

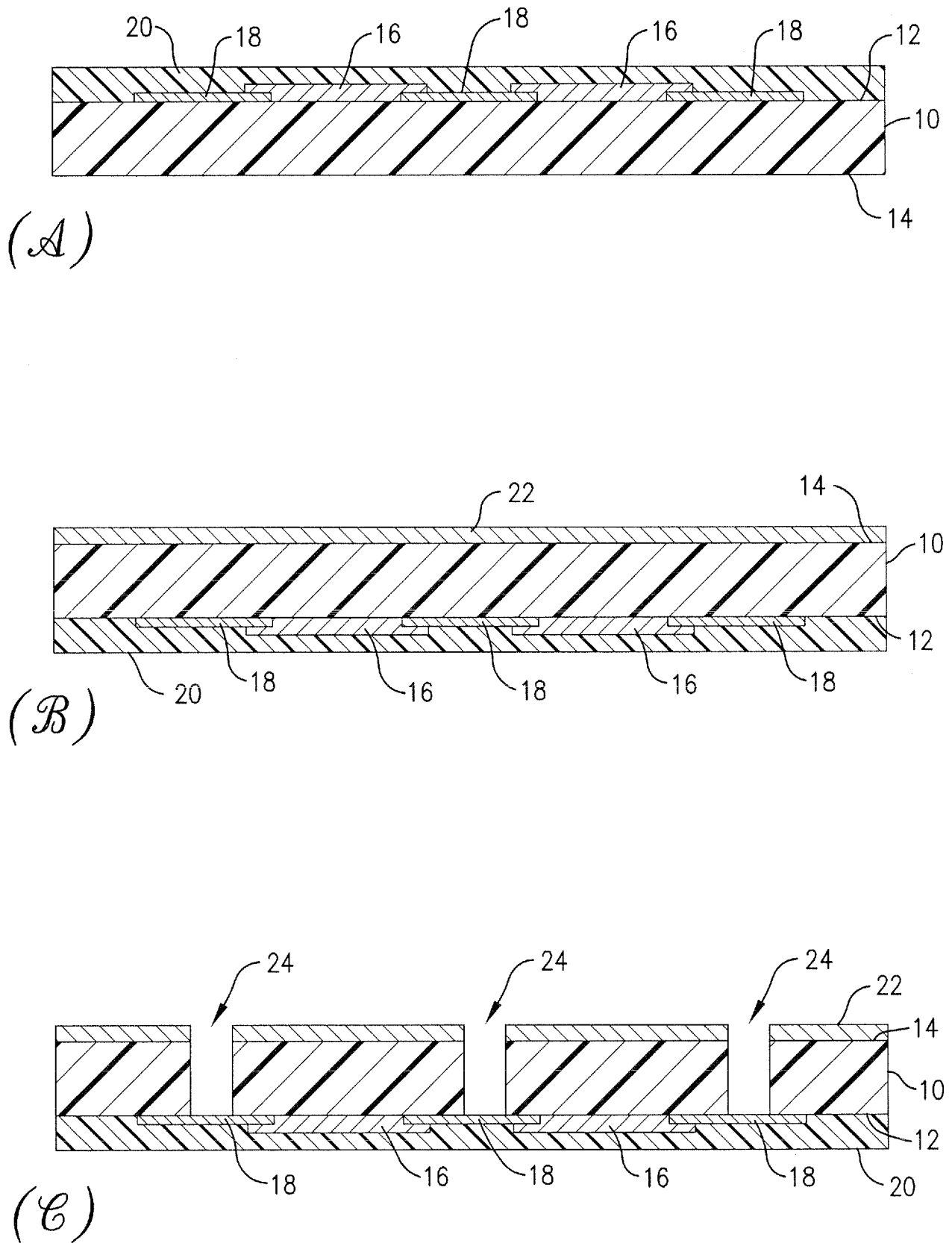


Fig. 1.

