

(1 / 37)

FIG.1

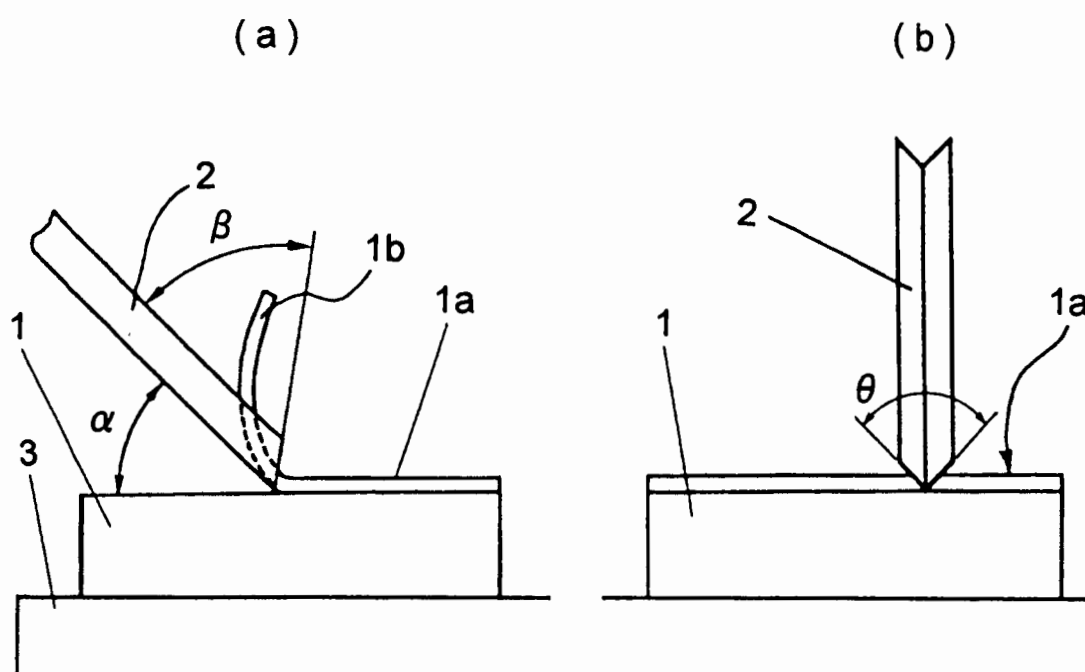
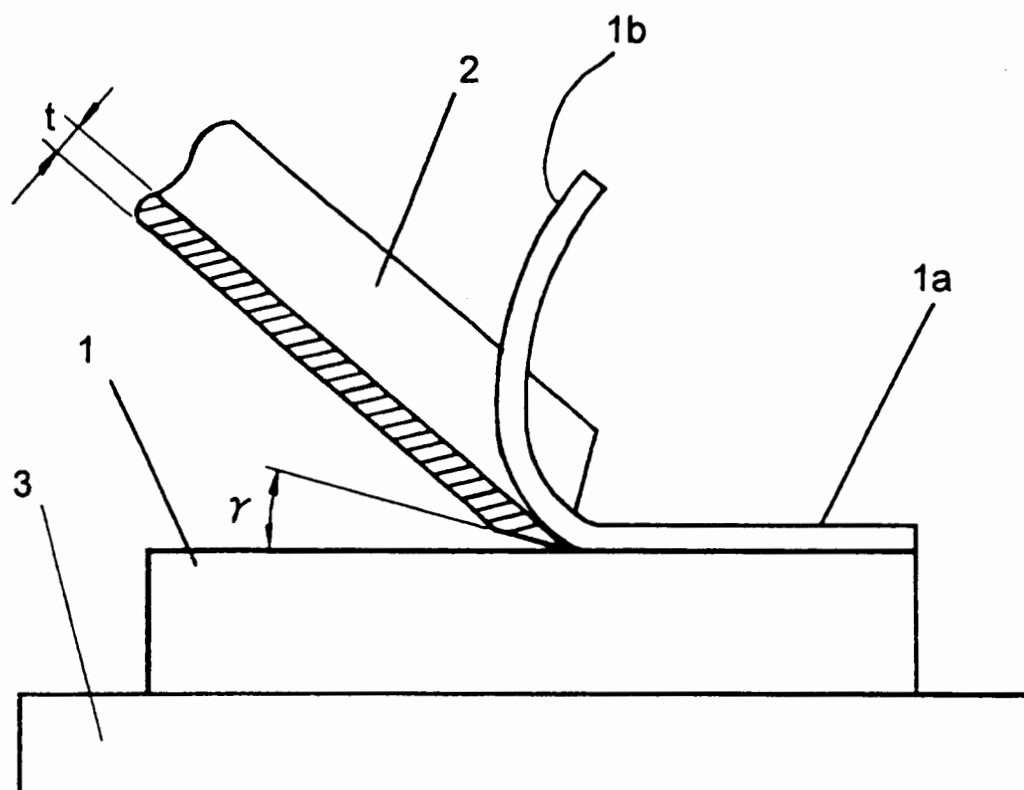


FIG.2



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FIG.3

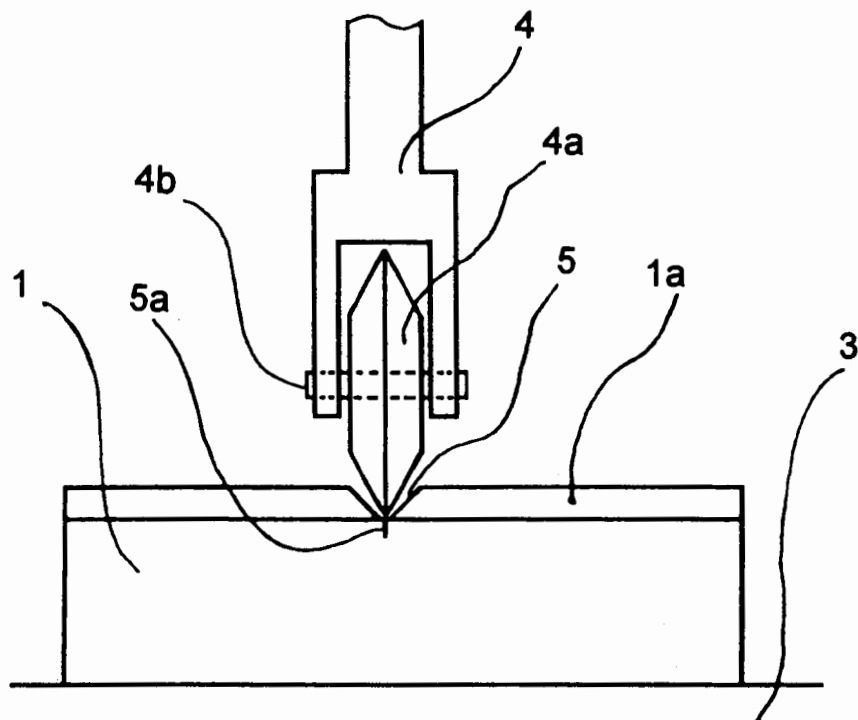
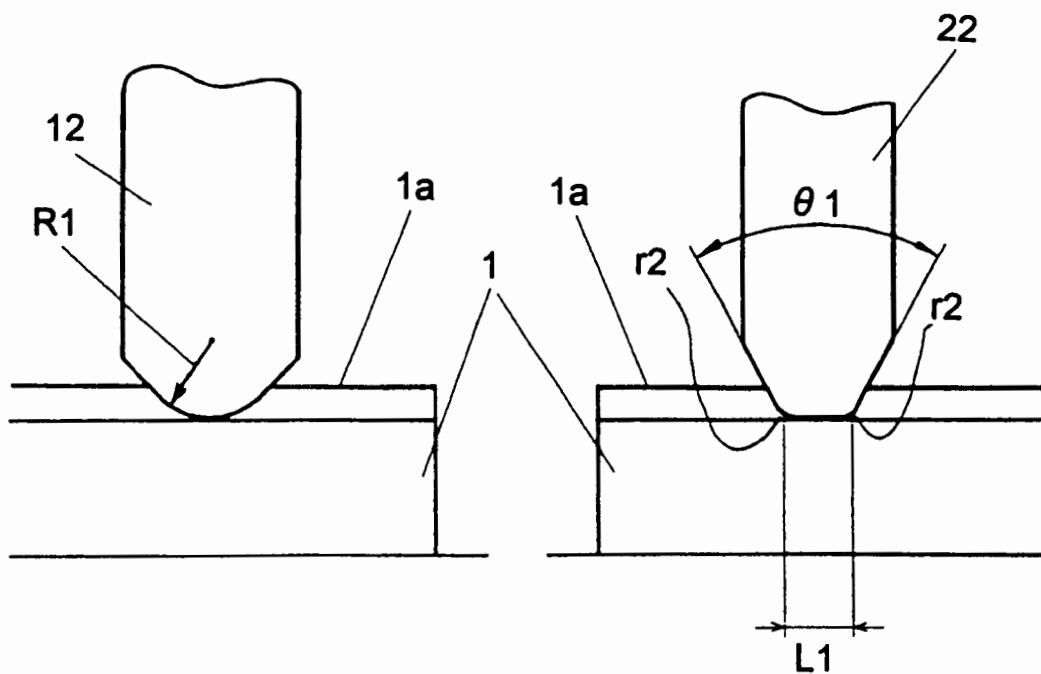


FIG.4

(a)

(b)



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FIG.5

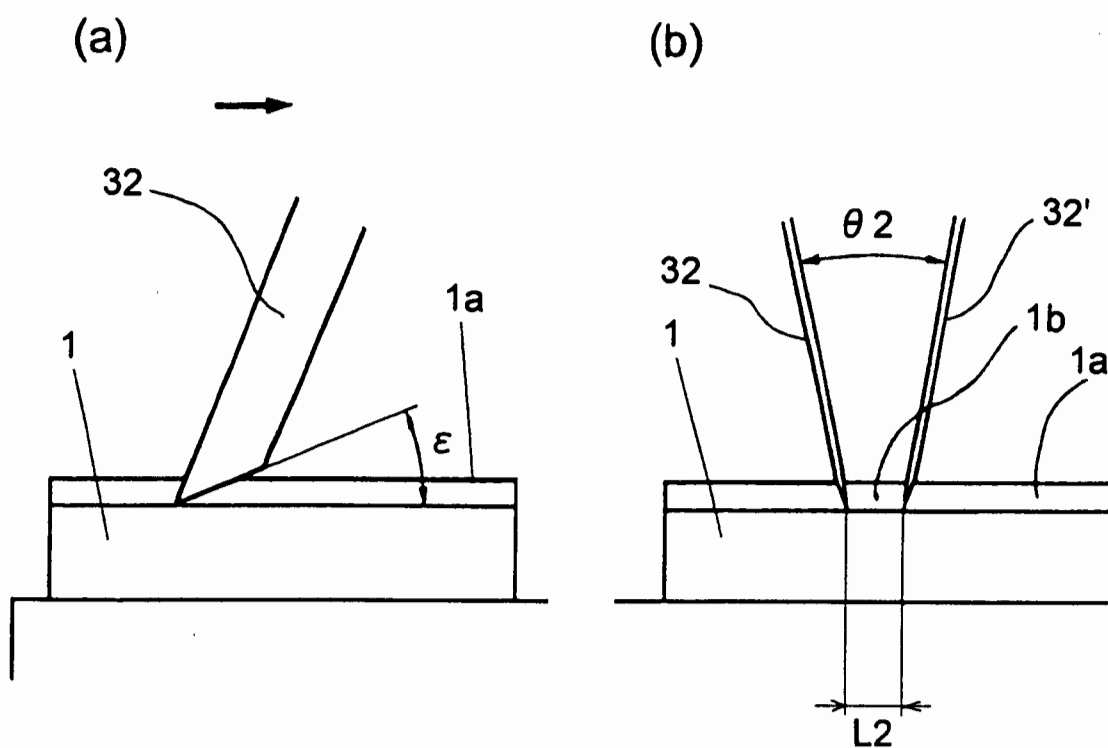
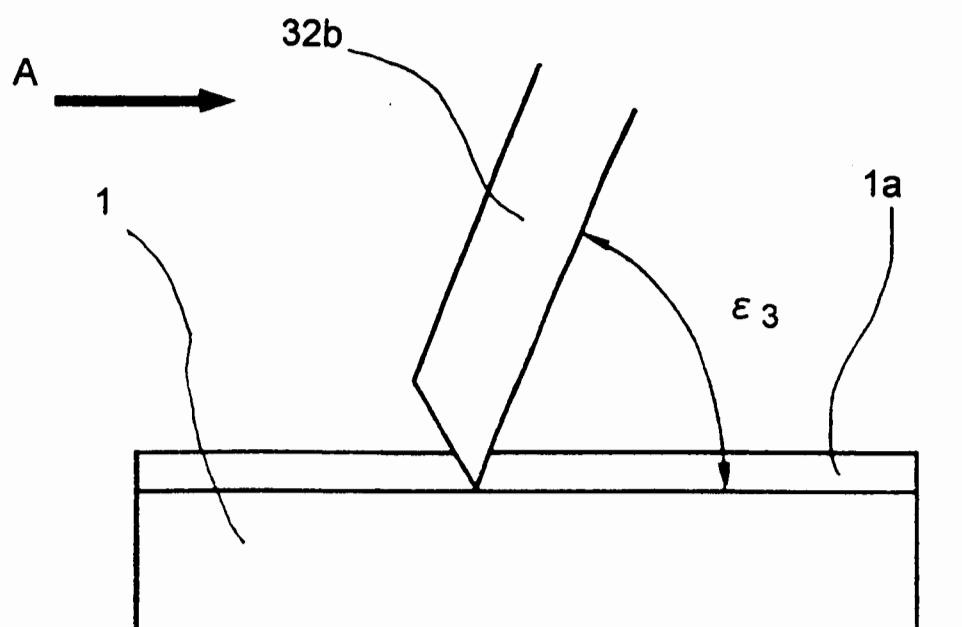


