



DOCKING STATION AND BOTTLE SYSTEM

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Technical Field

The present invention is directed to an apparatus which can dilute and dispense a concentrated chemical such as a cleaner or disinfectant.

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Background Art

The prior art is replete with a plurality of devices for diluting and dispensing concentrated chemicals for consumer, commercial, and industrial applications. These devices have in common the purpose of using the economies of distributing chemicals in concentrated form and then diluting and dispensing the chemicals at the customer's location. The chemicals can be distributed in bottles of various shapes and sizes. In some situations, the chemicals are distributed in bottles which directly mate with the dispensing device. In other instances, the chemicals are delivered in bottles and then must be transferred at the application site to a bottle which mates with the dispensing device. These dispensing devices, by way of example only, are used for dispensing cleaners, disinfectants, waxes, fertilizers, weed killers, and the like.

For such devices, and in particular for industrial and commercial devices and systems, it is highly economically advantageous to be able to ship and distribute chemicals in very high concentrations. Such high concentrations, however, can be poisonous, and personnel contacting or using such materials must exercise care when handling containers of such concentrated materials. Thus, user safety becomes an important issue with respect to such dispensing devices and systems. Ideally, a dispensing head would attach to a bottle of concentrated chemical, which bottle is otherwise initially completely enclosed and sealed. The bottle seals should be opened only when said bottle comes into communication with the dispensing head. In such a system the concentrated chemicals could not be spilled from or leak from the bottle. Further, the dispensing head needs to be designed in such a manner that the concentrated



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chemicals cannot be dispensed by themselves, but only in a solution of concentrated chemicals and a diluting fluid such as water.

Prior systems include bottles with dispensing ports and venting ports. However, the operation of these ports is often not coordinated well and there
5 remains the possibility that fluids can be dispensed inadvertently from these ports.

Another safety issue is the proper disposal of a spent bottle. If the bottle is to be disposed of either through recycling the raw materials or through a landfill, it is important that the dispensing head remove and dispense as much of the concentrated chemicals as possible leaving little or no concentrated chemicals in
10 the bottle.

In addition to the above, the prior art lacks any method or system for accounting for and tracking the amount and type of concentrated chemicals that are being dispensed in order to monitor the efficient use of the concentrated chemicals.

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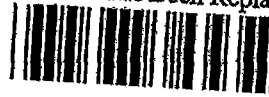
Summary Disclosure of the Invention

The present invention is directed to overcoming and greatly enhancing upon the prior art by providing a docking station and bottle system which includes a filling head and a bottle for containing concentrated chemicals in order to safely
20 and accurately dilute and dispense concentrated chemicals at a desired location.

Accordingly, an embodiment of the invention includes a docking station and bottle system comprising a filling head with a head interconnect and a bottle with a bottle interconnect. The bottle interconnect includes a fluid port and a vent port, and the head interconnect is configured to mate with the bottle interconnect. The
25 head interconnect includes an actuator that can cause the fluid port and vent port to open.

In another aspect of the invention, the actuator is movable between a first position and a second position in order to open the fluid port and the vent port simultaneously.

30 In still another embodiment of the invention, a bottle is provided which has a fluid port and a vent port and a device which can selectively cause said fluid port and vent port to open in order to dispense fluid from the bottle.



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In a further aspect of the bottle of the invention, the vent port is located about the fluid port. Further, the vent port includes a plurality of individual ports which are located about said fluid port. Each of said individual ports are located on a radii extending from the fluid port. A plunger is provided for movement
5 relative to the fluid port and the vent port in order to open the ports simultaneously for venting the bottle through the vent port while dispensing concentrated chemicals through the fluid port.

In yet another aspect of the invention, multiple filling heads are assembled to a manifold and preferably affixed to a wall in order to provide a multiple filling
10 head docking station which can dispense two or more different concentrated chemicals.

In another embodiment of the invention, a filling head is provided which is portable and which can be connected to a source of water through a flexible conduit.

15 In yet a further aspect of the invention, the filling head includes a probe and the bottle includes an indentation which can receive the probe in order to ensure that the bottle is secured to the filling head in a desired orientation so that, for example, the contents of the bottle can be efficiently and substantially completely depleted by the filling head without any significant residual fluid left in the bottle.

20 In still a further aspect of the invention, the bottle is encoded with an identifying indicia and the filling head has a device which can read the indicia. The indicia allows for accurate records to be kept by an information storage device with respect to the utilization of concentrated chemicals. Still a further aspect of the invention includes a system with a filling head and bottle wherein the filling
25 head has a head interconnect and the bottle has a bottle interconnect. One of the head interconnect and the bottle interconnect has a first thread being one of (1) reduced in size or (2) eliminated in a first region. The other of the head interconnect and the bottle interconnect has a protrusion which is received in the first region in order to position the bottle relative to the filling head. Such an
30 embodiment has a number of advantages. The first advantage is that the bottle can be accurately positioned and registered with respect to the filling head so that all the other interconnect mechanisms which affords the dispensing of fluid from



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the bottle through the filling head are properly aligned. Further, such a system ensures that the bottle can be molded in an inexpensive and efficient manner.

A further aspect of the invention is a refill head for refilling the bottle.

Thus, according to the above it can be seen that an object of the invention
5 is provided for a filling head, a bottle, a docking station and bottle system and an encoding system in order to satisfy the needs not addressed by the prior art.

It is the object of the present invention to provide for filling heads, bottles, and systems which are safe to use and do not expose the user to a potential of spillage of concentrated chemicals.

10 It is a further object of the present invention to provide filling heads, bottles, and systems which are easy to use, convenient to connect, and efficient in that any concentrated chemicals can be diluted by a desirable ratio.

It is yet another object of the present invention that the bottle can easily be secured to the filling head with a proper orientation without spillage of
15 concentrated chemicals.

It is a further object of the present invention to provide for a system for tracking usage of concentrated chemicals by providing encoding indicia on the bottles and indicia readers on the filling heads. An information storage device can be connected to the filling head readers in order to record the usage of the bottles
20 and concentrated chemicals.

Other objects, aspects and advantages of the invention can be obtained from a view of the specification, the figures and the claims.

Brief Description of the Drawings

25 Fig. 1 is a side cross-sectional view of the filling head of the invention secured to the bottle of the invention.

Fig. 2 is a side cross-sectional view focusing on the filling head of the invention.

Fig. 3a is a side view partially cross-sectioned of the bottle interconnect
30 mechanism of the invention with the valving mechanism removed to show the vent and fluid ports more clearly.

Fig. 3b is an enlarged view of the bottle interconnecting mechanism shown in Fig. 3a.

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Fig. 4a is a cross-sectional view of the interconnecting mechanism of the bottle including the valve mechanism for opening and closing the fluid and vent ports of the bottle, with the valve mechanism in a closed position.

Fig. 4b is similar to Fig. 4a with the valve mechanism for opening and closing the fluid and vent ports depicted in an open position.

Fig. 5 is a perspective view of an alternative embodiment of a bottle without a bottle interconnecting mechanism in order to show a bottle and filling head alignment mechanism.

Fig. 6 is a side cross-sectional view of an alternative embodiment of a filling head engaging the bottle of Fig. 5.

Fig. 7 is a perspective view of a docking station including a plurality of filling heads connected to a manifold, and an information storage device.

Fig. 8 is a top view of an embodiment of the bottle of the invention.

Fig. 9a is a partial view which has been sectioned through line 9a-9a of Fig. 8.

