

Shuttering element with edge protection and method for the manufacture thereof

A b s t r a c t

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The invention relates to a shuttering element (1) with a protective edge (4), in particular a shuttering panel (2), comprising a two-dimensional main body (3) made of wood and/or wood material and/or wood-plastics composite and defined by an edge face (8) and also a first protective edge portion (10) made of a first plastics material or a combination of a plurality of first plastic materials and arranged on at least one first sub-face (9) of the edge face (8). A second protective edge portion (12), made of a second plastics material, by means of an injection molding process is mounted on at least one second sub-face (11) of the edge face (8) of the main body (3) and/or on an outer face (22) of the first protective edge portion (10), wherein at a contact face (13), the second protective edge portion (12) is attached to the first protective edge portion (10) and at the contact face (13), the second protective edge portion (12) is permanently connected to the first protective edge portion (10), and the second protective edge portion (12) extends over a directional change portion (14), in particular a corner (15), of the edge face (8) of the main body (3) or over a directional change portion (14) of the outer face (22) of the first protective edge portion (10).

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Figure 1

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