of the residue by flash column chromatography on SiO_2 eluting with 30 -100 % EtOAc / hexanes gave the title compound (170 mg, 44%) as a white solid containing 10 % of
15 the starting chloropyridine. ^1H NMR ($\text{DMSO}-d_6$) δ 9.77 (s, 1H), 8.86 (s, 2H), 7.87 (s, 1H), 7.63 (d, 1H, $J = 12.1$ Hz), 7.55 (s, 2H), 7.38 – 7.31 (m, 2H), 1.48 (s, 9H).



20 **C) *tert*-Butyl 4-(2,6-diaminopyridin-4-yloxy)-3-fluorophenylcarbamate**

[00322] The title compound was prepared from *tert*-butyl 4-(2,6-dicarbamoylpyridin-4-yloxy)-3-fluorophenylcarbamate (110 mg, 0.28 mmol) using a similar procedure as described for Step B of Example 80. Flash chromatography on SiO_2 eluting with 0 - 2 % MeOH / EtOAc gave the title compound (60 mg, 63%) as a white solid. ^1H NMR ($\text{DMSO}-d_6$) δ 9.60 (s, 1H), 7.50 (dd, 1H, $J = 1.8, 13.6$ Hz), 7.21

(dd, 1H, $J = 2.2, 8.7$ Hz), 7.13 (dd, 1H, $J = 8.7, 9.2$ Hz), 5.40 (s, 4H), 5.13 (s, 2H), 1.47 (s, 9H); MS(ESI⁺): m/z 335.23 (M + H)⁺.



5 **D) 4-(4-Amino-2-fluorophenoxy)pyridine-2,6-diamine**

[00323] The title compound was prepared from *tert*-butyl 4-(2,6-diaminopyridin-4-yloxy)-3-fluorophenylcarbamate (30 mg, 0.089 mmol) in a manner similar to that is described in Step D of Example 80 to give a clear oil (20 mg, 100%). MS(ESI⁺): m/z 235.22 (M + H)⁺.

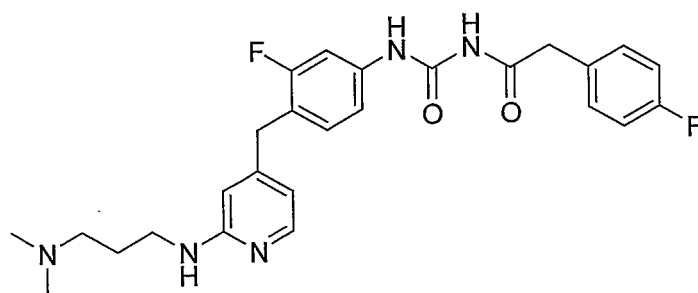
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E) 1-(4-(2,6-Diaminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

[00324] The title compound was prepared from 4-(4-amino-2-fluorophenoxy)pyridine-2,6-diamine (19 mg, 0.081 mmol) and a solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (0.3 M, Compound D of Example 11, 0.27 mL, 0.081 mmol) in a similar manner as Step D of Example 33. The reaction mixture was purified by preparative HPLC (Column A) to give the title compound as a TFA salt. The TFA salt was dissolved in anhydrous MeOH and treated with 1 M HCl / Et₂O at 0 °C and stirred for 5 min. The mixture was then concentrated *in vacuo* to give the title compound (8 mg, 24%) as a pale yellow solid. ¹H NMR (DMSO-*d*₆) δ 11.01 (s, 1H), 10.51 (s, 1H), 7.68 (dd, 1H, $J = 2.6, 12.7$ Hz), 7.36 – 7.30 (m, 3H), 7.22 – 7.14 (m, 3H), 5.52 (s, 4H), 5.15 (s, 2H), 3.73 (s, 2H); MS(ESI⁺): m/z 414.09 (M + H)⁺.

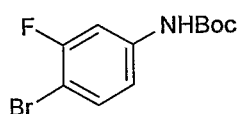
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Example 87

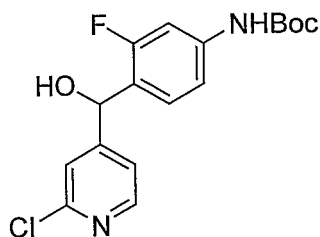
1-(4-((2-(3-(Dimethylamino)propylamino)pyridin-4-yl)methyl)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

5

**A) *tert*-Butyl 4-bromo-3-fluorophenylcarbamate**

[00325] To a solution of 4-bromo-3-fluorobenzeneamine (Lancaster, 7.05 g, 37.1 mmol) in anhydrous tetrahydrofuran (40 mL) at room temperature was added (Boc)₂O (8.10 g, 37.1 mmol) and triethylamine (5.17 mL, 37.1 mmol). The reaction mixture was heated at reflux overnight. After cooling down, the reaction mixture was concentrated under reduced pressure. The residue was purified by flash column chromatography on SiO₂ eluting with 20% dichloromethane in hexane, then 20% ethyl acetate in hexane to give *tert*-butyl 4-bromo-3-fluorophenylcarbamate (5.30 g, 49% yield). MS(ESI⁺): *m/z* 290.2 (M + H)⁺.

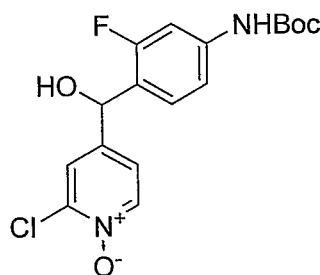
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**B) *tert*-Butyl 4-((2-chloropyridin-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate**

[00326] To a solution of *tert*-butyl 4-bromo-3-fluorophenylcarbamate (2.60 g, 9.0 mmol) in anhydrous THF (30 mL) at -78 °C was added MeMgBr (3.0 M in Et₂O, 3.1 mL, 9.3 mmol) via syringe. The solution was stirred for 10 min at that temperature,

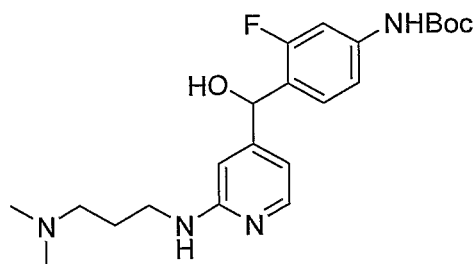
20

- and then warmed to 0 °C for 0.5 h. After the solution was cooled back to -78 °C, a solution of *t*-BuLi (1.7 M in hexane, 10.6 mL, 18.1 mmol) was added over 4 min. The resulting solution was allowed to stir for 5 min before a solution of 2-chloroisonicotinaldehyde (1.41 g, 10 mmol) (for preparation, see Frey, L. F. et al. *Tetrahedron Lett.* **2001**, 42, 6815) in anhydrous THF (25 mL) was added in 3 min. The reaction mixture was stirred at -78 °C for 20 min and 2.0 mL of MeOH was added. The solution was then concentrated under reduced pressure and the residue was dissolved in 200 mL of EtOAc. It was subsequently washed with H₂O (2 × 50 mL), brine (2 × 50 mL) and dried over MgSO₄. After filtration and concentration, the residue was purified by flash chromatography on SiO₂ eluting with 0%-50% EtOAc in hexane to give *tert*-butyl 4-((2-chloropyridin-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (1.30 g, 41% yield). MS(ESI⁺): *m/z* 353.28 / 355.24 (M + H)⁺.



C) *tert*-Butyl 4-((2-chloropyridin-*N*-oxide-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate

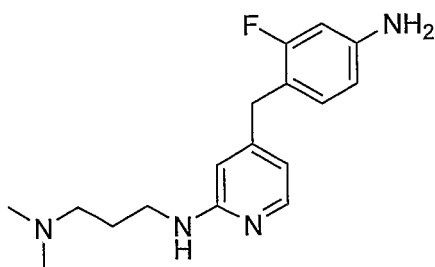
- [00327]** To a solution of *tert*-butyl 4-((2-chloropyridin-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (1.20 g, 3.40 mmol) in a mixture of dichloromethane (100 mL) and ethyl acetate (10 mL) was added *m*-CPBA (70%, 2.34 g, 9.48 mmol). The reaction mixture was stirred at room temperature for 2 h, and then heated at reflux for 5 h. The solvent was removed under reduced pressure and the residue was purified by flash chromatography on SiO₂ eluting with 50% EtOAc in hexane, 100% EtOAc and then 10 % MeOH in EtOAc, to give *tert*-butyl 4-((2-chloropyridin-*N*-oxide-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (840 mg, 67% yield). MS(ESI⁺): *m/z* 369.13 / 371.13 (M + H)⁺.



D) *tert*-Butyl 4-((2-(3-(dimethylamino)propylamino)pyridine-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate

[00328] To a solution of *tert*-butyl 4-((2-chloropyridin-*N*-oxide-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (80 mg, 0.22 mmol) in EtOH (2.0 mL) was added *N,N*-dimethylpropane-1,3-diamine (225 mg, 2.2 mmol). The reaction mixture was heated at 80 °C for 12 h and the solvent was removed to provide crude *tert*-butyl 4-((2-(3-(dimethylamino)propylamino)pyridine-*N*-oxide-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate, which was directly used in the next step. MS(ESI⁺): *m/z* 435.37 (M + H)⁺.

[00329] To a solution of *tert*-butyl 4-((2-(3-(dimethylamino)propylamino)pyridine-*N*-oxide-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (~0.22 mmol) in MeOH (2.0 mL) was added zinc (114 mg, 1.75 mmol) and NH₄CO₂H (139 mg, 2.20 mmol). The suspension was refluxed overnight. More zinc (114 mg) and NH₄CO₂H (139 mg) were added and the suspension was refluxed for 2 h. After cooling down, the solution was filtered and the filtrate was concentrated under reduced pressure. The residue was then purified by flash chromatography on SiO₂ eluting with 10-30% MeOH in DCM to give *tert*-butyl 4-((2-(3-(dimethylamino)propylamino)pyridine-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (80 mg, 87% yield). MS(ESI⁺): *m/z* 419.34 (M + H)⁺.

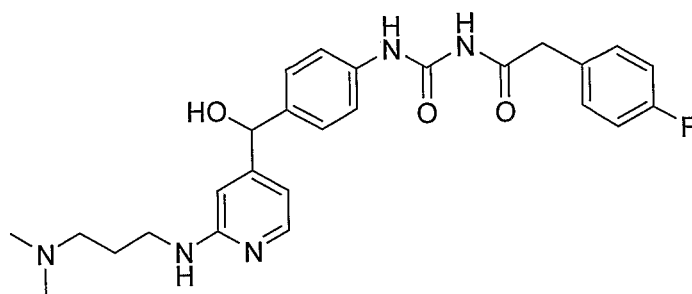


E) 4-(4-Amino-2-fluorobenzyl)-N-(3-(dimethylamino)propyl)pyridin-2-amine

[00330] To a solution of *tert*-butyl 4-((2-(3-(dimethylamino)propylamino)pyridine-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (80 mg, 0.19 mmol) in MeOH (5.0 mL) was added 2 mL of conc. HCl and palladium on charcoal (10%, 200 mg). The suspension was heated at 75 °C under H₂ atmosphere for 24 h. The mixture was cooled down, filtered and concentrated *in vacuo*. The residue was dissolved in 1 mL of conc. NH₄OH and it was extracted with DCM (5 × 5 mL). The combined organic layer was dried over Na₂SO₄. After filtration, it was concentrated *in vacuo* to give 4-(4-amino-2-fluorobenzyl)-N-(3-(dimethylamino)propyl)pyridin-2-amine (31 mg, 40 % yield). MS(ESI⁺): *m/z* 303.31 (M + H)⁺.

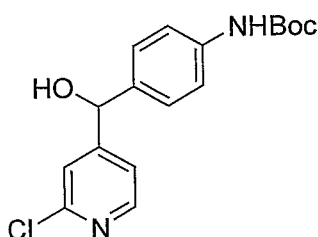
F) 1-(4-((2-(3-(Dimethylamino)propylamino)pyridin-4-yl)methyl)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

[00331] To a solution of 4-(4-amino-2-fluorobenzyl)-N-(3-(dimethylamino)propyl)pyridin-2-amine (30 mg, 0.1 mmol) in DCM (2 mL) was added a solution of 2-(4-fluorophenyl)acetyl isocyanate (Compound D of Example 11, 0.347 M in toluene, 0.25 mL). The mixture was stirred at room temperature for 0.5 h before it was quenched with MeOH. The solution was concentrated *in vacuo* and the residue was purified by prep. HPLC. The desired fractions were collected and concentrated *in vacuo*. The residue was dissolved in MeOH and polymer bound diethylene triamine (50 mg) was added to remove trifluoroacetic acid. After filtration and concentration, the residue was converted to a hydrochloride salt by the addition of 1 N HCl (0.5 mL) and lyophilized to give 1-(4-((2-(3-(dimethylamino)propylamino)pyridin-4-yl)methyl)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea hydrochloride (8.0 mg, 14% yield). MS(ESI⁺): *m/z* 482.24 (M + H)⁺.

Example 88

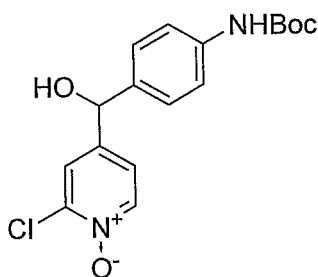
**1-(4-((2-(3-(Dimethylamino)propylamino)pyridin-4-yl)(hydroxy)methyl)phenyl)-
3-(2-(4-fluorophenyl)acetyl)urea**

5



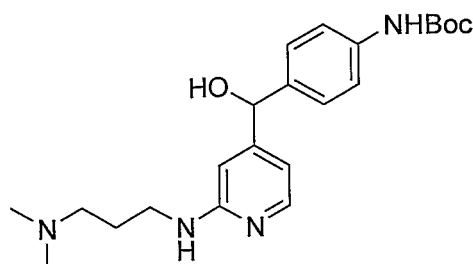
A) *tert*-Butyl 4-((2-chloropyridin-4-yl)(hydroxy)methyl)phenylcarbamate

[00332] Prepared in a manner similar to that which is described in Step B of Example 87. 2-Chloroisonicotinaldehyde (141mg, 1.0 mmol) was converted to *tert*-butyl 4-((2-chloropyridin-4-yl)(hydroxy)methyl)phenylcarbamate (190 mg, 57%
10 yield). MS(ESI⁺): *m/z* 335.27 / 337.27 (M + H)⁺.



**B) *tert*-Butyl 4-((2-chloropyridin-*N*-oxide-4-yl)(hydroxy)methyl)
15 phenylcarbamate**

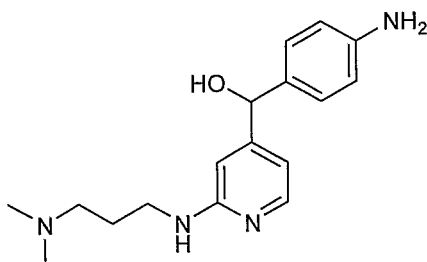
[00333] Prepared in a manner similar to that which is described in Step C of Example 87. *tert*-Butyl 4-((2-chloropyridin-4-yl)(hydroxy)methyl)phenylcarbamate (78 mg, 0.23 mmol) was converted to *tert*-butyl 4-((2-chloropyridin-*N*-oxide-4-yl)(hydroxy)methyl)phenylcarbamate (36 mg, 44% yield). MS(ESI⁺): *m/z* 351.28 /
20 353.27 (M + H)⁺.



C) *tert*-Butyl 4-((2-(3-(dimethylamino)propylamino)pyridin-4-yl)(hydroxy)methyl)phenylcarbamate

- 5 [00334] Prepared in a manner similar to that which is described in Step D of Example 87. *tert*-Butyl 4-((2-chloropyridin-*N*-oxide-4-yl)(hydroxy)methyl)phenylcarbamate (36 mg, 0.1 mmol) was converted to *tert*-butyl 4-((2-(3-(dimethylamino)propylamino)pyridin-4-yl)(hydroxy)methyl)phenylcarbamate (16 mg, 40% yield). MS(ESI⁺): *m/z* 401.38 (M + H)⁺.

10



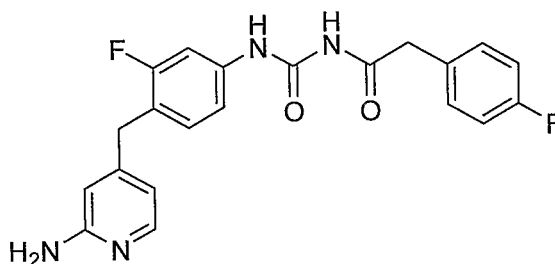
D) (4-Aminophenyl)(2-(3-(dimethylamino)propylamino)pyridin-4-yl)methanol

- 15 [00335] To a solution of *tert*-butyl 4-((2-(3-(dimethylamino)propylamino)pyridin-4-yl)(hydroxy)methyl)phenylcarbamate (16 mg, 0.04 mmol) in 1 mL of DCM were added Et₃SiH (0.1 mL)/TFA in DCM (10%, 0.2 mL). The mixture was stirred for ½ hr and no reaction was detected by LC-MS. Another 0.1 mL of Et₃SiH and 0.8 mL of TFA in DCM (10%) were added and the mixture was stirred for 2 h. The solvent was removed and was purified by solid extraction (Waters Oasis[®] MCX extraction
- 20 cartridge) to give (4-aminophenyl)(2-(3-(dimethylamino)propylamino)pyridin-4-yl)methanol (6.0 mg, 50% yield). MS(ESI⁺): *m/z* 301.40 (M + H)⁺.

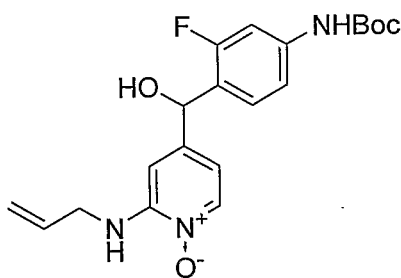
E) 1-(4-((2-(3-(Dimethylamino)propylamino)pyridin-4-yl)(hydroxy)methyl)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00336] Prepared in a manner similar to that which is described in Step F of Example 87. 4-Aminophenyl-(2-(3-(dimethylamino)propylamino)pyridin-4-yl)methanol (6.0 mg, 0.02 mmol) was converted to 1-(4-((2-(3-(dimethylamino)propylamino)pyridin-4-yl)(hydroxy)methyl)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, bis-trifluoroacetic acid (6.1 mg, 43% yield). ¹H NMR (CD₃OD) δ 7.82 (d, 1H, *J* = 6.4 Hz), 7.50 (m, 2H), 7.36 (m, 4H), 7.07 (m, 3H), 6.75 (m, 1H), 5.68 (s, 1H), 3.71 (s, 2H), 3.21-3.49 (m, 4H), 2.90 (s, 6H), 2.08 (m, 2H); MS(ESI⁺): *m/z* 480.31 (M + H)⁺.

Example 89



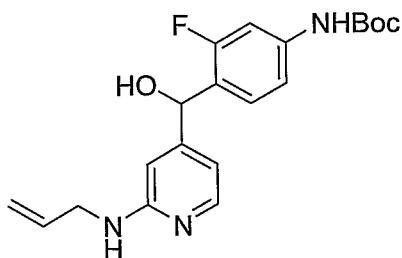
1-(4-((2-Aminopyridin-4-yl)methyl)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt



A) *tert*-Butyl 4-((2-(allylamino)pyridin-*N*-oxide-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate

[00337] To a solution of *tert*-butyl 4-((2-chloropyridin-*N*-oxide-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (Step C of Example 87, 500 mg, 1.36 mmol) in EtOH (14 mL) was added allylamine (1.0 mL, 13.6 mmol). The mixture was heated at 80 °C overnight. After cooling down, the solvent was removed and the

residue was purified by flash chromatography on SiO₂ eluting with 0%-15% MeOH in DCM to give *tert*-butyl 4-((2-(allylamino)pyridin-*N*-oxide-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (440 mg, 83% yield). MS(ESI⁺): *m/z* 390.19 (M + H)⁺.

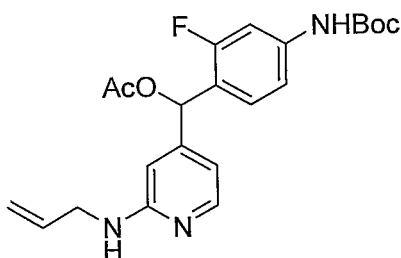


5

B) *tert*-Butyl 4-((2-(allylamino)pyridin-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate

[00338] Prepared in a manner similar to that which is described in Step D of Example 87. *tert*-Butyl 4-((2-(allylamino)pyridin-*N*-oxide-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (440 mg, 1.13 mmol) was converted to *tert*-butyl 4-((2-(allylamino)pyridin-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (400 mg, 95% yield). MS(ESI⁺): *m/z* 374.33 (M + H)⁺.

10

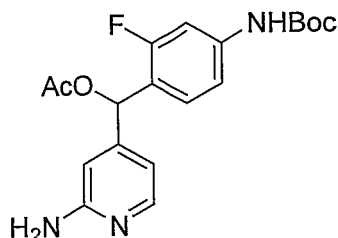


C) (2-(Allylamino)pyridin-4-yl)(4-(*tert*-butoxycarbonyl)-2-fluorophenyl)methyl acetate

[00339] To a solution of *tert*-butyl 4-((2-(allylamino)pyridin-4-yl)(hydroxy)methyl)-3-fluorophenylcarbamate (400 mg, 1.1 mmol) in THF (10 mL) were added diisopropylethylamine (DIEA) (0.2 mL, 1.1 mmol), 4-dimethylaminopyridine (DMAP) (360 mg, 3.0 mmol) and Ac₂O (0.29 mL, 3.0 mmol). The mixture was stirred overnight and then heated at reflux for 1 h. After cooling down, the solvent was removed under reduced pressure and the residue was purified by flash chromatography on SiO₂ eluting with 0%-100% EtOAc in hexane to give (2-

20

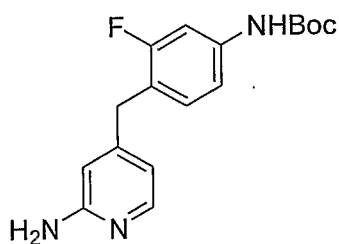
(allylamino)pyridin-4-yl)(4-(*tert*-butoxycarbonyl)-2-fluorophenyl)methyl acetate (390 mg, 85% yield). MS(ESI⁺): m/z 416.33 (M + H)⁺.



5 **D) (2-Aminopyridin-4-yl)(4-(*tert*-butoxycarbonyl)-2-fluorophenyl)methyl acetate**

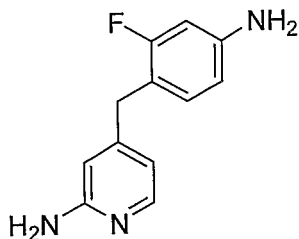
[00340] A solution of (2-(allylamino)pyridin-4-yl)(4-(*tert*-butoxycarbonyl)-2-fluorophenyl)methyl acetate (380 mg, 0.91 mmol) in a mixture of EtOH/H₂O (10 :1, 40 mL) was degassed via bubbling N₂ into the solution for 1 h. To the mixture was added Rh(PPh₃)₃Cl (80 mg, 0.09 mmol). The solution was refluxed to remove the solvent and the residue was purified by flash chromatography on SiO₂, followed by preparative HPLC purification, to give (2-aminopyridin-4-yl)(4-(*tert*-butoxycarbonyl)-2-fluorophenyl)methyl acetate, trifluoroacetic acid salt (185 mg, 42% yield). MS(ESI⁺): m/z 376.26 (M + H)⁺.

15



E) *tert*-Butyl 4-((2-aminopyridin-4-yl)methyl)-3-fluorophenylcarbamate

[00341] To a solution of (2-aminopyridin-4-yl)(4-(*tert*-butoxycarbonyl)-2-fluorophenyl)methyl acetate as a TFA salt (180 mg, 0.37 mmol) in MeOH (10 mL) was added 10% Pd/C (90 mg). The suspension was stirred under H₂ atmosphere for 1 h. The catalyst was removed and the filtrate was concentrated *in vacuo*. The residue was then purified by flash chromatography on SiO₂ eluting with 3% MeOH in DCM, to give *tert*-butyl 4-((2-aminopyridin-4-yl)methyl)-3-fluorophenylcarbamate as a TFA salt (73 mg, 46% yield). MS(ESI⁺): m/z 318.24 (M + H)⁺.



F) 4-(4-Amino-2-fluorobenzyl)pyridin-2-amine

[00342] To a solution of *tert*-butyl 4-((2-aminopyridin-4-yl)methyl)-3-

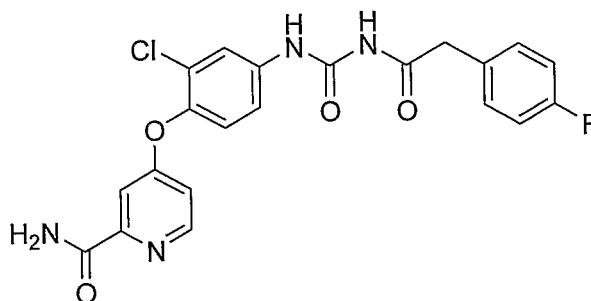
- 5 fluorophenylcarbamate as a TFA salt (73 mg, 0.17 mmol) in DCM (4.0 mL) was added TFA (1.0 mL). The solution was stirred at room temperature for 2 h and the solvent was removed *in vacuo* to give 4-(4-amino-2-fluorobenzyl)pyridin-2-amine, bis-trifluoroacetic acid (70 mg, 93% yield). MS(ESI⁺): *m/z* 218.12 (M + H)⁺.

10 **G) 1-(4-((2-Aminopyridin-4-yl)methyl)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt**

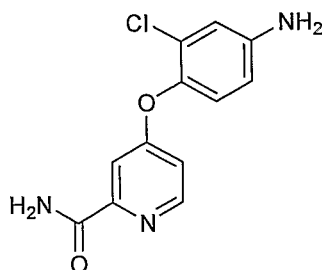
- [00343]** Prepared in a manner similar to that which is described in Step F of Example 87. 4-(4-Amino-2-fluorobenzyl)pyridin-2-amine as 2 TFA salt (19 mg, 0.042 mmol) was converted to 1-(4-((2-aminopyridin-4-yl)methyl)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt (19 mg, 88% yield). ¹H NMR (DMSO-*d*₆) δ 10.94 (s, 1H), 10.47 (s, 1H), 7.76 (m, 3H), 7.50 (d, 1H, *J* = 11.5 Hz), 7.10-7.26 (m, 4H), 7.10 (m, 2H), 6.65 (d, 1H, *J* = 6.5 Hz), 6.55 (s, 1H), 3.89 (s, 2H), 3.65 (s, 2H); MS(ESI⁺): *m/z* 397.26 (M + H)⁺.

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Example 90



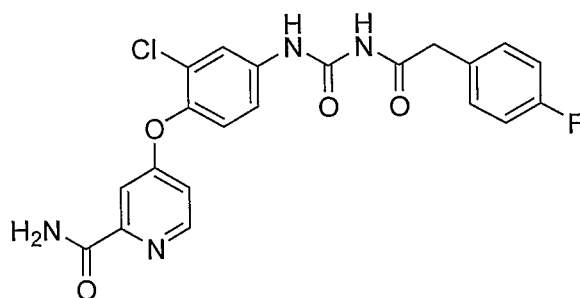
1-(4-(2-Carbamoylpyridin-4-yloxy)-3-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea



A) 4-(4-Amino-2-chlorophenoxy)picolinamide

[00344] To a solution of 4-amino-2-chlorophenol (Aldrich, 430 mg, 3.0 mmol) in
 5 DMF (2.0 mL) at room temperature was added KO^t-Bu (352 mg, 3.2 mmol). The
 mixture was allowed to stir at room temperature for 1 h. To the solution were then
 added 4-chloropicolinamide (468 mg, 3.0 mmol) and K₂CO₃ (221 mg, 1.6 mmol).
 The resulting suspension was heated at 90 °C overnight. After cooling down, the
 suspension was diluted with 100 mL of EtOAc and 50 mL of H₂O. The organic layer
 10 was separated and washed with brine (2 × 25 mL) and dried over MgSO₄. After
 filtration and concentration, the solid was triturated with 50 mL of DCM. The solid
 was then collected and washed with DCM (2 × 20 mL), EtOAc (5.0 mL) and dried to
 give 4-(4-amino-2-chlorophenoxy)picolinamide (320 mg, 40% yield). MS(ESI⁺): *m/z*
 264.12 / 266.07 (M + H)⁺.

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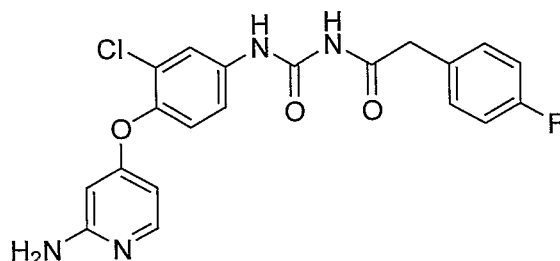


B) 1-(4-(2-Carbamoylpyridin-4-yloxy)-3-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00345] Prepared in a manner similar to that which is described in Step F of
 20 Example 87. 4-(4-Amino-2-chlorophenoxy)picolinamide (79 mg, 0.30 mmol) in
 DMF (1.0 mL) was converted to 1-(4-(2-carbamoylpyridin-4-yloxy)-3-chlorophenyl)-
 3-(2-(4-fluorophenyl)acetyl)urea (65 mg, 49% yield). ¹H NMR (DMSO-*d*₆) δ 11.05
 (s, 1H), 10.58 (s, 1H), 8.52 (d, 1H, *J* = 4.5 Hz), 8.15 (s, 1H), 7.98 (s, 1H), 7.70 (s,

1H), 7.55 (m, 1H), 7.39 (m, 3H), 7.27 (m, 1H), 7.16 (m, 3H), 3.73 (s, 2H); MS(ESI⁺): *m/z* 443.17 (M + H)⁺.

