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(71) Applicant *(for all designated States except US)*: **EVONIK FIBRES GMBH** [AT/AT]; Gewerbepark 4, A-4861 Schörfling am Attersee (AT).

(72) Inventors; and
(71) Applicants *(for US only)*: **VISSER, Tymen** [NL/AT]; Dachsenberg 31, A-4881 Straß im Attergau (AT). **PEDERSEN, Steven K.** [CA/CA]; 420 Rosslyn Drive, Burlington, Ontario L7N 1S6 (CA).

(74) Agent: **WOLF, Oliver**; c/o EVONIK INDUSTRIES AG, CI-IPM-PAT, Postcode 84/339, Rodenbacher Chaussee 4, 63457 Hanau (DE).

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(54) **Title**: MEMBRANE CARTRIDGE SYSTEM

(57) **Abstract**: The present invention is related to a new membrane cartridge system comprising hollow fiber membranes, a special new end cap for the production of the new cartridge, membrane separation devices comprising the new membrane cartridges and a process for manufacture of the new cartridges.