

MEMORY STORAGE DEVICE WITH SEGMENTED COLUMN LINE ARRAY

The Field of the Invention

The present invention relates to the field of integrated circuit memories. More particularly the present invention relates to a memory storage device and method for a three dimensional cross pint memory array.

Background of the Invention

As the demand for integrated circuits continues to rise, manufacturers labor to incorporate increasingly greater numbers of transistors onto each die. Integrated circuit memories often times have higher transistor densities than other types of circuits, and as a result, tend to push the leading edge of the technology envelope. The memories are typically organized into two dimensional arrays wherein each memory cell in the array is intersected by a row conductor and a column conductor. The two dimensional memory arrays are often times limited in memory cell density by the minimum line widths of the technology used to fabricate the array. As a result, improvements in the memory densities are achieved when the minimum feature sizes of the integrated circuit process used to fabricate the memories are decreased.

One popular type of memory is a read-only memory (ROM). The two most common types of ROMs are mask ROMs and field programmable ROMs. With mask ROMs, the information stored in each memory cell is permanently programmed during the fabrication process and cannot be subsequently changed. Field programmable ROMs are not programmed during the

fabrication process and are more desirable because they enable end users to store a single part type which can be used in many applications.

One type of field programmable ROM includes memory cells which have a storage element and a control component. The storage elements typically
5 have a high resistance to current flow and can be programmed to have a low resistance by application of a suitable voltage across the storage element. The programmed configuration can be sensed by application of a read voltage across the storage element and by comparing the current passed through the
10 programmed storage element to the current passed through a non-programmed storage element.

One disadvantage of the two dimensional ROM arrays are leakage currents which tend to make accurate memory reads more difficult as the number of memory cells in the arrays are increased. For example, the row and column lines which intersect memory cells in the array travel the entire length of
15 the array. If a particular row and column line are selected and the read voltage is applied, other storage elements positioned along the row line or along the column line can provide leakage currents which make it more difficult to detect the difference between the non-programmed and programmed configurations. One approach to limit the leakage currents is to separate the column lines into
20 portions which are each separately addressable. To accomplish this, additional peripheral circuitry must be added to read and write the individual column line portions. While this approach can reduce leakage currents by reducing the number of unselected storage elements connected to each column line portion, the number of memory cells in the array must be decreased to make room for
25 the additional read and write circuits.

In view of the above, there is a need for an improved memory which has greater memory cell densities and reduced leakage currents.

Summary of the Invention

One aspect of the present invention provides a memory storage device and method. The memory storage device includes a first and second memory cell which each have a top end and a bottom end. A first and second first dimension conductor are substantially coplanar and parallel and extend in a first dimension. The first first dimension conductor intersects the bottom end of the first memory cell and the second first dimension conductor intersects the top end of the second memory cell. A first second dimension conductor extends in a second dimension and intersects the top end of the first memory cell and a second second dimension conductor extends in the second dimension and intersects the bottom end of the second memory cell. A first third dimension conductor extends in a third dimension and is positioned between the first and second memory cell to couple the first second dimension conductor to the second second dimension conductor.

Brief Description of the Drawings

Figure 1 is a diagram illustrating one exemplary embodiment of a memory storage device according to the present invention.

Figure 2 is a schematic diagram illustrating one exemplary embodiment of a memory storage device having memory cells which include a storage element in series with a control element.

Figure 3 is a perspective view illustrating one exemplary embodiment of the column line segment stacks.

Figures 4A and 4B are cross section views illustrating a first embodiment of a memory cell used in a memory storage device according to the present invention.

Figure 5 is a cross section view illustrating a second embodiment of a memory cell used in a memory storage device according to the present invention.

Figure 6 is a cross section view illustrating a third embodiment of a memory cell used in a memory storage device according to the present invention.

5 Figure 7 is a cross section view illustrating a first exemplary embodiment of the column line segment stacks.

Figure 8 is a cross section view illustrating a second exemplary embodiment of the column line segment stacks.

