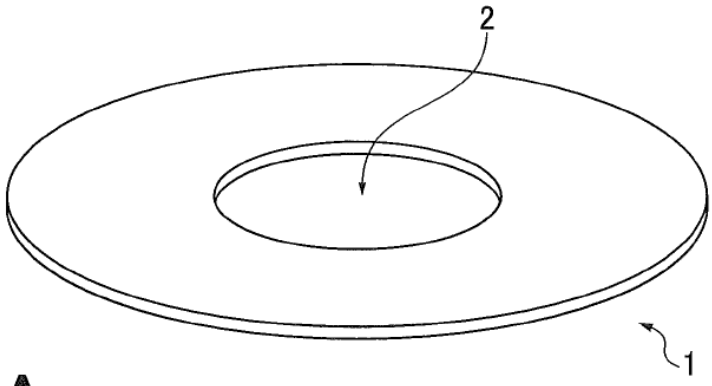


FIG.1A

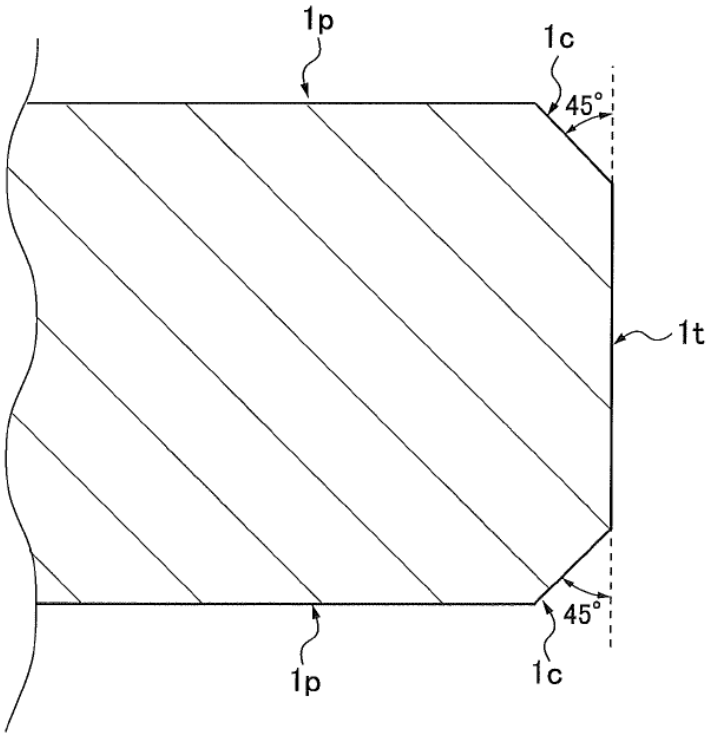


FIG.1B

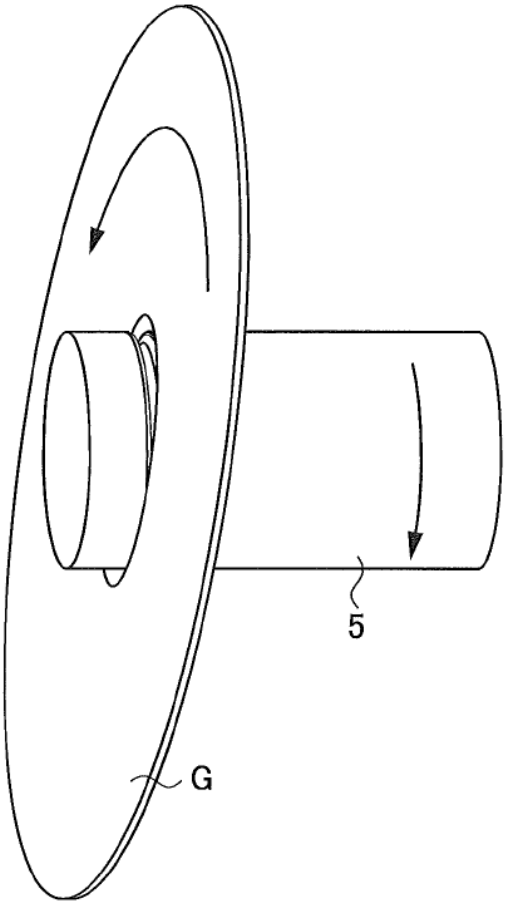


FIG.2

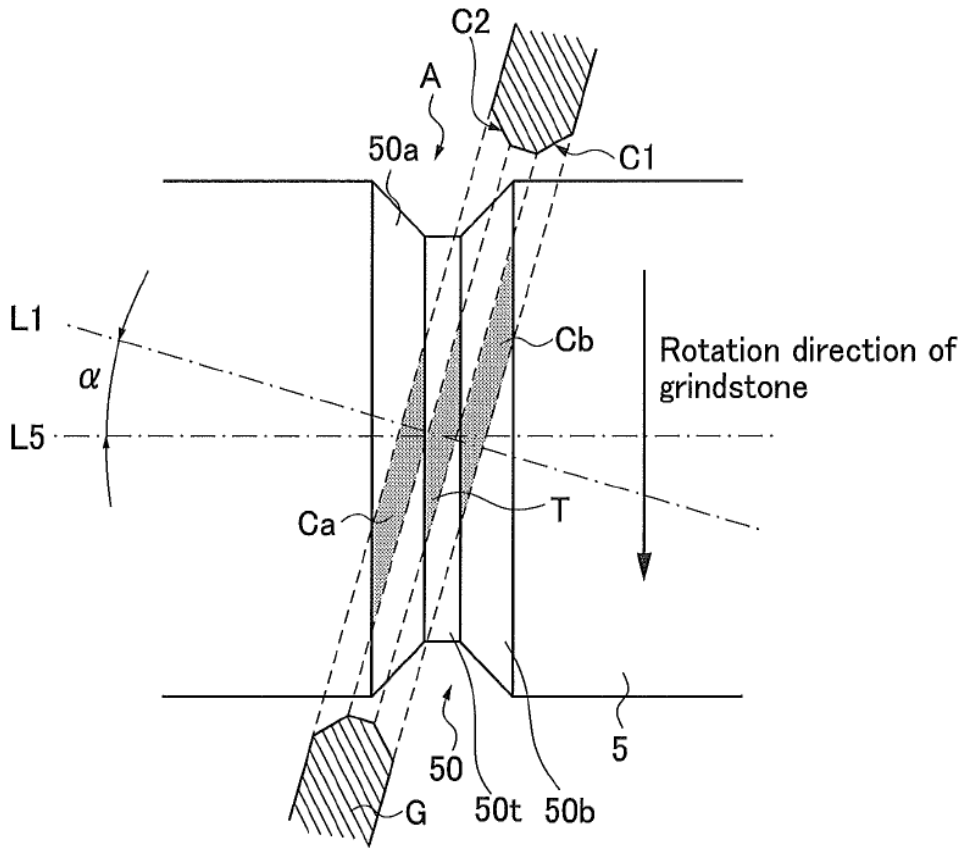

