

Figures

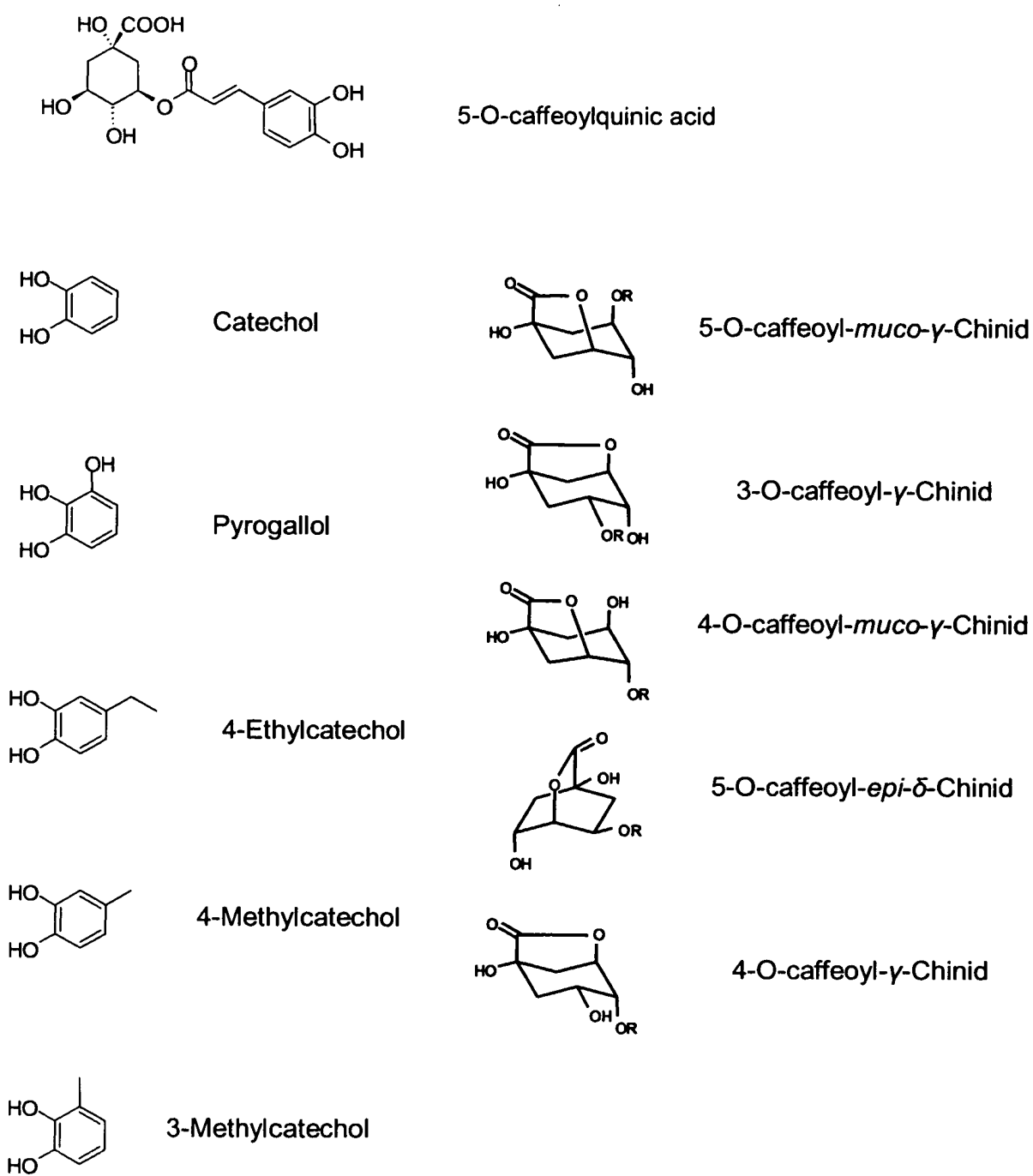


Figure 1

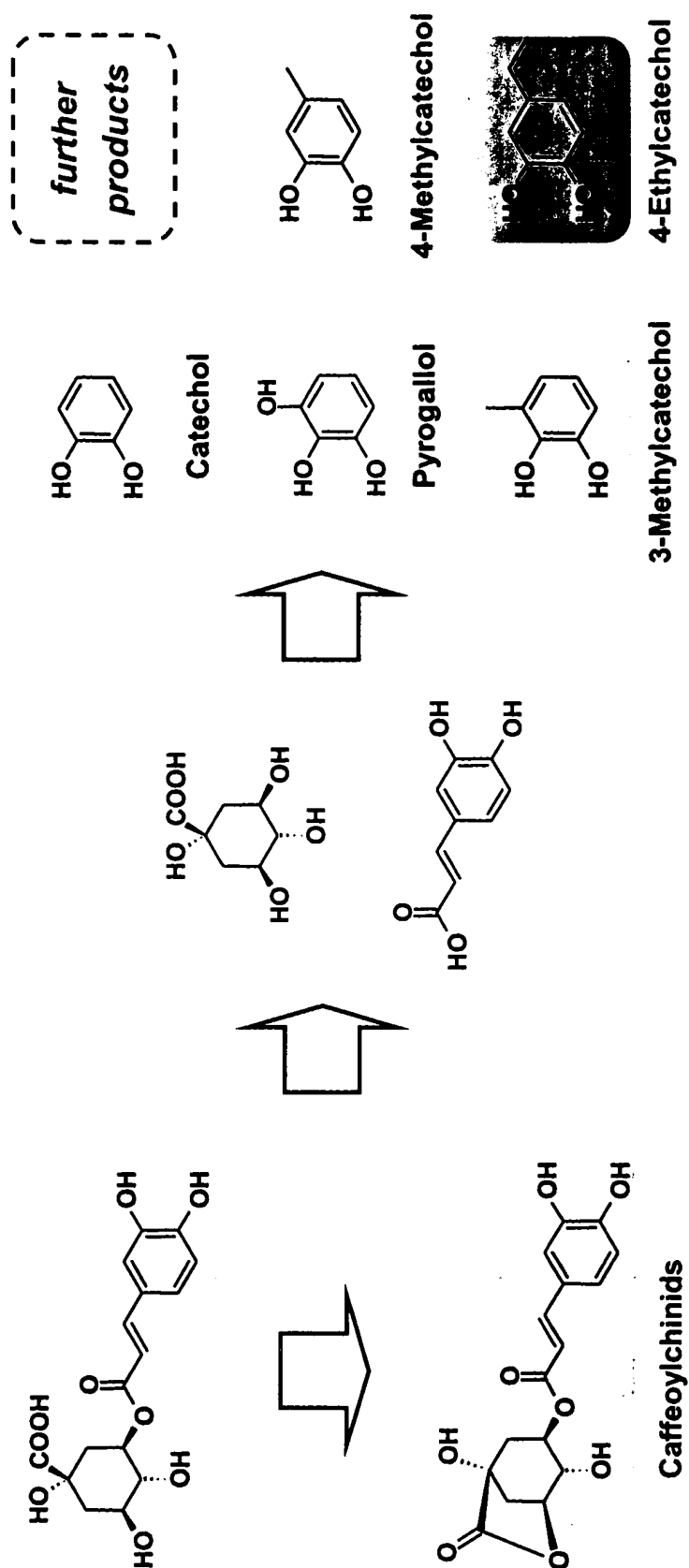


Figure 2

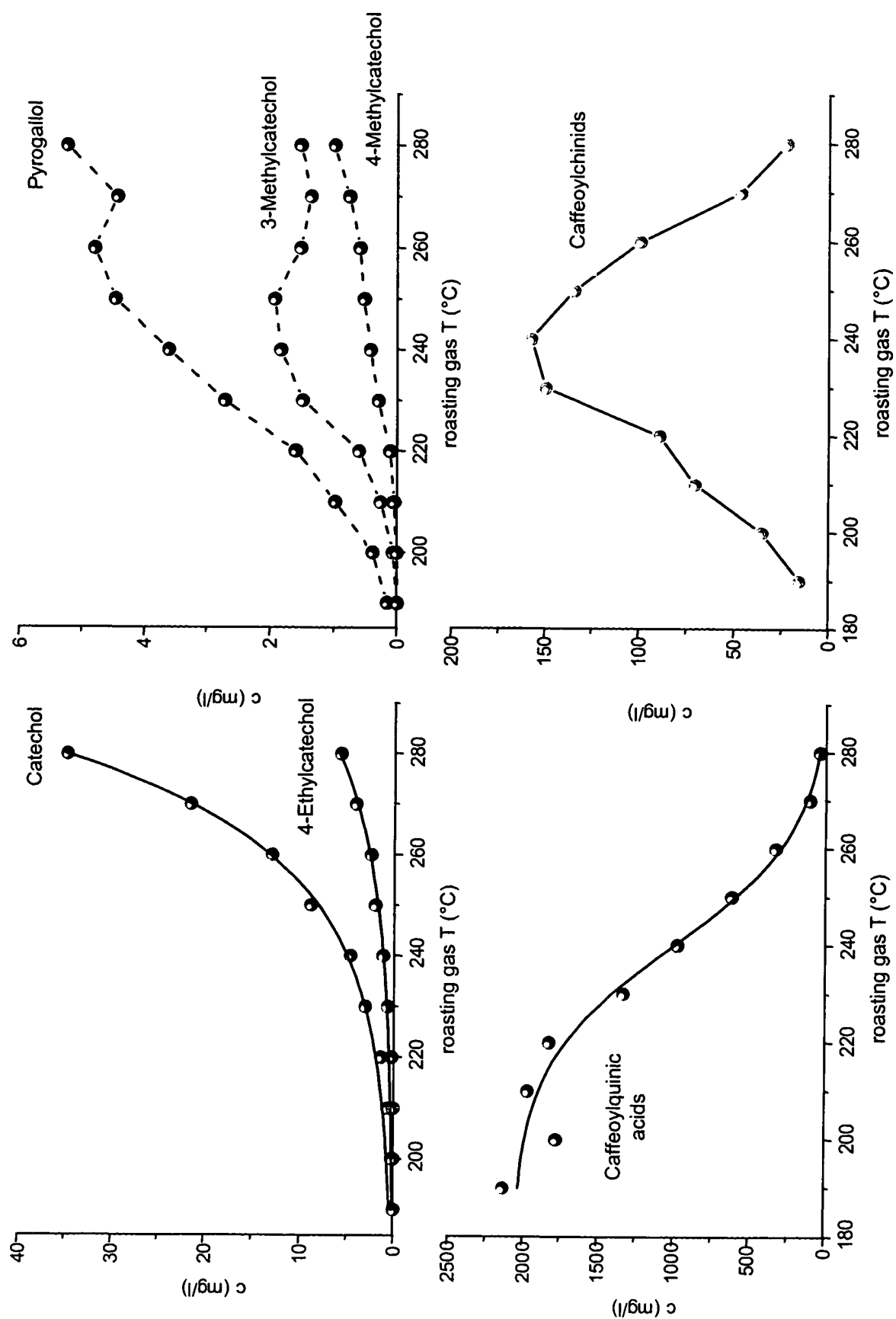


Figure 3