Figure 9 is a top plan view of the second exemplary embodiment illustrated in Figure 8.

10 Figure 10 is a layout view of a memory carrier in accordance with the present invention which incorporates the three dimensional memory storage device illustrated and described above.

Figure 11 is a block diagram of an electronic device in accordance with the present invention which incorporates the three dimensional memory storage
15 device illustrated and described above.

Figure 12 is a partial perspective view of an embedded memory array in accordance with the present invention which incorporates the three dimensional memory storage device illustrated and described above.

20 Description of the Preferred Embodiments

In the following detailed description of the preferred embodiments, reference is made to the accompanying drawings which form a part hereof, and in which is shown by way of illustration specific embodiments in which the
25 invention may be practiced. It is to be understood that other embodiments may be utilized and structural or logical changes may be made without departing from the scope of the present invention. The following detailed description, therefore, is not to be taken in a limiting sense, and the scope of the present invention is defined by the appended claims.

30 Figure 1 is a diagram illustrating one exemplary embodiment of a memory storage device 10 according to the present invention. In the illustrated embodiment, an array of column line segment stacks 26 are illustrated which

are each intersected by row lines 16. In the illustrated embodiment, row lines 16 each include at least two row lines which are substantially coplanar and parallel and extend in a dimension X, as indicated by arrows 50, to intersect the column line segment stacks 26. In other embodiments, the row lines 16 can each include any suitable number of individual row lines.

In the illustrated embodiment, three base column lines which extend in a dimension Y, perpendicular to the X dimension as indicated by arrows 50, are illustrated at 36a, 36b, and 36c. In other embodiments, there can be any suitable number of base column lines 36. Each base column line 36 is coupled to a corresponding sense amplifier 38 so that the corresponding sense amplifier 38 can read data from memory cells located in the corresponding column line segment stacks 26.

Each column line segment stack 26 includes at least two memory cells 14. Each of the memory cells 14 are intersected by a unique row line 16 within the row lines 16. The memory cells 14 within each column line segment stack 26 are coupled to either a corresponding line 32 or line 34. Switches 28 and 30 couple, respectively, corresponding conductive pillars or conductive vias 32 or 34 to base column line 36 so that the memory cells 14 within a selected column line segment stack 26 can be read by the corresponding sense amplifier 38. In one embodiment, switches 28 and 30 are implemented with transistors. In one embodiment, the transistors 28/30 are complementary metal oxide semiconductor (CMOS) transistors.

Figure 2 is a schematic diagram illustrating one exemplary embodiment of a memory storage device having memory cells 14 which include a storage element 141 in series with a control element 142. In the illustrated embodiment, each memory cell 14 is coupled to corresponding base column lines 36 and sense amplifiers 38 through a corresponding switch 28 or switch 30. By selecting either switch 28 or switch 30, the state of each memory cell 14 within a column line segment stack 26 can be read by a corresponding sense amplifier 38.

In the illustrated embodiment, memory cells 14 are coupled between a row line 16 and a column line segment 18. The row lines 16a and 16b are

illustrated at two levels wherein each row line 16 within a particular level are substantially coplanar and parallel and extend in the X dimension, as indicated by arrows 52. Row lines 16a are illustrated at a first level which is below the second level of row lines 16b. In the illustrated embodiment, column line segments 18 extend in the Y dimension which is perpendicular to the X dimension as indicated by arrows 52. The column line segments 18a and 18b are illustrated at two levels which are between and below row lines 16. Each column line segment 18 intersects at least one memory cell 14. The column line segments 18b are provided above column line segments 18a and are aligned with column line segments 18a.