FIG.6



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FIG.7

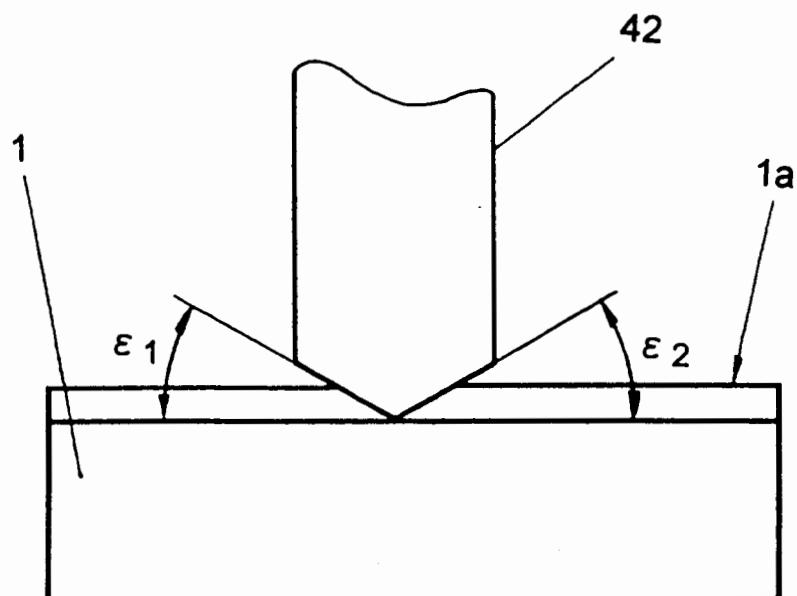
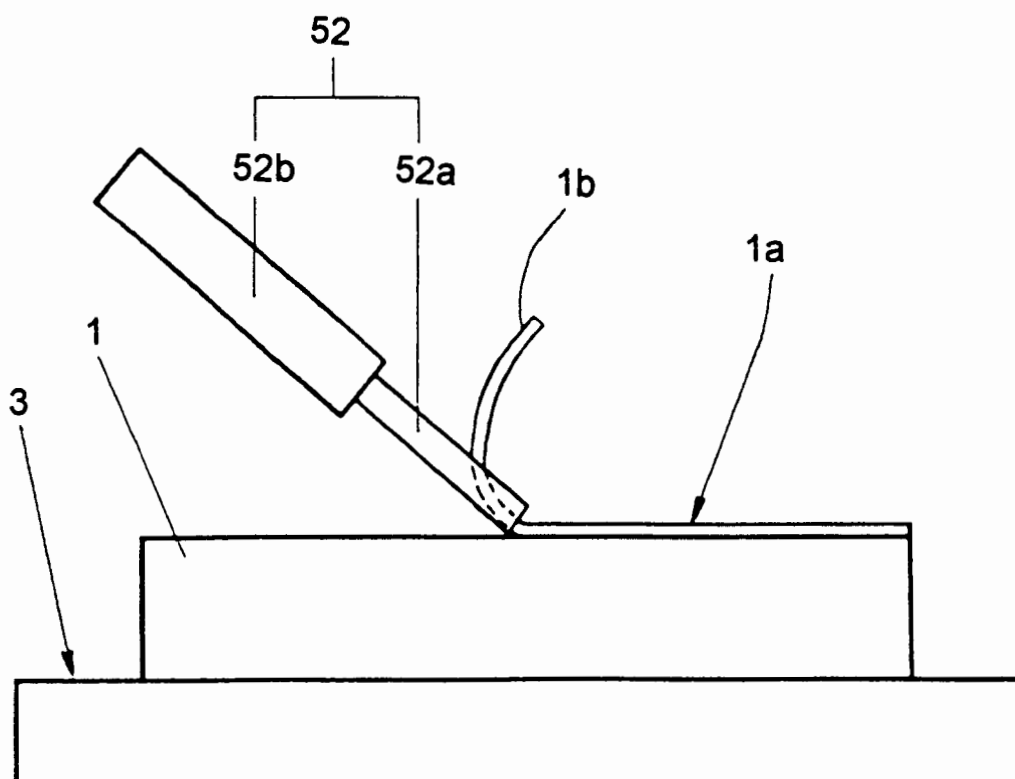


FIG.8



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FIG.9

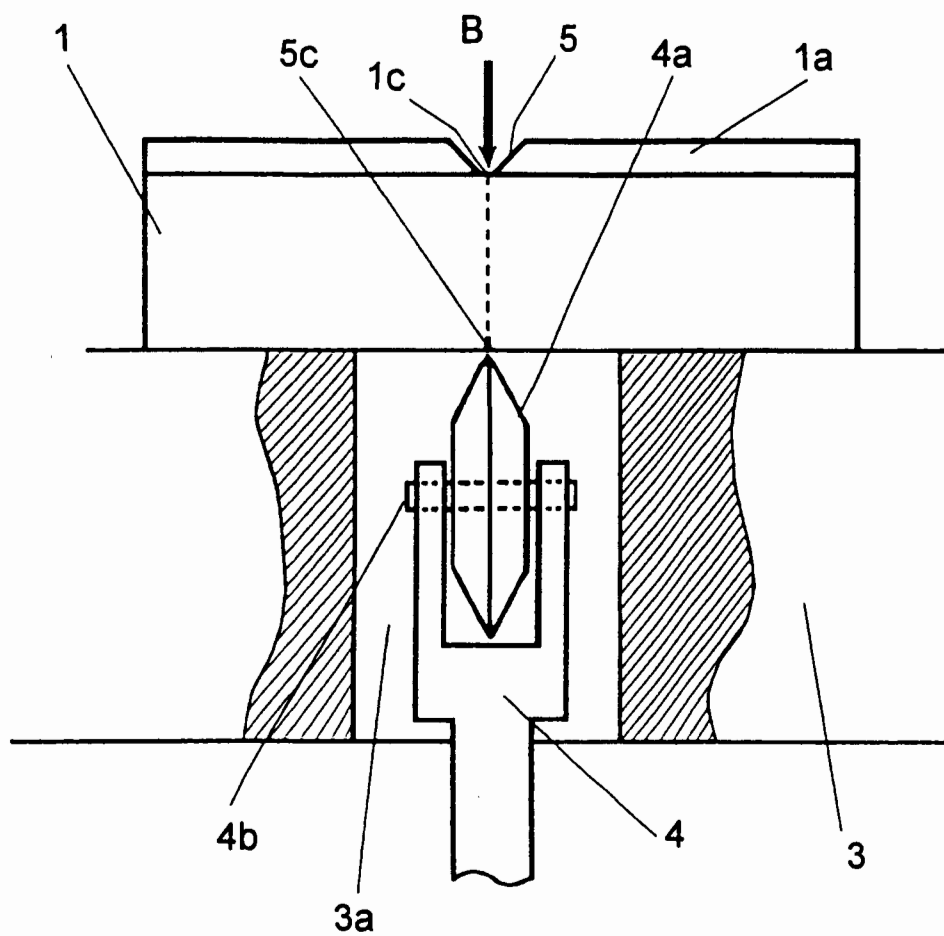
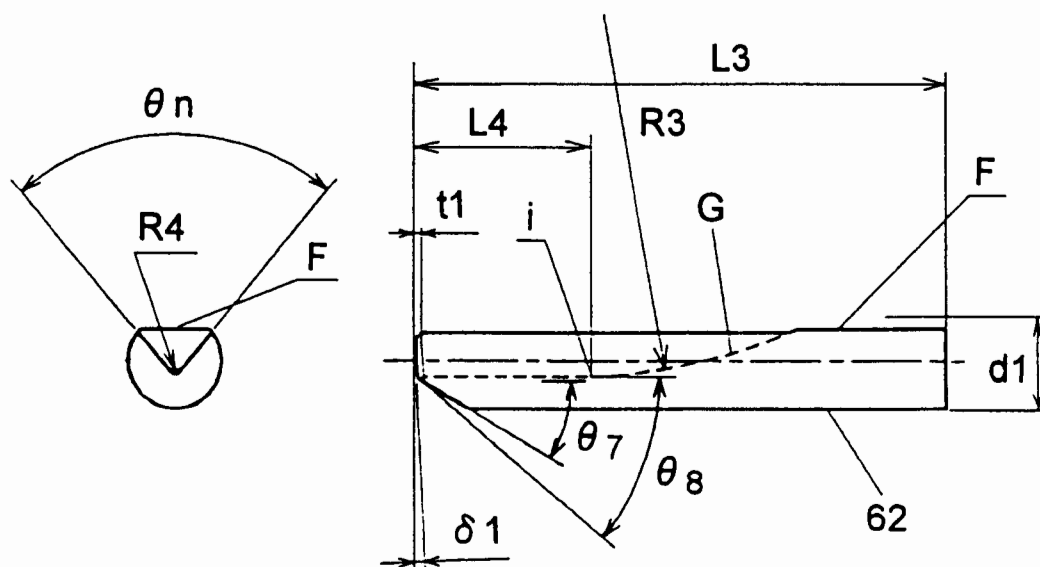


FIG.10



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FIG.11

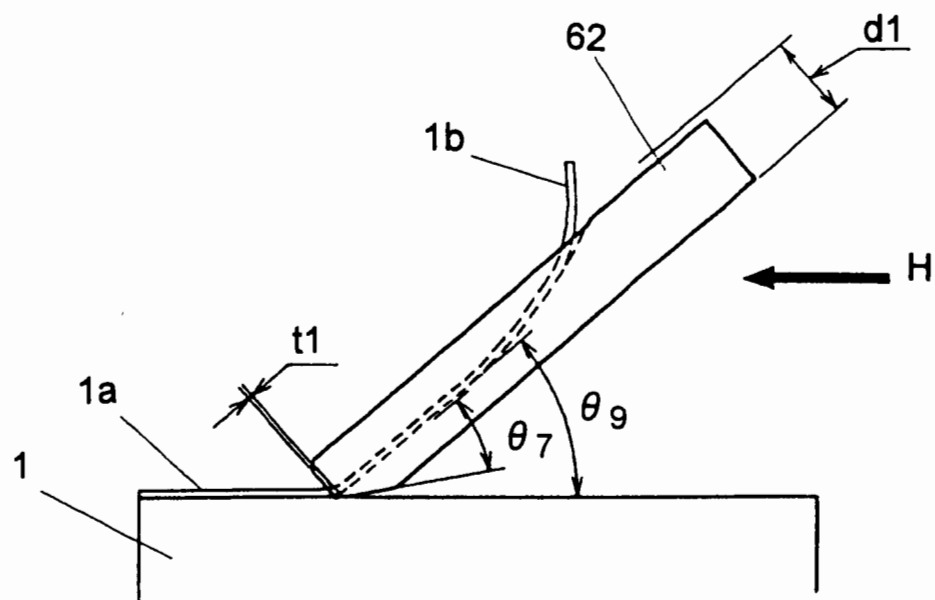
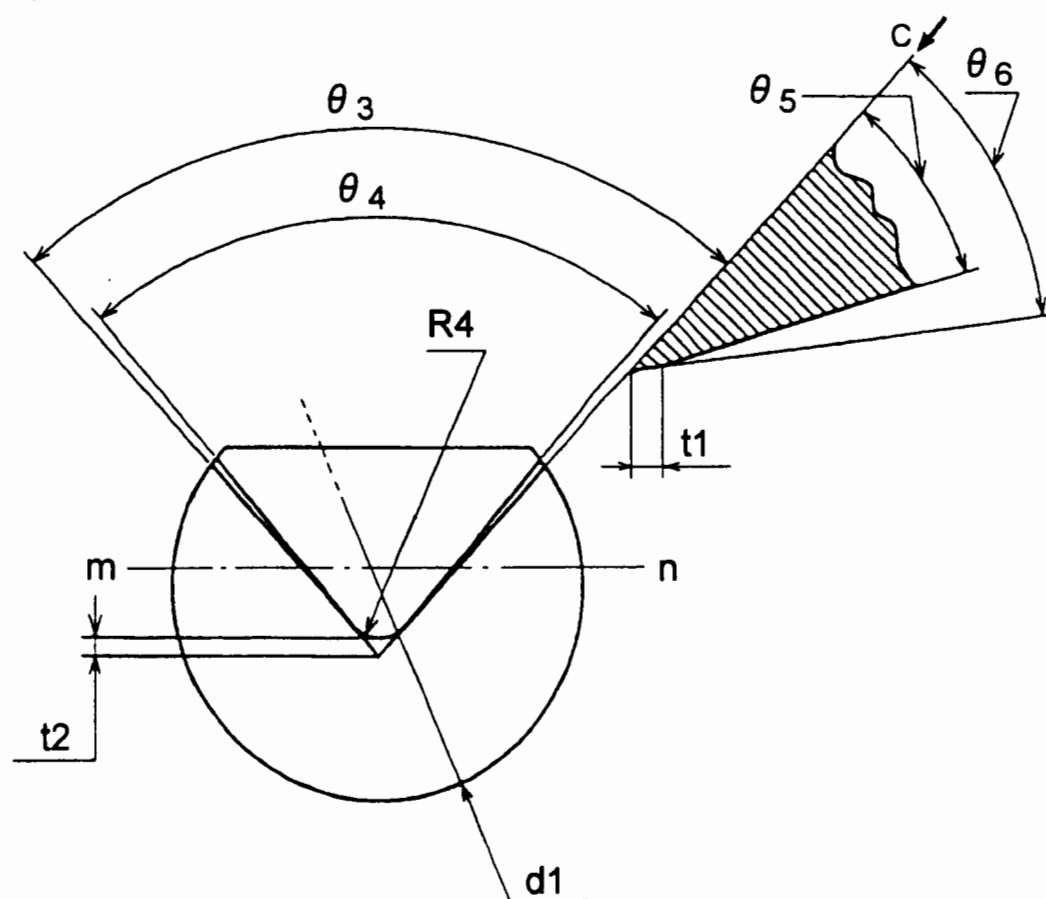
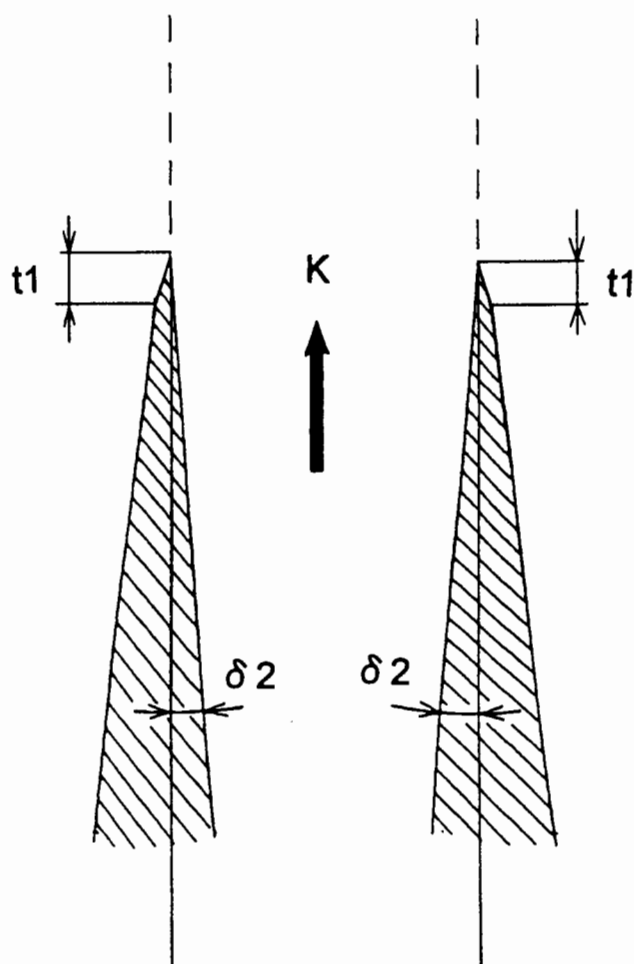