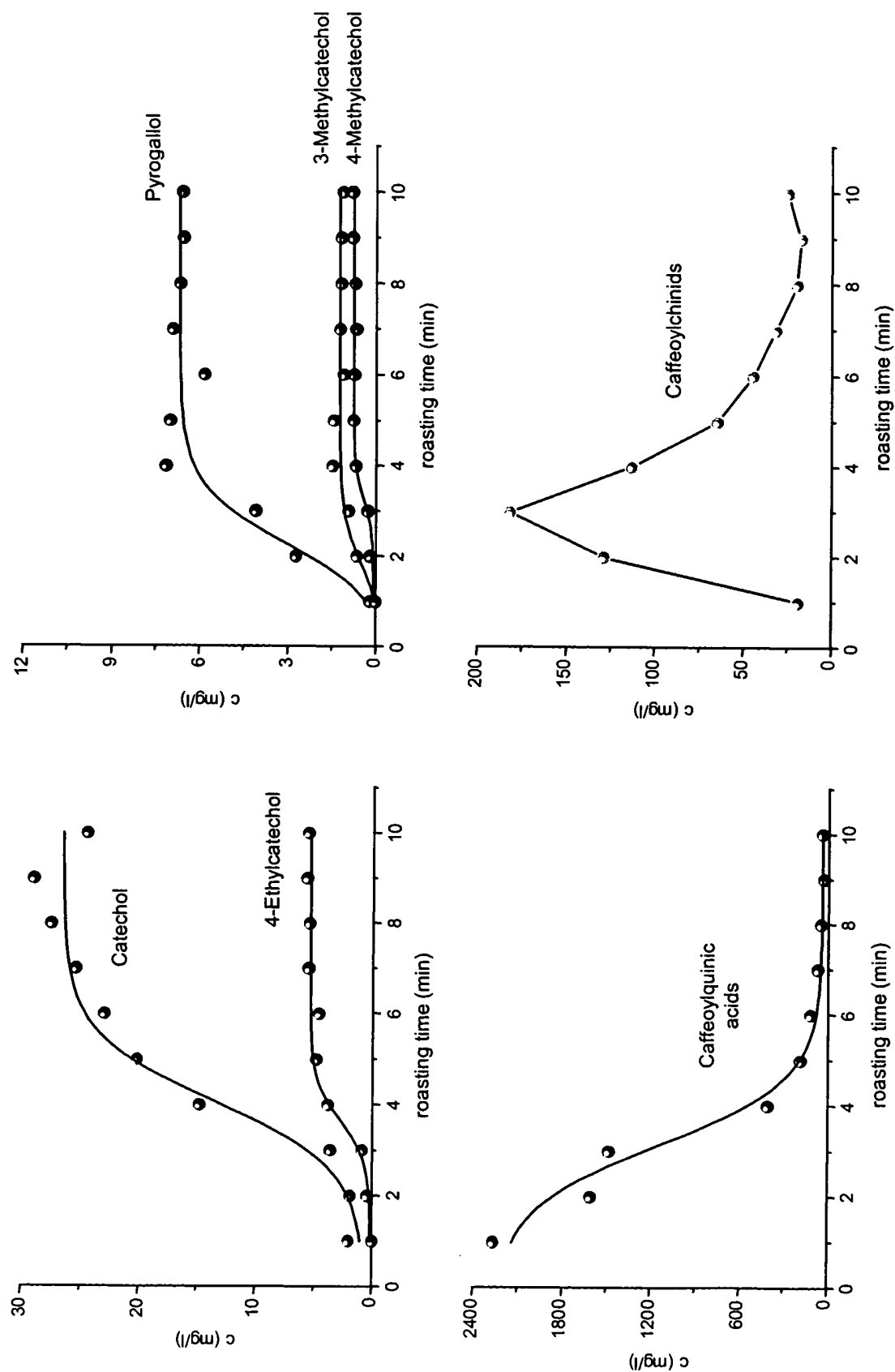


Figure 4

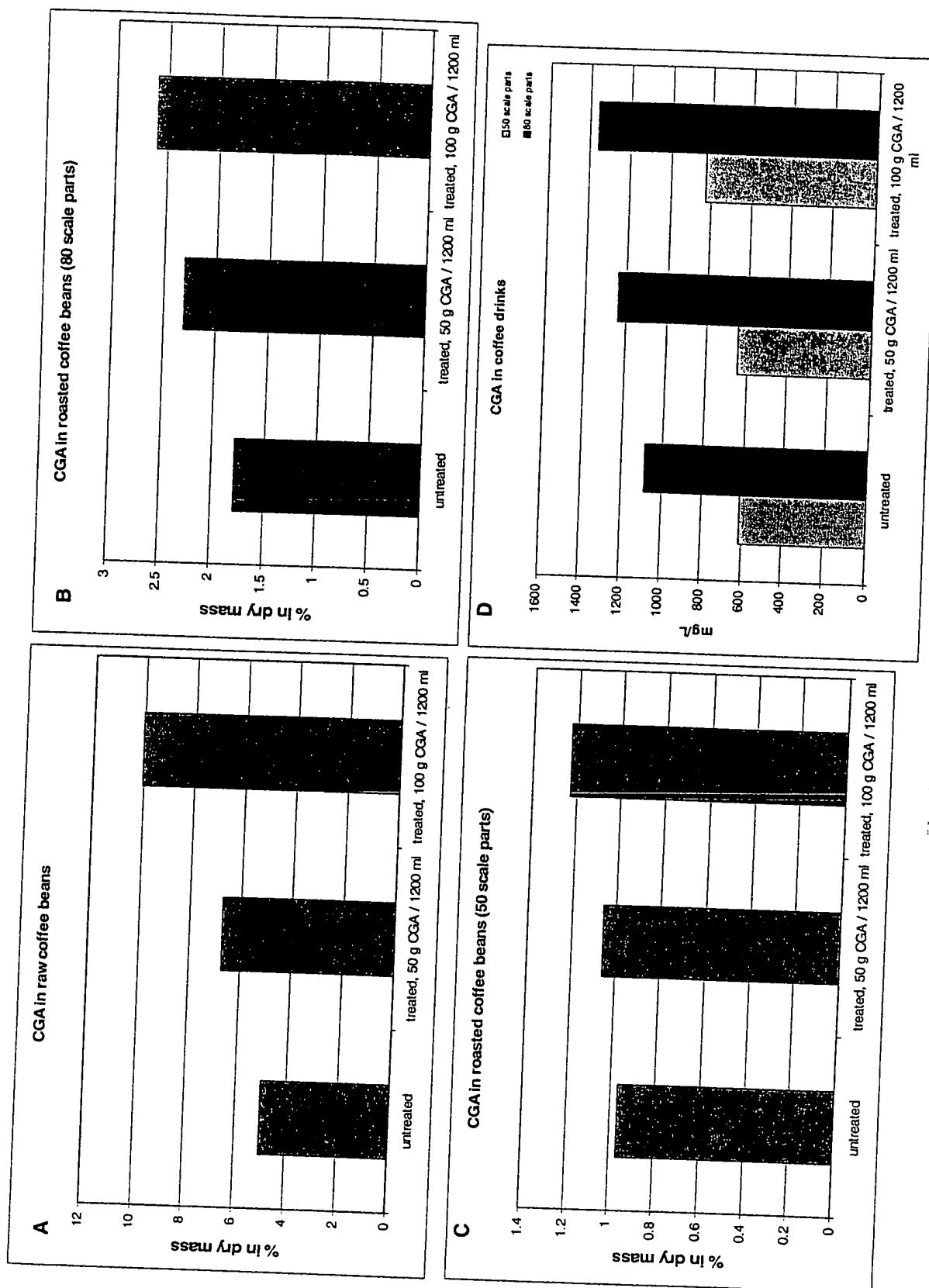
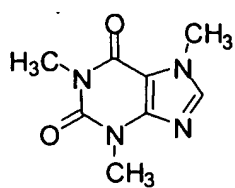
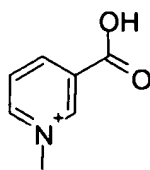