In the illustrated embodiment, memory cells 14 are provided at three levels which are indicated at 20, 22 and 24 and are defined in a third dimension Z indicated by arrows 52. Memory cells 14a illustrated at level 20 are coupled between row lines 16a and column line segments 18a. Memory cells 14b illustrated at level 22 are coupled between column line segments 18b and row lines 16a. Memory cells 14c illustrated at level 24 are coupled between row lines 16b and column line segments 18b. In the illustrated embodiment, each column line segment 18 and row line 16 intersect a particular memory cell 14.

The illustrated embodiment is abbreviated to better illustrate the scope of the present invention. Those skilled in the art will appreciate that memory storage device 10 can be fabricated in other embodiments with any suitable number of levels extending in the Z dimension and with any suitable number of memory cells 14 per layer. In the other embodiments, there can be any suitable number of row lines 16 extending in the X dimension or column line segments 18 extending in the Y dimension.

In the illustrated embodiment, each column line segment 18 within a particular column line segment stack 26 is coupled to the corresponding switch 28 or switch 30. Adjacent column line segments 18a and 18b are not coupled to the same switch 28 or to the same switch 30 so that memory cells 14 coupled to a particular row line 16 can be individually selected via switch 28 or switch 30.

In the illustrated embodiment, each memory cell 14 includes storage element 141 in series with a control element 142. In one embodiment, the

storage element 141 includes an anti-fuse element. In one embodiment, the control element 142 includes a tunnel junction control element. In one embodiment, the control element includes a diode.

5 In the illustrated embodiment, storage element 141 is programmed by applying a programming voltage across memory cell 14 to change the resistance of memory cell 14. In one embodiment, the storage element before being programmed is configured to indicate a first resistance value when a read voltage is applied across storage element 141 and control element 142. The storage element 141 after being programmed is configured to indicate a second
10 resistance value when the read voltage is applied across the storage element 141 and control element 142. In one embodiment, the programming voltage is between one and three volts. In one embodiment, the read voltage is less than one volt. In one embodiment, the first resistance value is one megaohm or more. In one embodiment, the second resistance value is 100 kilohms or less.
15 In one embodiment, the storage element is configured to be electrically non-conductive before being programmed and is configured to be electrically conductive after being programmed. In one embodiment, memory cells 14 are formed of an electrically resistive material which is configured to indicate a resistance value when the read voltage is applied across memory cell 14. In
20 other embodiments, each memory cell 14 includes a resistor in series with the control element.

In the illustrated embodiment, the resistance state of a selected memory cell 14 is determined by applying a read voltage across memory cell 14 and measuring the current that flows through memory cell 14. During a read
25 operation to determine the state or resistance value of a selected memory cell 14, a row decoder (not shown) selects a row line 16 by coupling the row line 16 to a voltage potential, hereinafter referred to as V_+ . All unselected row lines 16 are coupled to a virtual ground voltage, hereinafter referred to as V_a . The gate of transistor 28 or transistor 30 corresponding to the column line segment 18
30 and base column line 36 of the selected memory cell 14 have a positive voltage applied to couple the corresponding column line segment 18 to the corresponding base column line 36. During the read operation, sense amplifiers

38 hold base column lines 36 at the voltage potential V_a . Since the selected memory cell 14 is coupled between the column line segment 18 which is at voltage V_a and the selected row line 16 which is at voltage V_+ , a sense current is conducted through memory cell 14 and the corresponding base conductor line 36 to the corresponding sense amplifier 38. The sense amplifier 38 is configured to provide the state of the selected memory cell 14 based on the conducted current.

In the illustrated embodiment, the unselected row lines 16 and the selected base column line 36 and column line segment 18 are held at the voltage V_a during the read operation to limit unintended leakage currents from being coupled to the sense amplifiers 38 during the read operation. In various embodiments, the number of column line segments 18 within a particular column line segment stack 26, as well as the number of memory cells 14 coupled to the particular column line segment 18, are optimized to limit the leakage currents coupled to sense amplifier 38 during the read operation.

