FIG.1

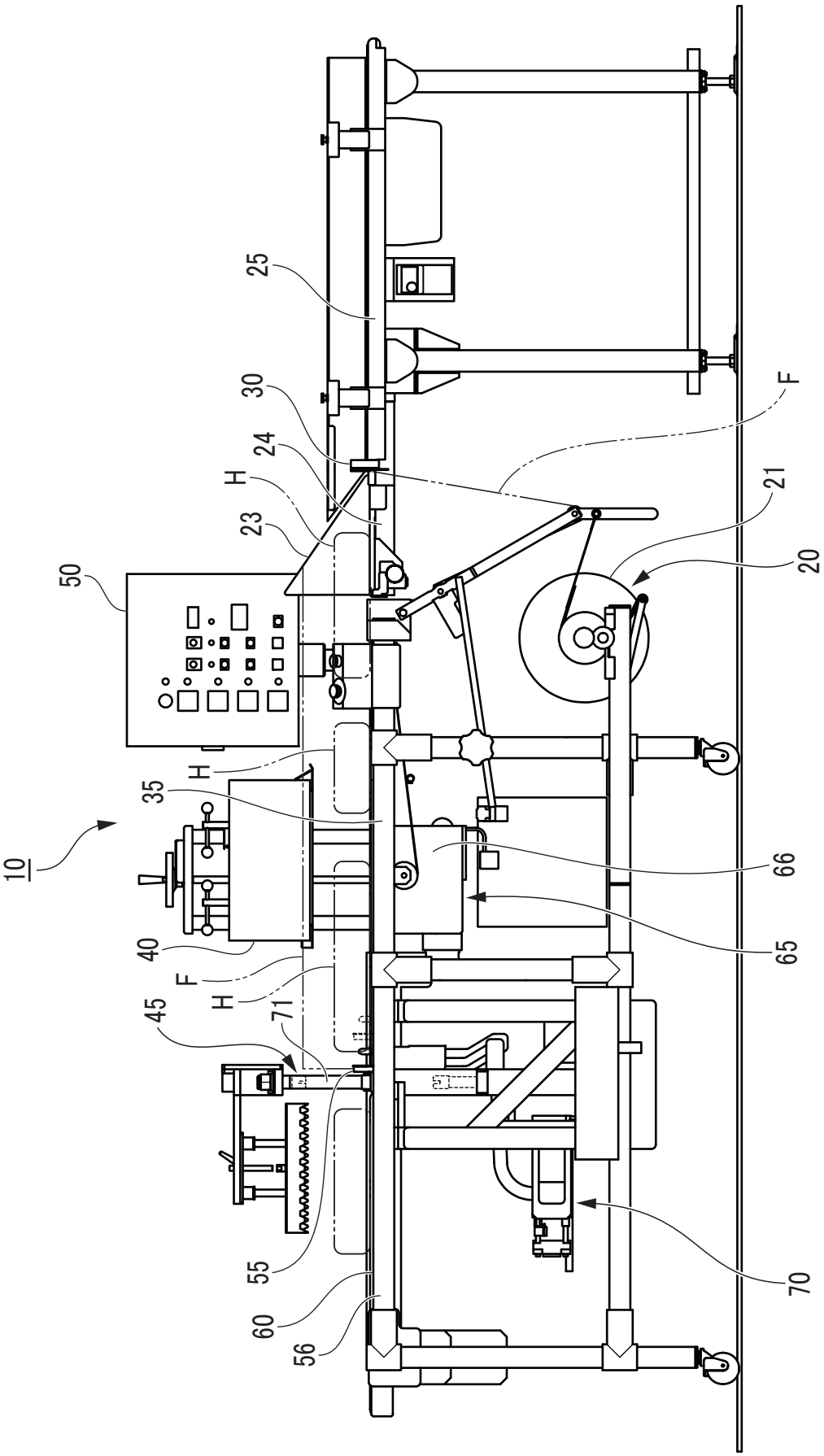


FIG.2

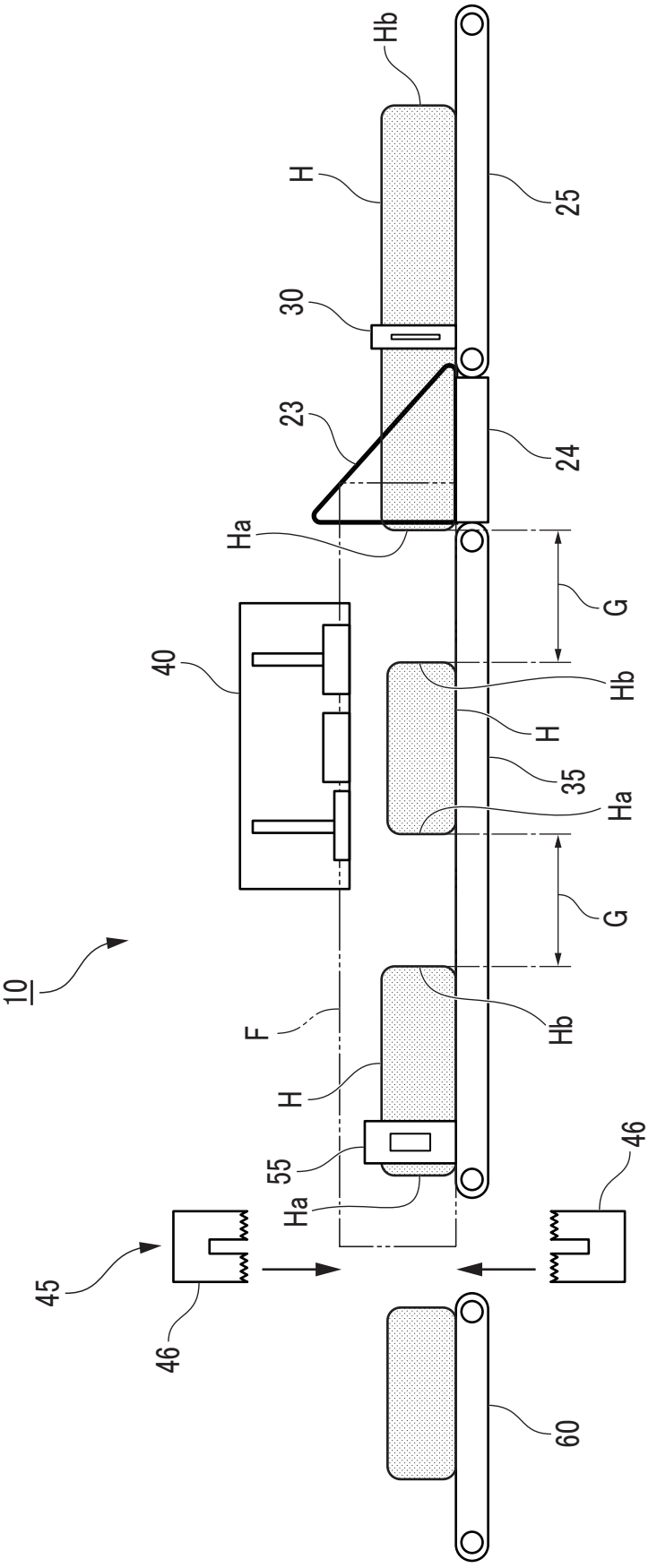


FIG.3