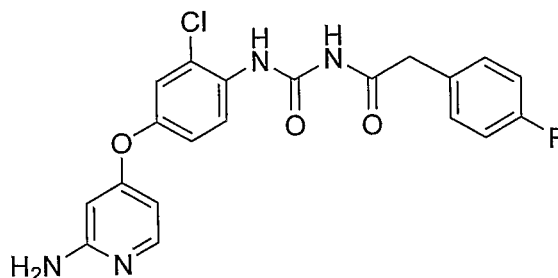
Example 91



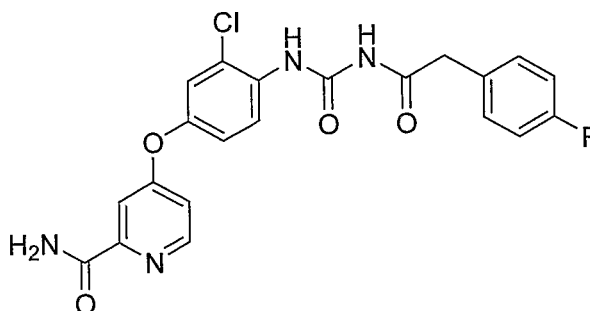
1-(4-(2-Aminopyridin-4-yloxy)-3-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

[00346] To a solution of 1-(4-(2-carbamoylpyridin-4-yloxy)-3-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (Example 90, 27 mg, 0.06 mmol) in DMF (1.0 mL) were added H₂O (2.2 mg, 0.12 mmol), pyridine (0.04 mL) and bis(trifluoroacetoxy)iodobenzene (Aldrich, 39 mg, 0.09 mmol) at room temperature. The solution was allowed to stir overnight and then it was purified on prep HPLC to give the desired product, which was further converted to 1-(4-(2-aminopyridin-4-yloxy)-3-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea hydrochloride (19 mg, 70% yield) by the addition of 1N HCl solution (0.5 mL). ¹H NMR (DMSO-*d*₆) δ 13.50 (s, 1H), 11.02 (s, 1H), 10.57 (s, 1H), 7.80-7.95 (m, 4H), 7.55 (m, 1H), 7.37 (m, 1H), 7.30 (m, 2H), 7.11 (m, 2H), 6.60 (m, 1H), 6.00 (s, 1H), 3.70 (s, 2H); MS(ESI⁺): *m/z* 415.16 (M + H)⁺.

Example 92



1-(4-(2-Aminopyridin-4-yloxy)-2-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea



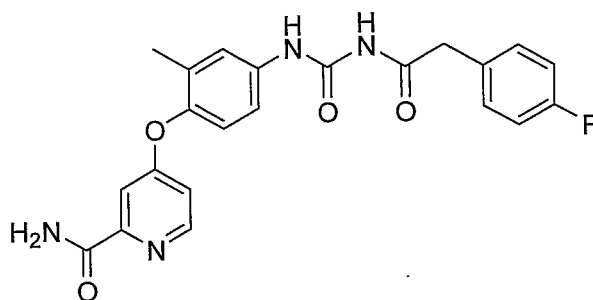
A) 1-(4-(2-Carbamoylpyridin-4-yloxy)-2-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00347] Prepared in a manner similar to that which is described in Step A of Example 90. 4-(4-Amino-3-chlorophenoxy)picolinamide (39 mg, 0.19 mmol) in DMF (1.0 mL) was converted to 1-(4-(2-carbamoylpyridin-4-yloxy)-2-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (18 mg, 41% yield) after prep HPLC purification. MS(ESI⁺): *m/z* 443.13 / 445.14 (M + H)⁺.

B) 1-(4-(2-Aminopyridin-4-yloxy)-2-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

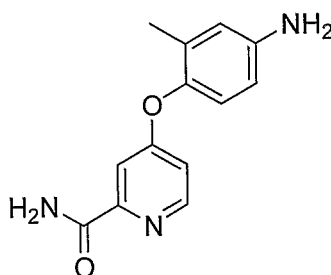
[00348] Prepared in a manner similar to that which is described for Example 91. 1-(4-(2-Carbamoylpyridin-4-yloxy)-2-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (18 mg, 0.04 mmol) in DMF (1.0 mL) was converted to 1-(4-(2-aminopyridin-4-yloxy)-2-chlorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (10 mg, 55% yield). ¹H NMR (DMSO-*d*₆) δ 13.47 (s, 1H), 11.26 (s, 1H), 11.08 (s, 1H), 8.37 (d, 1H, *J* = 8.5 Hz), 7.95 (d, 1H, *J* = 7.5 Hz), 7.88 (s, 2H), 7.62 (s, 1H), 7.35 (m, 3H), 7.17 (m, 2H), 6.64 (d, 1H, *J* = 7.5 Hz), 6.13 (s, 1H), 3.76 (s, 2H); MS(ESI⁺): *m/z* 415.18 / 417.17 (M + H)⁺.

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Example 93

1-(4-(2-Carbamoylpyridin-4-yloxy)-3-methylphenyl)-3-(2-(4-fluorophenyl)acetyl)urea

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**A) 4-(4-Amino-2-methylphenoxy)picolinamide**

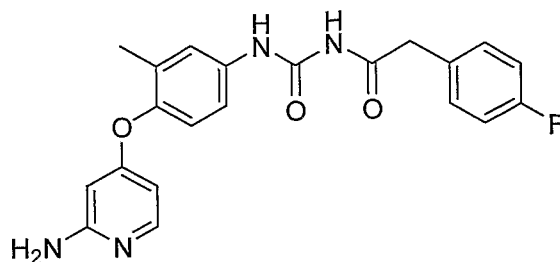
[00349] Prepared in a manner similar to that which is described in Step A of Example 90. 4-Amino-2-methylphenol (246 mg, 2.0 mmol) was converted to 4-(4-amino-2-methylphenoxy)picolinamide (230 mg, 47% yield). MS(ESI⁺): *m/z* 244.15 (M + H)⁺.

10

B) 1-(4-(2-Carbamoylpyridin-4-yloxy)-3-methylphenyl)-3-(2-(4-fluorophenyl)acetyl)urea

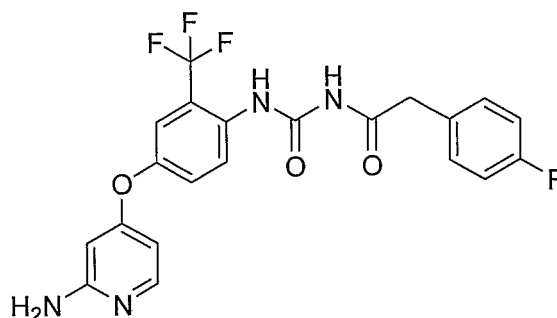
15 [00350] Prepared in a manner similar to that which is described in Step F of Example 87. 4-(4-Amino-2-methylphenoxy)picolinamide (48 mg, 0.2 mmol) in DMF (1.0 mL) was converted to 1-(4-(2-carbamoylpyridin-4-yloxy)-3-methylphenyl)-3-(2-(4-fluorophenyl)acetyl)urea (35 mg, 41% yield. ¹H NMR (DMSO-*d*₆) δ 10.92 (s, 1H), 10.44 (s, 1H), 8.44 (d, 1H, *J* = 5.5 Hz), 8.06 (s, 1H), 7.63 (s, 1H), 7.50 (s, 1H), 7.42 (m, 1H), 7.31 (m, 2H), 7.24 (d, 1H, *J* = 2.0 Hz), 7.06-7.12 (m, 4H), 3.69 (s, 2H), 2.02 (s, 3H);). MS(ESI⁺): *m/z* 423.17 (M + H)⁺.

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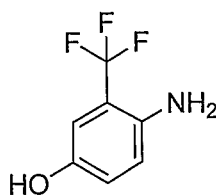
Example 94

1-(4-(2-Aminopyridin-4-yloxy)-3-methylphenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

- 5 [00351] Prepared in a manner similar to that which is described in Step A of Example 91. 1-(4-(2-Carbamoylpyridin-4-yloxy)-3-methylphenyl)-3-(2-(4-fluorophenyl)acetyl)urea (27 mg, 0.06 mmol) in DMF (1.0 mL) was converted to 1-(4-(2-aminopyridin-4-yloxy)-3-methylphenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt (24 mg, 88% yield) after HPLC purification. ¹H NMR (DMSO-*d*₆)
- 10 δ 13.18 (s, 1H), 10.93 (s, 1H), 10.45 (s, 1H), 7.88 (d, 1H, *J* = 7.0 Hz), 7.73 (s, 2H), 7.50 (m, 2H), 7.29 (m, 2H), 7.10 (m, 3H), 6.56 (d, 1H, *J* = 7.0 Hz), 5.91 (d, 1H, *J* = 2.5 Hz), 3.68 (s, 2H), 2.02 (s, 3H); MS(ESI⁺): *m/z* 395.20 (M + H)⁺.

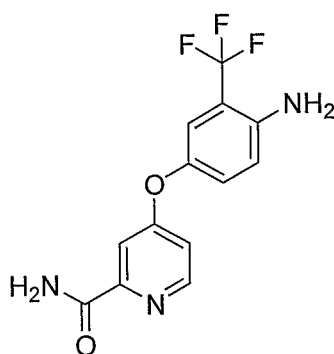
Example 95

15 **1-(4-(2-Aminopyridin-4-yloxy)-2-(trifluoromethyl)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt**

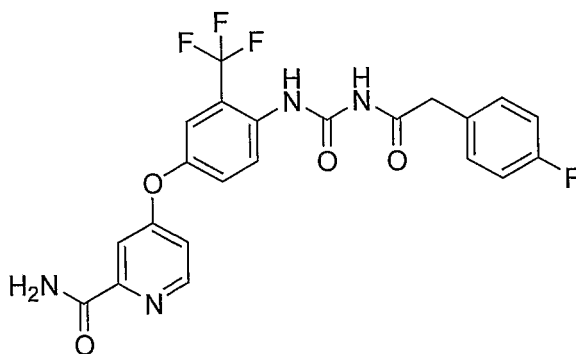


A) 4-Amino-3-(trifluoromethyl)phenol

[00352] A solution of 4-nitro-3-(trifluoromethyl)phenol (Aldrich, 414 mg, 2.0 mmol) in 10 mL of MeOH was added 10% Pd/C (100mg). The suspension was stirred under H₂ atmosphere for 12 h and it was then filtered and concentrated *in vacuo* to give 4-amino-3-(trifluoromethyl)phenol (350 mg, 95% yield), which was sufficiently pure to use in the next step. MS(ESI⁺): *m/z* 178.02 (M + H)⁺.

**B) 4-(4-Amino-3-(trifluoromethyl)phenoxy)picolinamide**

10 [00353] Prepared in a manner similar to that which is described in Step A of Example 90. 4-Amino-3-(trifluoromethyl)phenol (177 mg, 1.0 mmol) in DMF (2.0 mL) was converted to 4-(4-amino-3-(trifluoromethyl)phenoxy)picolinamide (180 mg, 61% yield). MS(ESI⁺): *m/z* 298.20 (M + H)⁺.



15

C) 1-(4-(2-Carbamoylpyridin-4-yloxy)-2-(trifluoromethyl)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00354] Prepared in a manner similar to that which is described in Step F of Example 87. 4-(4-Amino-3-(trifluoromethyl)phenoxy)picolinamide (30 mg, 0.1 mmol) in DMF (1.0 mL) was converted to 1-(4-(2-carbamoylpyridin-4-yloxy)-2-

20

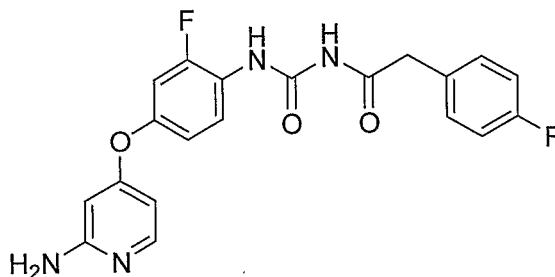
(trifluoromethyl)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea (30 mg, 63% yield).

MS(ESI⁺): *m/z* 477.12 (M + H)⁺.

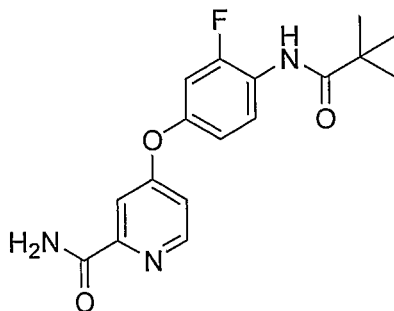
D) 1-(4-(2-Aminopyridin-4-yloxy)-2-(trifluoromethyl)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

[00355] Prepared in a manner similar to that which is described in Step A of Example 91. 1-(4-(2-Carbamoylpyridin-4-yloxy)-2-(trifluoromethyl)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea (26 mg, 0.055 mmol) in DMF (1.0 mL) was converted to 1-(4-(2-aminopyridin-4-yloxy)-2-(trifluoromethyl)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea hydrochloride (15 mg, 56% yield) after prep. HPLC purification. ¹H NMR (DMSO-*d*₆) δ 13.40 (s, 1H), 11.28 (s, 1H), 10.95 (s, 1H), 8.25 (d, 1H, *J* = 8.5 Hz), 7.97 (d, 1H, *J* = 7.0 Hz), 7.88 (s, 2H), 7.72 (d, 1H, *J* = 2.5 Hz), 7.65 (m, 1H), 7.35 (m, 2H), 7.19 (m, 2H), 6.66 (d, 1H, *J* = 2.5 Hz), 3.75 (s, 2H); MS(ESI⁺): *m/z* 449.14 (M + H)⁺.

Example 96



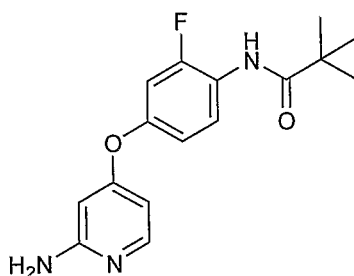
1-(4-(2-Aminopyridin-4-yloxy)-2-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt



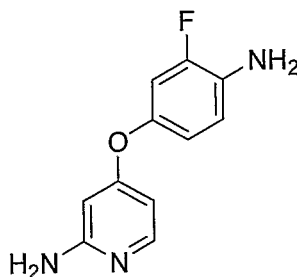
A) 4-(3-Fluoro-4-pivalamidophenoxy)picolinamide

[00356] To a solution of 4-amino-3-fluorophenol (Oakwood Products Inc., 252 mg, 2.0 mmol) in NMP (4.0 mL) were added 4-chloropicolinamide (312 mg, 2.0 mmol) and DIEA (0.3 mL). The solution was heated at 250 °C in a microwave oven. After cooling down, the solution was diluted with H₂O and the solution was extracted with EtOAc (3 × 40 mL). The combined organic layers were washed with brine, dried over MgSO₄. After filtration and concentration, the residue was purified by flash chromatography on SiO₂ eluting with 0-30% MeOH in DCM to give a fraction containing 4-(4-amino-3-fluorophenoxy)picolinamide (50% pure, HPLC-UV detection). MS(ESI⁺): *m/z* 248.12 (M + H)⁺.

[00357] To a solution of 4-(4-amino-3-fluorophenoxy)picolinamide, obtained from previous step in THF (3.0 mL) and DCM (10.0 mL) were added 1 N NaOH (5.0 mL) and trimethylacetyl chloride (0.25 mL, 2 mmol) at room temperature. The solution was stirred for 2 h and was then extracted with EtOAc. The organic layer was washed with brine and dried over MgSO₄. After filtration and concentration, the residue was purified by flash chromatography on SiO₂ eluting with 0%-100% EtOAc in hexane to give 4-(3-fluoro-4-pivalamidophenoxy)picolinamide (110 mg, 17% yield for two steps). MS(ESI⁺): *m/z* 332.18 (M + H)⁺.

**B) N-(4-(2-Aminopyridin-4-yloxy)-2-fluorophenyl)pivalamide**

[00358] Prepared in a manner similar to that which is described in Step A of Example 91. 4-(3-Fluoro-4-pivalamidophenoxy)picolinamide (110 mg, 0.33 mmol) in acetonitrile (4 mL) was converted to N-(4-(2-aminopyridin-4-yloxy)-2-fluorophenyl)pivalamide (70 mg, 70% yield). MS(ESI⁺): *m/z* 304.21 (M + H)⁺.



C) 4-(4-Amino-3-fluorophenoxy)pyridin-2-amine

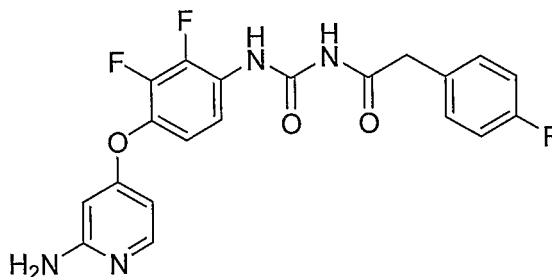
[00359] A solution of *N*-(4-(2-aminopyridin-4-yloxy)-2-fluorophenyl)pivalamide (70 mg, 0.23 mmol) in 3 mL of MeOH was added 2 mL of 6 N HCl. The mixture was then heated at reflux for 48 h. After cooling down, the solvent was removed under reduced pressure and the residue was purified by solid extraction (Waters Oasis[®] MCX extraction cartridge) to give 4-(4-amino-3-fluorophenoxy)pyridin-2-amine (27 mg, 54% yield). MS(ESI⁺): *m/z* 220.21 (M + H)⁺.

D) 1-(4-(2-Aminopyridin-4-yloxy)-2-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt

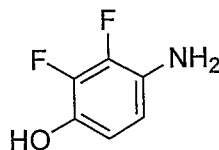
[00360] Prepared in a manner similar to that which is described in Step F of Example 87. 4-(4-Amino-3-fluorophenoxy)pyridin-2-amine (28 mg, 0.095 mmol) in THF (2.0 mL) was converted to 1-(4-(2-aminopyridin-4-yloxy)-2-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea trifluoroacetic acid (23 mg, 47% yield) after prep. HPLC purification. ¹H NMR (DMSO-*d*₆) δ 11.20 (s, 1H), 10.77 (s, 1H), 8.23 (m, 1H), 7.94 (d, 1H, *J* = 6.5 Hz), 7.70 (s, 2H), 7.45 (m, 1H), 7.35 (m, 2H), 7.16 (m, 3H), 6.64 (d, 1H, *J* = 2.5 Hz), 6.11 (s, 1H), 3.75 (s, 2H); MS(ESI⁺): *m/z* 399.12 (M + H)⁺.

20

Example 97



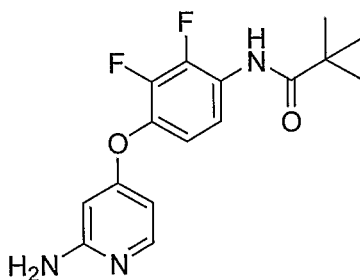
1-(4-(2-Aminopyridin-4-yloxy)-2,3-difluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt



A) 4-Amino-2,3-difluorophenol

[00361] To a solution of 1,2,3-trifluoro-4-nitrobenzene (Aldrich, 15.0 g, 84.7 mmol) in DMF (25.0 mL) were added K_2CO_3 (17.6 g, 127.8 mmol) and benzylalcohol (8.8 mL, 85.0 mmol). The suspension was stirred overnight. To the reaction mixture was then added H_2O (100 mL) and the solution was kept at 4 °C overnight. The precipitate was then collected and washed with H_2O to give a mixture of two isomers (22.4 g) [1-(benzyloxy)-2,3-difluoro-4-nitrobenzene and 2-(benzyloxy)-3,4-difluoro-1-nitrobenzene in a ratio of 1:1].

[00362] To a solution of [1-(benzyloxy)-2,3-difluoro-4-nitrobenzene and 2-(benzyloxy)-3,4-difluoro-1-nitrobenzene] (22.4 g, 84.5 mmol) in EtOAc (20.0 mL) and MeOH (100.0 mL) was added 10% Pd/C (1.0 g). The suspension was stirred under H_2 atmosphere for 12 h. The suspension was then filtered and concentrated *in vacuo* to give a mixture of two isomers (12.6 g) [4-amino-2,3-difluorophenol and 6-amino-2,3-difluorophenol in a ratio of 1:1]. MS(ESI^+): m/z 146.00 ($M + H$) $^+$.

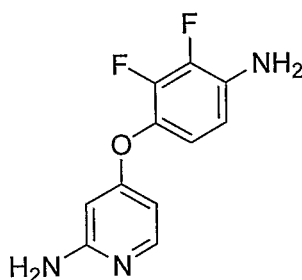


B) N-(4-(2-Aminopyridin-4-yloxy)-2,3-difluorophenyl)pivalamide

[00363] Prepared in a manner similar to that which is described in Step A of Example 90. A mixture of 4-amino-2,3-difluorophenol and 6-amino-2,3-difluorophenol (580 mg, 4.0 mmol) in DMF (3.0 mL) was converted to a mixture of 4-(4-amino-2,3-difluorophenoxy)picolinamide and 4-(6-amino-2,3-difluorophenoxy)picolinamide (300 mg). MS(ESI^+): m/z 266.13 ($M + H$) $^+$.

[00364] Prepared in a manner similar to that which is described in Step A of Example 96. A mixture of 4-(4-amino-2,3-difluorophenoxy)picolinamide and 4-(6-amino-2,3-difluorophenoxy)picolinamide (300 mg, 1.13 mmol) was converted to a mixture of 4-(2,3-difluoro-4-pivalamidophenoxy)picolinamide and 4-(2,3-difluoro-6-pivalamidophenoxy)picolinamide (406 mg). MS(ESI⁺): *m/z* 350.20 (M + H)⁺.

[00365] Prepared in a manner similar to that which is described in Step A of Example 91. A mixture of 4-(2,3-difluoro-4-pivalamidophenoxy)picolinamide and 4-(2,3-difluoro-6-pivalamidophenoxy)picolinamide (400 mg) was reacted with bis(trifluoroacetoxy)iodobenzene to give *N*-(4-(2-aminopyridin-4-yloxy)-2,3-difluorophenyl)pivalamide, trifluoroacetic acid salt (120 mg, 24% yield) after prep. HPLC purification. MS(ESI⁺): *m/z* 322.23 (M + H)⁺.



C) 4-(4-Amino-2,3-difluorophenoxy)pyridin-2-amine

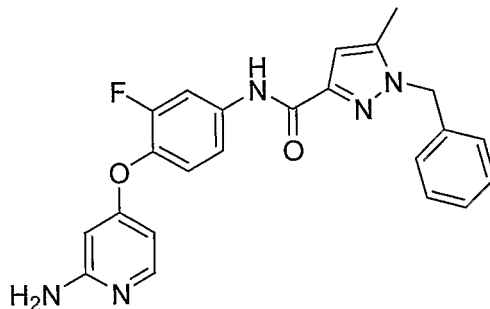
[00366] Prepared in a manner similar to that which is described in Step C of Example 96. *N*-(4-(2-Aminopyridin-4-yloxy)-2,3-difluorophenyl)pivalamide, trifluoroacetic acid salt (120 mg, 0.27 mmol) was converted to 4-(4-amino-2,3-difluorophenoxy)pyridin-2-amine (52 mg, 81% yield). MS(ESI⁺): *m/z* 238.11 (M + H)⁺.

D) 1-(4-(2-Aminopyridin-4-yloxy)-2,3-difluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt

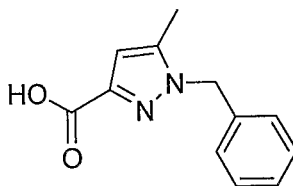
[00367] Prepared in a manner similar to that which is described in Step F of Example 87. 4-(4-Amino-2,3-difluorophenoxy)pyridin-2-amine (24 mg, 0.10 mmol) in THF (3.0 mL) was converted to 1-(4-(2-aminopyridin-4-yloxy)-2,3-difluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid (21 mg, 40% yield). ¹H NMR (DMSO-*d*₆) δ 11.27 (s, 1H), 10.84 (s, 1H), 8.02 (m, 1H), 7.96 (d, 1H,

$J = 8.5$ Hz), 7.73 (s, 2H), 7.34 (m, 3H), 7.17 (m, 2H); 6.70 (m, 1H), 6.20 (d, 1H, $J = 2.0$ Hz), 3.75 (s, 2H); MS(ESI⁺): m/z 417.10 (M + H)⁺.

Example 98



***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-benzyl-5-methyl-1*H*-pyrazole-3-carboxamide, hydrochloride salt**



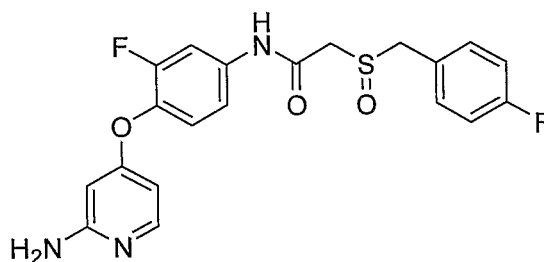
10 **A) 1-Benzyl-5-methyl-1*H*-pyrazole-3-carboxylic acid**

[00368] To a solution of 1-benzylhydrazine dihydrochloride (Aldrich, 0.98 g, 5.0 mmol) in EtOH (30 mL) were added DIEA (2.0 mL) and ethyl 2,4-dioxopentanoate (0.70 mL, 5.0 mmol). The mixture was stirred at room temperature for 12 h and was concentrated *in vacuo*. The residue was dissolved in 1 N NaOH (10 mL). The solution was heated at 60 °C for 1 h. After cooling down, the solution was extracted with DCM (3 × 50 mL). The aqueous layer was neutralized to pH 2.0 and then was extracted with EtOAc. The organic layer was washed with brine and dried over MgSO₄. It was filtered and concentrated to give 1-benzyl-5-methyl-1*H*-pyrazole-3-carboxylic acid (1.0 g, 92% yield). MS(ESI⁺): m/z 217.12 (M + H)⁺.

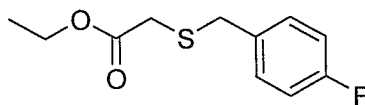
20 **B) *N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-benzyl-5-methyl-1*H*-pyrazole-3-carboxamide, hydrochloride salt**

[00369] 4-(4-Amino-2-fluorophenoxy)pyridin-2-amine (Compound B of Example 24, 25 mg, 0.11 mmol) was coupled with 1-benzyl-5-methyl-1*H*-pyrazole-3-

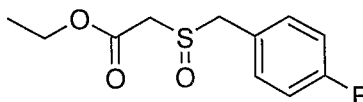
carboxylic acid (25 mg, 0.11 mmol) in a manner similar to that which is described in Step C of Example 1 to give *N*-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)-1-benzyl-5-methyl-1*H*-pyrazole-3-carboxamide hydrochloride (10 mg, 20% yield) after prep HPLC purification. ¹H NMR (DMSO-*d*₆) δ 10.64 (s, 1H), 7.8-7.98 (m, 3H),
 5 7.00-7.65 (m, 9H), 6.71 (m, 1H), 6.15 (s, 1H), 5.65 (s, 2H), 2.24 (s, 3H); MS(ESI⁺): *m/z* 418.21 (M + H)⁺.

Example 99

10 **2-(4-Fluorobenzylsulfinyl)-*N*-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)acetamide, hydrochloride salt**

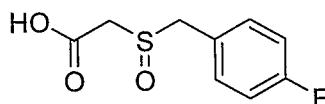
**A) Ethyl 2-(4-fluorobenzylthio)acetate**

15 **[00370]** To a solution of ethyl 2-mercaptoacetate (Aldrich, 1.0 mL, 9.1 mmol) in acetonitrile (10.0 mL) were added K₂CO₃ (2.76 g, 20.0 mmol) and 1-(bromomethyl)-4-fluorobenzene (2.27 g, 12.0 mmol). The mixture was stirred at room temperature for 12 h. After filtration and concentration, the residue was purified by flash column chromatography on SiO₂ to give ethyl 2-(4-fluorobenzylthio)acetate (1.89 g, 91%
 20 yield). MS(ESI⁺): *m/z* 251.08 (M + H)⁺.

**B) Ethyl 2-(4-fluorobenzylsulfinyl)acetate**

[00371] To a solution of ethyl 2-(4-fluorobenzylthio)acetate (1.89 g, 8.29 mmol) in
 25 DCM (20.0 mL) at -40 °C was added a solution of *m*-CPBA (77%, 1.86 g, 8.29 mmol)

in DCM (20.0 mL) dropwise. The solution was stirred from -40 °C to room temperature overnight. The solution was then quenched with polymer bound diethylene triamine. After filtration and concentration, the residue was purified by flash chromatography on SiO₂ to give ethyl 2-(4-fluorobenzylsulfinyl)acetate (2.0 g, 98% yield). MS(ESI⁺): *m/z* 267.09 (M + H)⁺.

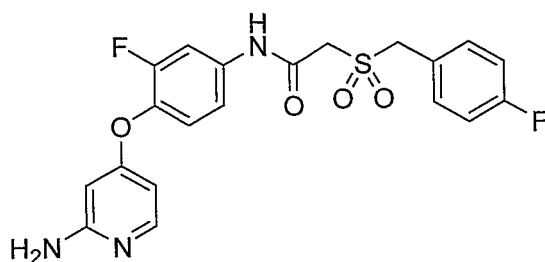


C) 2-(4-Fluorobenzylsulfinyl)acetic acid

[00372] To a solution of ethyl 2-(4-fluorobenzylsulfinyl)acetate (1.60 g, 6.55 mmol) in THF (10.0 mL) and MeOH (20.0 mL) was added 1 N NaOH (20.0 mmol). The mixture was stirred at room temperature for 2 h. After removal of organic solvent under reduced pressure, the remaining aqueous solution was neutralized with 1 N HCl (25.0 mL). It was extracted with EtOAc (3 × 100 mL) and the combined organic layer was dried over MgSO₄. The solution was then filtered and concentrated *in vacuo* to give 2-(4-fluorobenzylsulfinyl)acetic acid (1.25 g, 88% yield). MS(ESI⁺): *m/z* 217.05 (M + H)⁺.

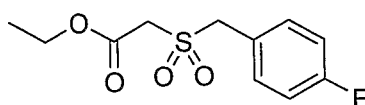
D) 2-(4-Fluorobenzylsulfinyl)-N-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)acetamide, hydrochloride salt

[00373] 4-(4-Amino-2-fluorophenoxy)pyridin-2-amine dihydrochloride (Compound B of Example 24, 29 mg, 0.10 mmol) was coupled with 2-(4-fluorobenzylsulfinyl)acetic acid (22 mg, 0.1 mmol) in a manner similar to that which is described in Step C of Example 1 to give 2-(4-fluorobenzylsulfinyl)-N-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)acetamide, hydrochloride salt (17 mg, 37% yield). ¹H NMR (DMSO-*d*₆) δ 10.94 (s, 1H), 7.97 (d, 1H, *J* = 7.5 Hz), 7.85 (m, 3H), 7.39-7.45 (m, 4H), 7.23 (t, 2H, *J* = 7.5 Hz), 6.70 (m, 1H), 6.13 (d, 1H, *J* = 2.5 Hz), 4.32 (d, 1H, *J* = 11.0 Hz), 4.11 (d, 1H, *J* = 11.0 Hz), 3.98 (d, 1H, *J* = 13.0 Hz), 3.65 (d, 1H, *J* = 13.0 Hz); MS(ESI⁺): *m/z* 418.26 (M + H)⁺.

