

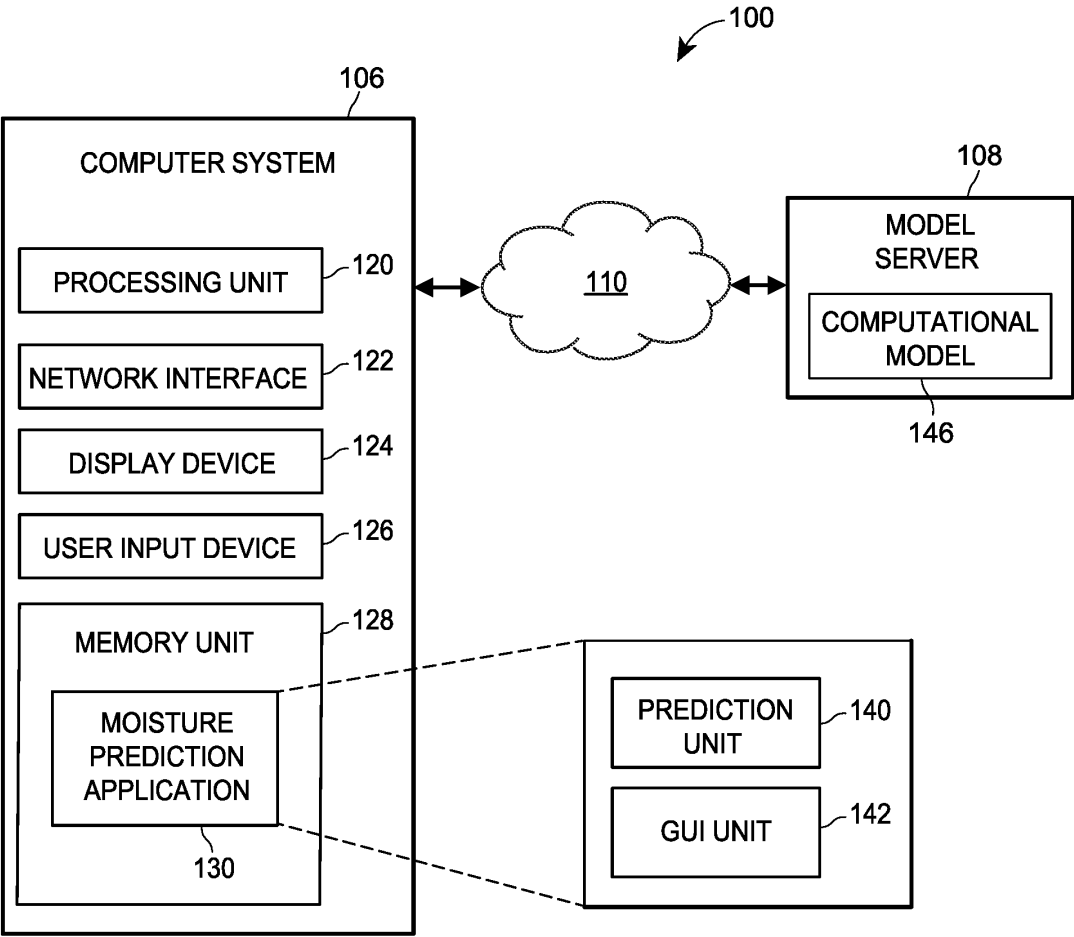


FIG. 1

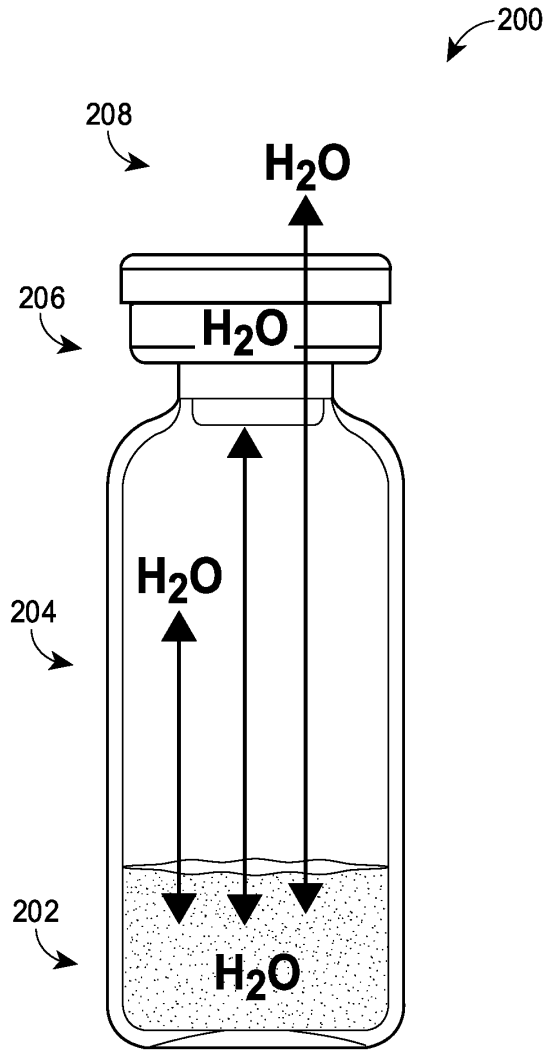