Fig. 9b is a partial view which has been sectioned through line 9b-9b of Fig. 8.

Fig. 10 is a sectioned view through line 10-10 of Fig. 2 depicting a portion of the filling head interconnect which mates with the bottle interconnect of Fig. 8.

Fig. 11 is a partial view of the bottle interconnect of Fig. 8 mating with the head interconnect of Fig. 10.

Fig. 12 is a partial view which has been sectioned through line 12-12 of Fig. 11.

Fig. 13 is an alternative embodiment of the filling head interconnect depicted in Fig. 10.

Fig. 14 is a concentrate dispensing station.

Figs. 15a, 15b, and 15c depict top, side and bottom views of an embodiment of a dispensing or refill head which can be used to refill the bottles as depicted in Figs. 1 and 7.

Fig. 15d is a cross-sectioned view taken through Fig. 15a-15a.

Fig. 15e is a cross-sectioned view taken through Fig. 15b-15b.



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Fig. 15f is a cross-sectioned view of the refill head shown in Fig. 15d, positioned above a valve mechanism, similar to the valve mechanism shown in Fig. 4a.

Fig. 15g is a cross-sectioned view similar to Fig. 15f but with the refill head pressing the valve plunger of the valve mechanism into an open position.

Fig. 16 is an exploded view of a preferred embodiment of a valve mechanism of the bottle interconnect mechanism for opening and closing the fluid and vent ports of the bottle.

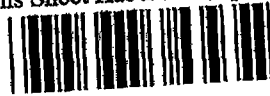
Fig. 17a is a cross-sectioned view of the valve mechanism of Fig. 16 with the valve mechanism in a closed position and shown with a plunger from a filling head.

Fig. 17b is a view similar to Fig. 17a with the valve mechanism in the open position.

Fig. 17c is a view similar to Fig. 17a with the valve mechanism in the refill position, and with a refill head plunger.

Best Mode For Carrying Out the Invention

With reference to the figures, and in particular to Figs. 1 and 2, an embodiment of the filling head 20 and bottle 22 of the docking station and bottle system 23 of the invention is depicted. The filling head 20 of Figs. 1 and 2 is meant to be portable and connected to a source of water through a flexible conduit such as a hose. Accordingly, the embodiment of filling head 22 includes a hose connector 24 with a filter screen 26. Hose connector 24 is mounted to the handle 28 of the filling head 20. Handle 28 includes a housing 30 which encases a swivel fitting 32 which connects the hose connector 24 to a valve housing 34 which houses a ball valve 36. A valve pinion 38 is used to cause the ball valve 36 to open and close. The filling head 20 includes a trigger 40 which is pivotally mounted to the housing 30. Trigger 40 includes a rack 42 which operatively engages the valve pinion 38. Accordingly, as the trigger is depressed, the rack 42 causes the valve pinion 38 and the ball valve 36 to rotate about its axis opening the valve to allow a source of fluid, preferably water, enter fluid supply tube 44. From fluid supply tube 44 the water is directed by a nozzle head 46 through an air gap 48 to an eductor 50 and is dispensed through filling nozzle 52. As the source



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of diluting fluids such as water must go through eductor 50 prior to the eductor generating sufficient vacuum to draw a concentrated chemical from the bottle 22, the filling head 20 will not dispense concentrated chemicals which can be potentially poisonous or caustic without first diluting them with an appropriate ratio
5 of water.

An eductor suitable for use as eductor 50 is disclosed in U.S. Patent Application entitled MIX HEAD EDUCTOR filed on January 19, 1996, and given U.S. Patent Application Serial No. 08/588,802. The application lists Michael J. Greaney as the inventor. This application has been assigned to the present
10 assignee. Other types of eductors can also be used with the system disclosed herein.

The filling head 20 further includes a trigger lock mechanism 54 which can lock the trigger with the ball valve 36 in the open position by causing leg 56 of the trigger lock mechanism 54 to engage and hold down pin 58 of the trigger 40.
15 Button 82 operates the trigger lock mechanism 54.

Simultaneously with the opening of ball valve 36, the trigger mechanism causes the fluid and vent ports of the bottle 22 to be opened so that concentrated chemicals in the bottle can be drawn up by the eductor 50 and mixed with the diluting fluid in eductor 50 in a manner as described below.

20 Trigger 40 is pivotally connected to a small link 60 which is pivotally connected to a bell crank 62. Bell crank 62 is pinned about pivot point 64. Pivotaly connected to bell crank 62 is a actuator or plunger 66. Plunger 66 is substantially circular in shape and includes an elastomeric O-ring 68 retained in a peripheral groove 70. Plunger 66 includes a recessed cavity 72 which is
25 cylindrical in shape and centrally located within said plunger 68. The recessed cavity 72 communicates with an elbow connector 74. Connected to the elbow connector 74 is a flexible conduit 76. Flexible conduit 76 is additionally secured to inlet port 78 of eductor 50 in order to provide concentrated chemicals to eductor 50.

30 Within the filling head 20 is an internal user hand engagement space 80. In this engagement space 80, the button 82 is located which operates the trigger lock mechanism 54. Also within this hand engagement space 80 is a quarter turn locking handle 84. This locking handle 84 is operatively secured to a filling head



interconnect mechanism 86, which mechanism is disposed about and also comprises the plunger or actuator 66. The interconnect mechanism 86 includes a quarter turn thread 88 which engages the bottle 22 as will be described hereinbelow.

5 An embodiment of the bottle 22 of the invention can be seen in greater detail collectively in Figs. 3a, 3b, 4a, and 4b. Fig. 3b shows an enlargement of the bottle interconnect mechanism 90 without a valve mechanism 92 which will be more fully described with respect to Figs. 4a and 4b. The bottle interconnect mechanism 90 includes an upstanding collar 94 which has defined thereon a
10 quarter turn thread 96 which is compatible and mates with the quarter turn thread 88 of the fill head interconnect mechanism 86 as seen in Figs. 1 and 2. A valve housing insert 98 is received inside of upstanding collar 94. The valve housing insert 98 includes a peripheral collar 100 which can snap into the upstanding collar 94 through the use of a detent arrangement 102. The valve housing insert
15 98 includes a vent port 104 and a fluid port 106. As can be seen in Fig. 3b, the vent port 104 includes a plurality of individual vent ports 108 which are L-shaped in cross-section and which radiate outwardly from a central axis 110. In a preferred embodiment, the individual vent ports 108 are located equally spaced about the first cylindrical cavity 112 of the valve housing insert 98. The individual
20 vent ports 108, being L-shaped, are defined both on the peripheral wall 114 of the first cylindrical cavity 102 and also in the base 116 of the first cylindrical cavity 112.

Located immediately below the first cylindrical cavity is a second cylindrical cavity 118 which is concentric about the axis 110. This second cylindrical cavity
25 118 defines in its base 120 the fluid port 106. It can be seen from Fig. 3b that fluid port 106 has a curved wall that is designed to accept a ball valve as more fully described below.

Turning to Figs. 4a and 4b, the valve mechanism 92 of the bottle is presented. In Fig. 4a the valve mechanism 92 is positioned in a first position to
30 close off the vent port 104 and the fluid port 106. In Fig. 4b the valve mechanism 92 has been depressed in order to open up the vent port 104 and the fluid port 106. In actual operation, the movement of the valve mechanism 92 is



accomplished by the movement of the plunger 66 of the filling head 22 from a first to a second position as the trigger 40 of the filling head 20 is depressed.