Example 100

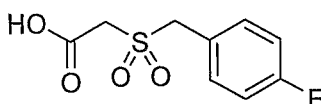
2-(4-Fluorobenzylsulfonyl)-N-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)acetamide, hydrochloride salt

5

**A) Ethyl 2-(4-fluorobenzylsulfonyl)acetate**

[00374] To a solution of ethyl 2-(4-fluorobenzylsulfonyl)acetate (370 mg, 1.52 mmol) in DCM (5.0 mL) was added *m*-CPBA (77%, 450 mg, 2.0 mmol). The mixture was stirred at room temperature for 2 h and was then quenched with polymer bound diethylene triamine (1.5 g). The reaction mixture was filtered and concentrated *in vacuo* to give ethyl 2-(4-fluorobenzylsulfonyl)acetate (360 mg, 91% yield). MS(ESI⁺): *m/z* 283.10 (M + H)⁺.

15

**B) 2-(4-Fluorobenzylsulfonyl)acetic acid**

[00375] Prepared in a manner similar to that which is described in Step C of Example 99. Ethyl 2-(4-fluorobenzylsulfonyl)acetate (340 mg, 1.31 mmol) was converted to 2-(4-fluorobenzylsulfonyl)acetic acid (270 mg, 81% yield). MS(ESI⁺): *m/z* 255.05 (M + H)⁺.

20

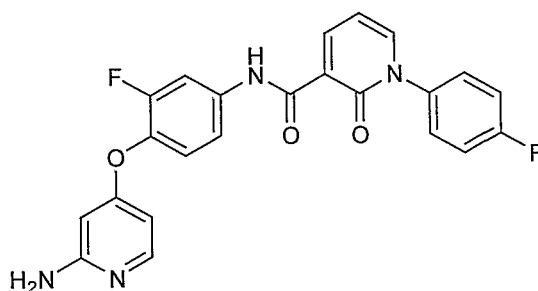
C) 2-(4-Fluorobenzylsulfonyl)-N-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)acetamide, hydrochloride salt

[00376] 4-(4-Amino-2-fluorophenoxy)pyridin-2-amine dihydrochloride (50 mg, 0.17 mmol) was coupled with 2-(4-fluorobenzylsulfonyl)acetic acid (33 mg, 0.14

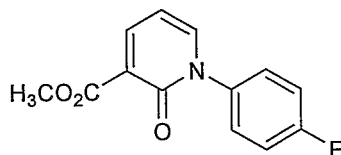
25

mmol) in a manner similar to that which is described in Step C of Example 1 to give 2-(4-fluorobenzylsulfonyl)-*N*-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)acetamide, hydrochloride salt (30 mg, 45% yield). ¹H NMR (DMSO-*d*₆) δ 13.40 (s, 1H), 11.15 (s, 1H), 7.97 (d, 1H, *J* = 7.0 Hz), 7.80-7.90 (m, 3H), 7.47 (m, 4H), 7.26 (t, 2H, *J* = 8.5 Hz), 6.72 (d, 1H, *J* = 7.0 Hz), 6.14 (d, 1H, *J* = 2.0 Hz), 4.69 (s, 2H), 4.27 (s, 2H); MS(ESI⁺): *m/z* 434.15 (M + H)⁺.

Example 101



***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**

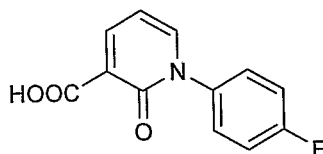


A) Methyl 1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxylate

[00377] To a solution of methyl 2-oxo-2*H*-pyran-3-carboxylate (Aldrich, 2.31 g, 15 mmol) in THF (40 mL) and DMF (10 mL) at rt was added 4-fluoroaniline (1.67 g, 15 mmol), and the reaction mixture was stirred for 2.5 h. Solid precipitation was observed. To the 4-fluoroaniline adduct intermediate formed *via* Michael addition obtained *in situ* was added EDCI.HCl (3.85 g, 20 mmol) and DMAP (120 mg) at rt. The reaction mixture was stirred at rt overnight. To the reaction mixture were added 1N aq HCl (50 mL) and EtOAc (150 mL), the EtOAc layer was separated, and the aqueous layer was washed with EtOAc (150 mL), the combined EtOAc layer was dried over MgSO₄ and concentrated *in vacuo* to obtain a semi-solid material (~4.4 g). To this crude product were added ether (100 mL) and methanol (15 mL), stirred, and the solid was filtered to obtain the undesired solid product (870 mg). The filtrate

solution was concentrated to obtain a semi-solid crude desired product (2.95 g, crude 80 %) which was pure enough to use in the next step without further purification. ^1H NMR ($\text{DMSO-}d_6$) δ 8.23 (dd, 1H, $J = 7.2, 2.2$ Hz), 7.57 (dd, 1H, $J = 6.6, 1.7$ Hz), 7.32-7.34 (m, 2H), 7.17 (t, 2H, $J = 8.8$ Hz), 6.32 (t, 1H, $J = 7.1$ Hz), 3.89 (s, 3H);

5 MS(ESI^+) m/z 248.2 ($\text{M} + \text{H}$) $^+$.



B) 1-(4-Fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxylic acid

[00378] A mixture of methyl 1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxylate (crude 2.45 g, 12 mmol) and 6 N aq NaOH (2.5 mL) in methanol (60 mL)

10 was stirred at rt for 4 h. To the reaction mixture was added conc HCl (1 mL) slowly with stirring at rt, and the precipitated solid was filtered, washed with a small amount of water and dried to obtain the desired acid product (2.1 g) as a yellow solid. The filtrate solution was concentrated *in vacuo*. The residue was mixed with water (50

15 mL) and washed with EtOAc (2×130 mL). The EtOAc layers were dried over MgSO_4 and concentrated *in vacuo*. The residue was triturated with a small amount of ether to obtain the 2nd crop of product (195mg, total 2.30 g, 82 %). ^1H NMR ($\text{DMSO-}d_6$) δ 8.47 (dd, 1H, $J = 7.2, 2.2$ Hz), 8.19 (dd, 1H, $J = 6.6, 1.7$ Hz), 7.62-7.60 (m, 2H), 7.42 (t, 2H, $J = 8.8$ Hz), 6.78 (t, 1H, $J = 7.1$ Hz); MS(ESI^+) m/z 234.2 ($\text{M} + \text{H}$) $^+$.

20

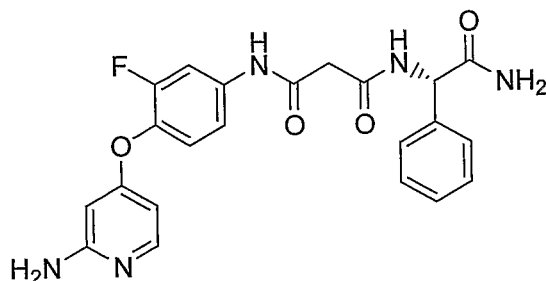
C) *N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt

[00379] 4-(4-Amino-2-fluorophenoxy)pyridin-2-amine (Compound B of Example 24, 58 mg, 0.20 mmol) was coupled with 1-(4-fluorophenyl)-2-oxo-1,2-

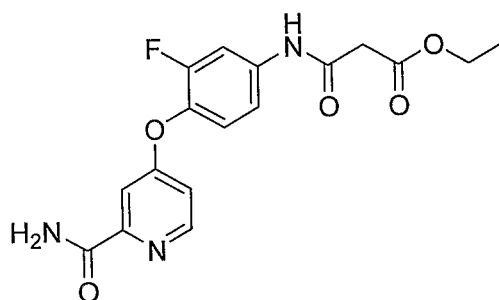
25 dihydropyridine-3-carboxylic acid (47 mg, 0.20 mmol) in a manner similar to that which is described in Step C of Example 1 to give *N*-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt (22 mg, 23% yield). ^1H NMR ($\text{DMSO-}d_6$) δ 13.40 (s, 1H), 12.13 (s, 1H), 8.58 (d, 1H, $J = 5.0$ Hz), 8.13 (d, 1H, $J = 5.0$ Hz), 8.07 (d, 1H, $J = 10.0$ Hz),

7.98 (d, 1H, $J = 7.5$ Hz), 7.89 (s, 2H), 7.40-7.60 (m, 6H), 6.72 (m, 2H), 6.17 (d, 1H, $J = 2.5$ Hz); MS(ESI⁺) m/z 435.18 (M + H)⁺.

Example 102

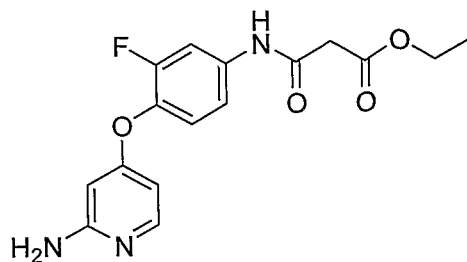


(S)-N¹-(2-Amino-2-oxo-1-phenylethyl)-N³-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)malonamide, hydrochloride salt



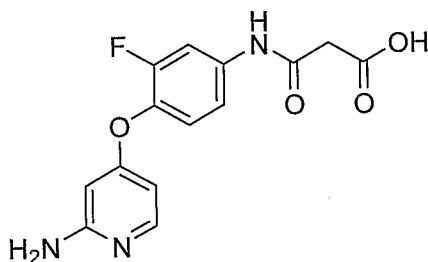
10 A) Ethyl 3-(4-(2-carbamoylpyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoate

[00380] To a solution of 4-(4-amino-2-fluorophenoxy)picolinamide (Compound B' of Example 24, 1.0 g, 4.0 mmol) in DMF (10.0 mL) were added DIEA (2.0 mL) and ethyl 3-chloro-3-oxopropanoate (Aldrich, 0.75 mL, 6.0 mmol). The mixture was stirred at room temperature for 12 h and more ethyl 3-chloro-3-oxopropanoate (0.20 mL, 1.6 mmol) was added. The mixture was stirred for 2 h and was then diluted with EtOAc (200 mL). It was washed with H₂O and brine and then dried over MgSO₄. After filtration and concentration, the residue was triturated with DCM and filtered to give ethyl 3-(4-(2-carbamoylpyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoate (900 mg, 62% yield). MS(ESI⁺) m/z 362.28 (M + H)⁺.



B) Ethyl 3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoate

[00381] Prepared in a manner similar to that which is described in Step A of Example 91. Ethyl 3-(4-(2-carbamoylpyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoate (900 mg, 2.5 mmol) in DMF (10.0 mL) was converted to ethyl 3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoate (710 mg, 86% yield). MS(ESI⁺) m/z 334.26 (M + H)⁺.



C) 3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoic acid

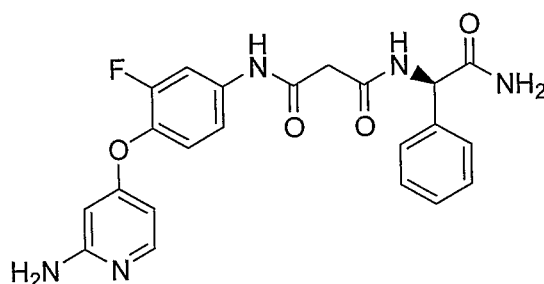
[00382] Prepared in a manner similar to that which is described in Step C of Example 99. Ethyl 3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoate (700 mg, 2.10 mmol) was converted to 3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoic acid (630 mg, 98% yield). MS(ESI⁺) m/z 306.20 (M + H)⁺.

D) (S)-N¹-(2-Amino-2-oxo-1-phenylethyl)-N³-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)malonamide, hydrochloride salt

[00383] 3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoic acid (30 mg, 0.10 mmol) was coupled with (S)-2-amino-2-phenylacetamide hydrochloride (Acros, 28 mg, 0.15 mmol) in a manner similar to that which is described in Step C of Example 1 to give (S)-N¹-(2-amino-2-oxo-1-phenylethyl)-N³-

- (4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)malonamide, hydrochloride salt (25 mg , 53% yield). ^1H NMR ($\text{DMSO}-d_6$) δ 10.68 (s, 1H), 8.80 (d, 1H, $J = 8.0$ Hz), 7.96 (d, 1H, $J = 7.5$ Hz), 7.77-7.90 (m, 4H), 7.20-7.45 (m, 8H), 6.70 (m, 1H), 6.12 (s, 1H), 5.39 (d, 1H, $J = 7.5$ Hz), 3.48 (d, 1H, $J = 15.0$ Hz), 3.41 (d, 1H, $J = 15.0$ Hz);
- 5 MS(ESI^+) m/z 438.26 ($\text{M} + \text{H}$) $^+$.

Example 103

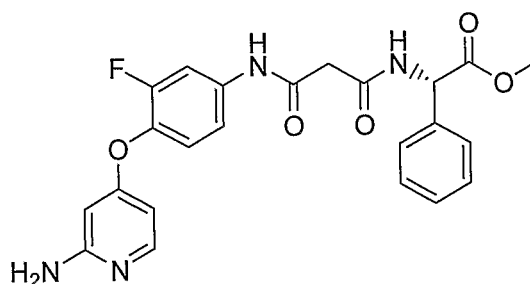


- 10 **(*R*)- N^1 -(2-Amino-2-oxo-1-phenylethyl)- N^3 -(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)malonamide, hydrochloride salt**

- [00384] 3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoic acid (Compound C of Example 102, 30 mg, 0.10 mmol) was coupled with (*R*)-2-amino-2-phenylacetamide hydrochloride (Bachem, 28 mg, 0.15 mmol) in a manner similar to that which is described in Step C of Example 1 to give (*R*)- N^1 -(2-amino-2-oxo-1-phenylethyl)- N^3 -(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)malonamide,
- 15 hydrochloride salt (14 mg, 30% yield). ^1H NMR ($\text{DMSO}-d_6$) δ 10.65 (s, 1H), 8.76 (d, 1H, $J = 8.0$ Hz), 7.92 (d, 1H, $J = 7.0$ Hz), 7.75-7.88 (m, 4H), 7.20-7.43 (m, 8H), 6.66 (m, 1H), 6.09 (s, 1H), 5.35 (d, 1H, $J = 8.0$ Hz), 3.45 (d, 1H, $J = 15.0$ Hz), 3.37 (d, 1H, $J = 15.0$ Hz); MS(ESI^+) m/z 438.23 ($\text{M} + \text{H}$) $^+$.

20

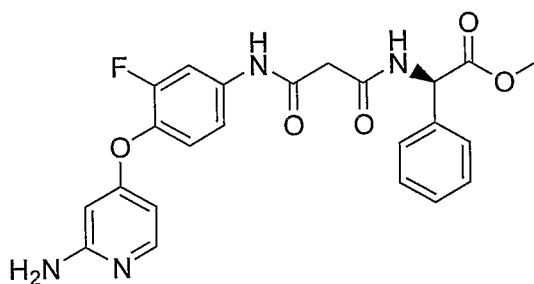
Example 104



(S)-Methyl 2-(3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanamido)-2-phenylacetate, hydrochloride salt

[00385] 3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoic acid (Compound C of Example 102, 30 mg, 0.10 mmol) was coupled with (S)-methyl 2-amino-2-phenylacetate hydrochloride (Aldrich, 30 mg, 0.10 mmol) in a manner similar to that which is described in Step C of Example 1 to give (S)-methyl 2-(3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanamido)-2-phenylacetate, hydrochloride salt (21 mg, 43% yield). ¹H NMR (DMSO-*d*₆) δ 10.58 (s, 1H), 9.04 (d, 1H, *J* = 7.0 Hz), 7.97 (d, 1H, *J* = 7.0 Hz), 7.75-7.88 (m, 3H), 7.42 (m, 7H), 6.72 (d, 1H, *J* = 7.0 Hz), 6.12 (s, 1H), 5.45 (d, 1H, *J* = 7.0 Hz), 3.63 (s, 3H), 3.43-3.38 (m, 2H); MS(ESI⁺) *m/z* 453.26 (M + H)⁺.

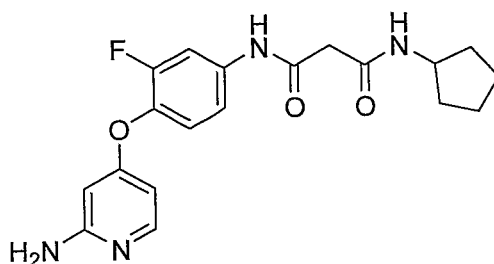
Example 105



15 **(R)-Methyl 2-(3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanamido)-2-phenylacetate, hydrochloride salt**

[00386] 3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoic acid (Compound C of Example 102, 30 mg, 0.10 mmol) was coupled with (R)-methyl 2-amino-2-phenylacetate, hydrochloride salt (Aldrich, 30 mg, 0.10 mmol) in a manner similar to that which is described in Step C of Example 1 to give (R)-methyl 2-(3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanamido)-2-phenylacetate, hydrochloride salt (25 mg, 51% yield). ¹H NMR (DMSO-*d*₆) δ 10.58 (s, 1H), 9.03 (d, 1H, *J* = 7.0 Hz), 7.96 (d, 1H, *J* = 7.0 Hz), 7.77-7.88 (m, 3H), 7.42 (m, 7H), 6.71 (d, 1H, *J* = 7.5 Hz), 6.12 (s, 1H), 5.44 (d, 1H, *J* = 7.0 Hz), 3.63 (s, 3H), 3.44-3.38 (m, 2H); MS(ESI⁺) *m/z* 453.29 (M + H)⁺.

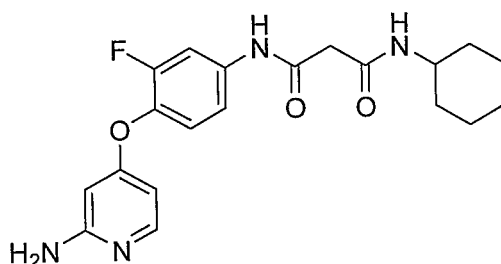
25

Example 106

***N*¹-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-*N*³-cyclopentylmalonamide,
hydrochloride salt**

- 5 [00387] 3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoic acid (Compound C of Example 102, 30 mg, 0.10 mmol) was coupled with cyclopentanamine (Aldrich, 17 mg, 0.2 mmol) in a manner similar to that which is described in Step C of Example 1 to give *N*¹-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)-*N*³-cyclopentylmalonamide, hydrochloride salt (18 mg, 44% yield). ¹H
- 10 NMR (DMSO-*d*₆) δ 13.34 (s, 1H), 10.66 (s, 1H), 8.15 (d, 1H, *J* = 7.0 Hz), 7.96 (d, 1H, *J* = 7.0 Hz), 7.77-7.88 (m, 3H), 7.42 (m, 2H), 6.70 (d, 1H, *J* = 7.5 Hz), 6.12 (s, 1H), 3.98 (m, 1H), 3.69 (s, 2H), 1.78 (m, 2H), 1.63 (m, 2H), 1.49 (m, 2H), 1.37 (m, 2H); MS(ESI⁺) *m/z* 373.30 (*M* + H)⁺.

15

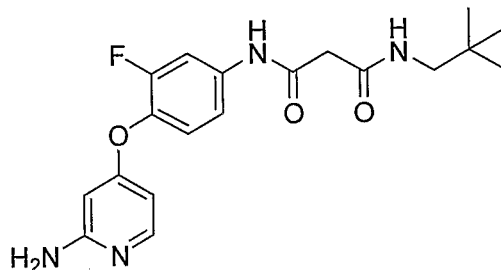
Example 107

***N*¹-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-*N*³-cyclohexylmalonamide,
hydrochloride salt**

- [00388] 3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoic acid (Compound C of Example 102, 30 mg, 0.10 mmol) was coupled with cyclohexanamine (Aldrich, 20 mg, 0.2 mmol) in a manner similar to that which is described in Step C of Example 1 to give *N*¹-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)-*N*³-cyclohexylmalonamide, hydrochloride salt (22 mg, 52% yield). ¹H
- 20 NMR (DMSO-*d*₆) δ 14.00 (s, 1H), 10.72 (s, 1H), 8.10 (d, 1H, *J* = 7.0 Hz), 7.97 (d,

1H, $J = 7.0$ Hz), 7.88 (m, 3H), 7.44 (m, 2H), 6.70 (m, 1H), 6.14 (d, 1H, $J = 2.0$ Hz), 3.54 (m, 1H), 3.27 (s, 2H), 1.66-1.75 (m, 4H), 1.52 (m, 1H), 1.15-1.25 (m, 5H); MS(ESI⁺) m/z 387.32 (M + H)⁺.

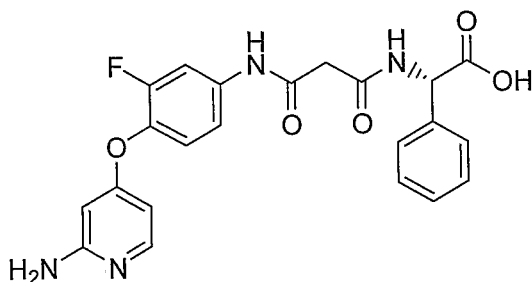
5

Example 108

***N*¹-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-*N*³-neopentylmalonamide, hydrochloride salt**

[00389] 3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanoic acid (Compound C of Example 102, 30 mg, 0.10 mmol) was coupled with 2,2-dimethylpropan-1-amine (Aldrich, 12 mg, 0.2 mmol) in a manner similar to that which is described in Step C of Example 1 to give *N*¹-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)-*N*³-neopentylmalonamide, hydrochloride salt (13 mg, 32% yield). ¹H NMR (DMSO-*d*₆) δ 13.34 (s, 1H), 10.69 (s, 1H), 8.08 (m, 1H), 7.96 (d, 1H, $J = 7.0$ Hz), 7.87 (m, 3H), 7.44 (m, 2H), 6.70 (m, 1H), 6.13 (d, 1H, $J = 2.0$ Hz), 3.34 (s, 2H), 2.91 (d, 2H, $J = 6.5$ Hz), 0.84 (s, 9H); MS(ESI⁺) m/z 375.32 (M + H)⁺.

15

Example 109

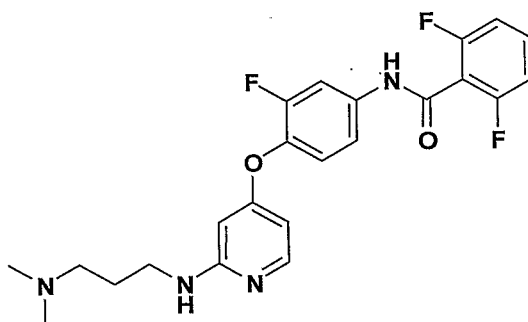
(*S*)-2-(3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanamido)-2-phenylacetic acid, hydrochloride salt

20

[00390] Following a procedure similar to that which is described in Step C of Example 99, (*S*)-methyl 2-(3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-

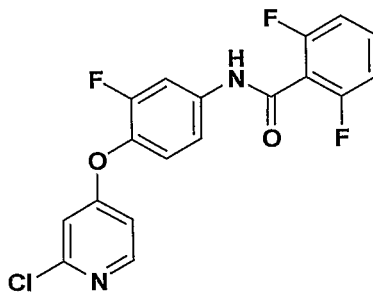
oxopropanamido)-2-phenylacetate hydrochloride (Compound D of Example 102, 14 mg, 0.028 mmol) was hydrolyzed to give (*S*)-2-(3-(4-(2-aminopyridin-4-yloxy)-3-fluorophenylamino)-3-oxopropanamido)-2-phenylacetic acid, hydrochloride salt (13 mg, 97% yield). ¹H NMR (DMSO-*d*₆) δ 13.20 (s, 1H), 10.57 (s, 1H), 8.92 (d, 1H, *J* = 7.0 Hz), 7.95 (d, 1H, *J* = 7.0 Hz), 7.87 (d, 1H, *J* = 11.0 Hz), 7.70 (s, 2H), 7.41 (m, 8H), 6.69 (d, 1H, *J* = 7.5 Hz), 6.12 (d, 1H, *J* = 2.0 Hz), 5.35 (d, 1H, *J* = 7.5 Hz), 3.42 (s, 2H); MS(ESI⁺) *m/z* 439.27 (M + H)⁺.

Example 110



10

***N*-(4-(2-(3-(Dimethylamino)propylamino)pyridin-4-yloxy)-3-fluorophenyl)-2,6-difluorobenzamide, hydrochloride salt**



15 **A) *N*-(4-(2-Chloropyridin-4-yloxy)-3-fluorophenyl)-2,6-difluorobenzamide [00391]** A solution 4-(2-chloropyridin-4-yloxy)-3-fluorobenzenamine (Compound B of Example 20, 64 mg, 0.27 mmol), THF (1 ml), Et₃N (100 μL) was treated dropwise with 2,6-difluorobenzoyl chloride (Aldrich, 33 μL, 0.27 mmol) and the mixture was stirred at rt for 30 min. The mixture was partitioned between EtOAc and
20 saturated aq. NaHCO₃ and the EtOAc phase was separated, dried (MgSO₄) and

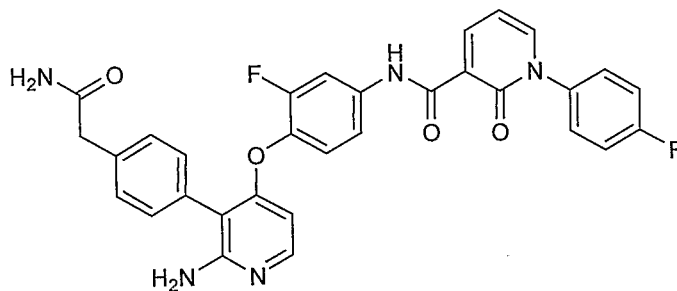
concentrated *in vacuo* to give the title compound (102 mg, 100 %) as white solid.

MS(ESI⁺): *m/z* 418.18 (M + H)⁺.

B) *N*-(4-(2-(3-(Dimethylamino)propylamino)pyridin-4-yloxy)-3-fluorophenyl)-2,6-difluorobenzamide, hydrochloride salt

[00392] A mixture of *N*-(4-(2-chloropyridin-4-yloxy)-3-fluorophenyl)-2,6-difluorobenzamide (70 mg, 0.19 mmol), 3-(dimethylamino)propylamine (44 mL, 0.35 mmol), Cs₂CO₃ (85 mg, 0.26 mmol) and CuCl (17 mg, 0.17 mmol) in a screw capped vial was purged with N₂. NMP and 2,2,6,6,-tetramethyl-3,5-heptanedione (31 mg, 0.17 mmol) were added to the mixture which was then heated at 120 °C for 4 h. The mixture was cooled, partitioned between EtOAc and saturated aq. NaHCO₃ solution and the EtOAc phase was separated, dried (MgSO₄) and concentrated *in vacuo* to give the crude product. Purification of the residue by preparative HPLC (Column C) and conversion to the hydrochloride salt was carried out in a similar manner as Step D of Example 33 to give the title compound (7 mg, 7 %) as an off-white solid. MS(ESI⁺): *m/z* 517.37 (M + H)⁺.

Example 111



***N*-(4-(2-Amino-3-(4-(2-amino-2-oxoethyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**

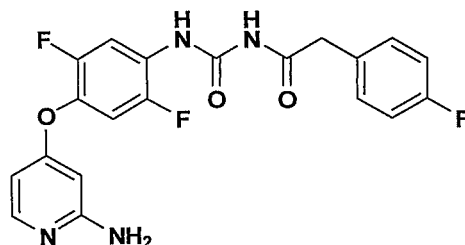
[00393] A solution of 2-(4-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)phenyl)acetamide (Compound C of Example 78, 18 mg, 0.05 mmol) in DMF (1.5 mL) was treated with 1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxylic acid (Compound B of Example 101, 11 mg, 0.05 mmol), DIPEA (10 µL, 0.06 mmol) and TBTU (19 mg, 0.06 mmol). The mixture was stirred at room temperature for 40 h.

The mixture was concentrated under vacuum and the residue was purified by preparative HPLC (Column A) to give the title compound as a TFA salt. The TFA salt was dissolved in anhydrous MeOH and treated with 1 M HCl / Et₂O at 0 °C and stirred for 5 min. The mixture was then concentrated *in vacuo* to give the title

5 compound (15 mg, 47%) as a yellow solid. ¹H NMR (DMSO-*d*₆) δ 12.11 (s, 1H), 8.56 (dd, 1H, *J* = 2.2, 7.1 Hz), 8.13 (dd, 1H, *J* = 2.2, 6.7 Hz), 8.00 (dd, 1H, *J* = 2.2, 12.6 Hz), 7.96 (d, 1H, *J* = 7.7 Hz), 7.60 – 7.57 (m, 2H), 7.48 – 7.33 (m, 10H), 6.94 (s, 1H), 6.72 (dd, 1H, *J* = 7.2, 7.2 Hz), 6.38 (d, 1H, *J* = 7.2 Hz), 3.95 (s, 2H); MS(ESI⁺): *m/z* 568.23 (M + H)⁺.

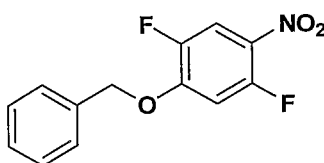
10

Example 112



1-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-3-(2-(4-fluorophenyl)-
acetyl)urea, hydrochloric acid salt

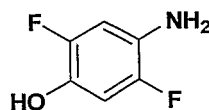
15



A) 1-((2,5-Difluoro-4-nitrophenoxy)methyl)benzene

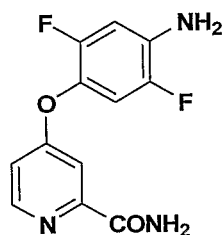
[00394] A mixture of 2,4,5-trifluoronitrobenzene (5.4 g, 30.8 mmol), benzylalcohol (3.2 mL, 30.8 mmol) and potassium carbonate (6.4 g, 46.1 mmol), in DMF (20 mL),
20 was stirred at ambient temperature for 72 h. Water (60 mL) was added and the mixture was cooled at 4 °C for 24 h. The resultant precipitate was filtered, rinsed with water and dried *in vacuo* to afford the product (7.5 g, 92%) as a pale yellow solid. ¹H NMR (CDCl₃) δ 7.90-7.94 (m, 1H), 7.38-7.44 (m, 5H), 6.85-6.90 (m, 1H), 5.22 (s, 2H).