FIG.12



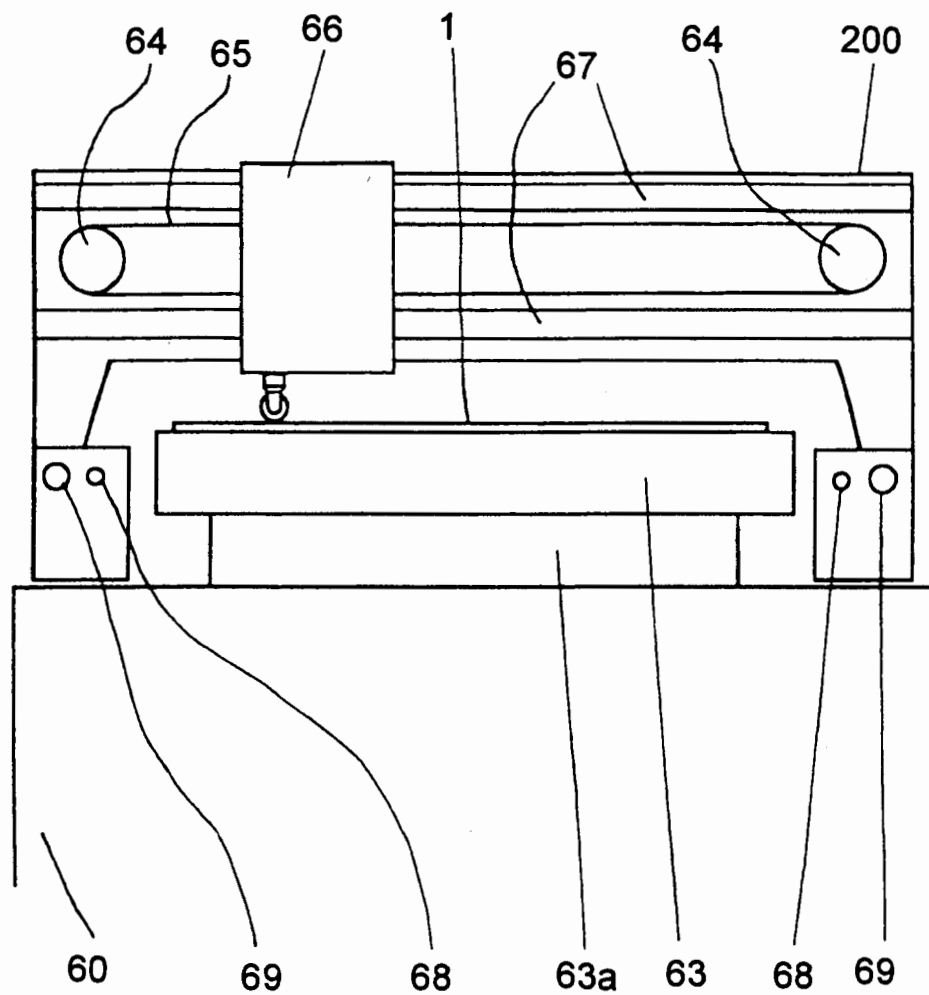
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FIG.13



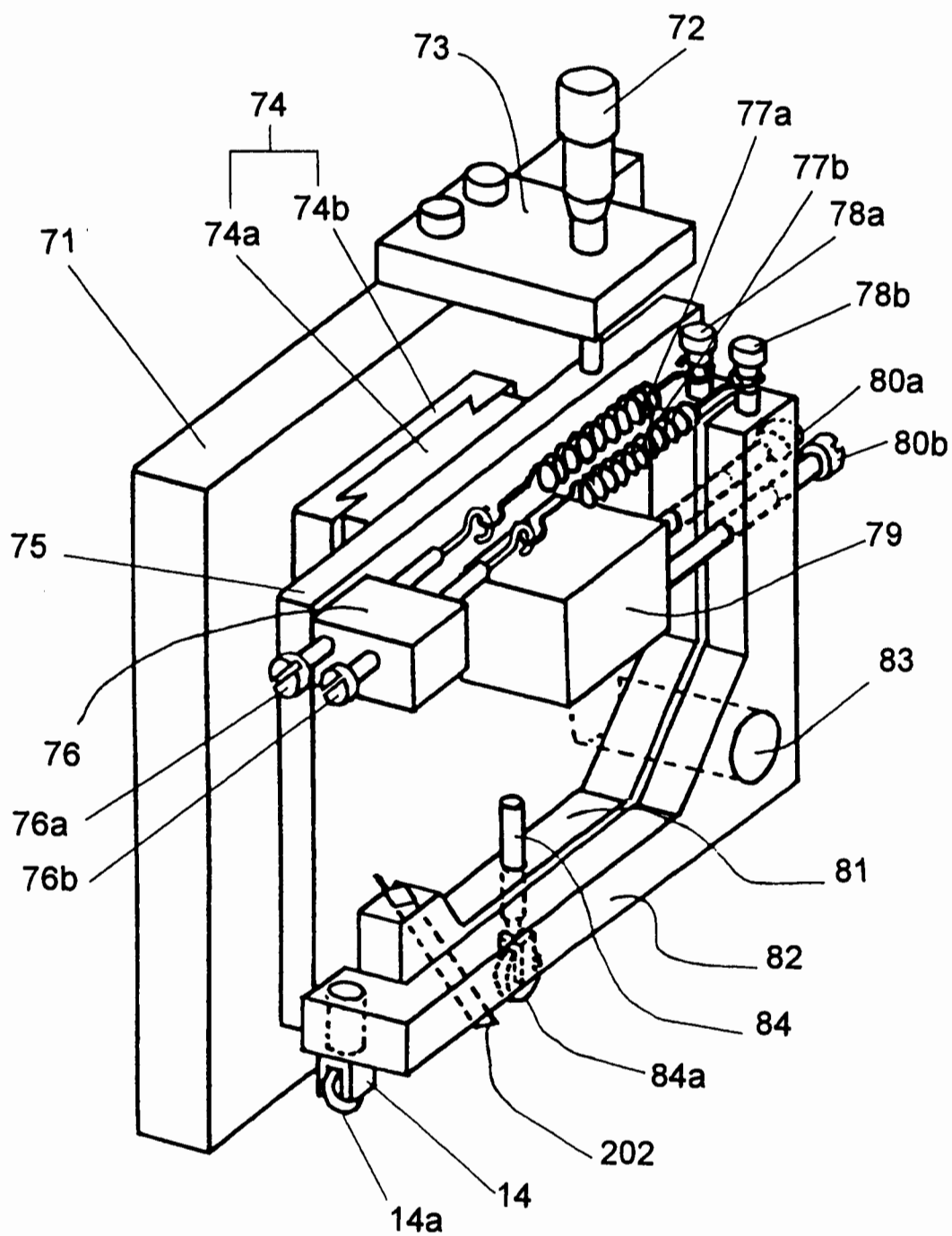
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FIG.14



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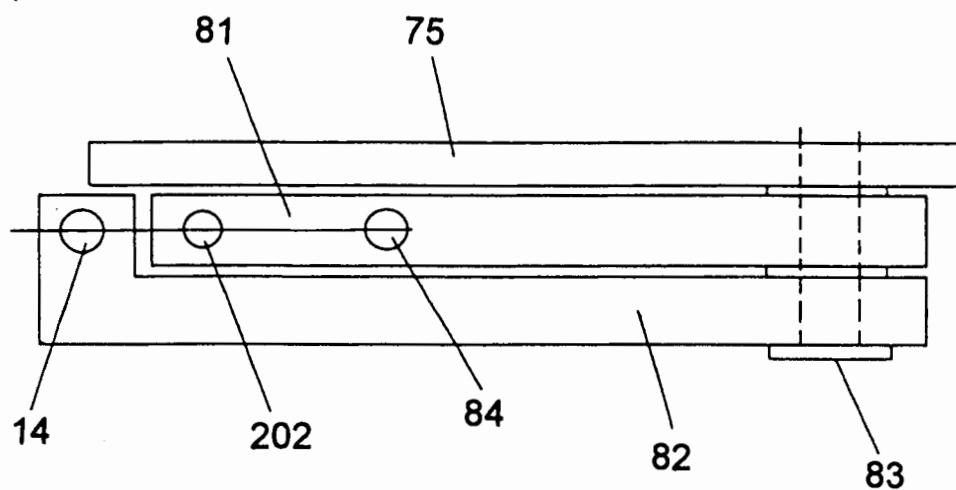
FIG.15



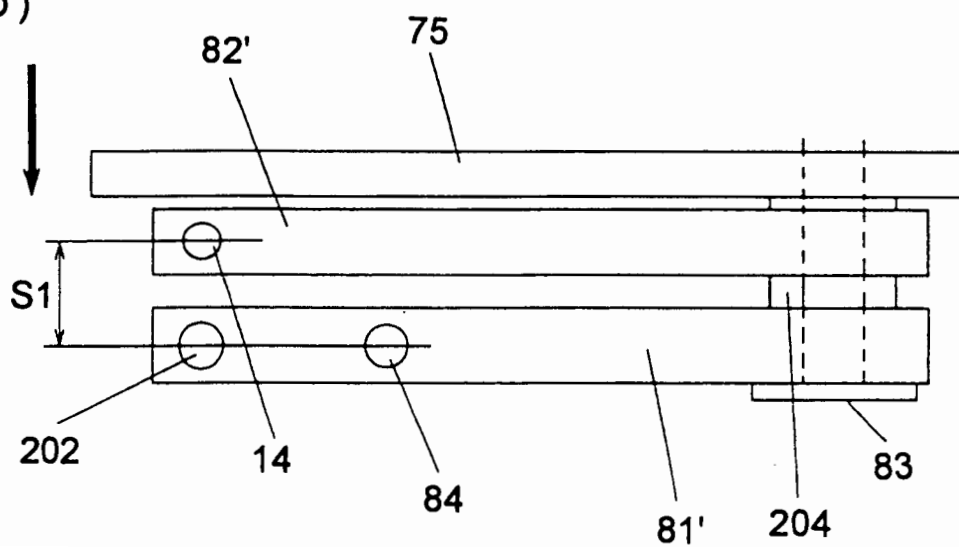
(10/37)

FIG.16

(a)

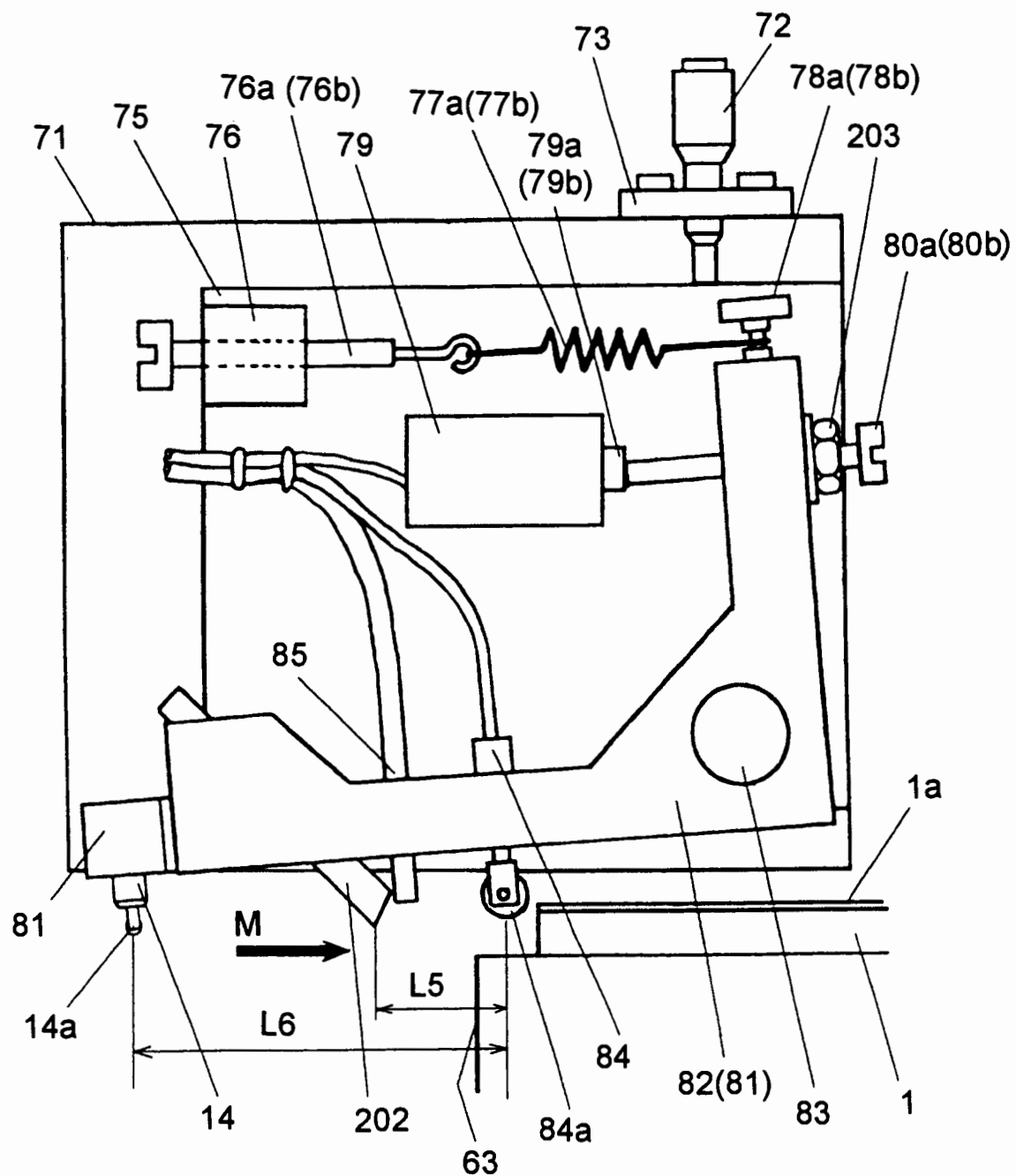


(b)