The valve mechanism 92 includes a valve plunger 124 which is substantially cylindrical in shape and is received in the first cylindrical cavity 112 of the valve housing insert 98. The valve plunger 124 includes a peripheral groove 126 which receives an O-ring 128. O-ring 128 rubs against and creates a seal with peripheral wall 114 in order to selectively seal off or open the vent port 104. Valve plunger 124 has a first cylindrical cavity 130 and a second cylindrical cavity 132. At the base 134 of the first cylindrical cavity 130, a metering orifice 136 is positioned. This metering orifice can be omitted or changed in order to adjust the dilution ratio of the filling head 20 and bottle 22 and still be within the spirit and scope of the invention. At the base 138 of a second cylindrical cavity 132 a plurality of passages 140 are provided for allowing the concentrated chemicals to pass. Secured to the base 138 is a ball 142 which can selectively seat against the fluid port 106 in order to open or close the fluid port 106. A valve spring 144 is contained within the second cylindrical cavity 118 of the valve housing insert 98 and is biased between the base 120 of the second cylindrical cavity 118 and the base 138 of the second cylindrical cavity 132 of the valve plunger 124. An insert collar 146 extends from the base 120 of the second cylindrical cavity 118 of the valve housing insert 98. Fitted into collar 146 is a concentrated chemical pick-up tube 148 which at its distal end 150 includes a metering orifice 152 (Fig. 1). In a preferred embodiment, the distal end 150 and the metering orifice 152 are disposed on the base 154 of the bottle 22 adjacent to the front wall 156 of the bottle 22. As the bottle is meant to tilt at about a 5° angle forwardly relative to the filling head 22, whether the filling head 22 is permanently mounted to a wall or handheld, the position of the metering orifice 152 adjacent the front wall 156 allows the filling head 22 to remove substantially all of the concentrated chemicals in the bottle, while leaving only a very small residual amount.

In an alternative embodiment, the spring 144 which biases the ball 142 to a closed position can be placed elsewhere, as for example, in the filling head 20 in order to perform a like function. Further, in an alternative embodiment, the metering orifice 150 can be removed.



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Figs. 16, 17a, 17b and 17c depict a preferred embodiment 700 of the valve mechanism 92 (Figs. 4a and 4b) of the bottle interconnect mechanism 90 (Fig. 3b). The mechanism 700 has been designed for enhanced manufacturability and retains all the novel features previously described. The preferred valve
5 mechanism 700 includes a valve housing insert or valve plug 702, a valve plunger or concentrate valve 704, a valve sleeve 706, a valve retainer 708 and a spring 710. Also shown in Figs. 17a and 17b, valve mechanism 700 mates with a plunger 712 which forms part of a filling head, such as filling head 20 in Fig. 1. Inserted in plunger 712 is a metering orifice 714. The metering orifice 714 can be
10 removed or changed for another size orifice in order to vary the flow rate of concentrate to the plunger 712. In this embodiment, located between plunger 712 and metering orifice 714, is a duckbill check valve 715 which prevents the leakage of fluid from the plunger 712 when the filling head 20 is removed from bottle 22. Further check valve 715 prevents any back flow of fluid from filling head 20 into
15 bottle 22.

The valve plug or valve housing insert 702 as seen in Figs. 16, 17a and 17b, includes a peripheral collar 716 which can snap into the upstanding collar 94 (Fig. 3b) of a bottle, such as bottle 22, through the use of a detent arrangement 718 which includes a female locking ring 720 which can mate with a male locking
20 ring (not shown) of the bottle 22 to provide the primary bottle seal. The peripheral collar 716 also includes a barb sealing bead 722 which is located above the female locking ring 720. The barb sealing bead 722 provides a force fit between the valve plug 702 and the bottle 22 and acts as a secondary seal to retain the liquid in bottle 22. The valve plug 702 further includes a hinged valve retainer ring
25 724 which is flexible and allows the valve retainer 708 to be forced fit into the valve plug 702. Ring 724 also permits valve plug 702 to be molded without an internal mold parting line for better sealing because ring 724 can flex to permit the mold insert forming the interior to be removed.

As with the embodiment of Figs. 4a and 4b, the valve plug 702 includes a
30 vent or refill port 726. Vent port 726 allows make up air to be received in the bottle 22 in order to displace concentrate that is drawn from the bottle and also permits bottle 22 to be refilled with liquid. As can be seen in Figs. 16, 17a, 17b, and 17c, vent port 726 includes a plurality of individual vent ports 730 which are



rectangular in shape in this embodiment, and which are located on radii which project outwardly from a central axis 732. In a preferred embodiment, the individual vent ports 730 are located equally spaced about a first cylindrical cavity 734 (Fig. 17a) of the valve plug 702.

5 Immediately below the first cylindrical cavity 734 is a second cylindrical cavity 736. This cavity receives the lower end of the spring 710 and holds it in position. A drain or vent port 728 is provided through the wall of the second cylindrical cavity 736. Drain port 728 drains any fluid retained in the second cylindrical cavity 736 back into the bottle and can also serve as an air vent.

10 In an alternative embodiment where the bottle 22 is only intended for one time use, individual vent ports 730 of vent port 726 can be eliminated and drain port 728 can serve to allow make up air to be received within bottle 22. A check valve such as a ball check valve 729 can be engaged with drain port 728 to minimize escape of liquid from bottle 22 in case bottle 22 is squeezed while the
15 plunger of concentrate valve 704 is deliberately held open when it is not connected to filling head 20. Although check valve 729 is shown in the embodiment of Fig. 17b, check valve 729 can be eliminated from this embodiment (as shown in Fig. 17a) and be within the spirit and scope of the invention.

Inwardly and downwardly from the second cylindrical cavity 736 is a third
20 cylindrical cavity 738 which receives the valve sleeve 706 in order to properly position the plunger or valve 704 relative to the valve plug 702. Valve sleeve 706 is preferably press fit into position. Extending downwardly and communicating with the third cylindrical cavity 738 is a nipple 740 to which a draw tube can be received in order to draw fluid out from the bottle 22.

25 The plunger or concentrate valve 704 includes a squat cylindrical body 742 with a hollow cylindrical column 744 extending downwardly therefrom along a central axis 732. At the distal end of the cylindrical column 744 and defined through the exterior cylindrical surface 748 is a fluid port 750 which includes individual fluid ports 752 and 754. Concentrated fluid can be drawn through the
30 individual fluid ports 752, 754 up through the internal conduit 746 through the metering orifice 714 and through the plunger 712 in order to be dispensed by filling head 20 of Fig. 1. As can be seen in Fig. 16, positioned below and above the fluid ports 750 are sealing beads 756. These sealing beads 756 rub against



the internal cylindrical surface 758 of the cylindrical bore 760 of valve sleeve 706 (Fig. 16). These sealing beads 756 cause fluid port 750 to be sealed relative to the internal cylindrical surface 758 so that fluid cannot be drawn through the valve mechanism 700 with the valve in the closed position as shown in Fig. 17a. The
5 sealing bead 756 below fluid ports 750 is slightly larger in diameter than the other two sealing beads 756 to provide better sealing. More than three sealing beads 756 could be present for better sealing although more beads 756 tend to create more resistance to opening the plunger. Fewer than three or no sealing beads 756 can also be used and still obtain good sealing. With the valve mechanism
10 700 in the open position shown in Fig. 17b, and with the concentrate valve 704 urged against the spring 710, the fluid port 750 extends below the distal end of the valve sleeve 706 so that vacuum can be delivered through the plunger 712 and the valve mechanism 700, to the fluid inside the bottle in order to draw concentrated fluid through the fluid port 750. Further, as can be seen in Fig. 17b
15 with the valve mechanism 700 in the open position, with the concentrate valve 704 positioned downwardly, the vent port 726 is opened, allowing air to enter the bottle and replace fluid that is drawn out of the bottle. In the open position of Fig. 17b, sufficient air can pass between the valve 704 and the wall of the first cylindrical cavity 734, which are slightly spaced apart, and through vent port 726 to vent the
20 bottle 22. The above is due to the fact that sealing of the vent port 726 primarily occurs as shown in Fig. 17a when the top sealing ring 766 of the valve 704 is received in the annular recess 768 of the valve retainer 708, where contact by sealing ring 766 with the angled sides of recess 768 provides a primary seal and contact with the bottom of recess 768 provides a secondary seal.