Figure 3 is a perspective view illustrating one exemplary embodiment of the column line segment stacks 26. Figure 3 illustrates three column line segment stacks at 26a, 26b and 26c. Row lines 16a and 16b each are an array of conductors formed of a conductive material which intersects either a top side or a bottom side of memory cells 14. Column line segments 18a and 18b each are an array of conductors and are formed of a conductive material which intersects either a top side or a bottom side of memory cells 14. Figure 3 illustrates that each memory cell 14 is intersected by one row line 16 and one column line segment 18. In other embodiments, other suitable arrangements of column line segments 18 and row lines 16 with corresponding memory cells 14 may be used within the scope of the present invention.

Figures 4A and 4B are cross section views illustrating a first embodiment of a memory cell 14 used in a memory storage device according to the present invention. Figures 4A and 4B illustrate that each memory cell 14 is intersected and electrically coupled to a row line 16 and a column line segment 18. Memory cells in various embodiments are electrically coupled at a top side to column line

segment 18 and at a bottom side to row lines 16, or at a bottom side to column line segments 18 and at a top side to row lines 16.

Figure 4A illustrates a tunnel junction storage element 141 electrically coupled via electrode 41 to a tunnel junction control element 142. Control element 142 is electrically coupled to column line segments 18 via electrode 42. Storage element 141 is electrically coupled to row line 16 via electrode 40. Electrodes 40, 41 and 42 provide a low resistance contact to control element 142 and storage element 141 to minimize any unintended resistance to current flow through memory cell 14. In other embodiments, electrodes 40, 41 or 42 are not used.

Figure 4B illustrates a cross section of Figure 4A along lines 4B-4B to illustrate that row line 16 extends in a first dimension and column line segment 18 extends in a second dimension, wherein the first dimension and the second dimension in the illustrated embodiment are perpendicular. In other embodiments, row lines 16 and column line segments 18 are not perpendicular. In various embodiments, the process illustrated in Figure 4 is repeated to stack multiple layers to form the column line segment stacks 26.

Figure 5 is a cross section view illustrating a second embodiment of a memory cell 14 used in a memory storage device according to the present invention. In the illustrated embodiment, a row line 16 is formed of a conductive thin-film such as aluminum and is deposited and etched to define row line 16. A planar dielectric layer 62 is formed over and above row line 16.

In the illustrated embodiment, after dielectric layer 62 has been formed, an etch step is completed to define an etched via region 64. The exposed row line 16 in the bottom of via region 64 is oxidized to form an oxide portion 60. In various embodiments, oxide portion 60 is formed through self-oxidation, is thermally grown, or is deposited. In one embodiment, oxide portion 60 has a thickness which is less than 100 Angstroms. In other embodiments, oxide portion 60 has a thickness which is less than 50 Angstroms. After oxide portion 60 is formed, a conductive thin-film metal layer 66 is deposited over dielectric layer 62 and a dielectric layer is completed to fill the open etched via region 64. A CMP step is completed to remove portions of metal layer 66 to define an

exposed edge 68. An oxide layer 72 which includes a portion 70 overlying the exposed edge 68 is next formed over the planarized surface. A conductive thin-film is deposited and etched to define column line segment 18 and a dielectric filler layer 74 is formed over and above column line 18. In various
5 embodiments, the process illustrated in Figure 5 is repeated to stack multiple layers to form the column line segment stacks 26.