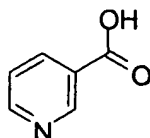
Figure 5



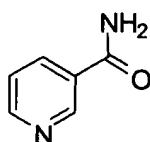
Caffeine



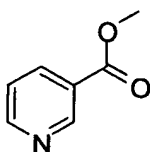
Trigonelline



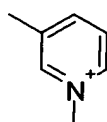
Nicotinic acid



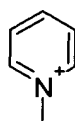
Nicotinamide



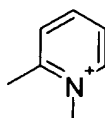
Methylnicotinate



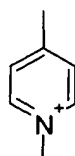
N-methyl-3-picolinium



N-methylpyridinium



N-methyl-2-picolinium



N-methyl-4-picolinium

Figure 6

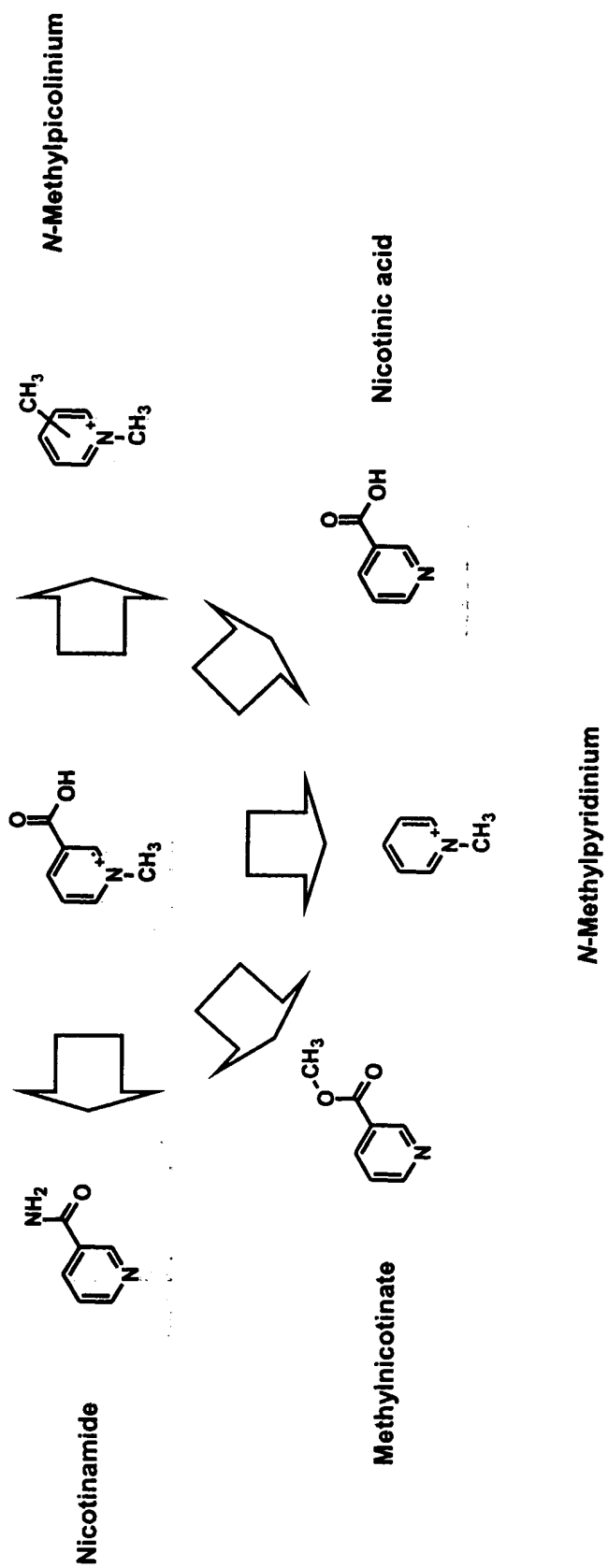


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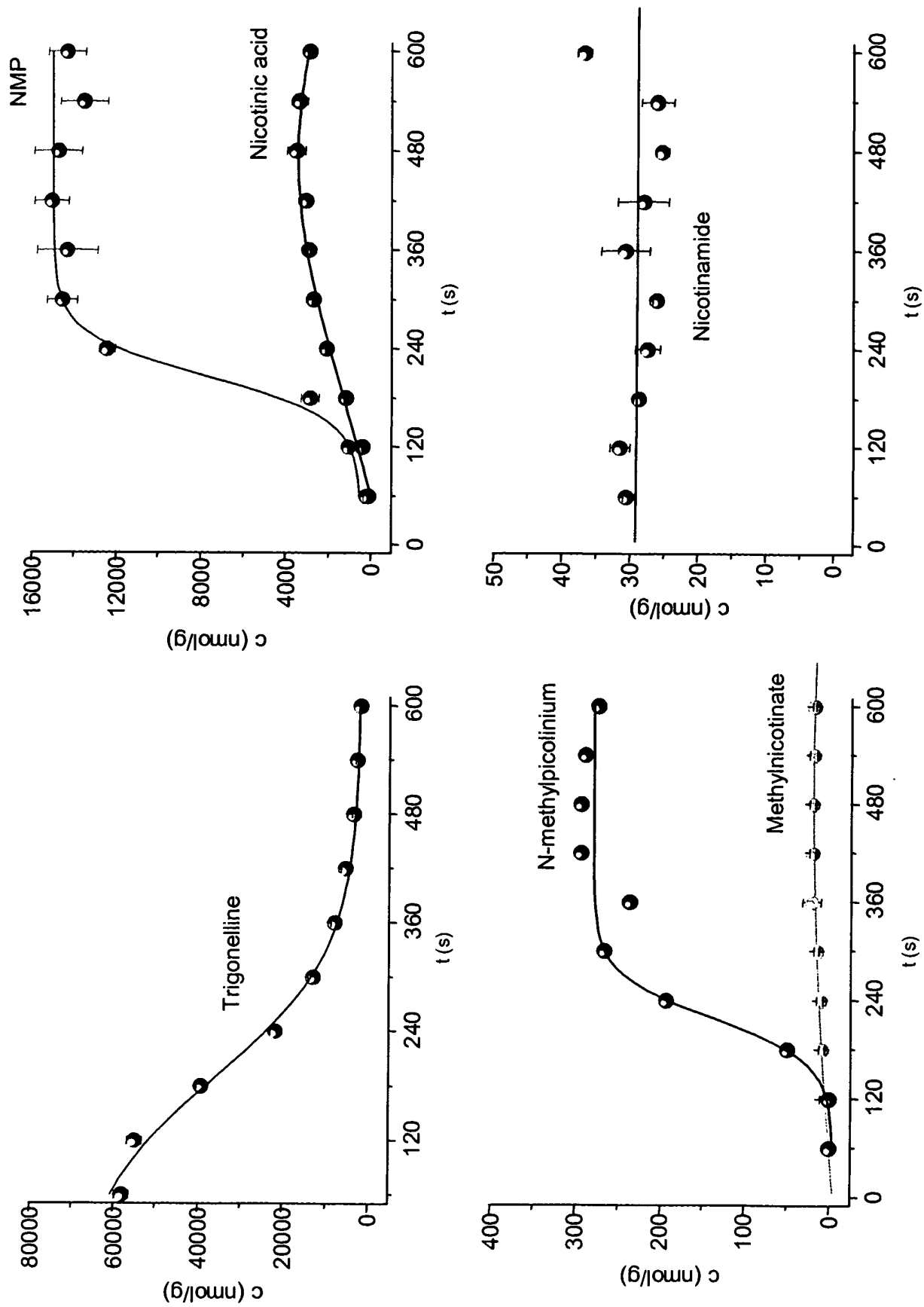