25



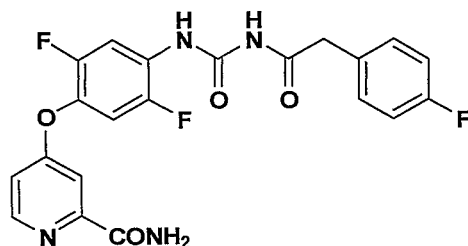
B) 4-Amino-2,5-difluorophenol

[00395] To a flask charged with 1-((2,5-difluoro-4-nitrophenoxy)methyl)benzene (4.1 g, 15.6 mmol), which was sequentially evacuated and then purged with nitrogen three times, was added 10% palladium on carbon (0.40 g). To the solids, under a nitrogen atmosphere, was added anhydrous methanol (100 mL). The mixture was then stirred under a hydrogen atmosphere for 16 h. Nitrogen was bubbled through the reaction mixture for thirty minutes, before the mixture was filtered through a pad of Celite[®], which was then rinsed with methanol. The filtrate was concentrated *in vacuo*, then azeotropered with toluene to afford the title compound as a dark brown solid (2.2 g, 99%). ¹H NMR (DMSO-*d*₆) δ 9.05 (br s, 1H), 6.53-6.65 (m, 2H), 4.68 (s, 2H); MS(ESI⁺) *m/z* 146 (M+H)⁺.



C) 4-(4-Amino-2,5-difluorophenoxy)picolinamide

[00396] To a mixture of potassium hydride (30-35% dispersion in mineral oil, 1.9 g, 13.9 mmol) in DMF (30 mL) was added 4-amino-2,5-difluorophenol (1.7 g, 11.6 mmol) as a solution in DMF (5 mL). After one hour of stirring at ambient temperature, 4-chloropicolinamide (1.8 g, 11.6 mmol) was added and the reaction mixture was heated to 100 °C for 135 h. The mixture was cooled to room temperature, quenched with 10% aqueous lithium chloride and then extracted three times with EtOAc. The combined organic layers were dried (MgSO₄), filtered and concentrated *in vacuo*. The resultant solid was partitioned between chloroform and water. The organic layer was washed with brine, dried (MgSO₄), filtered and concentrated *in vacuo* to a solid (3.0 g, 98%). ¹H NMR (DMSO-*d*₆) δ 8.51-8.57 (m, 1H), 8.14 (br s, 1H), 7.74 (br s, 1H), 7.37-7.38 (m, 1H), 7.17-7.30 (m, 2H), 6.74-6.80 (m, 1H), 5.62 (s, 2H); MS(ESI⁺) *m/z* 266 (M+H)⁺.



D) 1-(4-(2-Carbamoylpyridin-4-yloxy)-2,5-difluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

- 5 [00397] To a homogeneous mixture of 4-(4-amino-2,5-difluorophenoxy)picolinamide (0.15 g, 0.57 mmol) in THF (5 mL) was added diisopropylethylamine (0.10 mL, 0.57 mmol). The mixture was stirred for two minutes at ambient temperature before 2-(4-fluorophenyl)acetyl isocyanate (Compound D of Example 11, 0.36 M in toluene, 2.0 mL, 0.72 mmol) was added.
- 10 After 3.5 hours, 2-(4-fluorophenyl)acetyl isocyanate (0.36 M in toluene, 2.0 mL, 0.72 mmol) was added to the reaction mixture. After an additional two hours, 2-(4-fluorophenyl)acetyl isocyanate (0.36 M in toluene, 2.0 mL, 0.72 mmol) was added to the reaction mixture. The mixture was then stirred for 16 hours before being concentrated *in vacuo*. The residue was treated with Et₂O and sonication and the
- 15 resultant white solid was removed by filtration. The solid was treated with Et₂O and sonication two more times before vacuum filtration afforded a white solid (0.23 g, 91%). ¹H NMR (DMSO-*d*₆) δ 11.29 (s, 1H), 10.92 (s, 1H), 8.56 (d, 1H, *J* = 5.6 Hz), 8.21-8.26 (m, 1H), 8.16 (br s, 1H), 7.76 (br s, 1H), 7.66-7.71 (m, 1H), 7.12-7.44 (m, 6H), 3.77 (s, 2H); MS(ESI⁺) *m/z* 445 (M+H)⁺.

20

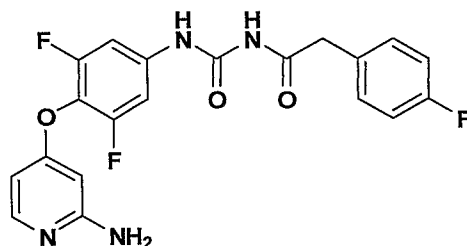
E) 1-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-3-(2-(4-fluorophenyl)-acetyl)urea, hydrochloric acid salt

- [00398] Bis(trifluoroacetoxy)iodobenzene (Aldrich, 0.18 g, 0.42 mmol) was added to a solution of 1-(4-(2-carbamoylpyridin-4-yloxy)-2,5-difluorophenyl)-3-(2-(4-fluorophenyl)-acetyl)urea (0.13 g, 0.30 mmol), water (0.01 mL, 0.60 mmol) and
- 25 pyridine (0.05 mL, 0.66 mmol) in DMF (2 mL) at room temperature. After ten minutes, additional DMF (2 mL) was added. The reaction mixture was then stirred for 16 hours before being concentrated *in vacuo* to approximately one half of its

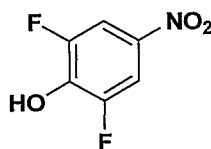
original volume. The resultant mixture was partitioned between 6 N HCl and Et₂O, the aqueous solution extracted with Et₂O and the combined organic layers discarded. The aqueous layer was neutralized with NaHCO₃(aq) and extracted with EtOAc. The combined organic layers were dried (Na₂SO₄), filtered and concentrated *in vacuo*.

- 5 The residue was purified by silica gel chromatography (eluting with 0-5% MeOH in CHCl₃) and the appropriate fractions were concentrated *in vacuo*. The residue was dissolved in THF (1 mL), cooled to 0 °C and treated with HCl (4 N in dioxane, 0.5 mL, 2.0 mmol). The reaction mixture was allowed to warm to room temperature and stirred for one hour, before being lyophilized to afford the title compound (73 mg, 10 53%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 13.54 (br s, 1H), 11.35 (s, 1H), 10.95 (s, 1H), 8.24-8.28 (m, 1H), 7.95-8.01 (m, 3H), 7.73-7.77 (m, 1H), 7.35-7.39 (m, 2H), 7.16-7.20 (m, 2H), 6.72-6.74 (m, 1H), 6.25 (s, 1H), 3.78 (s, 2H); HRMS(ESI⁺): 417.1175 (M+H)⁺ calcd., 417.1187 (M+H)⁺ found.

15

Example 113

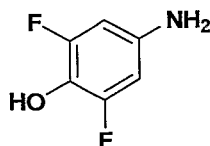
1-(4-(2-Aminopyridin-4-yloxy)-3,5-difluorophenyl)-3-(2-(4-fluorophenyl)-acetyl)urea, trifluoroacetic acid salt



20

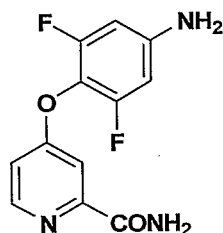
A) 2,6-Difluoro-4-nitrophenol

[00399] 2,6-Difluorophenol (10.0 g, 76.9 mmol) was converted to the title compound (12.7 g, 94%) in a manner similar to the conditions described by Kirk et al. *J. Heterocyclic Chem.* **1976**, *13*, 1253. ¹H NMR (CDCl₃) δ 12.15 (br s, 1H), 8.01- 25 8.10 (m, 2H).



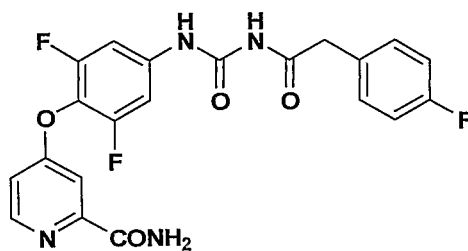
B) 4-Amino-2,6-difluorophenol

[00400] 2,6-Difluoro-4-nitrophenol (2.1 g, 12.1 mmol) was converted to the title compound (1.7 g, 99%) in a manner similar to that described by Demopoulos et al. *J. Med. Chem.* **2004**, 47, 2706. MS(ESI⁺) *m/z* 146 (M+H)⁺.



C) 4-(4-Amino-2,6-difluorophenoxy)picolinamide

[00401] 4-Chloropicolinamide (0.47 g, 3.0 mmol) was converted to the title compound (0.23 g, 29%) in a manner similar to the preparation of Compound C of Example 112, except that 4-amino-2,6-difluorophenol (0.44 g, 3.0 mmol) was used instead of 4-amino-2,5-difluorophenol. ¹H NMR (DMSO-*d*₆) δ 8.60 (d, 1H, *J* = 5.6 Hz), 8.22 (br s, 1H), 7.83 (br s, 1H), 7.45-7.46 (m, 1H), 7.30-7.32 (m, 1H), 6.43-6.49 (m, 2H), 5.94 (s, 2H); MS(ESI⁺) *m/z* 266 (M+H)⁺.



D) 1-(4-(2-Carbamoylpyridin-4-yloxy)-3,5-difluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea

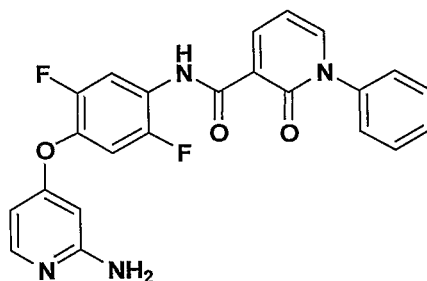
[00402] 4-(4-Amino-2,6-difluorophenoxy)picolinamide (104 mg, 0.39 mmol) was converted to the title compound (91 mg, 52%) in a manner similar to the preparation of Compound D of Example 112. ¹H NMR (DMSO-*d*₆) δ 11.07 (s, 1H), 10.62 (s, 1H), 8.50 (d, 1H, *J* = 5.6 Hz), 8.11 (br s, 1H), 7.72 (br s, 1H), 7.61 (m, 2H), 7.36-7.37

(d, 1H, $J = 2.3$ Hz), 7.23-7.31 (m, 3H), 7.11 (m, 2H), 3.69 (s, 2H); HRMS(ESI⁺), 445.1124 (M+H)⁺ calcd., 445.1117 (M+H)⁺ found.

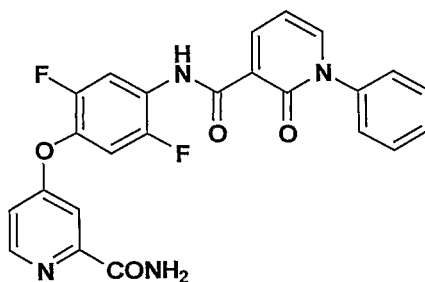
E) 1-(4-(2-Aminopyridin-4-yloxy)-3,5-difluorophenyl)-3-(2-(4-fluorophenyl)-acetyl)urea, trifluoroacetic acid salt

[00403] 1-(4-(2-Carbamoylpyridin-4-yloxy)-3,5-difluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea (87 mg, 0.20 mmol) was converted to the title compound in a manner similar to the preparation of Compound E of Example 112, except that the crude product was purified by preparative HPLC (YMC S10 ODS, 30 x 500mm, 30 minute gradient from 58% to 90% aqueous methanol with 0.1%TFA). The appropriate fractions were combined and lyophilized to afford the title compound (23 mg, 22%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 11.09 (s, 1H), 10.63 (s, 1H), 7.92 (d, 1H, $J = 7.2$ Hz), 7.62-7.72 (m, 4H), 7.27-7.31 (m, 2H), 7.09-7.14 (m, 2H), 6.68-6.70 (m, 1H), 6.17-6.18 (m, 1H), 3.69 (s, 2H); MS(ESI⁺) m/z 417 (M+H)⁺.

Example 114



***N*-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide, hydrochloric acid salt**



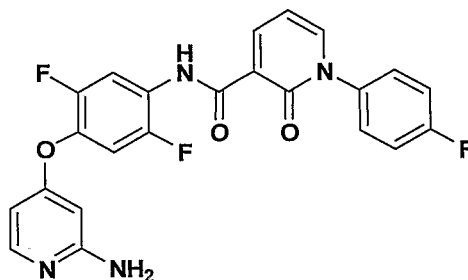
A) 4-(2,5-Difluoro-4-(2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamido)-phenoxy)picolinamide

[00404] To a homogeneous mixture of 2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxylic acid (Compound C of Example 57, 43 mg, 0.20 mmol) in DMF (4 mL) was added 1-hydroxy-benzotriazole hydrate (22 mg, 0.16 mmol). The mixture was stirred until homogeneous before 1-(3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride (102 mg, 0.53 mmol) was added. After two minutes, 4-(4-amino-2,5-difluorophenoxy)picolinamide (Compound C of Example 112, 53 g, 0.20 mmol) was added and the reaction mixture stirred, at ambient temperature for 17 h. The reaction mixture was then warmed to 40 °C and stirred for an additional 143 h. After cooling to ambient temperature, the mixture was partitioned between EtOAc and 10% LiCl (aq). The organic layer was washed twice with 10% LiCl (aq), then concentrated *in vacuo*. The residue was purified by silica gel chromatography (eluting with 1:3 hexane / EtOAc) and the appropriate fractions were concentrated *in vacuo* to afford the title compound (45 mg, 49%). MS(ESI⁺) *m/z* 463 (M+H)⁺.

B) N-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide, hydrochloric acid salt

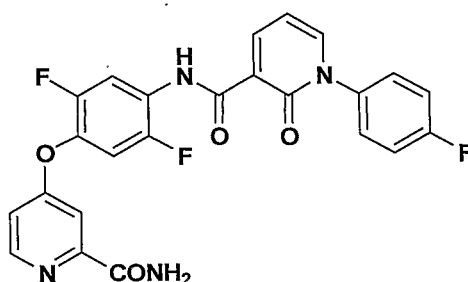
[00405] 4-(2,5-Difluoro-4-(2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamido)-phenoxy)picolinamide (45 mg, 0.10 mmol) was converted to the title compound (19 mg, 40%) in a manner similar to the preparation of Compound E of Example 112. ¹H NMR (DMSO-*d*₆) δ 13.40 (br s, 1H), 12.47 (s, 1H), 8.53-8.57 (m, 2H), 8.12-8.13 (m, 1H), 7.92-7.93 (m, 1H), 7.83 (s, 2H), 7.66-7.71 (m, 1H), 7.46-7.53 (m, 5H), 6.66-6.72 (m, 2H), 6.19 (s, 1H); HRMS(ESI⁺), 435.1269 (M+H)⁺ calcd., 435.1258 (M+H)⁺ found.

Example 115



***N*-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloric acid salt**

5



A) 4-(2,5-Difluoro-4-(1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamido)phenoxy)picolinamide

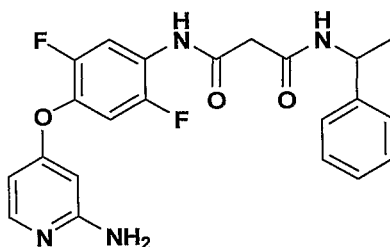
[00406] To a homogeneous mixture of 1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxylic acid (Compound B of Example 101, 50 mg, 0.21 mmol) and 4-(4-amino-2,5-difluorophenoxy)picolinamide (Compound C of Example 112, 69 mg, 0.26 mmol) in DMF (3 mL) was added DIPEA (0.05 mL, 0.26 mmol) and *O*-benzotriazol-1-yl-*N,N,N',N'*-bis(tetramethylene)-uranium hexafluorophosphate (TBTU) (83 mg, 0.26 mmol). The resulting solution was stirred for 18 hours before being quenched with 10% LiCl (aq). The mixture was partitioned between EtOAc and 10% LiCl (aq), the layers separated, and the aqueous layer extracted with EtOAc. The combined organic layers were washed twice with 10% LiCl (aq), then concentrated *in vacuo*. The residue was purified by silica gel chromatography (eluting with 1:3 hexane / EtOAc) and the appropriate fractions were concentrated *in vacuo* to afford the title compound (22 mg, 22%). MS(ESI⁺) *m/z* 481 (M+H)⁺.

B) *N*-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloric acid salt

[00407] 4-(2,5-Difluoro-4-(1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamido)phenoxy)picolinamide (22 mg, 0.04 mmol) was converted to the title compound (21 mg, 95%) in a manner similar to the preparation of Compound E of Example 112. ¹H NMR (DMSO-*d*₆) δ 13.71 (br s, 1H), 12.43 (s, 1H), 8.48-8.57 (m, 2H), 8.10-8.13 (m, 1H), 7.93-7.95 (m, 3H), 7.61-7.70 (m, 1H), 7.53-7.56 (m, 2H), 7.29-7.39 (m, 2H), 6.64-6.72 (m, 2H), 6.10 (s, 1H); HRMS(ESI⁺), 453.1175 (M+H)⁺ calcd., 453.1168 (M+H)⁺ found.

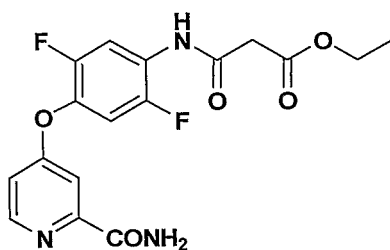
10

Example 116



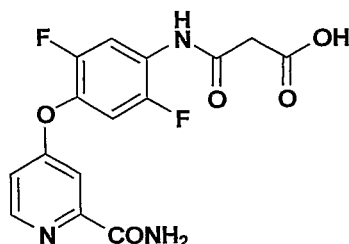
(±)-*N*¹-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-*N*³-(1-phenylethyl)malonamide, hydrochloric acid salt

15



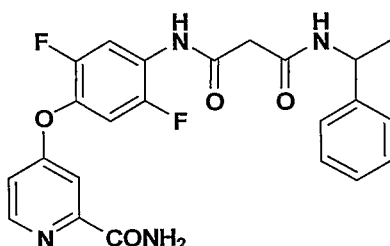
A) Ethyl 3-(4-(2-carbamoylpyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoate

[00408] 4-(4-Amino-2,5-difluorophenoxy)picolinamide (Compound C of Example 112, 1.0 g, 3.9 mmol) was converted to the title compound (320 mg, 22%) in a manner similar to the preparation of Compound A of Example 102. ¹H NMR (DMSO-*d*₆) δ 10.32 (s, 1H), 8.54 (d, 1H, *J* = 5.5 Hz), 8.14-8.17 (m, 2H), 7.75 (br s, 1H), 7.61-7.65 (m, 1H), 7.42-7.43 (m, 1H), 7.24-7.25 (m, 1H), 4.12 (q, 2H, *J* = 7.2 Hz), 3.60 (s, 2H), 1.20 (t, 3H, *J* = 7.2 Hz); MS(ESI⁺) *m/z* 380 (M+H)⁺.



B) 3-(4-(2-Carbamoylpyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoic acid

- 5 [00409] To a heterogeneous mixture of ethyl 3-(4-(2-carbamoylpyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoate (305 mg, 0.80 mmol) in MeOH (8 mL) was added aqueous 1 M NaOH (1.70 mL, 1.70 mmol). After one hour of stirring, the mixture was acidified with aqueous 1N HCl (5 mL). The reaction was extracted with EtOAc before the combined organic layers were dried (MgSO₄), filtered and
- 10 concentrated *in vacuo* to afford the title compound (317 mg) which was used without further purification. HRMS(ESI⁺), 352.0745 (M+H)⁺ calcd., 352.0752 (M+H)⁺ found.



- 15 **C) (±)-4-(2,5-Difluoro-4-(3-oxo-3-(1-phenylethylamino)propanamido)-phenoxy)picolinamide**
- [00410] To a homogeneous mixture of 3-(4-(2-carbamoylpyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoic acid (89 mg, 0.25 mmol) and (±)-1-phenylethylamine (Aldrich, 0.05 mL, 0.38 mmol) in DMF (3 mL) was added DIPEA (0.07mL, 0.38mmol) and *O*-benzotriazol-1-yl-*N,N,N',N'*-bis(tetramethylene)uranium
- 20 hexafluorophosphate (TBTU) (121 mg, 0.38 mmol). The resulting solution was stirred for 15 hours before being quenched with 10% LiCl (aq). The mixture was partitioned between EtOAc and 10% LiCl (aq), the layers separated, and the aqueous layer extracted with EtOAc. The combined organic layers were washed twice with 10% LiCl (aq), then concentrated *in vacuo*. The residue was purified by silica gel

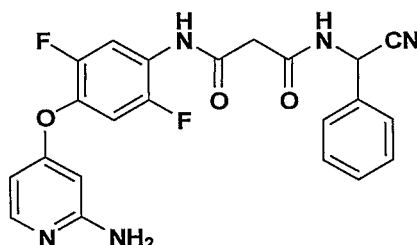
chromatography (eluting with 1:3 hexane / EtOAc) and the appropriate fractions were concentrated *in vacuo* to afford the title compound (42 mg, 37%). HRMS(ESI⁺), 455.1532 (M+H)⁺ calcd., 455.1528 (M+H)⁺ found.

5 **D) (±)-N¹-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-N³-(1-phenylethyl)malonamide, hydrochloric acid salt**

[00411] (±)-4-(2,5-Difluoro-4-(3-oxo-3-(1-phenylethylamino)propanamido)phenoxy)-picolinamide (41 mg, 0.09 mmol) was converted to the title compound (26 mg, 62%) in a manner similar to the preparation of Compound E of Example 112. ¹H NMR (DMSO-*d*₆) δ 10.46 (s, 1H), 8.70 (d, 1H, *J* = 7.8 Hz), 8.21-8.26 (m, 1H), 8.00 (d, 1H, *J* = 7.2 Hz), 7.89 (s, 2H), 7.67-7.72 (m, 1H), 7.22-7.36 (m, 5H), 6.73-6.76 (m, 1H), 6.21-6.22 (m, 1H), 4.93-4.96 (m, 1H), 3.57 (s, 2H), 1.35 (d, 3H, *J* = 7.0 Hz); HRMS(ESI⁺), 427.1582 (M+H)⁺ calcd., 427.1574 (M+H)⁺ found.

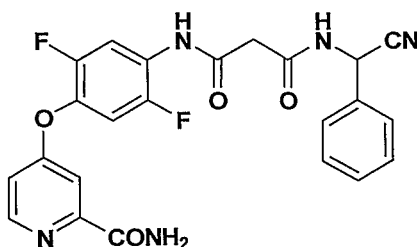
15

Example 117



(±)-N¹-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-N³-(cyano(phenyl)methyl)malonamide, trifluoroacetic acid salt

20



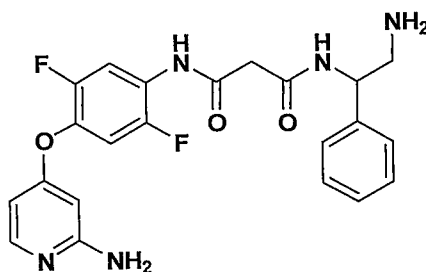
A) **(±)-4-(4-(3-(Cyano(phenyl)methylamino)-3-oxopropanamido)-2,5-difluorophenoxy)picolinamide**

[00412] 3-(4-(2-Carbamoylpyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoic acid (Compound B of Example 116, 70 mg, 0.20 mmol) was converted to the title compound (67 mg, 72%) in a manner similar to the preparation of Compound C of Example 116, except that (±)-2-amino-2-phenylacetonitrile hydrochloride (Aldrich, 47 mg, 0.28 mmol) was used instead of (±)-1-phenylethanamine. MS(ESI⁺) *m/z* 466 (M+H)⁺.

10 B) **(±)-N¹-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)-N³-(cyano(phenyl)methyl)malonamide, trifluoroacetic acid salt**

[00413] (±)-4-(4-(3-(Cyano(phenyl)methylamino)-3-oxopropanamido)-2,5-difluoro-phenoxy)picolinamide (65 g, 0.14 mmol) was converted to the title compound in a manner similar to the preparation of Compound E of Example 112, except that the crude product was purified by preparative HPLC (YMC S10 ODS, 30 x 500mm, 30 minute gradient from 34% to 90% aqueous methanol with 0.1%TFA). The appropriate fractions were combined and lyophilized to afford the title compound (38 mg, 49%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.40 (s, 1H), 9.47 (d, 1H, *J* = 7.63 Hz), 8.21-8.26 (m, 1H), 7.99 (d, 1H, *J* = 7.2 Hz), 7.86 (br s, 2H), 7.68-7.73 (m, 1H), 7.43-7.54 (m, 5H), 6.74-6.77 (m, 1H), 6.20-6.22 (m, 2H), 3.55 (m, 2H); HRMS(ESI⁺), 438.1378 (M+H)⁺ calcd., 438.1374 (M+H)⁺ found.

Example 118

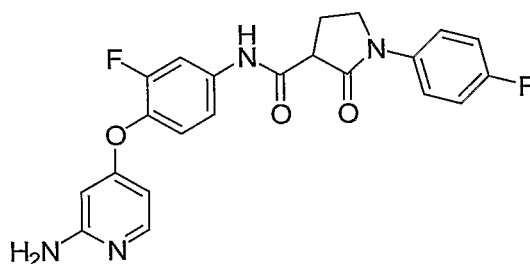


25 **(±)-N¹-(2-Amino-1-phenylethyl)-N³-(4-(2-aminopyridin-4-yloxy)-2,5-difluorophenyl)malonamide, bistrifluoroacetic acid salt**

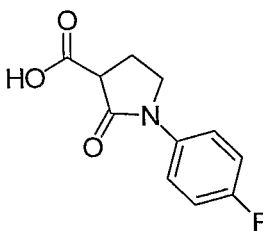
[00414] $(\pm)$ - N^1 -(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenyl)- N^3 -(cyano(phenyl)-methyl)malonamide, trifluoroacetic acid salt (Compound B of Example 117, 21 mg, 0.04 mmol) was converted to the title compound in a manner similar to the conditions described by Campiani, et al. (*Tetrahedron* **2002**, 58, 3689).

- 5 The cobalt boride was purchased from Alfa Aesar. The crude product was purified by preparative HPLC (YMC S5 ODS, 10 x 250mm, 30 minute gradient from 10% to 90% aqueous methanol with 0.1%TFA). Appropriate fractions were combined and lyophilized to afford the title compound (5 mg, 21%) as a white solid. ^1H NMR (DMSO- d_6) δ 10.39 (s, 1H), 8.72 (d, 1H, J = 8.5 Hz), 8.12-8.17 (m, 1H), 7.90-7.94 (m, 3H), 7.59-7.63 (m, 2H), 7.27-7.34 (m, 4H), 6.60-6.62 (m, 1H), 6.09-6.10 (m, 1H), 5.09-5.10 (m, 1H), 3.10-3.50 (m, 6H); HRMS(ESI $^+$), 442.1691 (M+H) $^+$ calcd., 442.1678 (M+H) $^+$ found.

Example 119



***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxopyrrolidine-3-carboxamide**



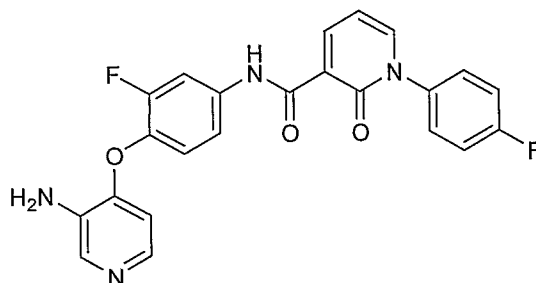
20 A) 1-(4-Fluorophenyl)-2-oxopyrrolidine-3-carboxylic acid

[00415] To a solution of 6,6-dimethyl-5,7-dioxaspiro[2.5]-octane-4,8-dione (Aldrich, 51 mg, 0.3 mmol) in DMF (0.5 mL) at room temperature was added 4-fluoroaniline (Aldrich, 33 mg, 0.3 mmol). The reaction mixture was heated at 90 °C for 2 h, cooled to room temperature, and used directly in the next step.

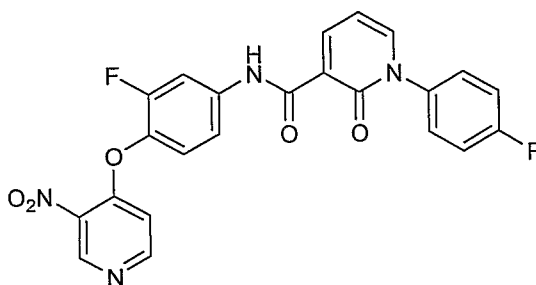
B) *N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxopyrrolidine-3-carboxamide

[00416] To a mixture of 1-(4-fluorophenyl)-2-oxopyrrolidine-3-carboxylic acid (0.3 mol), 4-(4-amino-2-fluorophenoxy)pyridin-2-amine (Compound B of Example 24, 21.9 mg, 0.1 mmol) in DMF (0.5 ml), was added HATU (76 mg, 0.2 mmol) and followed by diisopropylethylamine (0.1 mL, 0.57 mmol). The reaction mixture was stirred at room temperature overnight and was then quenched with 2 mL of methanol. The reaction mixture was purified by prep HPLC. The desired fractions were combined, neutralized with sat. aq. NaHCO₃ solution, and concentrated *in vacuo* to afford the title compound (18 mg, 43%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.76 (br s, 1H), 7.95 (d, 1H, *J* = 7.2 Hz), 7.91 (m, 1H), 7.68 (m, 2H), 7.50 (m, 1H), 7.44 (t, 1H, *J* = 10.0 Hz), 7.24 (m, 2H), 6.70 (m, 1H), 6.11 (d, 1H, *J* = 2.8 Hz), 3.91 (m, 2H), 3.78 (t, 1H, *J* = 5.0 Hz), 2.41 (m, 2H); MS(ESI⁺) *m/z* 425.15 (M + H)⁺.

Example 120



***N*-(4-(3-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide**



A) *N*-(3-Fluoro-4-(3-nitropyridin-4-yloxy)phenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide

[00417] Prepared from 3-fluoro-4-(3-nitropyridin-4-yloxy)benzenamine

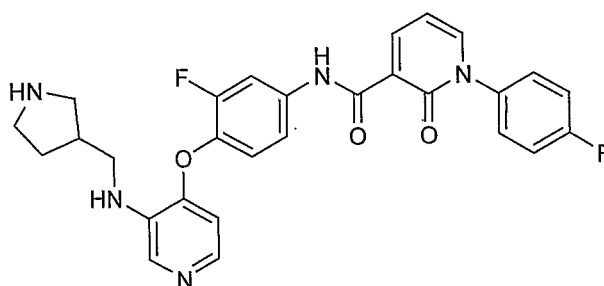
(Compound A of Example 72) in a manner similar to that of Example 62 to give the
 5 title compound (89%) as a tan solid. ¹H NMR (CD₃OD) δ 9.13 (s, 1H), 8.72 (dd, 1H, *J* = 8, 4 Hz), 8.60 (d, 1H, *J* = 6 Hz), 8.07 (d, 1H, *J* = 12 Hz), 8.01-7.99 (m, 1H), 7.58-7.55 (m, 2H), 7.45 (t, 1H, *J* = 8 Hz), 7.40-7.32 (m, 3H), 6.99 (d, 1H, *J* = 4 Hz), 6.76 (t, 1H, *J* = 8 Hz); MS(ESI⁺) *m/z* 465.18 (M + H)⁺.