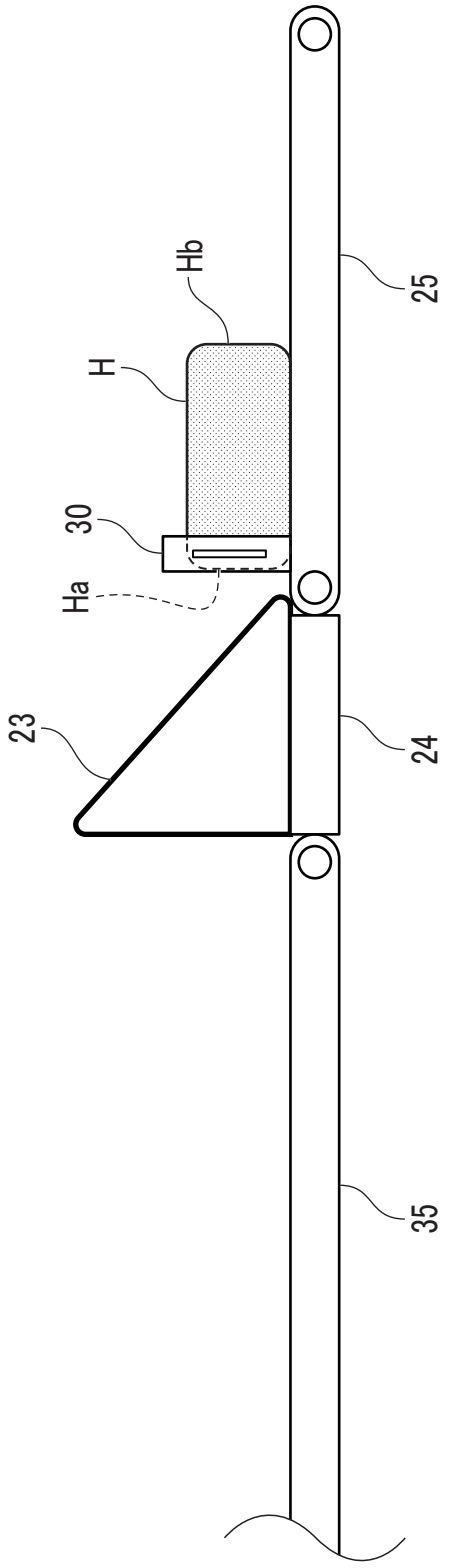


FIG.4

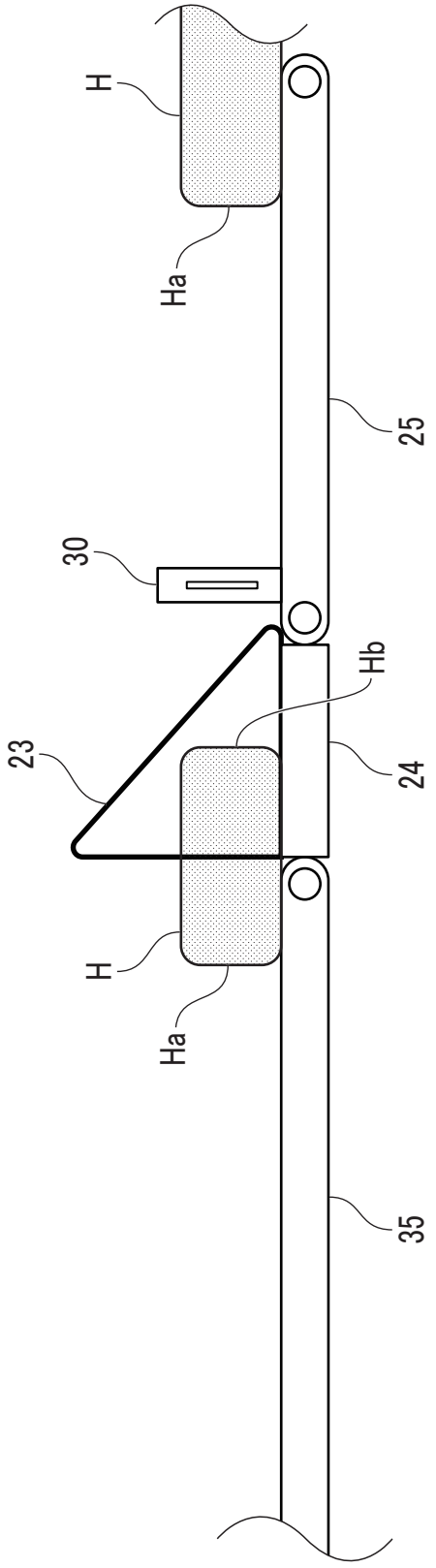


FIG.5

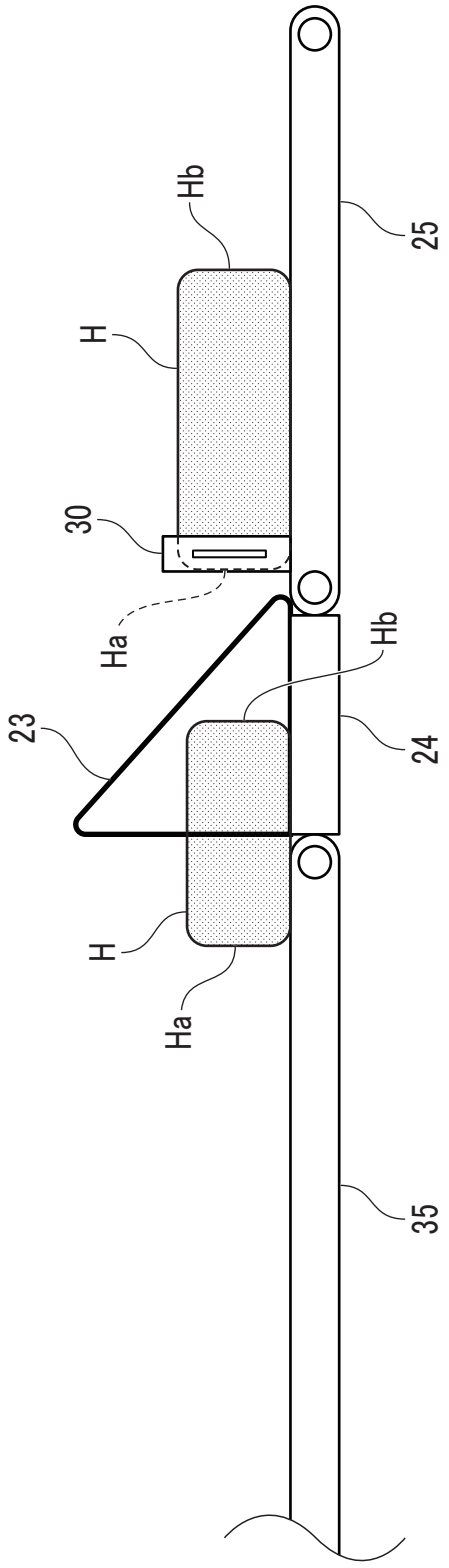