In various embodiments, row line 16 and column line segment 18 are formed of aluminum, copper, silicide or alloys, or other suitable conductive metals or semiconductor materials. In various embodiments, oxide layer 72 is
10 formed of any suitable electrically insulative material which includes, but is not limited to, oxide-nitride-oxide (ONO), tantalum pentoxide (Ta_2O_5), plasma enhanced silicon nitride (P-SiN_x), titanium oxide, germanium oxide, any chemical vapor deposition (CVD) dielectric including a deposited oxide, a grown oxide, or any other suitable dielectric material. In various embodiments,
15 dielectric layer 62 and dielectric layer 74 are formed of suitable electrically insulative materials which include, but are not limited to, a wet or dry silicon dioxide (SiO_2), a nitride material including silicon nitride, tetraethylorthosilicate ($\text{Si-OC}_2\text{H}_5$), TEOS based oxides including oxides formed by a deposition resulting from the decomposition of a TEOS gas in a reactor,
20 borophosphosilicate glass (BPSG), phosphosilicate glass (PSG), borosilicate glass (BSG), polyamide film, oxynitride, spin on glass (SOG), any chemical vapor deposited (CVD) dielectric including a deposited oxide or a grown oxide, any physical vapor deposition (PVD) dielectric, or a sputtered dielectric.

In the illustrated embodiment, row line 16, oxide portion 60 and metal
25 layer 66 form the control element 142. In the illustrated embodiment, metal layer 66, oxide portion 70 and column line segment 18 form the storage element 141. Storage element 141 utilizes electron tunneling to create the storage structure. In the illustrated embodiment, the electron tunneling can be direct tunneling thereby requiring a minimal oxide layer thickness. In various
30 embodiments, the oxide layer thickness is within a range of approximately 5 to 50 Angstroms. In other embodiments, other suitable oxide layer thicknesses can be used. In one embodiment, storage element 141 is an anti-fuse element. In

other embodiments, storage element 141 utilizes mechanisms such as dielectric rupture dynamics to create the storage structure.

In various embodiments, when a low voltage potential is present across oxide portion 70 such as when reading the memory cell, the current through
5 oxide portion 70 can be in the low microampere or nanoampere range, thereby resulting in low power dissipation. When storage element 141 is programmed by creating filaments through oxide portion 70, the current can be in the high nanoampere to microamp range. This difference in current levels creates a very good signal to noise ratio for sensing whether the oxide portion 70 is
10 programmed to have a logical "0" or a logical "1" state. While the illustrated current ranges are approximate current ranges for 0.18 micron process geometries, the actual current ranges can vary in accordance with the actual process geometries used.

In various embodiments, at higher voltage potentials, such as when
15 programming storage element 141, the oxide portion 70 can have higher current flow as a result of tunneling current. The tunneling current creates a flow of electrons that locally heat storage element 141, thereby forming conductive filaments through oxide portion 70. The conductive filaments are formed when sufficient energy is forced across the oxide portion 70 barrier to heat the fusing
20 site, resulting in the state of the oxide portion 70 being changed permanently. In other embodiments, the oxide portion 70 can be processed to be a dielectric breakdown device rather than a tunnel junction device.

Figure 6 is a cross section view illustrating a third embodiment of a memory cell 14 used in a memory storage device according to the present
25 invention. The construction of memory cell 14 is similar to the embodiment of Figure 5 with the exception that the illustration in Figure 6 includes a state-change layer 76. Many suitable phase-change materials can be used for a read/writeable (or write/erase/write) state-change layer in accordance with the present invention. In one embodiment, germanium telluride (GeTe) is used.
30 GeTe can be reversibly changed from a semiconducting (amorphous) state to a metallic (crystalline) state by undergoing heating and cooling steps at a suitable rate. In one embodiment, the GeTe is doped so that it is p-type when in its

semiconducting state. When GeTe is deposited over an n-type semiconductor layer, a large contrast is observed in the number of carriers swept across the junction when compared to GeTe in the metallic state. In various embodiments, when using GeTe or other suitable phase-change materials, the memory cell is read-writeable or capable of being written, erased, and written. In other embodiments, other phase-change materials can be used which include, but are not limited to, chalcogenide alloys such as GaSb, InSb, InSe, Sb₂Te₃, Ge₂Sb₂Te₅, InSbTe, GaSeTe, SnSb₂Te₄, InSbGe, AgInSbTe, (GeSn)SbTe, GeSb(SeTe), Te₈₁Ge₁₅Sb₂S₂ and GeSbTe.