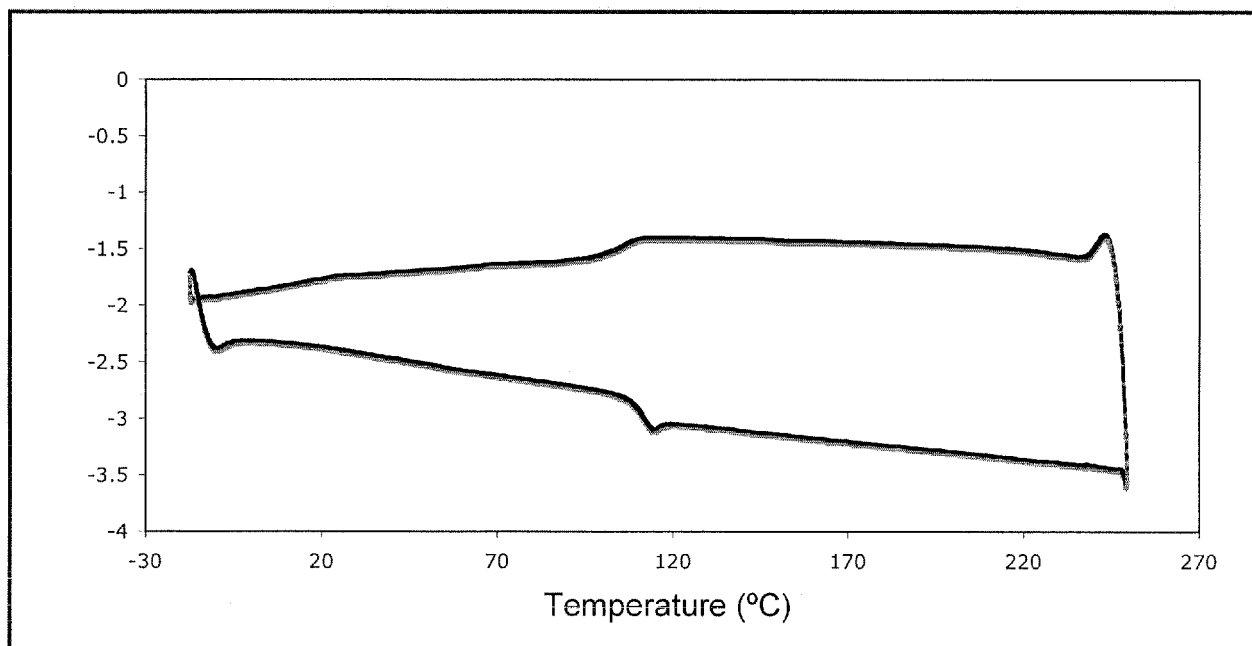


Fig. 2

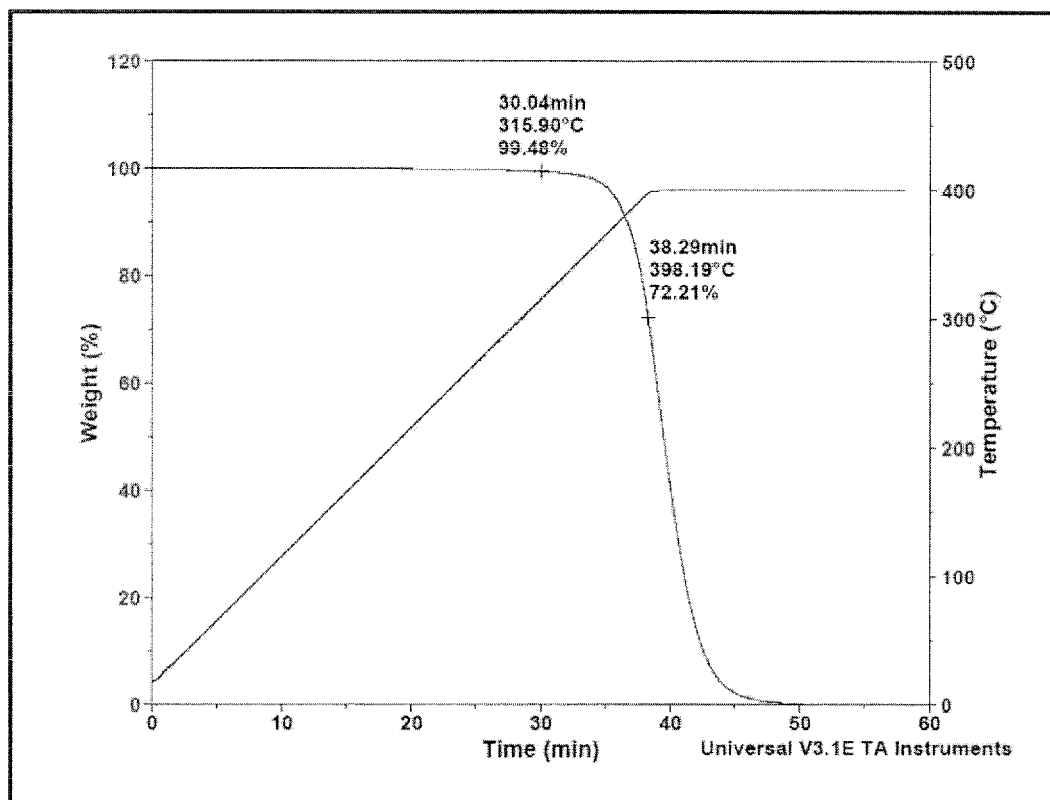


Fig. 3

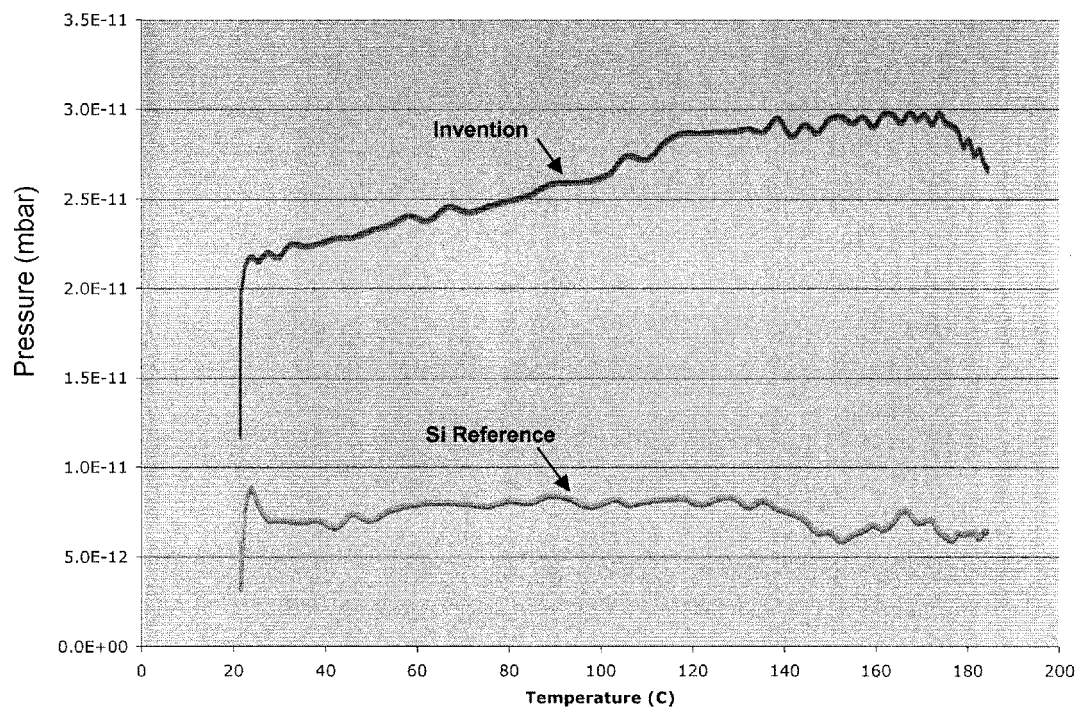


Fig. 4

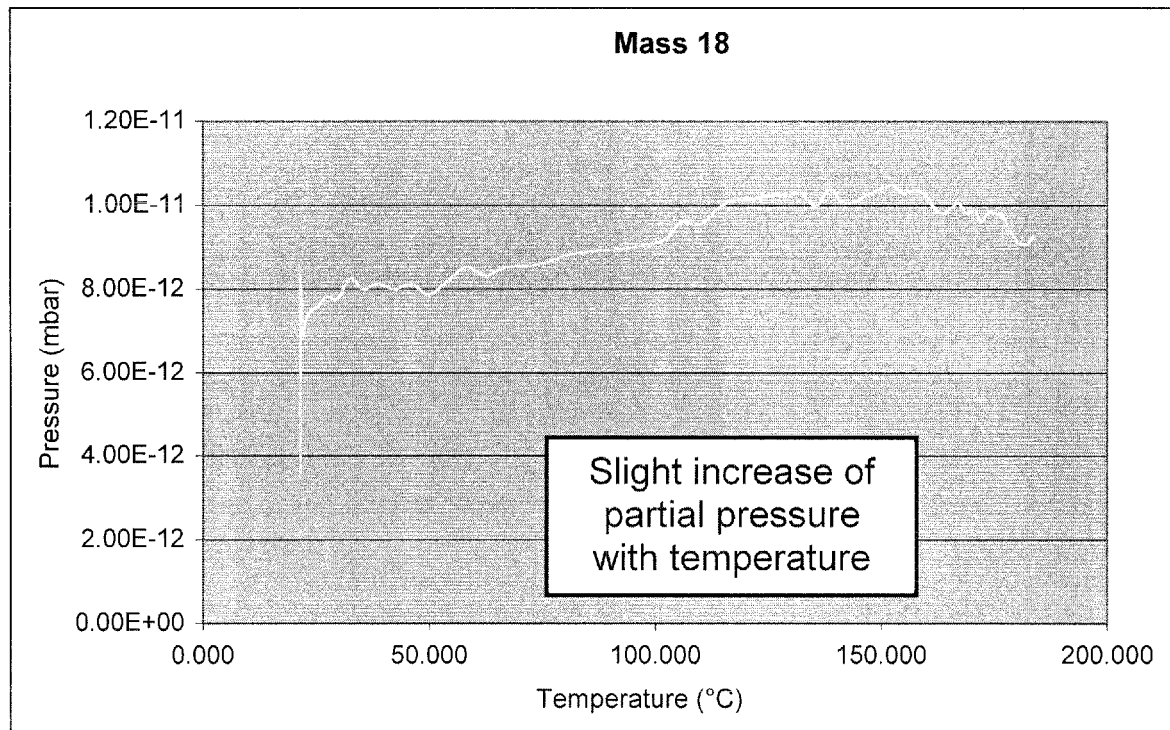


Fig. 5

Ions	Upper Spec Limit	Upper Control Limit	Std Dev	Average	Cp	Cpk
Aluminum	10000 ppb	5.50	1.12	2.14	2973.25	2973.25
Calcium	10000 ppb	20.98	4.48	7.56	744.28	744.28
Chromium	10000 ppb	7.84	1.95	2.01	1712.38	1712.38
Copper	10000 ppb	6.68	1.69	1.63	1977.90	1977.90
Iron	10000 ppb	13.92	3.04	4.79	1095.37	1095.37
Magnesium	10000 ppb	15.76	3.80	4.37	877.45	877.45
Manganese	10000 ppb	2.08	0.49	0.59	6737.93	6737.93
Potassium	10000 ppb	4.84	1.13	1.44	2948.41	2948.41
Sodium	10000 ppb	33.24	8.02	9.18	415.31	415.31