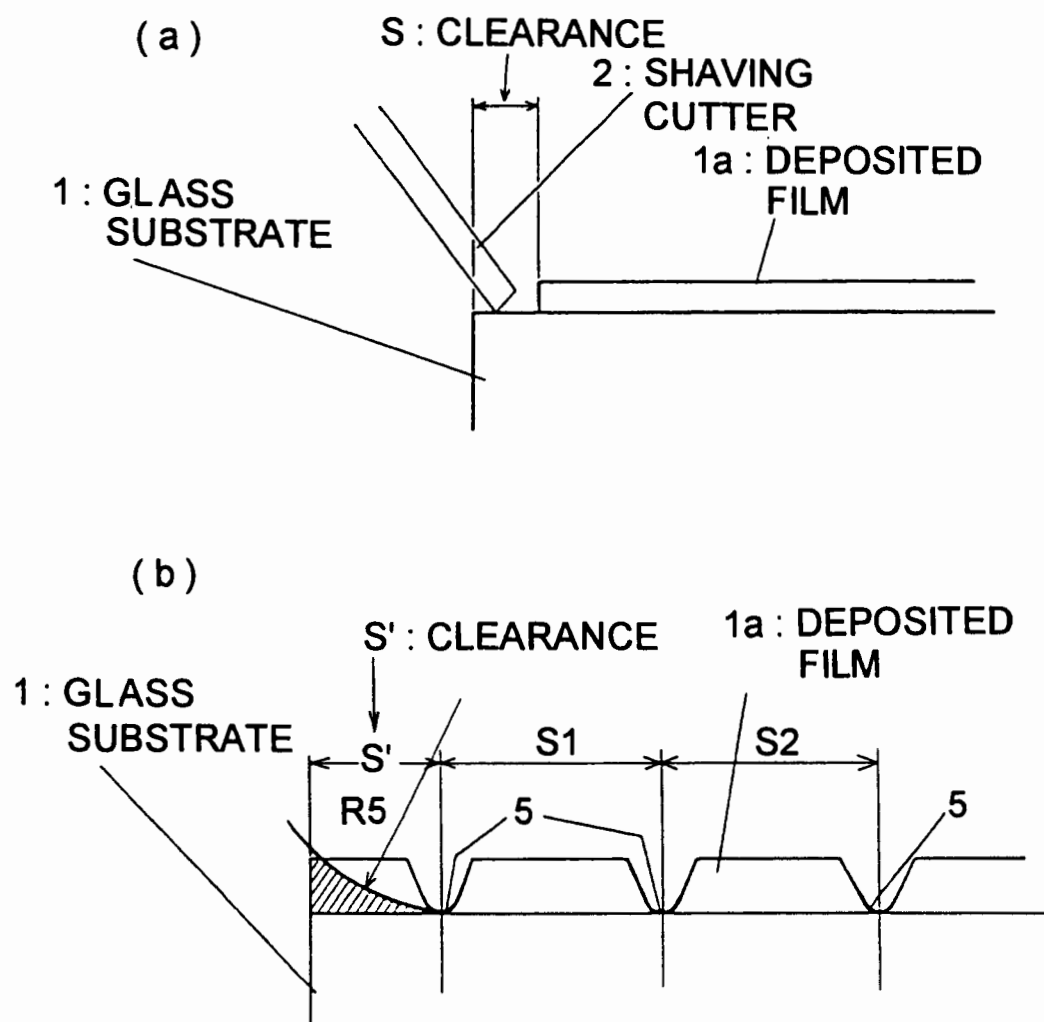
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FIG.17



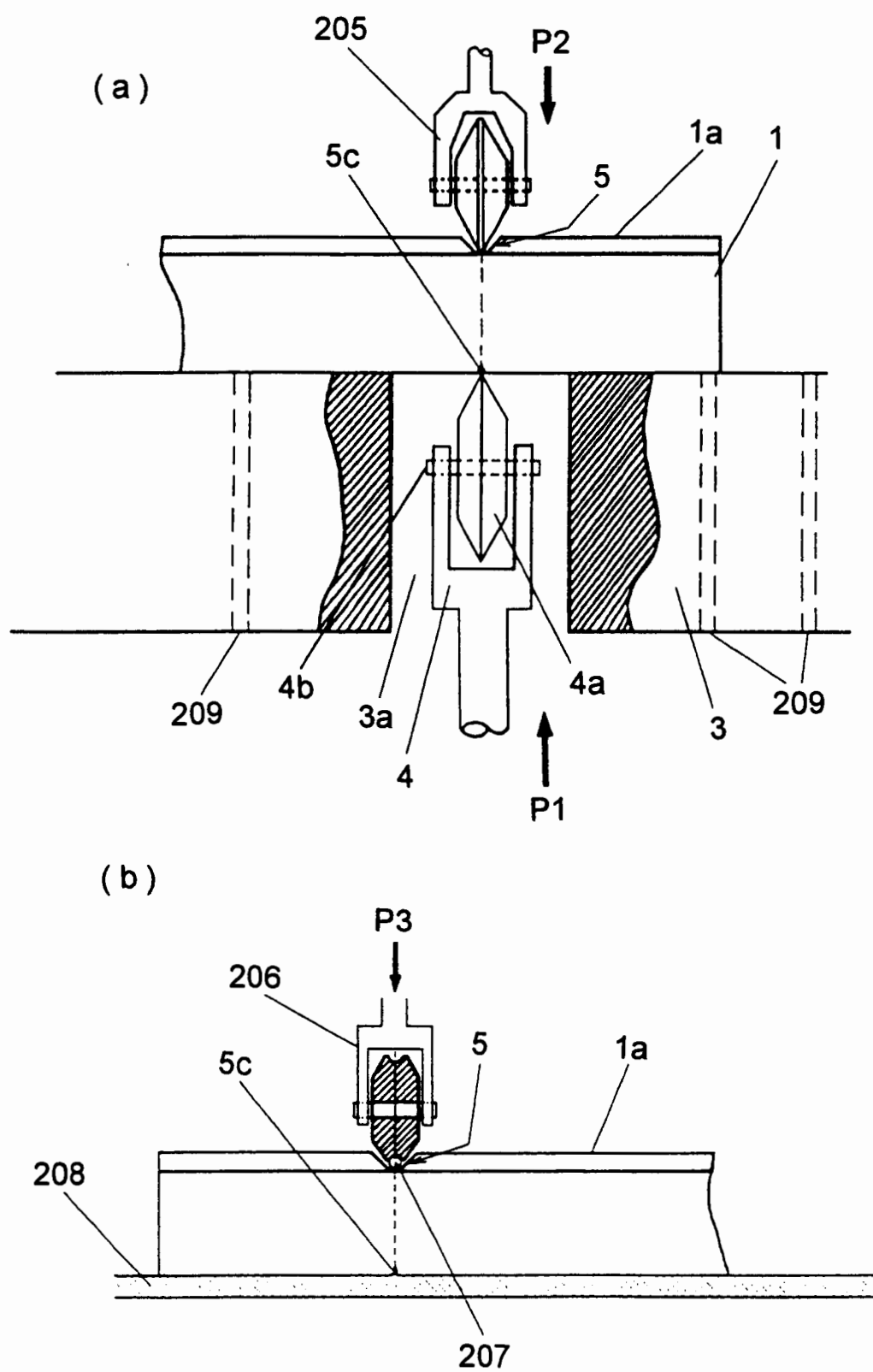
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FIG.19



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FIG.20



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FIG.21

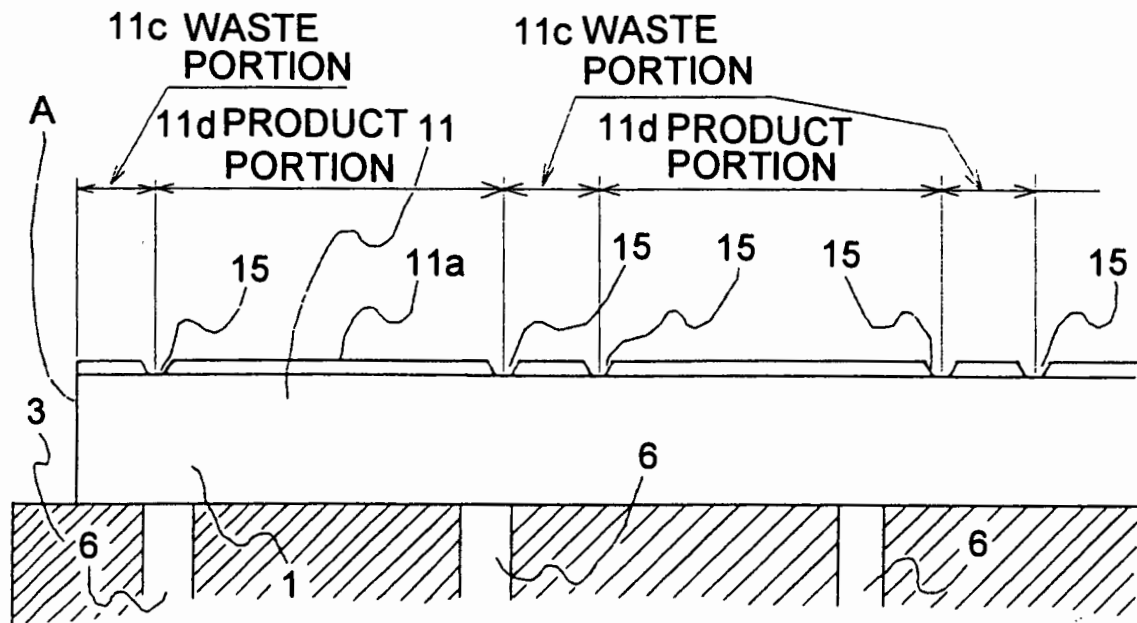
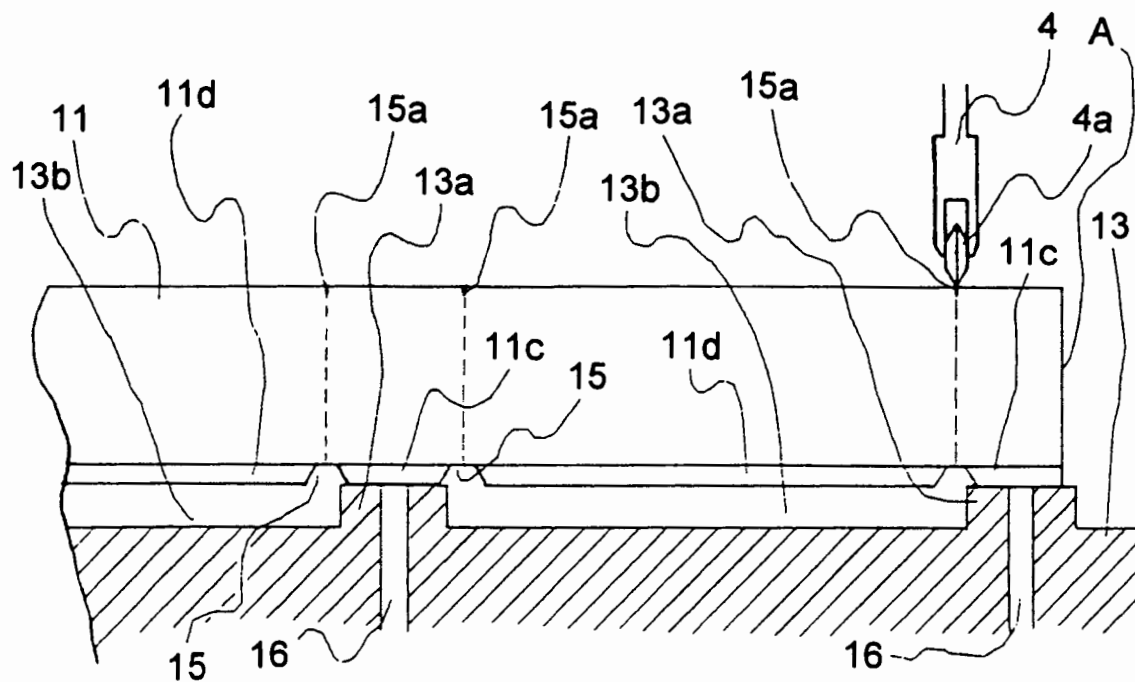
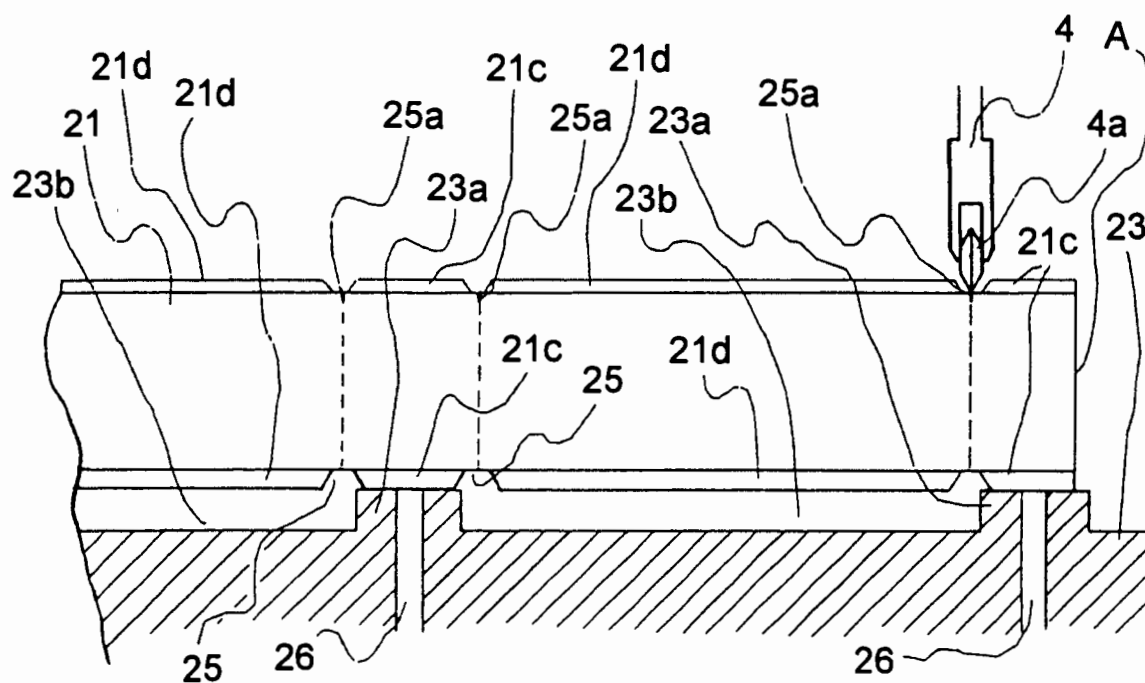