25 As shown in Fig. 17c, the valve mechanism 700 has a refill position whereby the valve 704 is urged further downwardly and at least partially past the vent port 726. With the valve 704 so positioned, and with a refill head 600 such as shown in Figs. 15a-15g positioned on the valve 704, the bottle can be rapidly refilled with concentrated fluid. It is noted that the refill head depicted in Fig. 17c
30 serves the same function as that depicted in Figs. 15a-15g, but is slightly elongated in Fig. 17c.

The concentrate valve 704 further includes an annular sealing bead 762 which is upstanding from the cylindrical body 742. The sealing bead 762 is



received in an annular recess 764 defined in the metering orifice 714. With a plunger 712 received on the concentrate valve 704 as shown in Figs. 17a, 17b, and 17c, the sealing bead 762 being received in the annular recess 764 ensures that there is no leakage between the valve mechanism 700 and the filling head 20 (from Fig. 1). The concentrate valve 704 further includes a top sealing ring 766
5 that is received in annular recess 768 of the valve retainer 708 in order to create a seal between the valve 704 and the valve retainer 708 with the valve 704 in a closed position as shown in Fig. 17a. The valve 704 further includes a spring guide 770 which retains the top portion of the spring 710.

10 The valve sleeve 706 as described above provides for sealing of the fluid port 750 with the valve 704 in the closed position as shown in Fig. 17a. The valve sleeve 706 includes a body 722 and a sleeve 774 extending downward therefrom. The cylindrical bore 760 is defined inside of the sleeve 774. The sleeve 774 is sized to allow for some expansion as the valve 704 is inserted therethrough. The
15 valve sleeve 706 on the external surface of the body 722 includes dual sealing beads 776 (similar to detent arrangement 718 where the lower sealing bead 776 is the primary seal and the upper sealing bead is the secondary seal) to ensure that there is proper sealing between the valve sleeve 706 and the valve plug 702, when the sleeve 706 is press fit into plug 702.

20 The valve retainer 708 has a sealing bead arrangement 778 on the exterior cylindrical surface 780. When valve retainer 708 is press fit into valve plug 702, the sealing bead arrangement 788 holds the retainer 708 in plug 702.

In the preferred embodiment, the spring 710 is specified as a thirteen pound (57.8 Newton) spring (in full compression) although the exact spring force
25 will depend upon the opening and closing pressure desired for the trigger 40. The valve plug 702 in a preferred embodiment is made of low density polypropylene for ease of insertion into bottle 22, while the valve 704, the valve sleeve 706, and the valve retainer 708 are comprised of a polyethylene. The polypropylene is preferably one purchased from Eastman Plastics under the designation 1810A
30 Tenite. If one desires to make valve plug 702 more difficult to remove from bottle 22, valve plug 702 can be made of a high density plastic such as high density polypropylene. For all these plastics, a mold release powder is added to the plastic resins in order to facilitate the release of the molded part from the mold.



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As can be seen in Fig. 2, the plunger 66 of the filling head 20 engages the valve plunger 124 of the bottle 22 with the plunger 66 fitting into and pushing against the first cylindrical cavity 130 of the valve plunger 124. The recessed cavity 72 of the plunger 66 fits over and receives the head of the metering orifice 136 which is fitted in the valve plunger 124. With the trigger 40 depressed, the plunger 66 urges the valve plunger 124 downwardly to a second position wherein the valve plunger 124 opens both the vent port 104 and the fluid port 106 simultaneously. If at any time the filling head 20 becomes removed from the bottle 22, both of these ports 104, 106 instantaneously close as the spring 144 (Fig. 4a) urges the valve plunger 124 to the first closed position preventing any spillage of concentrated chemicals from the bottle 22.

In an alternative embodiment, ball 142 can be replaced with a flat head and an O-ring in order to close fluid port 106.

The bottle 22 further includes identifying indicia 158 (Fig. 2) which in a preferred embodiment can include any one or a combination of optical encoded indicia, magnetically encoded indicia, electrically conductive encoded indicia, or 3-dimensional encoded indicia, or other identifying indicia as may be used in the trade. The filling head 20 includes a reading device 160 which can selectively read indicia 158. It is to be understood that the indicia 158 can include a programmable storage device or strip 162 such as a magnetic or optical strip which can preferably be one time or multiple times writeable. The filling head 20 can further include a writing head 164 which can write to the programmable strip 162. The reading device 160 can be associated with an internal information storage device 166 which can store information gathered from the indicia 158. The filling head 20 can also include an external communication jack 168 which can be connected as desired to a remote information storage device such as for example a portable computer 170.

A feature of an alternative embodiment of the bottle 22 is depicted in Figs. 5 and 6. This feature includes an indexing recess 172 located in the top shoulder 174 of the bottle 22. This indexing recess 172 is used to orient the bottle relative to the filling head 20 so that the front wall 156 of the bottle is forward, directly adjacent the filling nozzle 52. Thus the concentrated chemical pickup tube 148 is



positioned advantageously in order to ensure that only a residual amount of chemicals is left in a spent bottle as described hereinabove.

As can be seen in Fig. 6, the filling head 20 includes a probe 176 which extends downwardly therefrom. This probe 176 is designed to mate with the indexing recess 172 to ensure that the bottle is correctly oriented with respect to the filling head 20. With the probe 176 of the filling head 20 received in the recess 172 of the bottle, the quarter turn locking handle 84 can be turned in order to secure the bottle 22 to the filling head 20.

A wall mounting docking station of the invention is shown in Fig. 7 and identified by the number 200. Wall mounted docking station 200 can include one or more filling heads 20 which are preferably associated with the common manifold 202 which is communicated with a source of water. It must be understood that in addition to a wall mounting docking station with one or two filling heads 20, such a station can include many more filling heads as desired. The bottles 22 are secured to the filling heads in the manner as described with respect to Figs. 1 and 2. Bottles 22 in Fig. 7 are similar in function to bottle 22 in Fig. 1 except that the bottles 22 in Fig. 7 have a handle added thereto. Bottles 22 in Fig. 7 are similar in function to bottle 22 in Fig. 1 except that the bottles 22 in Fig. 1 have a handle added thereto. Bottles 22 are removable by turning lever 201. In addition, it must be understood that an information storage device 204 can be associated with a wall mounted docking station. Such information storage device can include a portable computer or a large main computer for the facility which uses the wall mounted docking station 200. As can be seen in Fig. 7, a housing 206 covers the filling heads 20. Housing 206 can be locked into a closed position with lock 208. This arrangement ensures that the filling station 200 cannot be tampered with by unauthorized personnel.

