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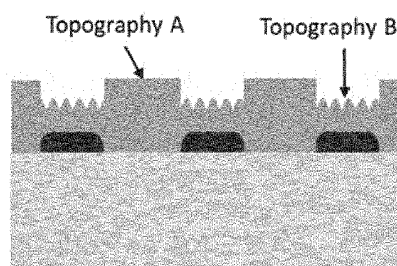
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(54) Title: A DECORATIVE SHEET AND METHOD FOR MANUFACTURING



COATING (UV curable)

INK (light/UV blocking)

SUBSTRATE (transparent/translucent)

FIG 1

(57) Abstract: The present invention provides a decorative sheet comprising:- an at least partially UV or visible light irradiation transparent carrier sheet;- a decorative ink pattern, said ink being at least partially UV or visible light irradiation blocking;- a top coating comprising UV or visible light irradiation curable material and having a top surface comprising first surface areas having a surface texture A and second surface areas having a surface texture B, said surface texture B being different from the surface texture A and being in alignment with the decorative ink pattern. Further, the present invention provides a decorative panel comprising a substrate and a decorative top layer consisting of such decorative sheet. The present invention also provides a method of manufacturing a decorative sheet having a textured surface comprising the steps of: - providing an at least partially UV or visible light irradiation transparent carrier sheet;-printing a decorative ink pattern on at least part of the upper or rear side of the carrier sheet, said ink being at least partially UV or visible light irradiation blocking;-providing a UV or visible light irradiation curable coating on the upper side of the carrier sheet;- partially curing the UV or visible light irradiation curable coating by exposing it to UV or visible light irradiation through the rear side of the carrier sheet. In addition, a method for manufacturing a decorative panel using said method is provided.

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