10 B) *N*-(4-(3-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide

[00418] Prepared in a similar manner as Step C of Example 59. The crude product was purified by flash chromatography on silica gel (10% MeOH / EtOAc) to give the HCl salt of the title compound (58%) as an off-white solid. ¹H NMR (DMSO-*d*₆) δ
 15 12.07 (s, 1H), 8.59 (dd, 1H, *J* = 7.6, 2.4 Hz), 8.14 (dd, 1H, *J* = 6.4, 2 Hz), 8.04 (s, 1H), 7.99 (dd, 1H, *J* = 13.2, 2.4 Hz), 7.66 (d, 1H, *J* = 5.2 Hz), 7.63 – 7.60 (m, 2H), 7.46 – 7.41 (m, 3H), 7.22 (t, 1H, *J* = 9.2 Hz), 6.74 (t, 1H, *J* = 7.2 Hz), 6.46 (d, 1H, *J* = 5.2 Hz), 5.26 (br s, 2H); MS(ESI⁺): *m/z* 435.26 (M + H)⁺.

20

Example 121

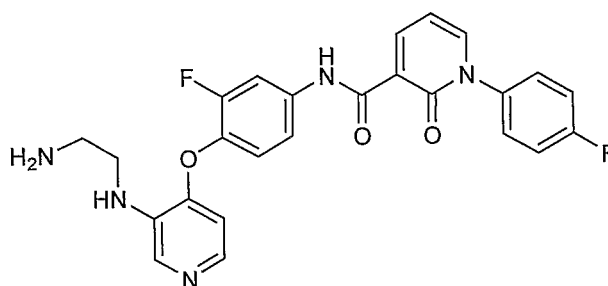


***N*-(3-Fluoro-4-(3-(pyrrolidin-3-ylmethylamino)pyridin-4-yloxy)phenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**

[00419] To *N*-(4-(3-aminopyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide (Example 120, 30 mg, 0.07 mmol) in DCE (1
 25 mL) was added 3-formyl-pyrrolidine-1-carboxylic acid *tert*-butyl ester (CB Research and Development Inc., 28 mg, 0.14 mmol), acetic acid (5 uL, 0.084 mmol), then

sodium triacetoxyborohydride (23 mg, 0.104 mmol). After stirring at rt for 6 h, a second portion (23 mg) of sodium triacetoxyborohydride was added. After stirring at rt for 2 h, the reaction mixture was charged with 4N HCl in dioxane (5 mL) and stirred an additional 1 h at rt. The reaction was diluted with 10% MeOH / EtOAc (10 mL) and washed with saturated sodium bicarbonate solution (10 mL). The aqueous phase was back-extracted with 10 mL of 10% MeOH / EtOAc and the combined organic layers were dried over anhydrous Na₂SO₄ and then concentrated *in vacuo*. The resulting crude product was purified by prep HPLC. The appropriate fractions were concentrated to remove methanol and then made basic with saturated aqueous sodium bicarbonate solution. The aqueous solution was extracted with 10% MeOH / EtOAc (3 × 20 mL) and the pooled organic extracts were dried over anhydrous Na₂SO₄ and then concentrated *in vacuo*. The residue was lyophilized from acetonitrile (1 mL) / water (3 mL) / 1N aq HCl (0.2 mL) to give the HCl salt of the title compound (25 mg, 60%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.17 (s, 1H), 8.59 (dd, 1H, *J* = 7.6, 2 Hz), 8.30 (s, 1H), 8.16 (dd, 1H, *J* = 6.4, 2 Hz), 8.10 (dd, 1H, *J* = 12.8, 2 Hz), 8.00 (d, 1H, *J* = 6.4 Hz), 7.64-7.58 (m, 3H), 7.52 (t, 1H, *J* = 9.2 Hz), 7.46-7.42 (m, 2H), 7.00 (d, 1H, *J* = 6 Hz), 6.75 (t, 1H, *J* = 7.2 Hz), 3.72-3.64 (m, 3H), 3.37-3.26 (m, 1H), 3.17-3.10 (m, 1H), 2.97-2.92 (m, 1H), 2.74-2.66 (m, 1H), 2.10-2.03 (m, 1H), 1.75-1.68 (m, 1H); MS(ESI⁺) *m/z* 518.29 (M + H)⁺.

20

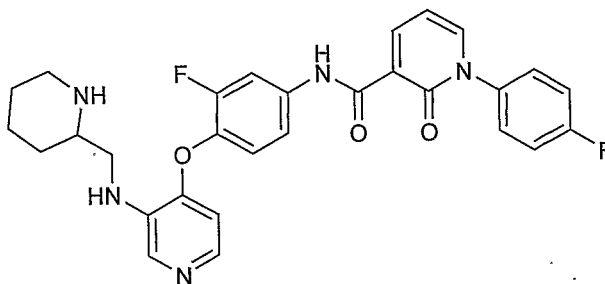
Example 122

***N*-(4-(3-(2-Aminoethylamino)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**

[00420] Prepared in a similar manner as Example 121 to give the HCl salt of the title compound (52%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.10 (s, 1H), 8.52 (dd, 1H, *J* = 7.6, 2.4 Hz), 8.25 (s, 1H), 8.09 (dd, 1H, *J* = 6.8, 2.4 Hz), 8.06-8.02 (m,

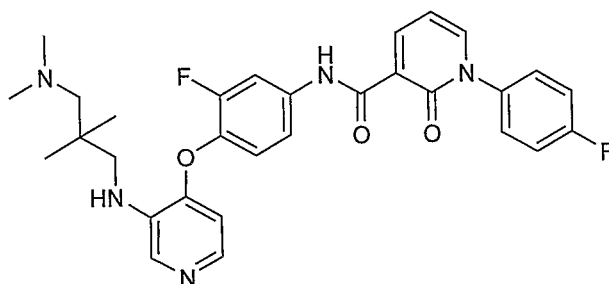
1H), 7.96 (d, 1H, $J = 6.4$ Hz), 7.56-7.52 (m, 3H), 7.42-7.34 (m, 3H), 6.92 (d, 1H, $J = 6$ Hz), 6.68 (t, 1H, $J = 6.8$ Hz), 3.50-3.48 (m, 2H), 3.00-2.99 (m, 2H); MS(ESI⁺) m/z 478.29 (M + H)⁺.

5

Example 123

***N*-(3-Fluoro-4-(3-(piperidin-2-ylmethylamino)pyridin-4-yloxy)phenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**

[00421] Prepared in a similar manner as Example 121 to give the HCl salt of the
 10 title compound (71%) as a yellow solid. ¹H NMR (DMSO-*d*₆) δ 12.17 (s, 1H), 8.59 (dd, 1H, $J = 7.2, 2$ Hz), 8.51 (s, 1H), 8.16 (dd, 1H, $J = 6.8, 2$ Hz), 8.11 (dd, 1H, $J = 13.2, 2.4$ Hz), 8.02 (d, 1H, $J = 6.4$ Hz), 7.63-7.58 (m, 3H), 7.51 (t, 1H, $J = 8.8$ Hz), 7.46-7.41 (m, 2H), 7.01 (d, 1H, $J = 6$ Hz), 6.75 (t, 1H, $J = 6.8$ Hz), 3.70-3.63 (m, 1H), 3.52-3.45 (m, 1H), 3.30-3.27 (m, 2H), 2.86-2.84 (m, 1H), 1.95-1.93 (m, 1H), 1.80-
 15 1.62 (m, 3H), 1.58-1.44 (m, 2H); MS(ESI⁺) m/z 532.31 (M + H)⁺.

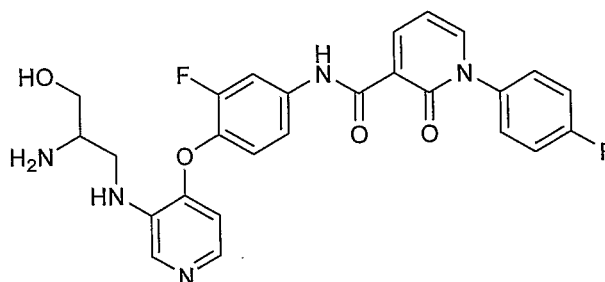
Example 124

***N*-(4-(3-(3-(Dimethylamino)-2,2-dimethylpropylamino)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**

[00422] Prepared in a similar manner as Example 121 to give the HCl salt of the
 20 title compound (58%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.10 (s, 1H), 8.57 (s,

1H), 8.52 (dd, 1H, $J = 7.6, 2$ Hz), 8.09 (dd, 1H, $J = 6.8, 2.4$ Hz), 8.03 (dd, 1H, $J = 13.2, 2.4$ Hz), 7.90 (d, 1H, $J = 6.4$ Hz), 7.56-7.51 (m, 3H), 7.44 (t, 1H, $J = 8.8$ Hz), 7.39-7.35 (m, 2H), 6.92 (d, 1H, $J = 6.4$ Hz), 6.68 (t, 1H, $J = 7.2$ Hz), 3.33 (s, 2H), 3.10 (s, 2H), 2.77 (s, 3H), 2.76 (s, 3H), 1.07 (s, 6H); MS(ESI⁺) m/z 548.34 (M + H)⁺.

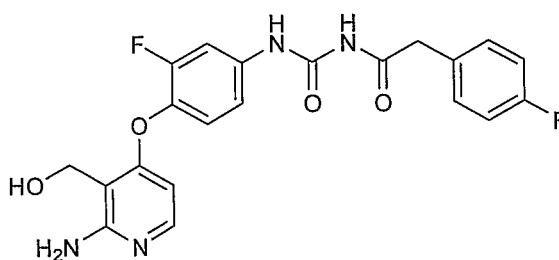
5

Example 125

***N*-(4-(3-(2-Amino-3-hydroxypropylamino)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**

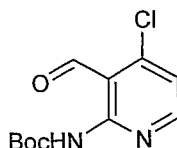
10 [00423] Prepared in a similar manner as Example 121 to give the HCl salt of the title compound (65%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.10 (s, 1H), 8.52 (dd, 1H, $J = 7.2, 2$ Hz), 8.30 (s, 1H), 8.09 (dd, 1H, $J = 6.8, 2.4$ Hz), 8.03 (dd, 1H, $J = 12.8, 2$ Hz), 7.96 (d, 1H, $J = 6.4$ Hz), 7.56-7.52 (m, 3H), 7.43-7.35 (m, 3H), 6.93 (d, 1H, $J = 6$ Hz), 6.68 (t, 1H, $J = 7.2$ Hz), 3.65-3.56 (m, 2H), 3.48-3.45 (m, 3H);

15 MS(ESI⁺) m/z 508.27 (M + H)⁺.

Example 126

1-(4-(2-Amino-3-(hydroxymethyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

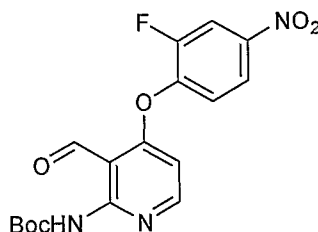
20



A) *tert*-Butyl 4-chloro-3-formylpyridin-2-ylcarbamate

[00424] To (4-chloro-pyridin-2-yl)-carbamic acid *tert*-butyl ester (CB Research and Development Inc., 2.0 g, 8.75 mmol) in THF (18 mL) under nitrogen at -78°C , was
 5 added *n*-BuLi (13.7 mL, 21.9 mmol, 1.6 M in hexanes) dropwise. After stirring at -78°C for 45 min, a solution of DMF (1.93 mL) in THF (2 mL) was added dropwise. The reaction was stirred at -78°C for 30 min and was then allowed to warm slowly to room temperature. The reaction was quenched with 1N aq HCl solution and then basified with saturated aqueous sodium bicarbonate solution (50 mL) and extracted
 10 with ethyl acetate (3×50 mL). The combined organic extracts were dried over anhydrous Na_2SO_4 and concentrated *in vacuo*. The crude product was purified by flash column chromatography on silica gel (EtOAc) to afford the title compound (0.95 g, 42%) as a white solid. ^1H NMR ($\text{DMSO}-d_6$) δ 10.44 (s, 1H), 10.13 (s, 1H), 8.47 (d, 1H, $J = 5.2$ Hz), 7.40 (d, 1H, $J = 5.6$ Hz), 1.48 (s, 9H).

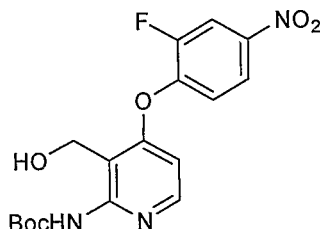
15



B) *tert*-Butyl 4-(2-fluoro-4-nitrophenoxy)-3-formylpyridin-2-ylcarbamate

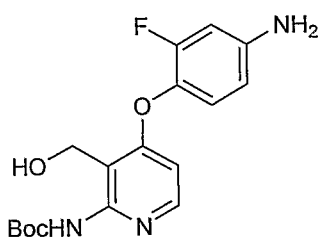
[00425] To 2-fluoro-nitrophenol (Aldrich, 700 mg, 4.44 mmol) in DMF (5 mL) was added sodium hydride (60%, 180 mg, 4.44 mmol). After stirring at rt for 5 min, a
 20 solution of *tert*-butyl 4-chloro-3-formylpyridin-2-ylcarbamate (0.95 g, 3.7 mmol) in 5 mL of DMF was added to the mixture. The reaction mixture was stirred at 60°C for 20 h. After cooling to rt, the reaction was diluted with EtOAc (50 mL), washed with 10% aqueous lithium chloride solution (2×40 mL) followed by saturated aqueous sodium bicarbonate solution (40 mL), dried over anhydrous Na_2SO_4 , and concentrated
 25 *in vacuo*. The crude product was purified by flash chromatography on silica gel (50% EtOAc / hexanes) to give the title compound (1.0 g, 72%) as a yellow oil. ^1H NMR

(CD₃OD) δ 10.59 (s, 1H), 8.37-8.25 (m, 2H), 7.67 (t, 1H, J = 7.6 Hz), 6.60 (d, 1H, J = 6 Hz), 1.59 (s, 9H).



5 **C) *tert*-Butyl 4-(2-fluoro-4-nitrophenoxy)-3-(hydroxymethyl)pyridin-2-ylcarbamate**

[00426] To *tert*-butyl 4-(2-fluoro-4-nitrophenoxy)-3-formylpyridin-2-ylcarbamate (75 mg, 0.2 mmol) in methanol (1 mL) at 0 °C was added sodium borohydride (7.6 mg, 0.20 mmol). After stirring at 0 °C for 30 min, the reaction was quenched with saturated aqueous ammonium chloride solution (1 mL). The reaction was diluted with EtOAc (5 mL) and the layers were separated. The organic layer was dried over anhydrous Na₂SO₄ and concentrated *in vacuo* to give the title compound (65 mg, 86%) as a white solid which was used without further purification. ¹H NMR (CD₃OD) δ 8.28 (dd, 1H, J = 10.4, 2.8 Hz), 8.22-8.18 (m, 2H), 7.45 (t, 1H, J = 8.4 Hz), 6.68 (d, 1H, J = 6 Hz), 4.81 (s, 2H), 1.57 (s, 9H); MS(ESI⁺) m/z 380.27 (M + H)⁺.



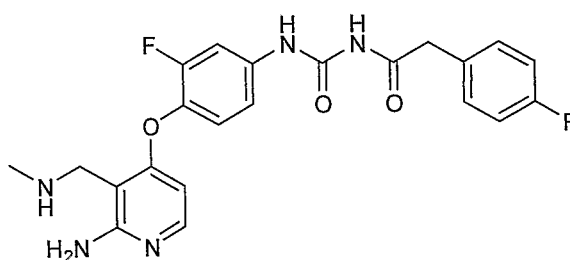
20 **D) *tert*-Butyl 4-(4-amino-2-fluorophenoxy)-3-(hydroxymethyl)pyridin-2-ylcarbamate**

[00427] Prepared in a similar manner as Step C of Example 59 to give the title compound as a white solid. ¹H NMR (CD₃OD) δ 8.14 (d, 1H, J = 6 Hz), 6.97 (t, 1H, J = 8.8 Hz), 6.62-6.54 (m, 2H), 6.46 (d, 1H, J = 6.4 Hz), 4.64 (s, 2H), 1.55 (s, 9H); MS(ESI⁺) m/z 350.11 (M + H)⁺.

E) 1-(4-(2-Amino-3-(hydroxymethyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

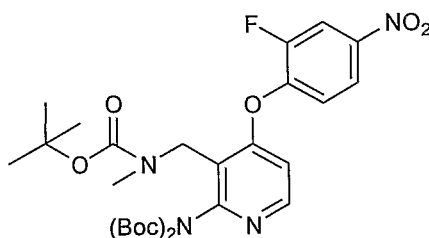
[00428] Prepared in a similar manner as Step C of Example 59 to give the HCl salt of the title compound as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.99 (s, 1H), 10.56 (s, 1H), 7.82 (d, 1H, *J* = 7.2 Hz), 7.74 (dd, 1H, *J* = 13.6, 2.8 Hz), 7.31-26 (m, 3H), 7.19-7.02 (m, 3H), 6.16 (d, 1H, *J* = 7.2 Hz), 4.57 (s, 2H), 3.69 (s, 2H); MS(ESI⁺) *m/z* 429.16 (M + H)⁺.

Example 127



10

1-(4-(2-Amino-3-((methylamino)methyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt



A) tert-Butyl (2-bis-BOC-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)methyl(methyl)carbamate

[00429] To *tert*-butyl 4-(2-fluoro-4-nitrophenoxy)-3-formylpyridin-2-ylcarbamate (Compound B of Example 126, 75 mg, 0.2 mmol) in dichloroethane (1 mL) at 0 °C was added methylamine (240 μL, 0.24 mmol, 2M in THF), acetic acid (14 μL, 0.24 mmol), followed by sodium triacetoxyborohydride (400 mg, 1.89 mmol). After stirring at rt for 16 h, the reaction mixture was diluted with EtOAc (5 mL), washed with saturated aqueous sodium bicarbonate solution (5 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. The crude product was purified by flash column chromatography on silica gel (20% MeOH / EtOAc) to give *tert*-butyl 4-(2-fluoro-4-

nitrophenoxy)-3-((methylamino)methyl)pyridin-2-ylcarbamate (37 mg, 47%) as a yellow oil.

[00430] To *tert*-butyl 4-(2-fluoro-4-nitrophenoxy)-3-

((methylamino)methyl)pyridin-2-ylcarbamate (48 mg, 0.122 mmol) and DMAP (16

5 mg, 0.134 mmol) in dichloromethane (1 mL) was added di-*tert*-butyl dicarbonate (Aldrich, 32 mg, 0.15 mmol). After stirring at rt 30 min, a mixture of bis- and tris-BOC material (2:1) was observed. An additional portion of DMAP and di-*tert*-butyl dicarbonate was added. After stirring at rt for 30 min, the reaction was purified

10 directly by flash column chromatography on silica gel (EtOAc) to give the title compound (44 mg, 61%) as a yellow oil. ^1H NMR (CD_3OD) δ 8.50 (d, 1H, $J = 5.2$ Hz), 8.15-7.97 (m, 2H), 7.43 (d, 1H, $J = 5.6$ Hz), 7.07 (t, 1H, $J = 8.4$ Hz), 4.64 (s, 2H), 2.83 (s, 3H), 1.44 (s, 27H); MS(ESI^+) m/z 593.34 ($\text{M} + \text{H}$) $^+$.

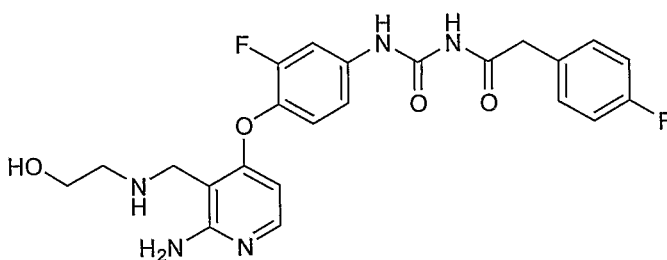
B) 1-(4-(2-Amino-3-((methylamino)methyl)pyridin-4-yloxy)-3-fluorophenyl)-

15 **3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt**

[00431] Prepared in a similar manner as Step C of Example 59 to give the HCl salt of the title compound (60%) as a white solid. ^1H NMR ($\text{DMSO}-d_6$) δ 10.88 (s, 1H), 10.35 (s, 1H), 7.45-7.42 (m, 1H), 7.30 (m, 3H), 7.11-7.07 (m, 4H), 6.52 (d, 1H, $J = 7.2$ Hz), 4.02 (s, 2H), 3.66 (s, 2H), 2.54 (s, 3H); MS(ESI^+) m/z 442.30 ($\text{M} + \text{H}$) $^+$.

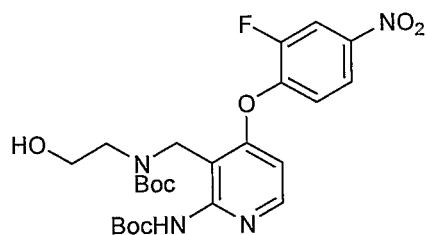
20

Example 128



1-(4-(2-Amino-3-((2-hydroxyethylamino)methyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt

25



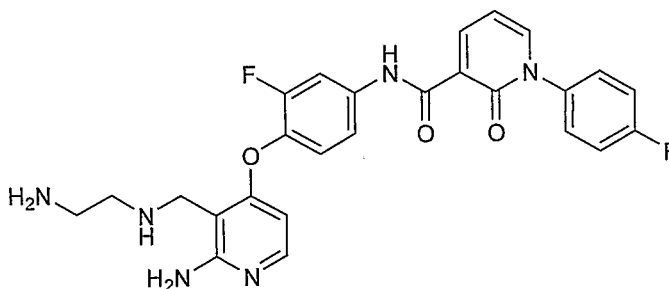
A) *tert*-Butyl (2-BOC-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)methyl(2-hydroxyethyl)carbamate

[00432] Prepared in a similar manner as Step A of Example 127 to give the title compound (14%) as a yellow oil. ^1H NMR (CD_3OD) δ 8.30 (dd, 1H, $J = 10.4$, 2.8 Hz), 8.23-8.20 (m, 2H), 7.52 (t, 1H, $J = 8.4$ Hz), 6.64 (d, 1H, $J = 7.2$ Hz), 4.71 (s, 2H), 3.65 (t, 2H, $J = 6$ Hz), 3.40 (m, 2H), 1.57 (s, 18H); MS(ESI^+) m/z 523.32 ($\text{M} + \text{H}$) $^+$.

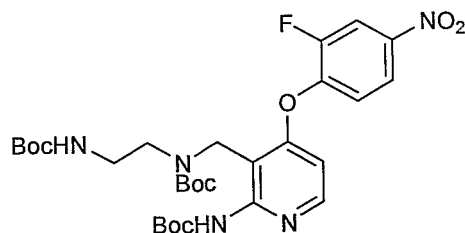
B) 1-(4-(2-Amino-3-((2-hydroxyethylamino)methyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trifluoroacetic acid salt

[00433] Prepared in a similar manner as Step C of Example 59 to give the TFA salt of the title compound (45%) as a white solid. ^1H NMR ($\text{DMSO}-d_6$) δ 11.12 (s, 1H), 10.69 (s, 1H), 8.01 (d, 1H, $J = 6.8$ Hz), 7.87 (dd, 1H, $J = 12.8$, 2.4 Hz), 7.53-7.40 (m, 4H), 7.26-7.20 (m, 2H), 6.68 (d, 1H, $J = 7.2$ Hz), 4.34 (s, 2H), 3.81 (s, 2H), 3.75 (t, 2H, $J = 7.2$ Hz), 3.18 (m, 2H); MS(ESI^+) m/z 472.24 ($\text{M} + \text{H}$) $^+$.

Example 129



N-(4-(2-Amino-3-((2-aminoethylamino)methyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, trifluoroacetic acid salt



A) *tert*-Butyl (2-BOC-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)methyl(2-BOC-aminoethyl)carbamate

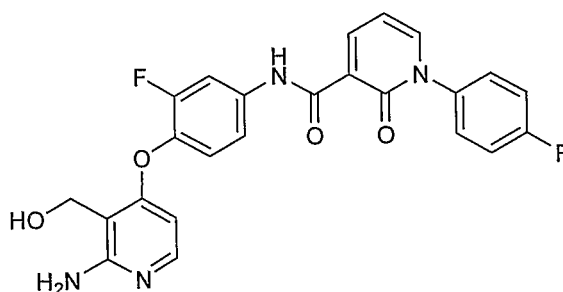
[00434] Prepared in a similar manner as Step A of Example 127 to give the title compound (19%) as a yellow oil. ^1H NMR (CD_3OD) δ 8.30 (dd, 1H, $J = 10, 2.4$ Hz), 8.23-8.20 (m, 2H), 7.52 (t, 1H, $J = 8.4$ Hz), 6.61 (d, 1H, $J = 7.2$ Hz), 4.65 (s, 2H), 3.39 (m, 2H), 3.25 (m, 2H), 1.61 (s, 27H); MS(ESI^+) m/z 622.47 ($\text{M} + \text{H}$) $^+$.

B) *N*-(4-(2-Amino-3-((2-aminoethylamino)methyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, trifluoroacetic acid salt

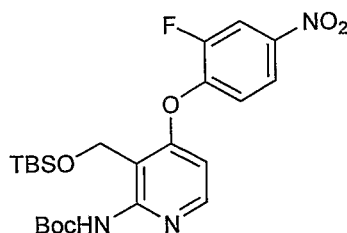
[00435] The nitro group was reduced in a similar manner as Step C of Example 59 and then the amide was formed in a manner similar to Example 62 to give the TFA salt of the title compound (28%) as a white solid. ^1H NMR ($\text{DMSO}-d_6$) δ 12.09 (s, 1H), 8.52 (dd, 1H, $J = 7.2, 2$ Hz), 8.09 (dd, 1H, $J = 6.4, 2$ Hz), 7.99 (dd, 1H, $J = 12.8, 2.4$ Hz), 7.89 (d, 1H, $J = 6.4$ Hz), 7.56-7.52 (m, 2H), 7.49-7.47 (m, 1H), 7.39-7.33 (m, 3H), 6.68 (t, 1H, $J = 7.2$ Hz), 6.07 (d, 1H, $J = 7.2$ Hz), 4.25 (s, 2H), 3.20 (m, 2H), 3.08 (m, 2H); MS(ESI^+) m/z 507.23 ($\text{M} + \text{H}$) $^+$.

20

Example 130

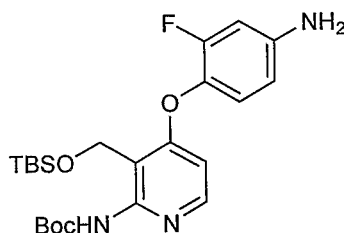


***N*-(4-(2-Amino-3-(hydroxymethyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, trifluoroacetic acid salt**



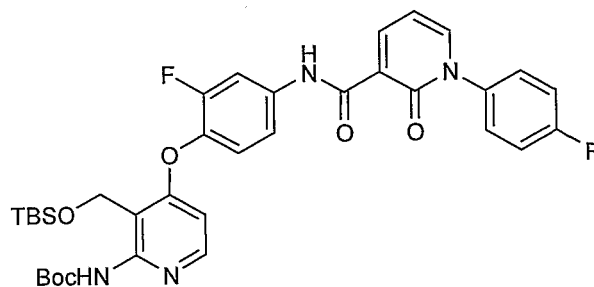
A) *tert*-Butyl 3-((*tert*-butyldimethylsilyloxy)methyl)-4-(2-fluoro-4-nitrophenoxy)pyridin-2-ylcarbamate

[00436] To *tert*-butyl 4-(2-fluoro-4-nitrophenoxy)-3-(hydroxymethyl)pyridin-2-ylcarbamate (Compound C of Example 126, 100 mg, 0.26 mmol) in dichloromethane (3 mL) was added imidazole (21 mg, 0.31 mmol) followed by *tert*-butyldimethylsilyl chloride (40 mg, 0.26 mmol). After stirring at rt for 1 h, a second equivalent of *tert*-butyldimethylsilyl chloride (40 mg, 0.26 mmol) was added. The reaction was stirred at rt for 3 h and was then diluted with dichloromethane (10 mL), washed with water (10 mL), dried over anhydrous Na₂SO₄, and concentrated *in vacuo*. The crude product was purified by flash column chromatography on silica gel (50% EtOAc / hexanes) to give the title compound (102 mg, 79%) as a white solid. ¹H NMR (CD₃OD) δ 8.16 (dd, 1H, *J* = 10.4, 2.8 Hz), 8.09-8.05 (m, 2H), 7.29 (t, 1H, *J* = 8.4 Hz), 6.53 (d, 1H, *J* = 5.6 Hz), 4.84 (s, 2H), 1.43 (s, 9H), 0.84 (s, 9H), 0.00 (s, 6H); MS(ESI⁺) *m/z* 494.29 (M + H)⁺.



B) *tert*-Butyl 4-(4-amino-2-fluorophenoxy)-3-((*tert*-butyldimethylsilyloxy)methyl)pyridin-2-ylcarbamate

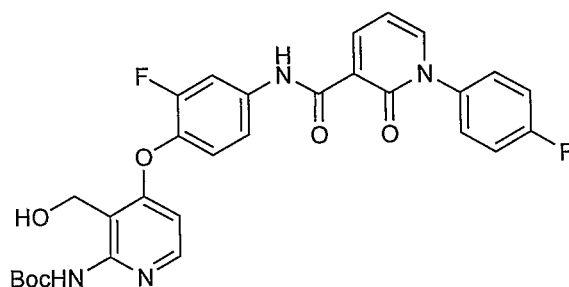
[00437] Prepared in a similar manner as Step C of Example 59 give the title compound (95 mg, 98%) as a yellow oil. ¹H NMR (CD₃OD) δ 7.90 (d, 1H, *J* = 6 Hz), 6.76 (t, 1H, *J* = 8.8 Hz), 6.43 (dd, 1H, *J* = 12.8, 2.8 Hz), 6.39-6.37 (m, 1H), 6.21 (d, 1H, *J* = 5.6 Hz), 4.85 (s, 2H), 1.39 (s, 9H), 0.81 (s, 9H), 0.01 (s, 6H); MS(ESI⁺) *m/z* 464.34 (M + H)⁺.