Fig. 6

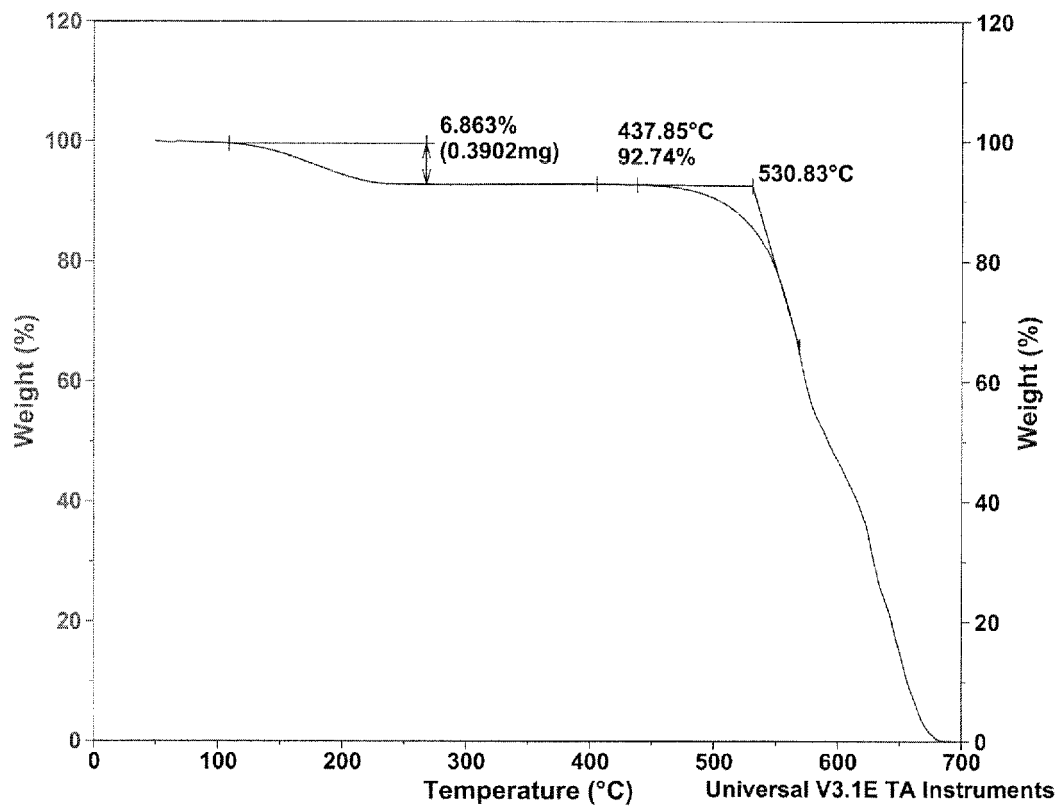


Fig. 7

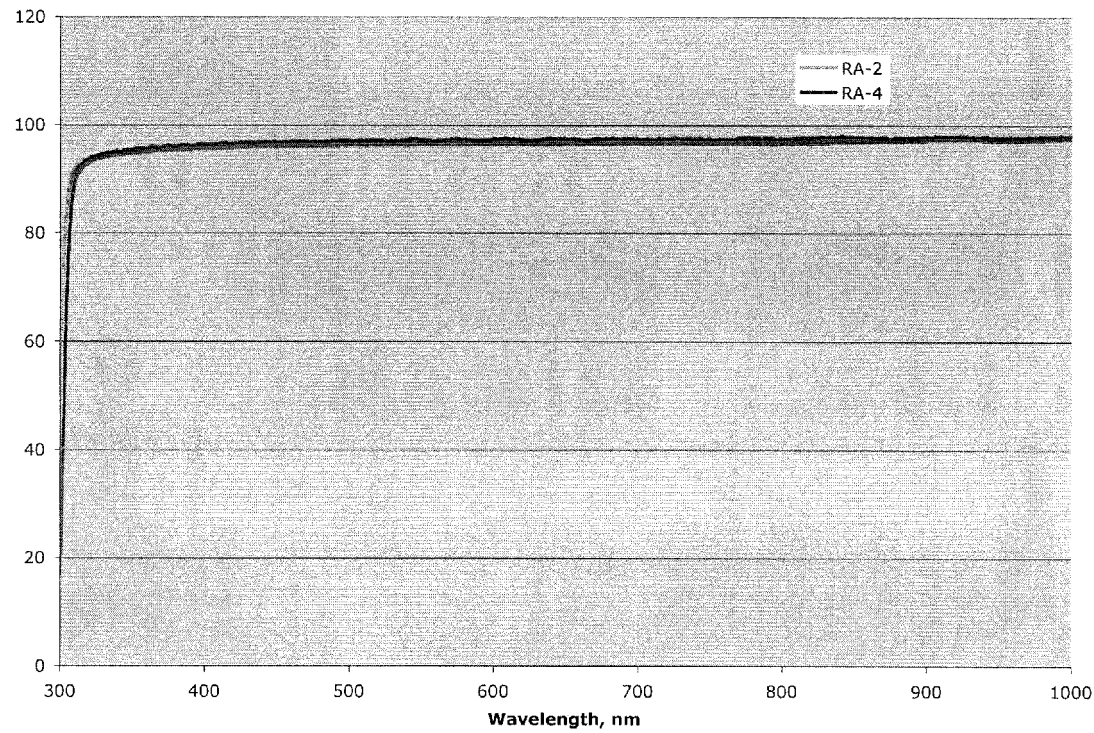