Figure 8

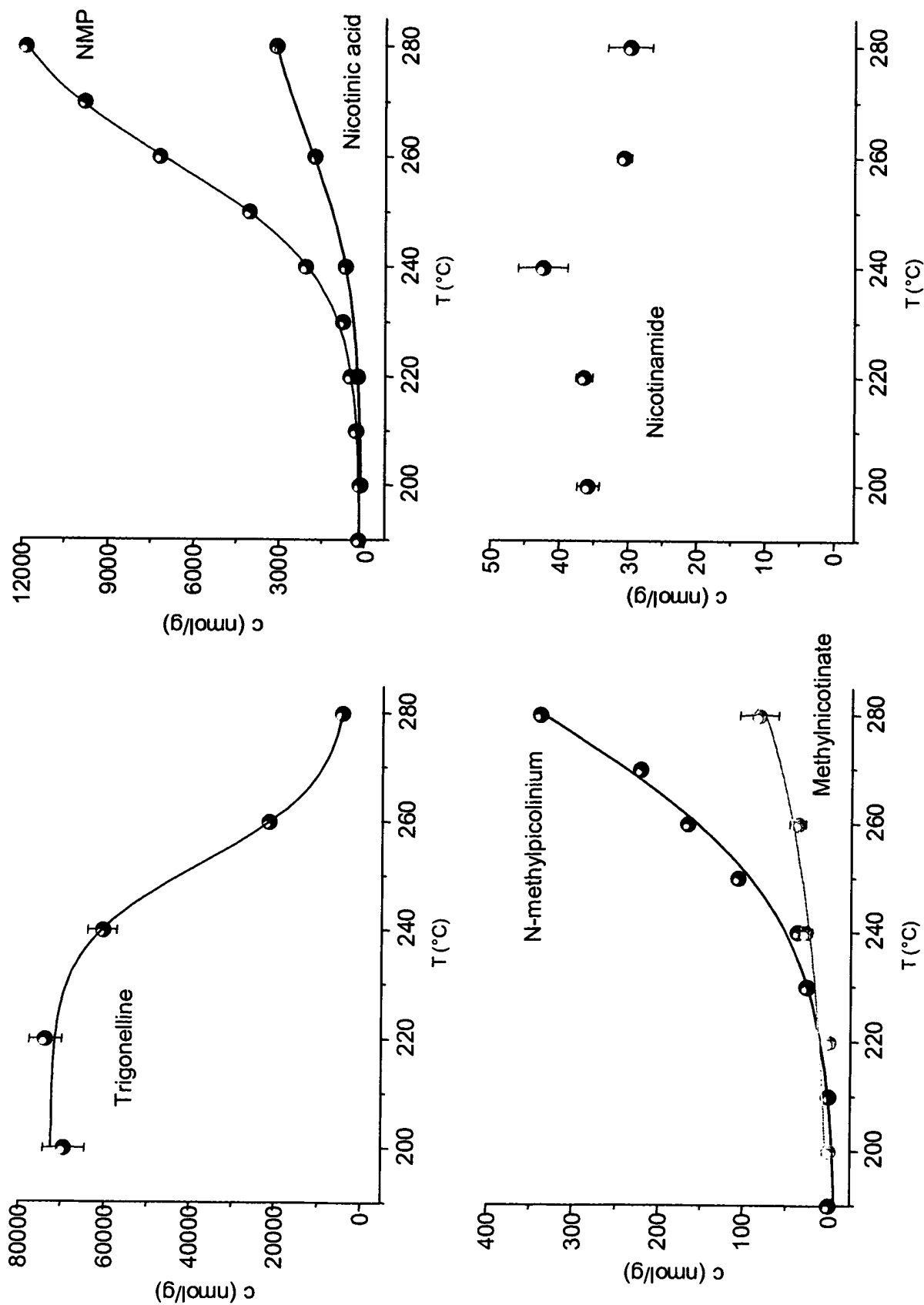


Figure 9

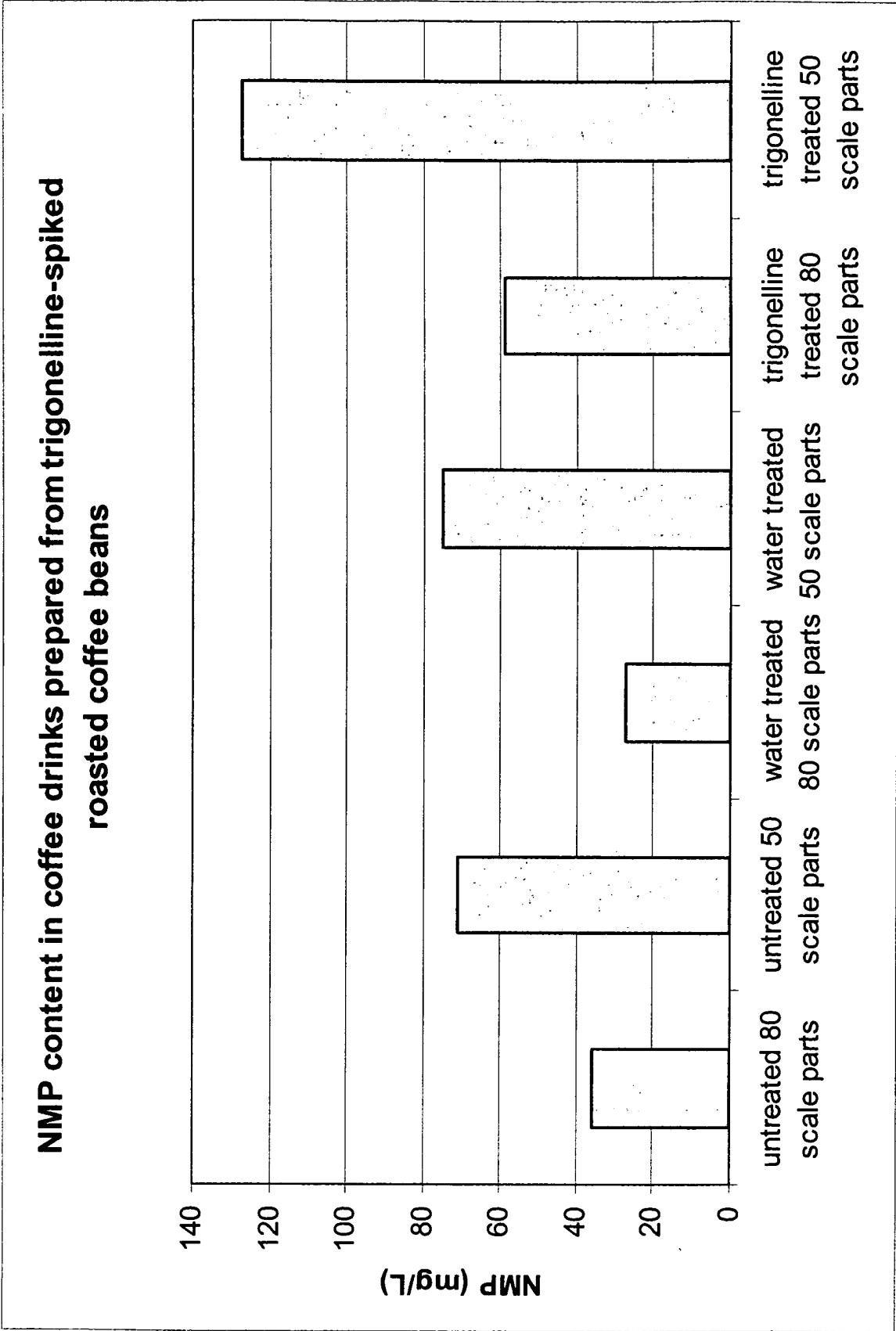


Figure 10

11/27

C5-HTs in standard coffee drinks

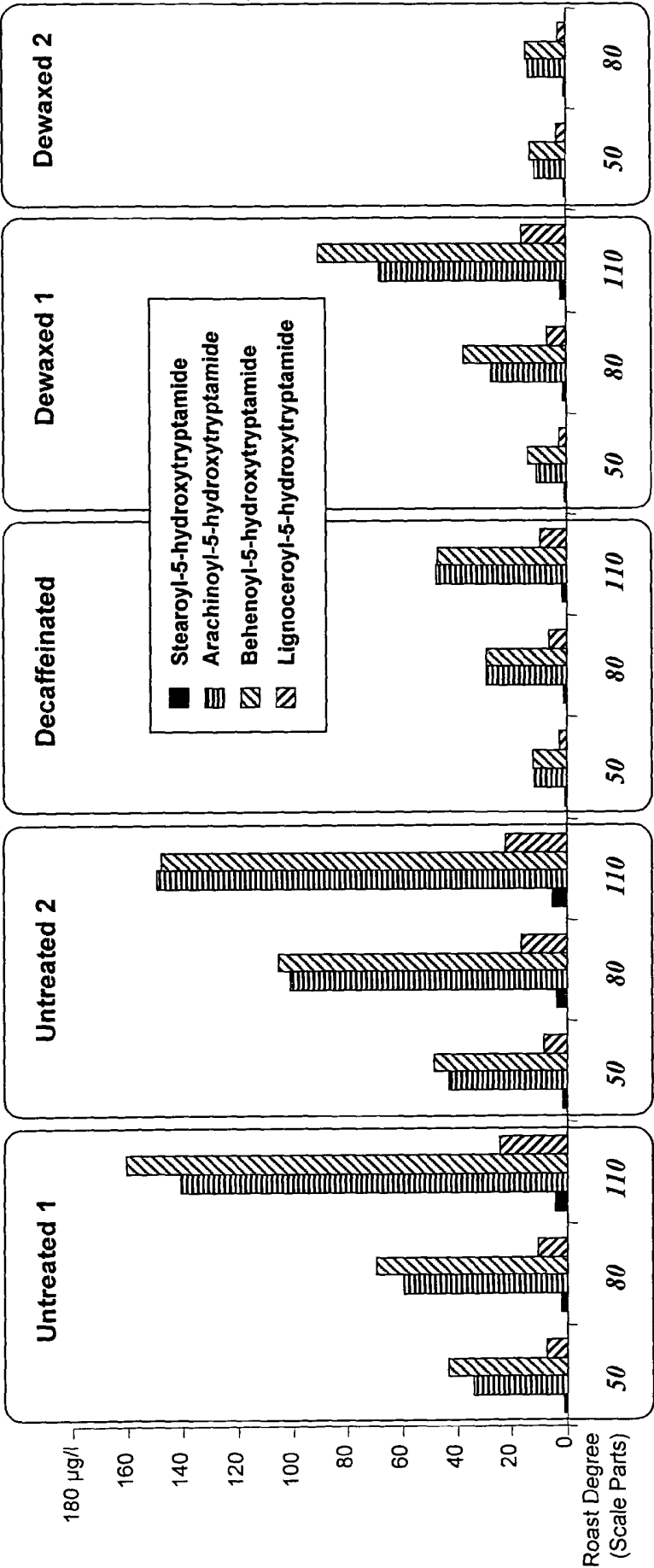


Figure 11A

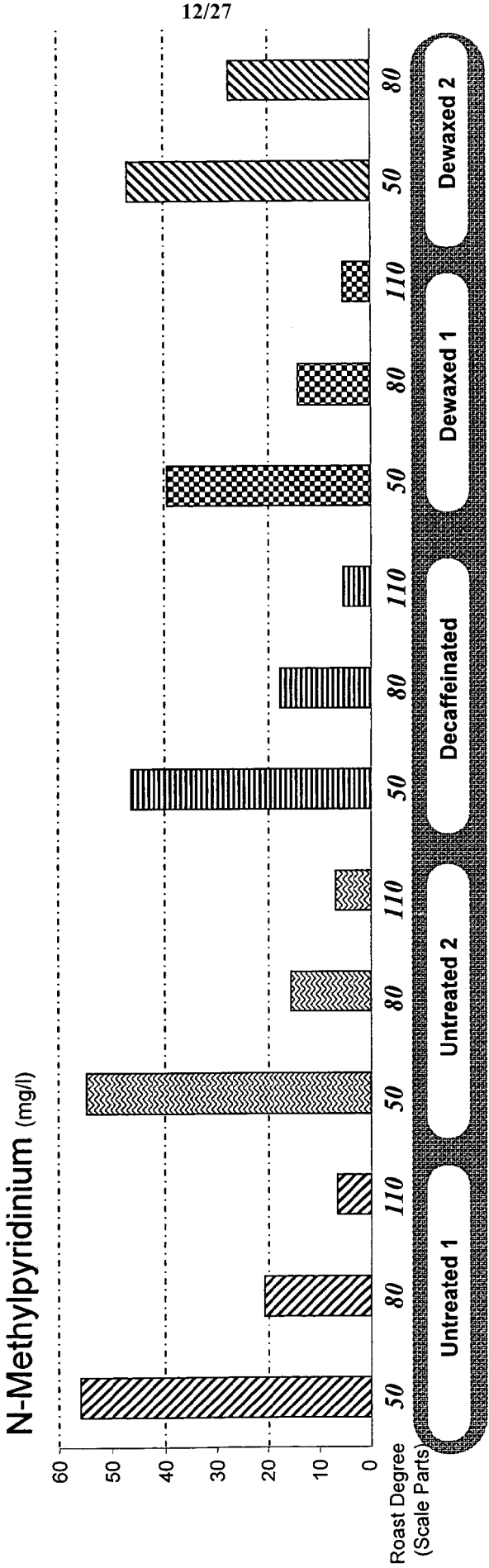


Figure 11 B

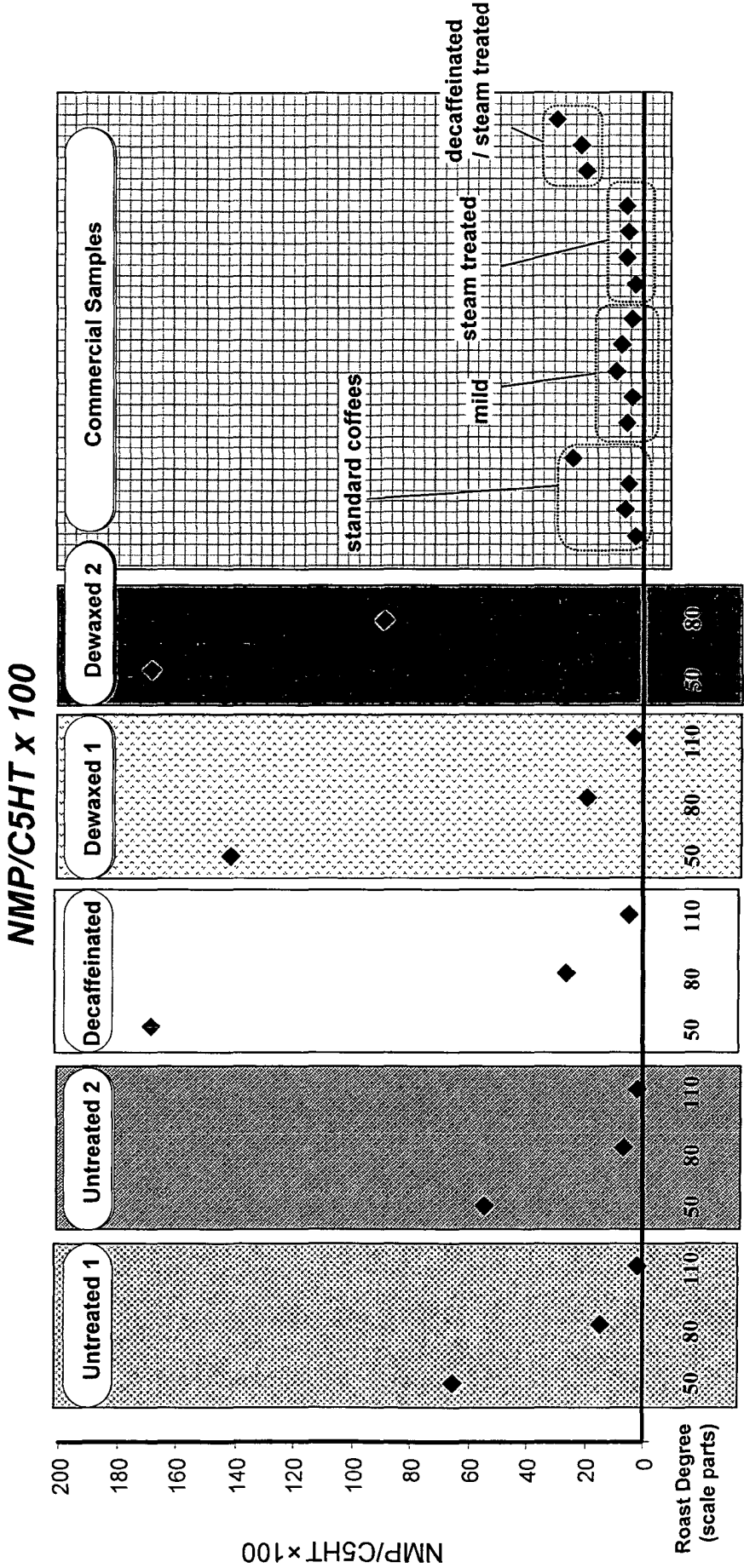


Figure 11 C
SUBSTITUTE SHEET (RULE 26)

