



6. The film according to claim 1, wherein said one or more other aromatic diacid moieties are derived from isophthalic acid, 2,5-furandicarboxylic acid, 2,5-thiophenedicarboxylic acid, 2,6-naphthalenedicarboxylic acid, 2,7-naphthalenedicarboxylic acid, or 4,4'-bibenzoic acid.
- 5 7. The film according to claim 6, wherein said one or more other aromatic diacid moieties are derived from isophthalic acid, 2,6-naphthalenedicarboxylic acid, 4,4'-bibenzoic acid, or mixtures thereof.
8. The film according to claim 1, wherein said inherent viscosity is from about 0.45 to 1.0 dL/g.
- 10 9. The film according to claim 8, wherein said inherent viscosity is from about 0.50 dL/g to 0.70 dL/g.
10. The film according to claim 1, wherein said terephthaloyl moieties are present in an amount of from about 40 to 50 mole % of said polyester, said one or more other aromatic diacid moieties are present in an amount of from about 0.1 to 10.0 mole % of the polyester, said ethylene glycol moieties are present in an amount of from about 33 to 49.9 mole % of said polyester, said isosorbide moieties are present in an amount of from about 0.25 to 20.0 mole % of said polyester, and said one or more other diol moieties are present in an amount of up to about 2.0 mole % of said polyester.
- 20 11. The film according to claim ¹⁰~~11~~, wherein said one or more other diol moieties comprise diethylene glycol moieties in an amount up to about 5.0 mole % of said polyester.
12. The film according to claim 10, wherein said isosorbide moieties are present in an amount of from about 0.25 mole % - 12.0 mole %.