With respect to Figs. 8-12, a preferred embodiment of a bottle interconnect 220 (Fig. 8) and a filling head interconnect 222 (Fig. 10) of the docking station and bottle system 23 of the invention are depicted. In Fig. 8 (see also Fig. 5), the bottle interconnect 220 includes a neck 224 which is upstanding from the body 226 of the bottle 22. The neck 224 has an exterior cylindrical surface 228. Projecting from the exterior cylindrical surface 228 is a plurality of threads 230, 232, 234 and 236. Preferably, these threads are approximately quarter-turned



threads, with each thread located approximately in a separate quadrant about the exterior cylindrical surface 228. Preferably, all these threads start from positions above the body 226 of the bottle 22 and spiral downwardly toward the body 226. In this embodiment, the threads 230, 232, 234 and 236 are discrete threads. In addition, threads 230 and 234 are specially designed in order to ensure proper mating of the bottle 22 to the filling head 20. In particular and as shown in Fig. 8, threads 230 and 234 can be defined as stepped threads. This is because thread 230 include a first reduced thread portion 238, a shoulder 237, and a second full thread portion 240 (Figs. 8, 9a, 9b). Similarly, thread 234 includes a first reduced thread portion 242, a shoulder 243, and a second full thread portion 244. The cross sections of thread 230 in Figs. 9a and 9b reveal that in this preferred embodiment the thread is designed as a buttress thread for added strength. The buttress thread includes an upper buttress surface 246 (Fig. 9a), which adds additional support and strength to the thread profile. The buttress thread further includes a lower power surface 248 which will take the load placed thereon by the mating thread of the filling head without having slippage between the threads of the bottle interconnect 220 and the head interconnect 222. Comparing Figs. 9a and 9b, it is evident that the first reduced thread portion 238 has a smaller thread depth than that of second full thread portion 240 of Fig. 9a. In the preferred embodiment of this invention, due to the fact that the four threads as shown in Fig. 8 must support the substantial weight of a bottle with fluid therein, and due to the fact that at least two of the threads have a reduced thread portion, the remainder of the threads with the reduced thread portion and the other two threads, have a thread depth of preferably greater than 0.050 inches (1.27 mm), and in this specific embodiment, greater than 0.080 inches (2.032 mm) and specific 0.0835 inches (2.1209 mm). This additional height of these threads ensures that there is enough surface contact between the threads of the bottle and threads of the head in order to adequately support the weight of the bottle fully filled with appropriate concentrate or fluid. Preferably the height of the reduced portion of the thread is about 0.045 inches (1.143 mm). This difference in thread profiles affords several advantages.

One advantage is that the molding of the bottle can be accomplished in an economical and efficient manner. Preferably, the bottle is molded with a mold



having two parts which define a mold parting line 250 as seen in Fig. 8. It is evident that the mold parting line in this preferred embodiment projects through the reduced thread portions 238 and 242. As the thread portions 238 and 242 are reduced, they do not interfere with the removal of the molds from about the
5 formed bottle 22. Additionally as will be evident in the discussion of Figs. 10, 11 and 12, the head interconnect 222 includes protrusions or bumps 252, 254 which preferably mate and wedge against the reduced thread portions 238, 242 in order to position and securely locate the bottle 22 with respect to the filling head 20.

It is to be understood that in an alternative embodiment, the reduced thread
10 portions 238 and 242 can be eliminated, with the embodiment being within the spirit and scope of the invention as claimed. In such an arrangement, the protrusions 252 and 254 of the head interconnect 220 would be enlarged so that they would approach, and if desired, wedge and mate against the exterior cylindrical surface 228.

15 It is to be understood that in either of these embodiments, there is no requirement that the protrusions 252 and 254, in a final position with respect to the bottle interconnect 220, mate and wedge against the bottle 22 or threads 238, 242. The protrusions 252 and 254 can be spaced from the threads and still fall within the spirit and scope of the invention. The reason for this is that if the bottle
20 is not fully aligned with respect to the filling head, then protrusions may contact the bottle or threads. However, if the bottle is properly aligned and depending on the molding process, the bottle 22 or threads 238, 242 may be spaced apart from the protrusions.

Turning to Figs. 10, 11 and 12, it can be seen that the head interconnect
25 222 includes threads 256, 258, 260 and 262. Threads 256 and 260 include the above-referenced protrusions 252 and 254. The threads 256 through 262 of the head interconnect 220 mate with the threads 230 through 236 of the bottle interconnect 220 as can be seen with respect to threads 256 and 230 in Figs. 11 and 12. In Fig. 10 it is evident that the protrusions or bumps 252 are affixed and
30 extend from the tail end of the thread 256 of the head interconnect 222. Similarly, the protrusion 254 extend from the tail end of the thread 260. Turning to Fig. 12, it can be seen that the protrusion 256 includes an enlarged portion 264 which extends above the thread base 266 and is wedged against the reduced thread



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portion 238 in this preferred embodiment. A small ledge or extension 268 of thread 256 engages the lower surface of the reduced thread portion 238 in this preferred embodiment in order to give some extra support and engagement between the threads. Such ledge or extension is not required in other
5 embodiments in order to be within the spirit and scope of the invention.

Fig. 13 is an alternative embodiment of the head interconnect 222 and depicts threads 256, 258, and 262. Also depicted is a protrusion 252. In this embodiment the protrusion 252 includes three rectangular-shaped blocks 270, 272, and 274. These blocks are positioned above the thread 256 at the trailing
10 edge thereof. The thread 256 is designed to support both the first reduced thread portion 238 and the second full thread portion 240 of the thread 230 of the bottle interconnect 220 (Fig. 5). The blocks 270, 272, and 274 which are mounted on at 256 are set back somewhat from the leading edge of thread 256 and are designed to engage and/or position the first reduced thread portion 238 of bottle
15 interconnect 220. In one aspect, these blocks 270, 272, and 274 can wedge up against first reduced thread portion 238 in order to create a locking effect. Also, without creating such a locking effect, these blocks 270, 272 and 274 can position reduced thread portion 238 so that the bottle interconnect 220 (Fig. 8) is appropriately centered with respect to the head interconnect 222 (Fig. 13). It is to
20 be understood that similar blocks can be mounted on opposite thread 260 (which is shown in Fig. 10 but not in Fig. 13).

As can be seen in Fig. 14, a central station 302 for refilling bottles 22 is comprised of a plurality of bulk multi-gallon (multi-liter) containers 308 which store large amounts of the concentrated chemical fluids. One typical size would be an
25 18 gallon (68.1 liter) container. These containers 308 can be delivered by the supplier and fitted to a dispensing or refill head 310 which dispenses the concentrated chemical fluids as needed. Generally the dispensing heads will not dilute the concentrated chemical fluids. Also mounted in the central station 302 is a plurality of delivery bottles 22. The delivery bottles 22 can be of the design
30 discussed herein with respect to Figs. 1 or 7. However, other designs for these bottles would be within the spirit and scope of the invention. In operation, the delivery bottles 22 are filled or refilled directly from the dispensing head 310 with the concentrated chemical fluids delivered in bulk container 308.