In other embodiments, alternative state-change technologies can be used to construct memory cell 14. These technologies include, but are not limited to, a LeComber switch or a silicide switch. The LeComber switch is formed by depositing a thin layer of amorphous intrinsic silicon over a metallic conductor such as row line 16 or column line segment 18. The conductor can be formed by a number of suitable materials which include Chromium (Cr). After the thin layer of amorphous intrinsic silicon is deposited, a separate metal such as gold (Ag) is deposited over the layer of amorphous intrinsic silicon. The LeComber switch performs as a reversed biased tunnel diode before being programmed. The LeComber switch is programmed by creating an enhanced concentrated electric field through the amorphous silicon to form a conductive path.

The silicide switch is formed by stacking alternating silicon and transition metal thin films so that the alternating films exhibit a changed resistance when programmed. Generally, the programming process for a silicide switch is irreversible. Before writing, the stacked silicon and transition metal layers have a first resistance. Appropriate row and column lines are selected to force a current through a selected memory cell. The current passing through the selected memory cell creates Joule heat which triggers and completes the silicidation reaction. By applying a concentrated electric field, the current is focused and the Joule heat is concentrated in a small area which allows the programming to be completed. The silicidation reaction causes the resistance of the selected memory cell to change to a lower value. To read the programmed memory cell, a small sense current is supplied to the memory cell

and the voltage drop across the memory cell is measured. In various embodiments, many suitable silicide compounds can be used which include, but are not limited to, Ni_2Si , NiSi , NiSi_2 , Pd_2Si , PdSi , and Pt_2Si , and PtSi . In other embodiments, other transition metals in various compounds with silicon can be used which include, but are not limited to, Ti, V, Cr, Mn, Fe, Co, Zr, Nb, Mo, Rh, Hf, Ta, W, and Ir. In various embodiments, the process illustrated in Figure 6 is repeated to stack multiple layers to form the column line segment stacks 26.

Figure 7 is a cross section view illustrating a first exemplary embodiment of a column line segment stack 26. Figure 7 illustrates two column line segment stacks 26a corresponding to a base conductor line illustrated at 36a. Row lines 16 extend in a first dimension and are illustrated at 16a through 16c. Column line segments 18 extend in a second dimension and are illustrated at 18a through 18d. Memory cell arrays 14a through 14f intersect column line segments 18a through 18d such that each column line segment 18 intersects at least one memory cell 14. Each memory cell 14 is intersected by a unique row line 16. In the illustrated embodiment, conductive pillars or conductive vias 32a and 34a are coupled to column line segments 18 so that each column line segment 18 intersects memory cells 14 which do not intersect the same row line 16. The interconnection arrangement of row lines 16, column line segments 18 and memory cells 14 allow each memory cell 14 to be intersected by a unique row line 16 and column line segment 18 and be selected through the corresponding select switch 28a or select switch 30a.

Figure 8 is a cross section view illustrating a second exemplary embodiment of a column line segment stack 26. Figure 8 illustrates an interconnection arrangement for column line segment stacks 26a which is similar to the embodiment of Figure 7 with the difference being that each column line segment 18 intersects three memory cells 14, wherein in the embodiment illustrated in Figure 7, each column line segment 18 intersects six memory cells 14. In the embodiment illustrated in Figure 8, smaller amounts of unintended leakage currents are coupled through select switches 28a or 30a to sense amplifiers 38 during the read operation, because each column line segment 18 intersects three rather than the six memory cells 14 illustrated in Figure 7. In

other embodiments, other suitable numbers of column line segments 18 may be used. While the embodiments illustrated in Figures 7 and 8 illustrate respectively six memory cells 14 and three memory cells 14 intersecting a single column line segment 18 in other embodiments, other suitable numbers of memory cells can intersect each column line segment 18, depending on the level of leakage currents which can be tolerated.

