Claims

1. A women's garment (1) comprising a constructed bust part (2), which has two cups (3), and comprising two shoulder straps (4) attached to the cups (3), the cups (3) being formed from at least two foam layers (11) connected to each other by thermoforming, characterized in that the two cups (3) have a thickening (10) at their lower edge (7), which thickening (10) is formed during the thermoforming of the foam layers (11) and runs along the breast, and in that a stabilization element (12) is arranged between the foam layers (11), which stabilization element (12) has a section (13) starting from the shoulder straps (4) at an outer edge (8) of the cups (3) and extending down to the lower edge (7) of the cups (3), and a section (14) starting from the shoulder straps (4) and extending along a part of an upper edge (9) of the cups (3), wherein a part of the upper edge (9) of the cups (3) and a central region of the cups (3) is free of the stabilization element (12), and wherein the section (13) of the stabilization element (12) starting from the shoulder straps (4) at the outer edge (8) of the cups (3) and extending down to the lower edge (7) of the cups (3) runs along approximately half the length of the lower edge (7).

2. The women's garment (1) as claimed in claim 1, characterized in that the stabilization element (12) has a shape like an inverted ypsilon.

3. The women's garment (1) as claimed in claim 1 or 2, characterized in that the section (14) of the stabilization element (12) starting from the shoulder straps (4) and extending along a part of

the upper edge (9) of the cups (3) runs between a quarter and a half of the length of the upper edge (9).

4. The women's garment (1) as claimed in any one of claims 1 through 3, characterized in that the stabilization element (12) has a thickness of 0.01 to 2 mm.

5. The women's garment (1) as claimed in any one of claims 1 through 4, characterized in that the stabilization element (12) has a multiplicity of openings.

6. The women's garment (1) as claimed in any one of claims 1 through 5, characterized in that the stabilization element (12) is arranged in the thickening (10).

7. The women's garment (1) as claimed in any one of claims 1 through 6, characterized in that the thickening (10) formed at the lower edge (7) of the cups (3) during the thermoforming of the foam layers (11) is formed by recesses (17) of a thermoforming tool (16) used in the thermoforming.

8. A method for producing a women's garment (1) as claimed in any one of claims 1 through 7, wherein two cups (3) are formed by thermoforming from at least two foam layers (11), wherein a thickening (10) running along the breast is formed at a lower edge (7) of the two cups (3) during the thermoforming, and wherein a stabilization element (12) is arranged between the foam layers (11) during the thermoforming, which stabilization element (12) has a section (13) starting from the shoulder straps (4) at an outer edge (8) of the cups (3) and extending down to the lower edge (7)

of the cups (3), and a section (14) starting from the shoulder straps (4) and extending along a part of an upper edge (9) of the cups (3), wherein a part of the upper edge (9) of the cups (3) and a central region of the cups (3) are free of the stabilization element (12), and
wherein the section (13) of the stabilization element (12) starting from the shoulder straps (4) at the outer edge (8) of the cups (3) and extending down to the lower edge (7) of the cups (3) runs along approximately half the length of the lower edge (7).

9. The method as claimed in claim 8, characterized in that the thickening (10) at the lower edge (7) of the cups (3) is formed by recesses (17) of the thermoforming tool (16) used in the thermoforming, into which recesses (17) the foam layers (11) flow.