The dispensing or refill head 310 of the central station 302 (Fig. 14) can include in a preferred embodiment a dispensing or refill head plunger 600 (Figs. 14, 15a, 15b, and 15c). Refill head plunger 600 can be moved in and out of engagement with the delivery bottles 22 for purposes of filling same. In one
5 embodiment, a quarter turn of lever 602, locks the delivery bottle 22 to the head 310 much the same way that a quarter turn of locking handle 84 (Fig. 1) locks the delivery bottle 22 to the filling head 20 of Fig. 1. Alternatively, the plunger 600 can be stationary with the bottle 22 urged against the plunger 600 in order to refill the bottle using the same procedures as outlined below with respect to Figs. 15f and
10 15g.

Figs. 15a, 15b, and 15c depict the top, side, and bottom view of the refill head plunger 600. As can be seen in Figs. 15a and 15b, the plunger 600 includes a concentrate inlet port 604 and an air vent 606. The concentrate inlet port 606 (Figs. 15d and 15e) communicates with an internal plenum 608. The air vent 606
15 communicates with an internal plenum 610. Below plenums 608, 610 is a recess 612 defined by a downwardly dependent peripheral wall 614. Recess 612 is adapted to mate with a valve plunger 124 (Fig. 4a) as will be more fully described with respect to Figs. 15f and 15g. The peripheral wall 614 describes a right circular cylinder with a peripheral external surface 616. Described on the external
20 surface 616 are a first plurality of semi-cylindrical or scalloped recesses 618 and a second plurality of semi-cylindrical or scalloped recesses 619 (Fig. 15e). Recesses 618 communicate through a plurality of port 620 with the internal plenum 608 and recesses 619 communicate through a plurality of port 621 with the internal plenum 610. Figs. 15b, 15c, and 15d, the external surface 616
25 includes first and second peripheral indentations 622, 623 which are located at the bottom 624 of the external surface 616. First indentation 622 communicates with all of the recesses 618 which in turn communicate with the internal plenum 608. Second peripheral indentation 623 communicates with the recesses 619 which communicate with the internal plenum 610. Plunger 600 includes a first sealing
30 gasket 626 which is located circumferentially about the external surface 616, and second and third sealing gaskets 628, 630 which are downwardly dependent from gasket 626 and which confines the scalloped recess 619 which provides for the venting of air.

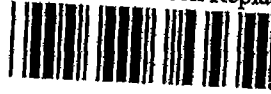


Turning to Figs. 15f and 15g, the refill head plunger 600 is shown mated to the valve plunger 124 of the valve mechanism 92 (Fig. 4a). In Fig. 15f, recess 612 receives the upper end of the first cylindrical cavity 130 of the valve plunger 124. The peripheral wall 614 of plunger 600 is received about the plunger 124. The peripheral wall 614 is additionally received adjacent to the peripheral wall 114 of the valve mechanism 92. With respect to Fig. 15f, the valve plunger 124 is still in its closed position and thus no fluid passes between the filling head 600 and the bottle 22 (not shown).

In Fig. 15g, the valve plunger 124 is in a depressed and opened position so that concentrated fluid can communicate and be dispensed into the bottle 22 (not shown), in order to refill the bottle. This is accomplished by using the movement of the refill head plunger 600 to urge the valve plunger 124 into the second open position or by causing the plunger 124 to be urged up against a stationary fill head plunger 600 and thus positioned into the open position as shown in Fig. 15g. Concentrate is dispensed into the bottle along, for example, path 630. Air is vented from the bottle along path 640. Examining path 630, concentrate enters the concentrate inlet port 604 and proceeds to the internal plenum 608. From there it exits port 620 to scalloped recesses 618 to peripheral indentation 622 to the vent port 104 of the valve mechanism 92 of the bottle in order to fill the bottle. As the bottle is filled, air is vented from the bottle through vent port 104 through the peripheral indentation 623 to the scalloped recesses 619 and the port 621 to the internal plenum 610 and out the air vent 606. Once the refilling operation is complete, the bottle 22 is removed from the refill head 310 and the valve plunger 124 reverts to the first closed position (shown in Fig. 15f), closing off the fluid port 106 and the vent port 104 so that no fluid can spill from the bottle 22. The bottle can then be transported to a new location, such as for example, a satellite station.

Industrial Applicability

As can be seen from the above, the present invention satisfies the needs of safety, economy and efficiency not met by the prior art. The present invention provides a filling head 20 and bottle 22 which can be conveniently mated and which ensures that concentrated chemicals cannot be inadvertently spilled from the bottle. Further, the design of the filling head 20 is such that the concentrated



chemicals cannot be dispensed from the filling head 20 until its chemicals are mixed with the water to avoid any contact of the concentrated chemicals with any personnel. Additionally, should the bottle 22 be inadvertently squeezed during distribution and handling, no concentrated chemicals will be urged out of the
5 bottle.

The present system further provides a mechanism for tracking the utilization of concentrated chemicals in order to determine if the concentrated chemicals are being optimally used and applied.

Other features, aspects and objects of the invention can be obtained from a
10 review of the figures and the claims.

It is to be understood that other embodiments of the invention can be developed and fall within the spirit and scope of the invention and claims.

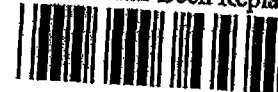


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We claim:

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1. A filling head and bottle system comprising:
a filling head with a head interconnect;
5 a bottle with a bottle interconnect;
said bottle interconnect including a fluid port and a vent port;
said head interconnect configured to mate with the bottle interconnect; and
said head interconnect including an actuator that can cause the fluid port
and the vent port to have a closed configuration and an open configuration.
10
2. The system of claim 1 wherein said actuator can cause the fluid port
and the vent port to open together.
3. The system of claim 1 wherein said actuator is movable between a
15 first position and a second position, and with the actuator in the second position
said fluid port and the vent port are open.
4. The system of claim 3 wherein said actuator includes a filling head
plunger which is movable between said first and second positions.
20
5. The system of claim 1 wherein said bottle interconnect includes a
bottle plunger which can open said fluid port and said vent port.
6. The system of claim 5 wherein said bottle plunger can open said
25 fluid port and vent port substantially simultaneously.
7. The system of claim 5 wherein in a first position said bottle plunger
leaves said fluid port and said vent port in their closed configuration and in a
second position said bottle plunger causes said fluid port and said vent port to be
30 open.
8. The system of claim 1 wherein said bottle interconnect includes a
bottle engagement device which surrounds said fluid port and said vent port, and



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said head interconnect includes a head engagement device which can engage said bottle engagement device in order to secure said filling head to said bottle.

9. The system of claim 8 wherein one of said head engagement device
5 and said bottle engagement device can be rotated relative to the other in order to secure said filling head to said bottle.

10. The system of claim 8 wherein one of said head engagement device
10 and said bottle engagement device can be rotated relative to the other in order to secure said filling head to said bottle.

11. The system of claim 1 wherein more than one filling head can be
mounted to a wall and connected to a source of diluting fluid, and said system can
include more than one bottle which is filled with a concentrate fluid.

15

12. The system of claim 1 wherein one of said filling head and said
bottle includes a probe and the other of said filling head and said bottle includes
an indentation that can receive said probe to ensure that the bottle is secured to
the filling head in a desired orientation.

20

13. The system of claim 1 wherein said bottle is encoded with identifying
indicia and said filling head has a device that can read said identifying indicia.

14. The system of claim 13 wherein said identifying indicia include one
25 of an optically encoded indicia, a magnetic encoded indicia, an electrically
conductive encoded indicia, or a three-dimensionally encoded indicia.