C2
A
50a
C1
L1
α
L5
Cb
Rotation direction of grindstone
Ca
T
5
50
G
50t
50b

FIG.3

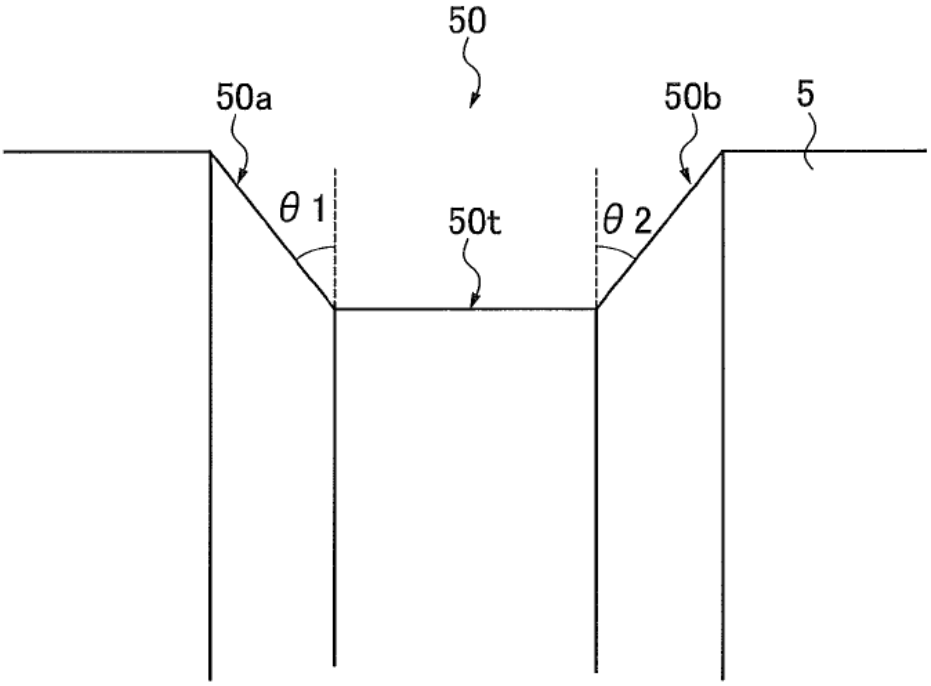


FIG.4

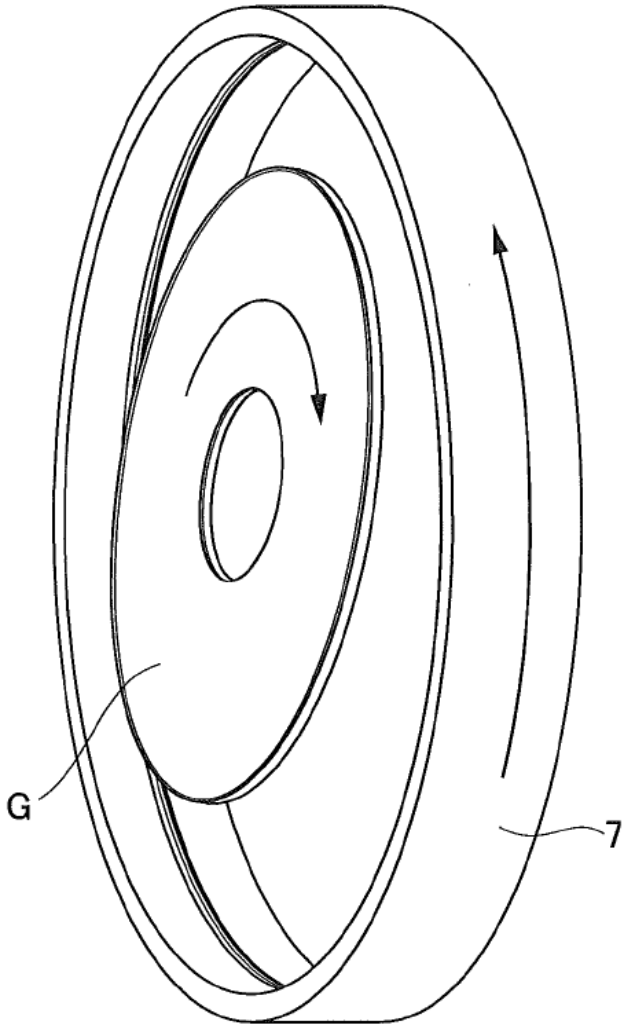


FIG.5