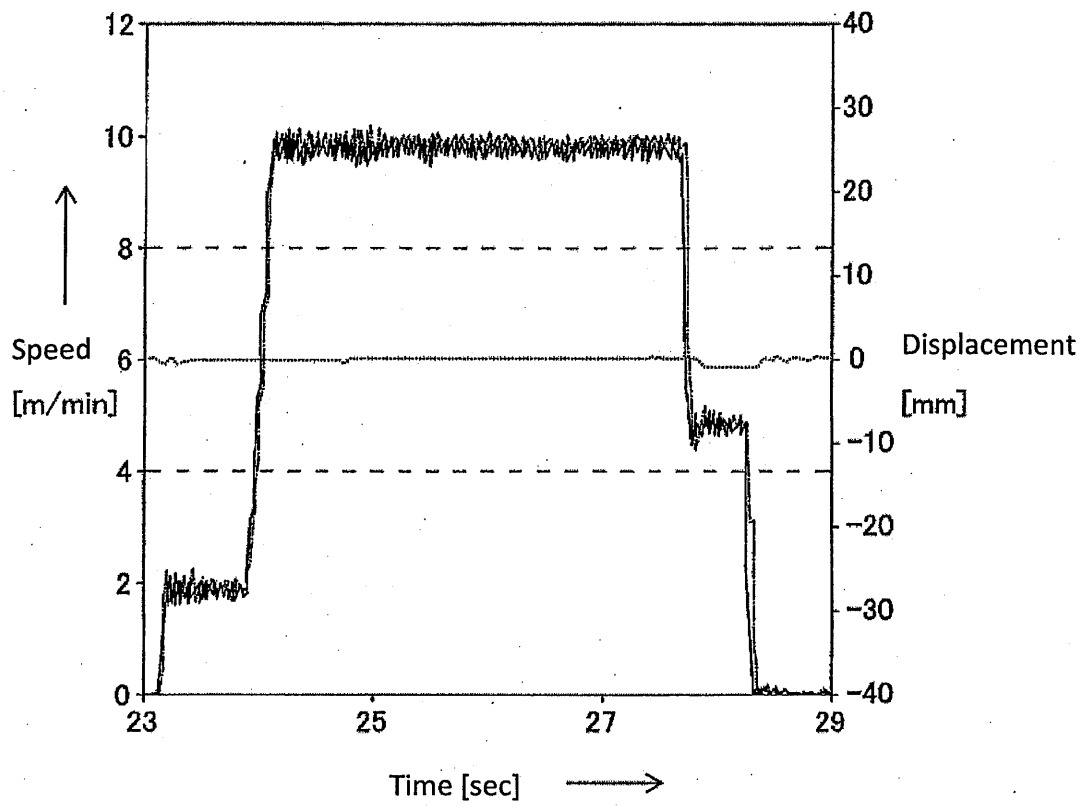


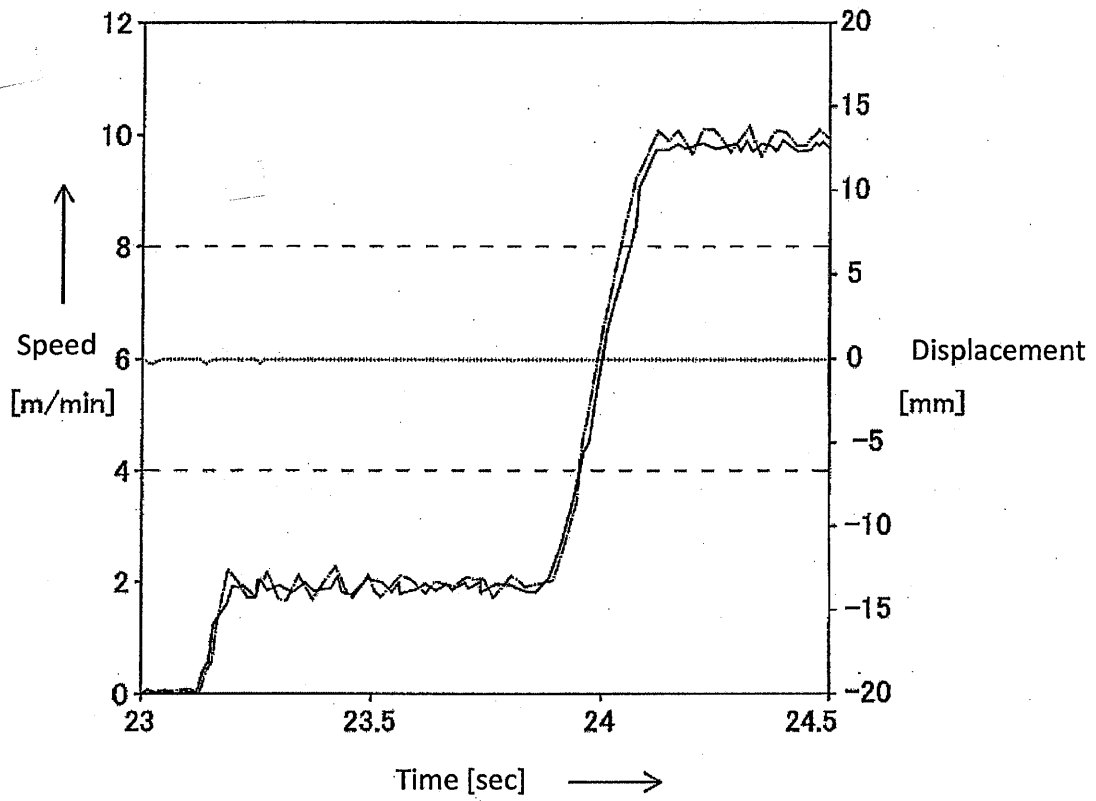


Fig.2A



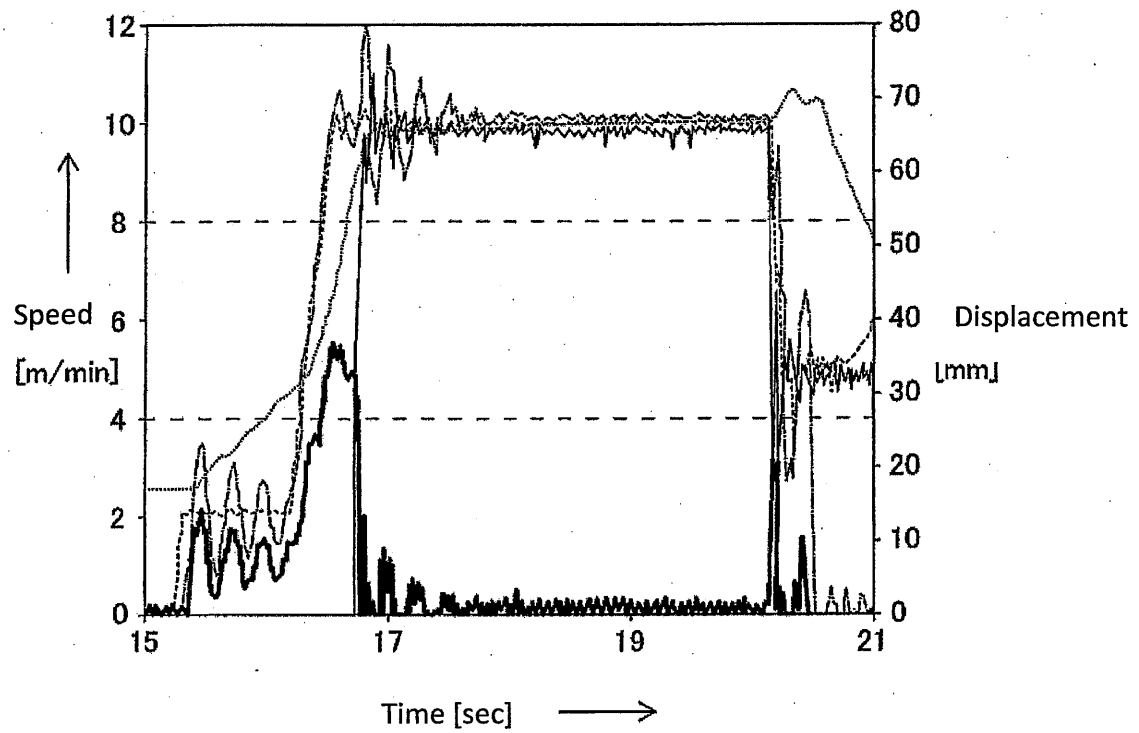
- ..... : Dancer roll displacement
- : Multilayer optical film speed
- : Infeed speed (outfeed speed or bonding speed)

Fig.2B



- ..... : Dancer roll displacement
- : Multilayer optical film speed
- : Infeed speed (outfeed speed or bonding speed)

Fig.3A



- ..... : Bonding speed
- ..... : Dancer roll displacement
- ..... : Multilayer optical film speed
- ..... : Infeed speed
- ..... : Dancer speed

Fig.3B