C) *tert*-Butyl 3-((*tert*-butyldimethylsilyloxy)methyl)-4-(2-fluoro-4-(1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamido)phenoxy)pyridin-2-ylcarbamate

- 5 **[00438]** Prepared in a manner similar to that of Example 62 to give the title compound (86%) as a colorless oil. ^1H NMR (CD_3OD) δ 8.51 (dd, 1H, $J = 7.6, 2.4$ Hz), 7.93 (d, 1H, $J = 6$ Hz), 7.84-7.80 (m, 2H), 7.40-7.37 (m, 2H), 7.21-7.15 (m, 3H), 7.06 (t, 1H, $J = 8.8$ Hz), 6.57 (t, 1H, $J = 6.8$ Hz), 6.26 (d, 1H, $J = 5.6$ Hz), 4.86 (s, 2H), 1.40 (s, 9H), 0.82 (s, 9H), 0.00 (s, 6H); MS(ESI $^+$) m/z 679.34 ($M + \text{H}$) $^+$.

10



D) *tert*-Butyl 4-(2-fluoro-4-(1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamido)phenoxy)-3-(hydroxymethyl)pyridin-2-ylcarbamate

- 15 **[00439]** To *tert*-Butyl 3-((*tert*-butyldimethylsilyloxy)methyl)-4-(2-fluoro-4-(1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamido)phenoxy)pyridin-2-ylcarbamate (119 mg, 0.176 mmol) in THF (2 mL) at rt was added tetrabutylammonium fluoride (260 μL , 0.264 mmol, 1 M in THF). After stirring at rt for 30 min, the reaction was diluted with ethyl acetate (20 mL), washed with water followed by brine (10 mL each), dried over anhydrous MgSO_4 , and concentrated *in vacuo*. The crude product was purified by flash column chromatography on silica gel (5% MeOH / EtOAc) to give the title compound (66 mg, 66%) as a yellow oil. ^1H NMR (CD_3OD) δ 8.62 (dd, 1H, $J = 7.2, 2$ Hz), 8.04 (d, 1H, $J = 6$ Hz), 7.94-7.90 (m, 2H), 7.50-7.46 (m, 2H), 7.33-7.25 (m, 3H), 7.20 (t, 1H, $J = 8.8$ Hz), 6.67 (t, 1H, $J =$

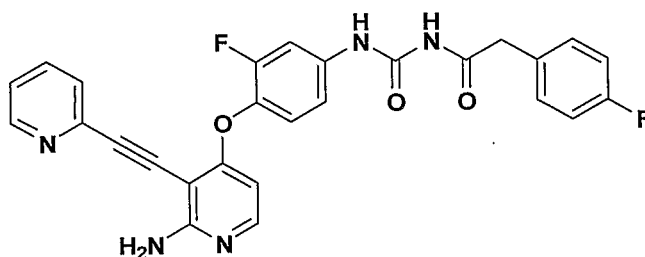
6.8 Hz), 6.40 (d, 1H, $J = 5.2$ Hz), 4.78 (s, 2H), 1.49 (s, 9H); MS(ESI⁺) m/z 565.17 (M + H)⁺.

E) *N*-(4-(2-Amino-3-(hydroxymethyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, trifluoroacetic acid salt

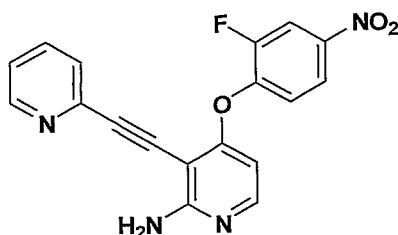
[00440] To *tert*-butyl 4-(2-fluoro-4-(1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamido)phenoxy)-3-(hydroxymethyl)pyridin-2-ylcarbamate (33 mg 0.058 mmol) in THF (2 mL) at rt was added 4N HCl in dioxane (10 mL). After stirring at rt for 8 h, the reaction was concentrated *in vacuo*. The resulting crude product was purified by prep HPLC. The appropriate fractions were concentrated and toluene was added (2 x 3 mL) and the resulting mixture was concentrated again. The residue was lyophilized from acetonitrile (1 mL) / water (3 mL) to give the TFA salt of the title compound (14 mg, 42%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 12.08 (s, 1H), 8.52 (dd, 1H, $J = 7.2, 2$ Hz), 8.09 (dd, 1H, $J = 6.8, 2$ Hz), 7.99 (dd, 1H, $J = 12.8, 2.4$ Hz), 7.81 (d, 1H, $J = 7.2$ Hz), 7.56-7.52 (m, 2H), 7.48-7.46 (m, 1H), 7.39-7.34 (m, 2H), 7.30 (t, 1H, $J = 9.2$ Hz), 6.67 (t, 1H, $J = 7.2$ Hz), 6.21 (d, 1H, $J = 7.2$ Hz), 4.58 (s, 2H); MS(ESI⁺) m/z 465.17 (M + H)⁺.

20

Example 131

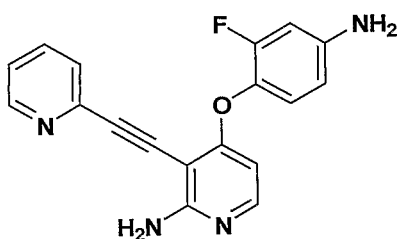


1-(4-(2-Amino-3-(2-(pyridin-2-yl)ethynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt



A) 4-(2-Fluoro-4-nitrophenoxy)-3-(2-(pyridin-2-yl)ethynyl)pyridin-2-amine

[00441] A solution of 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine (Compound C of Example 34, 100 mg, 0.27 mmol), 2-ethynylpyridine (Aldrich, 56 μ L, 0.54 mmol), Et₃N (2 mL), and THF (2 mL) was degassed by vacuum / argon purge and then treated with CuI (6 mg, 0.032 mmol) and (Ph₃P)₄Pd (20 mg, 0.017 mmol). The reaction mixture was heated at 60 °C for 45 min, cooled to RT and diluted with EtOAc. The mixture was washed with saturated aqueous NaHCO₃ solution, brine, dried (MgSO₄) and concentrated *in vacuo*. The crude product was purified by flash chromatography on SiO₂ using 0-1.5 % MeOH / CH₂Cl₂ to give the title compound (55 mg, 57%) as an olive green solid. ¹H NMR (DMSO-*d*₆) δ 8.53 (d, 1H, *J* = 5.1 Hz), 8.42-8.37 (m, 1H), 8.19-8.12 (m, 1H), 7.96 (d, 1H, *J* = 5.6 Hz), 7.85-7.78 (m, 1H), 7.71 (d, 1H, *J* = 7.6 Hz), 7.52 (t, 1H, *J* = 8.6 Hz), 7.36 (ddd, 1H, *J* = 7.6, 5.1, 1.0 Hz), 6.71 (s, 2H), 6.21 (d, 1H, *J* = 5.6 Hz); MS(ESI⁺): *m/z* 351.25 (M+H)⁺.



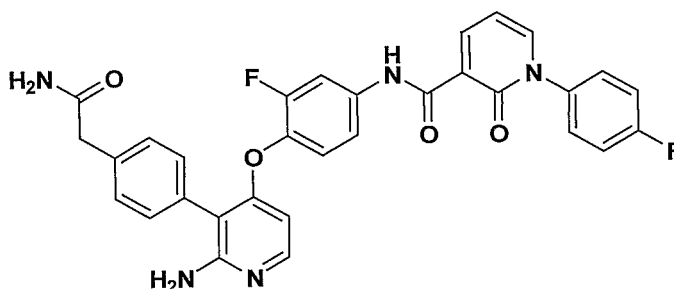
B) 4-(4-Amino-2-fluorophenoxy)-3-(2-(pyridin-2-yl)ethynyl)pyridin-2-amine

[00442] The title compound was prepared from the reduction of 4-(2-fluoro-4-nitrophenoxy)-3-(2-(pyridin-2-yl)ethynyl)pyridin-2-amine (35 mg, 0.10 mmol) using zinc dust (65 mg, 1.0 mmol) and NH₄Cl (53 mg, 1.0 mmol) in the same manner as Step C of Example 11. This gave the title compound (25 mg, 78%) as brown oil. MS(ESI⁺): *m/z* 321.25 (M+H)⁺.

C) 1-(4-(2-Amino-3-(2-(pyridin-2-yl)ethynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

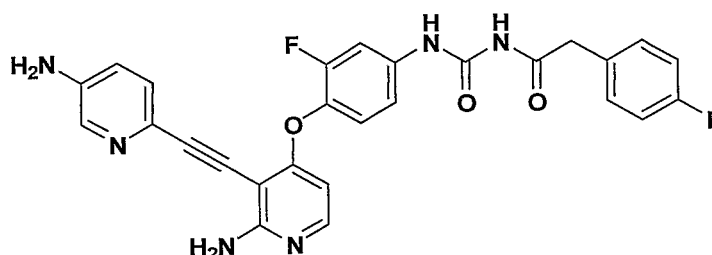
[00443] The title compound was prepared from 4-(4-amino-2-fluorophenoxy)-3-(2-(pyridin-2-yl)ethynyl)pyridin-2-amine (25 mg, 0.078 mmol) and a 0.3 M solution of 2-(4-fluorophenyl)acetyl isocyanate in toluene (Compound D of Example 11, 0.26 mL, 0.078 mmol) in the same manner as Step E of Example 11. The crude product was prepared by preparative HPLC (Column B). The TFA salt was converted to the hydrochloride in the same manner as in Step E of Example 36 to give the title compound (18 mg, 40 %) as a brown solid. ¹H NMR(DMSO-*d*₆) δ 11.06 (s, 1H), 10.63 (s, 1H), 8.62 (d, 1H, *J* = 4.6 Hz), 8.23 (s, 1H), 7.99 (d, 1H, *J* = 7.1 Hz), 7.94-7.84 (m, 3H), 7.87-7.76 (m, 1H), 7.51-7.42 (m, 3H), 7.39-7.32 (m, 2H), 7.21-7.13 (m, 2H), 6.30 (d, 1H, *J* = 7.1 Hz), 3.74 (s, 2H) MS(ESI⁺): *m/z* 498.11 (M+H)⁺.

Example 132



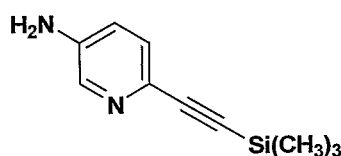
***N*-(4-(2-Amino-3-(4-(2-amino-2-oxoethyl)phenyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**

[00444] The title compound was prepared from 2-(4-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)phenyl)acetamide (Compound C of Example 78, 18 mg, 0.05 mmol) and 1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxylic acid (Compound B of Example 101, 11 mg, 0.05 mmol) in the same manner as Example 62. The crude product was prepared by preparative HPLC (Column B) followed by conversion of the TFA salt to the hydrochloride salt (15 mg, 50 %). ¹H NMR (DMSO-*d*₆) δ 12.11 (s, 1H), 8.58-8.54 (m, 1H), 8.13 (dd, 1H, *J* = 6.6, 2.2 Hz), 8.00 (dd, 1H, *J* = 12.6, 2.2 Hz), 7.96 (d, 1H, *J* = 7.7 Hz), 7.59 (dd, 2H, *J* = 8.8, 4.9 Hz), 7.47-7.41 (m, 6H), 7.40-7.35 (m, 3H), 6.94 (s, 1H), 6.72 (t, 1H, *J* = 7.1 Hz), 6.38 (d, 1H, *J* = 7.1 Hz), 3.44 (s, 2H); MS(ESI⁺): *m/z* 568.23 (M+H)⁺.

Example 133

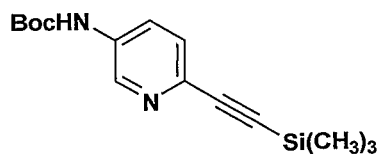
1-(4-(2-Amino-3-(2-(5-aminopyridin-2-yl)ethynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

5

**A) 6-(2-(Trimethylsilyl)ethynyl)pyridin-3-amine**

[00445] A mixture of 3-amino-6-bromopyridine (Alfa Aesar, 1.0 g, 5.8 mmol), ethynyl trimethylsilane (1.7 mL, 17.3 mmol), CH₃CN (3 mL), DMF (2 mL) and Et₃N (2 mL) was treated with CuI (60 mg, 0.32 mmol) and (Ph₃P)₄Pd (114 mg, 0.10 mmol) and the mixture stirred at 45 °C for 1.5 h. More ethynyltrimethylsilane (1.7 mL, 17.3 mmol) was added to the reaction and the mixture was stirred for 2 h. The mixture was concentrated *in vacuo* and the residue partitioned between EtOAc and saturated aqueous NaHCO₃ solution. The EtOAc phase was washed with brine, dried (MgSO₄) and concentrated *in vacuo*. The crude product was purified by flash chromatography on SiO₂ using 0-6 % EtOAc / hexanes to give the title compound (0.75 g, 68 %) as a brown solid. ¹H NMR (DMSO-*d*₆) δ 7.85 (s, 1H), 7.15 (d, 1H, *J* = 8.1 Hz), 6.81 (d, 1H, *J* = 8.1 Hz), 5.76 (s, 2H), 0.19 (s, 9H); MS(ESI⁺): *m/z* 191.20 (M+H)⁺.

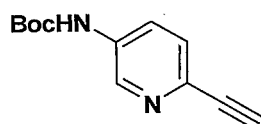
20

**B) tert-Butyl 6-(2-(trimethylsilyl)ethynyl)pyridin-3-ylcarbamate**

[00446] A solution 6-(2-(trimethylsilyl)ethynyl)pyridin-3-amine (0.5 g, 2.6 mmol) in THF was cooled to -50 °C and treated dropwise with 1.0 M NaHMDS in THF (5.3

mL, 5.5 mmol). The mixture was warmed to -20°C , treated with BOC anhydride in one portion and allowed to warm to RT over 25 min. The mixture was partitioned between EtOAc and saturated aqueous NaHCO_3 solution and the EtOAc phase was separated and washed with brine. The EtOAc solution was dried (MgSO_4) and concentrated *in vacuo*. The crude product was purified by flash chromatography on SiO_2 using 0-25% EtOAc / hexanes to give the product (0.5 g, 67%) as a white solid. ^1H NMR ($\text{DMSO}-d_6$) δ 9.80 (s, 1H), 8.58 (d, 1H, $J = 2.0$ Hz), 7.86 (dd, $J = 8.6, 2.5$ Hz, 1H), 7.44 (d, 1H, $J = 8.6$ Hz), 1.47 (s, 9H), 0.22 (s, 9H); MS(ESI^+): m/z 291.34 ($\text{M}+\text{H}$) $^+$.

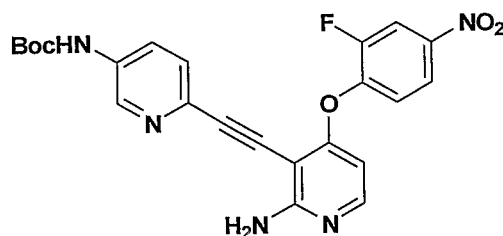
10



C) *tert*-Butyl 6-(2-ethynylpyridin-3-ylcarbamate

[00447] A solution of *tert*-butyl 6-(2-(trimethylsilyl)ethynyl)pyridin-3-ylcarbamate (62 mg, 0.21 mmol) in THF (5 mL) was cooled to -15°C and treated with 1.0 M tetrabutylammonium fluoride (Aldrich, 0.25 mL, 0.25 mmol) and stirred for 40 min. The mixture was concentrated *in vacuo* and partitioned between EtOAc and saturated aqueous NaHCO_3 solution. The EtOAc phase was washed with brine, dried (MgSO_4) and concentrated *in vacuo* to give the title compound (45 mg, 100%) as an off-white solid. ^1H NMR ($\text{DMSO}-d_6$) δ 9.78 (s, 1H), 8.58 (d, 1H, $J = 2.5$ Hz), 7.92-7.84 (m, 1H), 7.46 (d, 1H, $J = 8.6$ Hz), 4.17 (s, 1H), 1.47 (s, 9H); MS(ESI^+): m/z 219.20 ($\text{M}+\text{H}$) $^+$.

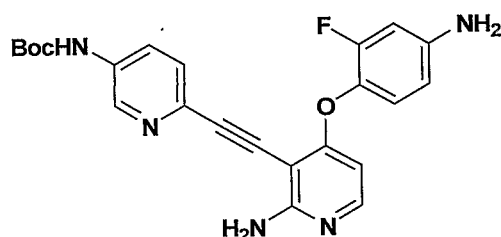
20



D) *tert*-Butyl 6-(2-(2-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)ethynyl)pyridin-3-ylcarbamate

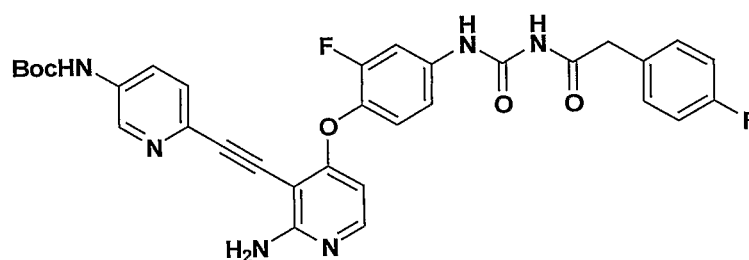
25

[00448] The title compound was prepared from *tert*-butyl 6-ethynylpyridin-3-ylcarbamate and 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine (Compound C of Example 34) in the same manner as Step A of Example 46 in 44% yield. ¹H NMR (DMSO-*d*₆) δ 9.77 (s, 1H), 8.56 (s, 1H), 8.40-8.36 (m, 1H), 8.14 (d, 1H, *J* = 8.8 Hz), 7.94 (d, 1H, *J* = 5.5 Hz), 7.89 (d, 1H, *J* = 8.2 Hz), 7.59 (d, 1H, *J* = 8.8 Hz), 7.53-7.47 (m, 1H), 6.63 (br s, 2H), 6.21 (d, 1H, *J* = 6.0 Hz), 1.47 (s, 9H); MS(ESI⁺): *m/z* 466.22 (M+H)⁺.



10 E) *tert*-Butyl 6-(2-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)ethynyl)pyridin-3-ylcarbamate

[00449] The title compound was prepared from *tert*-butyl 6-(2-(2-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)ethynyl)pyridin-3-ylcarbamate in the same manner as Step C of Example 11 in quantitative yield. MS(ESI⁺): *m/z* 436.29 (M+H)⁺.



F) *tert*-Butyl 6-(2-(2-amino-4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)ethynyl)pyridin-3-ylcarbamate

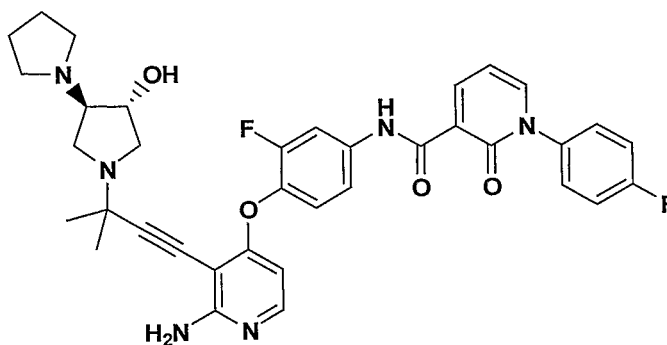
20 [00450] The title compound was prepared from *tert*-butyl 6-(2-(2-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)ethynyl)pyridin-3-ylcarbamate in the same manner as Step E of Example 11 in 80% yield. ¹H NMR (DMSO-*d*₆) δ 11.02 (s, 1H), 10.56 (s, 1H), 9.78 (s, 1H), 8.59 (d, 1H, *J* = 2.5 Hz), 7.91 (dd, 1H, *J* = 8.6, 2.5 Hz), 7.81 (d, 1H, *J* = 5.6 Hz), 7.75 (dd, 1H, *J* = 12.7, 2.5 Hz), 7.68 (d, 1H, *J* = 8.6 Hz), 7.44-7.27

(m, 5H), 7.19-7.13 (m, 2H), 6.47 (s, 2H), 5.86-5.81 (m, 1H), 1.48 (s, 9H); MS(ESI⁺): m/z 615.34 (M+H)⁺.

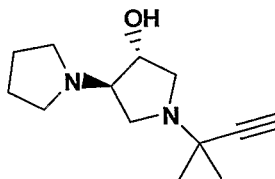
G) 1-(4-(2-Amino-3-(2-(5-aminopyridin-2-yl)ethynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

[00451] A solution of *tert*-butyl 6-(2-(2-amino-4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)ethynyl)pyridin-3-ylcarbamate (23 mg, 0.037 mmol) in CH₂Cl₂ (2 mL) and treated with TFA (0.5 mL) and stirred at RT for 1 h. The mixture was concentrated *in vacuo* and the crude product purified by preparative HPLC (Column B) and converted to its hydrochloride salt (11 mg, 52%) in the same manner as Step E of Example 36. ¹H NMR (DMSO-*d*₆) δ 11.05 (s, 1H), 10.62 (s, 1H), 8.05 (s, 1H), 7.97 (d, 1H, *J* = 2.7 Hz), 7.94 (d, 1H, *J* = 7.1 Hz), 7.82 (d, 1H, *J* = 12.1 Hz), 7.66 (d, 1H, *J* = 8.8 Hz), 7.45-7.45 (m, 2H), 7.35 (dd, 2H, *J* = 8.2, 5.5 Hz), 7.20 (d, 1H, *J* = 6.6 Hz), 7.16 (t, 2H, *J* = 8.8 Hz), 6.24 (d, 1H, *J* = 6.6 Hz), 3.74 (s, 2H); MS(ESI⁺): m/z 515.19 (M+H)⁺.

Example 134

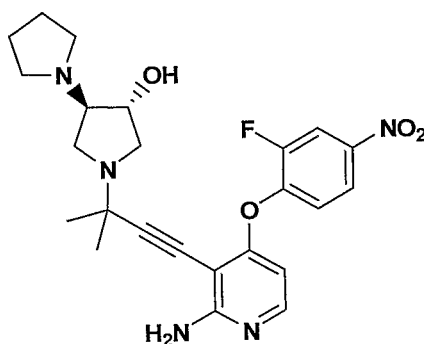


N-(4-(2-Amino-3-(3-((3R,4R)-3-hydroxy-4-(pyrrolidin-1-yl)pyrrolidin-1-yl)-3-methylbut-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, trihydrochloride salt



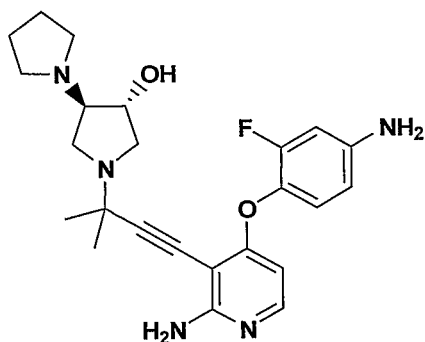
A) (3R,4R)-1-(2-Methylbut-3-yn-2-yl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol

- [00452] A mixture of (3*R*,4*R*)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol (Lexicon Pharma, 1.56 g, 10.0 mmol) and 3-chloro-3-methyl-1-butyne (GFS Chemical, Inc., 1.36 g, 13.2 mmol), THF (15 mL) and Et₃N (13.3 mmol) was treated with CuI (77 mg, 0.78 mmol). An exothermic reaction ensued with concomitant formation of a precipitate.
- 5 After stirring at RT for 15 h, the mixture was concentrated *in vacuo* and partitioned between EtOAc and saturated aqueous NaHCO₃ solution. The aqueous phase was extracted twice with EtOAc and the combined EtOAc phases were dried (MgSO₄) and concentrated to give a light brown solid (1.0 g, 45%). ¹H NMR (CDCl₃) δ 4.20 (br s, 1H), 3.13-3.04 (m, 1H), 2.95 (dd, 1H, *J* = 10.1, 6.6 Hz), 2.77 (dd, 1H, *J* = 10.1, 2.6
- 10 Hz), 2.64 (m, 3H), 2.61 (m, 2H), 2.55-2.46 (m, 1H), 2.26 (s, 1H), 1.85-1.74 (m, 4H), 1.38 (s, 3H), 1.36 (s, 3H); MS(ESI⁺): *m/z* 223.29 (M+H)⁺.



- B) (3*R*,4*R*)-1-(4-(2-Amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)-2-methylbut-3-yn-2-yl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol
- 15

- [00453] The title compound was prepared from (3*R*,4*R*)-1-(2-methylbut-3-yn-2-yl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol and 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine (Compound C of Example 34) in the same manner as Step D of Example 35 in 57% yield. ¹H NMR (CDCl₃) δ 8.10 (dd, 1H, *J* = 10.2, 2.5 Hz), 8.03 (d, 1H, *J* = 9.2
- 20 Hz), 7.99 (d, 1H, *J* = 5.6 Hz), 7.13-7.06 (m, 1H), 6.26 (d, 1H, *J* = 6.1 Hz), 5.18 (br s, 2H), 4.21 (m, 1H), 3.10-2.99 (m, 1H), 2.96 (s, 1H), 2.70 (dd, 2H, *J* = 9.7, 3.1 Hz), 2.66-1.15 (m, 2H), 1.87-1.76 (m, 5H), 1.33-1.32 (m, 2H), 1.32 (m, 3H), 1.34 (m, 3H); MS(ESI⁺): *m/z* 470.20 (M+H)⁺.



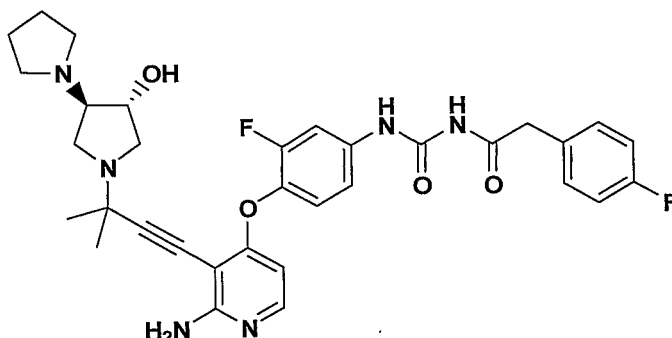
C) (3*R*,4*R*)-1-(4-(2-Amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)-2-methylbut-3-yn-2-yl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol

[00454] The title compound was prepared from (3*R*,4*R*)-1-(4-(2-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)-2-methylbut-3-yn-2-yl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol in the same manner as Step C of Example 11 in 95% yield. MS(ESI⁺): *m/z* 440.37 (M+H)⁺.

D) *N*-(4-(2-Amino-3-(3-((3*R*,4*R*)-3-hydroxy-4-(pyrrolidin-1-yl)pyrrolidin-1-yl)-3-methylbut-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, trihydrochloride salt

[00455] The title compound was prepared from (3*R*,4*R*)-1-(4-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)-2-methylbut-3-yn-2-yl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol and 1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxylic acid (Compound B of Example 101) in the same manner as Example 62 in 50% yield. ¹H NMR (DMSO-*d*₆) δ 12.14 (s, 1H), 8.62-8.54 (m, 1H), 8.14 (dd, 3H, *J* = 6.6, 2.0 Hz), 8.05 (d, 1H, *J* = 13.2 Hz), 7.99 (d, 1H, *J* = 7.1 Hz), 7.62-7.51 (m, 5H), 7.42 (t, 2H, *J* = 8.6 Hz), 6.78-6.70 (m, 1H), 6.32 (d, 1H, *J* = 7.1 Hz), 4.65 (br s, 1H), 3.94-3.84 (m, 1H), 3.71 (d, 2H, *J* = 16.8 Hz), 3.60 (m, 2H), 3.52 (m, 1H), 3.22-3.08 (m, 2H), 2.00-1.91 (m, 2H), 1.88-1.78 (m, 2H), 1.70 (s, 6H); MS(ESI⁺): *m/z* 655.40 (M+H)⁺.

Example 135



1-(4-(2-Amino-3-(3-((3*R*,4*R*)-3-hydroxy-4-(pyrrolidin-1-yl)pyrrolidin-1-yl)-3-methylbut-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, trihydrochloride salt

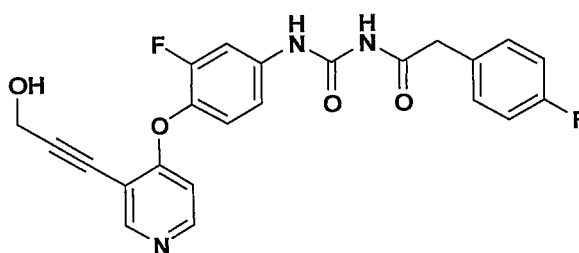
5

[00456] The title compound was prepared from (3*R*,4*R*)-1-(4-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)-2-methylbut-3-yn-2-yl)-4-(pyrrolidin-1-yl)pyrrolidin-3-ol in 40% yield in the same manner as Step E of Example 11. ¹H NMR (DMSO-*d*₆) δ 11.06 (s, 1H), 10.62 (s, 1H), 7.97 (d, 2H, *J* = 6.6 Hz), 7.80 (d, 1H, *J* = 11.7 Hz), 7.51-7.40 (m, 2H), 7.38-7.32 (m, 2H), 7.16 (t, 2H, *J* = 8.6 Hz), 6.25 (d, 1H, *J* = 6.6 Hz), 4.63-4.53 (m, 1H), 3.79-3.68 (m, 1H), 3.74 (s, 2H), 3.68-3.56 (m, 2H), 3.51-3.43 (m, 2H), 3.08-2.99 (m, 4H), 1.98-1.92 (m, 2H), 1.89-1.77 (m, 2H), 1.64 (s, 6H); MS(ESI⁺): *m/z* 619.41 (M+H)⁺.