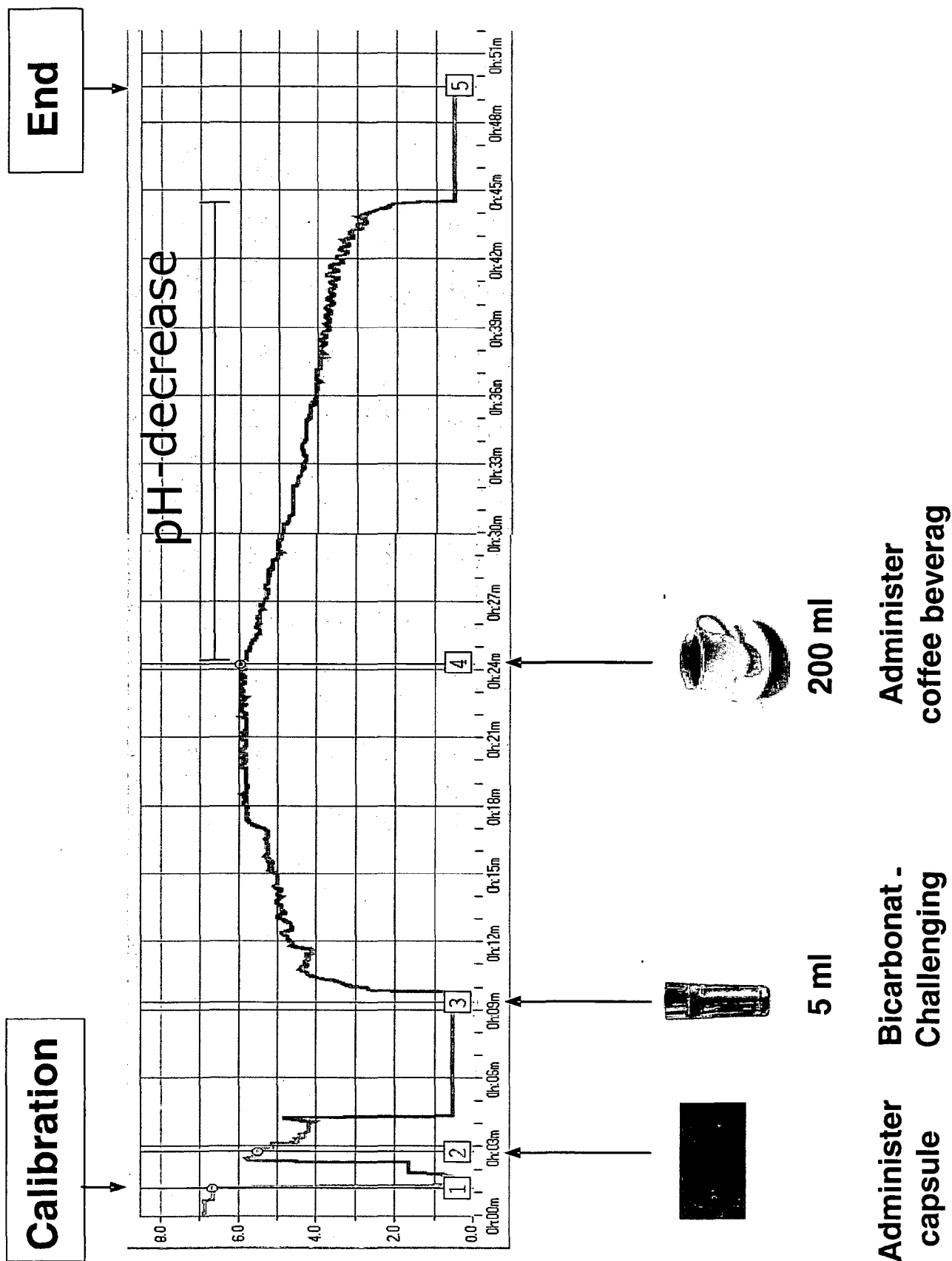


Figure 12

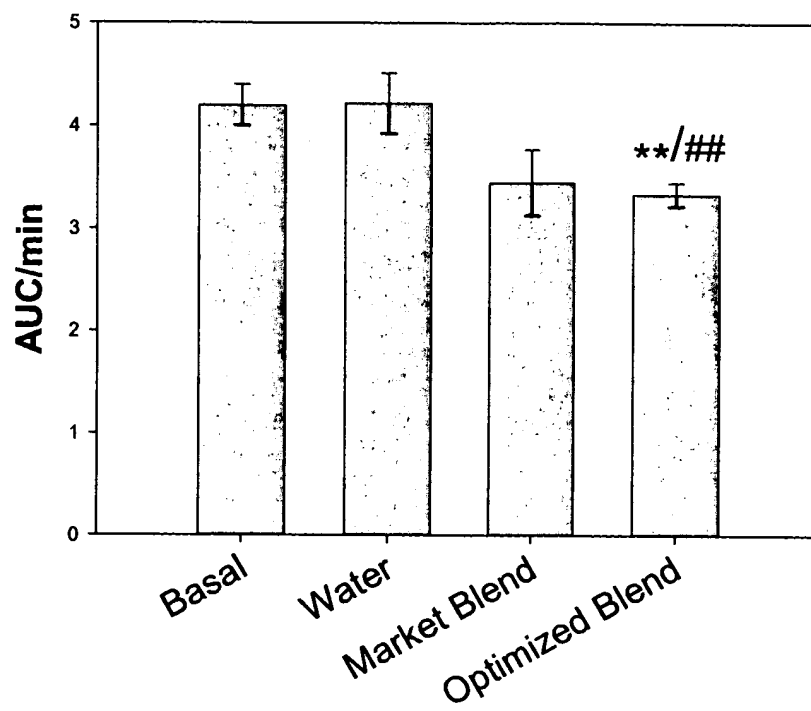


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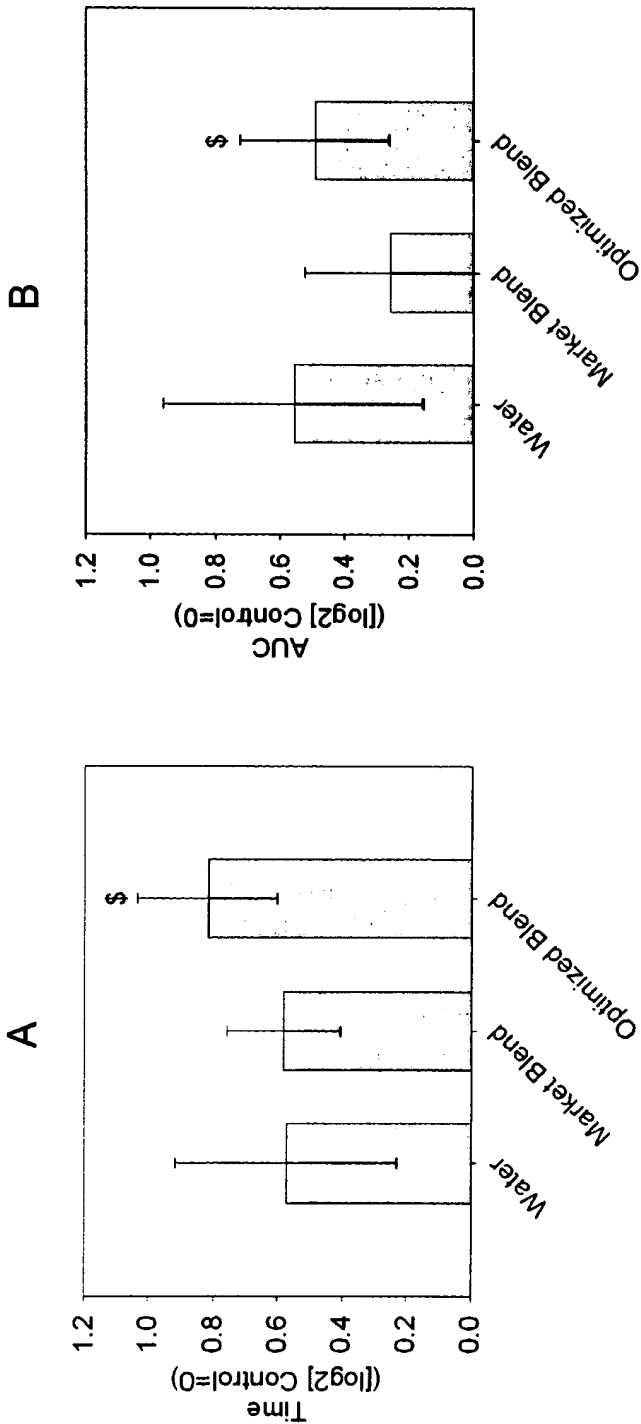