FIG.6

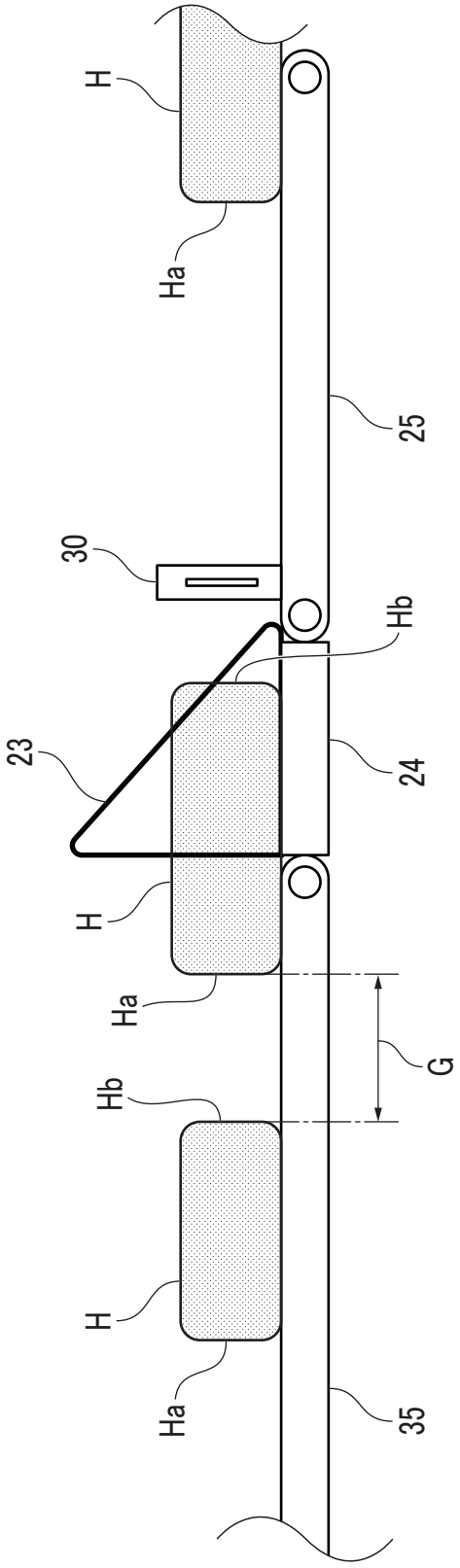


FIG.7

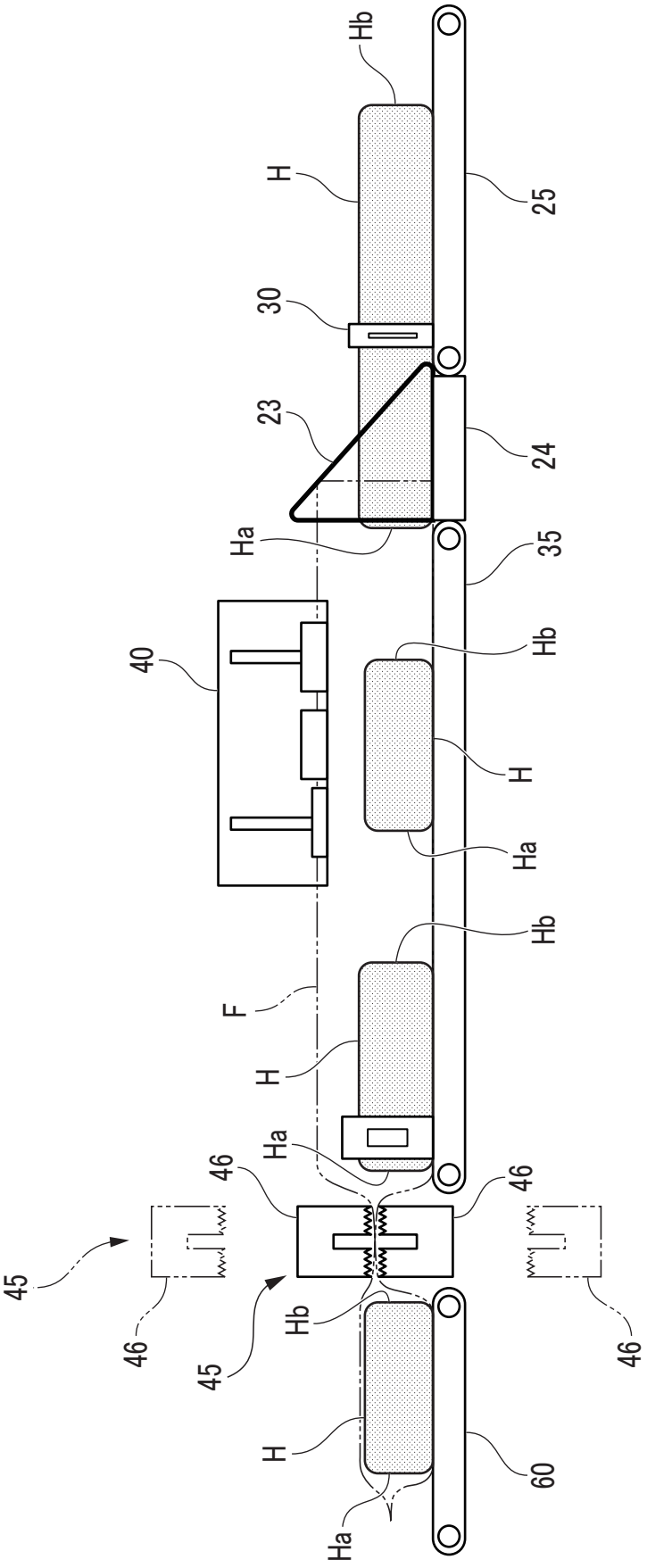