FIG.22



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FIG.23



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FIG.24

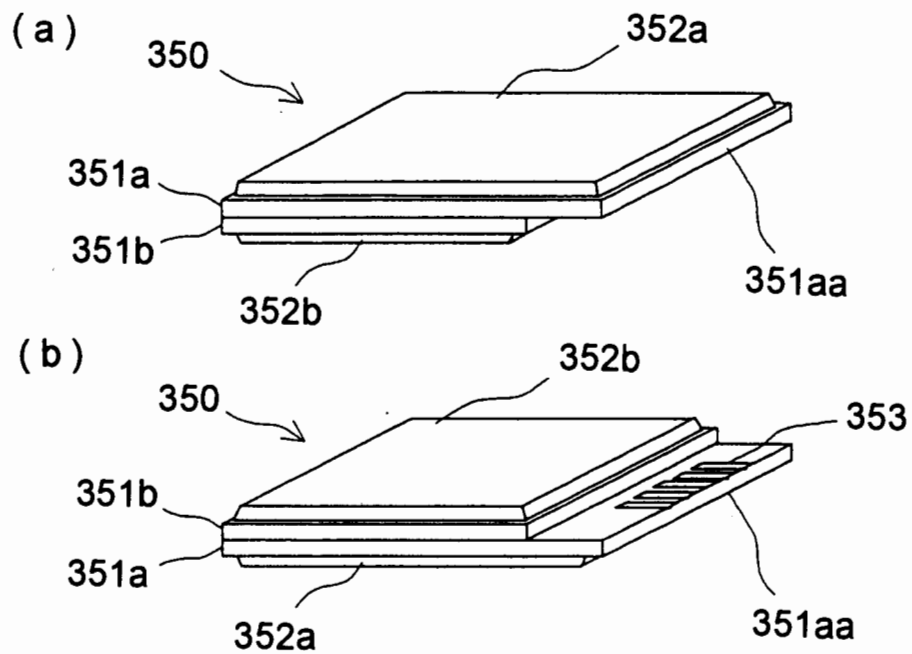
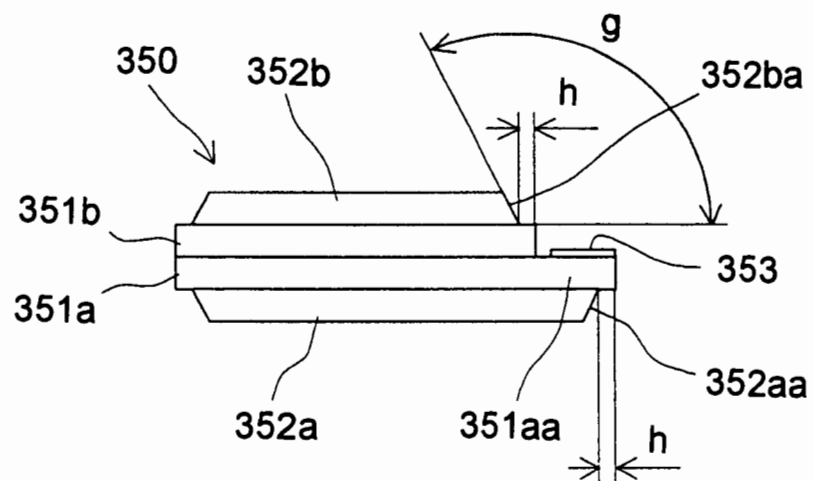


FIG.25



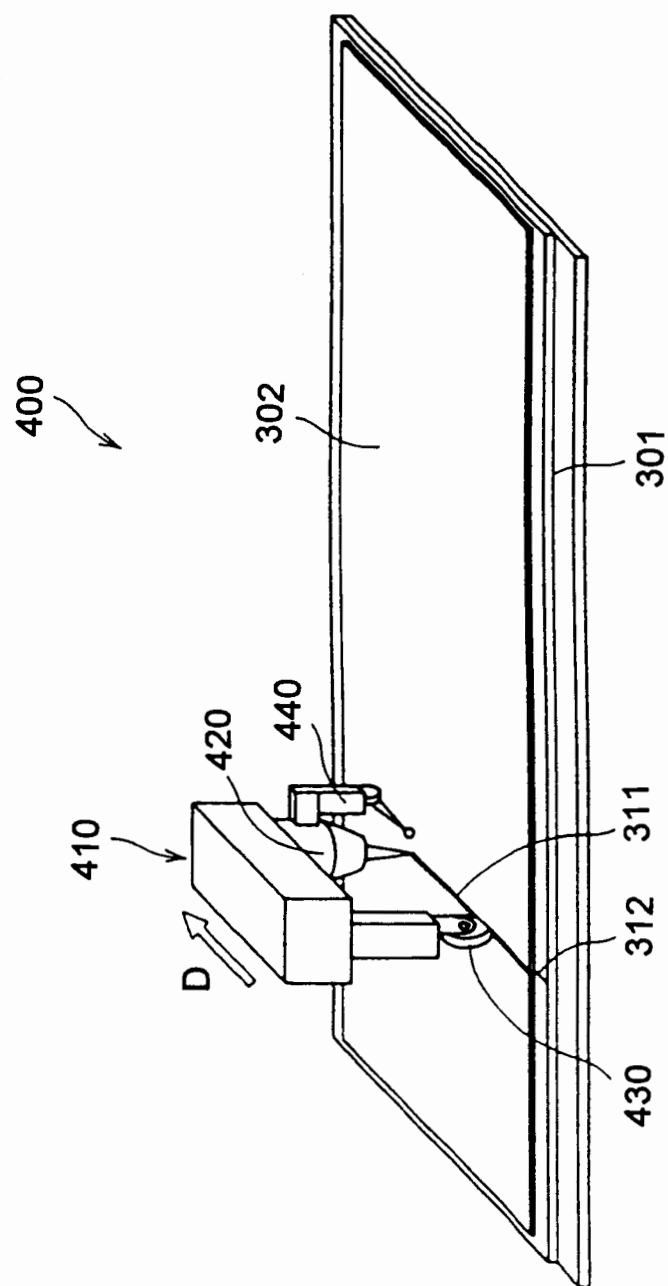
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FIG.26

INCLINATION ANGLE α [°] (BLADE ANGLE)	90	~	135	~
PROTRUSION STRENGTH	GOOD	GOOD	FAIR	FAIR
DELTA-SHAPED CHIPPING	POOR	GOOD	GOOD	GOOD
PROTECTIVE FILM EXFOLIATION	POOR	GOOD	GOOD	FAIR
ADHESIVE RESIDUES	POOR	GOOD	FAIR	POOR

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FIG.27



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FIG.28

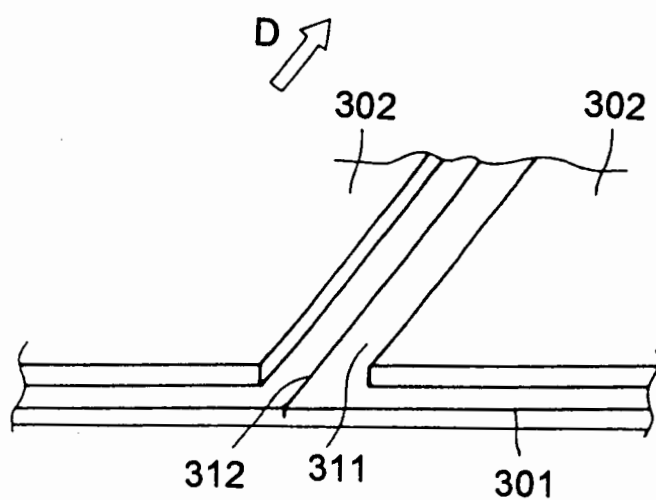
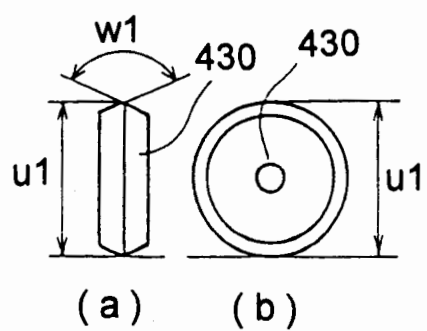
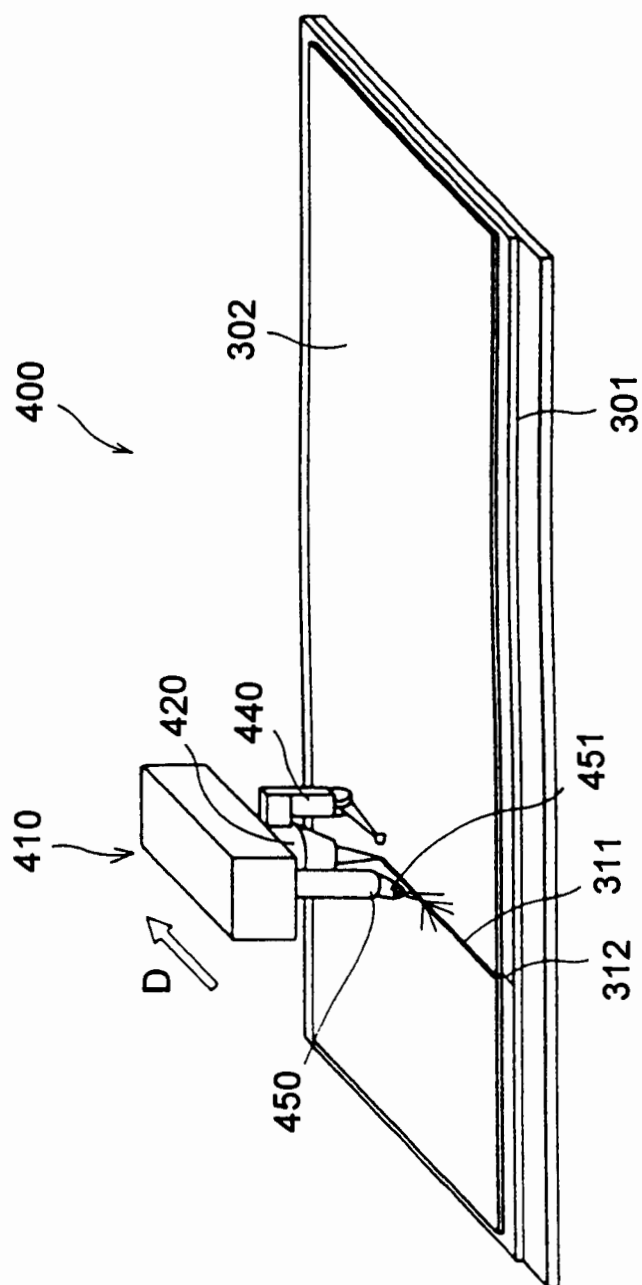


FIG.29



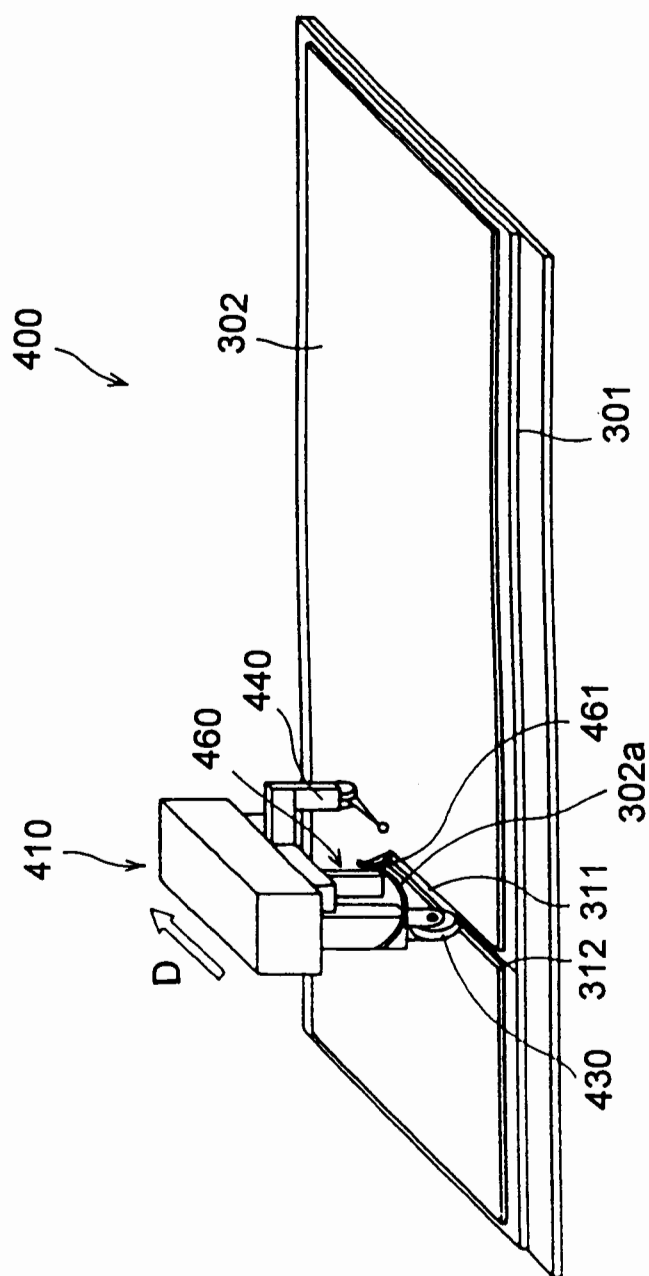
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FIG.30