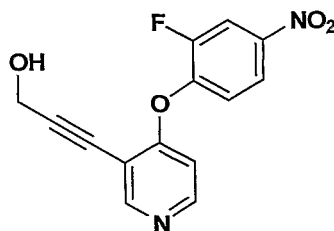
10

15

Example 136

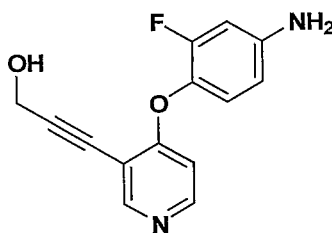


1-(3-Fluoro-4-(3-(3-hydroxyprop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt



A) 3-(4-(2-Fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-ol

[00457] The title compound was prepared from 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridine (Compound A of Example 33) and propargyl alcohol (Aldrich) in 77% yield in the same manner as Step A of Example 36. ¹H NMR (DMSO-*d*₆) δ 8.69 (s, 1H), 8.49 (d, 1H, *J* = 5.6 Hz), 8.43 (dd, 1H, *J* = 10.7, 2.5 Hz), 8.17 (d, 1H, *J* = 9.2 Hz), 7.57 (t, 1H, *J* = 8.6 Hz), 7.04 (d, 1H, *J* = 5.6 Hz), 5.40 (t, 1H, *J* = 6.1 Hz), 4.28 (d, 2H, *J* = 6.1 Hz); MS(ESI⁺): *m/z* 289.15 (M+H)⁺.



10

B) 3-(4-(4-Amino-2-fluorophenoxy)pyridin-3-yl)prop-2-yn-1-ol

[00458] The title compound was prepared in form 3-(4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-ol in 95% yield in the same manner as Step C of Example 11. MS(ESI⁺): *m/z* 259.21 (M+H)⁺.

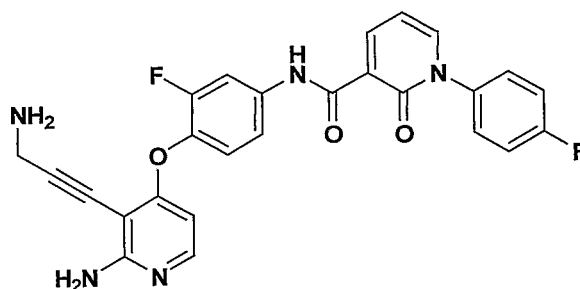
15

C) 1-(3-Fluoro-4-(3-(3-hydroxyprop-1-ynyl)pyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

[00459] The title compound was prepared from 3-(4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-yn-1-ol in 36% yield in the same manner as Step E of Example 11. ¹H NMR (DMSO-*d*₆) δ 11.06 (s, 1H), 10.63 (s, 1H), 8.79 (s, 1H), 8.49 (d, 1H, *J* = 6.1 Hz), 7.82 (d, 1H, *J* = 12.2 Hz), 7.45-7.40 (m, 2H), 7.38-7.33 (m, 2H), 7.23-7.13 (m, 2H), 6.89 (d, 1H, *J* = 6.1 Hz), 4.37 (s, 2H), 3.74 (s, 2H); MS(ESI⁺): *m/z* 438.23 (M+H)⁺.

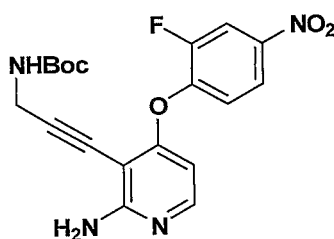
20

Example 137



N-(4-(2-Amino-3-(3-aminoprop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, dihydrochloride salt

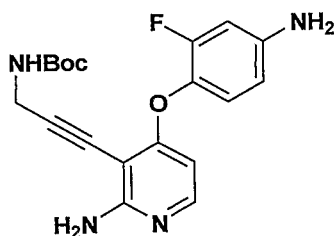
5



A) *tert*-Butyl 3-(2-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynylcarbamate

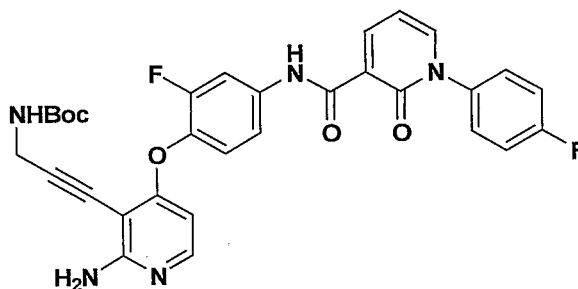
[00460] The title compound was prepared from *N*-Boc propargylamine (Compound A of Example 42) and 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine (Compound C of Example 34) in the same manner as Step A of Example 42 in 59% yield. ¹H NMR (DMSO-*d*₆) δ 8.35 (dd, 1H, *J* = 10.7, 2.5 Hz), 8.12 (d, 1H, *J* = 9.2 Hz), 7.88 (d, 1H, *J* = 5.6 Hz), 7.39 (t, 1H, *J* = 8.6 Hz), 7.31 (t, 1H, *J* = 5.1 Hz), 6.53 (s, 2H), 6.15 (d, 1H, *J* = 5.6 Hz), 3.92 (d, 2H, *J* = 5.6 Hz), 1.36 (s, 9H); MS(ESI⁺): *m/z* 403.34 (M+H)⁺.

15



B) *tert*-Butyl 3-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynylcarbamate

[00461] The title compound was prepared from *tert*-butyl 3-(2-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-ynylcarbamate in quantitative yield in the same manner as Step C of Example 11. MS(ESI⁺): *m/z* 373.35 (M+H)⁺.



C) *tert*-Butyl 3-(2-amino-4-(2-fluoro-4-(1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamido)phenoxy)pyridin-3-yl)prop-2-ynylcarbamate

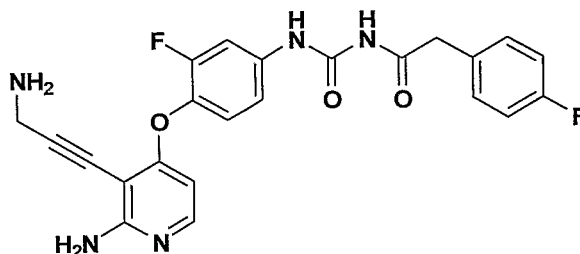
[00462] The title compound was prepared from *tert*-butyl 3-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynylcarbamate and 1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxylic acid (Compound B of Example 101) in the same manner as Example 62 in 48% yield. ¹H NMR (DMSO-*d*₆) δ 12.07 (s, 1H), 8.57 (dd, 1H, *J* = 7.1, 2.0 Hz), 8.12 (dd, 1H, *J* = 6.6, 2.0 Hz), 8.00-7.93 (m, 1H), 7.75 (d, 1H, *J* = 6.1 Hz), 7.61 (d, 2H, *J* = 5.1 Hz), 7.59 (d, 1H, *J* = 4.6 Hz), 7.48-7.37 (m, 4 H), 7.30-7.25 (m, 1 H), 6.72 (t, 1H, *J* = 7.1 Hz), 6.37 (br s, 1H), 5.80 (d, 1H, *J* = 6.1 Hz), 4.00 (d, 2H, *J* = 5.1 Hz), 1.38 (s, 9H); MS(ESI⁺): *m/z* 588.26 (M+H)⁺.

D) *N*-(4-(2-Amino-3-(3-aminoprop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, dihydrochloride salt

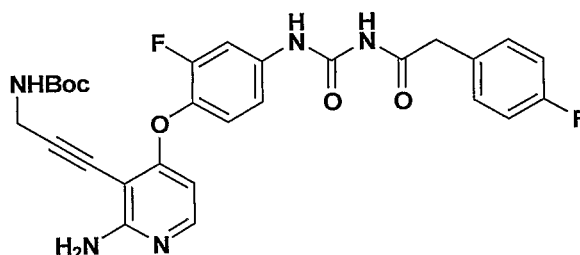
[00463] The title compound was prepared from *tert*-butyl 3-(2-amino-4-(2-fluoro-4-(1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamido)phenoxy)pyridin-3-yl)prop-2-ynylcarbamate in 80% yield in the same manner as Step E of Example 36. ¹H NMR (DMSO-*d*₆) δ 12.13 (s, 1H), 8.57 (dd, 1H, *J* = 7.1, 2.0 Hz), 8.51 (s, 2 H), 8.14 (dd, 1H, *J* = 6.6, 2.0 Hz), 8.11-8.02 (m, 1H), 7.98-7.90 (m, 1H), 7.60 (dd, 2H, *J* =

9.2, 5.1 Hz), 7.53 (d, 1H, $J = 9.2$ Hz), 7.46-7.37 (m, 3H), 6.76-6.71 (m, 1H), 6.20 (d, 1H, $J = 6.6$ Hz), 4.11-4.04 (m, 2H); MS(ESI⁺): m/z 488.16 (M+H)⁺.

Example 138



1-(4-(2-Amino-3-(3-aminoprop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt



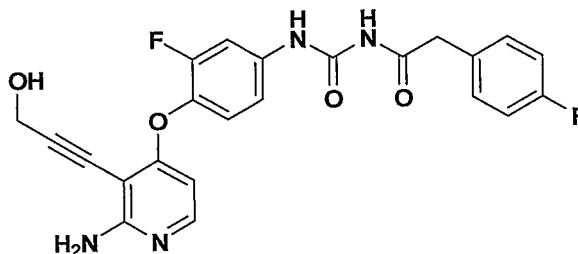
- 10 A) *tert*-Butyl 3-(2-amino-4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)prop-2-ynylcarbamate
 [00464] The title compound was prepared from *tert*-butyl 3-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-ynylcarbamate in 38% yield in the same manner as Step E of Example 11. ¹H NMR (DMSO-*d*₆) δ 11.02 (s, 1H), 10.55 (s, 1H), 7.80-7.73-7.69 (m, 2H), 7.38-7.29 (m, 3H), 7.33 (d, 1H, $J = 5.1$ Hz), 7.30-7.21 (m, 1H), 7.21-7.13 (m, 2H), 6.37 (br s, 1H), 5.76 (d, 1H, $J = 6.1$ Hz), 4.00 (s, 2H), 3.73 (s, 2H), 1.38 (s, 9H); MS(ESI⁺): m/z 552.24 (M+H)⁺.

- 20 B) 1-(4-(2-Amino-3-(3-aminoprop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

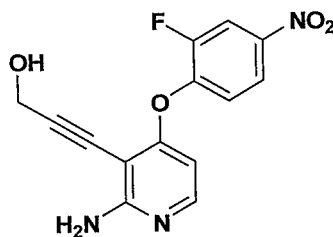
[00465] The title compound was prepared from *tert*-butyl 3-(2-amino-4-(2-fluoro-4-(3-(2-(4-fluorophenyl)acetyl)ureido)phenoxy)pyridin-3-yl)prop-2-ynylcarbamate in 65% yield in the same manner as Step E of Example 11. ¹H NMR (DMSO-*d*₆) δ 11.05 (s, 1H), 10.61 (s, 1H), 8.48 (br s, 3H), 7.90 (d, 1H, $J = 6.6$ Hz), 7.84-7.76 (m,

2H), 7.45-7.39 (m, 1H), 7.39-7.32 (m, 3H), 7.20-7.13 (m, 2H), 6.11 (d, 1H, $J = 6.1$ Hz), 4.09-4.03 (m, 2H), 3.74 (s, 2H); MS(ESI⁺): m/z 452.12 (M+H)⁺.

Example 139

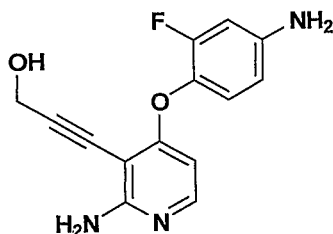


1-(4-(2-Amino-3-(3-hydroxyprop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt



A) 3-(2-Amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-ol

[00466] The title compound was prepared from propargyl alcohol (Aldrich) and 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine (Compound C of Example 34) in 46% in the same manner as Step A of Example 36. ¹H NMR (DMSO-*d*₆) δ 8.40-8.34 (m, 1H), 8.13 (d, 1H, $J = 8.6$ Hz), 7.88 (d, 1H, $J = 5.6$ Hz), 7.42 (t, 1H, $J = 8.6$ Hz), 6.49 (s, 2H), 6.14 (d, 1H, $J = 6.1$ Hz), 5.26-5.20 (m, 1H), 4.26 (d, 2H, $J = 6.1$ Hz); MS(ESI⁺): m/z 304.23 (M+H)⁺.



B) 3-(2-Amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-yn-1-ol

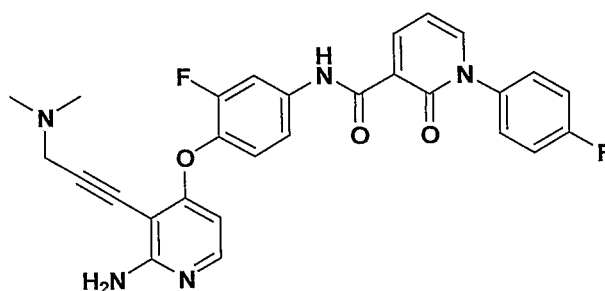
[00467] The title compound was prepared from 3-(2-amino-4-(2-fluoro-4-nitrophenoxy)pyridin-3-yl)prop-2-yn-1-ol in 65% yield. MS(ESI⁺): *m/z* 274.21 (M+H)⁺.

5

C) 1-(4-(2-Amino-3-(3-hydroxyprop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

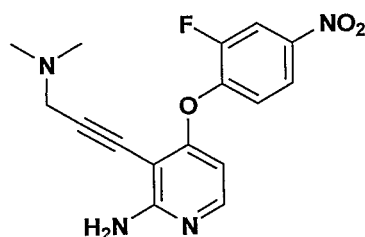
[00468] The title compound was prepared from 3-(2-amino-4-(4-amino-2-fluorophenoxy)pyridin-3-yl)prop-2-yn-1-ol in 48% yield. ¹H NMR (DMSO-*d*₆) δ 11.05 (s, 1H), 10.60 (s, 1H), 7.86 (d, 1H, *J* = 7.1 Hz), 7.83-7.77 (m, 1H), 7.44-7.37 (m, 2H), 7.37-7.32 (m, 3 H), 7.20-7.13 (m, 2H), 6.14 (d, *J* = 6.6 Hz, 1H), 4.37 (s, 2H), 3.74 (s, 2H); MS(ESI⁺): *m/z* 453.28 (M+H)⁺.

10

Example 140

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N-(4-(2-Amino-3-(3-(dimethylamino)prop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, dihydrochloride salt



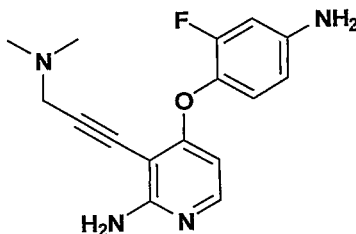
20

A) 3-(3-(Dimethylamino)prop-1-ynyl)-4-(2-fluoro-4-nitrophenoxy)pyridin-2-amine

[00469] The title compound was prepared from 1-dimethylamin-2-propyne (Aldrich) and 4-(2-fluoro-4-nitrophenoxy)-3-iodopyridin-2-amine (Compound C of

Example 34) in 64% yield in the same manner as Step A of Example 42. ^1H NMR (DMSO- d_6) δ 8.36 (dd, 1H, J = 10.7, 2.5 Hz), 8.11 (d, 1H, J = 8.6 Hz), 7.93 (d, 1H, J = 5.6 Hz), 7.30 (t, 1H, J = 8.6 Hz), 6.43 (br s, 2H), 6.28 (d, 1H, J = 6.1 Hz), 3.41 (s, 2H), 2.05 (s, 6H); MS(ESI^+): m/z 331.28 ($\text{M}+\text{H}$) $^+$.

5



B) 4-(4-Amino-2-fluorophenoxy)-3-(3-(dimethylamino)prop-1-ynyl)pyridin-2-amine

[00470] The title compound was prepared from 3-(3-(dimethylamino)prop-1-ynyl)-4-(2-fluoro-4-nitrophenoxy)pyridin-2-amine in 77% yield in the same manner as Step C of Example 11. MS(ESI^+): m/z 301.30 ($\text{M}+\text{H}$) $^+$.

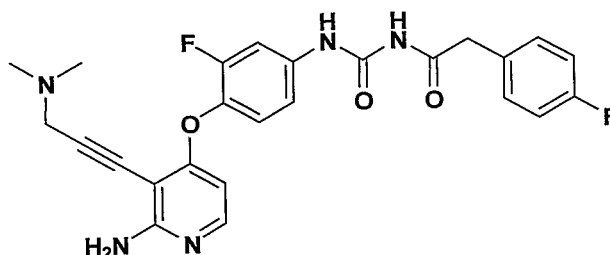
10

C) N-(4-(2-Amino-3-(3-(dimethylamino)prop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide, dihydrochloride salt

15

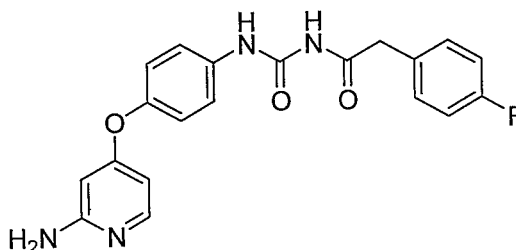
[00471] The title compound was prepared from 4-(4-amino-2-fluorophenoxy)-3-(3-(dimethylamino)prop-1-ynyl)pyridin-2-amine and 1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxylic acid (Compound B of Example 101) in the same manner as Example 62 in 71% yield. ^1H NMR (DMSO- d_6) δ 12.14 (s, 1H), 11.39 (s, 1H), 8.60-8.53 (m, 1H), 8.33 (s, 1H), 8.14 (dd, 1H, J = 6.6, 2.2 Hz), 8.05 (dd, 1H, J = 12.7, 2.2 Hz), 7.98 (d, 1H, J = 7.0 Hz), 7.61 (d, 1H, J = 5.3 Hz), 7.58 (d, 1H, J = 4.8 Hz), 7.56-7.50 (m, 1H), 7.37-7.47 (m, 3H), 6.76-6.69 (m, 1H), 6.30 (d, 1H, J = 7.0 Hz), 4.39 (s, 2H), 2.84 (s, 6H); MS(ESI^+): m/z 480.28 ($\text{M}+\text{H}$) $^+$.

20

Example 141

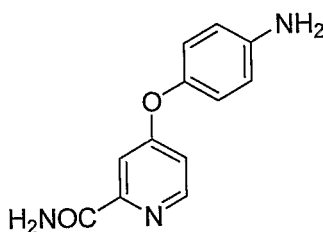
1-(4-(2-Amino-3-(3-(dimethylamino)prop-1-ynyl)pyridin-4-yloxy)-3-fluorophenyl)-3-(2-(4-fluorophenyl)acetyl)urea, dihydrochloride salt

- 5 [00472] The title compound was prepared from 4-(4-amino-2-fluorophenoxy)-3-(3-(dimethylamino)prop-1-ynyl)pyridin-2-amine in a similar manner as Step E of Example 11 in 70% yield. ^1H NMR ($\text{DMSO}-d_6$) δ 11.46 (br s, 1H), 11.07 (s, 1H), 10.64 (s, 1H), 8.37 br (s, 1H), 7.98 (t, 1H, $J = 7.5$ Hz), 7.81 (d, 1H, $J = 13.6$ Hz), 7.43-7.32 (m, 4H), 7.20-7.09 (m, 2H), 6.27 (d, 1H, $J = 7.0$ Hz), 4.38 (s, 2H), 3.75 (s, 2H), 2.84 (s, 6H); MS(ESI^+): m/z 516.31 ($\text{M}+\text{H}$) $^+$.
- 10

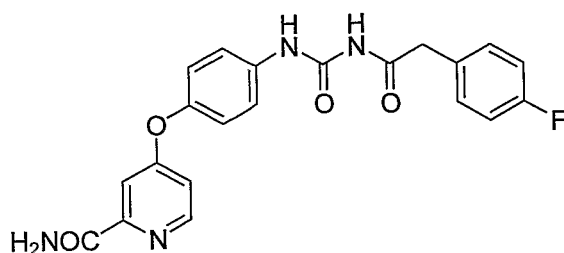
Example 142

1-(4-(2-Aminopyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

15

**A) 4-(4-Aminophenoxy)picolinamide**

- [00473] The title compound was prepared in a similar manner described in Step B' of Example 24, starting from 4-aminophenol. Yield: 85%. MS (ESI^+) m/z 230 ($\text{M}+\text{H}$) $^+$.
- 20



B) 1-(4-(2-Carbamoylpyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea

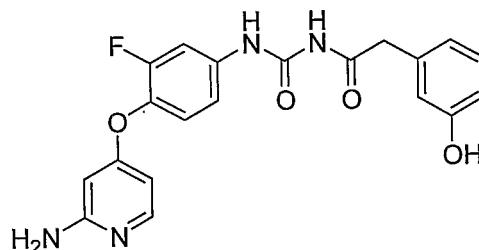
- 5 **[00474]** The title compound was prepared in a similar manner described in Step C' of Example 24. Yield: 95%. MS (ESI⁺) *m/z* 409 (M+H)⁺.

C) 1-(4-(2-Aminopyridin-4-yloxy)phenyl)-3-(2-(4-fluorophenyl)acetyl)urea, hydrochloride salt

- 10 **[00475]** The title compound was prepared in a similar manner described in Step D' of Example 24. Yield: 58%. ¹H NMR (DMSO-*d*₆) δ 12.86 (s, 1H), 10.97 (s, 1H), 10.51 (s, 1H), 7.91 (d, 1H, *J* = 6.0 Hz), 7.67 (d, 3H, *J* = 9.0 Hz), 7.34 (dd, 2H, *J* = 9.0, 5.0 Hz), 7.21 (d, 2H, *J* = 9.0 Hz), 7.16 (t, 2H, *J* = 9.0 Hz), 6.63 (dd, 1H, *J* = 9.5, 2.0 Hz), 6.05 (d, 1H, *J* = 2.0 Hz), 3.73 (s, 2H); MS (ESI⁺) *m/z* 381 (M+H)⁺.

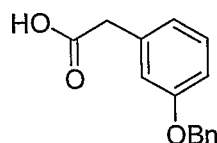
15

Example 143



1-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(3-hydroxyphenyl)acetyl)urea

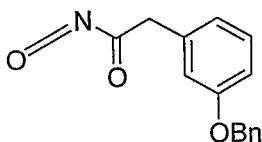
20



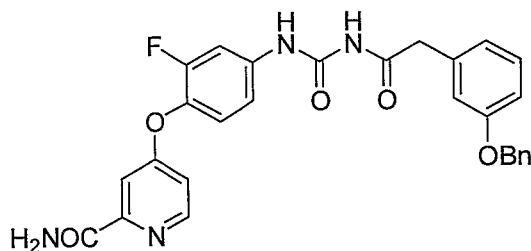
A) 2-(3-(Benzyloxy)phenyl)acetic acid

[00476] To a solution of 3-hydroxyphenylacetic acid (Acros, 3.04 g, 20 mmol) in 20 mL of DMF were added K_2CO_3 (6.90 g, 50 mmol) and benzyl bromide (4.75 mL, 40 mmol) at room temperature. The reaction mixture was stirred for 24 h. The suspension was filtered and washed with diethyl ether. The filtrate was then washed with brine and dried over $MgSO_4$. Filtration, followed by concentration, provided the crude benzyl 2-(3-(benzyloxy)phenyl)acetate which was used in the next step. MS (ESI^+) m/z 355 ($M+Na$)⁺.

[00477] The crude benzyl 2-(3-(benzyloxy)phenyl)acetate was dissolved in a mixture of MeOH (20 mL) and THF (50 mL). To this solution was added 40 mL of 1N NaOH (40 mmol). The reaction mixture was stirred at room temperature for 2 h. The organic solvent was removed *in vacuo*. The remaining aqueous solution was extracted with diethyl ether (2 x 50 mL). The aqueous solution was then acidified with 1N HCl (50 mL) and the title compound precipitated. The solid was collected by filtration (4.35 g, 90% two steps). MS(ESI^+) m/z 265 ($M+Na$)⁺.

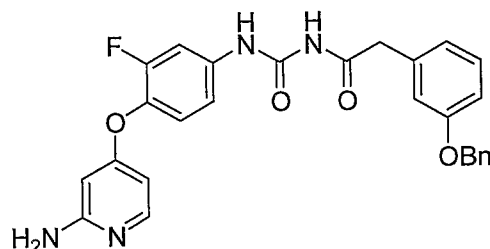
**B) 2-(3-(Benzyloxy)phenyl)acetyl isocyanate**

[00478] To a solution of 2-(3-(benzyloxy)phenyl)acetic acid (484 mg, 2.0 mmol) in DCM (10 mL) at room temperature was added 1 drop of DMF and thionyl chloride (0.30 mL, 4 mmol). The reaction mixture was stirred at room temperature for 1 h and then at 50 °C for 0.5 h. The mixture was cooled and the solvent was removed *in vacuo*. The residue was dissolved in 5 mL of toluene and AgOCN (600 mg, 4.0 mmol) was added. The suspension was stirred for 0.5 h and it was filtered to provide a solution of 2-(3-(benzyloxy)phenyl)acetyl isocyanate in toluene (0.40 M).



C) 1-(2-(3-(Benzyloxy)phenyl)acetyl)-3-(4-(2-carbamoylpyridin-4-yloxy)-3-fluorophenyl)urea

[00479] The title compound was prepared in a similar manner described in Step C' of Example 24, using the solution of Step B of this Example. Yield: 63%. MS(ESI⁺) *m/z* 515 (M+H)⁺.

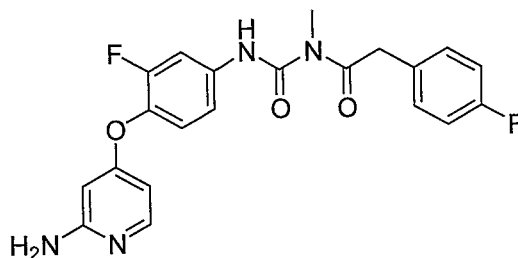


D) 1-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(3-(benzyloxy)phenyl)acetyl)urea

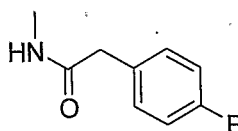
[00480] The title compound was prepared in a similar manner described in Step D' of Example 24. Yield: 61%. MS(ESI⁺) *m/z* 487 (M+H)⁺.

E) 1-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(3-hydroxyphenyl)acetyl)urea

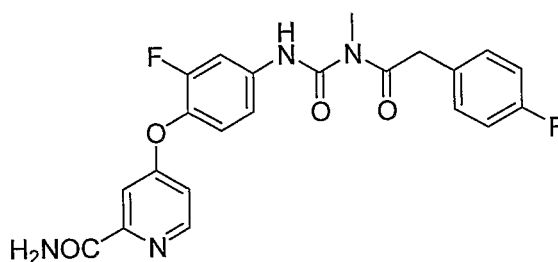
[00481] To a solution of 1-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)-3-(2-(3-(benzyloxy)phenyl)acetyl)urea (150 mg, 0.31 mmol) in a mixture of 5 mL of EtOAc and 3 mL of MeOH was added 10% Pd/C (200 mg). The suspension was stirred under H₂ atmosphere for 1 h. Filtration, followed by concentration, provided the title compound (77 mg, 63%). ¹H NMR (DMSO-*d*₆) δ 10.95 (s, 1H), 10.54 (s, 1H), 9.35 (s, 1H), 7.74 (d, 1H, *J* = 6.0 Hz), 7.68 (dd, 1H, *J* = 13.0, 2.0 Hz), 7.30 (dd, 1H, *J* = 9.0, 1.1 Hz), 7.23 (t, 1H, *J* = 9.0 Hz), 7.07 (t, 1H, *J* = 8.0 Hz), 6.69 (s, 1H), 6.68 (d, 1H, *J* = 7.0 Hz), 6.62 (dd, 1H, *J* = 7.0, 2.0 Hz), 6.10 (dd, 1H, *J* = 6.0, 2.0 Hz), 5.90 (s, 2H), 5.73 (d, 1H, *J* = 2.0 Hz), 3.27 (s, 2H); MS(ESI⁺) *m/z* 397 (M+H)⁺.

Example 144

3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-(2-(4-fluorophenyl)acetyl)-1-methylurea, hydrochloride salt

**A) 2-(4-Fluorophenyl)-N-methylacetamide**

[00482] To a solution of methylamine in THF (2.0 M, 5 mL, 10 mmol) was added 4-fluorophenylacetyl chloride (518 mg, 3.0 mmol) at -78°C . The reaction mixture was stirred from -78°C to room temperature for 1 h. The solution was diluted with H_2O and extracted with EtOAc. The organic layer was washed with brine and dried over MgSO_4 . Filtration, followed by concentration, provided the title compound (490 mg, 98%). MS(ESI^+) m/z 168 ($\text{M}+\text{H}$) $^+$.

**B) 3-(4-(2-Carbamoylpyridin-4-yloxy)-3-fluorophenyl)-1-(2-(4-fluorophenyl)acetyl)-1-methylurea**

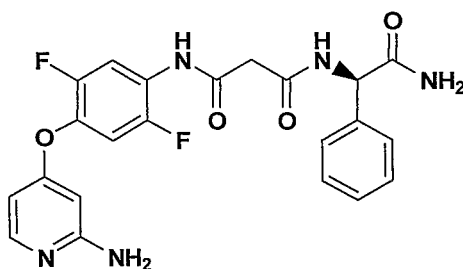
[00483] To a solution of 2-(4-fluorophenyl)-N-methylacetamide (89 mg, 0.53 mmol) in 2 mL of THF at -78°C was added MeLi in Et_2O (1.6 M, 0.34 mL, 0.55 mmol). The solution was stirred at -78°C for 5 min and then 20% phosgene in toluene (1.9 M, 0.29 mL, 0.55 mmol) was introduced quickly. After 2 min, 4-(4-

amino-2-fluorophenoxy)picolinamide (Compound B' of Example 24, 100 mg, 0.40 mmol) was added, followed by the addition of DMF (2 mL) and DIEA (0.4 mL). The reaction mixture was stirred at room temperature for 1 h and quenched with H₂O. The solution was then extracted with EtOAc and the organic layer was washed with brine, dried over MgSO₄. After filtration and concentration, the residue was purified by silica gel chromatography to give the title compound (77 mg, 33%). MS(ESI⁺) *m/z* 441 (M+H)⁺.

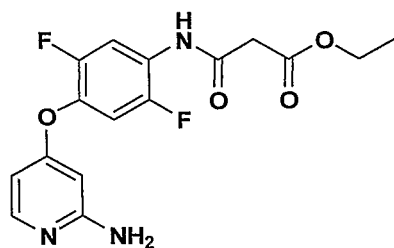
C) 3-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-(2-(4-fluorophenyl)acetyl)-1-methylurea, hydrochloride salt

[00484] The title compound was prepared in a similar manner described in Step D' of Example 24. Yield: 24%. ¹H NMR (DMSO-*d*₆) δ 13.20 (s, 1H), 11.17 (s, 1H), 7.90 (d, 1H, *J* = 7.0 Hz), 7.78-7.74 (m, 3H), 7.39-7.34 (m, 2H), 7.23-7.21 (m, 2H), 7.10-7.05 (m, 2H), 6.63 (dd, 1H, *J* = 7.0, 2.0 Hz), 6.08 (d, 1H, *J* = 2.0 Hz), 4.00 (s, 2H), 3.24 (s, 3H); MS(ESI⁺) *m/z* 413 (M+H)⁺.