Fig. 8

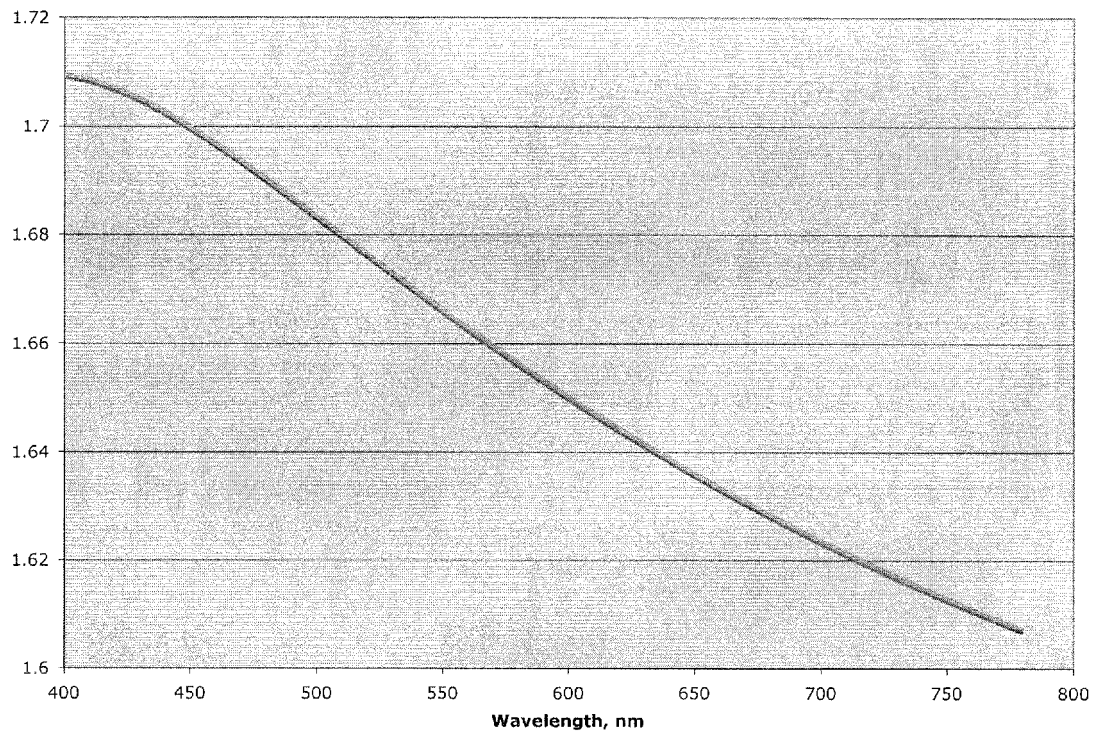


Fig. 9