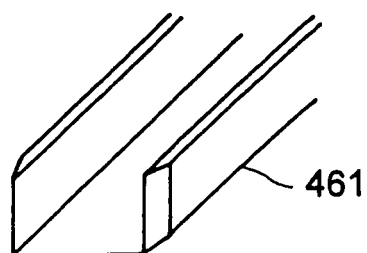
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FIG.31

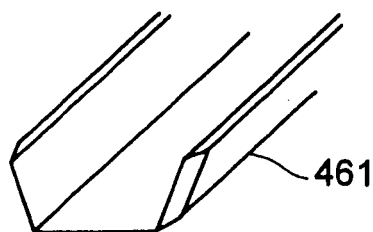


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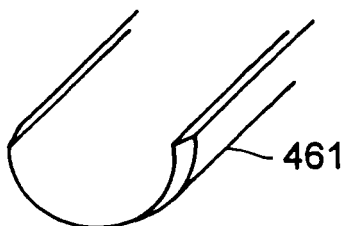
FIG.32



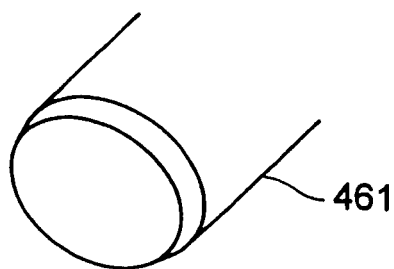
(a)



(b)



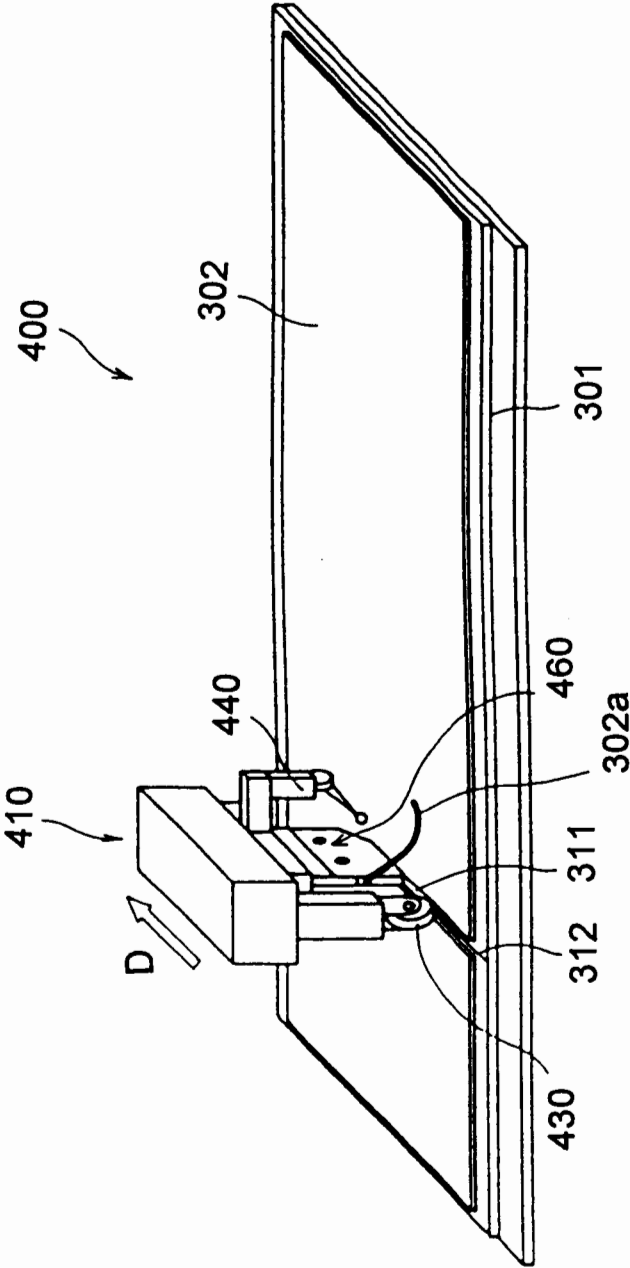
(c)



(d)

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FIG.33



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FIG.34

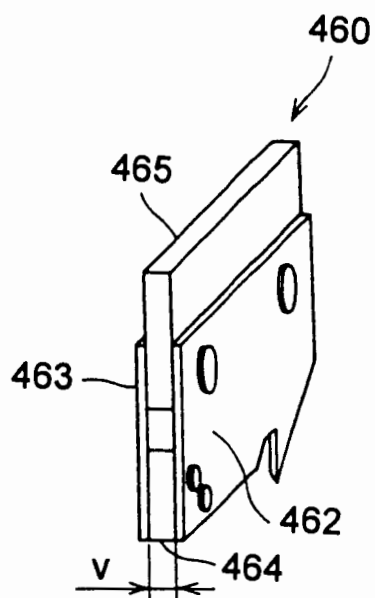
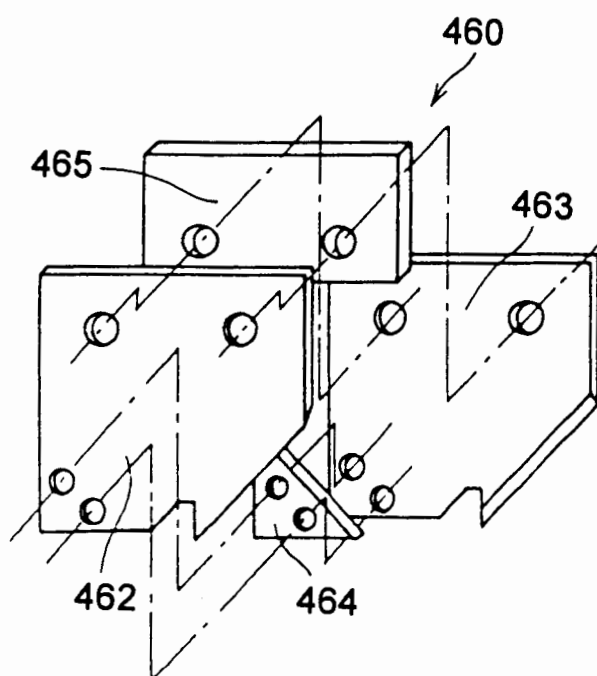


FIG.35



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FIG.36

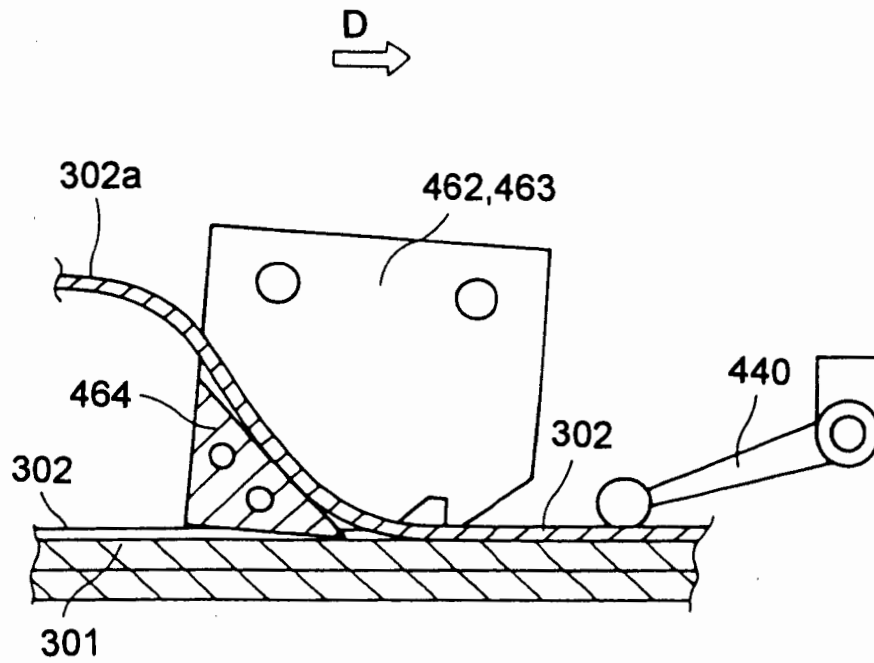
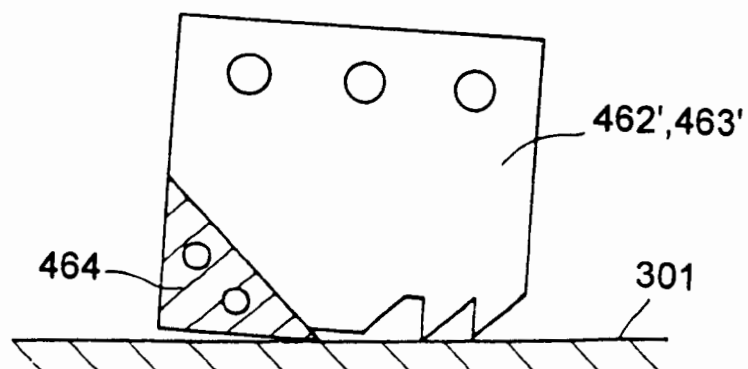
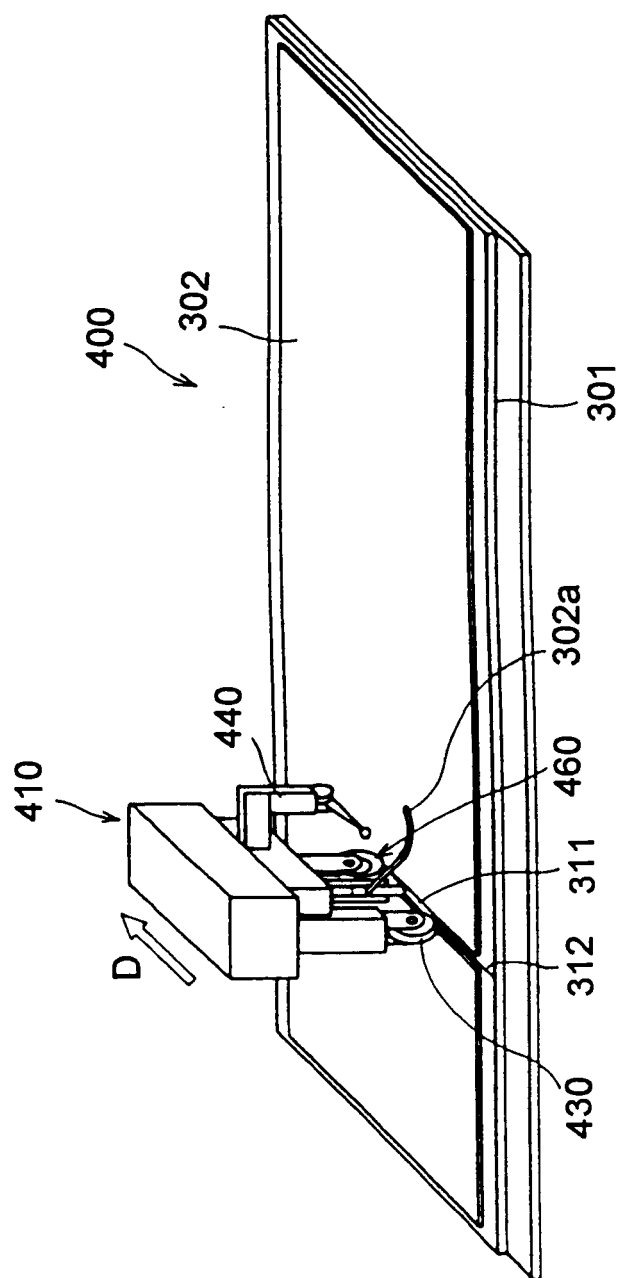


FIG.37



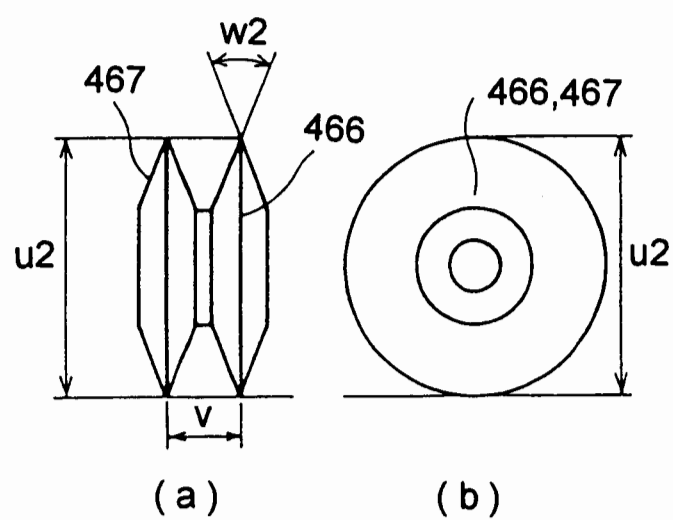
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FIG.38