Figure 14

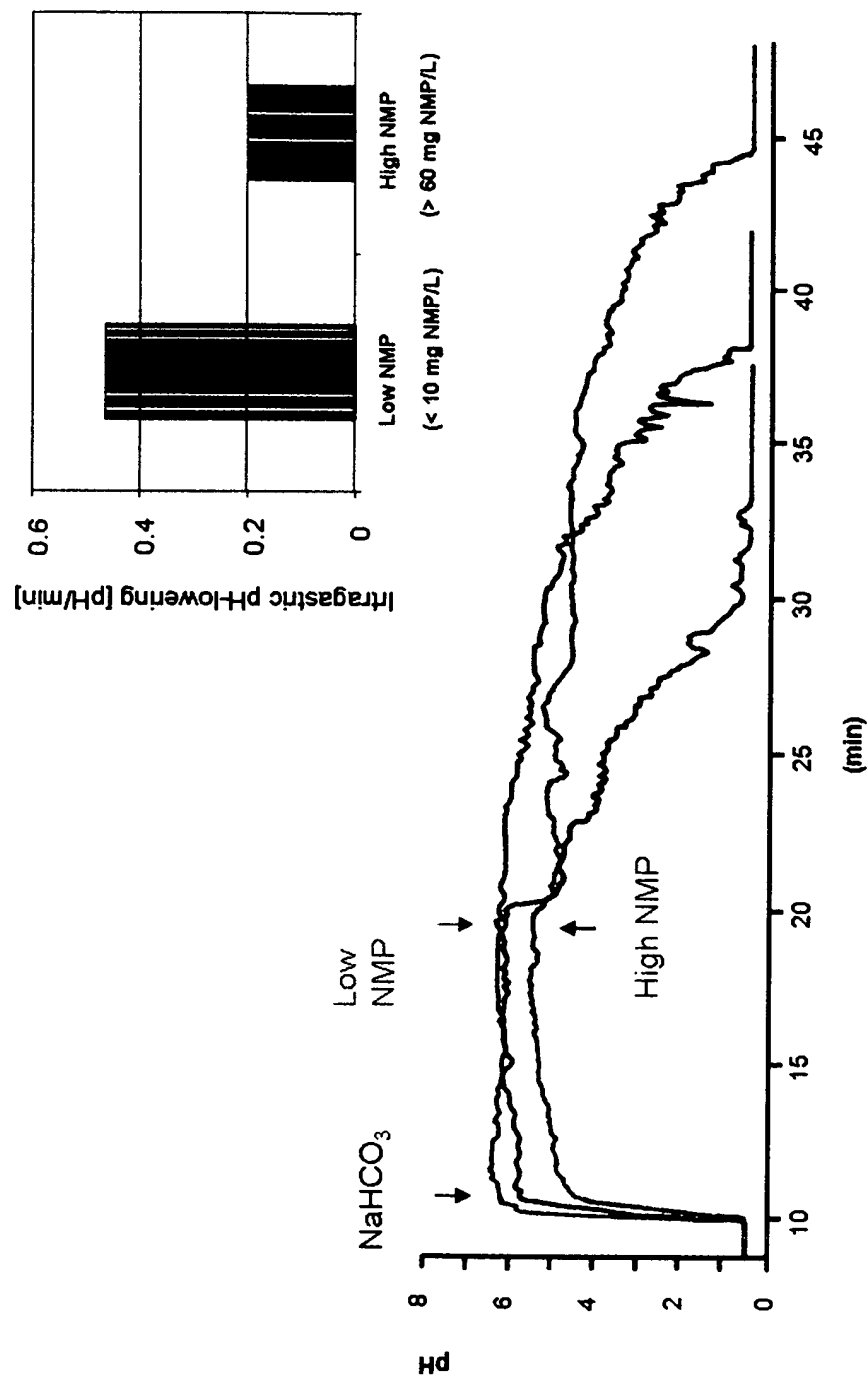


Figure 15

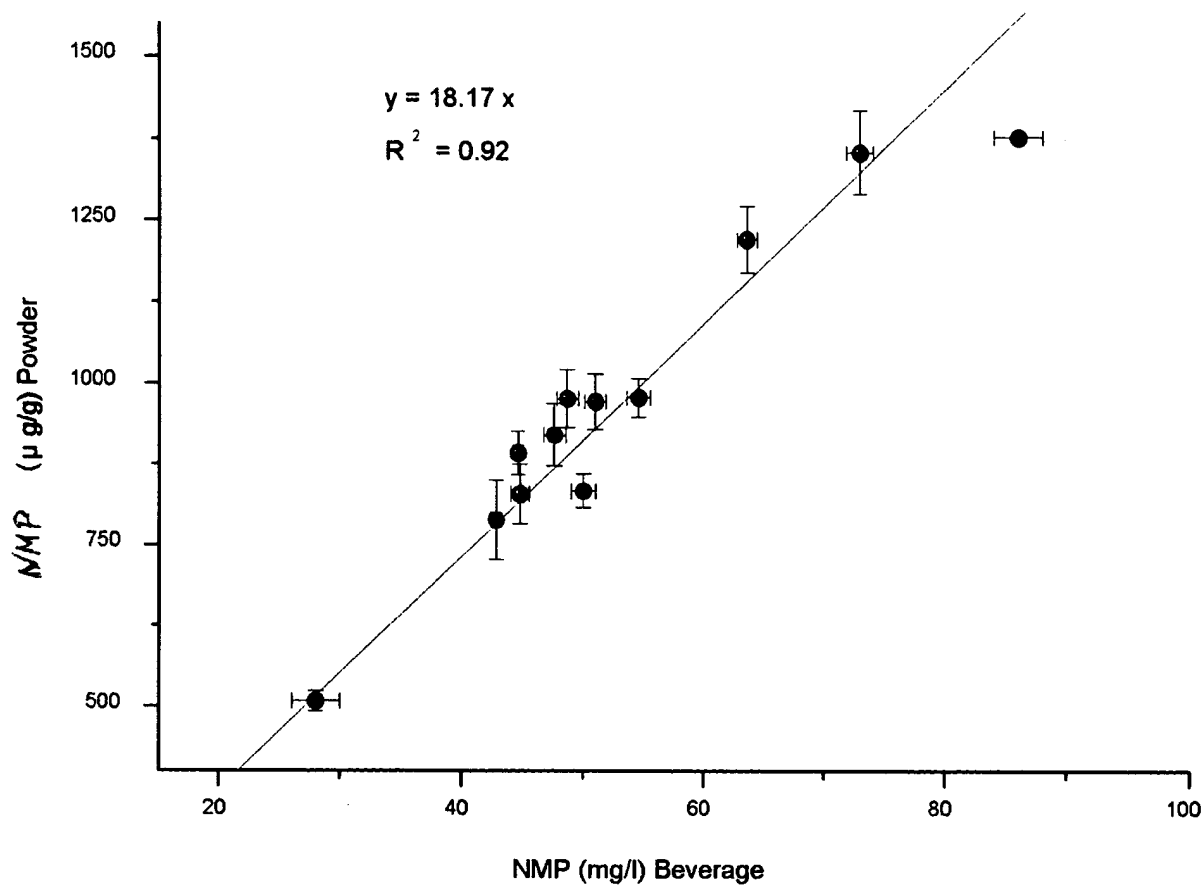


Figure 16

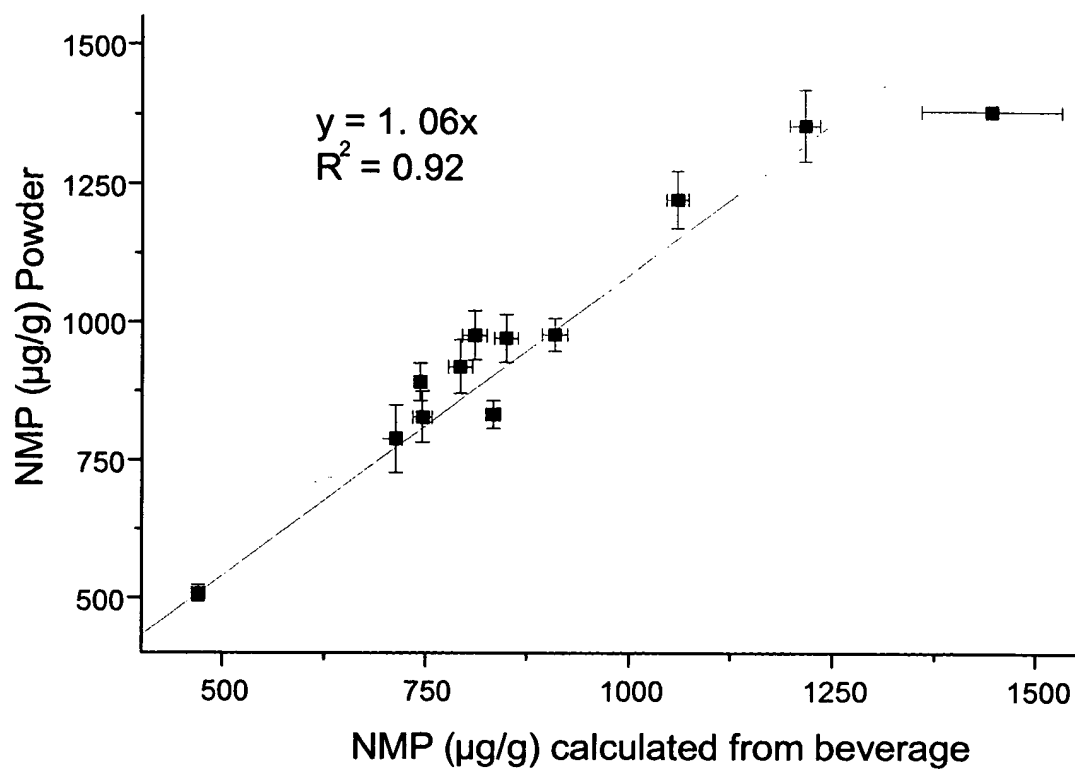


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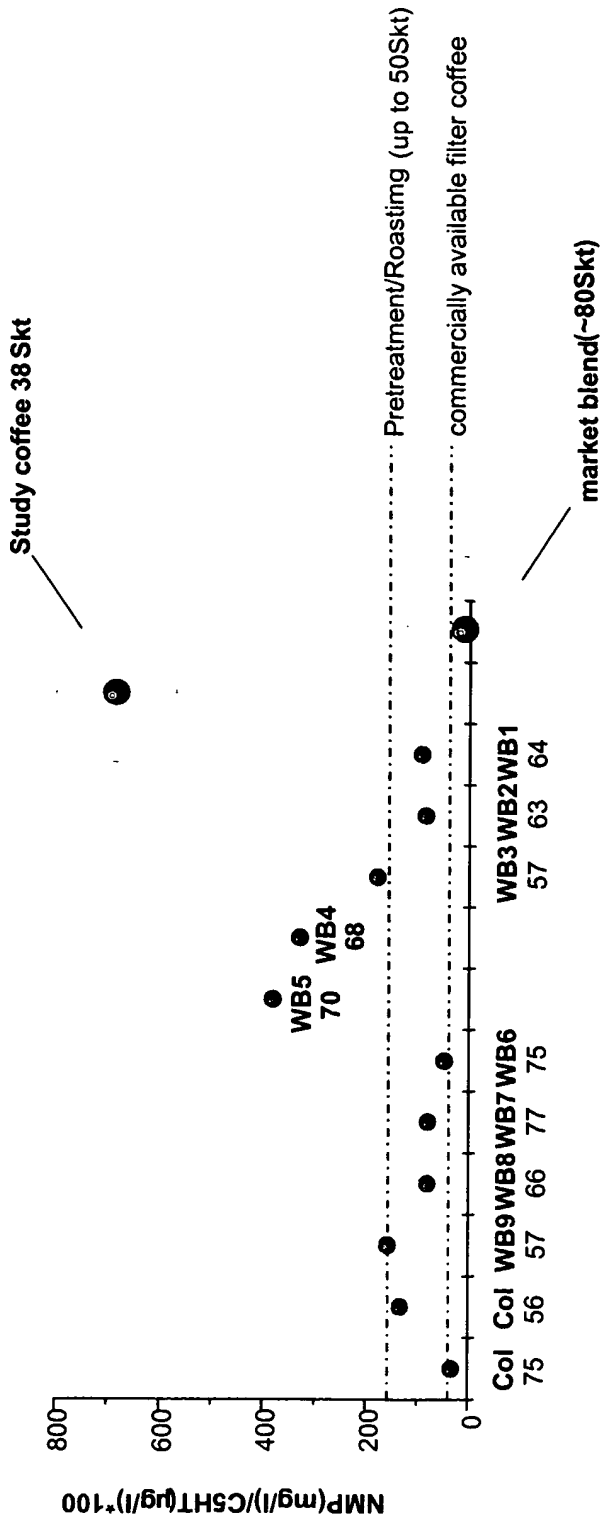


