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4708x

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : B32B 31/00, A61F 13/15	A1	(11) International Publication Number: WO 94/05500 (43) International Publication Date: 17 March 1994 (17.03.94)
(21) International Application Number: PCT/US93/07992 (22) International Filing Date: 25 August 1993 (25.08.93) (30) Priority data: 07/941,342 4 September 1992 (04.09.92) US (71) Applicant: THE PROCTER & GAMBLE COMPANY [US/US]; One Procter & Gamble Plaza, Cincinnati, OH 45202 (US). (72) Inventors: MUCKENFUHS, Delmar, Ray ; 7160 Kyles Station Road, Middletown, OH 45044 (US). REIFEN- BERGER, John, Erwin ; 5480 Whispering Way, Cincin- nati, OH 45247 (US).		(74) Agents: REED, T., David et al.: The Procter & Gamble Company, 5299 Spring Grove Avenue, Cincinnati, OH 45202 (US). (81) Designated States: AU, BB, BG, BR, BY, CA, CZ, FI, HU, JP, KP, KR, KZ, LK, MG, MN, MW, NO, NZ, PL, RO, RU, SD, SK, UA, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the</i> <i>claims and to be republished in the event of the receipt of</i> <i>amendments.</i>
(54) Title: METHOD FOR CONTINUOUSLY ATTACHING A RESTRAINED ELASTIC MATERIAL TO AN ABSOR- BENT ARTICLE (57) Abstract A method for making an absorbent article for absorbing liquids, particularly body fluids such as menses is disclosed. Dis- crete segments of tensioned elastic material are adhered to the backsheet. The elastic material is held in tension by a restraint ma- terial. A continuous web of wrapper material is fed to an assembly station. A panty fastening adhesive is intermittently applied to the web of wrapper material. The web of wrapper material is secured to the backsheet and the restraint material to form a sanitary napkin assembly. The web of wrapper material is cut into discrete lengths. The sanitary napking assembly is then folded and the wrapper is sealed. <div style="text-align: center;"><p>This Sheet Has Been Replaced</p></div>		