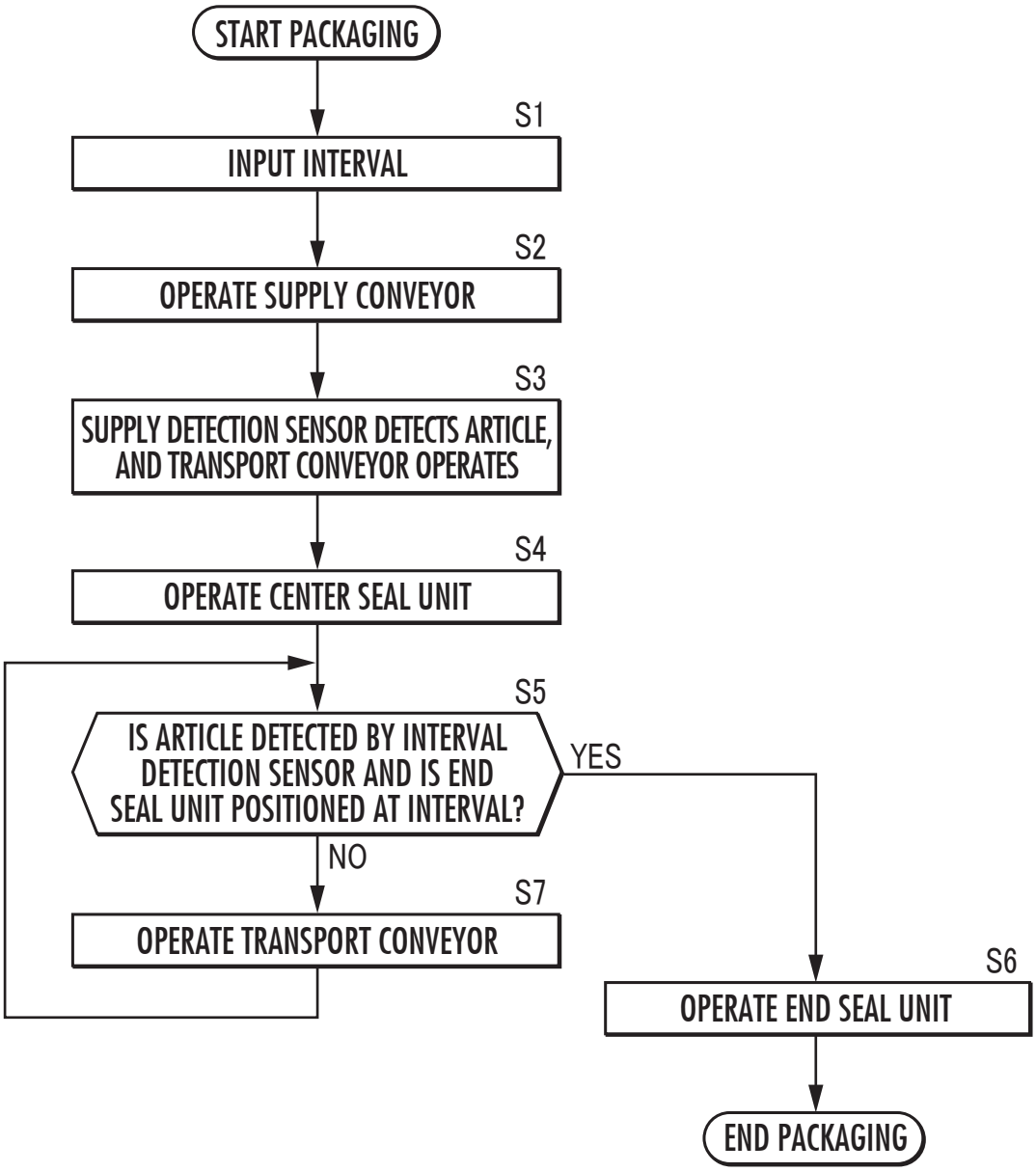


FIG.8


START PACKAGING
S1
INPUT INTERVAL
S2
OPERATE SUPPLY CONVEYOR
S3
SUPPLY DETECTION SENSOR DETECTS ARTICLE, AND TRANSPORT CONVEYOR OPERATES
S4
OPERATE CENTER SEAL UNIT
S5
IS ARTICLE DETECTED BY INTERVAL DETECTION SENSOR AND IS END SEAL UNIT POSITIONED AT INTERVAL?
YES
NO
S7
OPERATE TRANSPORT CONVEYOR
S6
OPERATE END SEAL UNIT
END PACKAGING