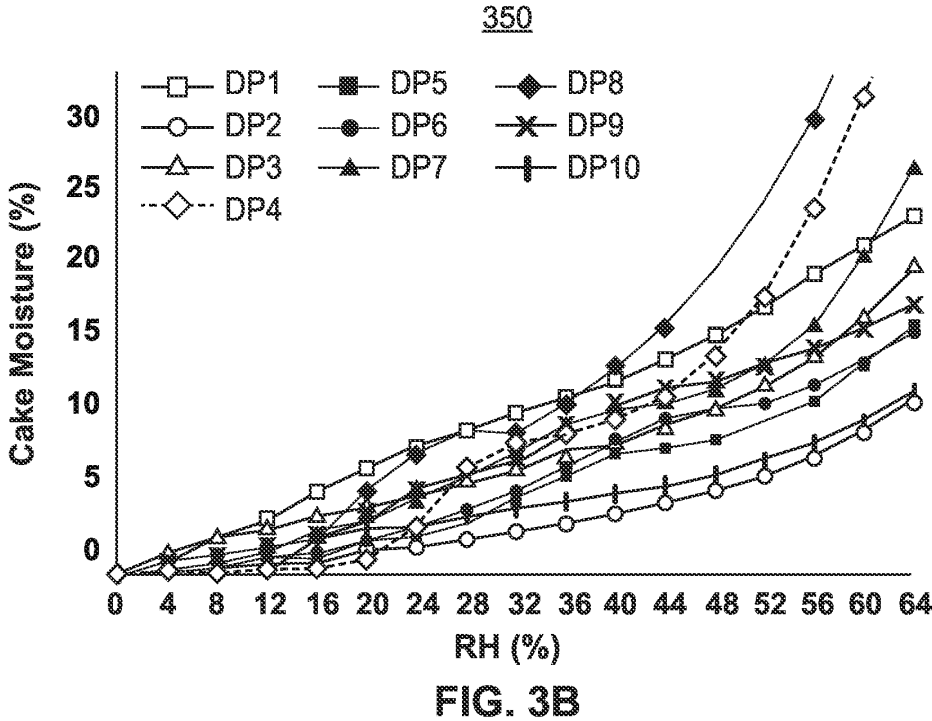
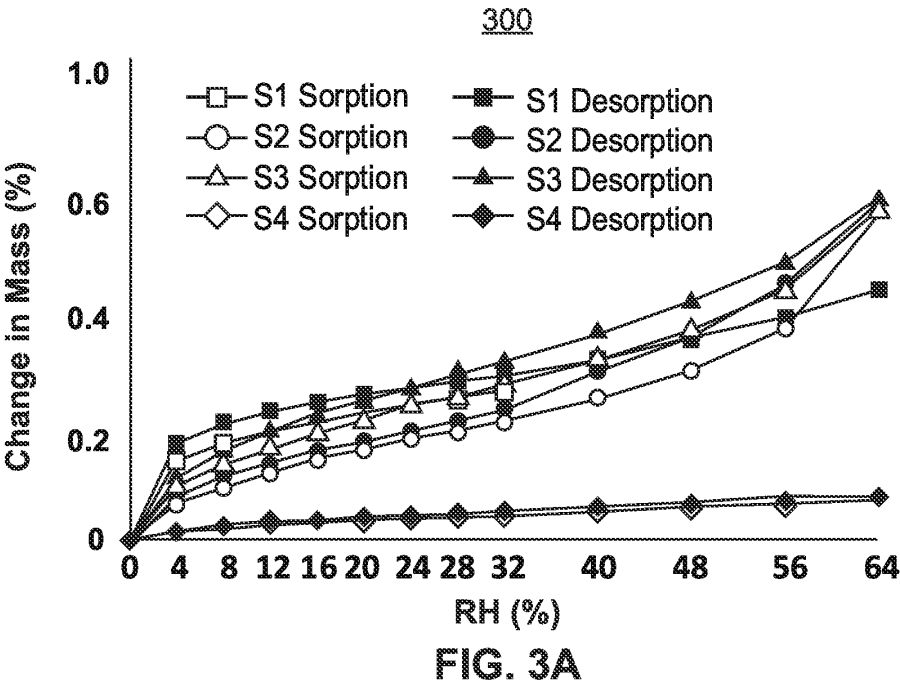


