



(51) International Patent Classification:
B65H 18/28 (2006.01)

(21) International Application Number:
PCT/US2009/042143

(22) International Filing Date:
29 April 2009 (29.04.2009)

(25) Filing Language: English

(26) Publication Language: English

(72) Inventor; and

(71) Applicant: **SEKAR, Chandra** [US/US]; 4 Sunset Road
North, Searington, NY 11507 (US).

(74) Agents: **KURTZ, Richard, E.** et al.; Greenberg Traurig,
LLP, 2101 L Street, N.W., Suite 1000, Washington, DC
20037 (US).

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ,
CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ,
EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN,
HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR,

KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME,
MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO,
NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG,
SK, SL, SM, ST, SV, SY, TJ, TM, TN, TR, TT, TZ, UA,
UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ,
TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE,
ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,
MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR),
OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML,
MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— as to applicant's entitlement to apply for and be granted
a patent (Rule 4.17(ii))

Published:

— with international search report (Art. 21(3))

(54) Title: METHODS FOR MANUFACTURING A PAINT ROLLER AND COMPONENT PARTS THEREOF

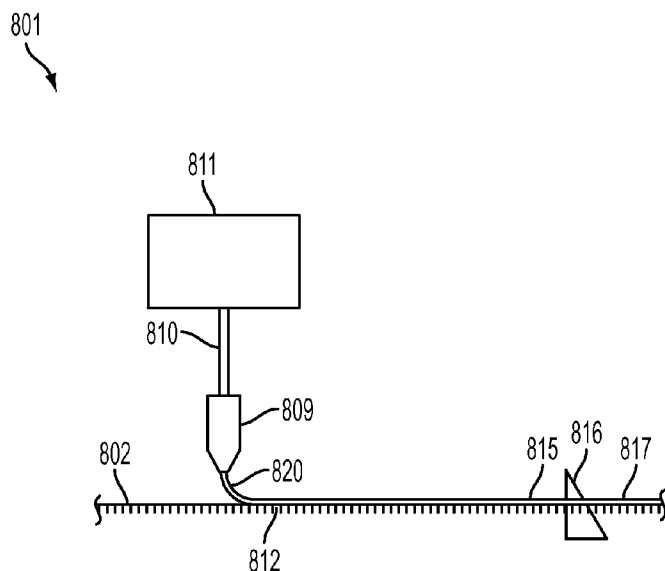


FIG. 1

(57) Abstract: Described is a method of making a cover
material from a pile material, and an adhesive. The materi-
al is then cut into strips. The strips are rolled about a man-
drel. After application of the adhesive, a compressive
force is applied to laminate the inner surface of the cover
material and the strips together to make a product that can
be fashioned into paint rollers.