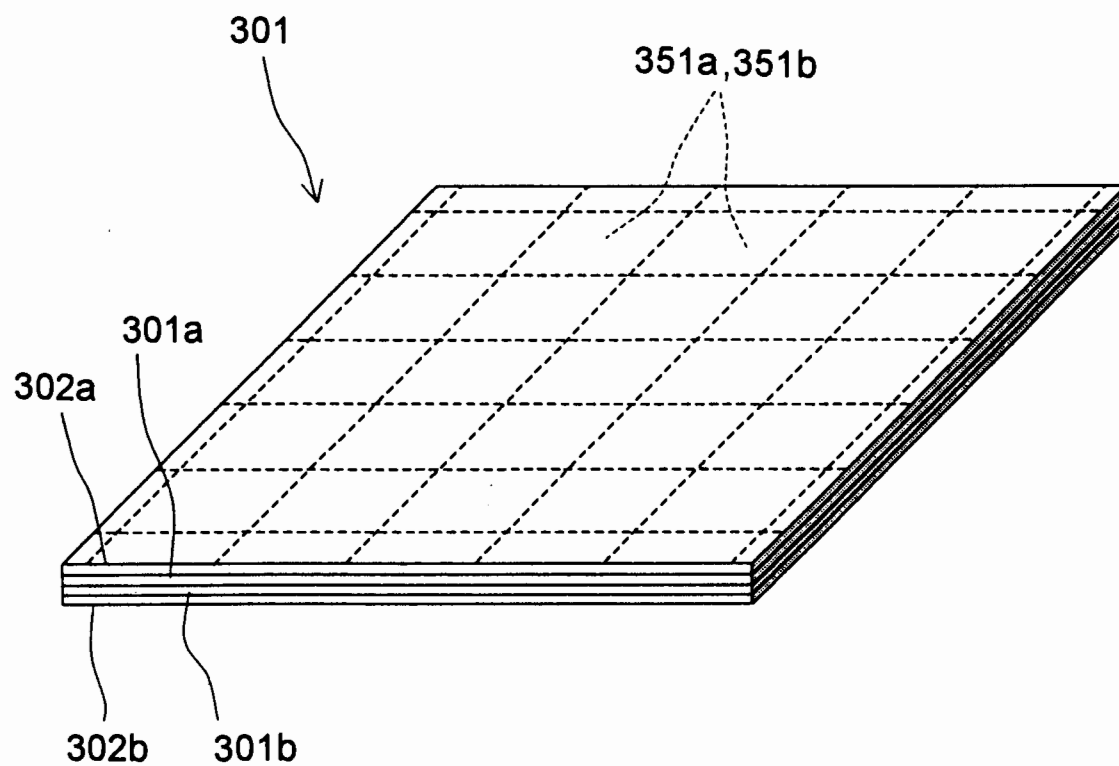
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FIG.39



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FIG.40



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FIG.41

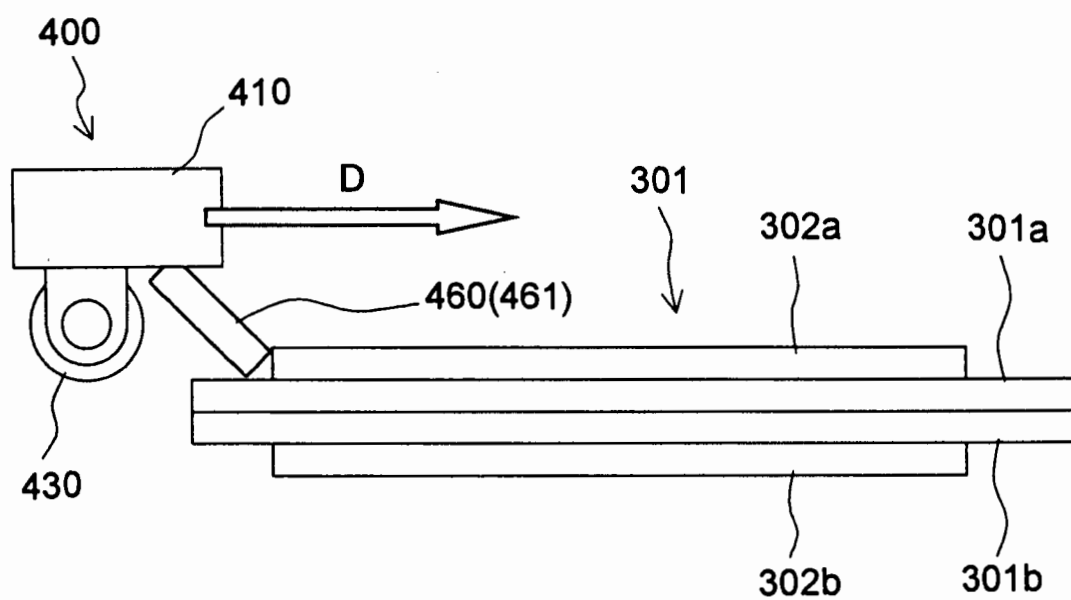
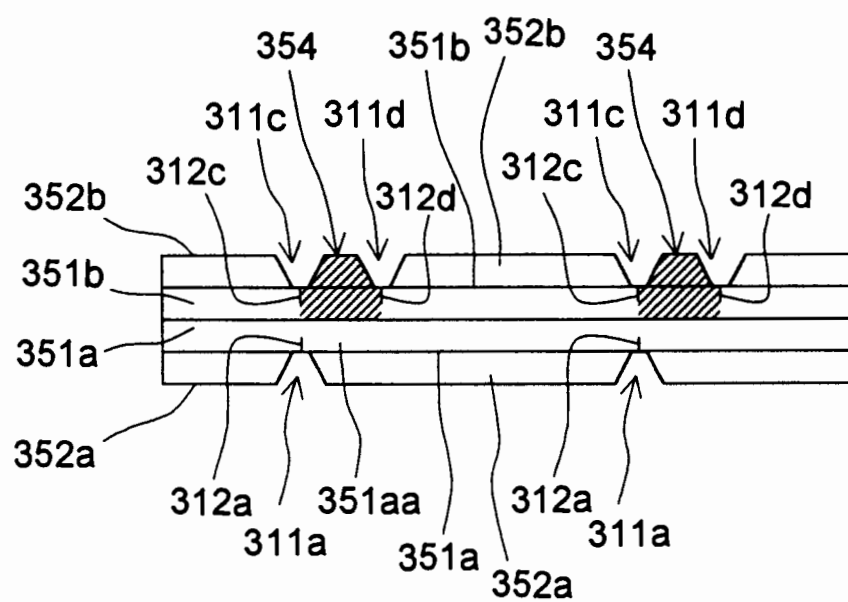
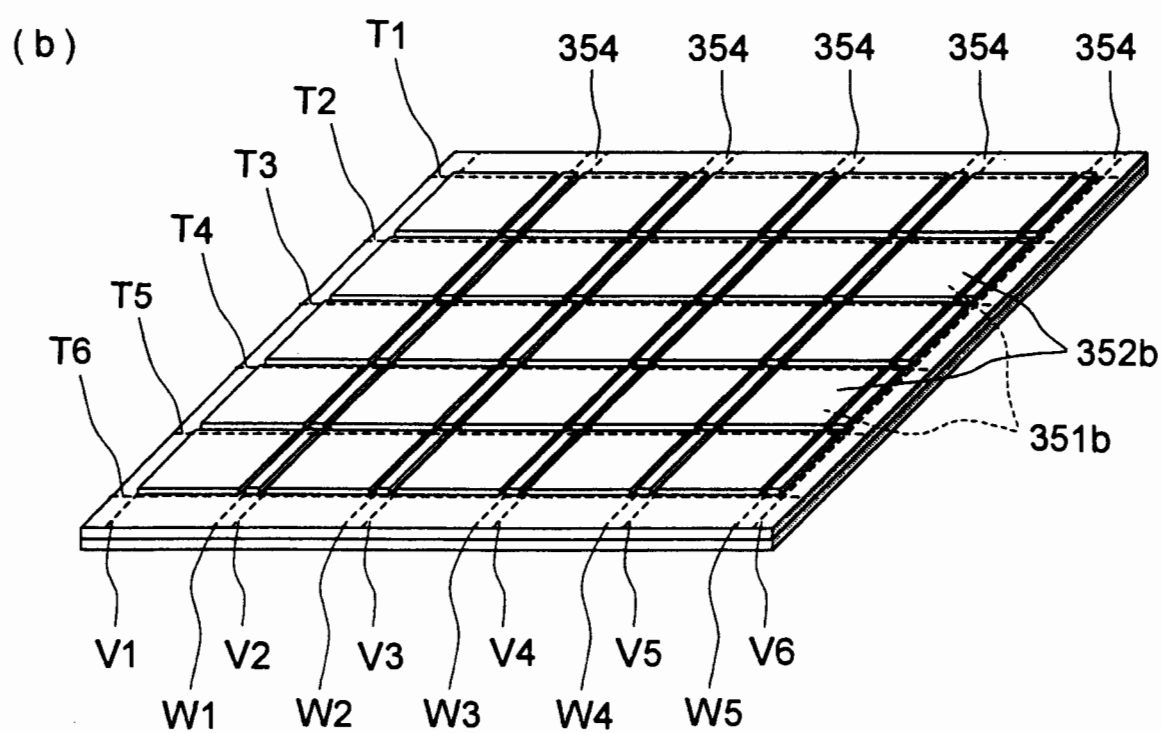
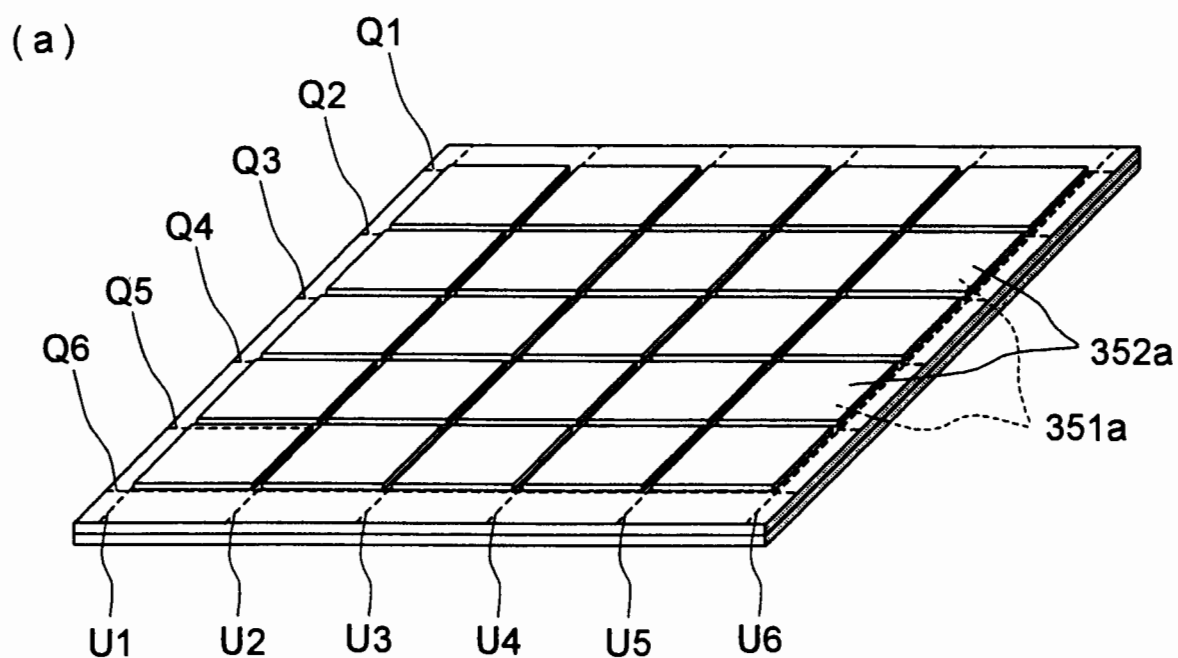


FIG.42



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FIG.43



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FIG.44

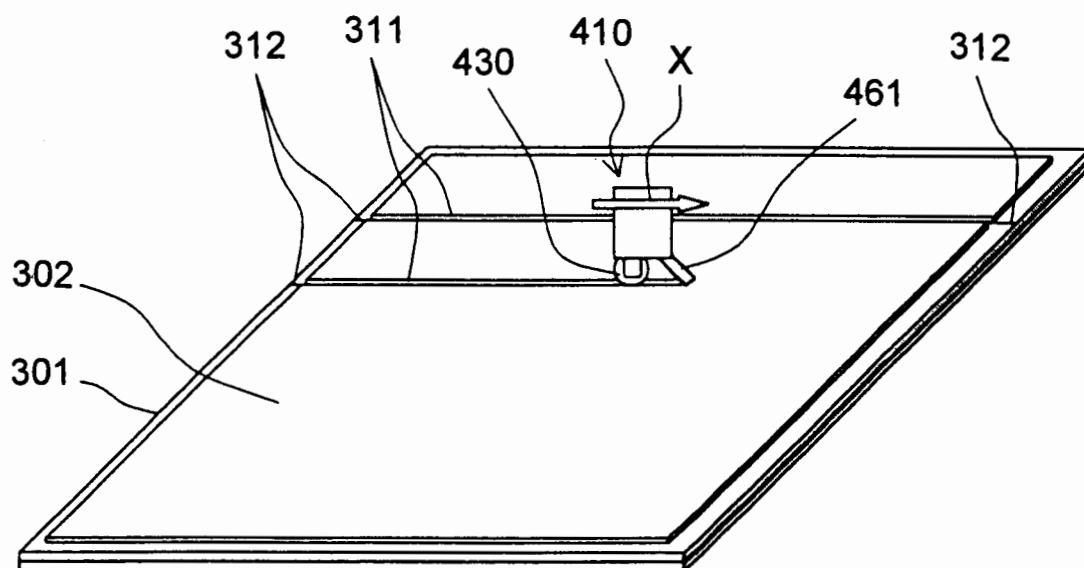
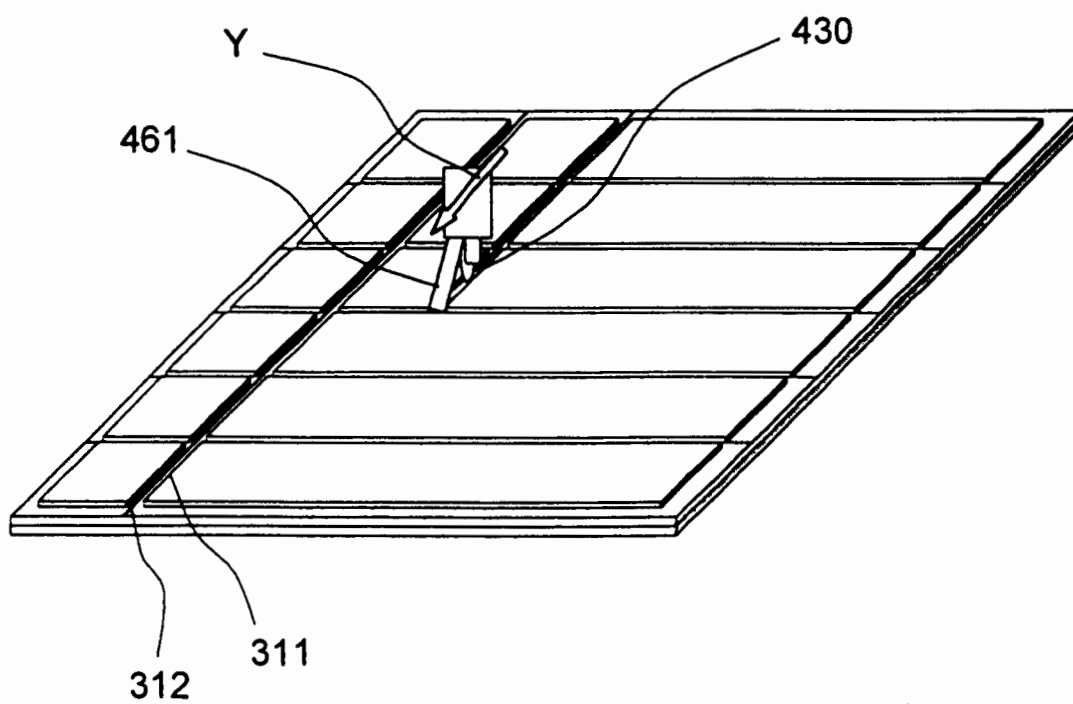