FIG. 2



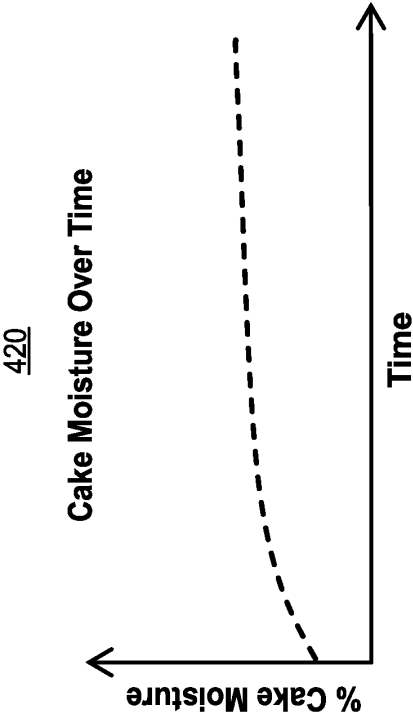
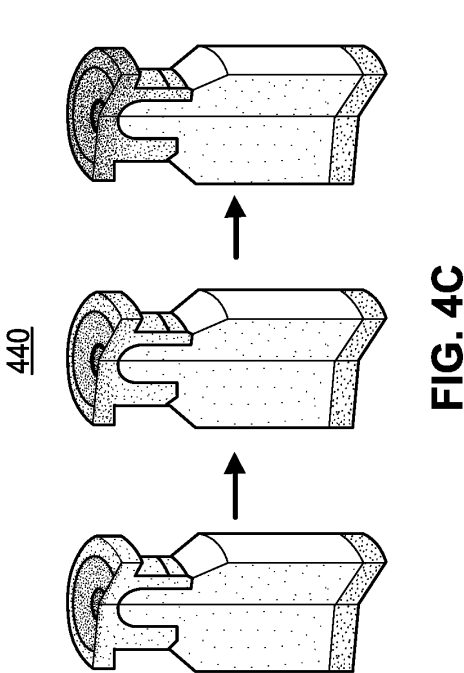


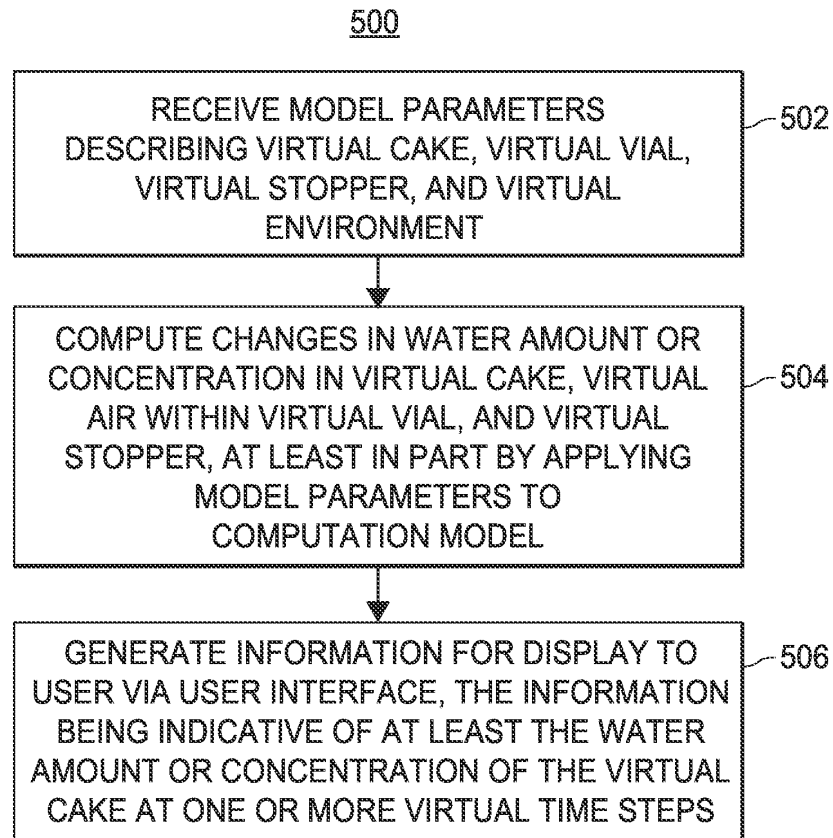
FIG. 4B



400

Input parameters			
— Product			
Product	DP1		
Cake density	81.5	mg/ml	
Fill weight	2.643	g	
Product init. weight	0.6	% weight	
— Vial			
Vial type	V5		
— Stopper			
Stopper type	S3		
Stopper init. weight	3	mg	
— Storage conditions			
Step 1	RH 35	Temp. 10	Months 48
Step 2	60	20	2
Step 3	80	42	4
Isolate vial	☐ Moisture barrier		
			☐ Enable
			☐ Enable

FIG. 4A

**FIG. 5**