15. A filling head and bottle system comprising:
a filling head with a head interconnect;
30 a bottle with a bottle interconnect with a fluid port; and
said head interconnect including a plunger which can be moved between a
first position and a second position and with the plunger in said second position
said fluid port is caused to open.

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16. The system of claim 15 wherein said bottle interconnect includes a bottle engagement device which surrounds said fluid port, and said head interconnect includes a head engagement device which can engage said bottle engagement device in order to secure said filling head to said bottle.

17. The system of claim 15 wherein one of said filling head and said bottle includes a probe and the other of said filling head and said bottle includes an indentation that can receive said probe to ensure that the bottle is secured to the filling head in a desired orientation.

18. The system of claim 15 wherein said bottle is encoded with identifying indicia and said filling head has a device that can read said identifying indicia.

19. A filling head for use with a bottle containing a fluid to be dispensed, said filling head comprising:

a head interconnect which is adapted to be removably connected to a bottle; and

said head interconnect including a plunger which can be moved between a first position and a second position in order to allow fluid to be dispensed from a bottle through the filling head.

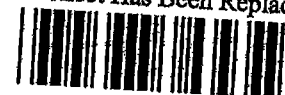
20. The filling head of claim 19 wherein said plunger includes a cylinder adapted for being received by a portion of the bottle.

21. The filling head of claim 19 wherein said head interconnect device includes a head engagement device located about said plunger, which head engagement device is adapted for securing said filling head to the bottle.

22. The filling head of claim 21 wherein said head engagement device can rotate about said plunger in order to secure said filling head to the bottle.

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23. The filling head of claim 19 including a probe adapted to be received by a bottle in order to ensure that a bottle is properly received and oriented with respect to said filling head.

5 24. The filling head of claim 19 including a device adapted to identify indicia which are placed on a bottle.

25. The filling head of claim 19 including an eductor which is adapted to draw fluid from a bottle.

10

26. The filling head of claim 19 including:
a trigger;
a mechanism that operably connects said trigger to said plunger; and
wherein said mechanism has a first position and a second position and with
15 the trigger in the first position said plunger is in the first position, and moving said trigger to the second position causes said plunger to be moved to said second position.

27. A filling head for use with a bottle containing a fluid to be dispensed,
20 said filling head comprising:
a head interconnect which is adapted to be removably connected to a bottle;

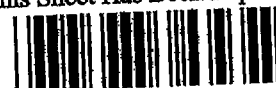
said head interconnect including a probe which is adapted to communicate with the bottle in order to allow fluid to be dispensed from the bottle through the
25 filling head; and

said probe includes a cavity which is adapted for receiving a fluid metering orifice of the bottle.

28. A bottle adapted to be secured to a filling head comprising:
30 a bottle interconnect;
said bottle interconnect including a fluid port and a vent port; and
said bottle interconnect including a bottle mechanism which can selectively cause said fluid port and said vent port to be open.

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29. The bottle of claim 28 wherein said bottle mechanism is a plunger which can move from a first position to a second position and with the plunger in the second position said fluid port and said vent port are caused to be open.

5 30. The bottle of claim 28 wherein said bottle mechanism can open said fluid port and vent port substantially simultaneously.

31. The bottle of claim 28 wherein said bottle interconnect includes a bottle engagement device which surrounds said fluid port and said vent port and
10 which is adapted to be engaged by a filling head in order to secure said bottle to a filling head.

32. The bottle of claim 31 wherein said bottle engagement device is adapted to be secured to a filling head with a rotational motion caused by a filling
15 head.

33. The bottle of claim 28 wherein said bottle includes an indentation which is adapted for receiving a probe from a filling head in order to orient said bottle with respect to a filling head.

20

34. The bottle of claim 28 including identifying indicia which are adapted to be read by an identifying device of a filling head.

35. The bottle of claim 28 including identifying indicia including one of an
25 optically encoded indicia, a magnetic encoded indicia, an electrically conductive encoded indicia, or a three-dimensionally encoded indicia that is adapted to be read by a device associated with a filling head.

36. The bottle of claim 28 wherein said vent port is located about said
30 fluid port.





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37. The bottle of claim 36 wherein said vent port includes a plurality of individual ports that are located about said fluid port, each of said individual ports located on radii extending from the fluid port.

5 38. The bottle of claim 28 wherein said vent port includes a plurality of individual ports that are located on radii extending from a central location.

39. The bottle of claim 28 wherein said vent port is located above said fluid port and said vent port includes a plurality of individual ports that are located
10 on radii extending from a central location, and said bottle mechanism is a plunger which can move between a first position and a second position wherein in said second position, said fluid port and said vent port are open.

40. The bottle of claim 28 wherein said bottle interconnect includes a
15 cylindrical section formed about a central axis and said vent port includes a plurality of individual ports that are located on radii extending from the central axis, wherein said fluid port is located below said vent port and on said central axis, and wherein said bottle mechanism is a plunger which acts along said central axis, and wherein said plunger has a first position which closes off the vent port and the
20 fluid port and a second position which opens said vent port and said fluid port.

41. A filling head and bottle system comprising:
a filling head with a head interconnect;
a bottle with a bottle interconnect with a fluid port which can communicate
25 with the filling head; and
said bottle is encoded with identifying indicia and said filling head has a device that can read said identifying indicia.

42. The system of claim 41 wherein said identifying indicia include one
30 of an optically encoded indicia, a magnetic encoded indicia, an electrically conductive encoded indicia, or a three-dimensionally encoded indicia.

43. The system of claim 1 wherein:
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said head interconnect and said bottle interconnect mate the bottle to the filling head with the bottle tilted relative to the filling head.

44. The system of claim 15 wherein said fluid port includes a mechanism
5 that allows a selection from at least two dilution ratios.

45. The bottle of claim 28 wherein said fluid port includes a mechanism
that allows a selection from at least two dilution ratios.

10 46. A filling head and bottle system comprising:
a filling head with a head interconnect;
a bottle with a bottle interconnect;
one of said head interconnect and said bottle interconnect having a
stepped thread with a thread portion having a reduced thread depth; and
15 the other of said head interconnect and said bottle interconnect having a
protruding portion which wedges against said thread portion with the reduced
thread depth in order to position said bottle relative to said head.

47. The system of claim 46 wherein:
20 the bottle interconnect has a fluid port with a closed configuration and an
opened configuration; and
the head interconnect has an actuator that can cause the fluid port of the
bottle interconnect to move from the closed configuration to the opened
configuration.

25 48. The system of claim 46 wherein:
said bottle interconnect has said stepped thread with said thread portion
with a reduced thread depth and said head interconnect has said protruding
portion;
30 said stepped thread includes a second thread portion that extends from
said thread portion with said reduced thread depth; and
said head interconnect includes a head thread that engages said second
thread portion, and said protruding portion of said head interconnect extends from





said head thread toward said thread portion with said reduced thread depth, in order to wedge said head interconnect against said bottle interconnect.

49. The system of claim 46 wherein:

5 said stepped thread has a second thread portion in addition to said thread portion having a reduced thread depth; and

the depth of said second thread portion is 0.050 inches (1.27 mm) or greater.

10 50. The system of claim 46 wherein:

said stepped thread has a second thread portion in addition to said thread portion having a reduced thread depth; and

the depth of said second thread portion is about 0.080 inches (2.032 mm) or greater.