Figure 18

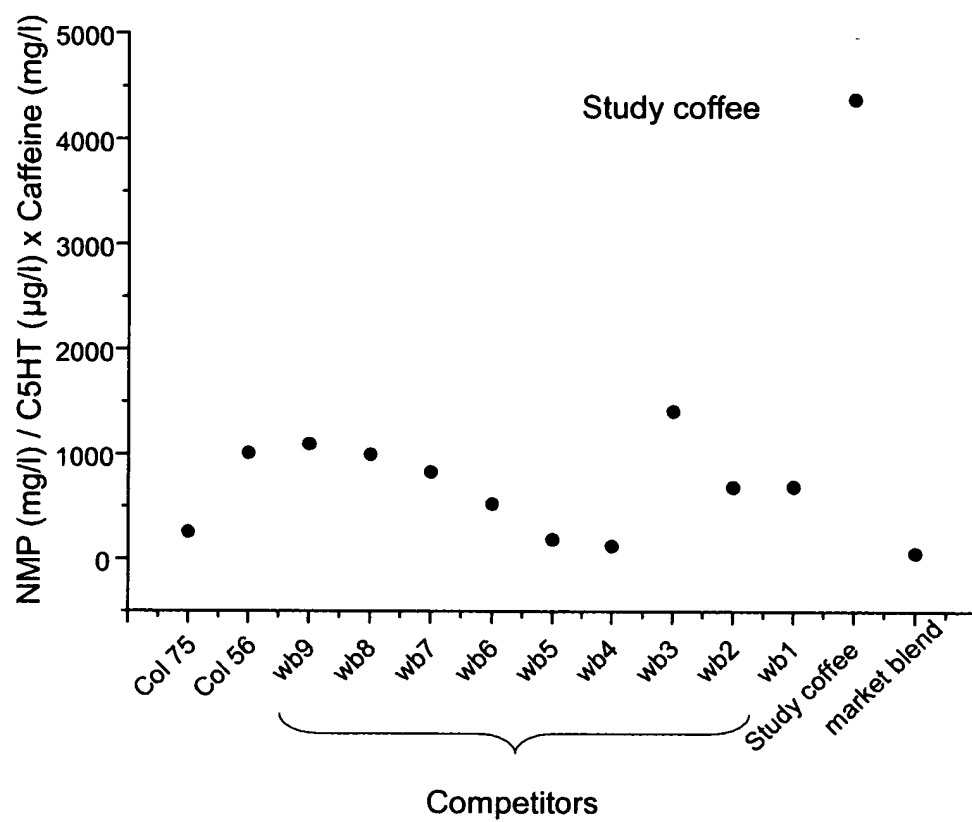


Figure 19

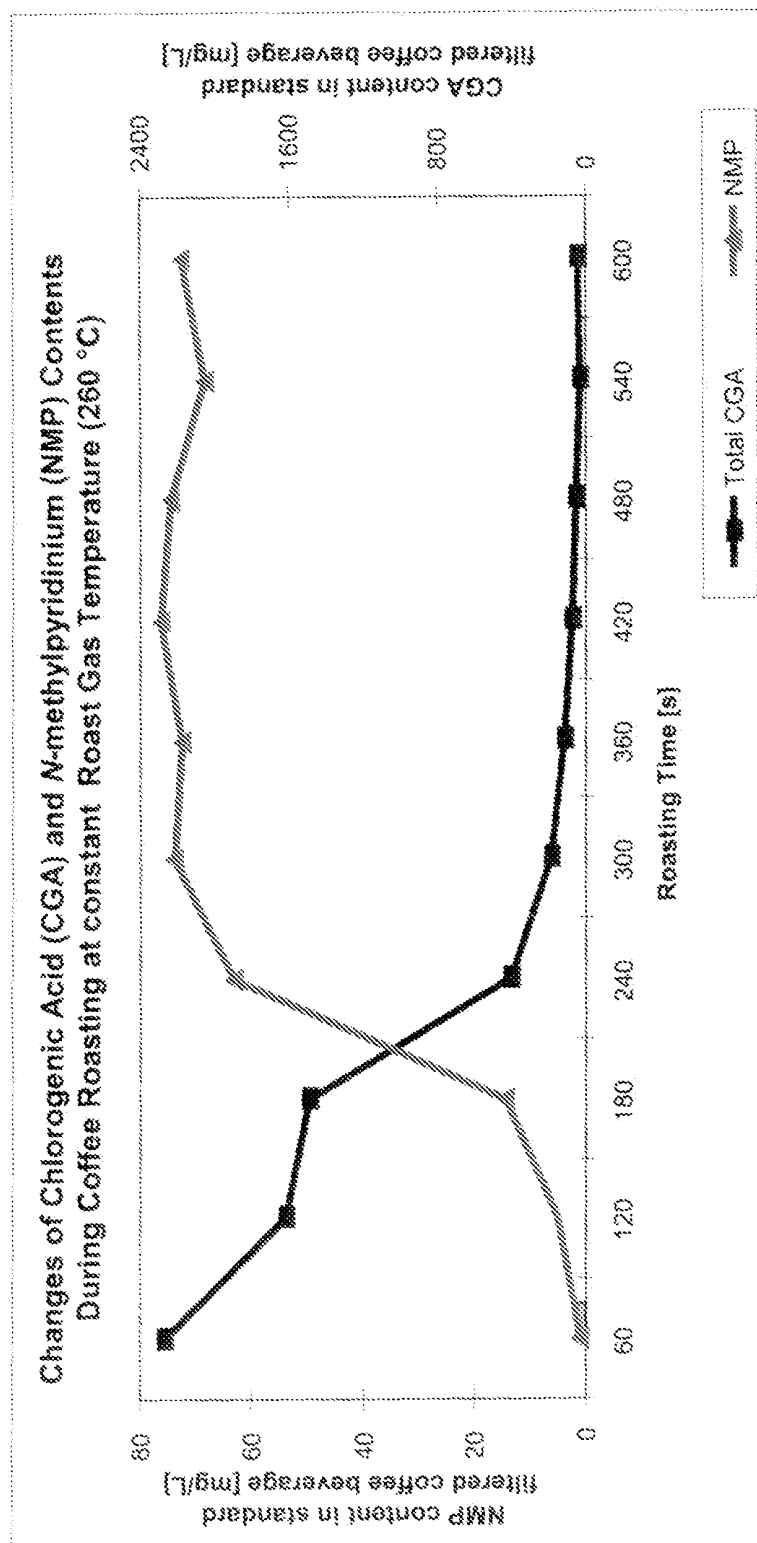


Figure 20

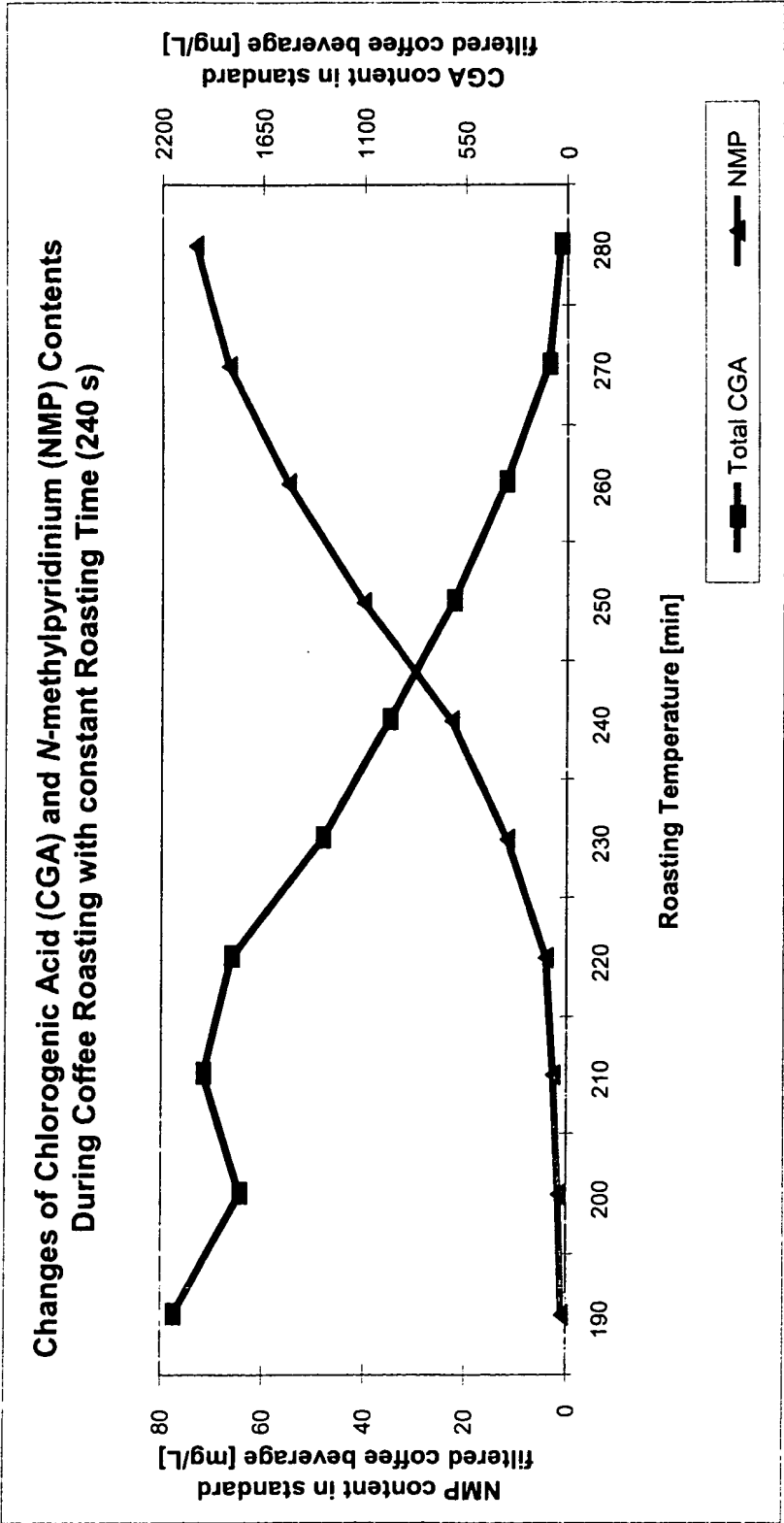


Figure 21

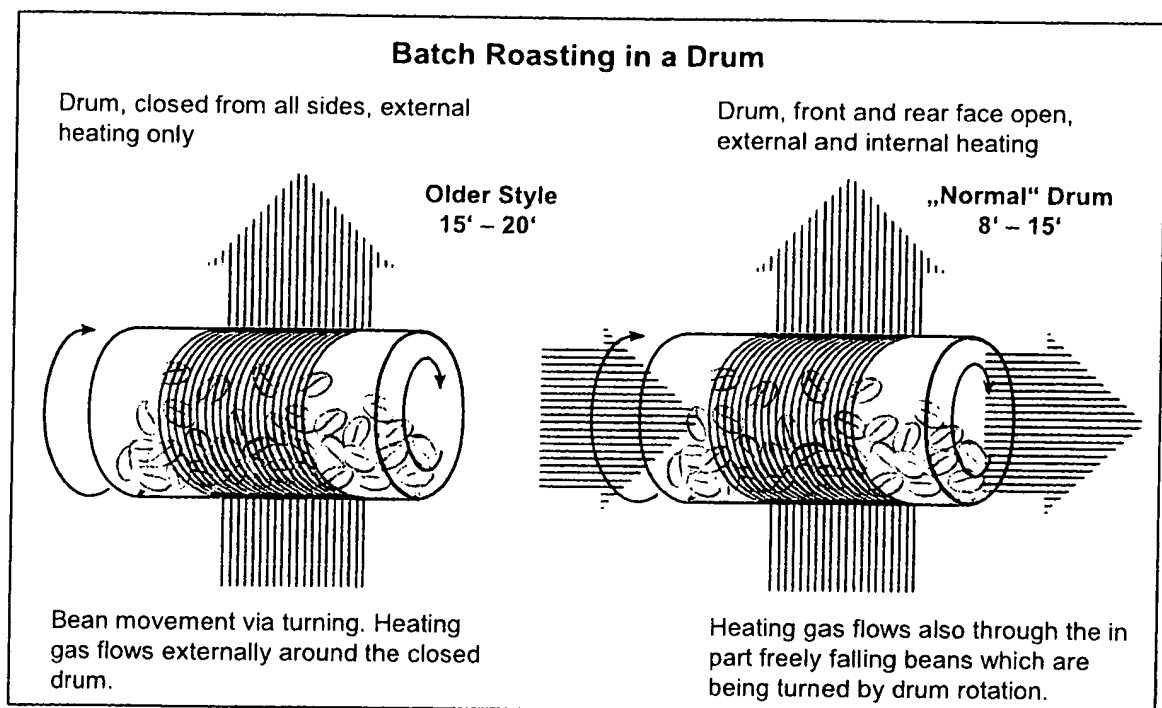


Figure 22

