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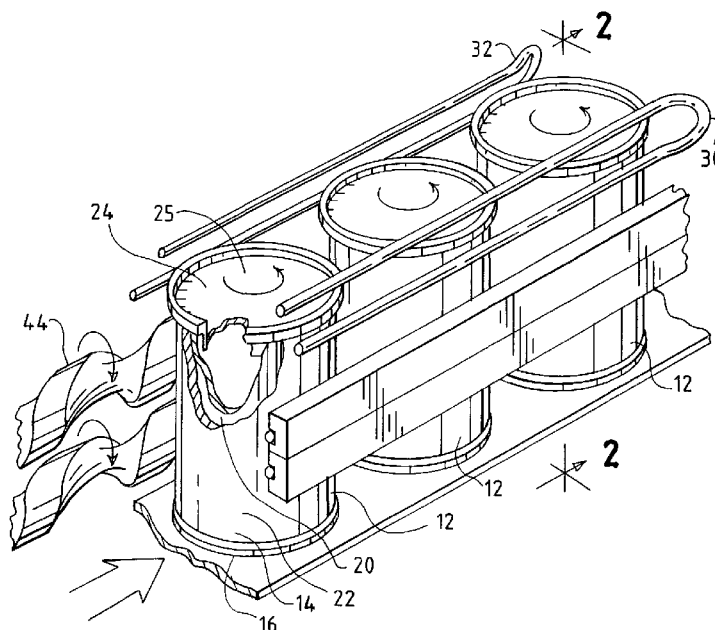
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- (71) Applicant: **SONOCO DEVELOPMENT, INC.**
[US/US]; North Second Street, Hartsville, SC 29550 (US).
- (72) Inventors: **REA, Keith**; 2132 Tudor Lane, Florence, SC 29505 (US). **BRADDOCK, Charles**; 1765 East Home Avenue, Hartsville, SC 29550 (US). **BOATWRIGHT, Floyd**; 2249 North 5th Street, Hartsville, SC 29550 (US). **MORROW, J.**; 1505 Broad Street, Camden, SC 29020 (US). **LOWRY, James**; 3314 W. Hampton Point Drive, Florence, SC 29501 (US).
- (74) Agent: **FASSNACHT, Harold**; Bullwinkel Partners, Ltd., 19 S. LaSalle Street, Suite 1300, Chicago, IL 60603 (US).
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- Declarations under Rule 4.17:**
— *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii)) for all designations*

[Continued on next page]

(54) Title: METHOD FOR INDUCTION SEALING A PLASTIC PART TO A COMPOSITE CONTAINER



(57) Abstract: A method for induction sealing a plastic part (24) to a composite container (12) using a pair of linear coils (30, 32) electrically connected to low frequency generators. The linear coils (30, 32) produce overlapping electromagnetic fields on either side of the container (12). Rotating the container (12) assures even heating of the polyethylene liner and plastic part (24). The method produces a reliable seal between the liner and plastic part (24) and can be used at high production speeds.



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