15

51. The system of claim 46 wherein:

said stepped thread has a second thread portion in addition to said thread portion having a reduced thread depth; and

20 the depth of said second thread portion is about 0.080 inches (2.032 mm) or greater and the height of the thread portion having a reduced thread depth is about 0.045 inches (1.016 mm) or less.

52. A filling head and bottle system comprising:

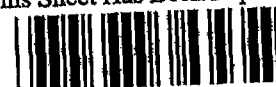
a filling head with a head interconnect;

25 a bottle with a bottle interconnect;

one of said head interconnect and said bottle interconnect having a first thread being one of (1) reduced in size or (2) eliminated in a first region; and

30 the other of said head interconnect and said bottle interconnect having a protrusion which is received in the first region in order to position said bottle relative to said filling head.

53. The system of claim 52 wherein:





said protrusion can wedge against said first region in order to position said bottle relative to said filling head.

54. The system of claim 52 wherein:

5 said bottle interconnect has a said first thread, and said bottle has a body and a neck and said first thread is located on said neck with the said first region which is either (1) reduced in size or (2) eliminated located distally from said body; and

said head interconnect has said protrusion, and said head interconnect has
10 a second thread which can mate with the first thread of the bottle interconnect, with said protrusion located distally from a portion of the second thread of the head interconnect which is first to contact the first thread of the bottle interconnect so that the bottle interconnect is substantially received by the head interconnect before the protrusion of the head interconnect contacts the first region of the
15 thread of the bottle interconnect.

55. A filling head adapted to have a bottle secured thereto, said filling head comprising:

a mechanism for mixing a first fluid with a second fluid, which second fluid
20 is stored in the bottle;

a head interconnect adapted to be connected to the bottle; and

said head interconnect having first, second, third, and fourth quarter turn threads which are spaced from each other, with the first and the third thread including protrusions located at the end of the first and third threads which
25 protrusions are adapted to contact the bottle last in order to ensure that the bottle is properly received in the filling head.

56. The filling head of claim 55 wherein:

said protrusions are adapted to wedge against the bottle in order to position
30 said filling head relative to the bottle.

57. A refill head for refilling a bottle comprising:

a fluid inlet port;





an air outlet port;
a body;
said body having a first plenum and a second plenum;
said fluid inlet port communicating with said first plenum and said air outlet
5 port communicating with said second plenum;
said body having an external peripheral wall;
a first port provided through said wall in communication with said first
plenum; and
a second port provided through said wall in communication with said
10 second plenum.

58. The refill head of claim 57 wherein:
said first port includes a first plurality of openings that all communicate with
said first plenum and which first plurality of openings are spaced at least partially
15 about said external peripheral wall.

59. The refill head of claim 58 wherein:
said second port includes a second plurality of openings that communicate
with said second plenum and which second plurality of openings are spaced at
20 least partially about said external peripheral wall and are separated from said first
plurality of openings.

60. The refill head of claim 58 wherein:
said first plurality of openings are recessed into the external peripheral wall.
25

61. The refill head of claim 58 wherein:
said external peripheral wall has a first circumferential recess which
communicates with the first plurality of openings.

30 62. The refill head of claim 61 wherein:
said second port includes a second plurality of openings that are spaced at
least partially about said external peripheral wall and are separated from said first
plurality of openings; and





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said external peripheral wall has a second circumferential recess which communicates with the second plurality of openings.

63. A refill head for refilling a bottle comprising:

- 5 a fluid inlet port;
an air outlet port;
a body with a peripheral wall;
a first port provided through said peripheral wall and communicating with said fluid inlet port; and
10 a second port provided through said peripheral wall and communicating with said air outlet port.

64. The refill head of claim 63 wherein:

- said first port includes a first plurality of openings that are spaced at least
15 partially about said peripheral wall.

65. The refill head of claim 64 wherein:

- said second port includes a second plurality of openings that are spaced at least partially about said peripheral wall and that are separated from said first
20 plurality of openings.

66. The refill head of claim 64 wherein:

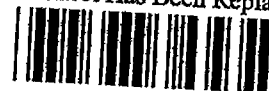
said first plurality of openings are recessed into the external peripheral wall.

25 67. The refill head of claim 64 wherein;

said external wall has a first circumferential recess which communicates with the first plurality of openings.

68. The refill head of claim 67 wherein:

- 30 said second port includes a second plurality of openings that are spaced at least partially about said peripheral wall and are separated from said first plurality of openings; and





said external wall has a second circumferential recess which communicates with the second plurality of openings.

69. A refill head and bottle system comprising:

5 a bottle having a bottle interconnect which includes a plurality of vent ports spaced about a first wall, said vent ports communicating with a cavity in said bottle which is adapted to contain a fluid;

a refill head having:

- (a) a fluid inlet port;
- 10 (b) an air outlet port;
- (c) a body with a peripheral wall;
- (d) a first port provided through said peripheral wall and communicating with said fluid inlet port; and

(e) a second port provided through said peripheral wall and
15 communicating with said air outlet port; and

wherein with the refill head mated to said bottle interconnect, said first port and said second port communicates with said vent ports.

70. The system of claim 69 wherein:

20 said first port includes a first plurality of openings and which openings are spaced at least partially about said peripheral wall.

71. The system of claim 70 wherein:

said second port includes a second plurality of openings that are spaced at
25 least partially about said peripheral wall and that are separated from said first plurality of openings.

72. The system of claim 70 wherein:

said first plurality of openings are recessed into the external peripheral wall.

30

73. The system of claim 70 wherein:

said external wall has a first circumferential recess which communicates with the first plurality of openings.





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74. The refill head of claim 73 wherein:

said second port includes a second plurality of openings that are spaced at least partially about said peripheral wall and are separated from said first plurality
5 of openings; and

said external wall has a second circumferential recess which communicates with the second plurality of openings.

75. The system of claim 1 wherein:

10 said vent port is positioned about said fluid port.

76. The bottle of claim 28 wherein:

said bottle mechanism is a plunger and said fluid port is located on said plunger.

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77. The bottle of claim 76 wherein:

said bottle interconnect includes a sleeve with a distal end, and said plunger is positioned in said sleeve, and is movable relative to said sleeve; and

wherein said fluid port is open when said fluid port extends past said distal
20 end of said sleeve.

78. The bottle of claim 76 wherein:

said vent port includes a plurality of individual vent ports located about said fluid port.

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79. A bottle adapted to be secured to a filling head comprising:

a valve body;

said valve body including a vent port and a first channel with a distal end;

a plunger;

30 said plunger defining a second channel and a fluid port communicating with said second channel;

said plunger positioned in first channel; and





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said plunger having a first position wherein said vent port and said fluid port are closed, and a second position wherein said vent port and said fluid port are open, with said fluid port extending past said distal end of said first channel.

5 80. The bottle of claim 79 wherein:
 said vent port includes a plurality of vent ports located about said first channel.

 81. The bottle of claim 79 wherein:
10 said plunger moves along an axis between the first position and the second position; and
 wherein said fluid port is located along a line which is at an angle to said axis.

15 82. The bottle of claim 79 wherein:
 said plunger has a column with an external surface with the second channel defined in the column;
 said column has a proximal end and a distal end;
 said fluid port is located adjacent said distal end through said external
20 surface of said column;
 said plunger has an enlarged portion extending from the proximal end of said column, which engaged position causes said vent port to be selectively open and selectively closed.

25 83. The bottle of claim 79 wherein:
 said plunger has a third position which allows the bottle to be refilled through said vent port.