Example 145

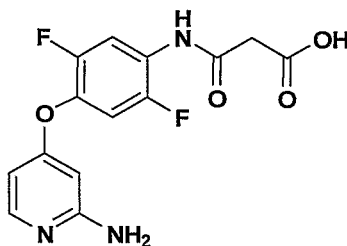


(*R*)-*N*¹-(2-Amino-2-oxo-1-phenylethyl)-*N*³-(4-(2-aminopyridin-4-yloxy)-2,5-difluorophenyl)malonamide, trifluoroacetic acid salt



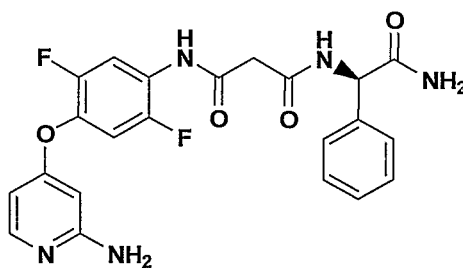
A) Ethyl 3-(4-(2-aminopyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoate

[00485] Ethyl 3-(4-(2-carbamoylpyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoate (Compound A of Example 116, 0.73 g, 1.9 mmol) was converted to the title compound (0.24 g, 35%) in a manner similar to the preparation of Compound E of Example 112. MS(ESI⁺) *m/z* 352 (M+H)⁺.



B) 3-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoic acid

[00486] Ethyl 3-(4-(2-aminopyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoate (0.24 g, 0.68 mmol) was converted to the title compound (0.039 mg, 18%) in a manner similar to the preparation of Compound B of Example 116. HRMS(ESI⁺), Calcd.: 324.0796 (M+H)⁺, found: 324.0795 (M+H)⁺.

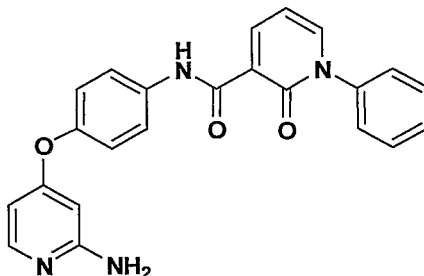


C) (R)-N¹-(2-Amino-2-oxo-1-phenylethyl)-N³-(4-(2-aminopyridin-4-yloxy)-2,5-difluorophenyl)malonamide trifluoroacetic acid salt

[00487] 3-(4-(2-Aminopyridin-4-yloxy)-2,5-difluorophenylamino)-3-oxopropanoic acid (0.039 g, 0.12 mmol) was coupled with (R)-2-amino-2-phenylacetamide hydrochloride (Bachem, 0.023 g, 0.12 mmol), in a manner similar to the preparation of Example 103, to afford the title compound (0.0048 g, 7%). ¹H NMR (DMSO-*d*₆) δ 10.33 (s, 1H), 8.77 (d, 1H, *J* = 7.8 Hz), 8.10-8.19 (m, 1H), 7.90 (d, 1H, *J* = 7.2 Hz),

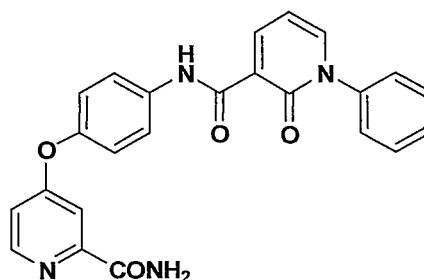
7.60-7.75 (m, 4H), 7.17-7.39 (m, 6H), 6.66-6.69 (m, 1H), 6.11 (s, 1H), 5.35 (d, 1H, J = 7.8 Hz); HRMS(ESI⁺), Calcd.: 456.1483 (M+H)⁺, found: 456.1487 (M+H)⁺.

Example 146



5

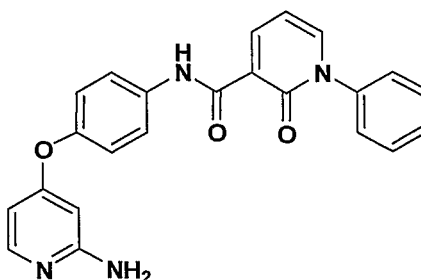
N-(4-(2-Aminopyridin-4-yloxy)phenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide, hydrochloride salt



10 A) 4-(4-(2-Oxo-1-phenyl-1,2-dihydropyridine-3-carboxamido)phenoxy)picolinamide

[00488] 4-(4-Aminophenoxy)picolinamide (Compound A of Example 142, 0.030 g, 0.13 mmol) was coupled with Compound C of Example 57 (0.028 g, 0.13 mmol), in a manner similar to the preparation of Compound A of Example 115, to afford the title compound (0.057 g, 100%) which was used without further purification. MS(ESI⁺) m/z 427 (M+H)⁺.

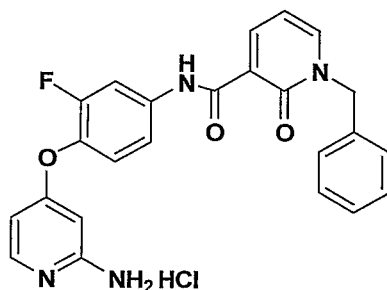
15



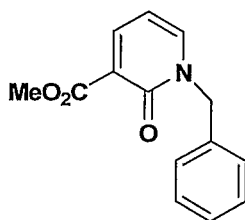
B) *N*-(4-(2-Aminopyridin-4-yloxy)phenyl)-2-oxo-1-phenyl-1,2-dihydropyridine-3-carboxamide, hydrochloride salt

[00489] 4-(4-(2-Oxo-1-phenyl-1,2-dihydropyridine-3-carboxamido)phenoxy) picolinamide (0.055, 0.13 mmol) was converted to the title compound (0.0093 g, 16%) in a manner similar to the preparation of Compound E of Example 112. ¹H NMR (CD₃OD) δ 12.10 (s, 1H), 8.59-8.61 (m, 1H), 7.88-7.90 (m, 1H), 7.69-7.76 (m, 3H), 7.39-7.53 (m, 5H), 7.10-7.13 (m, 2H), 6.66 (t, 1H, *J* = 6.9 Hz), 6.53-6.55 (m, 1H), 6.07-6.08 (m, 1H), 4.75 (br s, 2H); HRMS(ESI⁺), Calcd.: 399.1457 (M+H)⁺, found: 399.1453 (M+H)⁺.

Example 147



***N*-(4-(2-Aminopyridin-4-yloxy)-3-fluorophenyl)-1-benzyl-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt**



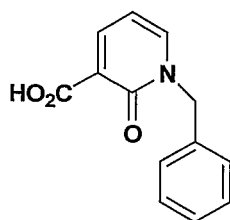
A) Methyl 1-benzyl-2-oxo-1,2-dihydropyridine-3-carboxylate

[00490] A heterogeneous mixture of methyl 2-oxo-2*H*-pyran-3-carboxylate (Aldrich, 2.0 g, 13 mmol, 1.0 eq) and 4-fluorobenzylamine (1.5 mL, 13 mmol, 1.0 eq) in DMF (10 ml) were stirred at room temperature for 3 h. The reaction mixture was treated with EDCI (3.4 g, 18 mmol, 1.4 eq) and DMAP (0.11 g, 9.91 mmol, 0.07 eq) at room temperature and the resulting solution was stirred for 12 h. The reaction mixture was quenched with 1N aqueous HCl and the solution was extracted with ethyl acetate (4 x 50 mL). The combined organic extracts were washed with 10% aqueous

LiCl (3 x 70 mL), dried (Na₂SO₄), filtered and the filtrate concentrated *in vacuo* to afford the product (2.5 g, 73%) as a solid, that was used without further purification.

¹H NMR (DMSO-*d*₆) δ 8.17-8.20 (m, 1H), 8.03-8.05 (m, 1H), 7.38-7.46 (m, 2H), 7.16-7.22 (m, 2H), 6.37 (dd, 1H, *J* = 6.94 Hz), 5.13 (s, 2H), 3.73 (s, 3H);

5 HRMS(ESI⁺), Calcd.: 262.0879, found: 262.0885.

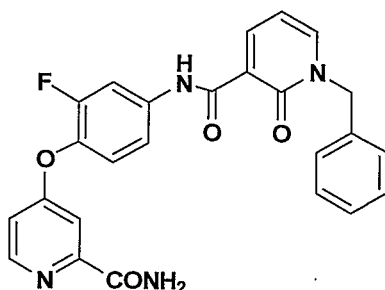


B) 1-Benzyl-2-oxo-1,2-dihydropyridine-3-carboxylic acid

[00491] A solution of methyl 1-benzyl-2-oxo-1,2-dihydropyridine-3-carboxylate
 10 (2.4 g, 9.2 mmol, 1.0 eq) in MeOH (25 mL) was treated with 5N aqueous sodium hydroxide (4.6 mL, 24 mmol, 2.6 eq) at room temperature and the reaction mixture was stirred for 15 h. The reaction mixture was then concentrated *in vacuo*, diluted with water and the solution was extracted with ethyl acetate, discarding the organic fraction. The aqueous fraction was cooled to 0 °C and was acidified with
 15 concentrated HCl. The resulting solid was filtered, washed with water and the solid dried *in vacuo* to afford the product (1.6 g, 70%), which was used without further purification.. ¹H NMR (DMSO-*d*₆)

δ 8.39–8.44 (m, 2H), 7.42–7.46 (m, 2H), 7.18–7.24 (m, 2H), 6.78 (dd, 1H, *J* = 6.98 Hz), 5.31 (s, 2H); HRMS(ESI⁺), Calcd.: 248.0723, found: 248.0718.

20



C) 4-(4-(1-Benzyl-2-oxo-1,2-dihydropyridine-3-carboxamido)-2-fluorophenoxy)picolinamide

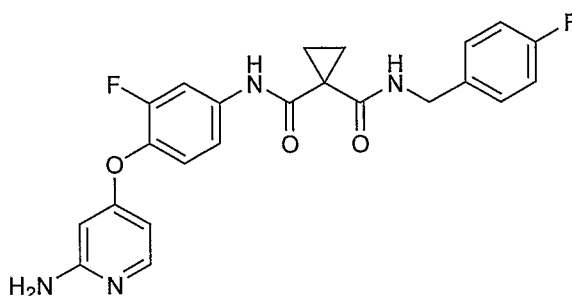
[00492] A homogeneous solution of 1-benzyl-2-oxo-1,2-dihydropyridine-3-carboxylic acid (0.10 g, 0.41 mmol, 1.0 eq), 4-(4-amino-2-fluorophenoxy)picolinamide (0.10 g, 0.41 mmol, 1.0 eq) and TBTU (0.17 g, 0.45 mmol, 1.1 eq) in DMF (2 mL) was treated with DIPEA (0.18 mL, 1.0 mmol, 2.5 eq) at room temperature and the reaction mixture was stirred for 12 h. The reaction mixture was quenched with 10% aqueous LiCl (15 mL) and the resulting solution was extracted with ethyl acetate (4 x 40 mL). The combined organic extracts were washed with 10% aqueous LiCl (4 x 50 mL), dried (Na₂SO₄), filtered and the filtrate concentrated *in vacuo*. The residue was purified by flash column chromatography (SiO₂, eluting with ethyl acetate) to afford the product (0.13 g, 67%) as a solid. ¹H NMR (DMSO-*d*₆) δ 12.26 (s, 1H), 8.49-8.56 (m, 2H), 8.33-8.36 (m, 1H), 8.15 (br m, 1H), 8.03-8.07 (m, 1H), 7.74-7.75 (m, 1H), 7.51-7.54 (m, 1H), 7.41-7.46 (m, 4H), 7.20-7.24 (m, 3H), 6.71 (dd, 1H, *J* = 6.89 Hz), 5.32 (s, 2H) HRMS(ESI⁺), Calcd.: 477.1374, found: 477.1378.

D) *N*-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)-1-benzyl-2-oxo-1,2-dihydropyridine-3-carboxamide, hydrochloride salt

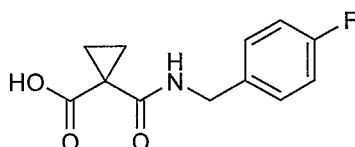
[00493] Bis (trifluoroacetoxy) iodobenzene (0.12 g, 0.28 mmol, 1.1 eq) was added to a solution of 4-(4-(1-benzyl-2-oxo-1,2-dihydropyridine-3-carboxamido)-2-fluorophenoxy)picolinamide (0.12 g, 0.26 mmol, 1.0 eq), and water (0.01 mL, 0.51 mmol, 2.0 eq) in DMF (1 mL) at room temperature. Pyridine (0.065 mL, 0.77 mmol, 3.0 eq) was added to the homogeneous mixture and the reaction mixture was stirred at room temperature for 12 h. The reaction mixture was quenched with 1N aqueous HCl (1 mL) and the resulting solution was extracted with diethyl ether (3 x 5 mL), discarding the organic layer. The aqueous fraction was neutralized with 1N aqueous NaOH and the resulting solution was extracted with 9/1 CHCl₃/MeOH (4 x 10 mL). The combined organic extracts were dried (Na₂SO₄), filtered and the filtrate was concentrated *in vacuo*. The residue was purified by flash chromatography (SiO₂, eluting 0-3% MeOH in CHCl₃) and the appropriate fractions were concentrated *in vacuo*. The free base was dissolved in THF, cooled to 0°C and the homogeneous

solution treated with anhydrous 4N HCl in dioxane. The reaction mixture was warmed to room temperature, concentrated *in vacuo* and the residue triturated with diethyl ether, discarding the filtrate. The solid was dried *in vacuo* to afford the title compound (0.082 g, 66%) as a HCl salt. ^1H NMR (DMSO- d_6) δ 13.66 (br s, 1H), 8.49-8.51 (m, 1H), 8.39-8.49 (m, 1H), 8.37-8.39 (m, 1H), 8.00-8.09 (m, 3H), 7.54-7.56 (m, 1H), 7.43-7.48 (m, 3H), 7.19-7.24 (m, 2H), 6.69-6.72 (m, 2H), 6.21-6.22 (m, 1H), 5.32 (s, 2H); HRMS(ESI $^+$), Calcd.: 449.1425, found: 449.1406.

Example 148

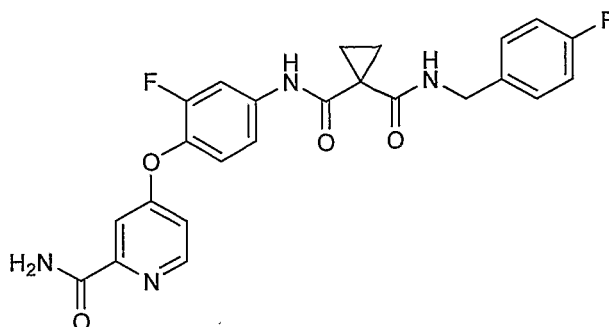


***N*-(4-Fluorobenzyl)-*N*-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)cyclopropane-1,1-dicarboxamide**



15 A) 1-((4-Fluorobenzyl)carbamoyl)cyclopropanecarboxylic acid

[00494] To a solution of 1,1-cyclopropanecarboxylic acid (Aldrich, 390 mg, 3.0 mmol) in THF (5 mL) at 0 °C was added triethylamine (0.42 mL, 3.0 mmol). After stirring for 30 min at 0 °C, thionyl chloride (0.219 mL, 3.0 mmol) was added to the reaction mixture. The mixture was stirred at 0 °C for an additional 30 min and a solution of 4-fluorobenzylamine (Aldrich, 375 mg, 3.0 mmol) in THF (2 mL) was added. The reaction mixture was stirred at 0 °C for 2 h, diluted with ethyl acetate (100 mL) and extracted with 1 N NaOH (10 mL). The aqueous phase was acidified with 1 N HCl to pH 1-2. The solid which formed was collected by filtration (343 mg, 48%). MS(ESI $^+$) m/z 238.24 ($M + H$) $^+$.



B) *N*-(4-Fluorobenzyl)-*N*-(4-(2-carbamoylpyridin-4-yloxy)-3-fluorophenyl)cyclopropane-1,1-dicarboxamide

[00495] To a solution of 4-(4-amino-2-fluorophenoxy)picolinamide (Compound B' of Example 24, 49 mg, 0.2 mmol) in DMF (2 mL) at room temperature was added 1-((4-fluorobenzyl)carbamoyl)cyclopropanecarboxylic acid (47 mg, 0.2 mmol), HATU (Perseptive Biosystem, 114 mg, 0.3 mmol), and DIEA (0.2 mL, 1.1 mmol). The reaction mixture was stirred at rt for 2 h, and then quenched by adding 4 mL of methanol. The reaction mixture was purified by prep. HPLC. The desired fractions were combined, neutralized with aq. K₂HPO₄, and concentrated *in vacuo*. The solid which formed was collected by filtration (29 mg, 31%). ¹H NMR (DMSO-*d*₆) δ 10.78 (br s, 1H), 8.53 (d, 1H, *J* = 5.5 Hz), 8.47 (t, 1H, *J* = 5.5 Hz), 8.11 (s, 1H), 7.88 (dd, 1H, *J* = 13.2, 2.3 Hz), 7.70 (s, 1H), 7.47 (d, 1H, *J* = 9.2 Hz), 7.38 (t, 1H, *J* = 9.2 Hz), 7.34-7.29 (m, 3H), 7.22 (dd, 1H, *J* = 5.5, 2.8 Hz), 7.13 (t, 2H, *J* = 8.8 Hz), 4.30 (d, 2H, *J* = 5.5 Hz), 1.37 (d, 4H, *J* = 10.6 Hz); MS(ESI⁺) *m/z* 467.12 (M + H)⁺.

C) *N*-(4-Fluorobenzyl)-*N*-(4-(2-aminopyridin-4-yloxy)-3-fluorophenyl)cyclopropane-1,1-dicarboxamide

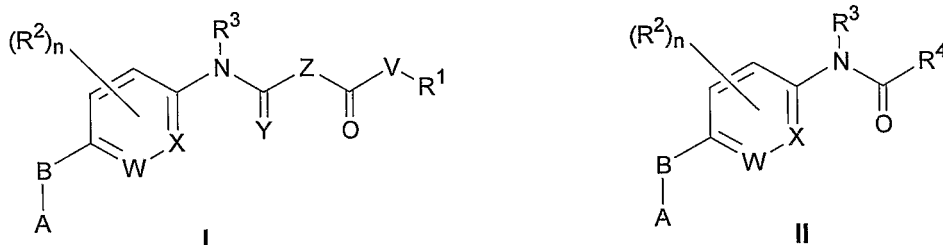
[00496] To a solution of *N*-(4-fluorobenzyl)-*N*-(4-(2-carbamoylpyridin-4-yloxy)-3-fluorophenyl)cyclopropane-1,1-dicarboxamide (25 mg, 0.05 mmol) in DMF (1 mL) at room temperature was added pyridine (0.2 mL), water (0.1 mL), and [bis(trifluoroacetoxy)-iodo]benzene (Aldrich, 34 mg, 0.08 mmol). The reaction mixture was stirred at rt for 2 h, and then quenched by adding 2 mL of methanol. The reaction mixture was purified by prep. HPLC. The desired fractions were combined, neutralized with aq. K₂HPO₄, concentrated and extracted with ethyl acetate. The organic extracts were dried over MgSO₄ and concentrated *in vacuo*. The residue was

dissolved in a small amount of CH₃CN/H₂O and lyophilized to dryness to give the title compound (21 mg, 90%) as a white solid. ¹H NMR (DMSO-*d*₆) δ 10.87 (br s, 1H), 8.44 (t, 1H, *J* = 6.0 Hz), 7.91 (d, 1H, *J* = 6.6 Hz), 7.88 (d, 1H, *J* = 13.2 Hz), 7.37-7.29 (m, 6H), 7.13 (t, 2H, *J* = 8.8 Hz), 4.29 (d, 2H, *J* = 6.1 Hz), 1.38 (d, 4H, *J* = 2.2 Hz); MS(ESI⁺) *m/z* 439.14 (M + H)⁺.

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WE CLAIM:

1. A compound having Formula I or II:



- 5 or an enantiomer, diastereomer, hydrate, solvate or pharmaceutically acceptable salt thereof wherein:

- R^1 is H, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, arylalkyl, substituted arylalkyl, aryl, substituted aryl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo, heteroarylalkyl, substituted heteroarylalkyl, heterocycloalkyl, or substituted heterocycloalkyl;

- each R^2 is independently H, halogen, cyano, NO_2 , OR^5 , NR^6R^7 , alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo, arylalkyl, substituted arylalkyl, heterocycloalkyl, or substituted heterocycloalkyl;

B is O, NR^8 , NR^8CH_2 , S, SO, SO_2 , or CR^9R^{10} ;

V is NR^{11} or $-(\text{CR}^{37}\text{R}^{38})_p$ provided that when VR^{11} is N, R^1 is an alkyl or cycloalkyl;

W and X are each independently C or N;

- 20 Y is selected from O, S, and NR^{12} ;

Z is $-\text{CR}^{13}\text{R}^{14}-$, or $-(\text{CR}^{13}\text{R}^{14})_l\text{NR}^{15}-$;

l is 0 to 2;

n is 0 to 4 if W and X are both C, 0 to 3 if one of X or W is N, and 0 to 2 if X and W are both N;

- 25 p is 1 to 4;

R^3 , R^5 , R^6 , R^7 , R^8 , R^{11} and R^{15} are independently selected from H, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, cycloalkyl,

substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo;

R^4 is selected from aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, and substituted heterocycloalkyl, provided that

- 5 (a) if R^4 is phenyl
- (i) R^4 is not substituted with both hydroxy and amido; and
- (ii) R^4 is not substituted with $-NRSO_2R-$ wherein R is alkyl or aryl;
- (b) if R^4 is pyridyl, R^4 is not substituted with both hydroxy and methoxy;
- and
- 10 (c) if R^4 is pyrimidinyl, it is not substituted with $=O$;

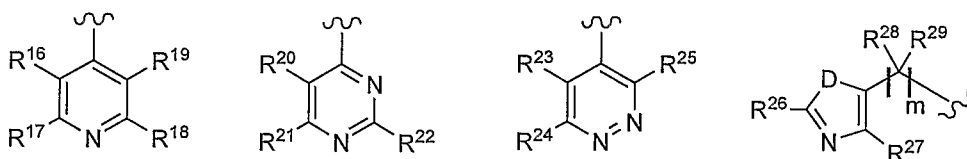
R^9 and R^{10} are independently selected from H, halogen, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, or substituted heterocycloalkyl;

R^{12} is selected from H, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, CN, NO_2 or SO_2NH_2 ;

R^{13} and R^{14} are independently selected from H, halogen, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, substituted heterocycloalkyl or taken together to form a carbocyclic or heterocyclic

20 ring of 3 to 8 atoms;

A is selected from one of the following:



wherein

D is S or O;

25 m is 0 to 6;

R^{16} , R^{17} , R^{18} , R^{19} , R^{20} , R^{21} , R^{22} , R^{23} , R^{24} , R^{25} , R^{26} and R^{27} are independently selected from H, halogen, $NR^{30}R^{31}$, OR^{32} , CO_2R^{33} , $CONR^{34}R^{35}$, SO_2R^{36} , alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, alkenyl, substituted alkenyl,

alkynyl, substituted alkynyl, -CN, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocycloalkyl, or substituted heterocycloalkyl;

5 R^{28} and R^{29} are independently selected from H, alkyl, substituted alkyl, cycloalkyl, substituted cycloalkyl, aryl, substituted aryl, or taken together to form a carbocyclic or heterocyclic ring of 3 to 8 atoms;

R^{30} , R^{31} , R^{32} , R^{33} , R^{34} , R^{35} , and R^{36} are independently selected from H, alkyl, substituted alkyl, alkenyl, substituted alkenyl, alkynyl, substituted alkynyl, cycloalkyl, substituted cycloalkyl, alkoxycarbonyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, heterocyclo, substituted heterocyclo, heterocycloalkyl, or substituted heterocycloalkyl; and

R^{37} and R^{38} are each independently H, halogen, or alkyl.

2. The compound according to claim 1 wherein R^1 is a substituted or unsubstituted phenyl, a substituted or unsubstituted C_1 to C_4 alkyl, or a substituted or unsubstituted C_3 to C_8 cycloalkyl.

3. The compound according to claim 2 wherein R^1 is fluorophenyl, substituted methyl, cyclohexyl or cyclopentyl.

20 4. The compound according to claim 1 wherein R^2 is C_1 to C_4 alkyl, halogen, or haloalkyl.

5. The compound according to claim 1 wherein R^4 is optionally substituted phenyl, pyridinone, pyridyl, pyridyl-N-oxide, pyrazolyl, or pyrrolidyl.

25 6. The compound according to claim 5 wherein R^4 is substituted with oxygen, phenyl, C_1 to C_4 alkyl, or halogen.

7. The compound according to claim 1 wherein B is O, $NHCH_2$, CH_2 or $CH(OH)$; Y is O or S and Z is $-CR^{13}R^{14}$ or $-NR^{15}$ wherein R^{13} , R^{14} , and R^{15} are each H.

8. The compound according to claim 1 wherein A is an optionally substituted pyridine or pyrimidine.

9. The compound according to claim 8 wherein the substituent is alkyl, alkenyl, alkynyl, halogen, cycloalkyl, heterocycloalkyl, -NR³⁹COR⁴⁰, -NR³⁹C(O)₂R⁴⁰, -NR⁴¹R⁴², or -C(O)NR⁴³R⁴⁴, wherein R³⁹, R⁴⁰, R⁴¹, R⁴², R⁴³, and R⁴⁴ are independently H, lower alkyl, substituted lower alkyl, hydroxyalkyl, aminoalkyl, cycloalkyl, substituted cycloalkyl, heterocycloalkyl, substituted heterocycloalkyl, cycloalkenyl, substituted cycloalkenyl, aryl, substituted aryl, heteroaryl, substituted heteroaryl, or -NR⁴³R⁴⁴ form a heterocycloalkyl.

10. The compound according to claim 7 wherein A is a pyridine substituted with -NR⁴¹R⁴², -NR³⁹COR⁴⁰, -C(O)NR⁴³R⁴⁴, halogen, C₁ to C₄ alkyl, -C=C-R⁴⁵, -C≡C-R⁴⁶, aryl, or heteroaryl wherein R⁴⁵ and R⁴⁶ are alkyl, hydroxyalkyl, aminoalkyl, cycloalkyl, heterocycloalkyl, -C(O)R⁴⁷, -NR³⁹COR⁴⁰, aryl, or heteroaryl.

11. The compound according to claim 10 wherein said C₁ to C₄ alkyl is substituted with hydroxy, hydroxyalkylamino, alkylamino, aminoalkylamino, or heteroarylalkyl.

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12. The compound according to claim 8 wherein R⁴¹ and R⁴² are each independently, H, methyl, ethyl, propyl, butyl, phenyl, or benzyl and R³⁹ is H and R⁴⁰ is methyl, cycloalkyl, or heterocycloalkyl.

13. The compound according to claim 8 wherein R⁴³ and R⁴⁴ are H and R⁴⁵ and R⁴⁶ are each cyclohexene, azetidine, piperazine, piperidine, pyrrolidine, or pyridine, optionally substituted with C₁ to C₄ alkyl, -CH₂NH₂, -NH₂, or pyrrolidine.

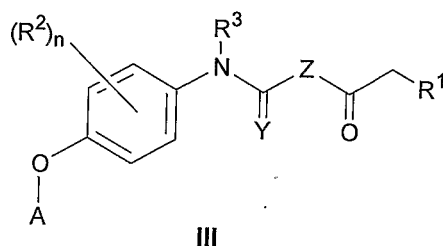
14. The compound according to claim 8 wherein the pyridine is substituted with a phenyl group, optionally substituted with CONH₂, methyl, aminoethyl, hydroxyethyl, -CONHCH₂CH₂NHCH₃, or CH₂CONH₂; pyridine, or piperazine.

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15. The compound according to claim 8 wherein A is pyrimidine substituted with $-NR^{41}R^{42}$, or $-NR^{39}CO_2R^{40}$.

16. The compound according to claim 15 wherein R^{41} and R^{42} are H or methyl and R^{39} and R^{40} are independently H or alkyl.

17. The compound according to claim 1 having the formula III:

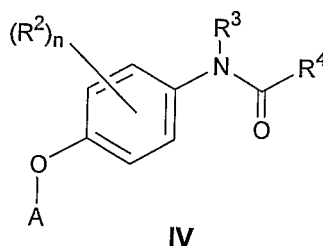


wherein

10 R^1 is optionally substituted phenyl or alkyl; Z is NH or NCH_3 ; R^2 is F, Cl, CH_3 or CF_3 ; R^3 is H; and Y is O or S.

18. The compound according to claim 17 wherein R^1 is C_3 to C_7 cycloalkyl, substituted or unsubstituted phenyl, or $-(CH_2)_n-R^{50}$ wherein n is 1 to 3, R^{50} is H, substituted or unsubstituted phenyl, amino, amido, CN, $-C(O)_2H$, or $-C(O)_2CH_3$.

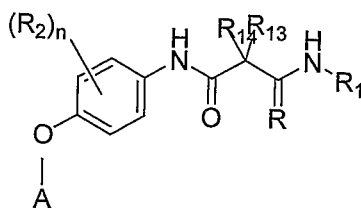
19. The compound according to claim 1 having Formula IV:



20 wherein R^2 is halo or H; R^3 is H; R^4 is optionally substituted phenyl, optionally substituted pyrazole, or optionally substituted pyridyl; and A is optionally substituted pyridyl.

20. The compound according to claim 19 wherein R^4 is an optionally substituted pyridinone or a pyridine-N-oxide.

21. The compound according to claim 1 having formula V:



V

- wherein R^1 is optionally alkyl or cycloalkyl; A is optionally substituted pyrimidine or pyridine; and R_2 is halo or H; and R^{13} and R^{14} are either H or together with the carbon to which they are attached for a cyclopropyl.

22. A compound according to claim 1 having an IC_{50} value of less than about 1.0 μM .

23. A method for treating cancer in a patient in need thereof comprising administering to the patient a therapeutically effective amount of a compound according to claim 1.

24. A pharmaceutical composition comprising a therapeutically effective amount of a compound according to claim 1 and a pharmaceutically acceptable carrier.