FIG.45



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FIG.46

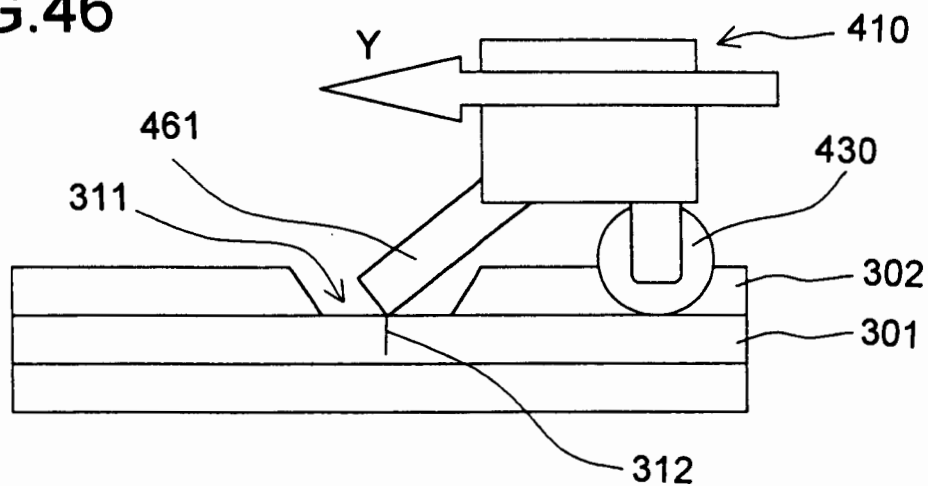


FIG.47

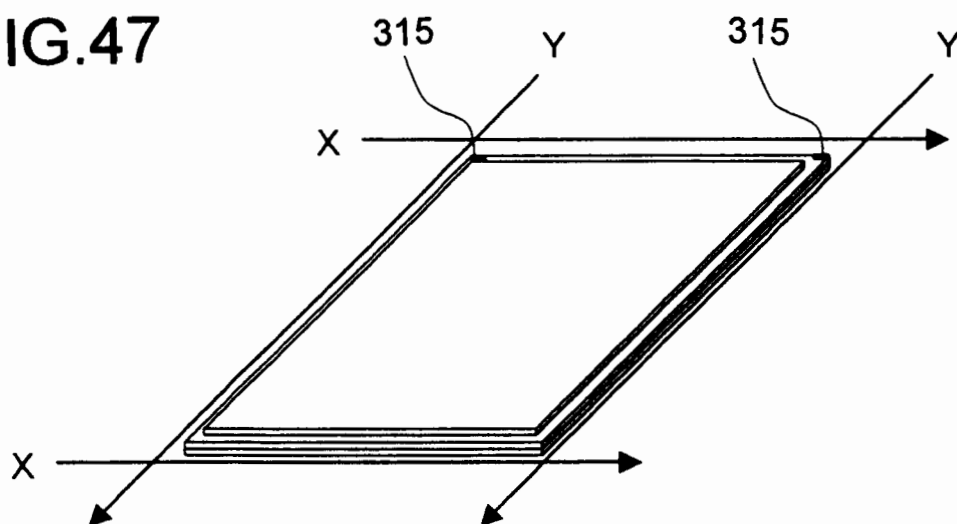
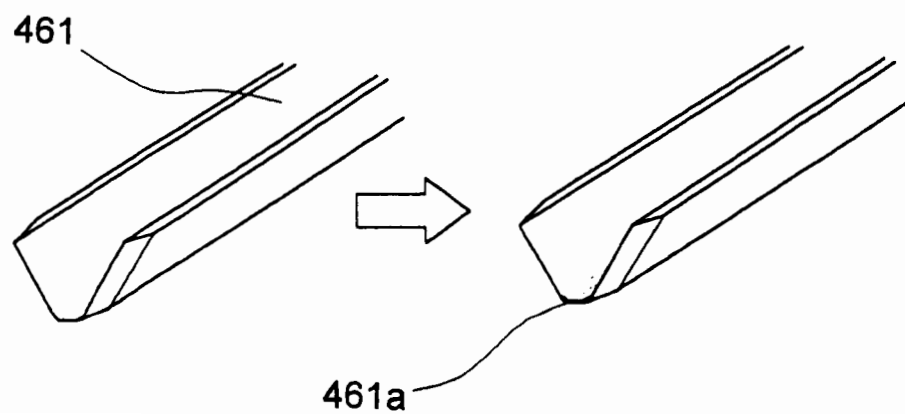


FIG.48



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FIG.49

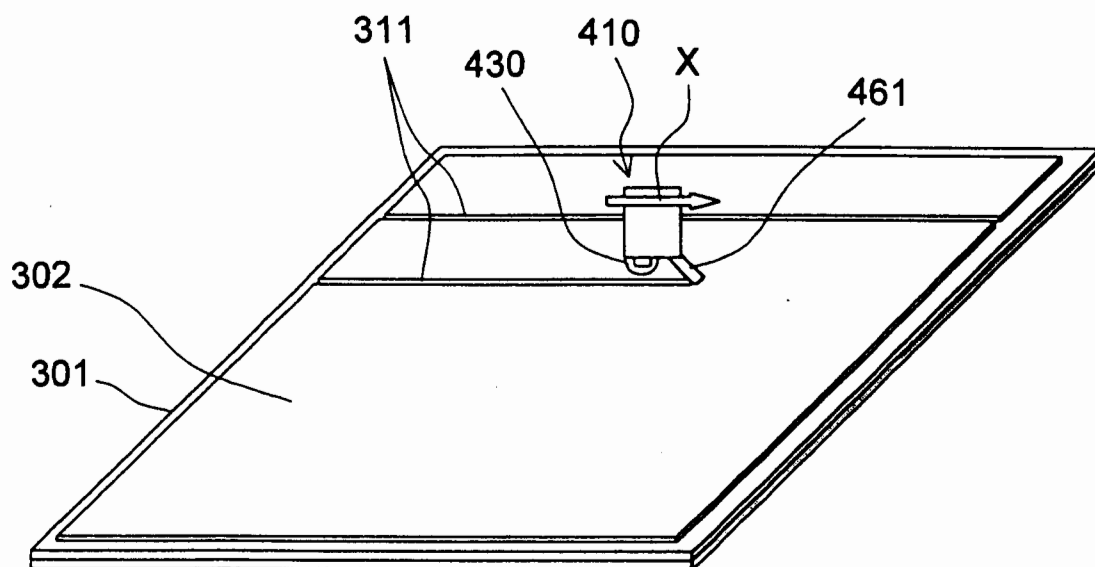
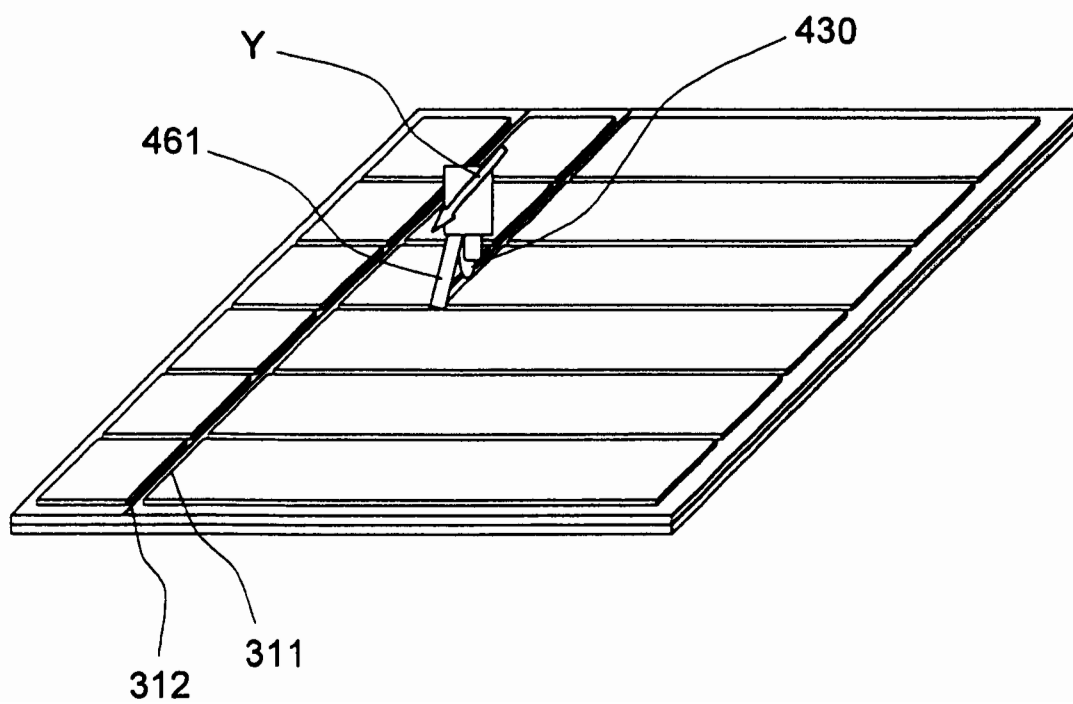
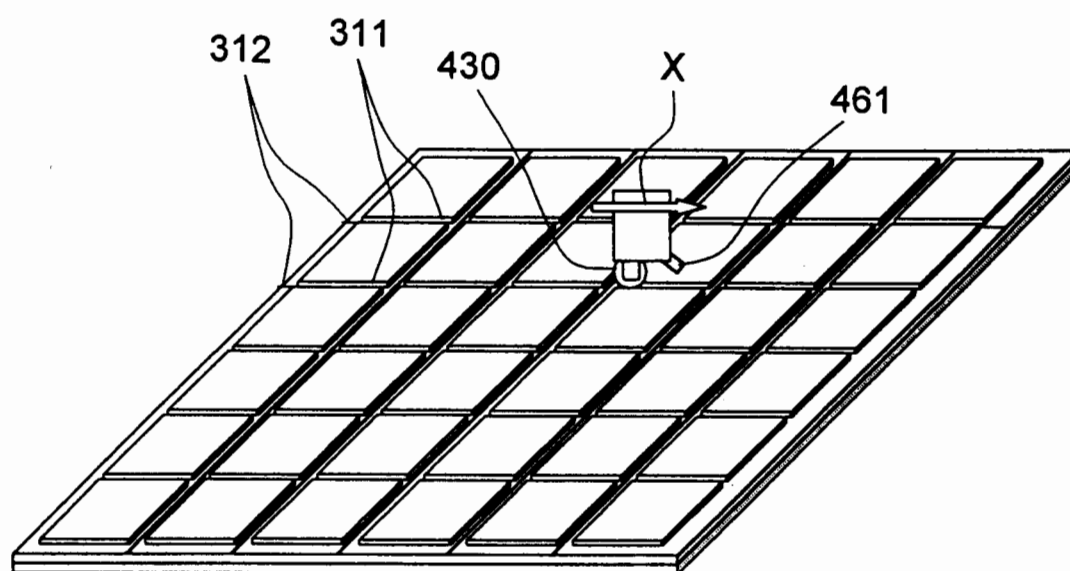


FIG.50



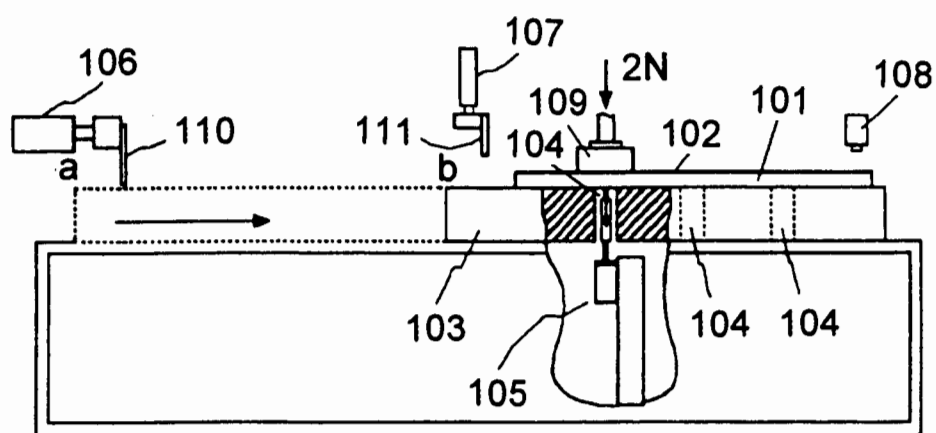
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FIG.51



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FIG.52



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FIG.53