Figure 9 is a top plan view of the second exemplary embodiment illustrated in Figure 8. Figure 9 illustrates column line segment stacks 26a through 26d wherein conductive pillars or conductive vias 34 couple column line segments 18 to adjacent column line segments 18 between column line segment stacks 26. Each column line segment stack 26 includes three row conductors 16c which are perpendicular to the column line segments 18d. Column line segments 18d are aligned with corresponding column line segments 18a through 18c. Each memory cell 14f is intersected by a row line 16 and a column line segment 18.

Figure 10 is a layout view of a memory carrier 80 in accordance with the present invention which incorporates the three dimensional memory storage device illustrated and described above. In the illustrated embodiment, memory carrier 80 includes one or more memory storage devices 82. In various embodiments, memory carrier 80 can use any suitable memory card format which includes, but is not limited to, PCMCIA, PC card, smart memory, secure digital (SD), multi-media card (MMC), memory stick, digital film, ATA, and compact flash. In the illustrated embodiment, memory carrier 80 includes a mechanical interface 84 that provides for both mechanical and electrical contact with a connector suitable for memory carrier 80. In another embodiment, an electrical interface 86 electrically couples with electrical contacts on mechanical interface 84 and provides suitable functions which include security, address decoding, voltage translation or write protection for memory storage devices 82. In various embodiments, memory carrier 80 can be a printed circuit board or ceramic substrate which physically supports memory storage devices 82, electrical interface 86 and mechanical interface 84.

Figure 11 is a block diagram of an electronic device in accordance with the present invention which incorporates the three dimensional memory storage device illustrated and described above. In the embodiment illustrated in Figure 11, the electronic device is a computer system 90. In the illustrated

5 embodiment, a microprocessor 92 is coupled to a memory storage device 94. In various embodiments, memory storage device 94 is used to hold computer executable instructions and/or user data. Other applications for memory storage device 94 can include BIOS memory, DRAM memory, ROM, or various levels of internal or external cache memory. In the illustrated embodiment, 10 microprocessor 92 is connected to a storage device 96 which can be a hard disk drive, floppy drive, CD/DVD drive, tape drive or other suitable mass storage device. Both microprocessor 92 and memory circuit 94 can include one or more memory storage devices according to the present invention. In the illustrated embodiment, microprocessor 92 is connected to a display device 98 that can 15 include memory storage devices according to the present invention. In various embodiments, the memory storage device of the present invention can be included within many memory storage application areas within computer system 90.

Figure 12 is a partial perspective view of an embedded memory array 20 100 in accordance with the present invention which incorporates the three dimensional memory storage device illustrated and described above. In the illustrated embodiment, embedded memory array 100 is fabricated on top of a microprocessor 104 to minimize the die area size. Microprocessor 104 forms a horizontal substrate surface. Preferably, memory array 100 is built of one or 25 more vertical layers 102 of memory cells 14 to form the embedded memory array 100. Microprocessor 102 is electrically attached to a package 106 via bonding wires 108. In other embodiments, other suitable packaging technologies such as Tape Automated Bonding (TAB) can be used.

Although specific embodiments have been illustrated and described 30 herein for purposes of description of the preferred embodiment, it will be appreciated by those of ordinary skill in the art that a wide variety of alternate and/or equivalent implementations may be substituted for the specific

embodiments shown and described without departing from the scope of the present invention. Those with skill in the chemical, mechanical, electro-mechanical, electrical, and computer arts will readily appreciate that the present invention may be implemented in a very wide variety of embodiments. This

5 application is intended to cover any adaptations or variations of the preferred embodiments discussed herein. Therefore, it is manifestly intended that this invention be limited only by the claims and the equivalents thereof.

