FIG. 1

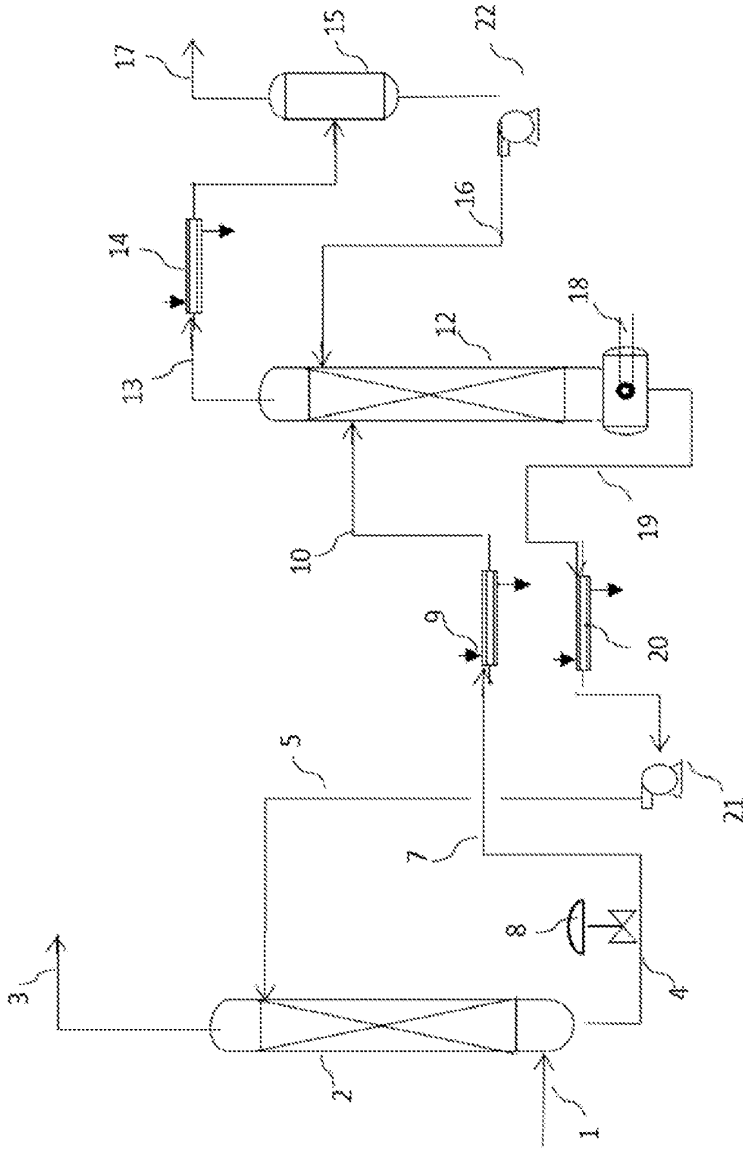
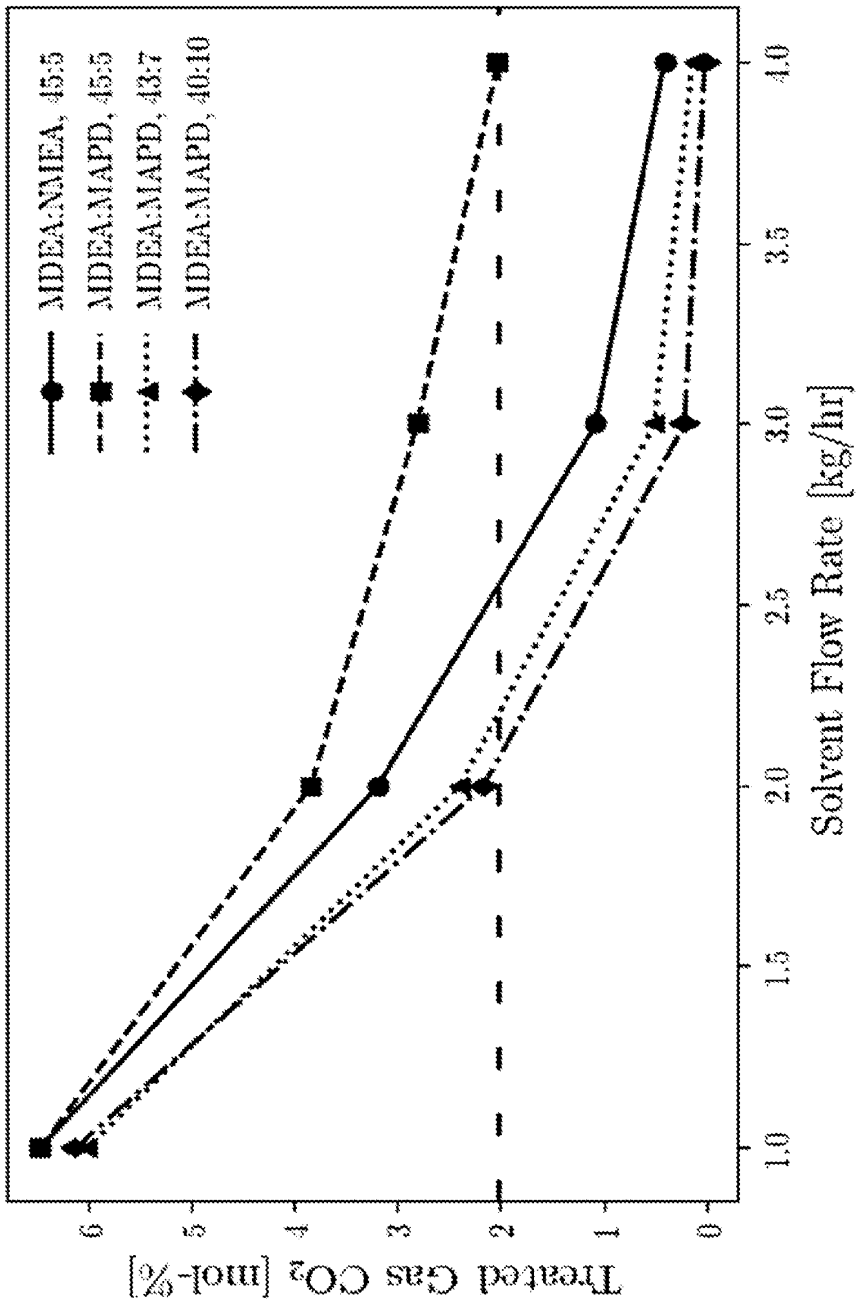


FIG. 2


MDEA:NMEA, 45:5
MDEA:MAPD, 45:5
MDEA:MAPD, 43:7
MDEA:MAPD, 40:10
Treated Gas CO_2 [mol-%]
Solvent Flow Rate [kg/hr]
0
1
2
3
4
5
6
1.0
1.5
2.0
2.5
3.0
3.5
4.0