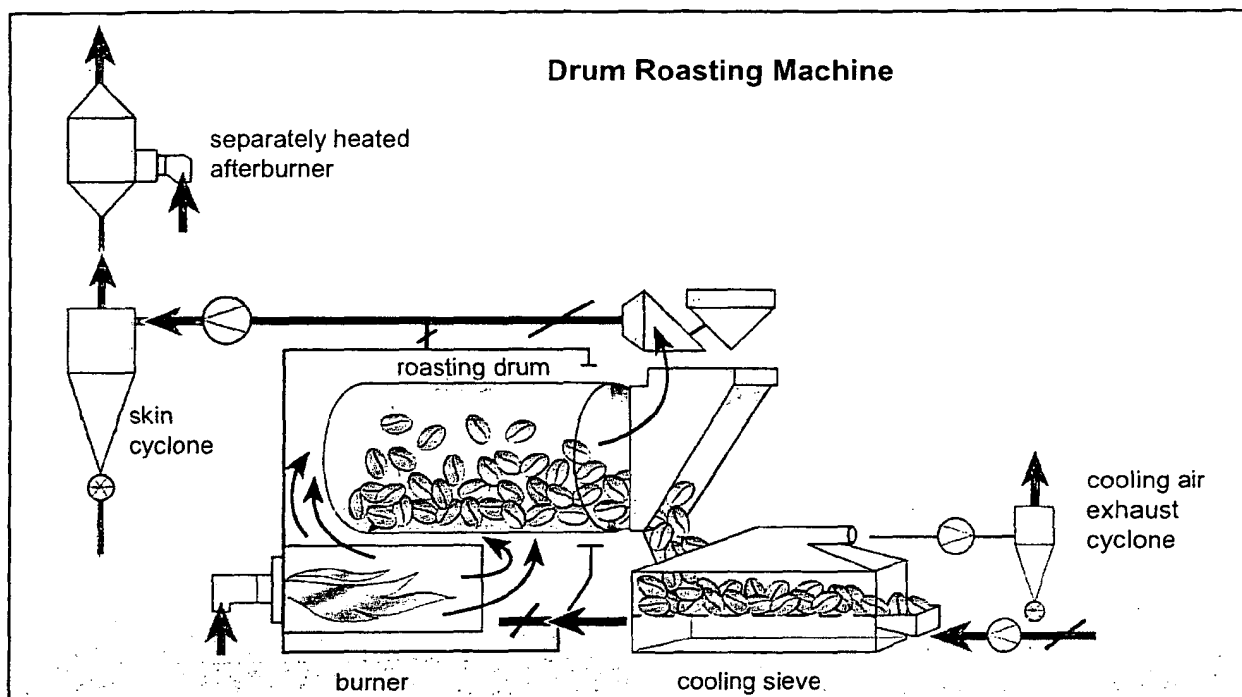
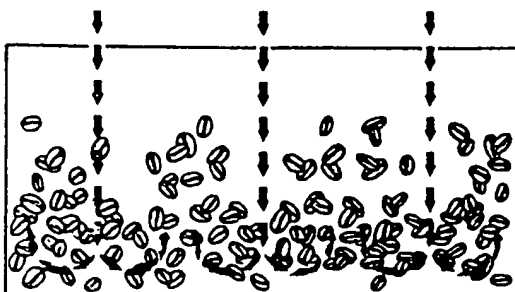


Figure 23



convection heat
(short time roasting)

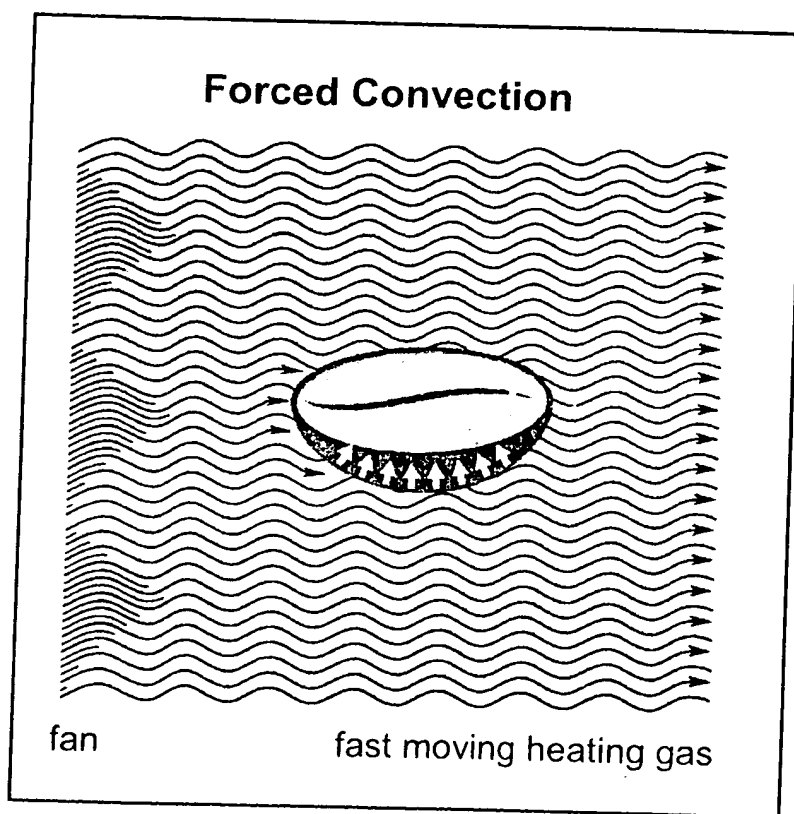


Figure 24

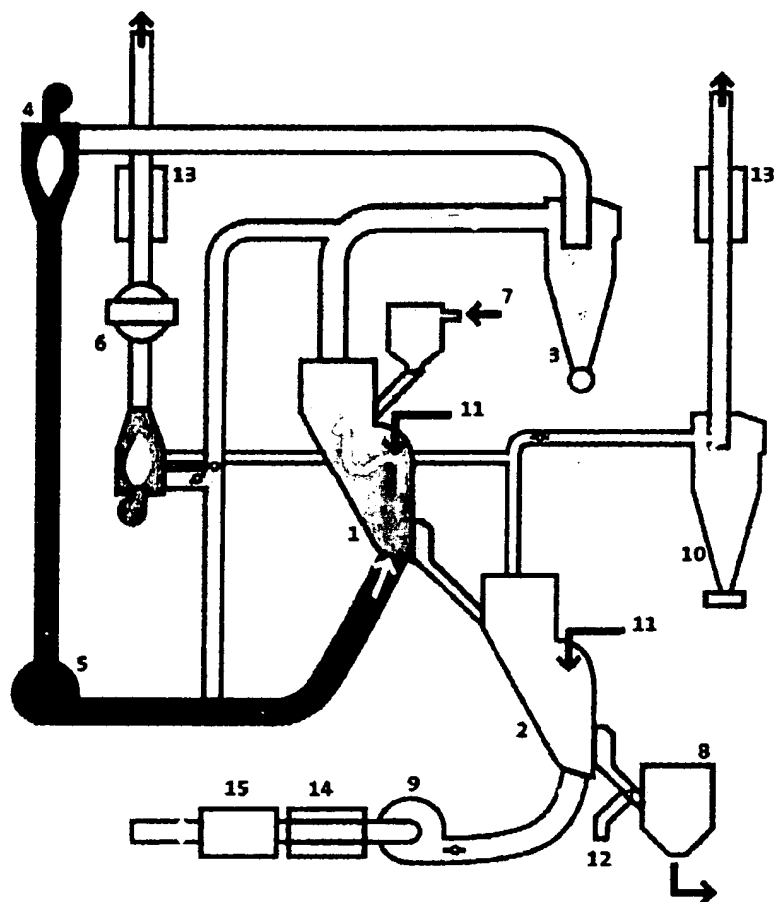


Figure 25