CLAIMS

What is claimed is:

1. A memory storage device (10), comprising:
 - a first and second memory cell (14) each having a top end and a bottom end;
 - a first and second first dimension conductor (16), wherein the first and second first dimension conductors are substantially coplanar and parallel and extend in a first dimension, wherein the first first dimension conductor intersects the bottom end of the first memory cell and the second first dimension conductor intersects the top end of the second memory cell;
 - a first second dimension conductor (18) which extends in a second dimension and intersects the top end of the first memory cell;
 - a second second dimension conductor which extends in the second dimension and intersects the bottom end of the second memory cell;
 - and
 - a first third dimension conductor which extends in a third dimension and is positioned between the first and second memory cell to couple the first second dimension conductor to the second second dimension conductor.
2. The memory storage device of claim 1, further comprising:
 - a first base conductor (36) which extends in the second dimension; and
 - a first select switch (28, 30) coupled between the first third dimension conductor and the first base conductor, wherein the first select switch is configured to conduct a sense current from the first memory cell or the second memory cell to the first base conductor.
3. The memory storage device of claim 2, further comprising:
 - a third and fourth memory cell each having a top end and a bottom end, wherein the second first dimension conductor intersects the bottom end of the third memory cell;

a third first dimension conductor which extends in the first dimension, wherein the third first dimension conductor is positioned to be adjacent to the second first dimension conductor and not between the first first dimension conductor and the second first dimension conductor, wherein the third first dimension conductor is substantially coplanar with and parallel to the first and second first dimension conductors, wherein the third first dimension conductor intersects the top end of the fourth memory cell;

a third second dimension conductor which extends in the second dimension, wherein the third second dimension conductor is substantially coplanar with the first second dimension conductor and intersects the top end of the third memory cell;

a fourth second dimension conductor which extends in the second dimension, wherein the fourth second dimension conductor is substantially coplanar with the second second dimension conductor and intersects the bottom end of the fourth memory cell;

a second third dimension conductor extends in a third dimension and is positioned between the third and fourth memory cells to couple the third second dimension conductor to the fourth second dimension conductor; and

a second select switch coupled between the second third dimension conductor and the first base conductor, wherein the second select switch is configured to conduct a sense current from the third memory cell or the fourth memory cell to the first base conductor.

4. The memory storage device of claim 3, wherein each memory cell includes a storage element (141) in series with a control element (142).

5. The memory storage device of claim 4, wherein the storage element includes a tunnel junction device.

6. The memory storage device of claim 4, wherein the control element includes a tunnel junction device.

7. The memory storage device of claim 4, wherein the control element includes a diode.
8. The memory storage device of claim 4, wherein the storage element before being programmed is configured to indicate a first resistance value when a read voltage is applied across the storage element and the corresponding control element, and wherein the storage element after being programmed is configured to indicate a second resistance value when the read voltage is applied across the storage element and the corresponding control element.
9. The memory storage device of claim 4, wherein the storage element is configured to be electrically non-conductive before being programmed and is configured to be electrically conductive after being programmed.
10. A method of making a mass storage device (10), the method comprising:
 - forming a select switch (28, 30);
 - forming a base conductor (36) extending in a second dimension, wherein the select switch is coupled to the base conductor;
 - forming a second conductor segment (18) which extends in the second dimension;
 - forming a second memory cell (14) having a top end and a bottom end, wherein the second conductor segment intersects the bottom end of the second memory cell;
 - forming a first and second conductor (16), wherein the first and second conductors are substantially coplanar and parallel and extend in a first dimension, wherein the second conductor intersects the top end of the second memory cell;
 - forming a first memory cell having a top end and a bottom end, wherein the first conductor intersects the bottom end of the first memory cell;
 - forming a first conductor segment which extends in the second dimension and intersects the top end of the first memory cell; and

forming a via (32, 34) positioned between the first and second memory cell to couple the first conductor segment to the second conductor segment, wherein the select switch is coupled to the via so that the select switch can conduct a sense current from the first memory cell or the second memory cell to the base conductor.